

G6785007

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

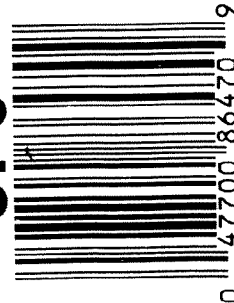
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6785007

UPC



GUN SERIAL # G 6785007

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		9-5-08	SP
430	ASSEMBLE TO STOCK		9-6-08	TL
440	PROOF		9-6-08	TL
460	CHECK HEADSPACE		9-6-08	TL
470	DIS-ASSEMBLE ACTION		9-6-08	SP
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	9-8-08	BSN
475	DRILL AND TAP SIGHT HOLES	SEP 10 2008	9-8-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR BH	9-9-08	BH
490	MAGNAFLUX BOLT		9-6-08	MR
500	ROLLMARK CALIBER		9/10/08	RT
520	GOFF BLAST BBL / REC		9/14/08	DS
542	APPLY COATINGS (BARREL ACTION)		9/15	C
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-22-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-22-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-22-08	SP
	D) OIL FIRING PIN ASSEMBLY		9-24-08	BSN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		
F004 REV 5/2006				

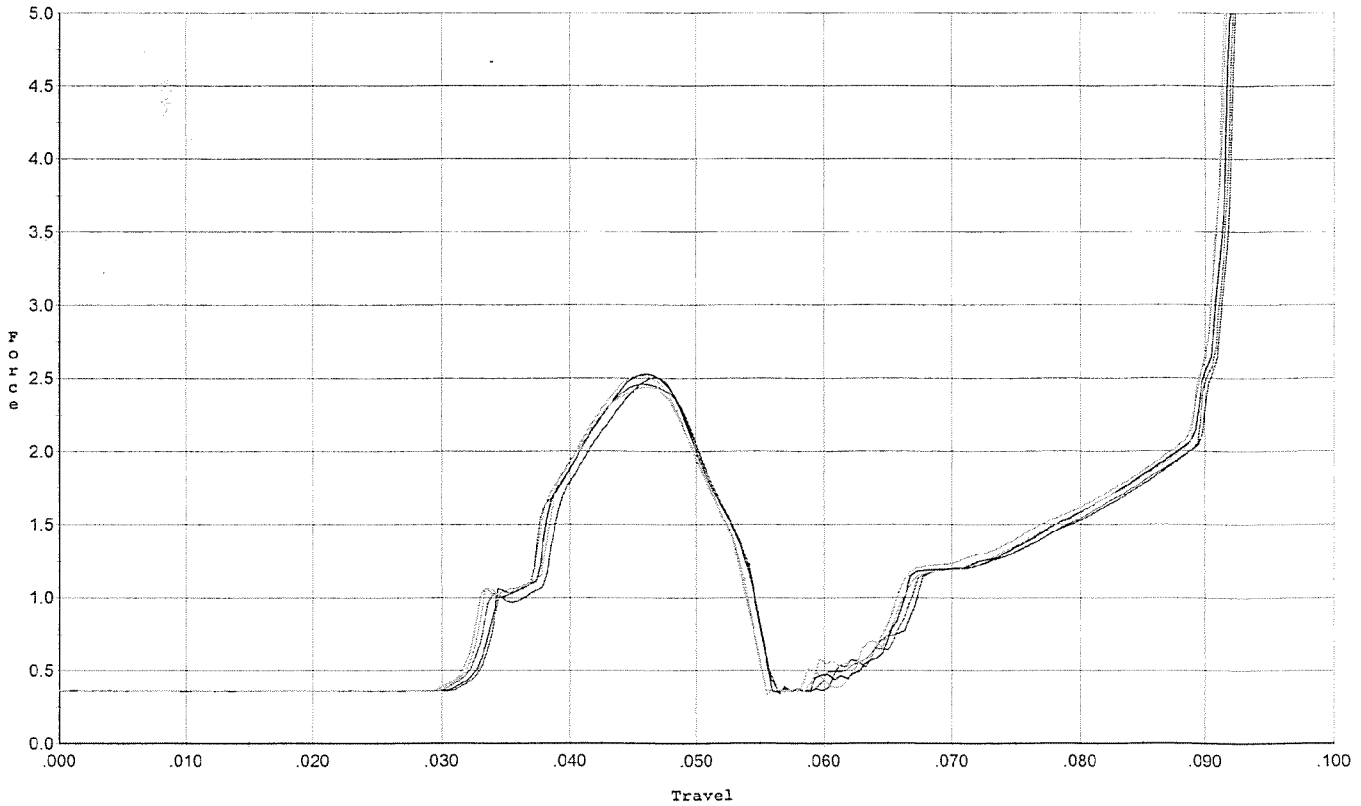
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.0</u> <u>4.0</u> <u>4.0</u>	10-23-08	L.P.
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>4.0</u> <u>4.0</u> <u>3.0</u>	10-23-08	L.P.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	10-23-08	R.P.
	J) ASSEMBLE STOCK		9-24-08	R.P.
	K) ASSEMBLE SWIVEL STUDS		10-23-08	L.P.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	10-4-08	L.P.
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION <i>N/A</i>		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		10-4-08	TL
670	FINAL INSPECTION A) HEADSPACE		10-23-08	L.P.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.58</u> <u>2.59</u> <u>2.61</u> <u>2.60</u> <u>2.55</u>	10/6/08	Fm
	C) FUNCTION		10-23-08	L.P.
690	PACK		12-12-08	TL

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/23/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs



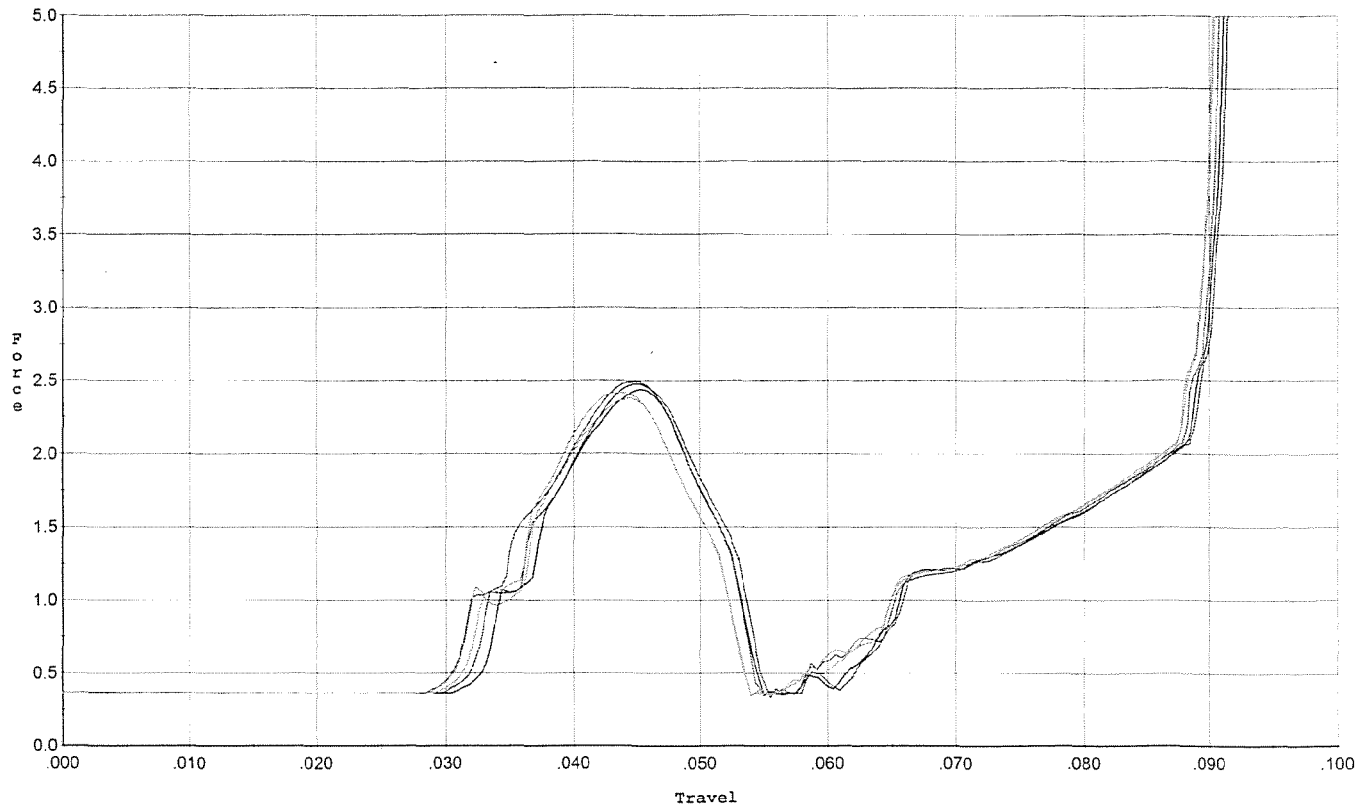
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.507	0.054	0.033	0.043	0.049		Set Trigger
2	2.527	0.054	0.033	0.043	0.050		Set Trigger
3	2.458	0.054	0.033	0.043	0.051		Set Trigger
4	2.438	0.054	0.032	0.043	0.050		Set Trigger
5	2.518	0.054	0.032	0.043	0.051		Set Trigger

Aug 2-49

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/23/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs



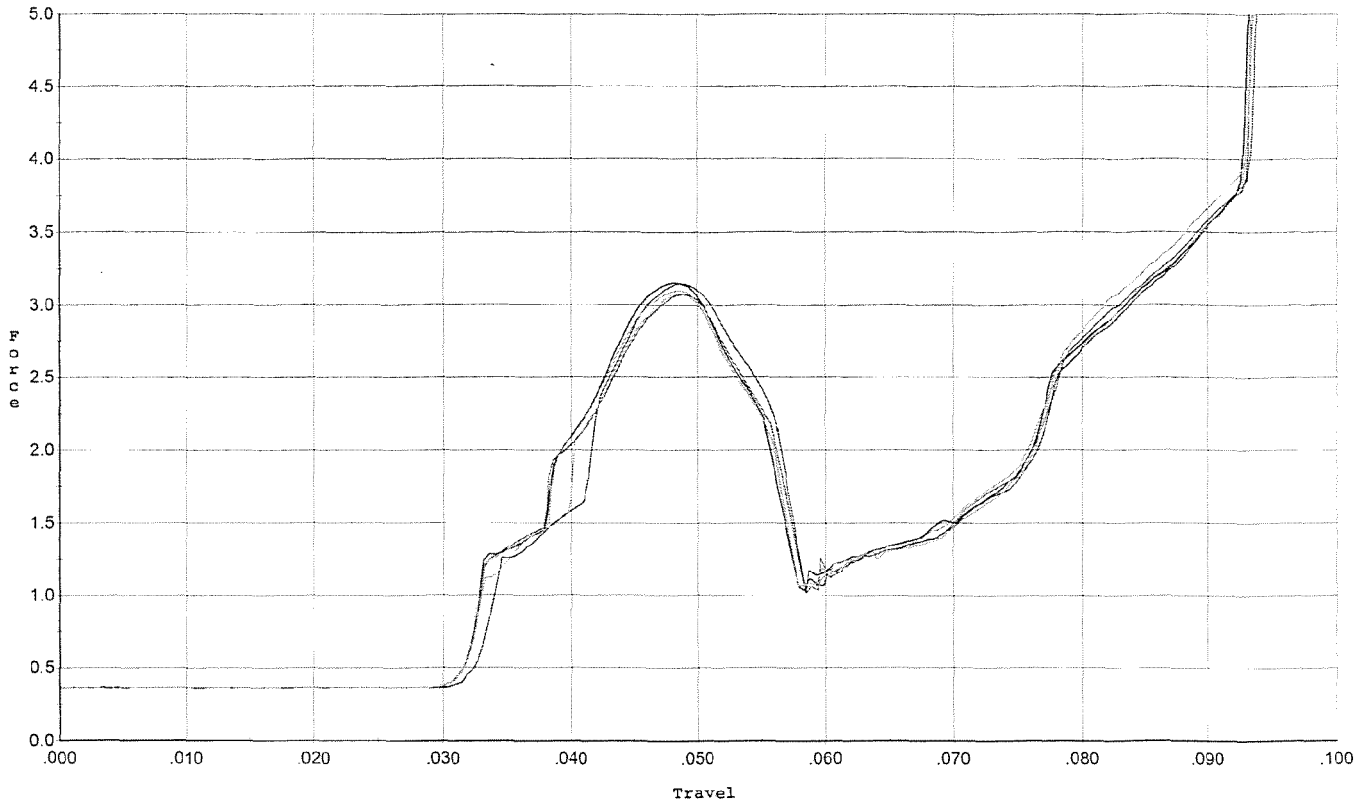
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.477	0.053	0.032	0.043	0.049		Set Trigger
2	2.439	0.053	0.033	0.043	0.047		Set Trigger
3	2.496	0.053	0.031	0.042	0.050		Set Trigger
4	2.380	0.052	0.032	0.043	0.046		Set Trigger
5	2.417	0.052	0.031	0.043	0.047		Set Trigger

Avg 2.44

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/23/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs



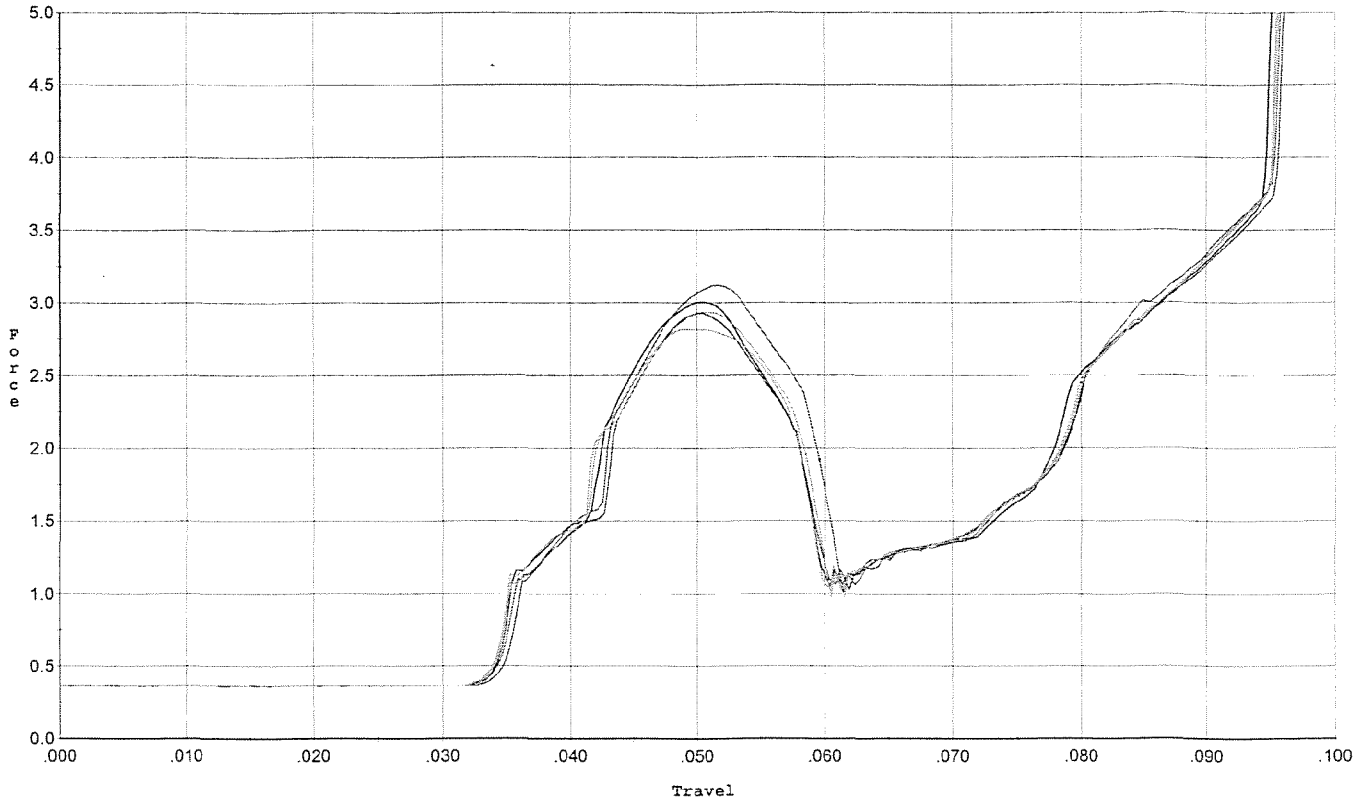
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.146	0.056	0.033	0.041	0.065		Set Trigger
2	3.149	0.055	0.031	0.041	0.065		Set Trigger
3	3.074	0.057	0.032	0.041	0.067		Set Trigger
4	3.074	0.056	0.032	0.041	0.064		Set Trigger
5	3.096	0.056	0.032	0.041	0.066		Set Trigger

Avg 3.10

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/23/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs



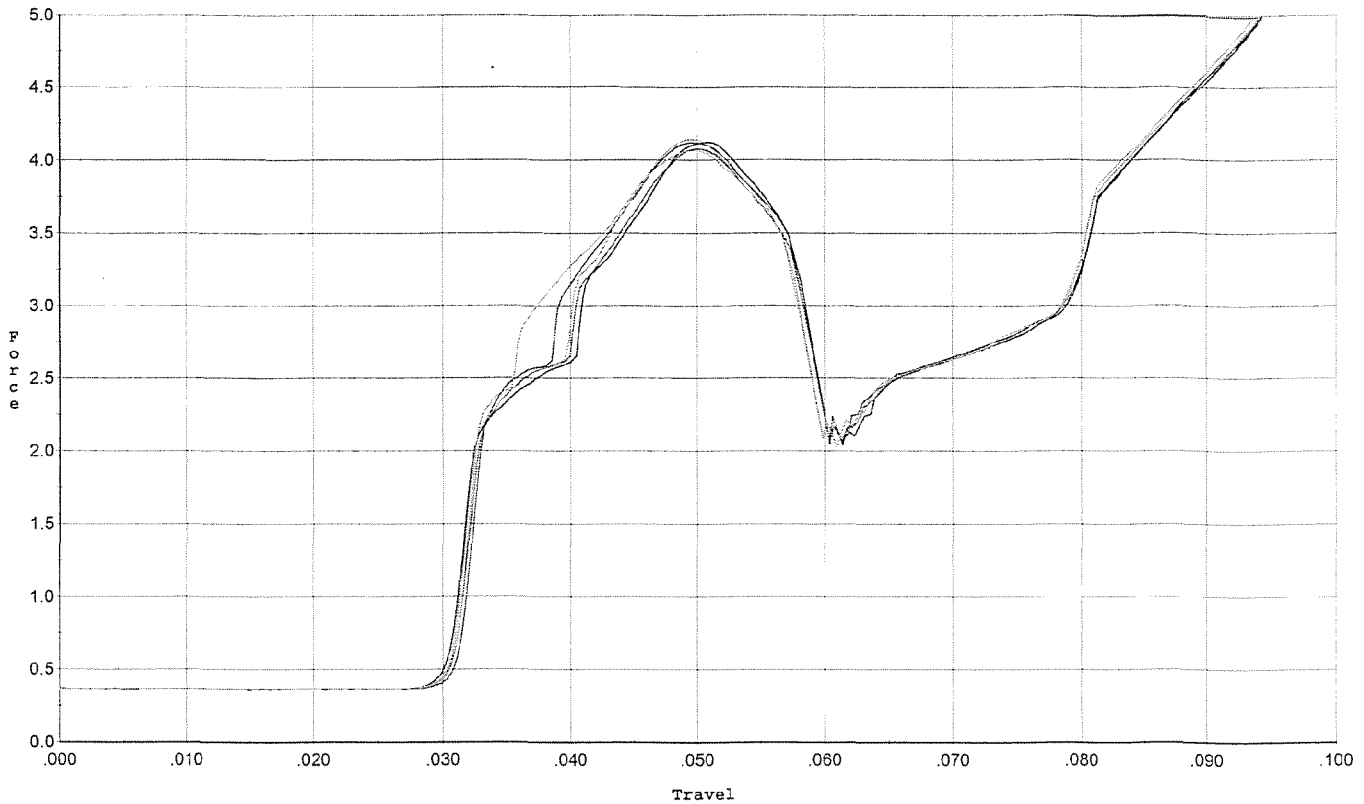
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.927	0.058	0.035	0.043	0.062		Set Trigger
2	3.007	0.058	0.034	0.042	0.064		Set Trigger
3	3.118	0.060	0.035	0.041	0.069		Set Trigger
4	2.818	0.058	0.034	0.042	0.063		Set Trigger
5	2.937	0.059	0.034	0.041	0.066		Set Trigger

Avg 2.96

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/23/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



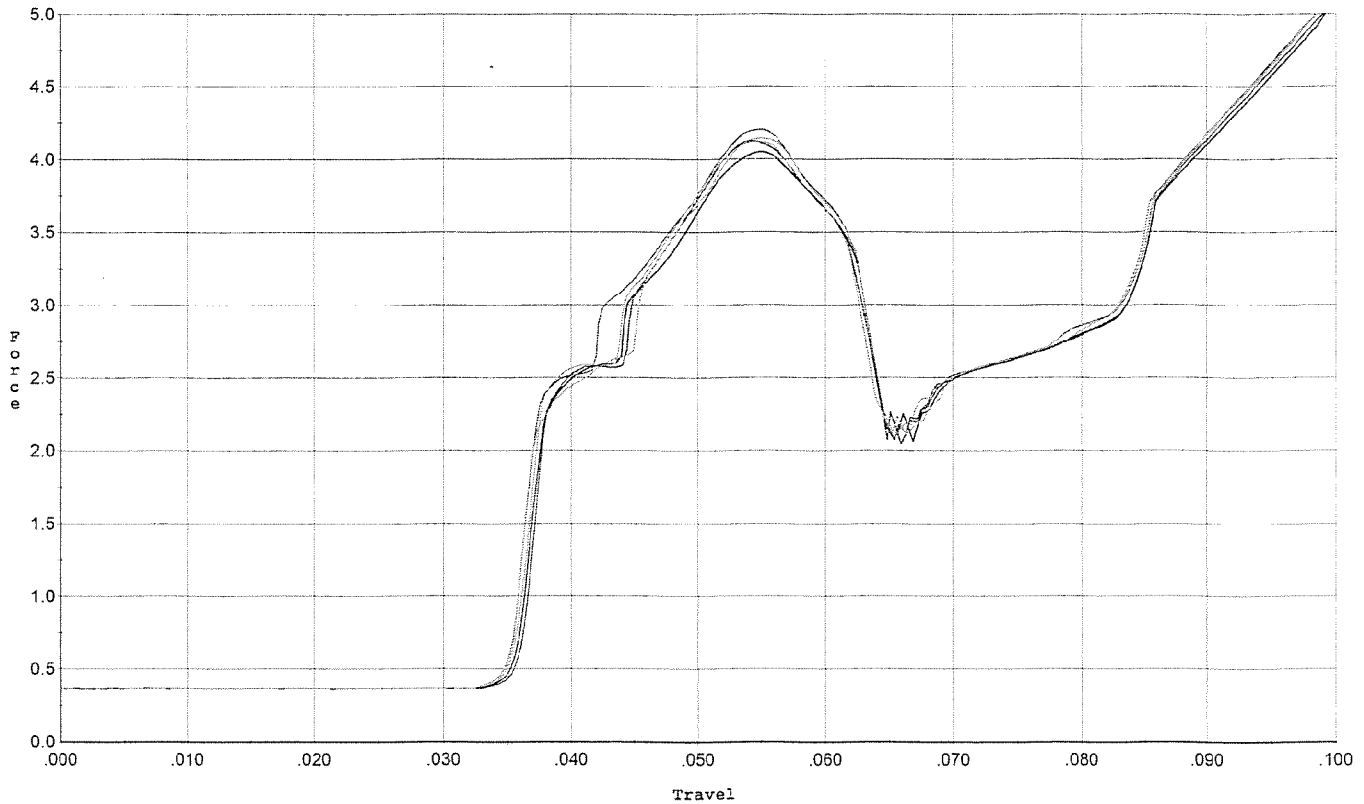
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.120	0.059	0.031	0.038	0.101		Set Trigger
2	4.120	0.058	0.030	0.038	0.099		Set Trigger
3	4.076	0.059	0.031	0.038	0.099		Set Trigger
4	4.066	0.058	0.031	0.038	0.098		Set Trigger
5	4.140	0.058	0.031	0.037	0.101		Set Trigger

Avg 4.10

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/23/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



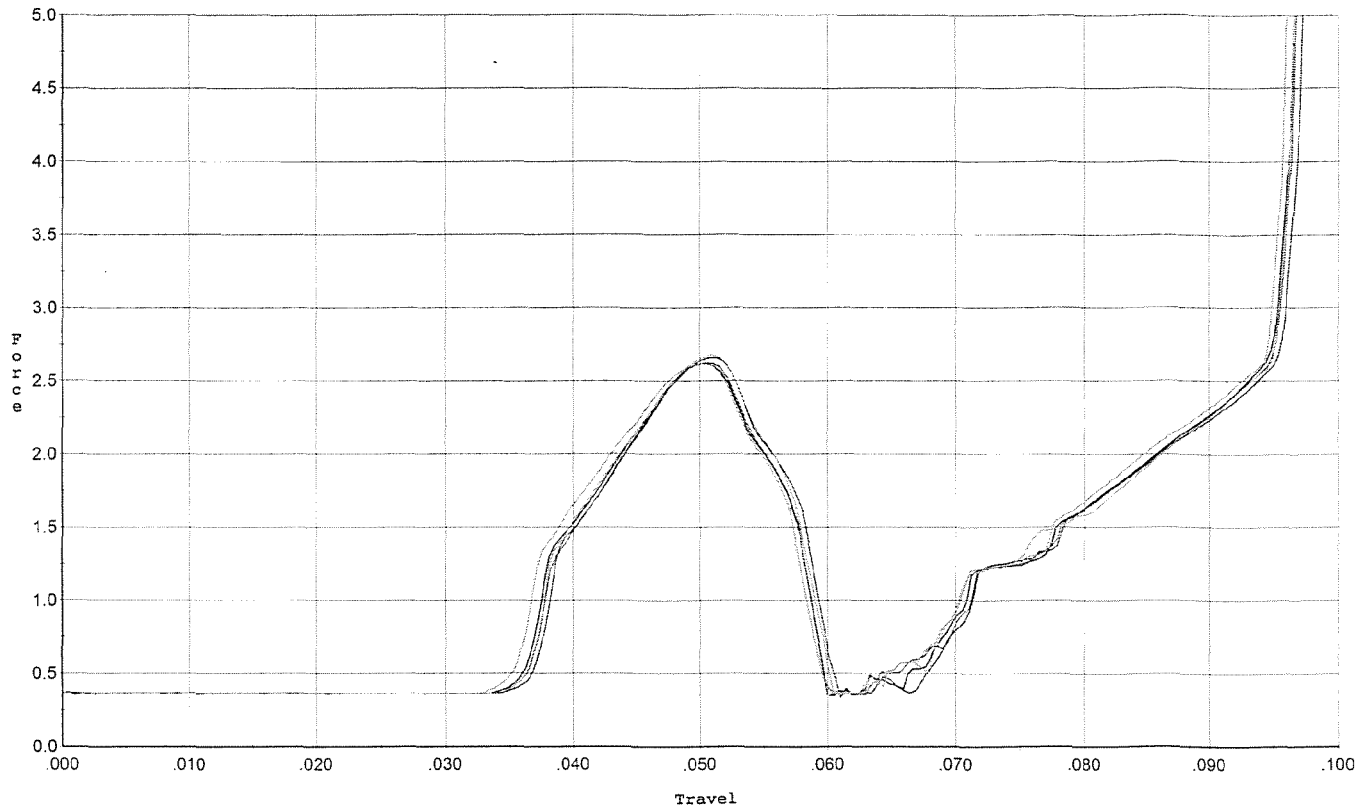
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.126	0.063	0.036	0.038	0.101		Set Trigger
2	4.050	0.062	0.035	0.038	0.100		Set Trigger
3	4.204	0.062	0.035	0.037	0.104		Set Trigger
4	4.142	0.062	0.035	0.038	0.101		Set Trigger
5	4.119	0.062	0.035	0.038	0.100		Set Trigger

Avg 4.12

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/23/08

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



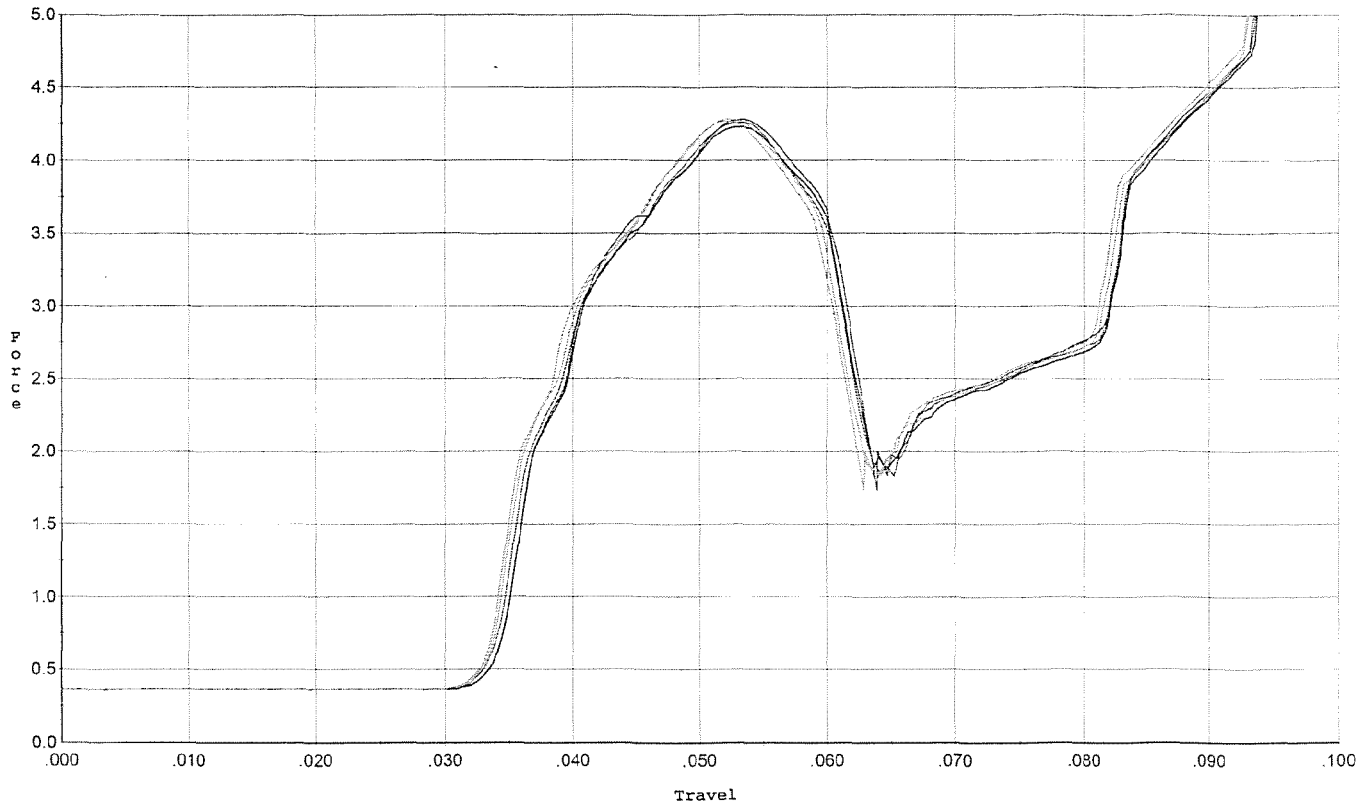
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.661	0.058	0.037	0.044	0.056		Set Trigger
2	2.615	0.058	0.036	0.044	0.056		Set Trigger
3	2.620	0.058	0.037	0.044	0.055		Set Trigger
4	2.676	0.059	0.037	0.043	0.057		Set Trigger
5	2.617	0.057	0.036	0.043	0.056		Set Trigger

Aug 2.63

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/23/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.284	0.061	0.034	0.036	0.104		Set Trigger
2	4.228	0.060	0.034	0.036	0.100		Set Trigger
3	4.261	0.060	0.034	0.036	0.102		Set Trigger
4	4.283	0.060	0.033	0.036	0.101		Set Trigger
5	4.269	0.061	0.033	0.036	0.103		Set Trigger

Avg 4.26