

G6785008

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

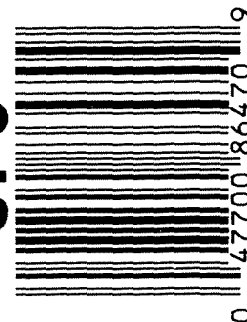
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6785008

UPC



GUN SERIAL # G 6785008

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		9-18-08	SPJ
430	ASSEMBLE TO STOCK		9-18-08	SP
440	PROOF		9-18-08	SPJ
460	CHECK HEADSPACE		9-18-08	SPJ
470	DIS-ASSEMBLE ACTION		9-18-08	SPJ
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	9-18-08	BN
475	DRILL AND TAP SIGHT HOLES	SEP 19 2008	9-19-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR BN	9-22-08	BN
490	MAGNAFLUX BOLT		9/22/08	NR
500	ROLLMARK CALIBER		9/22/08	RT
520	GOFF BLAST BBL / REC		9/23/08	DG
542	APPLY COATINGS (BARREL ACTION)		9-23	a
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-25-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-25-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-25-08	SP
	D) OIL FIRING PIN ASSEMBLY		11-17-08	BSA
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			
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560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>4.0</u> <u>5.0</u> <u>5.0</u>	1-5-09	R.N.
CONT.					
	G) SAFETY OFF FORCE	2 LBS MIN	<u>5.0</u> <u>6.0</u> <u>6.0</u>	1-5-09	L.D.
	H) TRIGGER PULL TEST AND RETAINABILITY				
	I) FIRING PIN INDENT	.020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	1-5-09	R.N.
	J) ASSEMBLE STOCK			11-17-08	RSN
	K) ASSEMBLE SWIVEL STUDS			1-5-09	L.D.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S				
	M) IRON SIGHT ALIGNMENT				
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER				
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u> FAIL <u>PASS</u> FAIL	12-31-08	RP
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
660	INSPECT FOR LIVE AMMO			12-31-08	RP
670	FINAL INSPECTION A) HEADSPACE			1-5-09	L.D.
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.59</u> <u>2.54</u> <u>2.49</u> <u>2.49</u> <u>2.49</u>	1-5-09	TC
	C) FUNCTION			1-5-09	L.D.
690	PACK			1-5-09	TC

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AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)

3.00 LBS (plus or minus 0.75 LBS)

4.00 LBS (plus or minus 1.00 LBS)

DATE

10-14-08

TESTER

TAE

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	209	204		225	
PULL #2	209	227		218	
PULL #3	208	236		219	
PULL #4	213	239		220	
PULL #5	212	230		221	
TOTAL	1105	1136		1103	
AVERAGE	210	227		220	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	337	334		
PULL #2	353	335		
PULL #3	359	327		
PULL #4	351	329		
PULL #5	351	349		
TOTAL	1746	1674		
AVERAGE	349	334		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	406	456 432		424
PULL #2	406	416		418
PULL #3	408	415		461
PULL #4	403	419		453
PULL #5	403	419		454
TOTAL	2026	2011		2210
AVERAGE	405	402		442