

G6785009

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



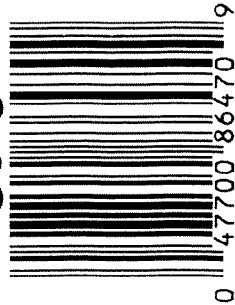
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6785009

UPC



BM FORM

GUN SERIAL #

G 6785009

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		9-18-08	SP
430	ASSEMBLE TO STOCK		9-18-08	SP
440	PROOF		9-18-08	SP
460	CHECK HEADSPACE		9-18-08	SP
470	DIS-ASSEMBLE ACTION		9-18-08	SP
472	SERIALIZE BOLT HANDLE	MAGNA-FLUX	9-19-08	BSN
475	DRILL AND TAP SIGHT HOLES	SEP 22 2008	9-19-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR BH	9-22-08	BSN
490	MAGNAFLUX BOLT		9/18/08	MR
500	ROLLMARK CALIBER		9/23/08	RT
520	GOFF BLAST BBL / REC		9/23/08	DG
542	APPLY COATINGS (BARREL ACTION)		9-23	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-24-08	JP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-24-08	JP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-24-08	JP
	D) OIL FIRING PIN ASSEMBLY		11-14-08	BSN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

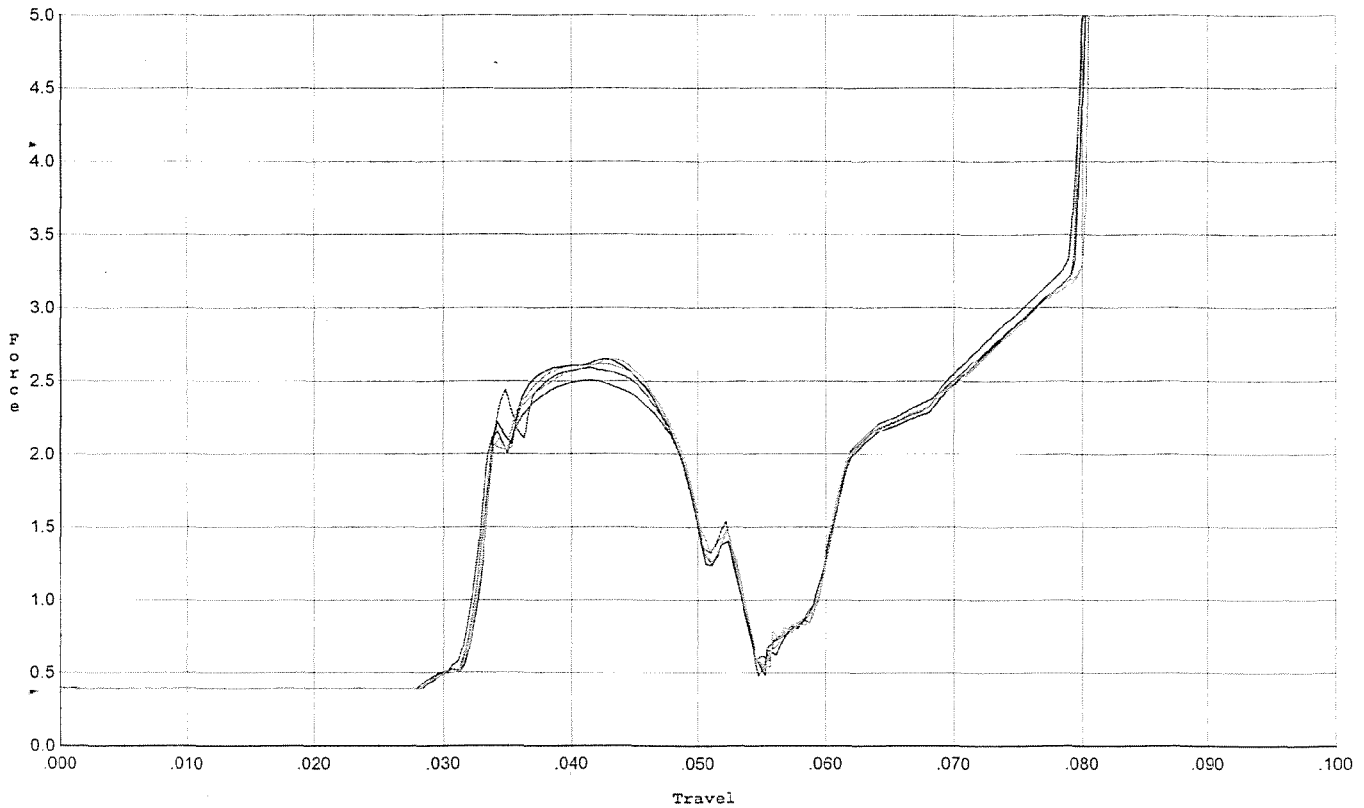
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>40</u> <u>40</u> <u>40</u>	12-18-08	L.N.
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>50</u> <u>50</u> <u>50</u>	12-18-08	R.N.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	12-18-08	L.N.
	J) ASSEMBLE STOCK		11-14-08	R.N.
	K) ASSEMBLE SWIVEL STUDS		12-18-08	L.N.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	12-16-08	L.P.
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		12-16-08	RP
670	FINAL INSPECTION A) HEADSPACE		12-18-08	L.N.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.21</u> <u>2.25</u> <u>2.33</u> <u>2.29</u> <u>2.26</u>	12-17-08	TL
	C) FUNCTION		12-18-08	L.N.
690	PACK		1-7-09	TL

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schultz 10/062008

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs ini ~~2.5 lbs~~ +/- .50 lbs



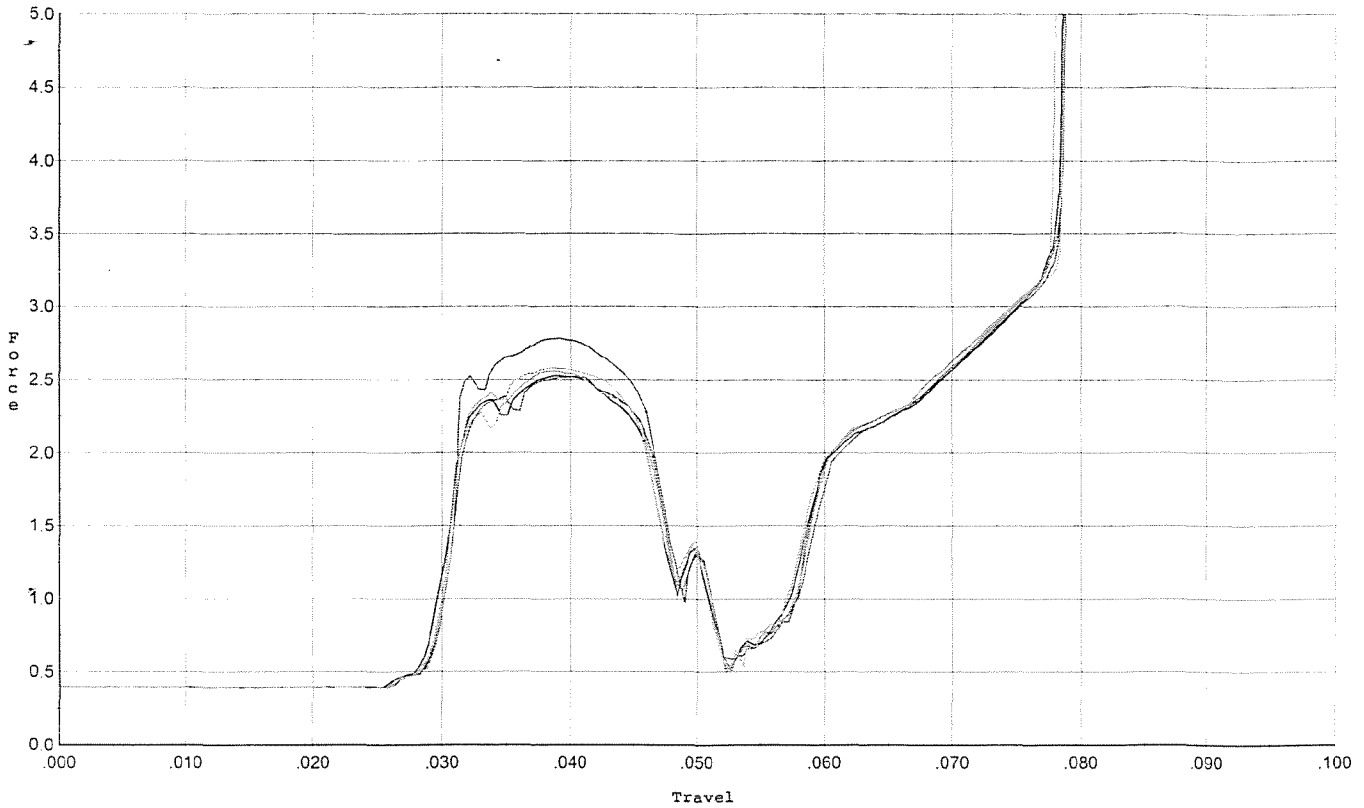
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.507	0.052	0.031	0.033	0.056		Set Trigger
2	2.651	0.049	0.032	0.035	0.053		Set Trigger
3	2.591	0.053	0.032	0.033	0.058		Set Trigger
4	2.616	0.053	0.032	0.033	0.058		Set Trigger
5	2.652	0.053	0.032	0.033	0.058		Set Trigger

A 2.60

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 10/062008

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lbs



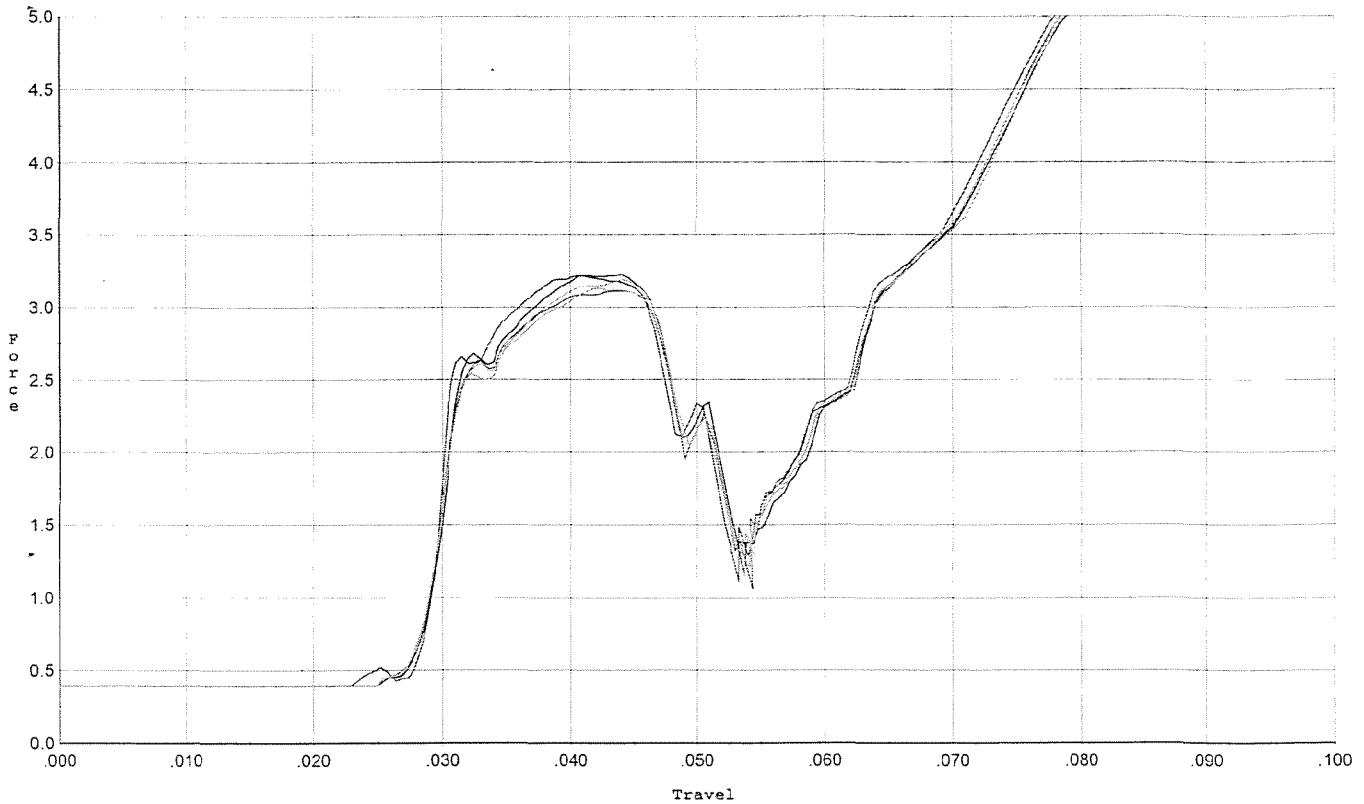
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.780	0.046	0.029	0.035	0.053		Set Trigger
2	2.526	0.046	0.029	0.035	0.050		Set Trigger
3	2.523	0.046	0.029	0.036	0.050		Set Trigger
4	2.581	0.046	0.029	0.036	0.050		Set Trigger
5	2.559	0.051	0.029	0.032	0.056		Set Trigger

A-2-59

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 10/062008

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs ini +/- .75 lbs



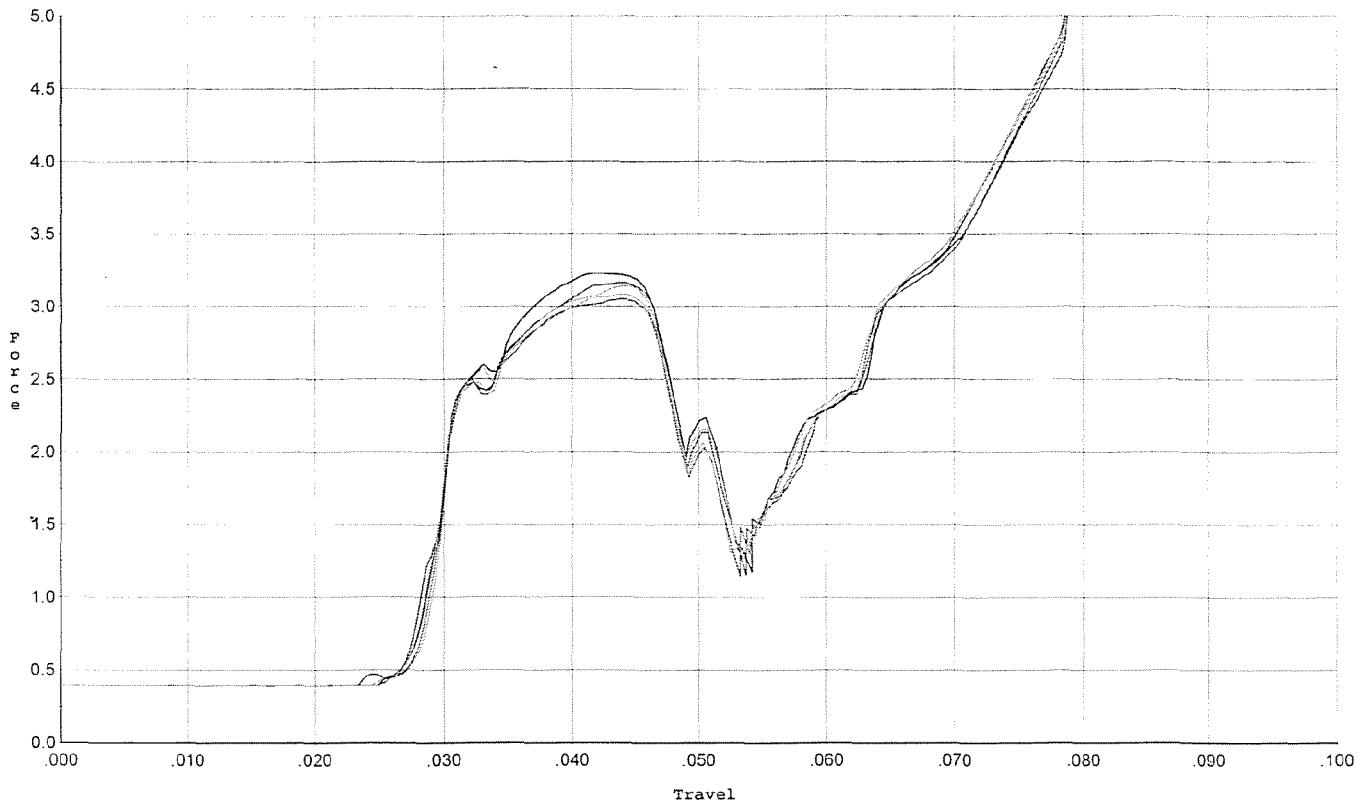
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.216	0.051	0.028	0.030	0.072		Set Trigger
2	3.226	0.051	0.028	0.031	0.072		Set Trigger
3	3.111	0.047	0.028	0.033	0.064		Set Trigger
4	3.188	0.047	0.027	0.033	0.064		Set Trigger
5	3.131	0.051	0.028	0.031	0.071		Set Trigger

A- 3.17

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 10/062008

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs after 20 cycles+/- .75 lbs



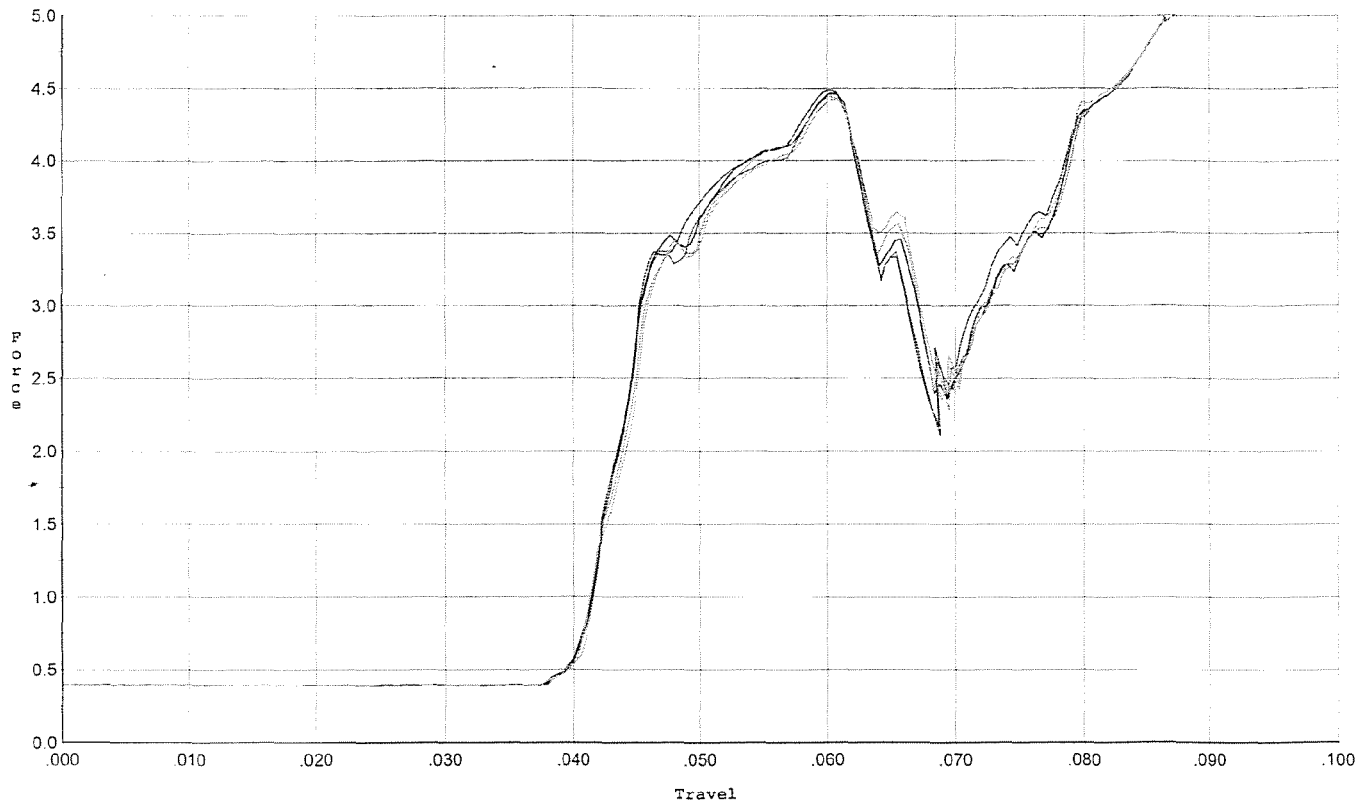
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.161	0.048	0.027	0.033	0.064		Set Trigger
2	3.227	0.051	0.027	0.031	0.073		Set Trigger
3	3.051	0.047	0.028	0.034	0.061		Set Trigger
4	3.082	0.047	0.027	0.033	0.062		Set Trigger
5	3.139	0.047	0.028	0.034	0.061		Set Trigger

A-3.13

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 10/062008

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs ini +/- 1.0 lb



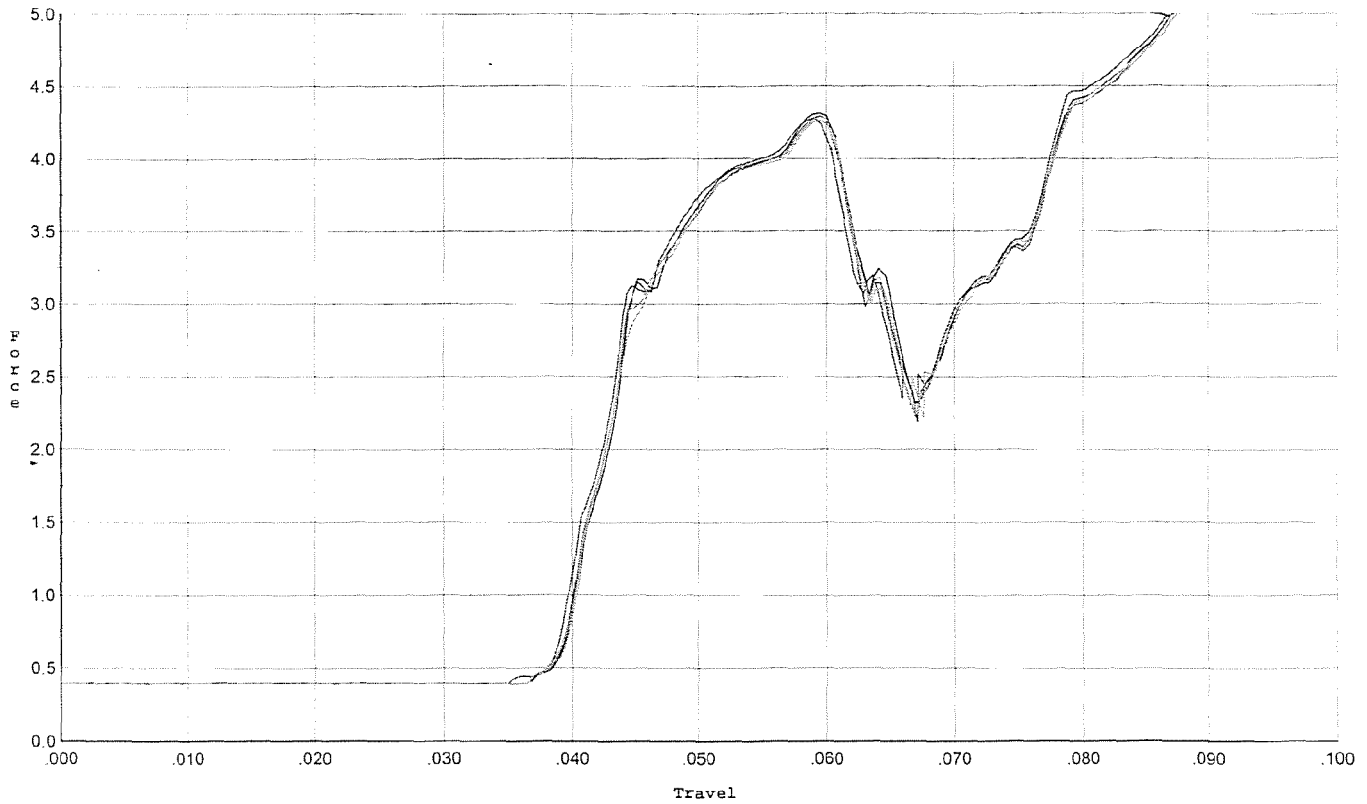
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.490	0.061	0.040	0.034	0.093		Set Trigger
2	4.467	0.062	0.040	0.033	0.095		Set Trigger
3	4.464	0.063	0.040	0.033	0.095		Set Trigger
4	4.421	0.066	0.041	0.030	0.104		Set Trigger
5	4.445	0.066	0.041	0.030	0.106		Set Trigger

A-445

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 10/062008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles +/- 1.0 lb



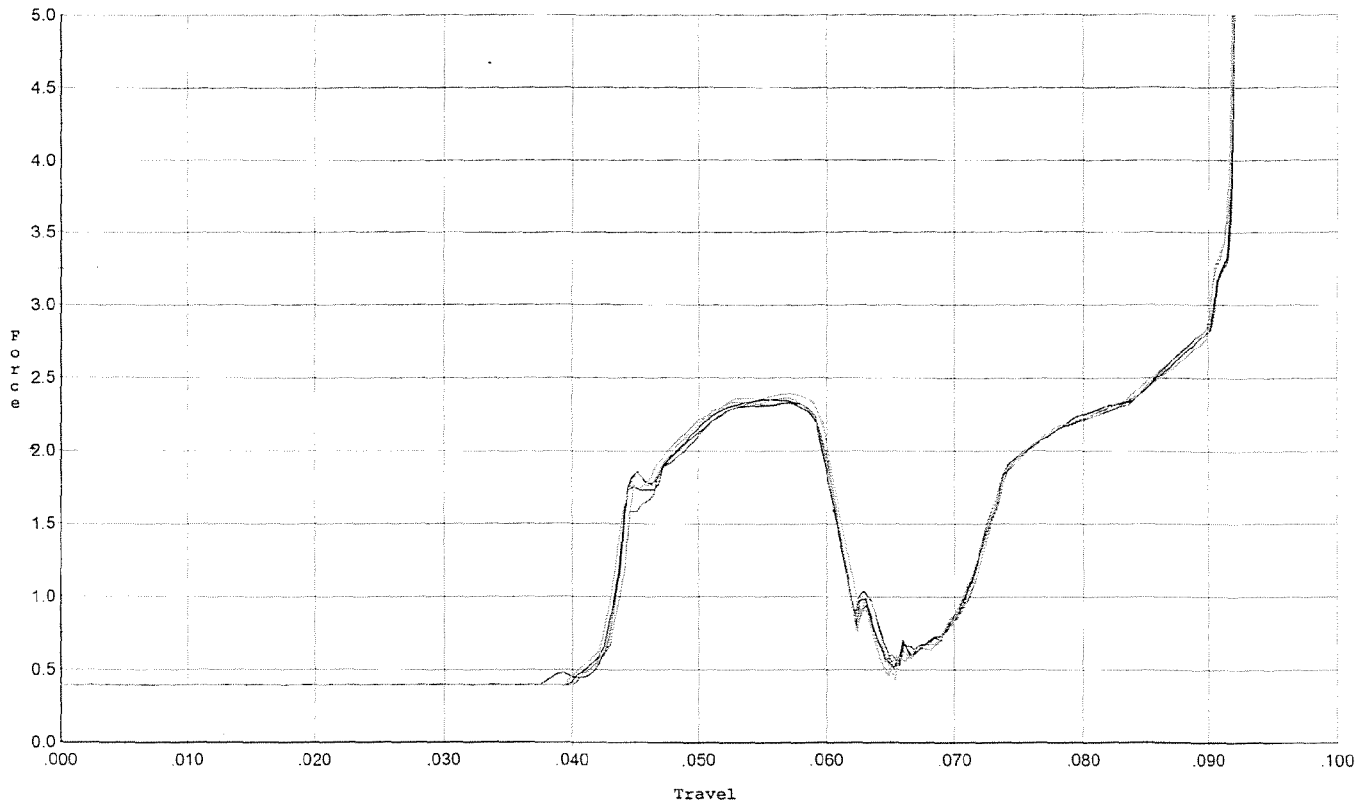
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.277	0.060	0.039	0.034	0.090		Set Trigger
2	4.309	0.061	0.039	0.034	0.091		Set Trigger
3	4.291	0.061	0.039	0.033	0.091		Set Trigger
4	4.265	0.061	0.039	0.034	0.090		Set Trigger
5	4.285	0.061	0.039	0.033	0.090		Set Trigger

A-4.28

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 10/062008

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs for final test +/- .50 lbs



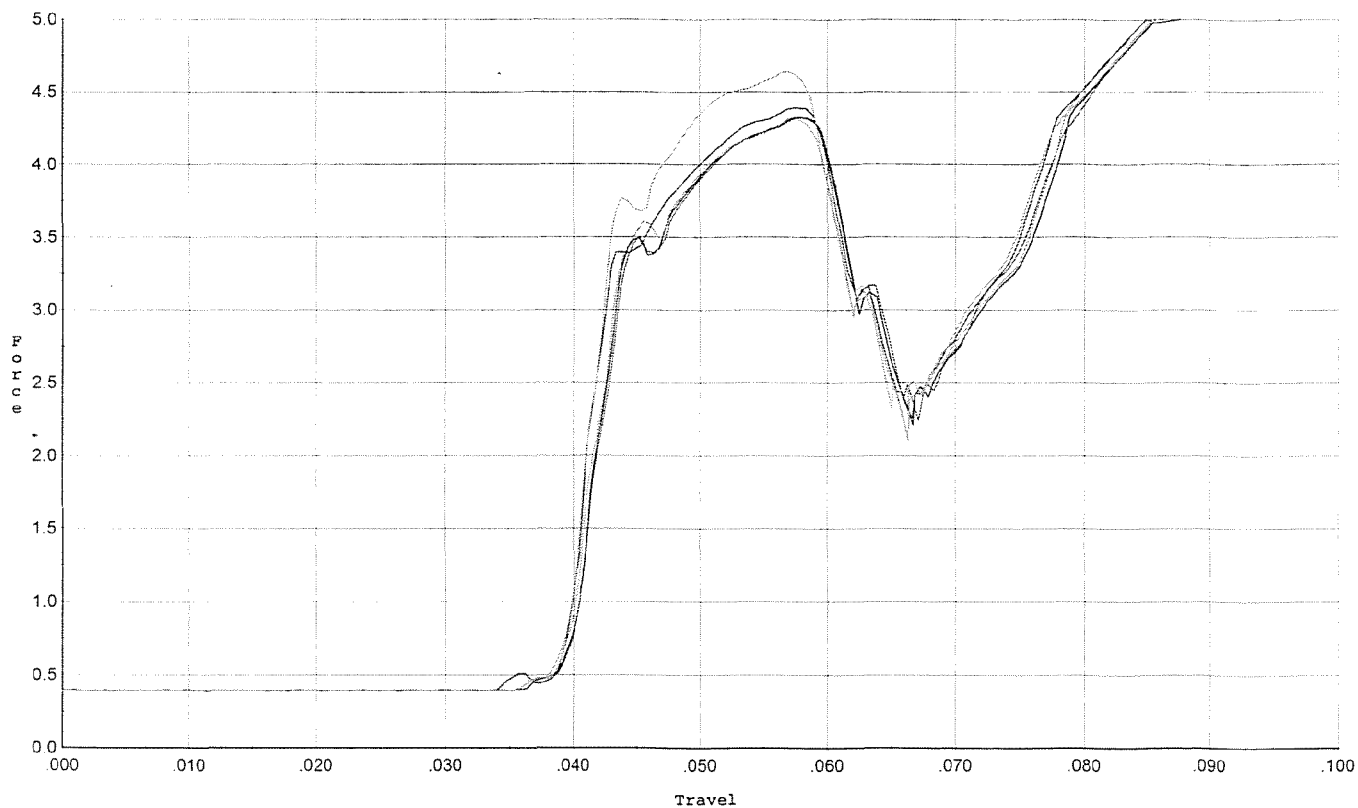
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.329	0.060	0.043	0.038	0.053		Set Trigger
2	2.348	0.061	0.042	0.038	0.054		Set Trigger
3	2.326	0.060	0.043	0.038	0.053		Set Trigger
4	2.394	0.060	0.042	0.038	0.054		Set Trigger
5	2.366	0.060	0.041	0.038	0.054		Set Trigger

A-2-35

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 10/062008

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.391	0.060	0.039	0.034	0.094		Set Trigger
2	4.326	0.061	0.039	0.034	0.094		Set Trigger
3	4.323	0.061	0.039	0.034	0.093		Set Trigger
4	4.639	0.059	0.039	0.034	0.096		Set Trigger
5	4.328	0.060	0.039	0.034	0.093		Set Trigger

A-4.40