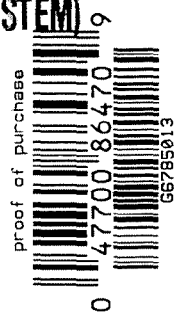
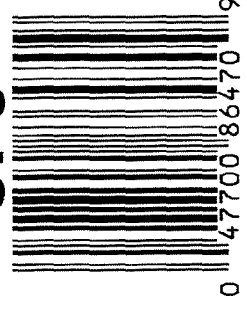


6678 5013

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD



ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6
G6785013	
UPC	
	

BM FORM

GUN SERIAL #

G 6785013

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		9-19-08	SPD
430	ASSEMBLE TO STOCK		9-19-08	SP
440	PROOF		9-19-08	SPD
460	CHECK HEADSPACE		9-19-08	SPD
470	DIS-ASSEMBLE ACTION		9-19-08	SPD
472	SERIALIZE BOLT HANDLE	MAGNA-FLUX	9-20-08	ESR
475	DRILL AND TAP SIGHT HOLES		9-20-08	SP
480	MAGNAFLUX BBL ACTION	BH	9-22-08	BH
490	MAGNAFLUX BOLT		9-22-08	MR
500	ROLLMARK CALIBER		9/22/08	RT
520	GOFF BLAST BBL / REC		9/22/08	DG
542	APPLY COATINGS (BARREL ACTION)		9-24	C
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-26-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-26-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-26-08	SP
	D) OIL FIRING PIN ASSEMBLY		10-16-08	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		
F004 REV 5/2006				

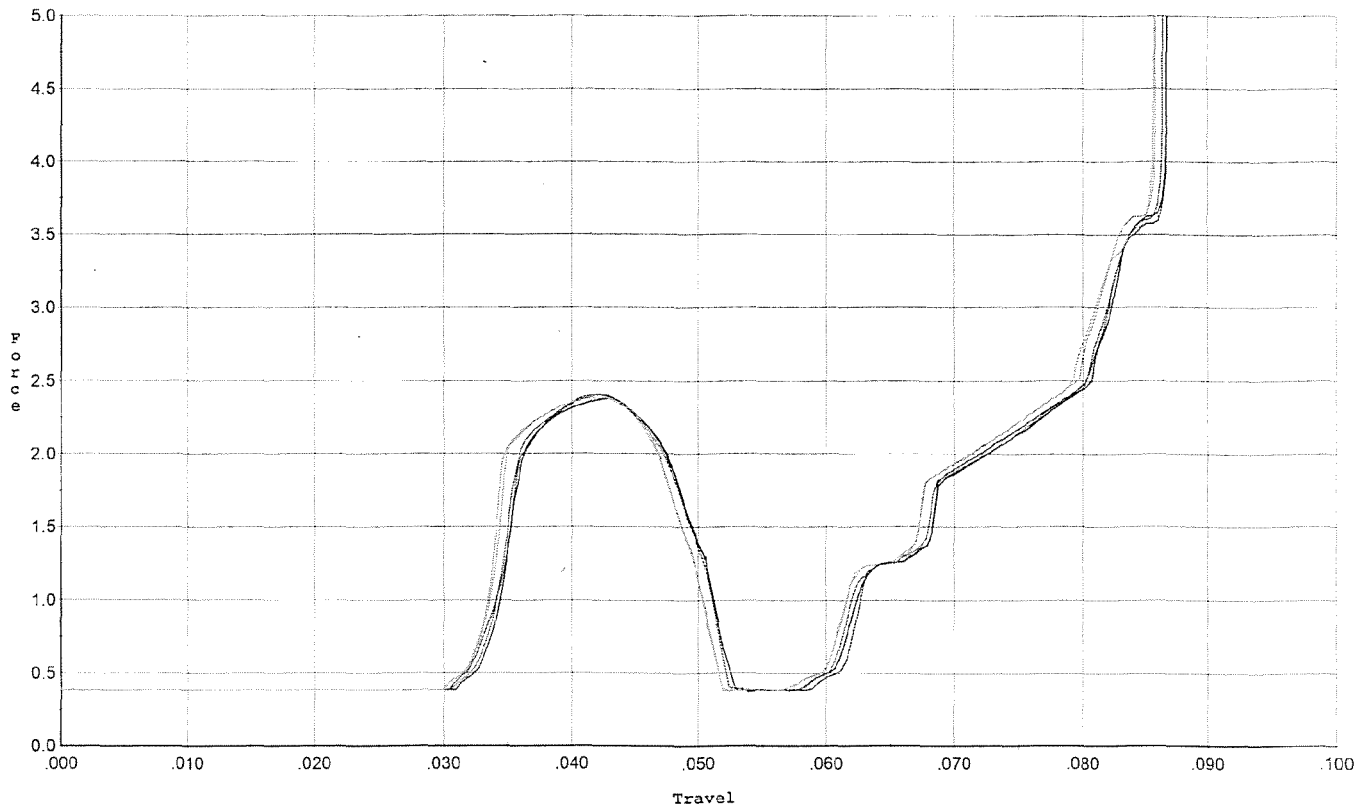
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>35</u> <u>35</u> <u>40</u>	12-9-08	L N.
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>40</u> <u>40</u> <u>40</u>	12-9-08	L N.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.025</u> <u>.025</u> <u>.024</u>	12-9-08	L N.
	J) ASSEMBLE STOCK		10-16-08	L N.
	K) ASSEMBLE SWIVEL STUDS		12-9-08	L N.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	11-24-08	TL
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		11-27-08	L N.
670	FINAL INSPECTION A) HEADSPACE		12-9-08	L N.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>233</u> <u>235</u> <u>237</u> <u>235</u> <u>246</u>	12-8-08	L N.
	C) FUNCTION		12-9-08	L N.
690	PACK		1-9/09	FM

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 10/11/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



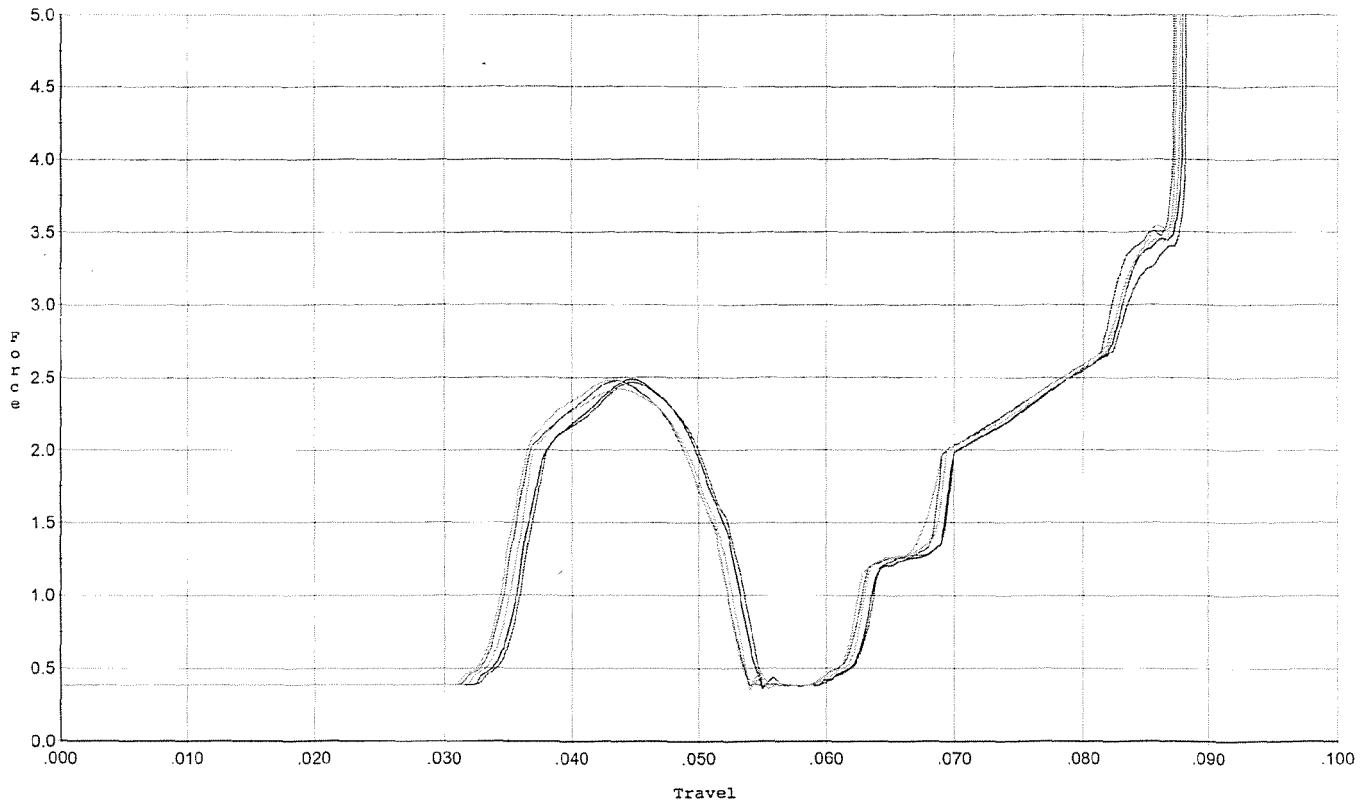
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.398	0.051	0.032	0.040	0.048		Set Trigger
2	2.379	0.051	0.033	0.040	0.047		Set Trigger
3	2.407	0.051	0.033	0.040	0.048		Set Trigger
4	2.383	0.049	0.032	0.040	0.047		Set Trigger
5	2.399	0.051	0.032	0.039	0.048		Set Trigger

Avg 2.39

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/11/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



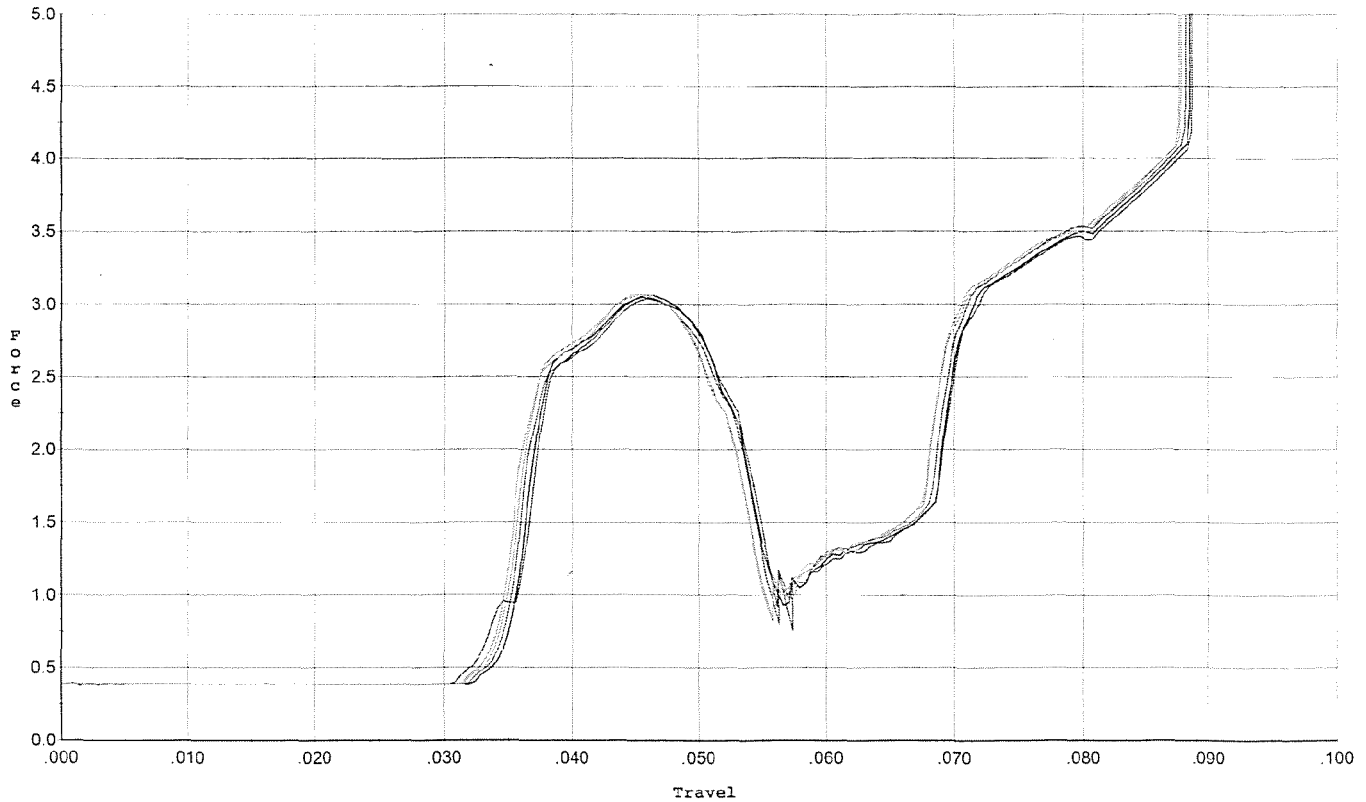
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.467	0.053	0.035	0.039	0.050		Set Trigger
2	2.489	0.052	0.035	0.040	0.049		Set Trigger
3	2.475	0.051	0.034	0.040	0.049		Set Trigger
4	2.420	0.052	0.034	0.040	0.049		Set Trigger
5	2.482	0.051	0.033	0.040	0.050		Set Trigger

Aug 2.46

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 10/11/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



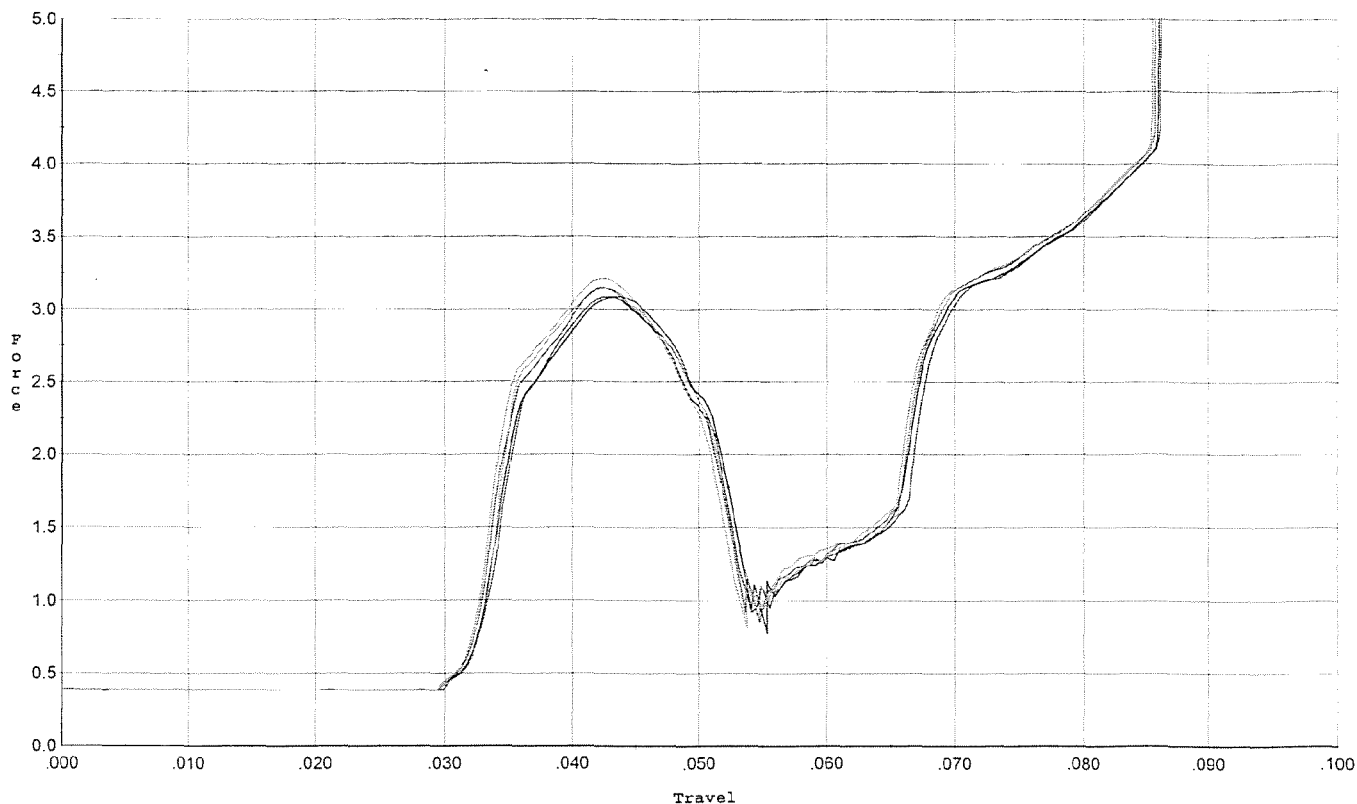
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.044	0.054	0.033	0.038	0.063		Set Trigger
2	3.060	0.053	0.035	0.038	0.062		Set Trigger
3	3.034	0.053	0.034	0.037	0.062		Set Trigger
4	3.058	0.053	0.034	0.038	0.062		Set Trigger
5	3.069	0.053	0.034	0.037	0.062		Set Trigger

Aug 3.05

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 10/11/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



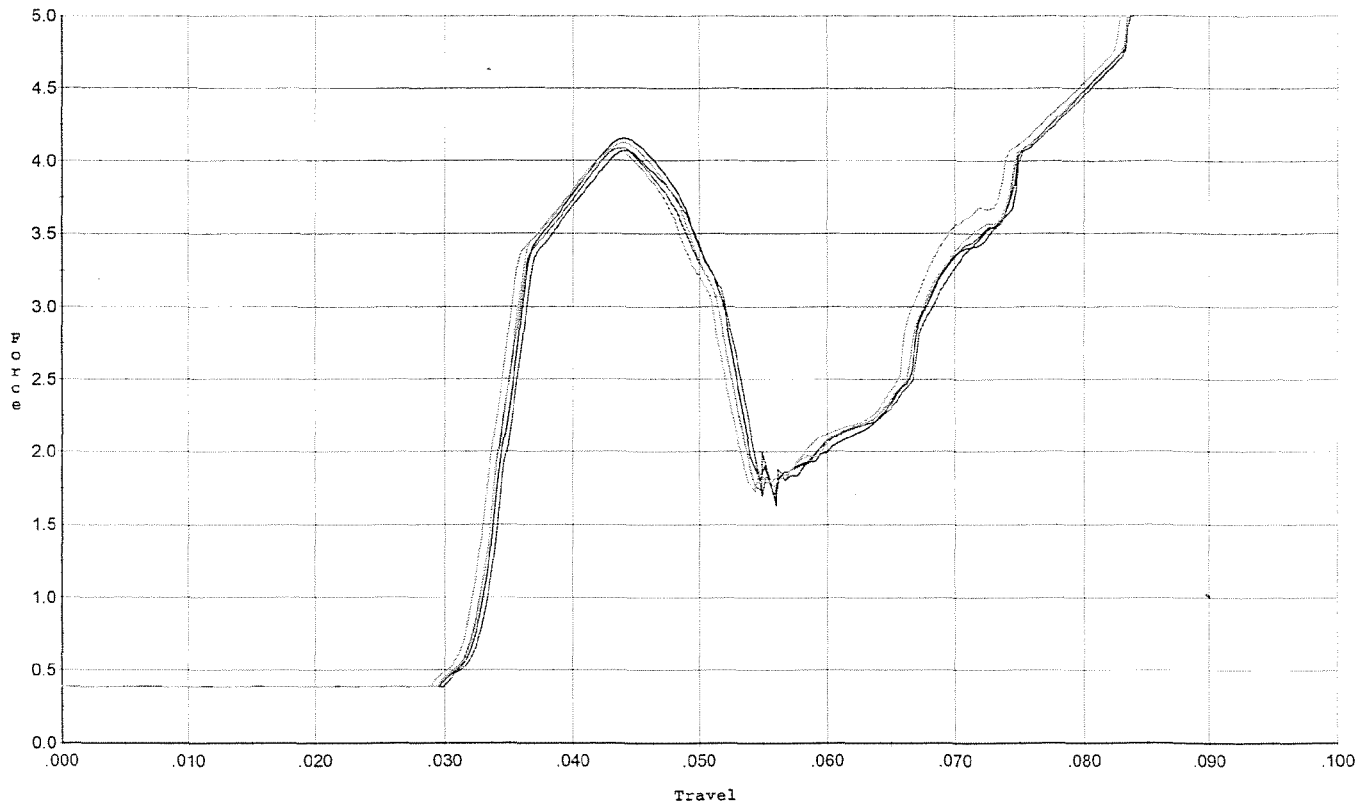
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.086	0.051	0.030	0.037	0.061		Set Trigger
2	3.084	0.052	0.032	0.037	0.062		Set Trigger
3	3.142	0.052	0.032	0.037	0.062		Set Trigger
4	3.150	0.052	0.032	0.037	0.062		Set Trigger
5	3.209	0.051	0.032	0.037	0.062		Set Trigger

Aug 3.13

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 10/11/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



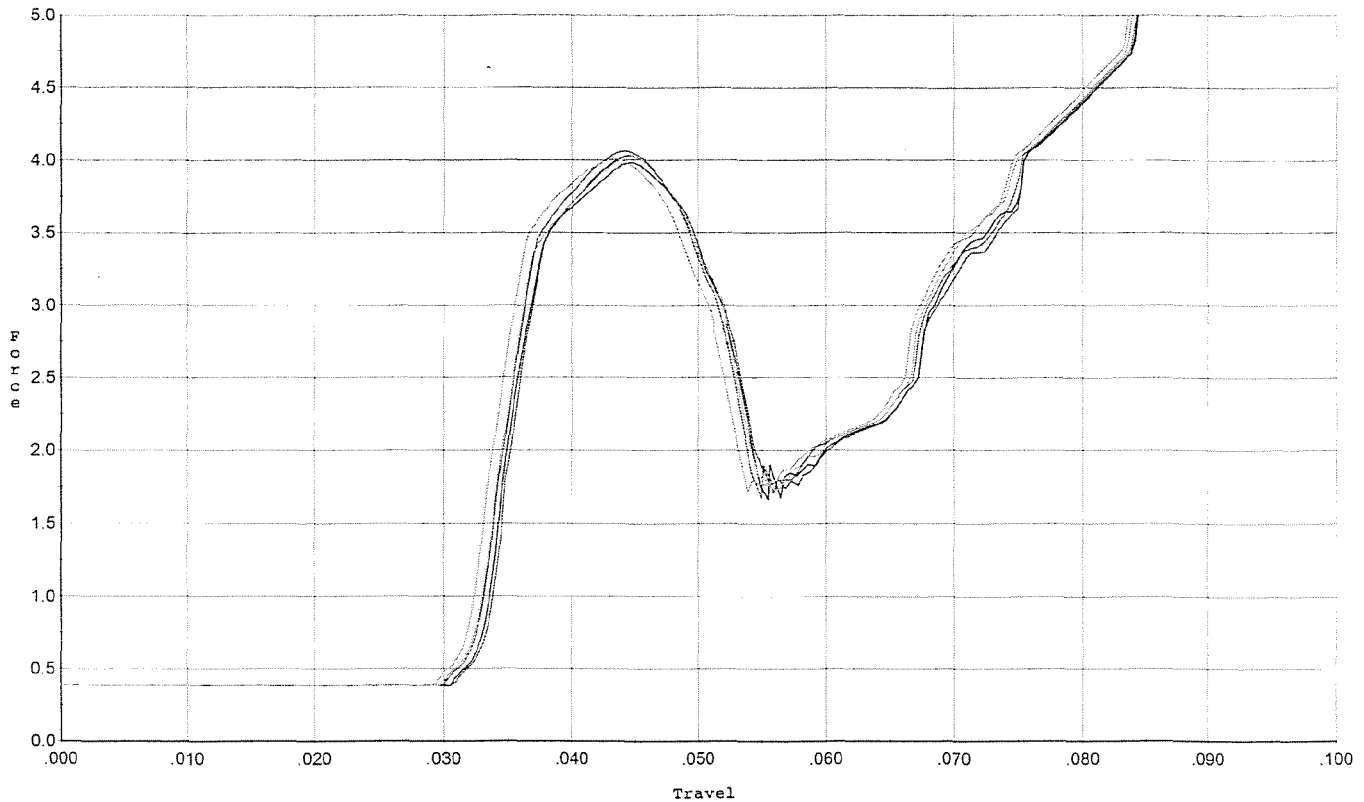
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.070	0.053	0.032	0.034	0.080		Set Trigger
2	4.157	0.052	0.032	0.034	0.080		Set Trigger
3	4.088	0.051	0.032	0.035	0.078		Set Trigger
4	4.123	0.051	0.032	0.035	0.078		Set Trigger
5	4.080	0.051	0.031	0.034	0.078		Set Trigger

Avg 4.10

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putsch 10/11/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



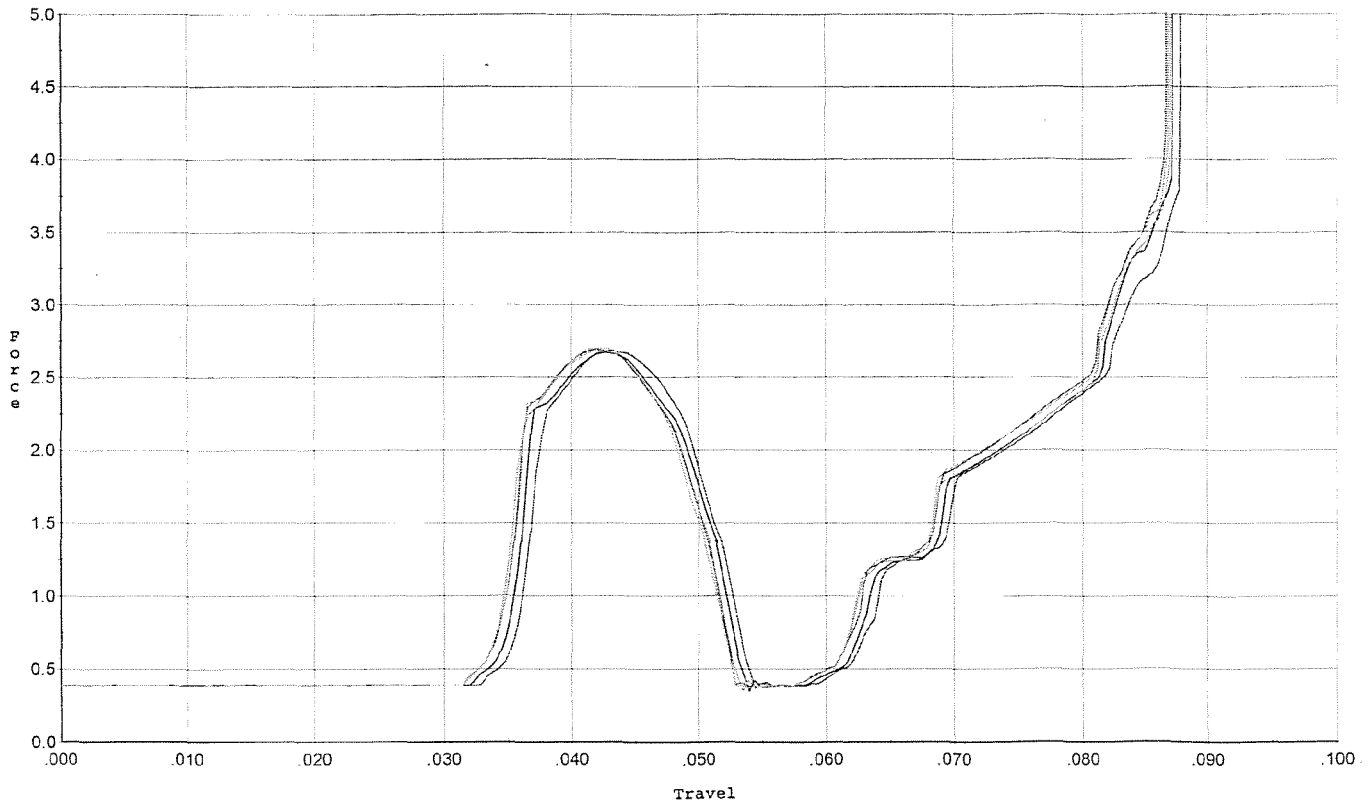
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.982	0.053	0.031	0.035	0.078		Set Trigger
2	4.028	0.053	0.033	0.035	0.079		Set Trigger
3	4.062	0.052	0.032	0.035	0.079		Set Trigger
4	4.027	0.052	0.030	0.035	0.078		Set Trigger
5	4.011	0.051	0.030	0.035	0.077		Set Trigger

Aug 4.02

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 10/11/08

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



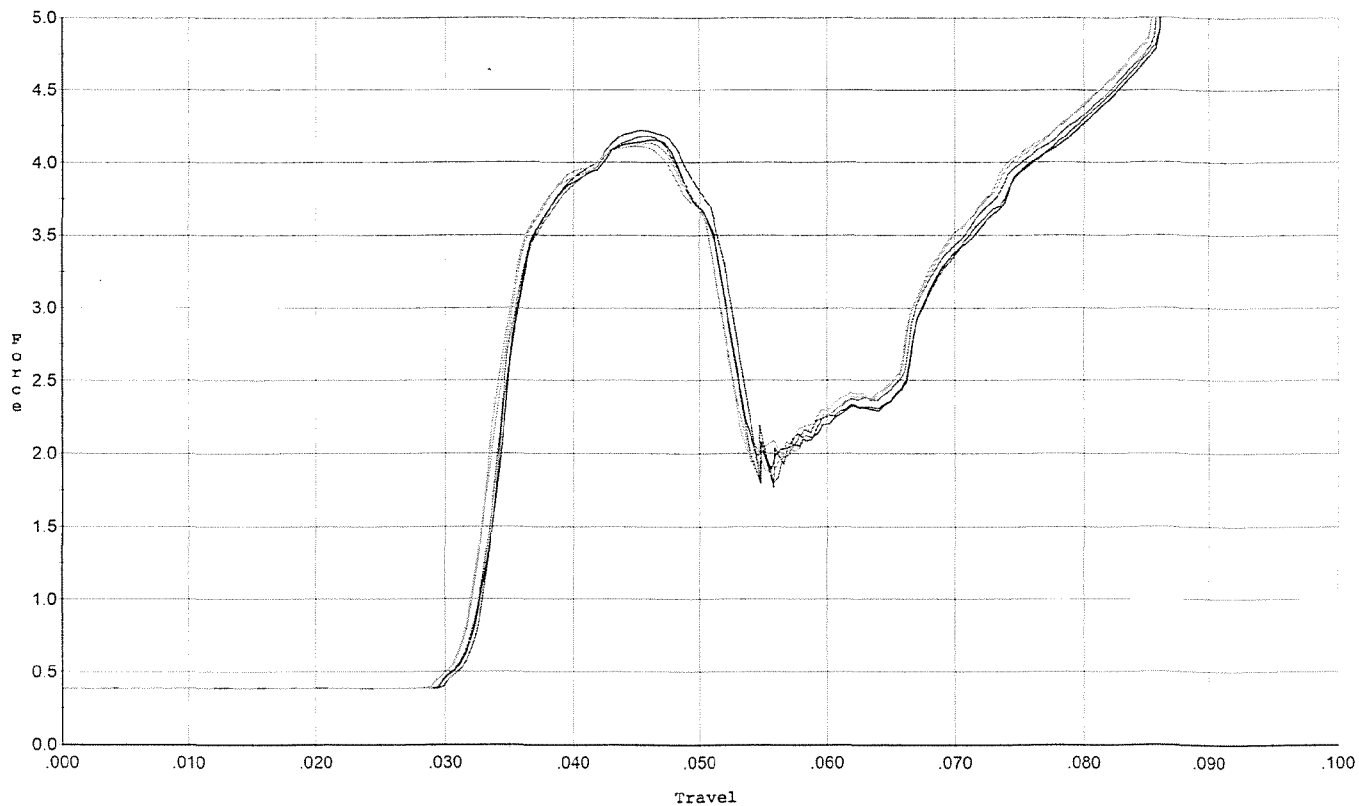
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.682	0.052	0.035	0.040	0.050		Set Trigger
2	2.668	0.051	0.035	0.039	0.050		Set Trigger
3	2.689	0.051	0.034	0.039	0.051		Set Trigger
4	2.676	0.051	0.034	0.040	0.051		Set Trigger
5	2.699	0.051	0.034	0.040	0.051		Set Trigger

Aug 2.68

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 10/11/08

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.219	0.052	0.032	0.035	0.084		Set Trigger
2	4.152	0.051	0.032	0.035	0.081		Set Trigger
3	4.177	0.051	0.032	0.035	0.082		Set Trigger
4	4.129	0.051	0.031	0.035	0.081		Set Trigger
5	4.110	0.051	0.031	0.035	0.081		Set Trigger

Aug 4.15