

G6785015

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker

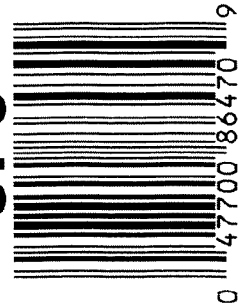


BM FORM

ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6785015**UPC**

GUN SERIAL # G 6785015

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		9-18-08	L.P.D.
430	ASSEMBLE TO STOCK		9-18-08	SL
440	PROOF		9-18-08	L.P.D.
460	CHECK HEADSPACE		9-18-08	L.P.D.
470	DIS-ASSEMBLE ACTION		9-18-08	L.P.D.
472	SERIALIZE BOLT HANDLE	MAGNA-FLUX	9-19-08	KSN
475	DRILL AND TAP SIGHT HOLES	JT 27 2000	9-19-08	SL
480	MAGNAFLUX BBL ACTION	OPERATOR B.H.	9-22-08	B.H.
490	MAGNAFLUX BOLT		9/18/08	MR
500	ROLLMARK CALIBER		9/22/08	RT
520	GOFF BLAST BBL / REC		9/23/08	DG
542	APPLY COATINGS (BARREL ACTION)		9-23	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-24-08	SL
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-24-08	SL
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-24-08	SL
	D) OIL FIRING PIN ASSEMBLY		11-14-08	L.P.D.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			
F004 REV 5/2006				

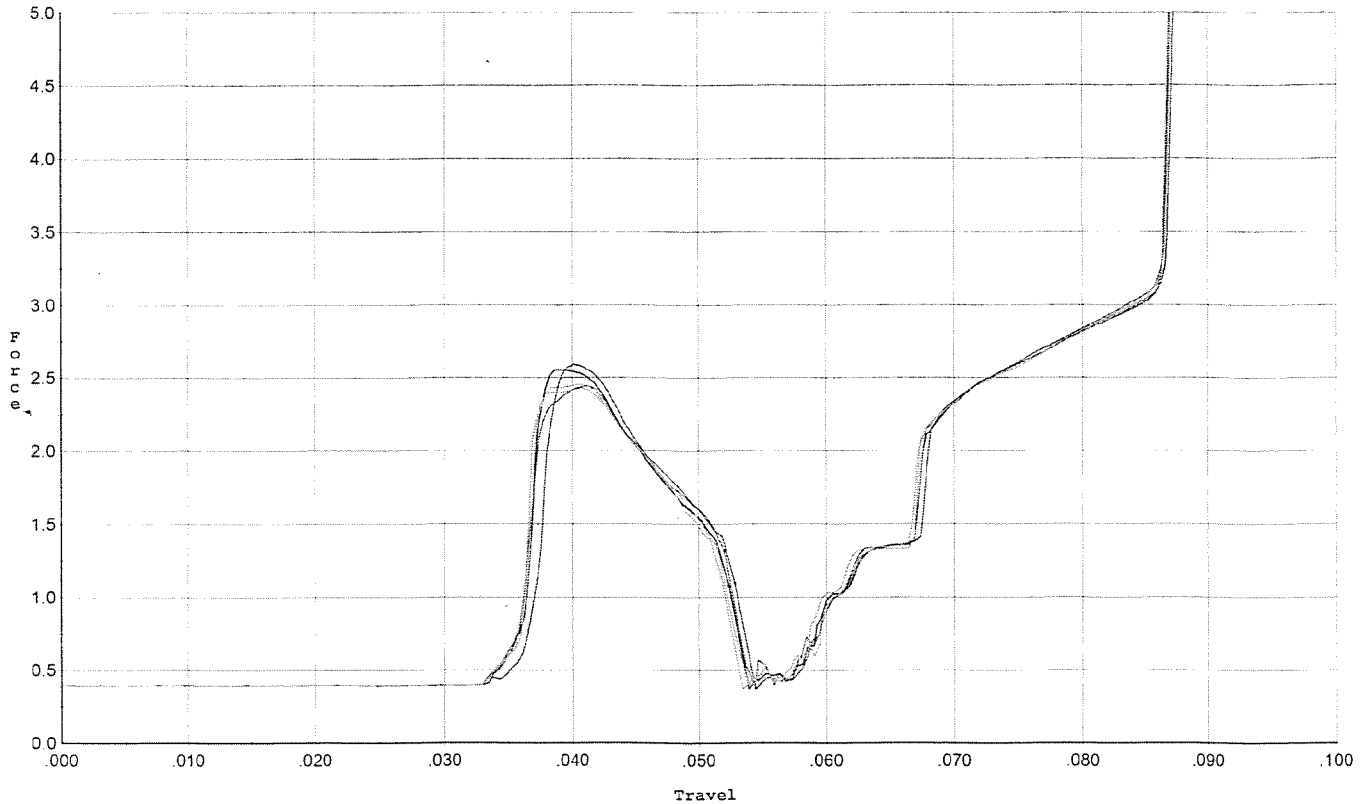
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4°</u> <u>4°</u> <u>4.0</u>	12-18-08	L N
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>7°</u> <u>7°</u> <u>7.0</u>	12-18-08	L N
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	12-18-08	L N
	J) ASSEMBLE STOCK		11-14-08	L.P.D.
	K) ASSEMBLE SWIVEL STUDS		12-18-08	L N
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	12-16-08	L.P.D.
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		12-16-08	R P
670	FINAL INSPECTION A) HEADSPACE		12-18-08	L N
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.54</u> <u>2.45</u> <u>2.51</u> <u>2.49</u> <u>2.52</u>	12-17-08	TL
	C) FUNCTION		12-18-08	L N
690	PACK		1-7-09	TL

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 11/5/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



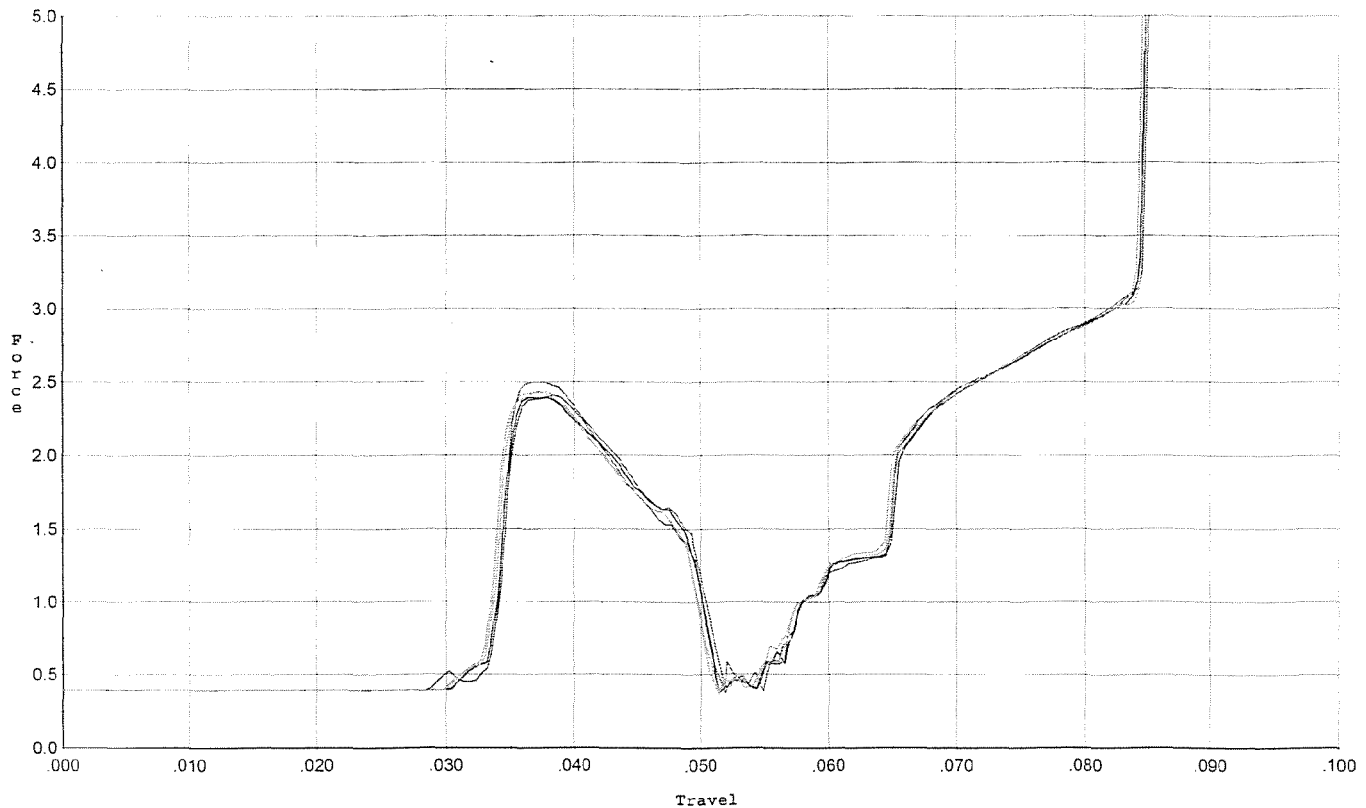
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.592	0.053	0.036	0.039	0.046		Set Trigger
2	2.553	0.052	0.034	0.039	0.047		Set Trigger
3	2.445	0.052	0.035	0.039	0.046		Set Trigger
4	2.453	0.051	0.036	0.039	0.045		Set Trigger
5	2.426	0.052	0.036	0.039	0.046		Set Trigger

AVG 2.49

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 11/5/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



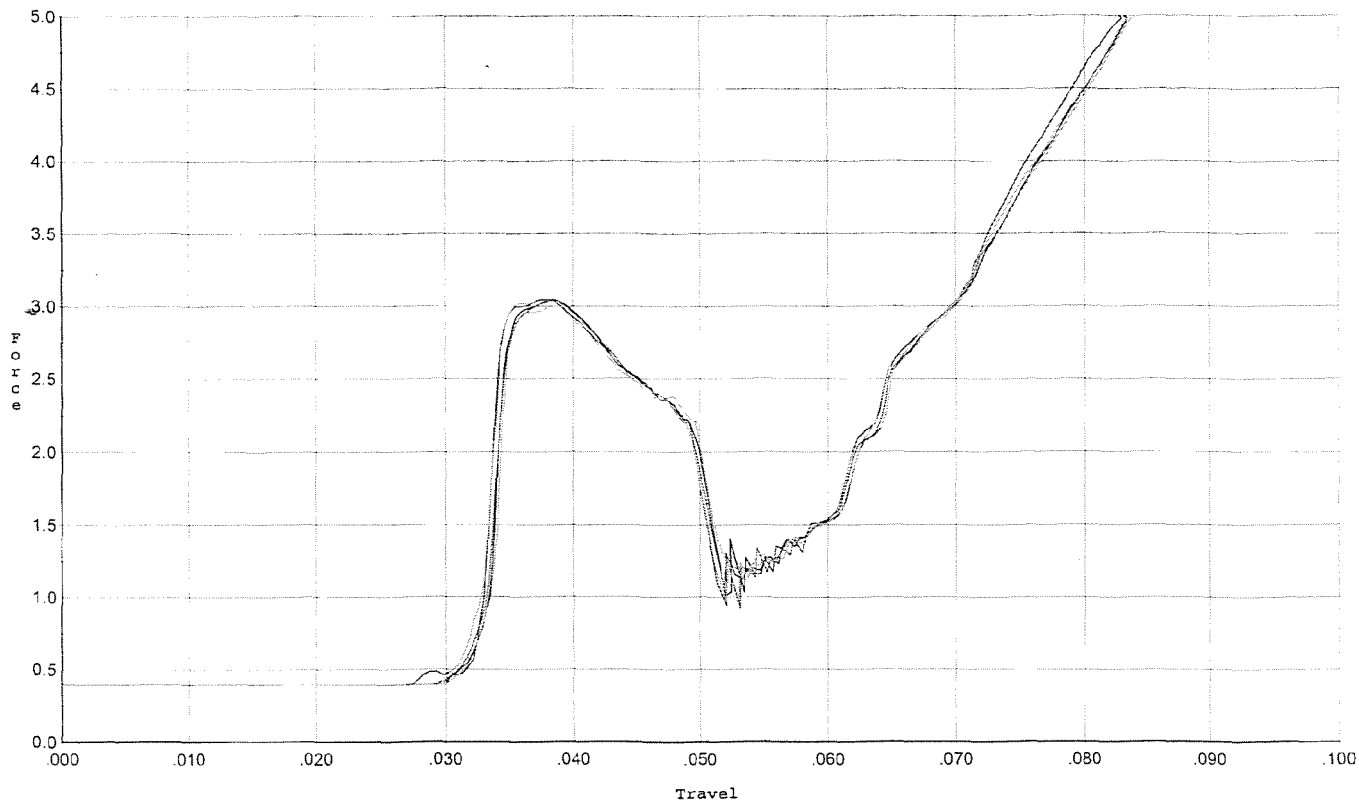
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.406	0.050	0.034	0.039	0.044		Set Trigger
2	2.392	0.050	0.033	0.040	0.045		Set Trigger
3	2.498	0.049	0.033	0.039	0.045		Set Trigger
4	2.436	0.049	0.033	0.040	0.044		Set Trigger
5	2.428	0.049	0.033	0.039	0.044		Set Trigger

AVG 2.43

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 11/5/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



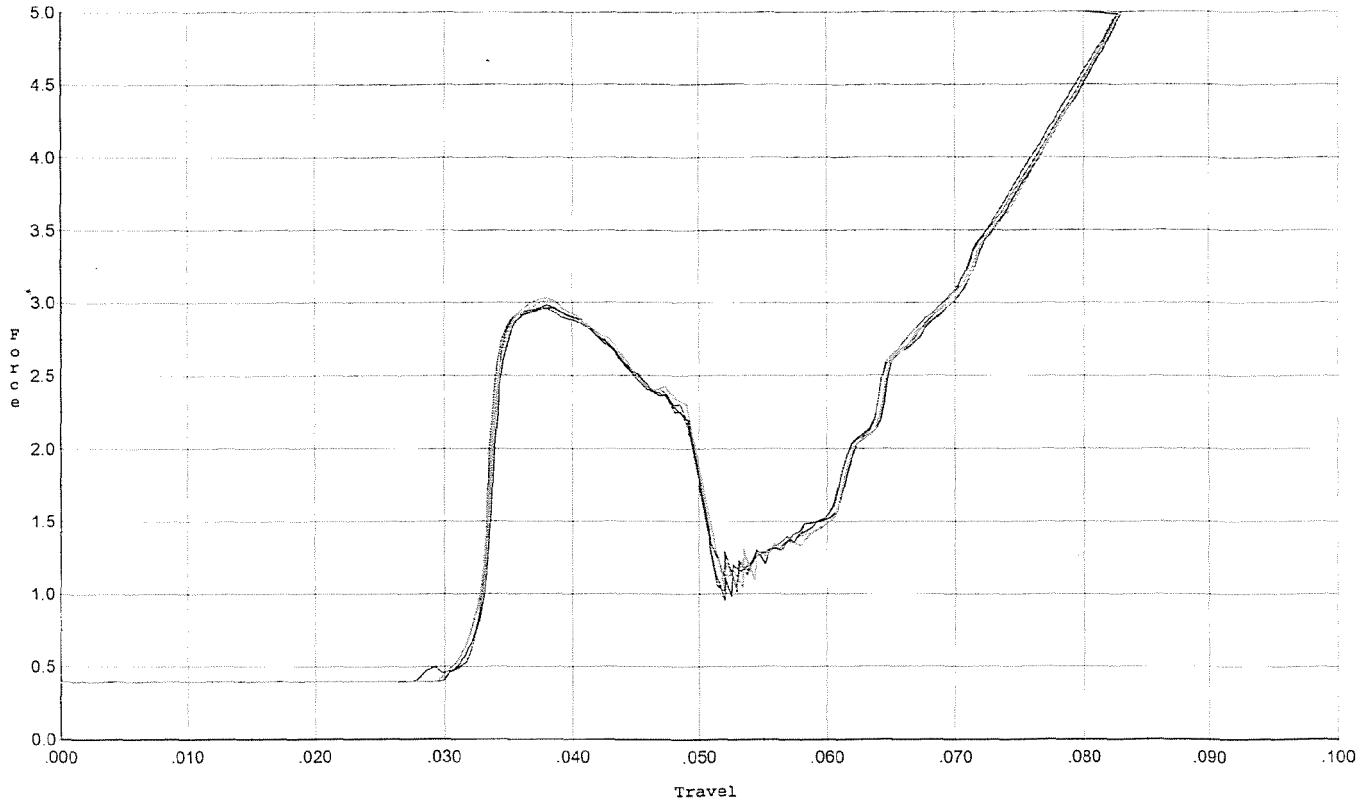
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.042	0.049	0.032	0.037	0.057		Set Trigger
2	3.042	0.050	0.032	0.037	0.057		Set Trigger
3	3.035	0.050	0.032	0.036	0.058		Set Trigger
4	3.037	0.049	0.032	0.037	0.057		Set Trigger
5	2.997	0.050	0.032	0.037	0.057		Set Trigger

AVG 3.03

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 11/5/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



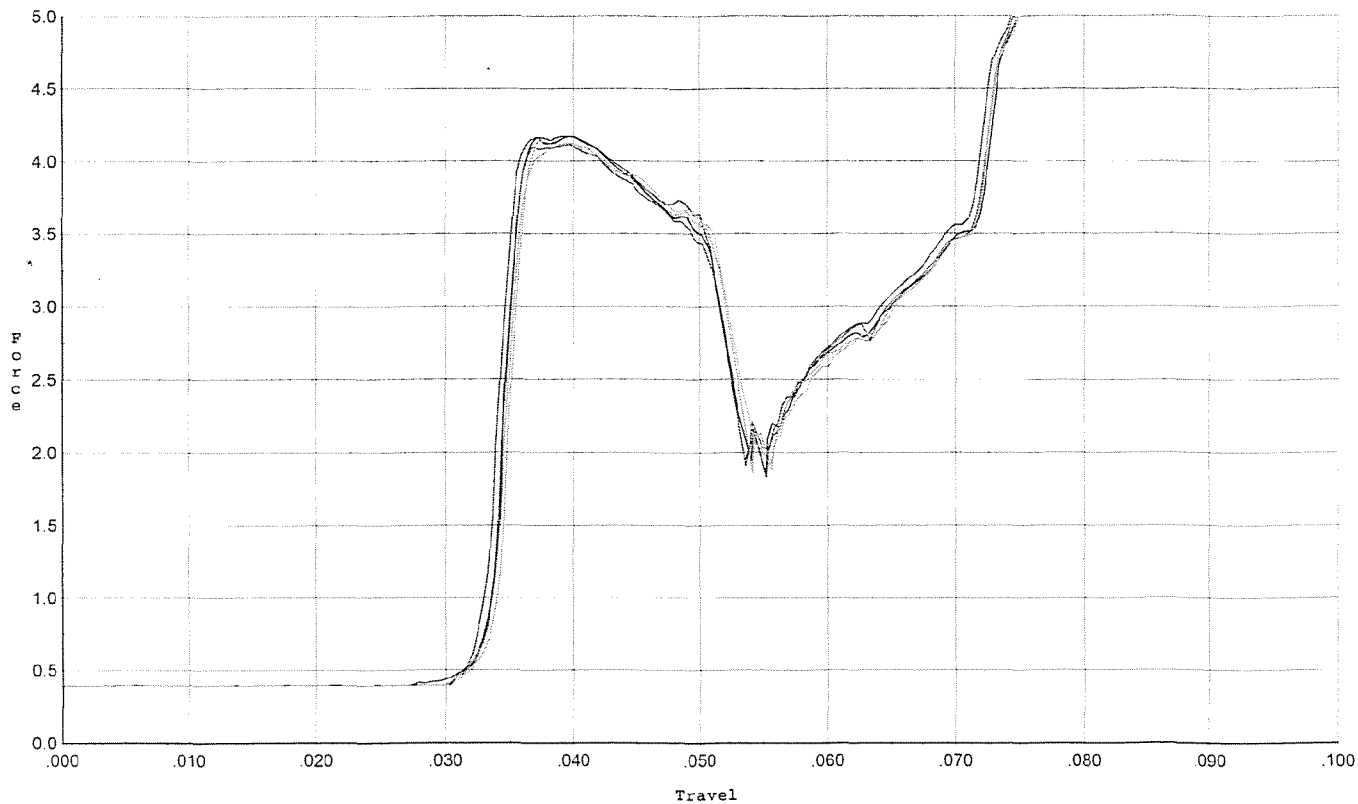
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.981	0.049	0.032	0.037	0.057		Set Trigger
2	2.961	0.049	0.032	0.037	0.056		Set Trigger
3	2.958	0.049	0.032	0.037	0.057		Set Trigger
4	3.014	0.050	0.032	0.037	0.059		Set Trigger
5	3.031	0.049	0.032	0.037	0.057		Set Trigger

Aug 298

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 11/5/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



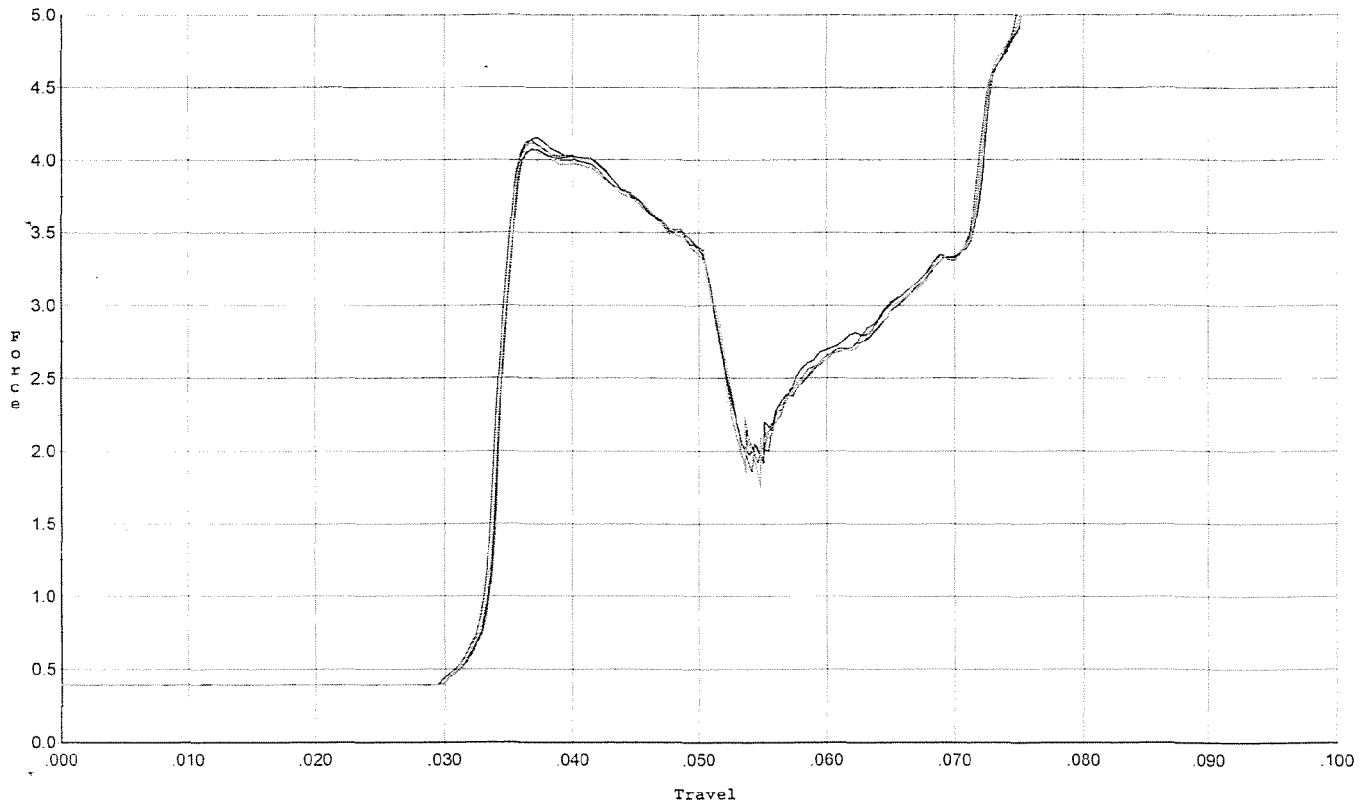
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.172	0.051	0.032	0.027	0.081		Set Trigger
2	4.170	0.051	0.033	0.028	0.079		Set Trigger
3	4.112	0.051	0.033	0.028	0.079		Set Trigger
4	4.141	0.051	0.033	0.027	0.080		Set Trigger
5	4.124	0.052	0.033	0.027	0.081		Set Trigger

AVG 4.14

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 11/5/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



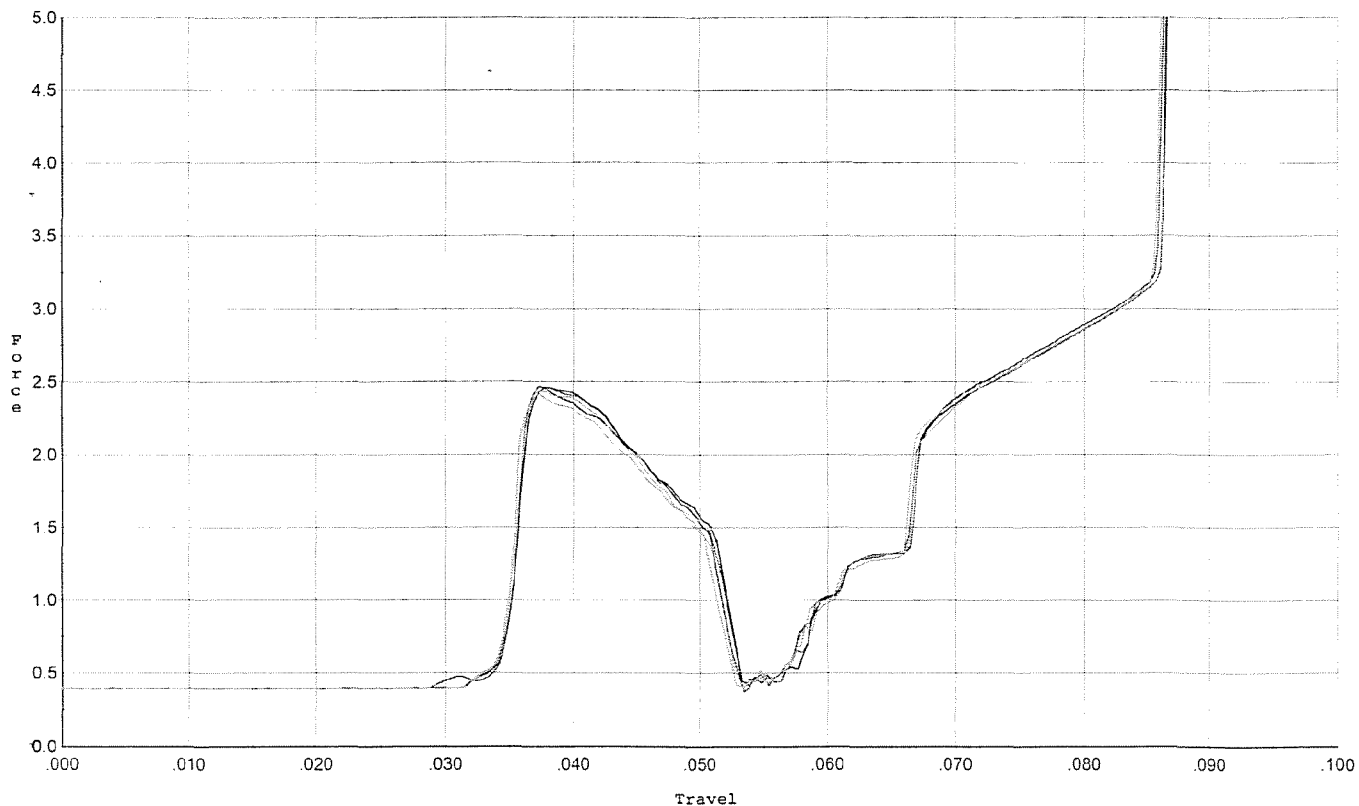
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.155	0.050	0.032	0.028	0.078		Set Trigger
2	4.071	0.050	0.032	0.029	0.077		Set Trigger
3	4.138	0.050	0.032	0.029	0.078		Set Trigger
4	4.081	0.052	0.032	0.028	0.079		Set Trigger
5	4.118	0.050	0.032	0.029	0.077		Set Trigger

AVG 4.11

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 11/5/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



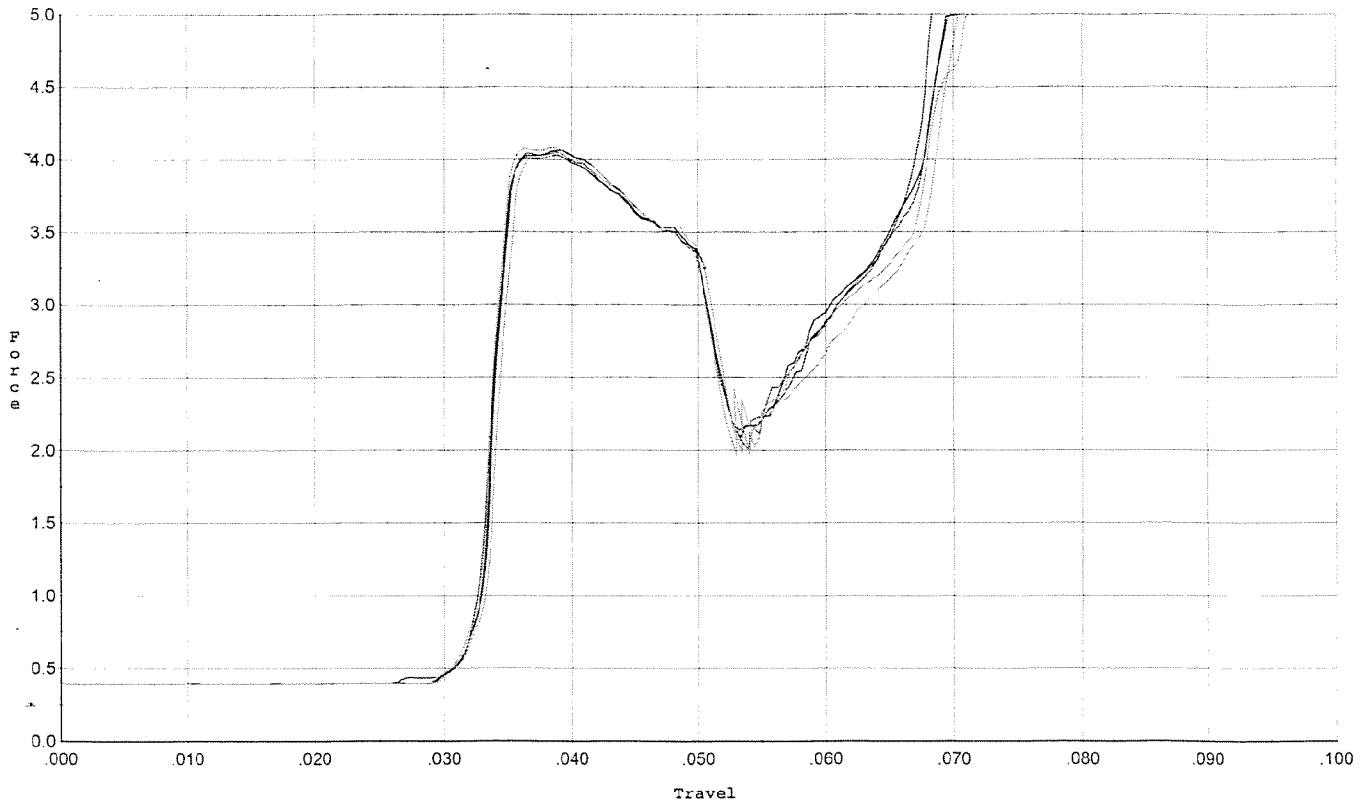
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.468	0.051	0.035	0.039	0.046		Set Trigger
2	2.460	0.051	0.034	0.039	0.047		Set Trigger
3	2.463	0.052	0.034	0.039	0.047		Set Trigger
4	2.415	0.050	0.034	0.039	0.045		Set Trigger
5	2.436	0.051	0.034	0.039	0.046		Set Trigger

Aug 2.44

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putsch 11/5/08

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.031	0.051	0.032	0.023	0.079		Set Trigger
2	4.063	0.050	0.032	0.024	0.077		Set Trigger
3	4.052	0.050	0.032	0.024	0.076		Set Trigger
4	4.047	0.051	0.032	0.025	0.077		Set Trigger
5	4.084	0.050	0.032	0.027	0.078		Set Trigger

AVG 4.05