

G6785018

**M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)**  
**BOLT ACTION CENTERFIRE RIFLE**  
**24" BARREL 7.62 NATO**  
**WITH BIPOD**

proof of purchase



owner registration sticker



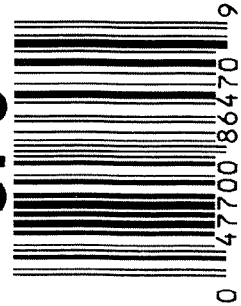
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

**G6785018**

**UPC**



BM FORM

GUN SERIAL # G 678 5018

| OP #            | OPERATION NAME                                                 | READINGS            | DATE    | INITIAL |
|-----------------|----------------------------------------------------------------|---------------------|---------|---------|
| 420             | ASSEMBLE ACTION                                                |                     | 9-8-08  | SP      |
| 430             | ASSEMBLE TO STOCK                                              |                     | 9-8-08  | SP      |
| 440             | PROOF                                                          |                     | 9-8-08  | SP      |
| 460             | CHECK HEADSPACE                                                |                     | 9-8-08  | SP      |
| 470             | DIS-ASSEMBLE ACTION                                            |                     | 9-8-08  | SP      |
| 472             | SERIALIZE BOLT HANDLE                                          | MAGNA-FLUX          | 9-9-08  | ES      |
| 475             | DRILL AND TAP<br>SIGHT HOLES                                   | SEP 10 2008         | 9-9-08  | SP      |
| 480             | MAGNAFLUX BBL ACTION                                           | OPERATOR BH         | 9-10-08 | BH      |
| 490             | MAGNAFLUX BOLT                                                 |                     |         |         |
| 500             | ROLLMARK CALIBER                                               |                     | 9/10/08 | RT      |
| 520             | GOFF BLAST BBL / REC                                           |                     | 9/11/08 | DG      |
| 542             | APPLY COATINGS<br>(BARREL ACTION)                              |                     | 9/14    |         |
| 545             | (BOLT)                                                         |                     |         |         |
| 560             | RE-ASSEMBLE ACTION                                             |                     |         |         |
|                 | A) CLEAN INSIDE OF<br>BOLT ASSEMBLY                            |                     | 9-16-08 | SP      |
|                 | B) INSPECT REAR FIRING<br>PIN HOLE FOR CHAMFER<br>IN BOLT HEAD |                     | 9-16-08 | SP      |
|                 | C) INSPECT EJECTOR<br>HOLE FOR CHAMFER                         |                     | 9-16-08 | SP      |
|                 | D) OIL FIRING PIN ASSEMBLY                                     |                     | 9-20-08 | SP      |
|                 | E) ADJUST TRIGGER PULL<br>TO MIN. SETTING AND<br>STAKE         | 2.50 LBS +/- .5 LBS |         |         |
| F004 REV 5/2006 |                                                                |                     |         |         |

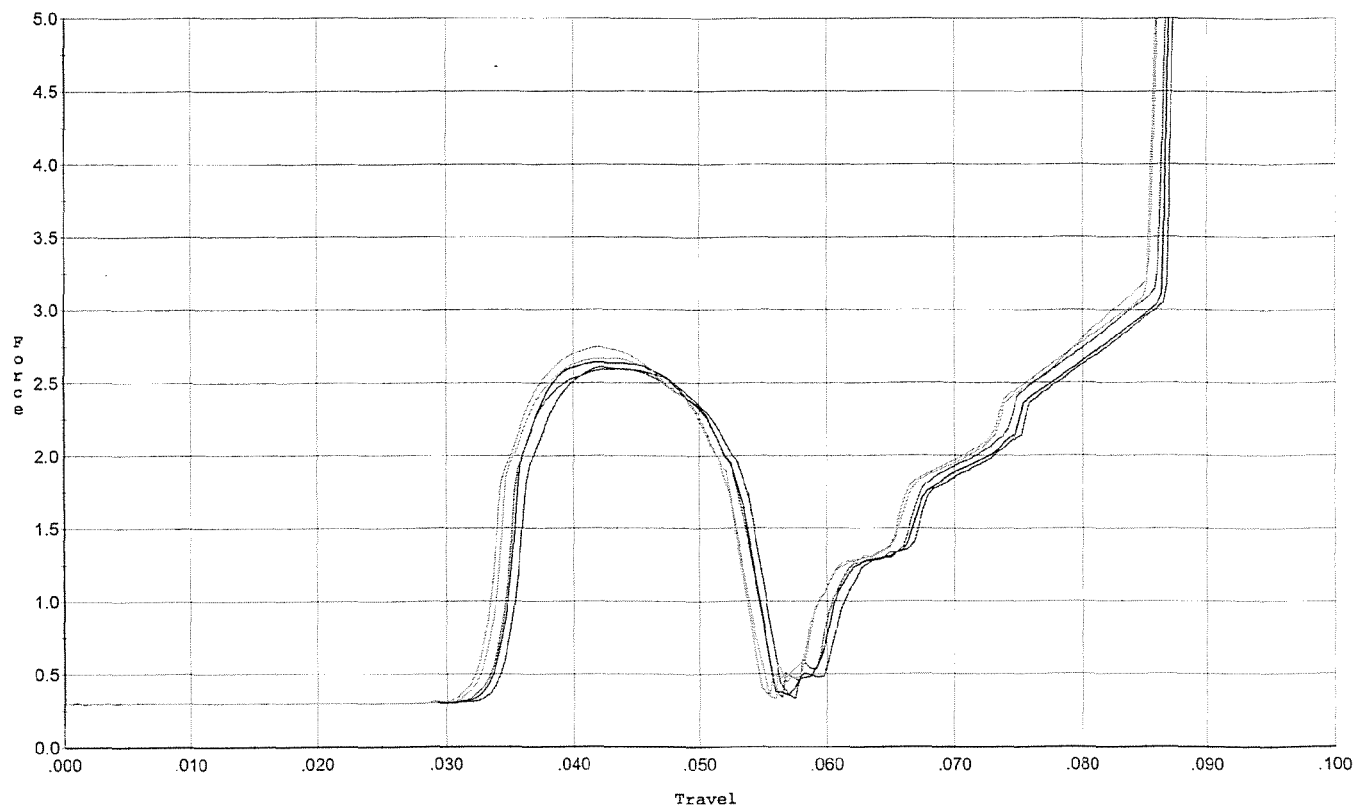
| OP #         | OPERATION NAME                                                           | READINGS                                                    | DATE     | INITIAL |
|--------------|--------------------------------------------------------------------------|-------------------------------------------------------------|----------|---------|
| 560          | F) SAFETY ON FORCE <span>2 LBS MIN<br/>10 LBS MAX</span>                 | <u>4.0</u> <u>4.0</u> <u>5.0</u>                            | 10-24-08 | Z. J.   |
| CONT.        |                                                                          |                                                             |          |         |
|              | G) SAFETY OFF FORCE <span>2 LBS MIN</span>                               | <u>4.0</u> <u>5.0</u> <u>5.0</u>                            | 10-24-08 | Z. J.   |
|              | H) TRIGGER PULL TEST<br>AND RETAINABILITY                                |                                                             |          |         |
|              | I) FIRING PIN INDENT <span>.020 MIN</span>                               | <u>.024</u> <u>.024</u> <u>.024</u>                         | 10-24-08 | Z. J.   |
|              | J) ASSEMBLE STOCK                                                        |                                                             | 10-24-08 | Z. J.   |
|              | K) ASSEMBLE SWIVEL<br>STUDS                                              |                                                             | 10-24-08 | Z. J.   |
|              | L) ATTACH FRONT AND<br>REAR SIGHT ASSY'S                                 |                                                             |          |         |
|              | M) IRON SIGHT<br>ALIGNMENT                                               |                                                             |          |         |
|              | N) DETACH FRONT AND<br>REAR SIGHTS AND PLACE<br>IN NUMBERED CONTAINER    |                                                             |          |         |
| 640 &<br>650 | FUNCTION TEST AND<br>TARGET                                              | <u>PASS</u> FAIL<br><u>PASS</u> FAIL                        | 10-6-08  | Z. J.   |
|              | MALFUNCTION                                                              | CORRECTION                                                  |          |         |
|              | MALFUNCTION                                                              | CORRECTION                                                  |          |         |
|              | MALFUNCTION                                                              | CORRECTION                                                  |          |         |
|              | MALFUNCTION                                                              | CORRECTION                                                  |          |         |
| 660          | INSPECT FOR LIVE AMMO                                                    |                                                             | 10-6-08  | TC      |
| 670          | FINAL INSPECTION<br>A) HEADSPACE                                         |                                                             | 10-24-08 | Z. J.   |
|              | B) TRIGGER PULL <span>+/- .5 LBS<br/>MIN 2.50 LBS<br/>MAX 4.0 LBS</span> | <u>2.26</u> <u>2.28</u> <u>2.25</u> <u>2.28</u> <u>2.31</u> | 10/10/08 | Fm      |
|              | C) FUNCTION                                                              |                                                             | 10-24-08 | Z. J.   |
| 690          | PACK                                                                     |                                                             | 10/27/08 | Fm      |

F004 REV 5/2006

## Trigger Profile [ lbs,inch ]

Profile SWS  
GunType: Rifle  
Make: Remington  
Note: R. Putch 9/12/08

Model: M/24  
Serial No: Form #F005  
Trigger: 2.5 lbs. ini. +/- .50 lbs.



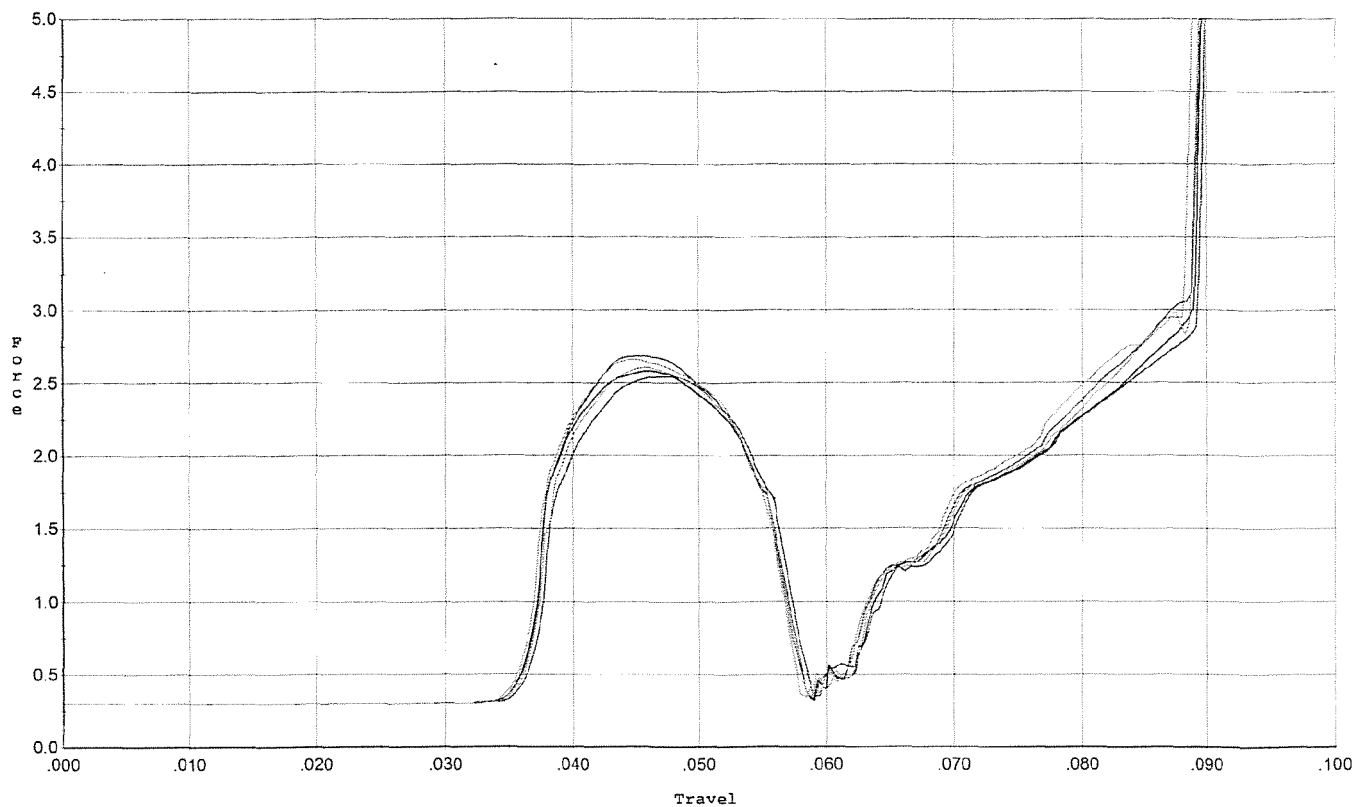
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 2.605      | 0.054             | 0.034           | 0.037      | 0.054             |           | Set Trigger |
| 2 | 2.640      | 0.054             | 0.033           | 0.037      | 0.055             |           | Set Trigger |
| 3 | 2.593      | 0.054             | 0.033           | 0.037      | 0.055             |           | Set Trigger |
| 4 | 2.667      | 0.052             | 0.033           | 0.037      | 0.055             |           | Set Trigger |
| 5 | 2.745      | 0.052             | 0.032           | 0.037      | 0.056             |           | Set Trigger |

Avq 2.65

## Trigger Profile [ lbs,inch ]

Profile SWS  
 GunType: Rifle  
 Make: Remington  
 Note: R. Putch 9/12/08

Model: M/24  
 Serial No: Form #F005  
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



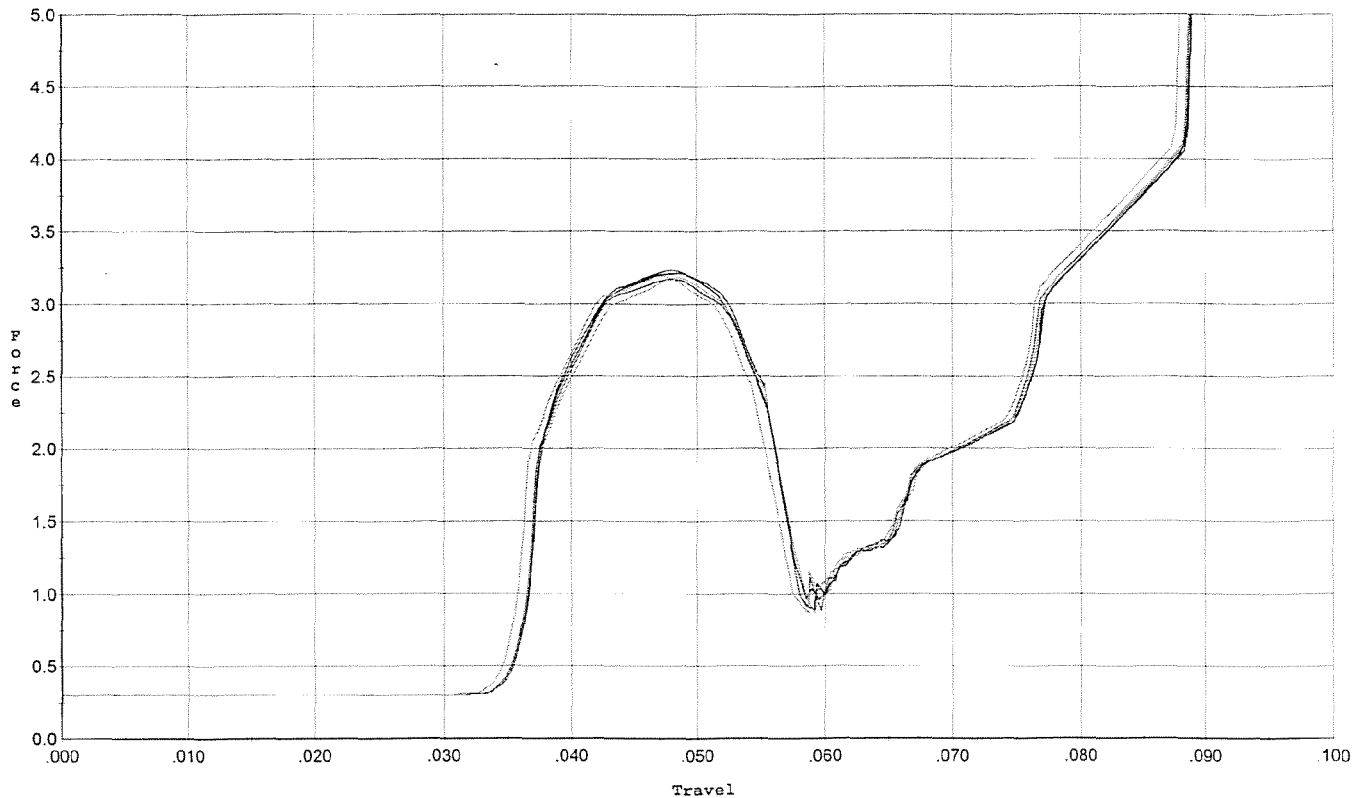
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 2.540      | 0.056             | 0.036           | 0.038      | 0.053             |           | Set Trigger |
| 2 | 2.580      | 0.057             | 0.036           | 0.038      | 0.055             |           | Set Trigger |
| 3 | 2.683      | 0.055             | 0.036           | 0.038      | 0.055             |           | Set Trigger |
| 4 | 2.603      | 0.055             | 0.036           | 0.038      | 0.053             |           | Set Trigger |
| 5 | 2.661      | 0.056             | 0.036           | 0.038      | 0.055             |           | Set Trigger |

Avg 2.61

## Trigger Profile [ lbs,inch ]

Profile SWS  
GunType: Rifle  
Make: Remington  
Note: R. Putch 9/12/08

Model: M/24  
Serial No: Form #F005  
Trigger: 3.0 lbs. ini. +/- .75 lbs.



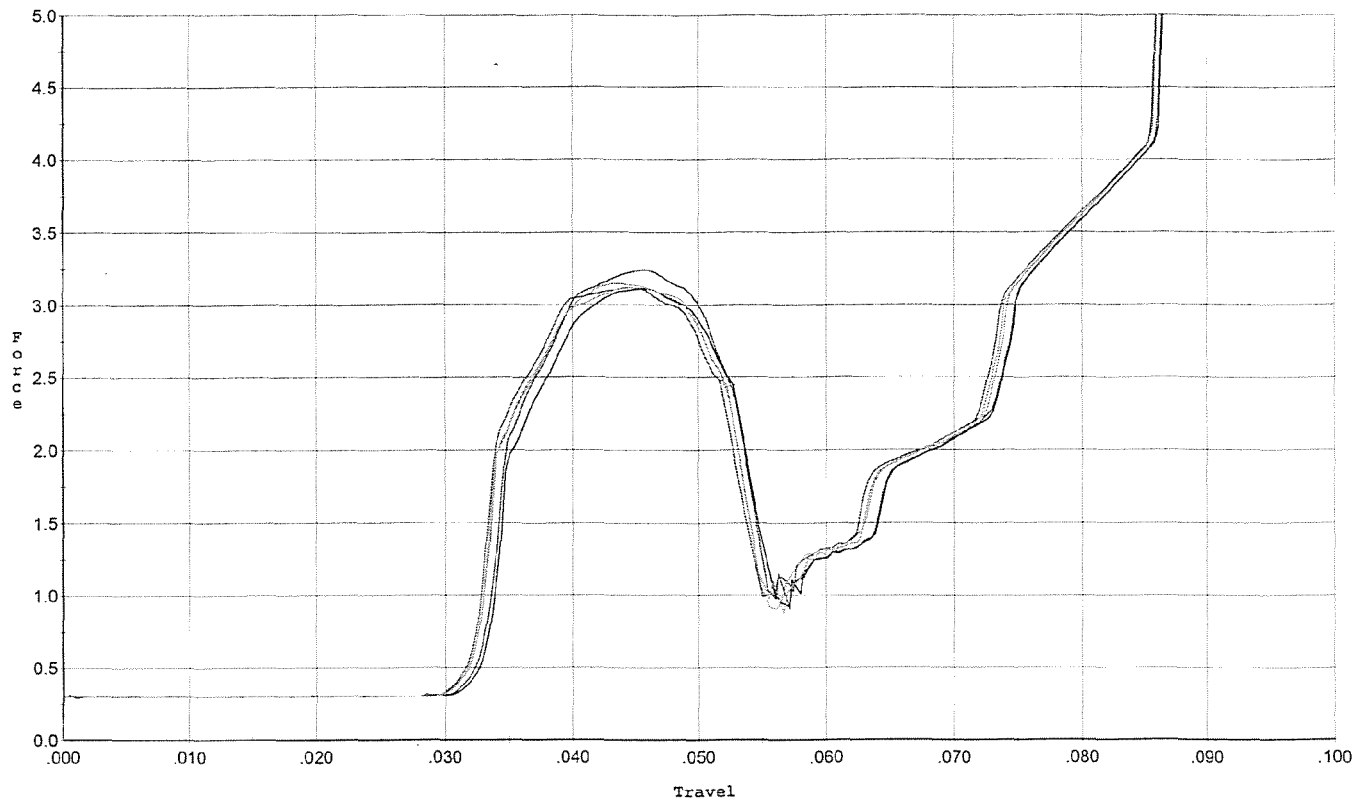
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 3.233      | 0.055             | 0.035           | 0.037      | 0.066             |           | Set Trigger |
| 2 | 3.211      | 0.056             | 0.035           | 0.037      | 0.065             |           | Set Trigger |
| 3 | 3.168      | 0.056             | 0.035           | 0.037      | 0.065             |           | Set Trigger |
| 4 | 3.177      | 0.055             | 0.035           | 0.037      | 0.065             |           | Set Trigger |
| 5 | 3.193      | 0.056             | 0.035           | 0.036      | 0.066             |           | Set Trigger |

Avg 3.19

## Trigger Profile [ lbs,inch ]

Profile SWS  
GunType: Rifle  
Make: Remington  
Note: R. Putch 9/12/08

Model: M/24  
Serial No: Form #F005  
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



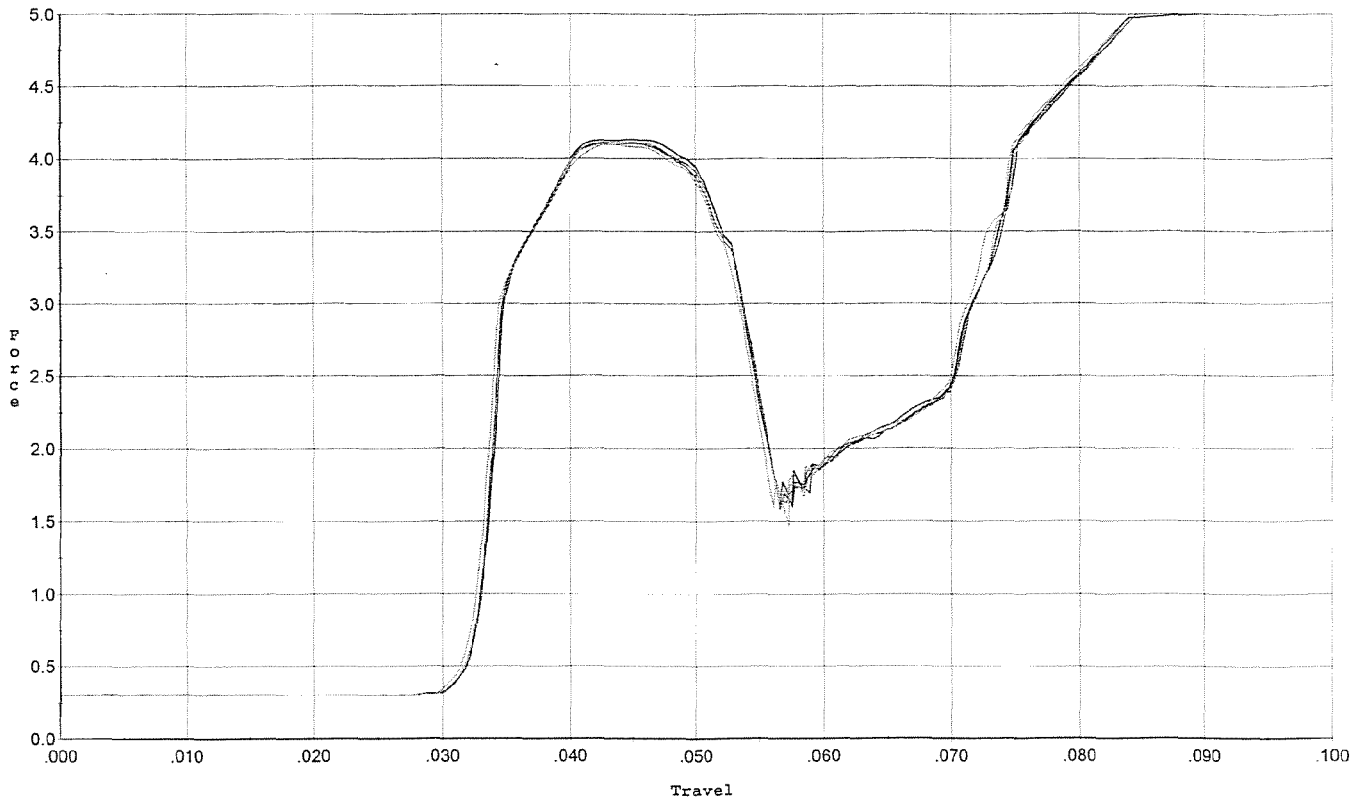
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 3.242      | 0.053             | 0.032           | 0.036      | 0.066             |           | Set Trigger |
| 2 | 3.108      | 0.053             | 0.033           | 0.036      | 0.063             |           | Set Trigger |
| 3 | 3.118      | 0.052             | 0.032           | 0.036      | 0.064             |           | Set Trigger |
| 4 | 3.118      | 0.052             | 0.032           | 0.036      | 0.064             |           | Set Trigger |
| 5 | 3.150      | 0.052             | 0.032           | 0.036      | 0.065             |           | Set Trigger |

Avg 3.14

## Trigger Profile [ lbs,inch ]

Profile SWS  
GunType: Rifle  
Make: Remington  
Note: R. Putch 9/12/08

Model: M/24  
Serial No: Form #F005  
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



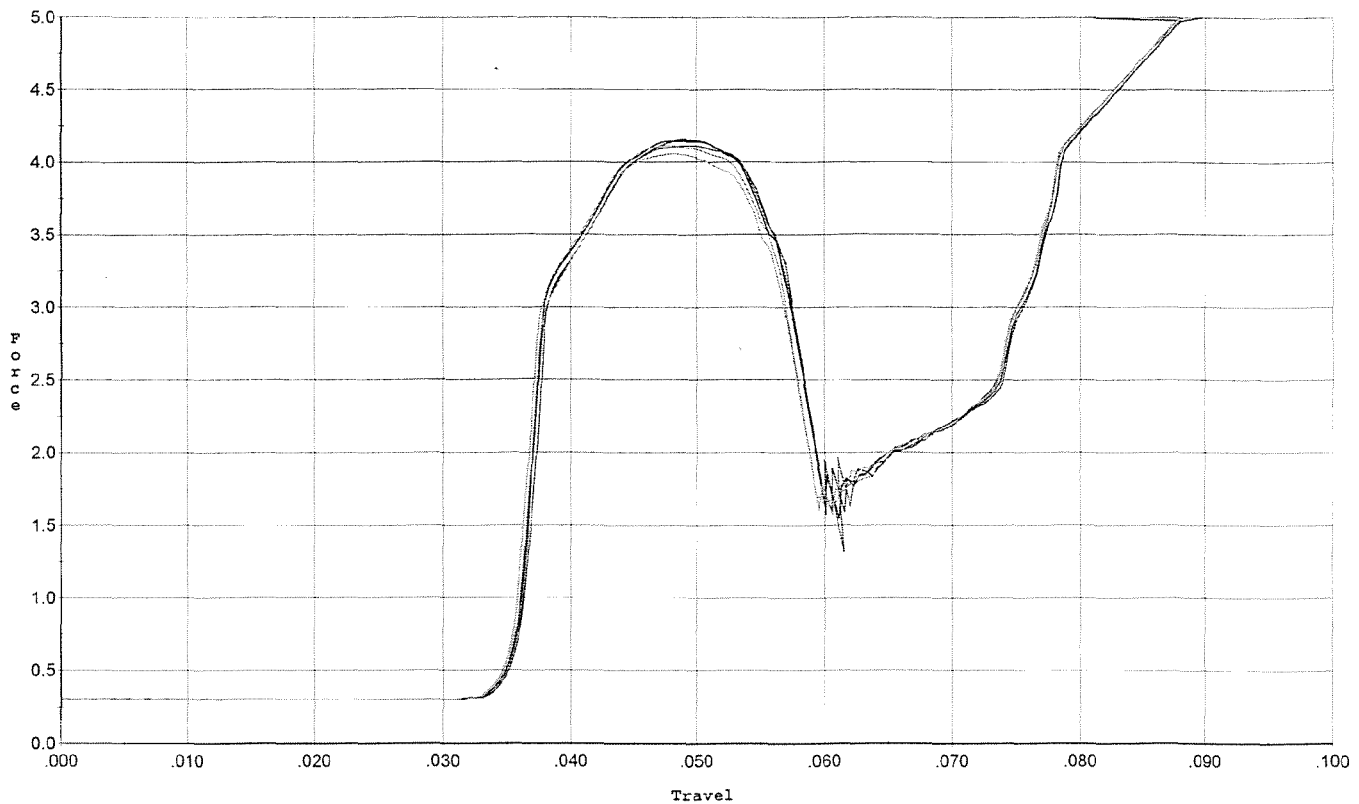
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 4.107      | 0.054             | 0.032           | 0.034      | 0.088             |           | Set Trigger |
| 2 | 4.131      | 0.055             | 0.032           | 0.034      | 0.089             |           | Set Trigger |
| 3 | 4.111      | 0.053             | 0.032           | 0.034      | 0.085             |           | Set Trigger |
| 4 | 4.096      | 0.054             | 0.031           | 0.034      | 0.086             |           | Set Trigger |
| 5 | 4.114      | 0.055             | 0.032           | 0.034      | 0.088             |           | Set Trigger |

Avg 4.11

## Trigger Profile [ lbs,inch ]

Profile SWS  
GunType: Rifle  
Make: Remington  
Note: R. Putch 9/12/08

Model: M/24  
Serial No: Form #F005  
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



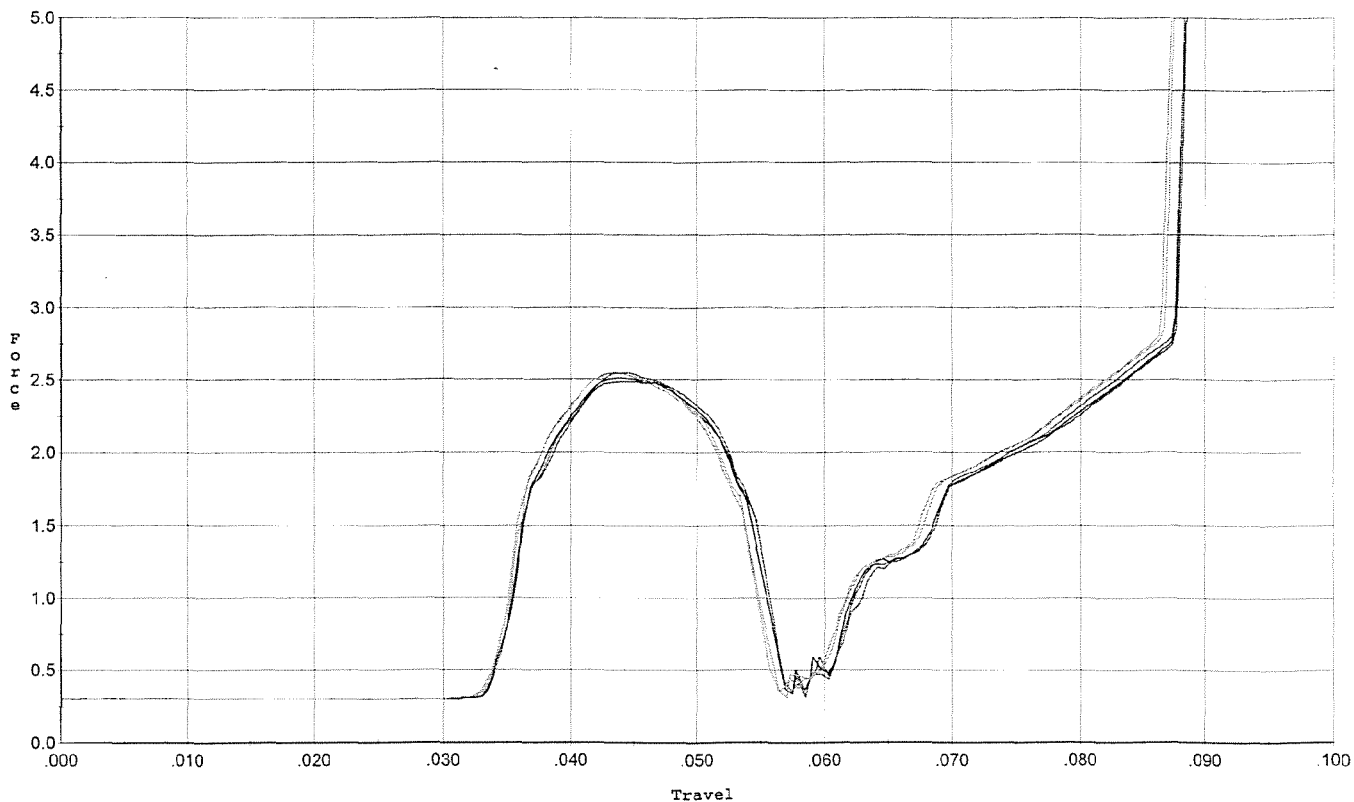
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 4.155      | 0.057             | 0.035           | 0.036      | 0.088             |           | Set Trigger |
| 2 | 4.146      | 0.058             | 0.035           | 0.036      | 0.090             |           | Set Trigger |
| 3 | 4.115      | 0.057             | 0.035           | 0.036      | 0.089             |           | Set Trigger |
| 4 | 4.058      | 0.057             | 0.035           | 0.036      | 0.087             |           | Set Trigger |
| 5 | 4.112      | 0.057             | 0.035           | 0.036      | 0.088             |           | Set Trigger |

Avg 4.11

## Trigger Profile [ lbs,inch ]

Profile SWS  
GunType: Rifle  
Make: Remington  
Note: R. Putch 9/12/08

Model: M/24  
Serial No: Form #F005  
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



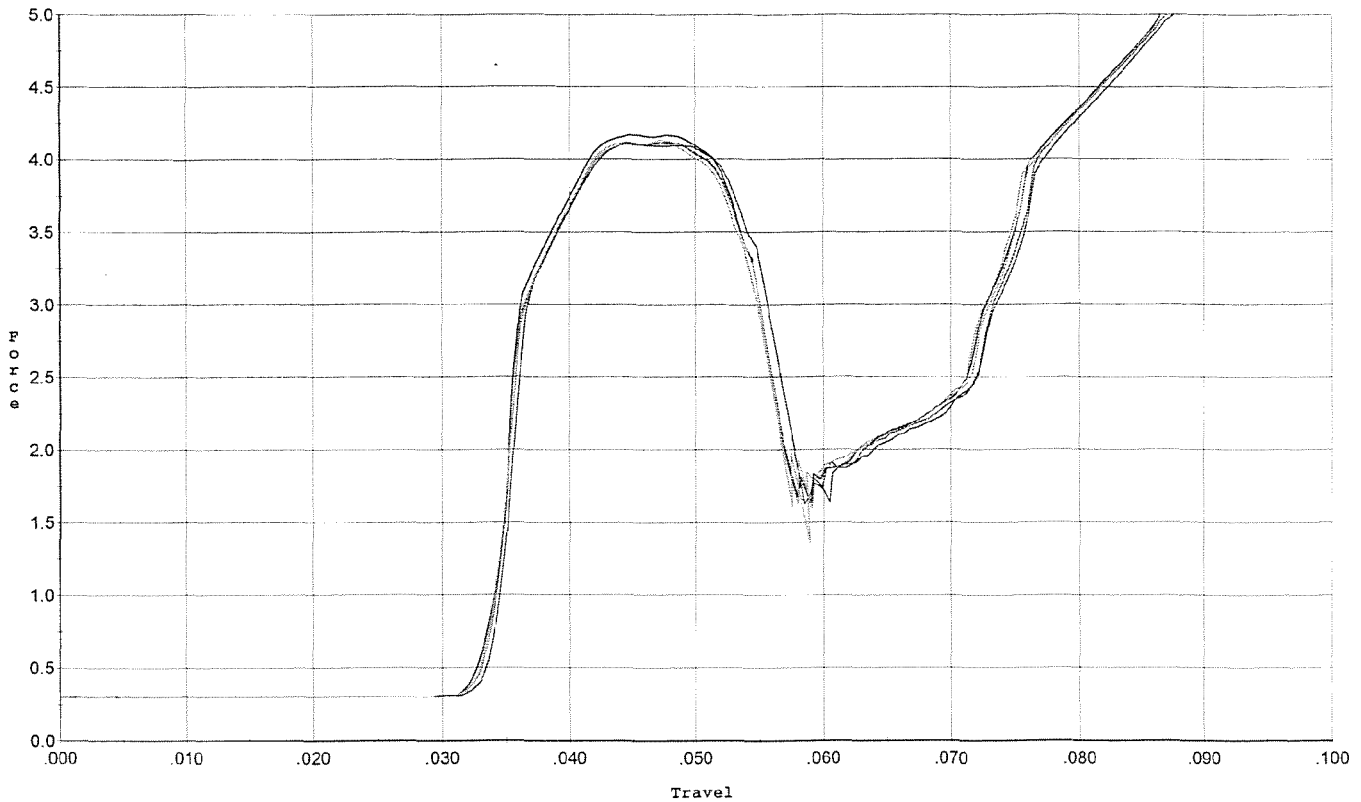
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 2.486      | 0.055             | 0.034           | 0.038      | 0.053             |           | Set Trigger |
| 2 | 2.512      | 0.054             | 0.034           | 0.038      | 0.052             |           | Set Trigger |
| 3 | 2.549      | 0.055             | 0.034           | 0.038      | 0.053             |           | Set Trigger |
| 4 | 2.542      | 0.053             | 0.033           | 0.038      | 0.052             |           | Set Trigger |
| 5 | 2.551      | 0.054             | 0.034           | 0.038      | 0.052             |           | Set Trigger |

Avg 2.52

## Trigger Profile [ lbs,inch ]

Profile SWS  
 GunType: Rifle  
 Make: Remington  
 Note: R. Putch 9/12/08

Model: M/24  
 Serial No: Form #F005  
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 4.114      | 0.057             | 0.033           | 0.035      | 0.090             |           | Set Trigger |
| 2 | 4.169      | 0.054             | 0.032           | 0.035      | 0.087             |           | Set Trigger |
| 3 | 4.117      | 0.054             | 0.033           | 0.035      | 0.086             |           | Set Trigger |
| 4 | 4.131      | 0.054             | 0.033           | 0.035      | 0.086             |           | Set Trigger |
| 5 | 4.119      | 0.055             | 0.033           | 0.035      | 0.086             |           | Set Trigger |

AVG 4.13