

G6785019

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

BM FORM

proof of purchase



owner registration sticker



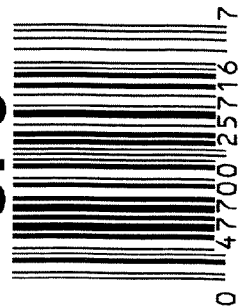
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6785019

UPC



GUN SERIAL #

G 678 5019

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		9-22-08	SP
430	ASSEMBLE TO STOCK		9-22-08	SP
440	PROOF		9-22-08	SP
460	CHECK HEADSPACE		9-22-08	SP
470	DIS-ASSEMBLE ACTION	MAGNA - FLUX	9-22-08	SP
472	SERIALIZE BOLT HANDLE		9-23-08	BN
475	DRILL AND TAP SIGHT HOLES		9-23-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR <u>RB</u> 9/30/08	9/30/08	RB
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		9/30/08	RT
520	GOFF BLAST BBL / REC			
542	APPLY COATINGS (BARREL ACTION)		10-2	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		10-4-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		10-4-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		10-4-08	SP
	D) OIL FIRING PIN ASSEMBLY		10-27-08	RSW
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

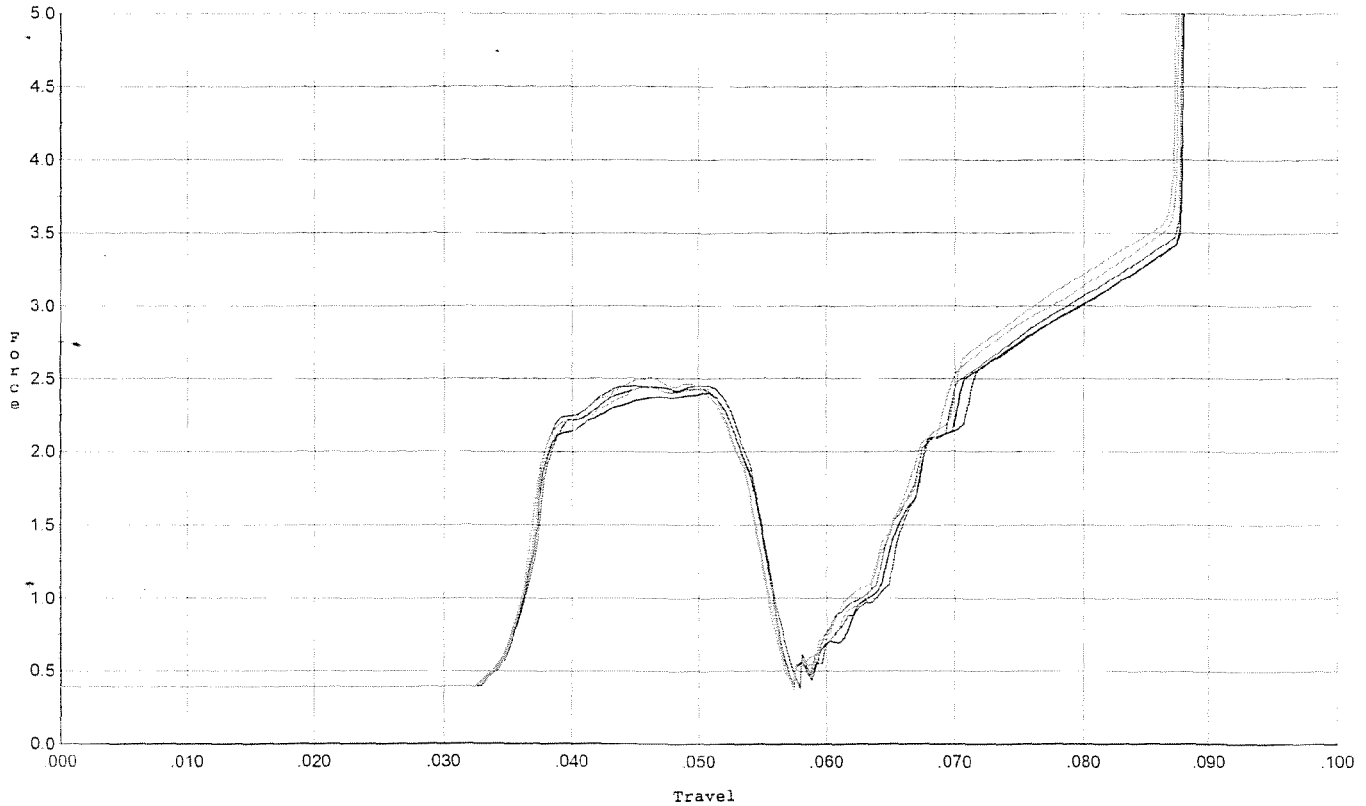
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.0</u> <u>4.5</u> <u>4.5</u>	11-4-08	L. J.
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>5.0</u> <u>5.0</u> <u>5.0</u>	11-4-08	L. J.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.023</u>	11-4-08	L. J.
	J) ASSEMBLE STOCK		10-27-08	RSN
	K) ASSEMBLE SWIVEL STUDS		11-4-08	L. J.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> <u>FAIL</u> <u>PASS</u> <u>FAIL</u>	10-30-08	RSN
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		10-30-08	TC
670	FINAL INSPECTION A) HEADSPACE		11-4-08	L. J.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.46</u> <u>2.43</u> <u>2.40</u> <u>2.45</u> <u>2.45</u>	11-3-08	TC
	C) FUNCTION		11-4-08	L. J.
690	PACK		11/10/08	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putsch 10/23/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs



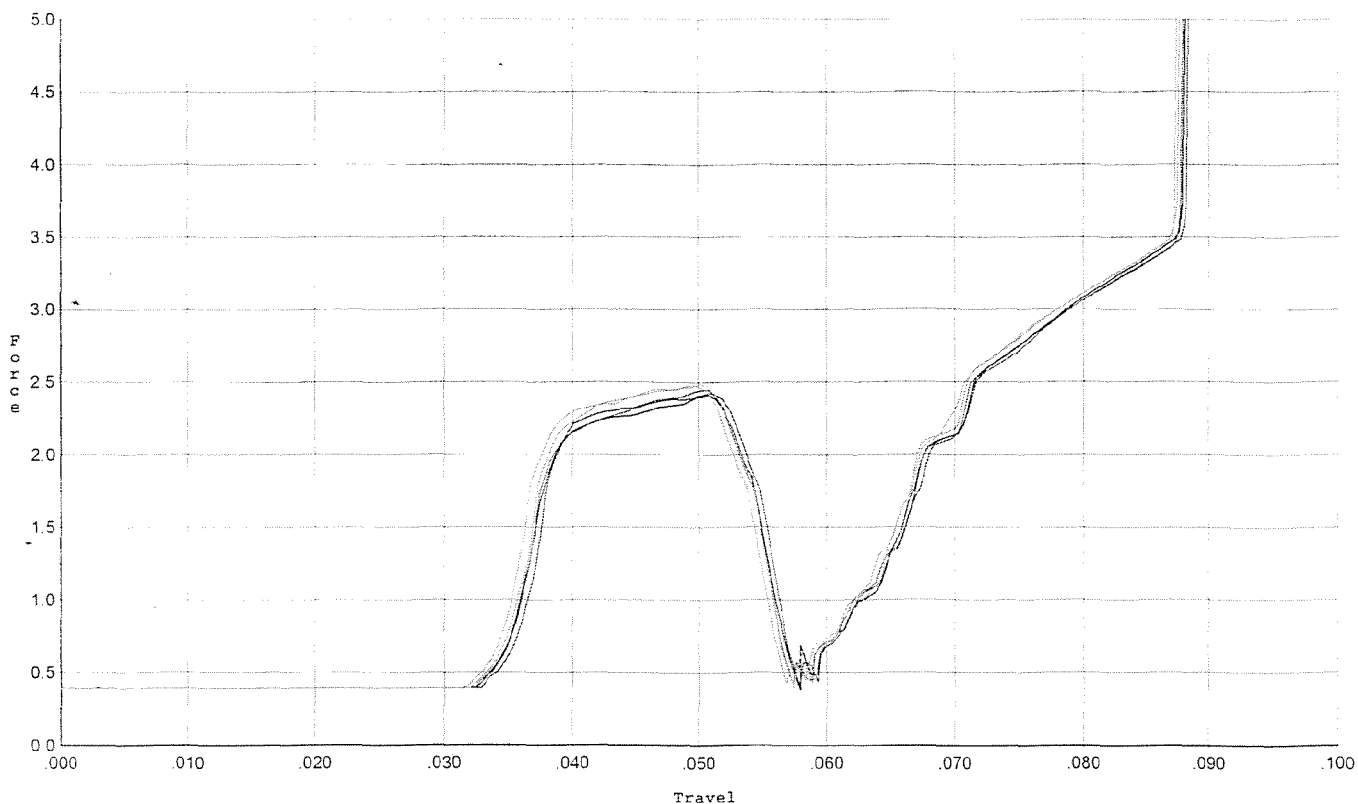
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.451	0.054	0.035	0.038	0.055		Set Trigger
2	2.402	0.054	0.035	0.038	0.055		Set Trigger
3	2.446	0.054	0.035	0.038	0.056		Set Trigger
4	2.439	0.054	0.035	0.038	0.054		Set Trigger
5	2.506	0.054	0.035	0.038	0.055		Set Trigger

AVG 2.44

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 10/23/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs



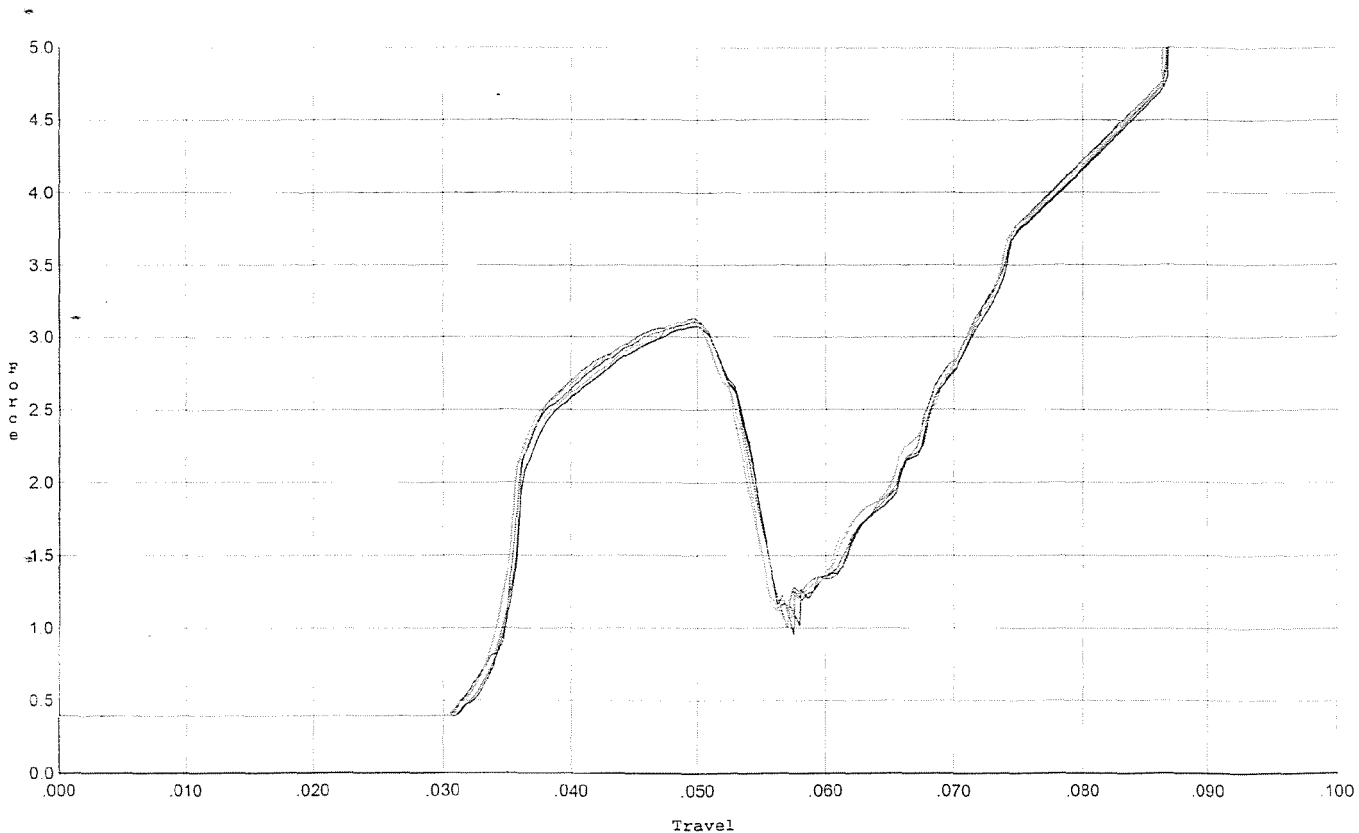
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.421	0.055	0.033	0.038	0.055		Set Trigger
2	2.413	0.054	0.035	0.038	0.054		Set Trigger
3	2.446	0.054	0.035	0.038	0.055		Set Trigger
4	2.487	0.054	0.034	0.037	0.056		Set Trigger
5 -	2.473	0.054	0.034	0.037	0.056		Set Trigger

Aug 244

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 10/23/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



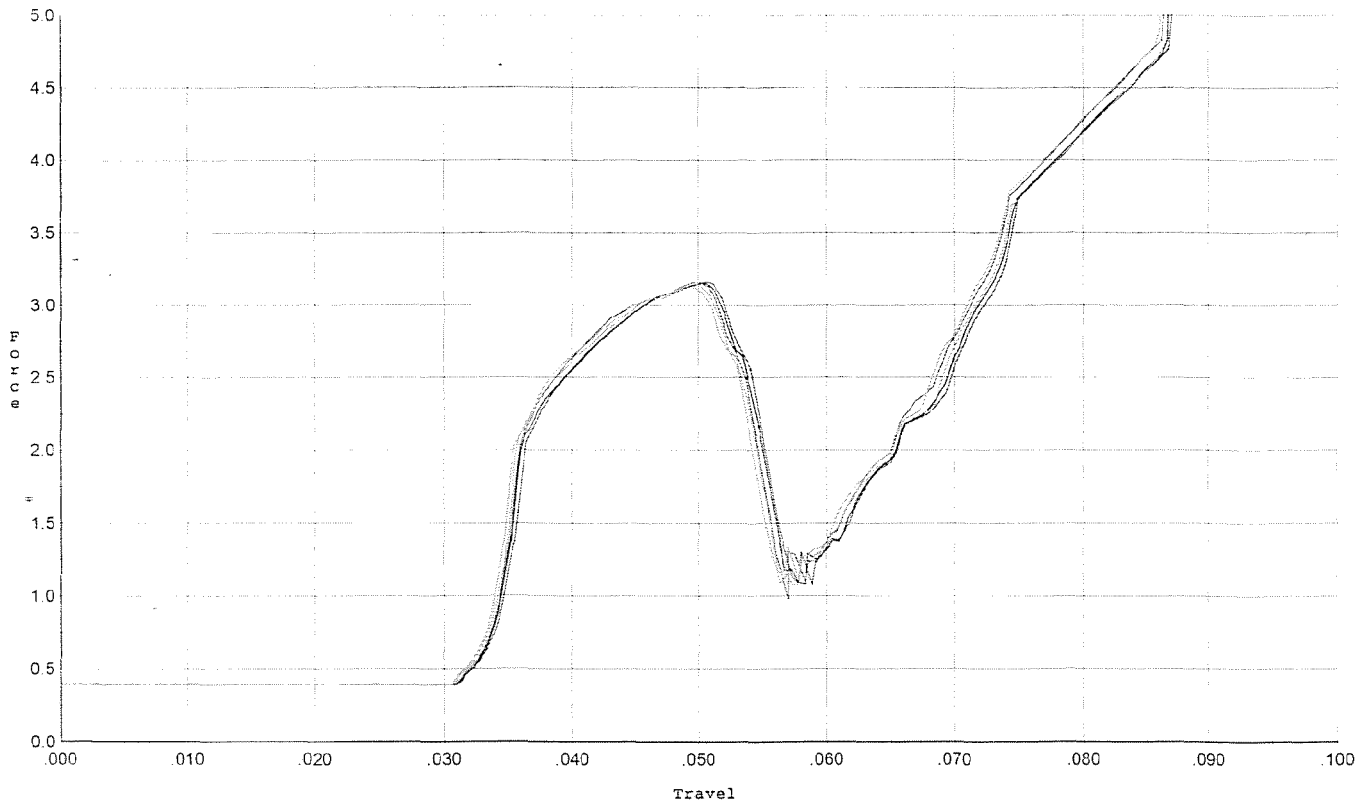
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.107	0.054	0.031	0.036	0.067		Set Trigger
2	3.075	0.054	0.033	0.036	0.066		Set Trigger
3	3.131	0.053	0.033	0.036	0.065		Set Trigger
4	3.120	0.053	0.033	0.036	0.066		Set Trigger
5	3.106	0.052	0.031	0.036	0.064		Set Trigger

Avg 3.10

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 10/23/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



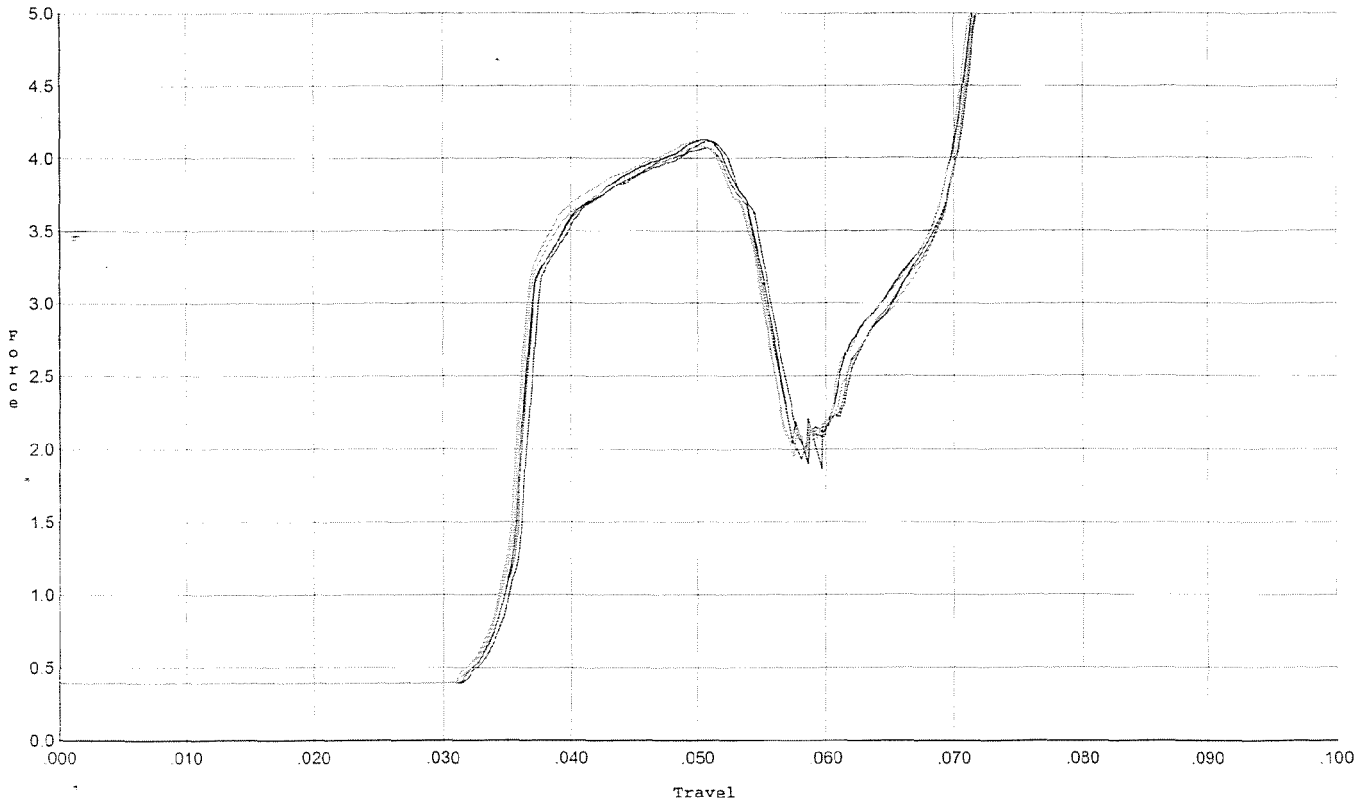
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.164	0.054	0.032	0.036	0.067		Set Trigger
2	3.149	0.055	0.033	0.036	0.068		Set Trigger
3	3.157	0.054	0.033	0.036	0.067		Set Trigger
4	3.147	0.054	0.031	0.036	0.068		Set Trigger
5	3.118	0.053	0.031	0.035	0.066		Set Trigger

Avg 3.14

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/23/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



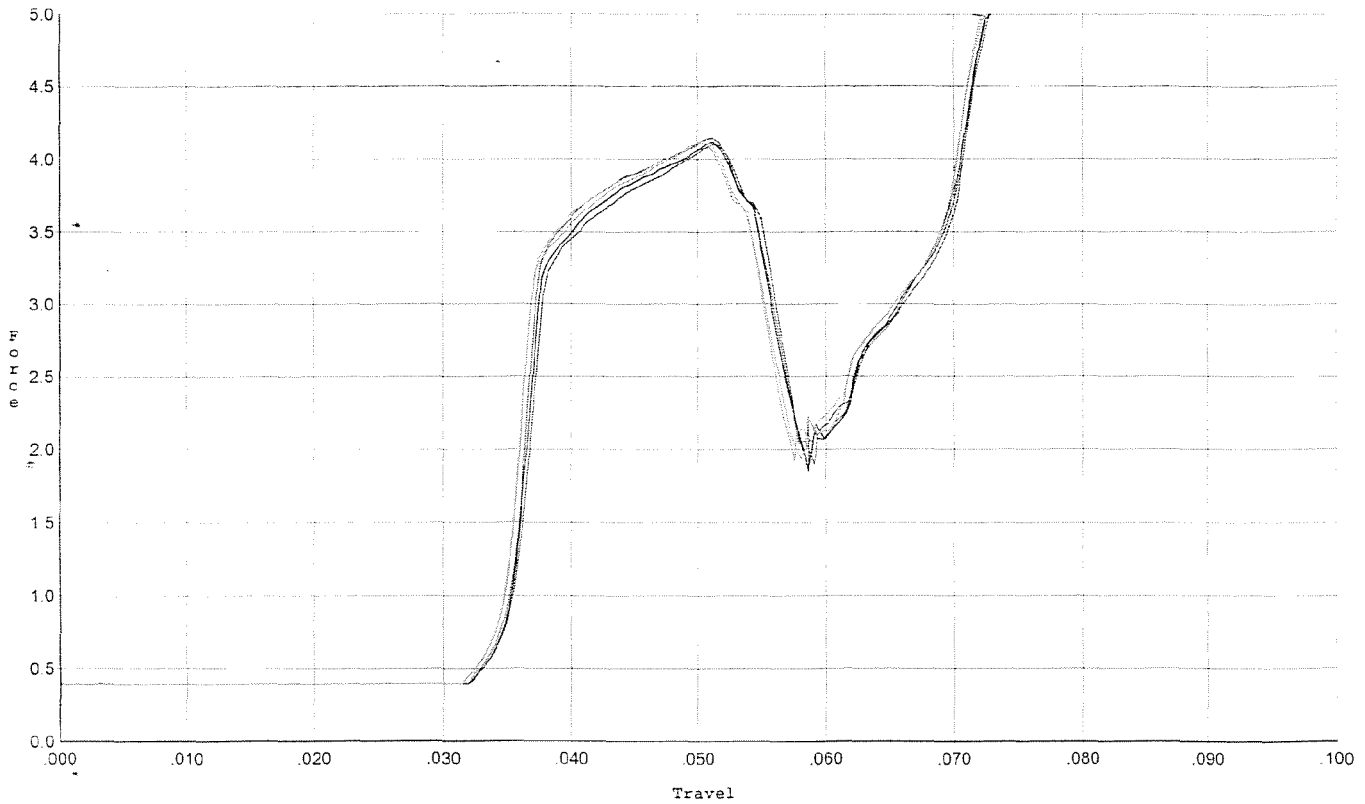
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.117	0.054	0.032	0.022	0.086		Set Trigger
2	4.124	0.055	0.032	0.022	0.088		Set Trigger
3	4.072	0.054	0.032	0.022	0.085		Set Trigger
4	4.084	0.054	0.033	0.022	0.086		Set Trigger
5	4.128	0.054	0.031	0.022	0.088		Set Trigger

Avg 4.10

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 10/23/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



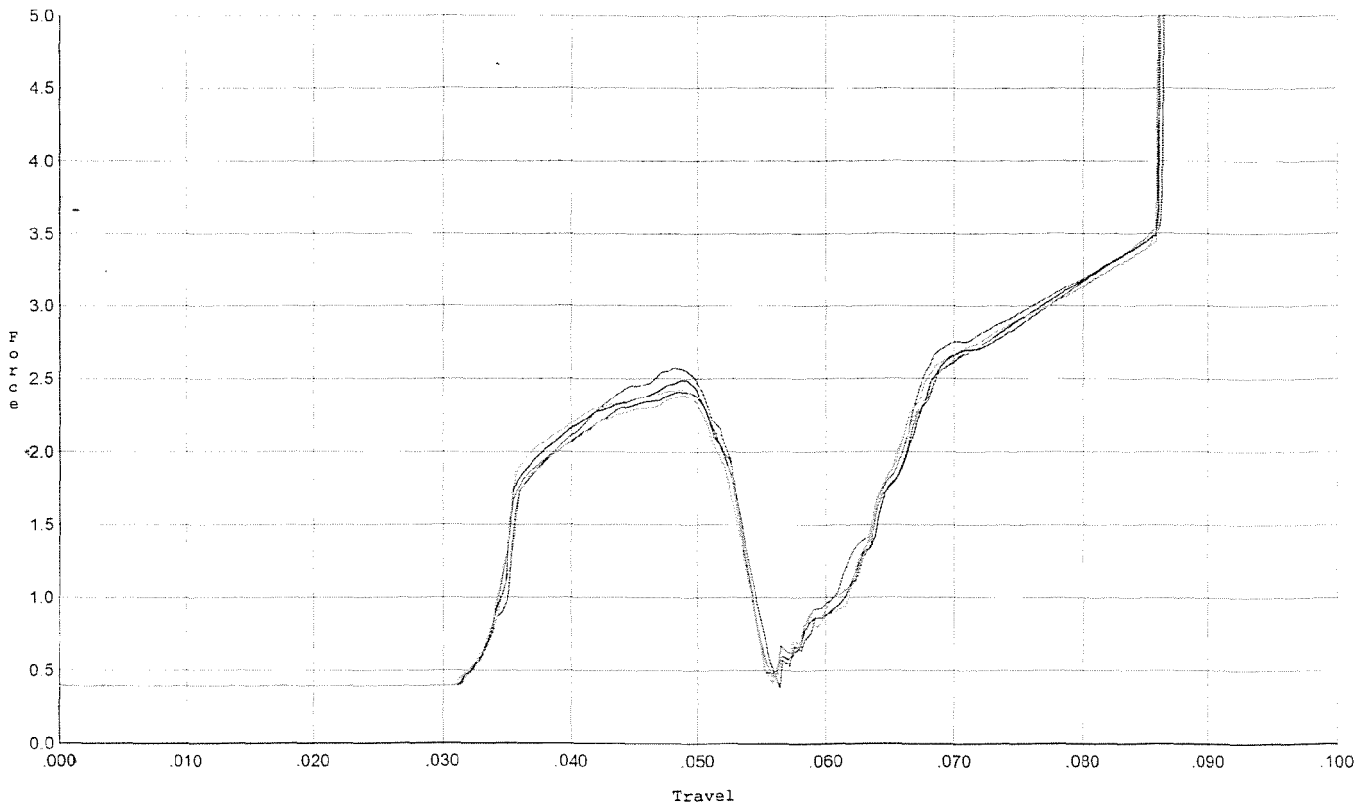
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.104	0.055	0.033	0.022	0.086		Set Trigger
2	4.117	0.054	0.034	0.022	0.085		Set Trigger
3	4.148	0.055	0.032	0.022	0.090		Set Trigger
4	4.124	0.054	0.033	0.022	0.086		Set Trigger
5	4.110	0.054	0.033	0.022	0.085		Set Trigger

Avg 4.12

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 10/23/08

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



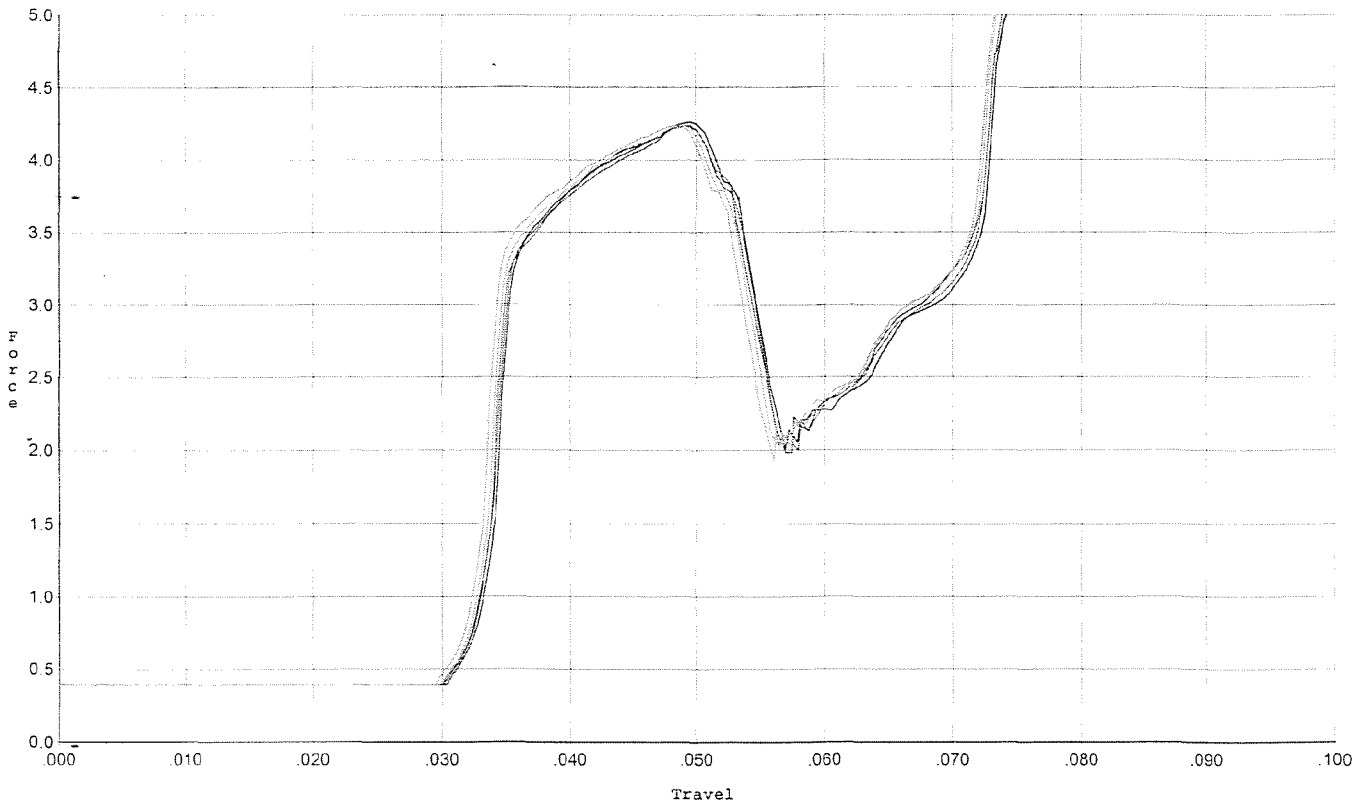
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.406	0.053	0.032	0.038	0.053		Set Trigger
2	2.487	0.053	0.033	0.037	0.054		Set Trigger
3	2.572	0.053	0.033	0.037	0.055		Set Trigger
4	2.385	0.053	0.032	0.037	0.052		Set Trigger
5	2.427	0.053	0.033	0.037	0.055		Set Trigger

AUG 2.45

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/23/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.239	0.053	0.031	0.026	0.089		Set Trigger
2	4.264	0.053	0.031	0.026	0.090		Set Trigger
3	4.235	0.054	0.032	0.025	0.091		Set Trigger
4	4.240	0.053	0.030	0.026	0.090		Set Trigger
5	4.244	0.052	0.030	0.026	0.090		Set Trigger

Avg 4.24