

G6785022

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

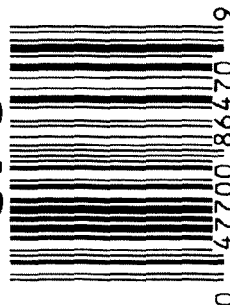
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6785022

UPC



GUN SERIAL #

G 6785022

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		9-8-08	SPD
430	ASSEMBLE TO STOCK		9-8-08	SP
440	PROOF		9-8-08	SPD
460	CHECK HEADSPACE		9-8-08	SPD
470	DIS-ASSEMBLE ACTION		9-8-08	SPD
472	SERIALIZE BOLT HANDLE		9-9-08	BSH
475	DRILL AND TAP SIGHT HOLES	MAGNA - FLUX	9-9-08	SP
480	MAGNAFLUX BBL ACTION	BSH	9-10-08	BSH
490	MAGNAFLUX BOLT	OPERATOR	9/10/08	MR
500	ROLLMARK CALIBER		9/10/08	RT
520	GOFF BLAST BBL / REC		9/11/08	DS
542	APPLY COATINGS (BARREL ACTION)		9/14	C
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-16-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-16-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-16-08	SP
	D) OIL FIRING PIN ASSEMBLY		9-20-08	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

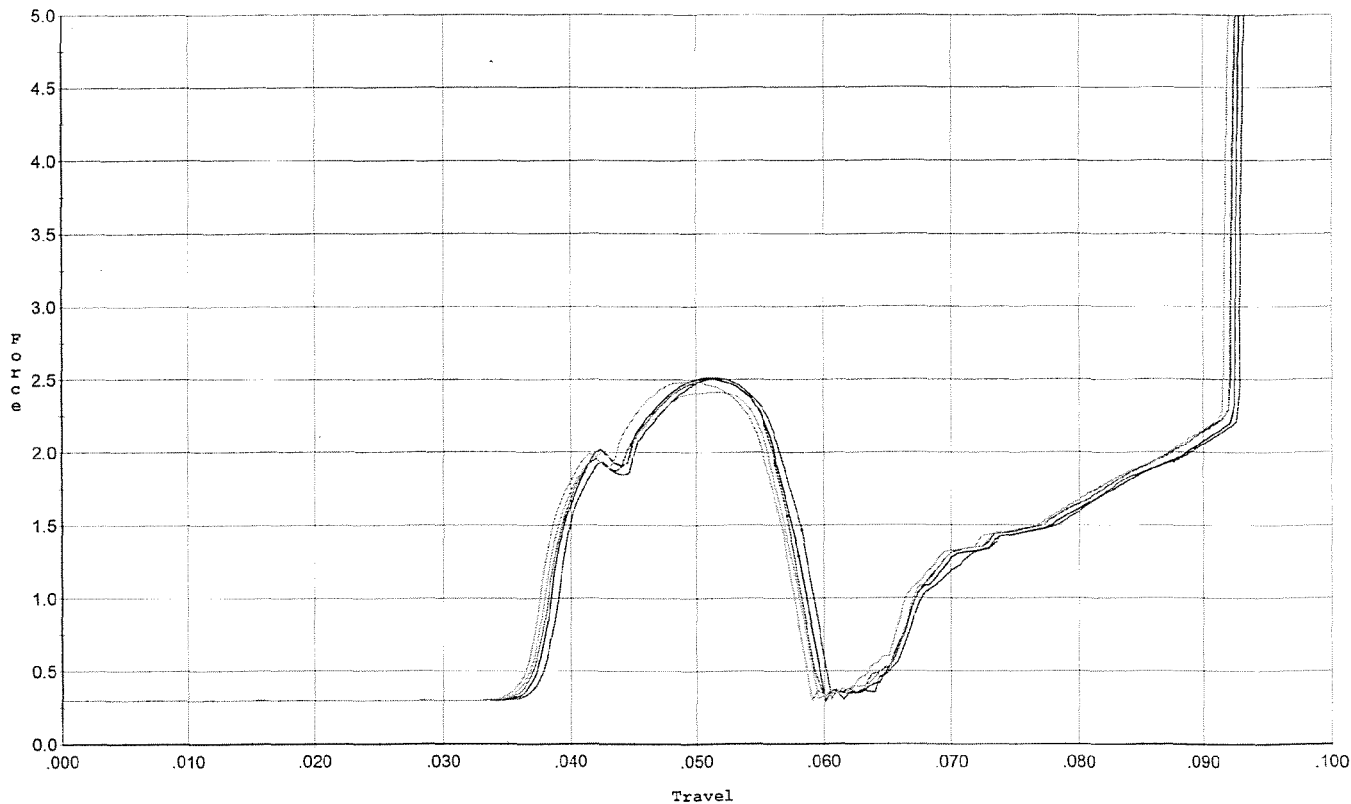
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>5.0</u> <u>6.0</u> <u>5.0</u>	10-9-08	LJN
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>4.0</u> <u>4.5</u> <u>4.0</u>	10-9-08	LJN
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.024</u>	10-9-08	LJN
	J) ASSEMBLE STOCK		9-20-08	LJN
	K) ASSEMBLE SWIVEL STUDS		10-9-08	LJN
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	9-22-08	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		9-22-08	LJN
670	FINAL INSPECTION A) HEADSPACE		10-9-08	LJN
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.22</u> <u>2.22</u> <u>2.23</u> <u>2.37</u> <u>2.29</u>	9/30/08	Fm
	C) FUNCTION		10-9-08	LJN
690	PACK		12-4-08	TC

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/12/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



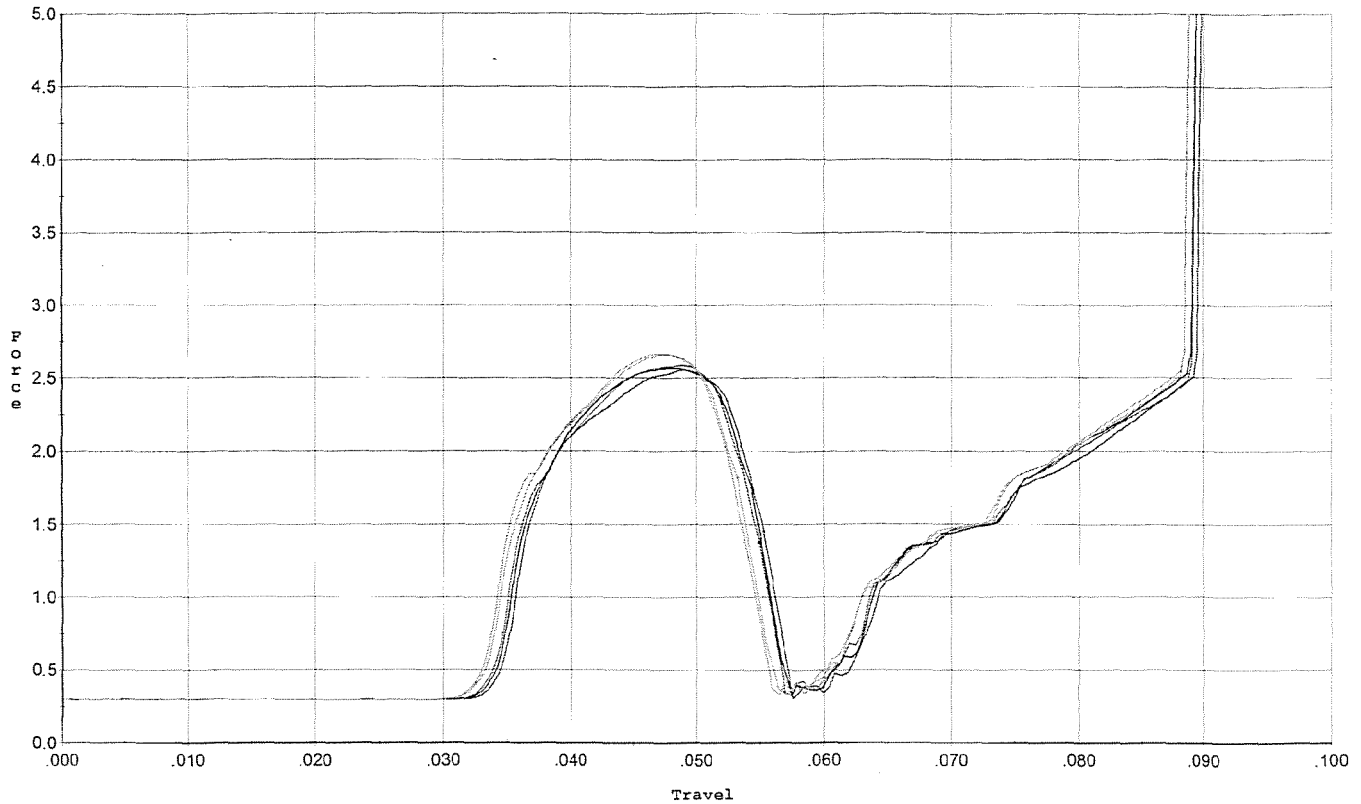
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.507	0.058	0.038	0.040	0.053		Set Trigger
2	2.510	0.058	0.037	0.040	0.053		Set Trigger
3	2.510	0.057	0.037	0.040	0.052		Set Trigger
4	2.412	0.058	0.037	0.040	0.052		Set Trigger
5	2.488	0.057	0.036	0.040	0.052		Set Trigger

Avg 2.48

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/12/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



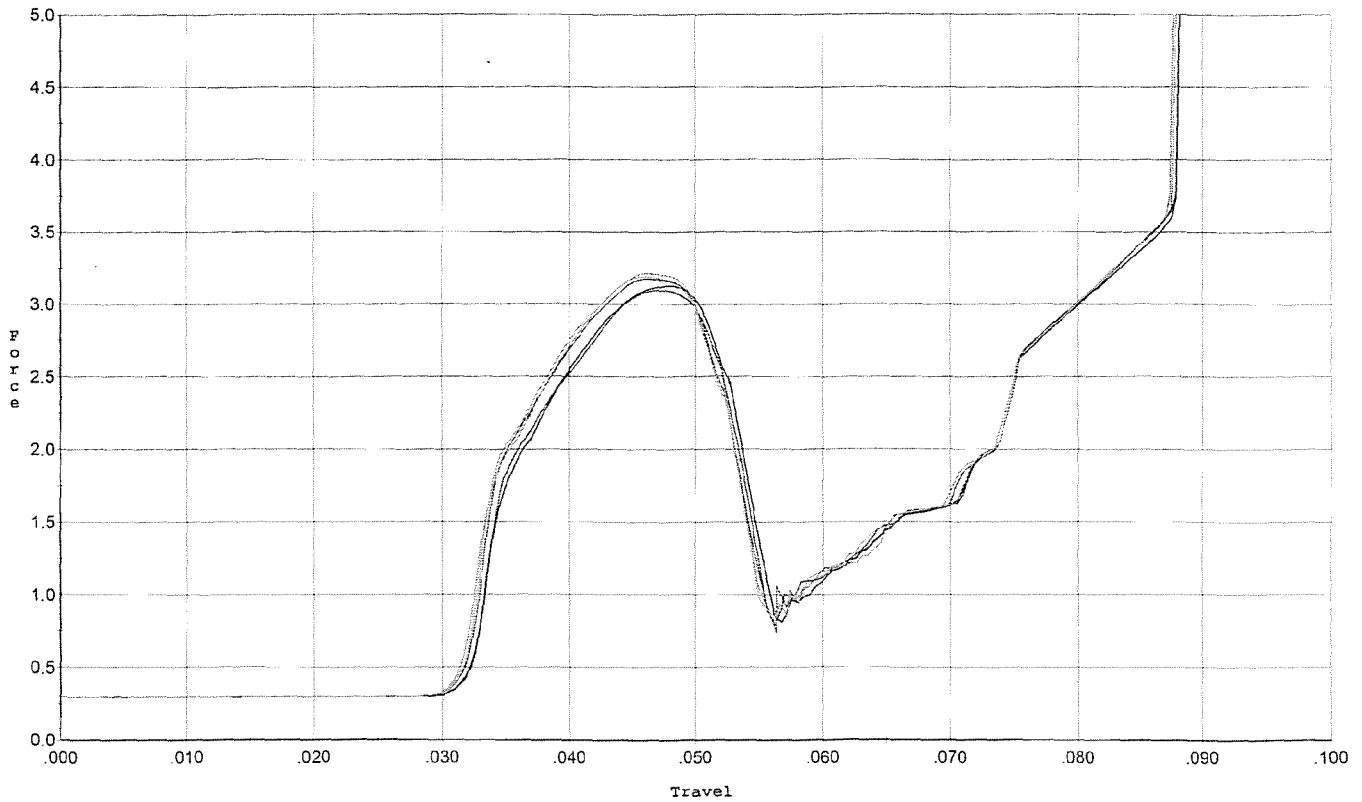
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.554	0.055	0.034	0.039	0.054		Set Trigger
2	2.569	0.054	0.034	0.039	0.054		Set Trigger
3	2.586	0.055	0.034	0.039	0.054		Set Trigger
4	2.661	0.053	0.033	0.039	0.053		Set Trigger
5	2.666	0.054	0.033	0.039	0.055		Set Trigger

AVG 2.60

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/12/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



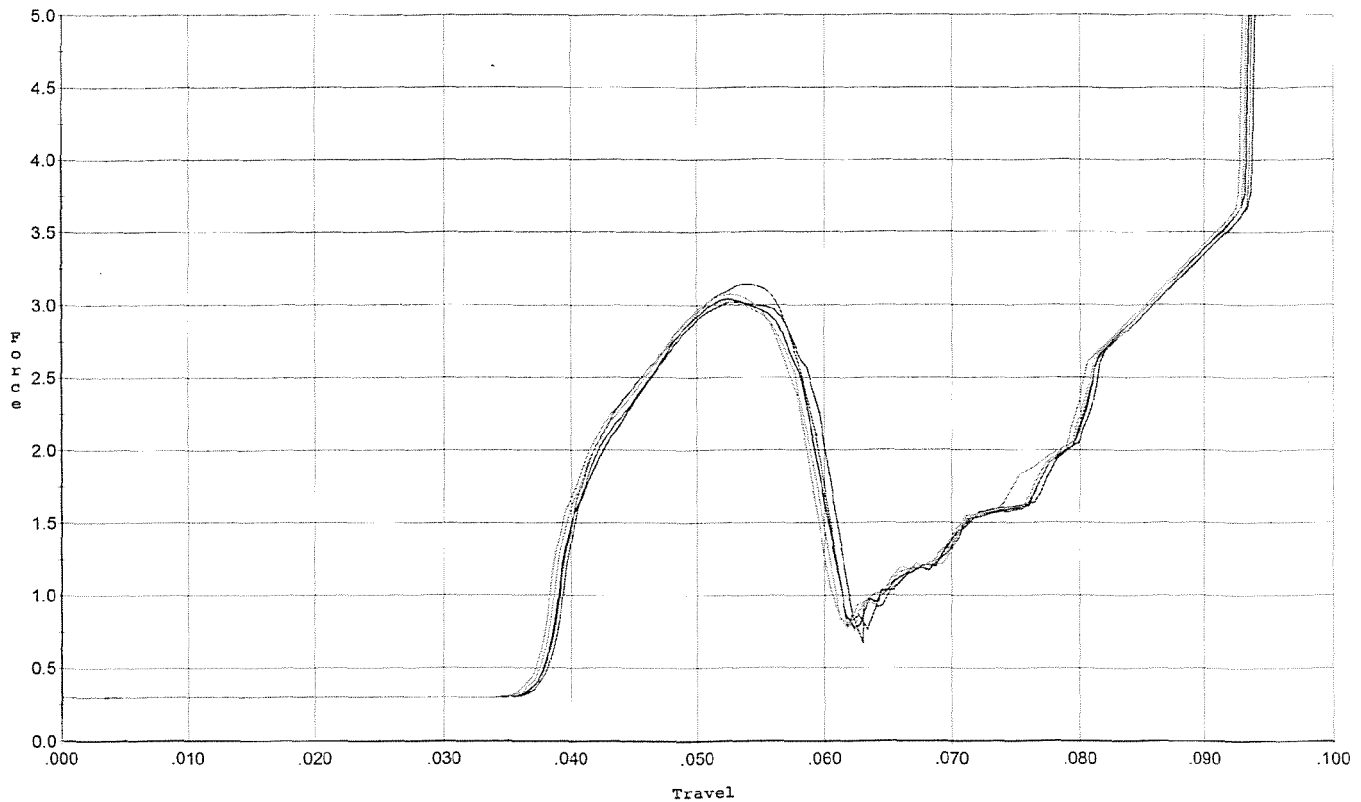
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.096	0.054	0.032	0.038	0.062		Set Trigger
2	3.126	0.053	0.032	0.038	0.062		Set Trigger
3	3.175	0.052	0.032	0.038	0.063		Set Trigger
4	3.189	0.052	0.031	0.038	0.064		Set Trigger
5	3.212	0.052	0.031	0.038	0.064		Set Trigger

Avg 3.16

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/12/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



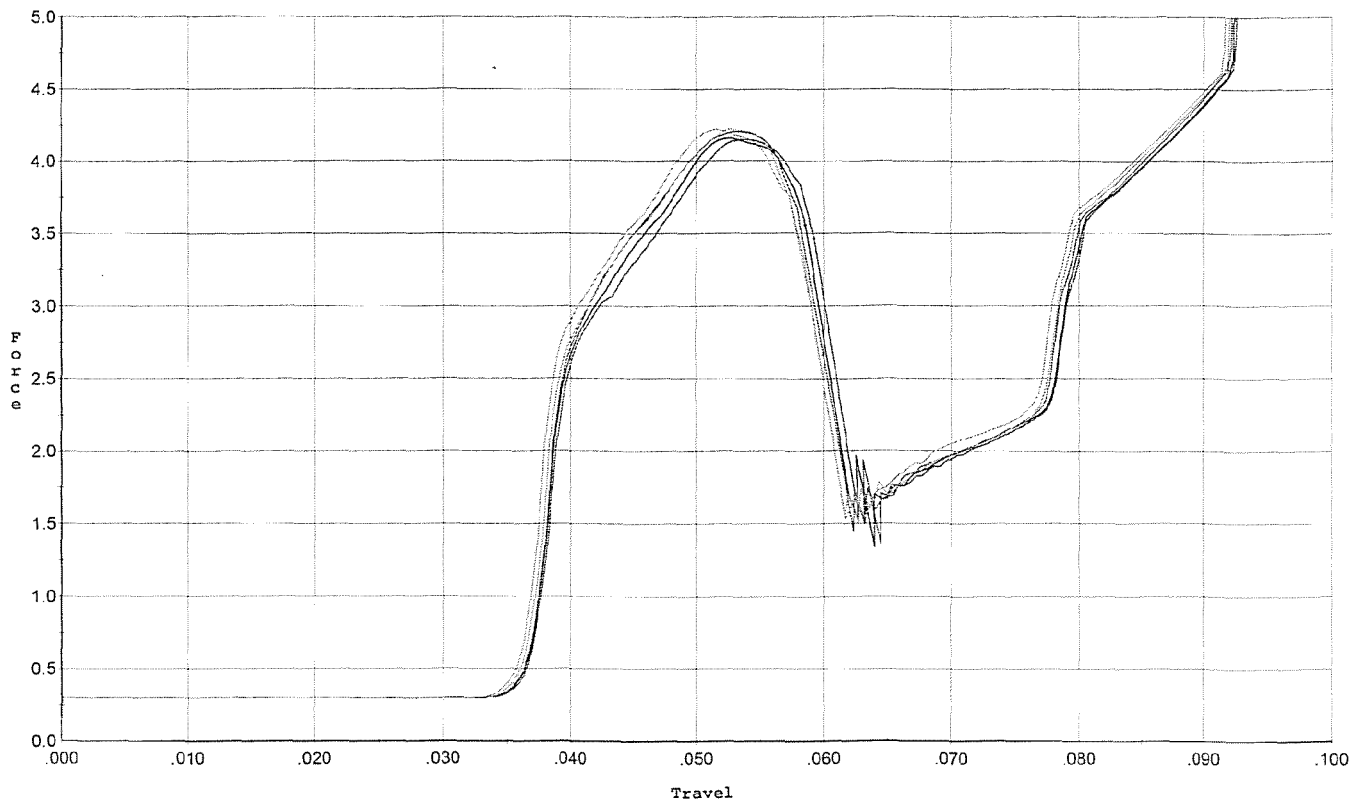
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.022	0.060	0.038	0.039	0.065		Set Trigger
2	3.039	0.058	0.038	0.040	0.062		Set Trigger
3	3.142	0.059	0.038	0.039	0.065		Set Trigger
4	3.019	0.059	0.037	0.039	0.063		Set Trigger
5	3.077	0.058	0.037	0.039	0.063		Set Trigger

Avg 3.06

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/12/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



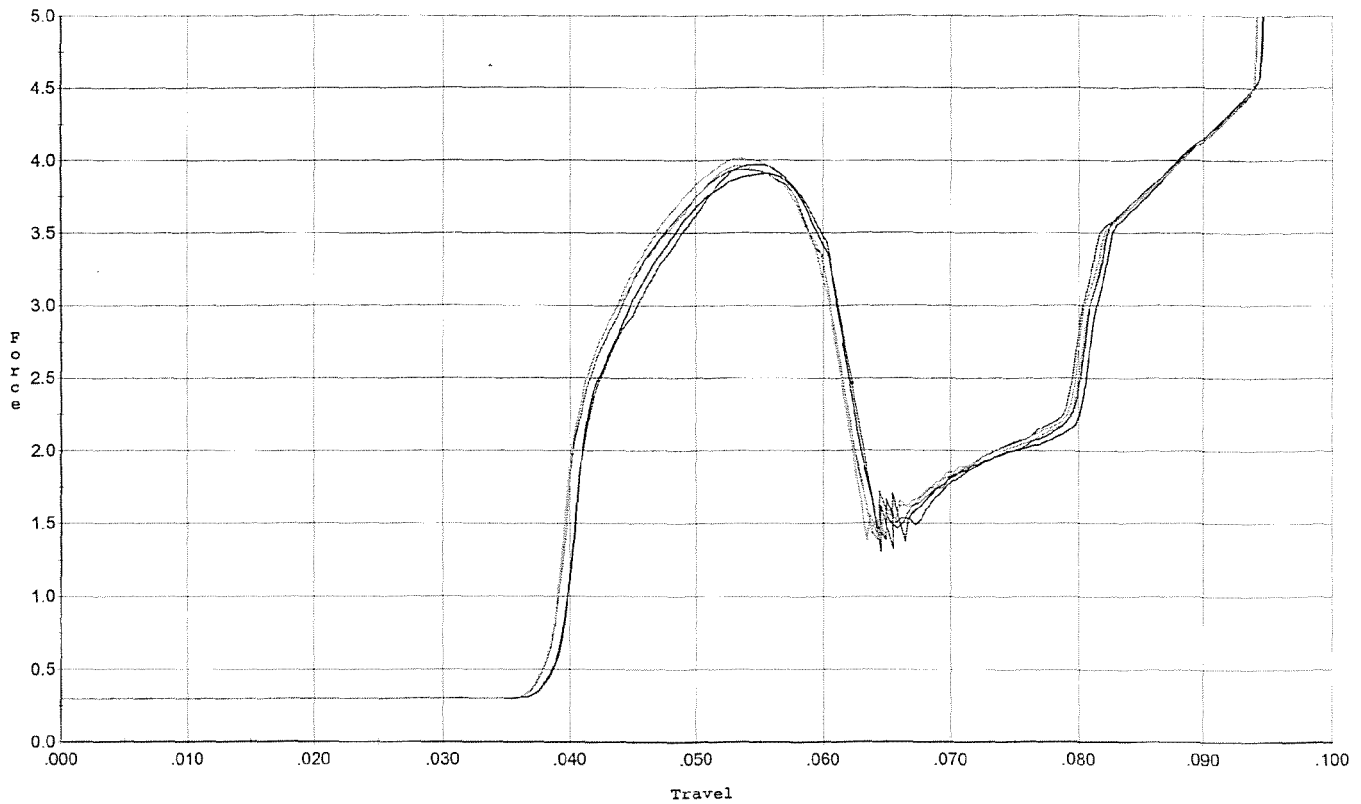
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.152	0.059	0.037	0.037	0.088		Set Trigger
2	4.160	0.059	0.036	0.037	0.088		Set Trigger
3	4.208	0.060	0.036	0.037	0.090		Set Trigger
4	4.224	0.058	0.036	0.037	0.088		Set Trigger
5	4.222	0.059	0.036	0.037	0.090		Set Trigger

Avg 4.19

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/12/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



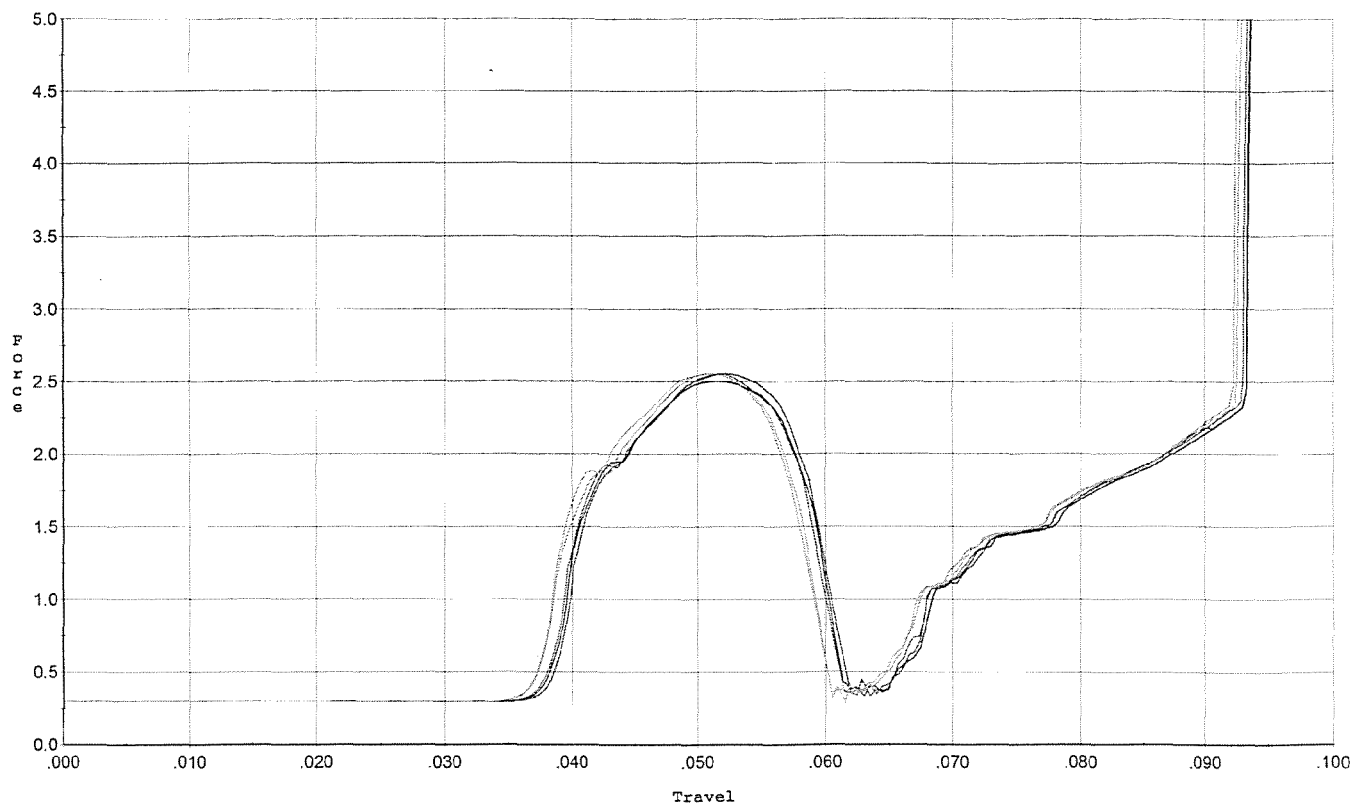
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.970	0.062	0.038	0.038	0.086		Set Trigger
2	3.909	0.060	0.039	0.038	0.083		Set Trigger
3	3.936	0.060	0.037	0.038	0.084		Set Trigger
4	3.960	0.060	0.037	0.038	0.085		Set Trigger
5	4.016	0.060	0.037	0.038	0.086		Set Trigger

Avg 3.95

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/12/08

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



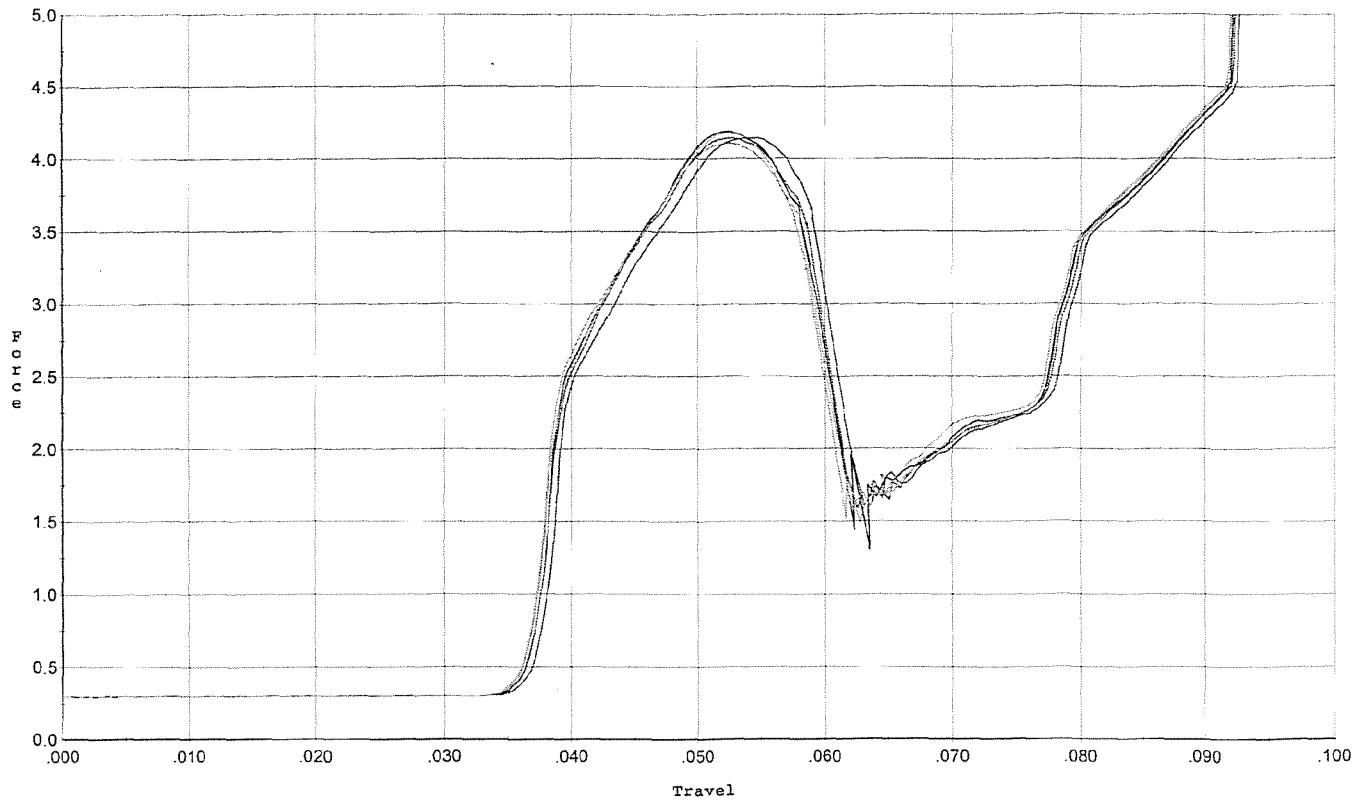
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.554	0.059	0.038	0.040	0.054		Set Trigger
2	2.501	0.059	0.038	0.040	0.055		Set Trigger
3	2.550	0.058	0.038	0.040	0.054		Set Trigger
4	2.555	0.058	0.037	0.040	0.054		Set Trigger
5	2.553	0.059	0.037	0.040	0.055		Set Trigger

Avg 2.54

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/12/08

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.144	0.059	0.037	0.037	0.087		Set Trigger
2	4.188	0.059	0.036	0.037	0.089		Set Trigger
3	4.144	0.059	0.036	0.037	0.087		Set Trigger
4	4.106	0.058	0.036	0.037	0.085		Set Trigger
5	4.181	0.059	0.036	0.037	0.087		Set Trigger

Avg 4.15