

G6785029

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
 BOLT ACTION CENTERFIRE RIFLE
 24" BARREL 7.62 NATO
 WITH BIPOD

proof of purchase



owner registration sticker



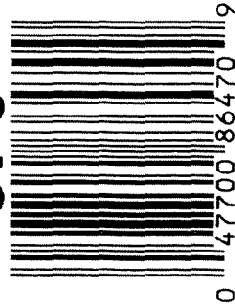
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6785029

UPC



BM FORM

GUN SERIAL #

G 6785029

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		9-18-08	SPD
430	ASSEMBLE TO STOCK		9-18-08	SP
440	PROOF		9-18-08	SPD
460	CHECK HEADSPACE		9-18-08	SPD
470	DIS-ASSEMBLE ACTION		9-18-08	SPD
472	SERIALIZE BOLT HANDLE	MAGNA FLUX	9-19-08	BSA
475	DRILL AND TAP SIGHT HOLES	2000	9-19-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR BSA	9-12-08	BSA
490	MAGNAFLUX BOLT		9/18/08	MR
500	ROLLMARK CALIBER		9/23/08	RT
520	GOFF BLAST BBL / REC		9/23/08	DL
542	APPLY COATINGS (BARREL ACTION)		9-25	C
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-25-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-25-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-25-08	SP
	D) OIL FIRING PIN ASSEMBLY		11-17-08	BSA
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		
F004 REV 5/2006				

OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.0</u> <u>4.0</u> <u>4.0</u>	12-17-08	RJ
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>6.0</u> <u>6.0</u> <u>6.0</u>	12-17-08	RJ
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.023</u> <u>.023</u>	12-17-08	RJ
	J) ASSEMBLE STOCK		11-17-08	RBA
	K) ASSEMBLE SWIVEL STUDS		12-17-08	RJ
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	12-16-08	R.P.D.
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		12-16-08	RP
670	FINAL INSPECTION A) HEADSPACE		12-17-08	RJ
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.39</u> <u>2.44</u> <u>2.34</u> <u>2.26</u> <u>2.33</u>	12-17-08	TE
	C) FUNCTION		12-17-08	RJ
690	PACK		1-8-09	TL

F004 REV 5/2006

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)

3.00 LBS (plus or minus 0.75 LBS)

4.00 LBS (plus or minus 1.00 LBS)

DATE 11-14-08

TESTER TAC

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	221	222		225	
PULL #2	225	217		217	
PULL #3	225	228		226	
PULL #4	228	222		214	
PULL #5	222	227		210	
TOTAL	1121	1116		1092	
AVERAGE	224	223		218	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	329	318		
PULL #2	329	314		
PULL #3	322	319		
PULL #4	324	322		
PULL #5	329	321		
TOTAL	1633	1594		
AVERAGE	326	318		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	410	437		366 420
PULL #2	457	435		417
PULL #3	453	435		413
PULL #4	442	435		415
PULL #5	440	440		456
TOTAL	2202	2182		2121
AVERAGE	440	436		424