

G-678 5031

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



ORDER NO.

86470

BARREL LENGTH

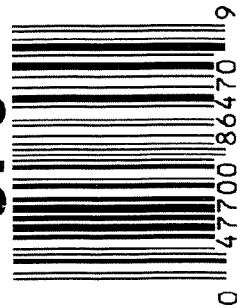
24"

CAPACITY

6

G6785031

UPC



BM FORM

GUN SERIAL #

G 6725031

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		9-8-08	SPD
430	ASSEMBLE TO STOCK		9-8-08	SP
440	PROOF		9-8-08	SPD
460	CHECK HEADSPACE		9-8-08	SPD
470	DIS-ASSEMBLE ACTION		9-8-08	SPD
472	SERIALIZE BOLT HANDLE		9-9-08	BSN
475	DRILL AND TAP SIGHT HOLES		9-9-08	SP
480	MAGNAFLUX BBL ACTION		9-10-08	BSN
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		9/10/08	RT
520	GOFF BLAST BBL / REC		9/11/08	PG
542	APPLY COATINGS (BARREL ACTION)		9/11/08	C
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-17-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-17-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-17-08	SP
	D) OIL FIRING PIN ASSEMBLY		9-22-08	BSN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

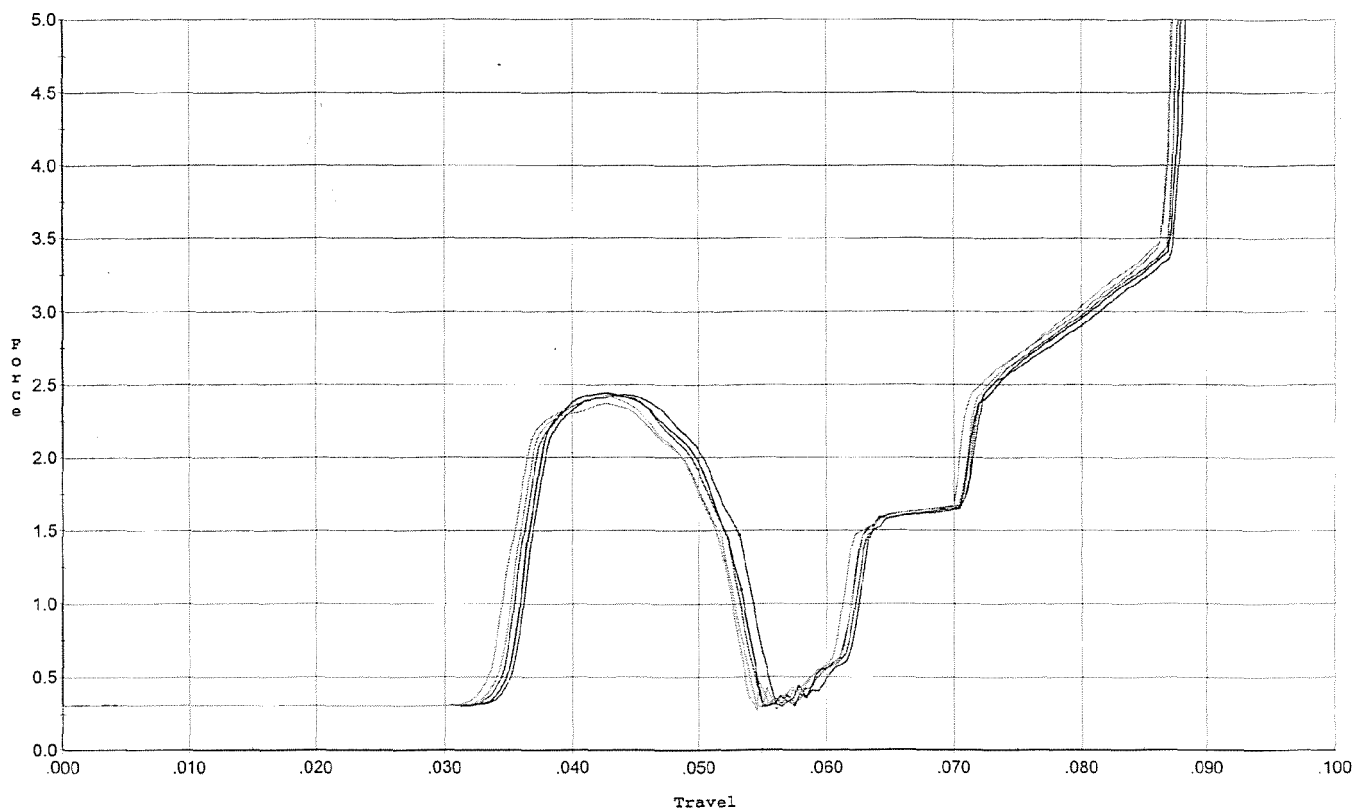
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>5.0</u> <u>5.0</u> <u>5.0</u>	10-31-08	L. J.
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>6.0</u> <u>6.0</u> <u>5.5</u>	10-31-08	L. J.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>0.023</u> <u>0.023</u> <u>0.023</u>	10-31-08	L. J.
	J) ASSEMBLE STOCK		9-23-08	RSW
	K) ASSEMBLE SWIVEL STUDS		10-21-08	L. J.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	10-6-08	L. J.
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION M/A		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		10-6-08	TC
670	FINAL INSPECTION A) HEADSPACE		10-31-08	L. J.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.43</u> <u>2.37</u> <u>2.25</u> <u>2.24</u> <u>2.34</u>	10/6/08	Fm
	C) FUNCTION		10-31-08	L. J.
690	PACK		10-30-08	RSW

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/13/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



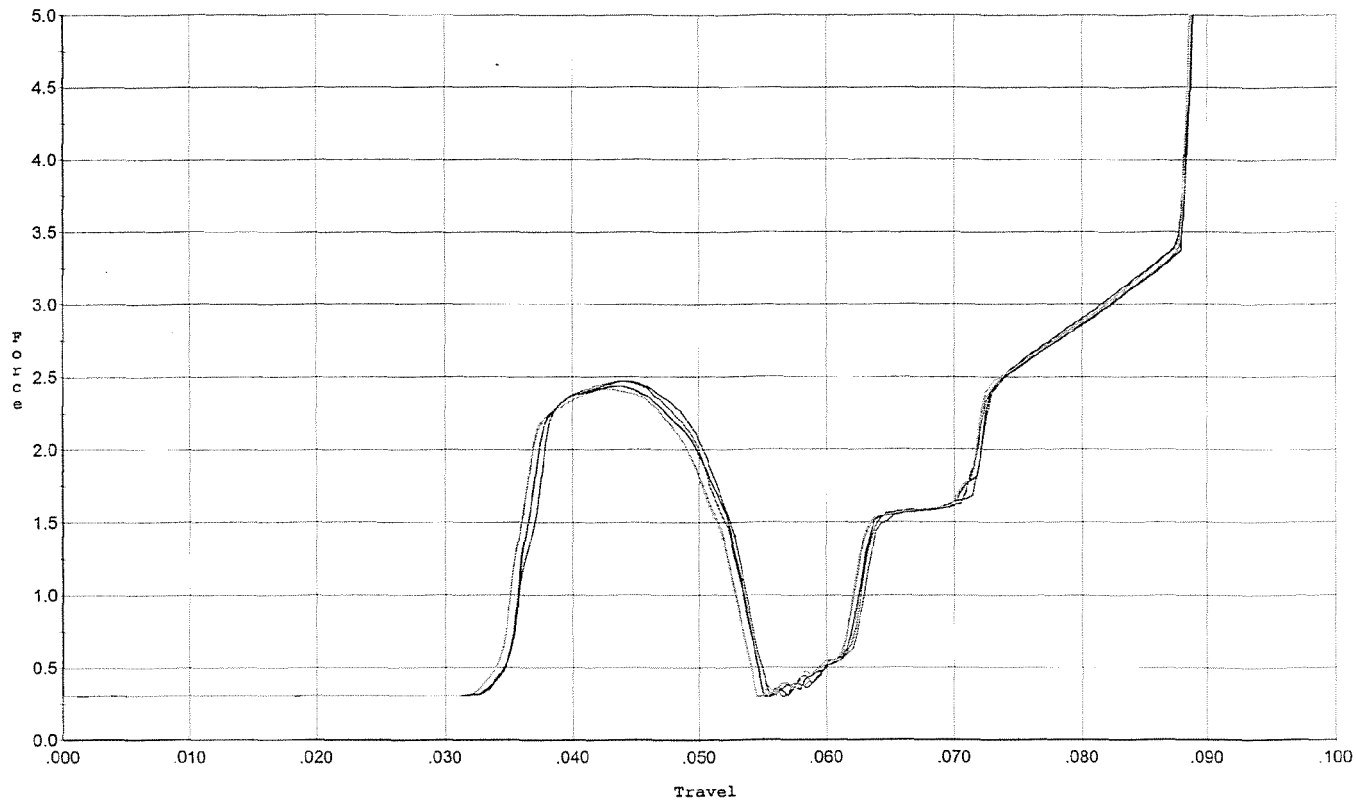
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.430	0.053	0.035	0.039	0.048		Set Trigger
2	2.444	0.053	0.035	0.039	0.048		Set Trigger
3	2.431	0.052	0.034	0.039	0.047		Set Trigger
4	2.368	0.052	0.034	0.040	0.046		Set Trigger
5	2.423	0.052	0.033	0.039	0.047		Set Trigger

AVG 2.41

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/13/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



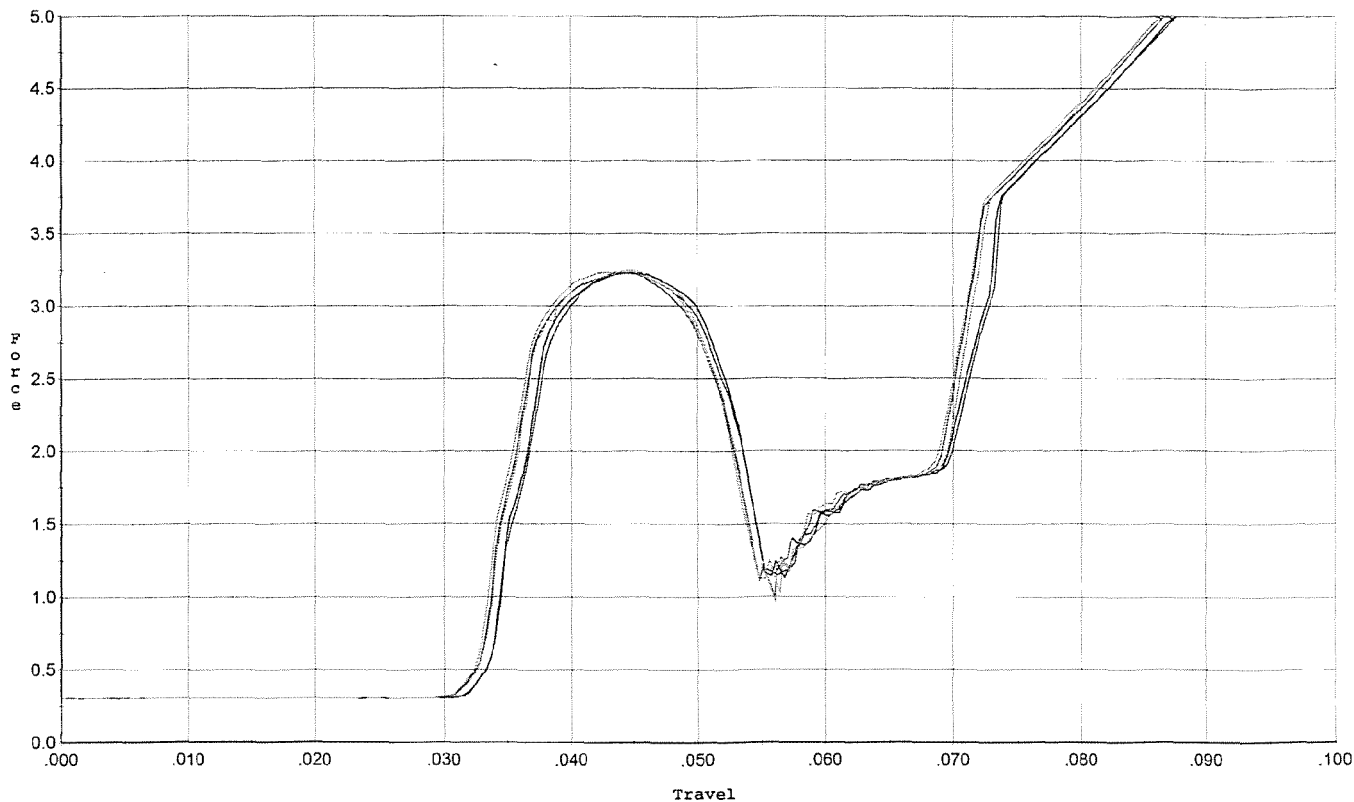
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.470	0.053	0.034	0.040	0.048		Set Trigger
2	2.436	0.053	0.035	0.040	0.048		Set Trigger
3	2.471	0.053	0.035	0.040	0.049		Set Trigger
4	2.445	0.052	0.034	0.041	0.047		Set Trigger
5	2.418	0.053	0.034	0.040	0.048		Set Trigger

Avg 2.44

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/13/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



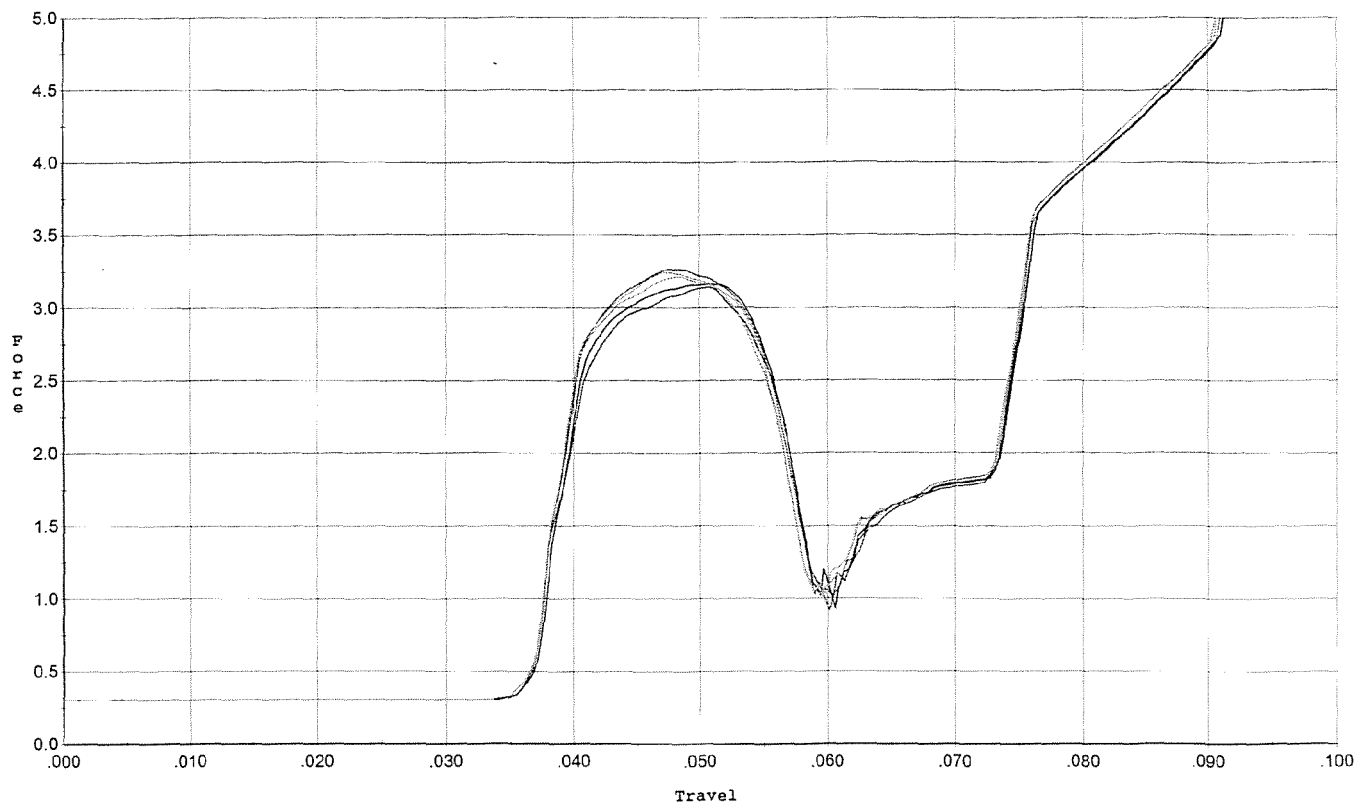
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.229	0.053	0.034	0.038	0.063		Set Trigger
2	3.228	0.053	0.034	0.037	0.064		Set Trigger
3	3.224	0.053	0.033	0.037	0.065		Set Trigger
4	3.250	0.053	0.033	0.037	0.064		Set Trigger
5	3.233	0.052	0.033	0.037	0.064		Set Trigger

Avg 3.23

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/13/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



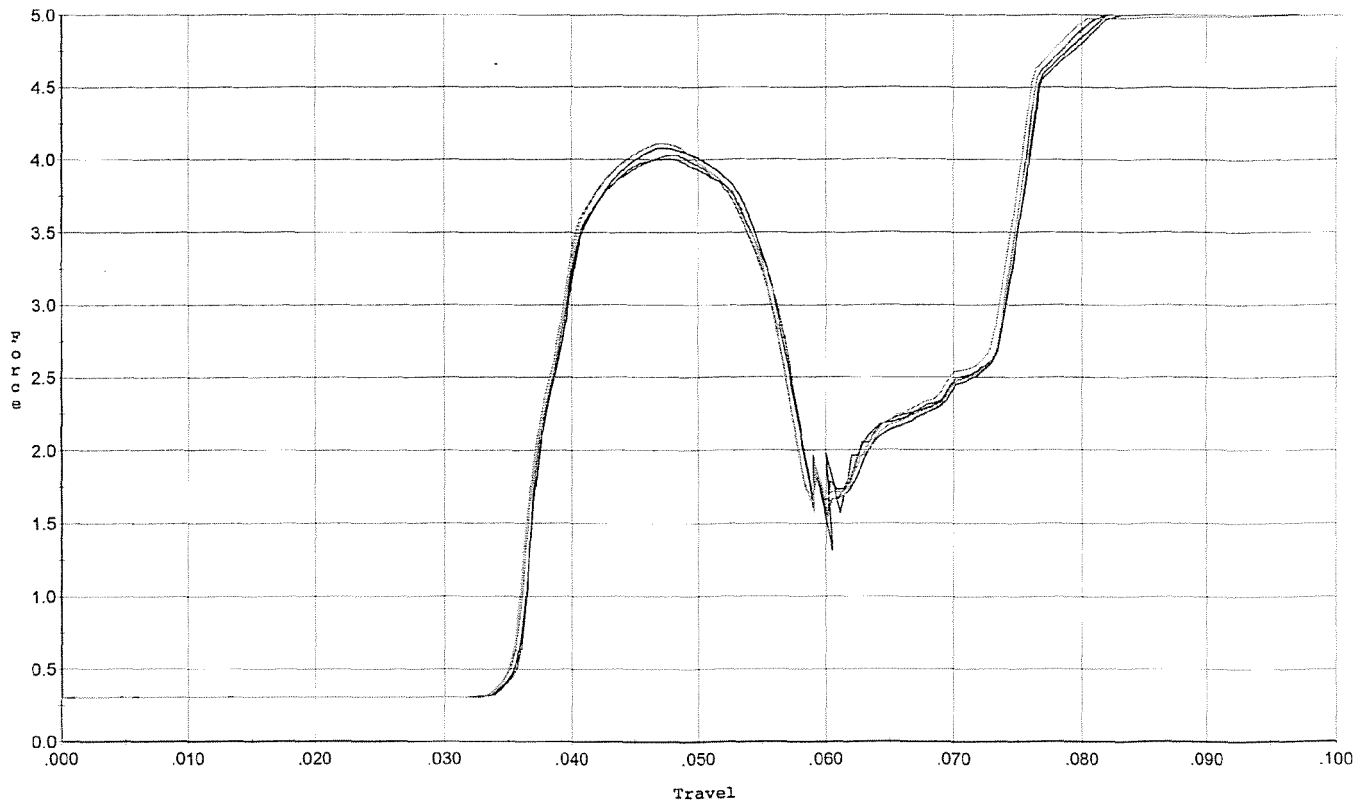
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.139	0.057	0.037	0.039	0.064		Set Trigger
2	3.161	0.057	0.037	0.039	0.065		Set Trigger
3	3.263	0.057	0.037	0.038	0.067		Set Trigger
4	3.212	0.056	0.037	0.039	0.065		Set Trigger
5	3.238	0.056	0.037	0.039	0.065		Set Trigger

Avg 3.20

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/13/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



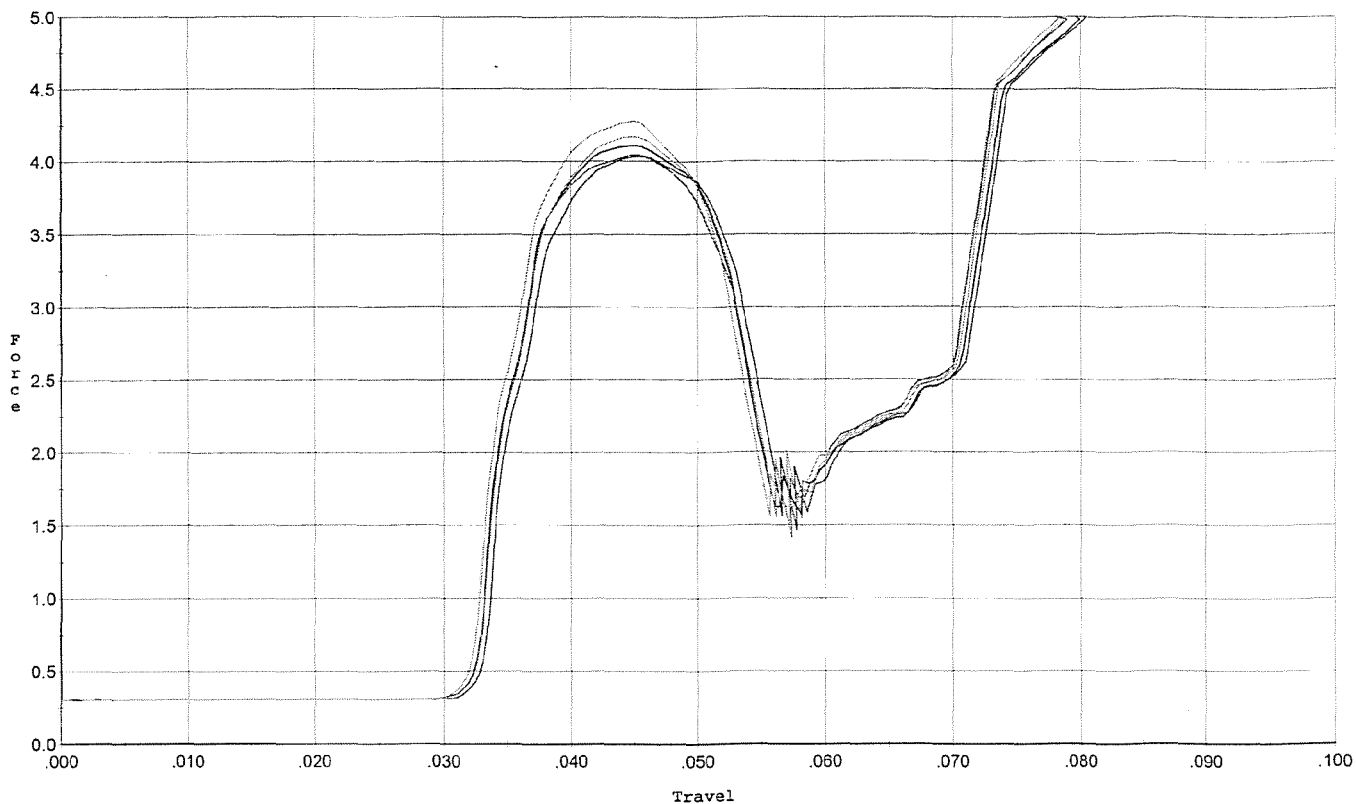
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.004	0.057	0.036	0.034	0.083		Set Trigger
2	4.079	0.057	0.036	0.035	0.084		Set Trigger
3	4.030	0.056	0.035	0.035	0.082		Set Trigger
4	4.110	0.056	0.035	0.035	0.083		Set Trigger
5	4.111	0.056	0.035	0.035	0.083		Set Trigger

Arg 4.06

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/13/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



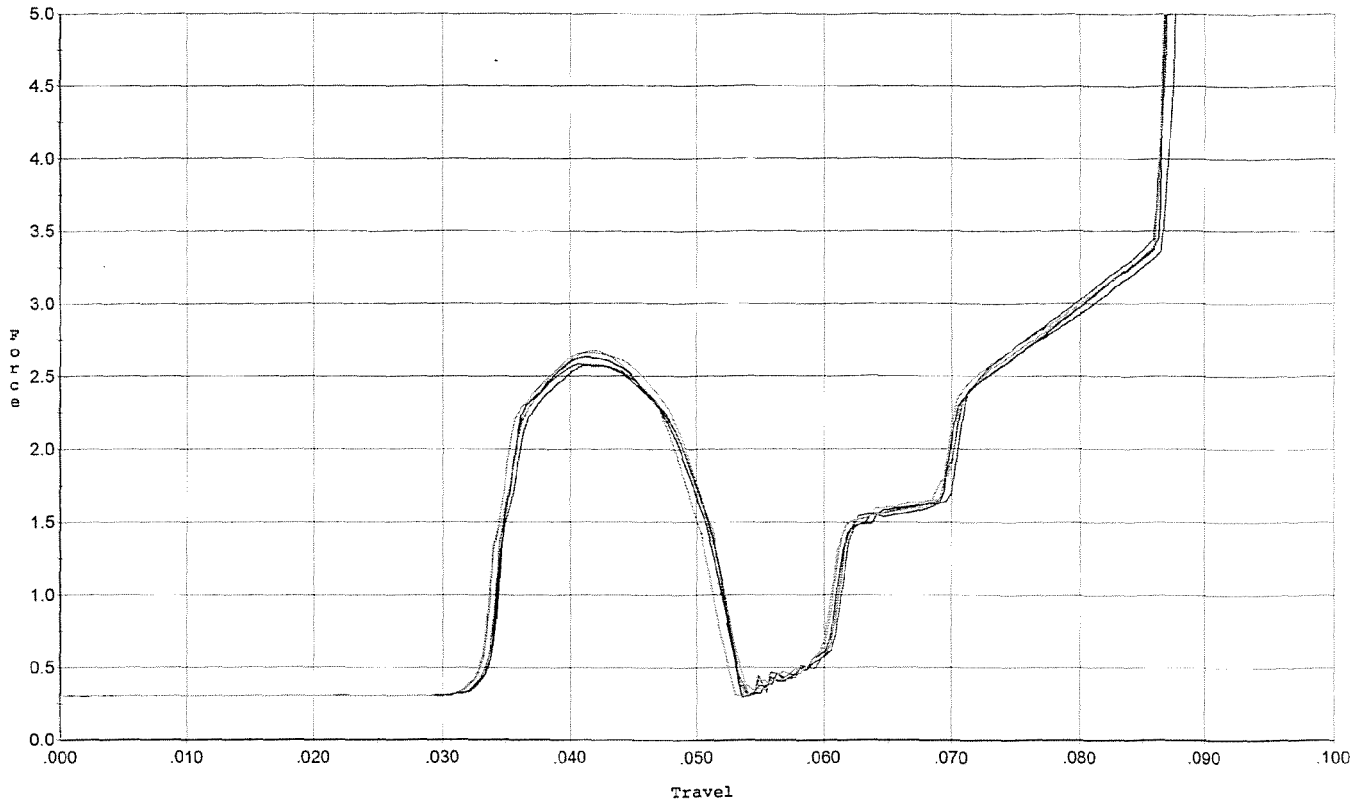
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.037	0.055	0.033	0.034	0.083		Set Trigger
2	4.108	0.053	0.032	0.034	0.081		Set Trigger
3	4.044	0.054	0.032	0.034	0.083		Set Trigger
4	4.166	0.054	0.032	0.033	0.084		Set Trigger
5	4.277	0.052	0.032	0.034	0.082		Set Trigger

Avg 4.12

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/13/08

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



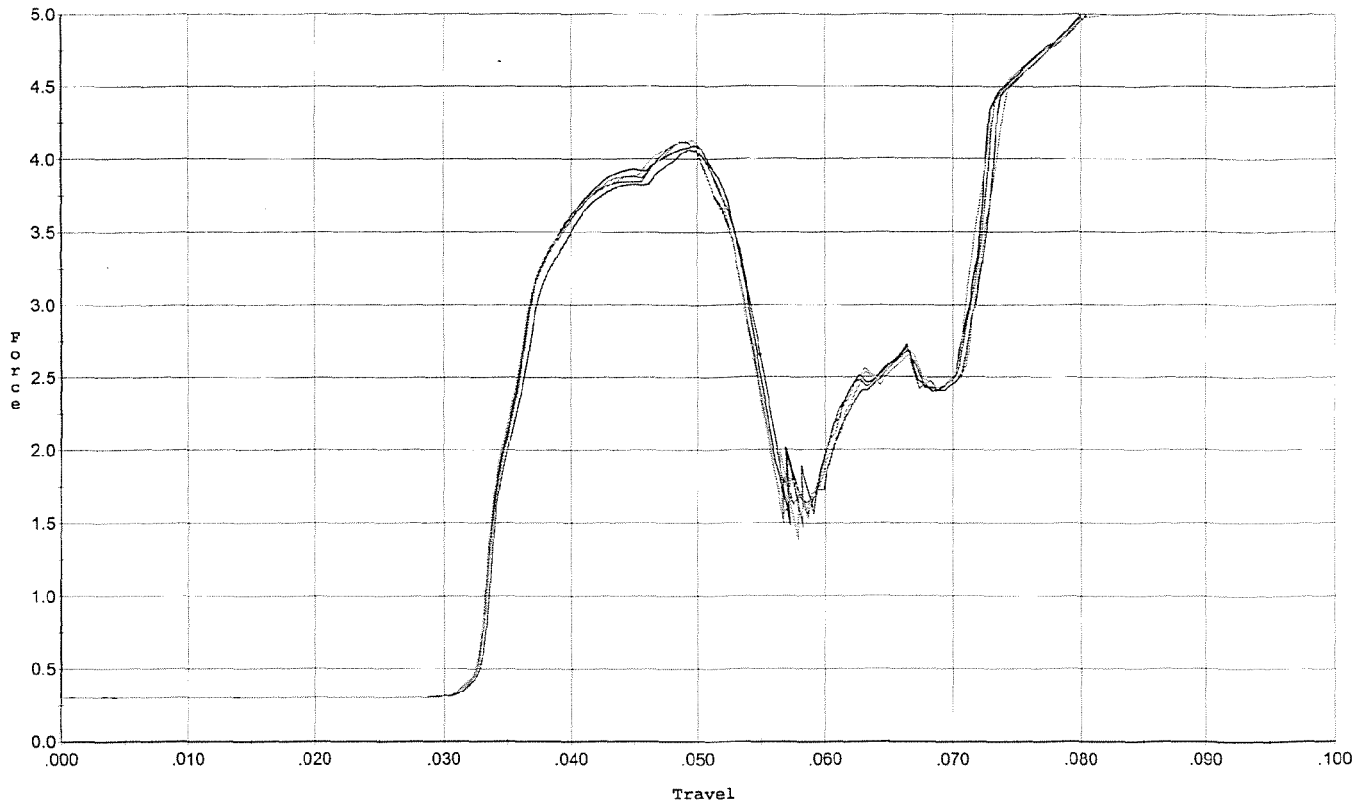
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.574	0.051	0.034	0.040	0.049		Set Trigger
2	2.631	0.052	0.034	0.039	0.049		Set Trigger
3	2.582	0.052	0.033	0.039	0.049		Set Trigger
4	2.661	0.051	0.033	0.039	0.051		Set Trigger
5	2.676	0.050	0.033	0.040	0.049		Set Trigger

AVG 2.62

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/13/08

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.063	0.055	0.033	0.035	0.083		Set Trigger
2	4.090	0.054	0.033	0.035	0.083		Set Trigger
3	4.112	0.055	0.033	0.035	0.084		Set Trigger
4	4.130	0.053	0.033	0.036	0.081		Set Trigger
5	4.116	0.054	0.033	0.036	0.083		Set Trigger

Avg 4.10