G7878 50 32

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase
0 47700 86470 9
G6785032

owner registration sticker
0 47700 86470 9
G6785032

ORDER NO. **86470**
BARREL LENGTH 24"
CAPACITY 6

G6785032

UPC
0 47700 86470 9

BM FORM

BARBER - M24 0070583 INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6785032

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		9-5-08	[illegible]
430	ASSEMBLE TO STOCK		9-6-08	TL
440	PROOF		9-6-08	TL
460	CHECK HEADSPACE		9-6-08	TL
470	DIS-ASSEMBLE ACTION	MAGNA FLUX SEP 2008 OPERATOR BH	9-6-08	[illegible]
472	SERIALIZE BOLT HANDLE		9-8-08	RTL
475	DRILL AND TAP SIGHT HOLES		9-8-08	SP
480	MAGNAFLUX BBL ACTION		9-9-08	BH
490	MAGNAFLUX BOLT		9/6/08	MTL
500	ROLLMARK CALIBER		9/9/08	RT
520	GOFF BLAST BBL / REC		9/10/08	DG
542	APPLY COATINGS (BARREL ACTION)		9/13	[illegible]
545	(BOLT)			
560	RE-ASSEMBLE ACTION A) CLEAN INSIDE OF BOLT ASSEMBLY		9-24-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-24-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-24-08	SP
	D) OIL FIRING PIN ASSEMBLY		9-26-08	RSN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

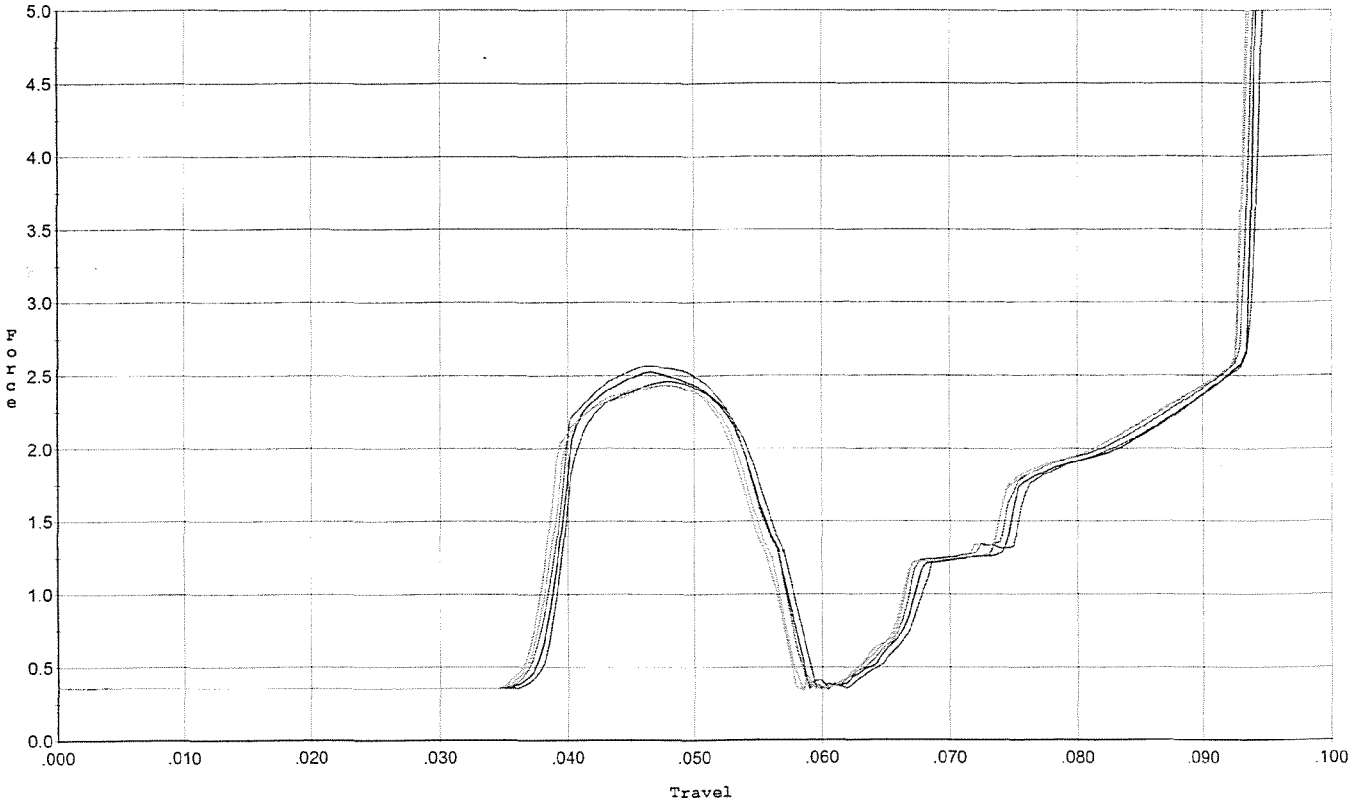
F004 REV 5/2006

OP #	OPERATION NAME	READINGS	DATE	INITIAL
	BARBER - M24 0070584			
560	F) SAFETY ON FORCE [2 LBS MIN 10 LBS MAX]	3.0 3.5 3.0	10-14-08	[illegible]
CONT.	G) SAFETY OFF FORCE [2 LBS MIN]	4.0 4.0 4.0	10-14-08	[illegible]
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT [.020 MIN]	.022 .023 .023	10-14-08	[illegible]
	J) ASSEMBLE STOCK		9-26-08	RSW
	K) ASSEMBLE SWIVEL STUDS		10-14-08	[illegible]
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	PASS FAIL / PASS FAIL	9-30-08	[illegible]
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION N/A		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		9-30-08	TE
670	FINAL INSPECTION A) HEADSPACE		10-14-08	[illegible]
	B) TRIGGER PULL [+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS]	2.60 2.52 2.54 2.54 2.57	10/2/08	FM
	C) FUNCTION		10-14-08	[illegible]
690	PACK		12-8-08	RSW

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile	SWS	**Model:**	M/24
GunType:	Rifle	**Serial No:**	Form #F005
Make:	Remington	**Trigger:**	2.5 lbs. ini. +/- .50 lbs.
Note:	R. Putch 9/22/08		



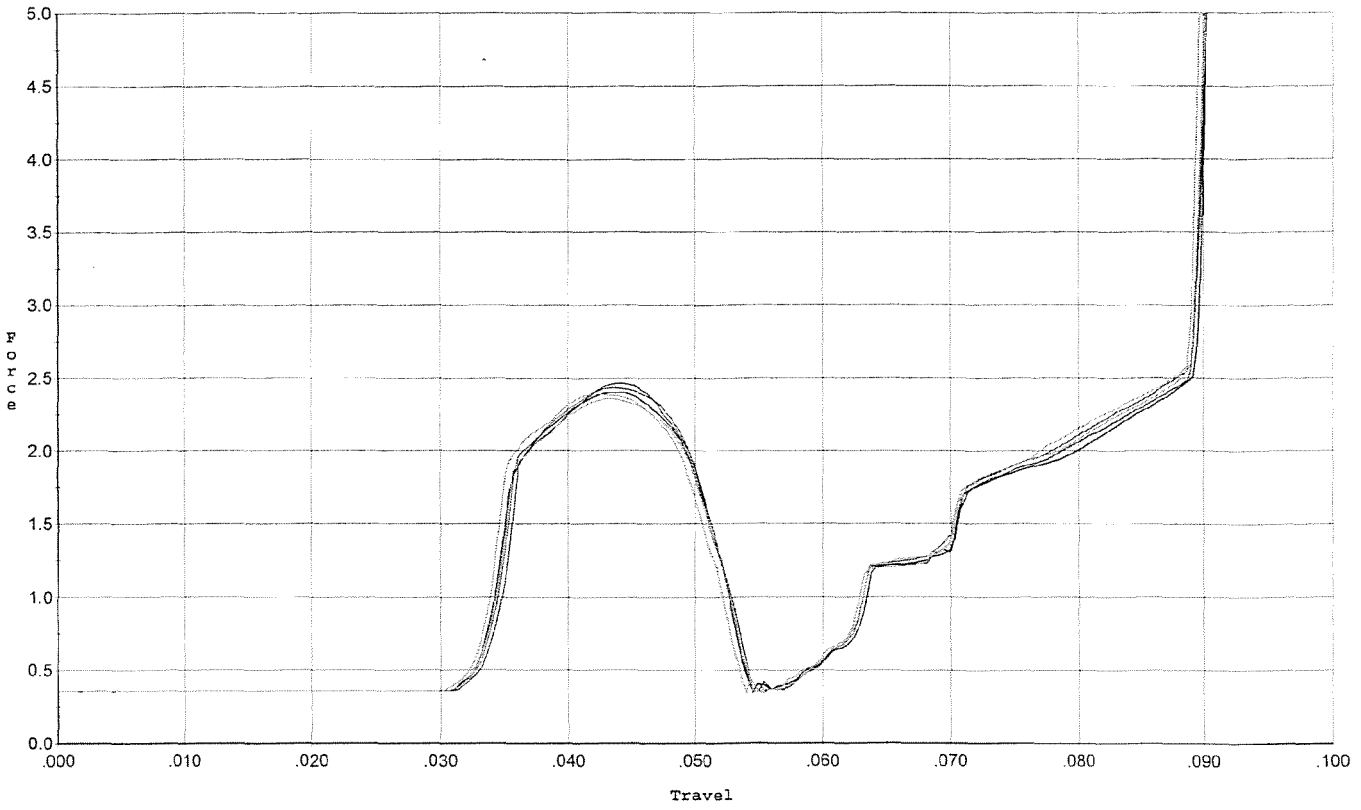
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.458	0.057	0.038	0.042	0.053		Set Trigger
2	2.524	0.058	0.038	0.042	0.054		Set Trigger
3	2.566	0.057	0.037	0.042	0.054		Set Trigger
4	2.431	0.056	0.037	0.042	0.052		Set Trigger
5	2.434	0.056	0.037	0.042	0.053		Set Trigger

Avg 2.48

Trigger Scan 2.01 ,SN 10337, printed by Remington Arms Co., Inc. 9/22/2008 8:26:04 PM

Trigger Profile [lbs,inch]

Profile	SWS	**Model:**	M/24
GunType:	Rifle	**Serial No:**	Form #F005
Make:	Remington	**Trigger:**	2.5 lbs. after 50 cycles +/- .50 lbs.
Note:	R. Putch 9/22/08		



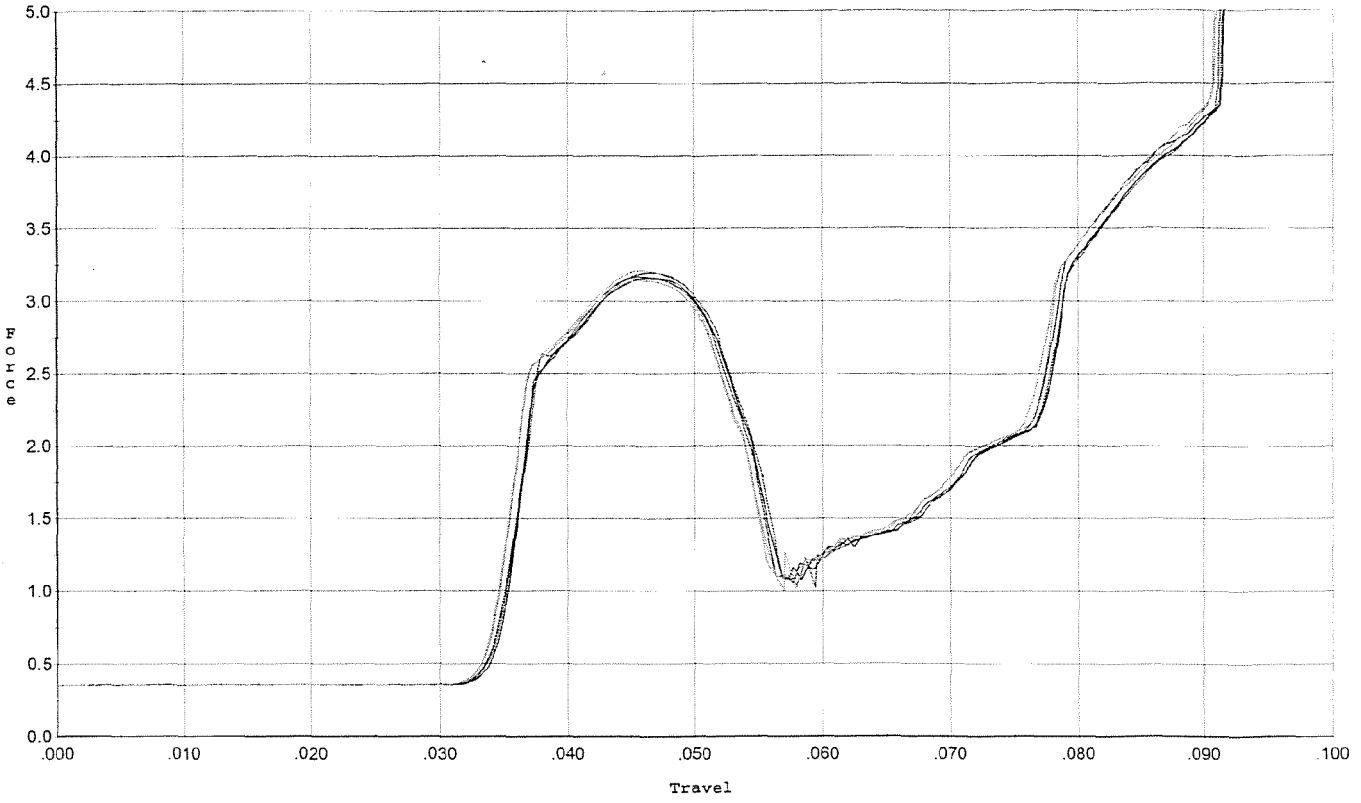
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.465	0.053	0.034	0.042	0.050		Set Trigger
2	2.402	0.052	0.033	0.042	0.050		Set Trigger
3	2.436	0.052	0.033	0.042	0.050		Set Trigger
4	2.362	0.052	0.033	0.042	0.049		Set Trigger
5	2.390	0.052	0.033	0.042	0.049		Set Trigger

Avg 2.41

Trigger Scan 2.01 ,SN 10337, printed by Remingyton Arms Co., Inc., 9/22/2008 8:27:38 PM

Trigger Profile [lbs,inch]

Profile	SWS	**Model:**	M/24
GunType:	Rifle	**Serial No:**	Form #F005
Make:	Remington	**Trigger:**	3.0 lbs. ini. +/- .75 lbs.
Note:	R. Putch 9/22/08		



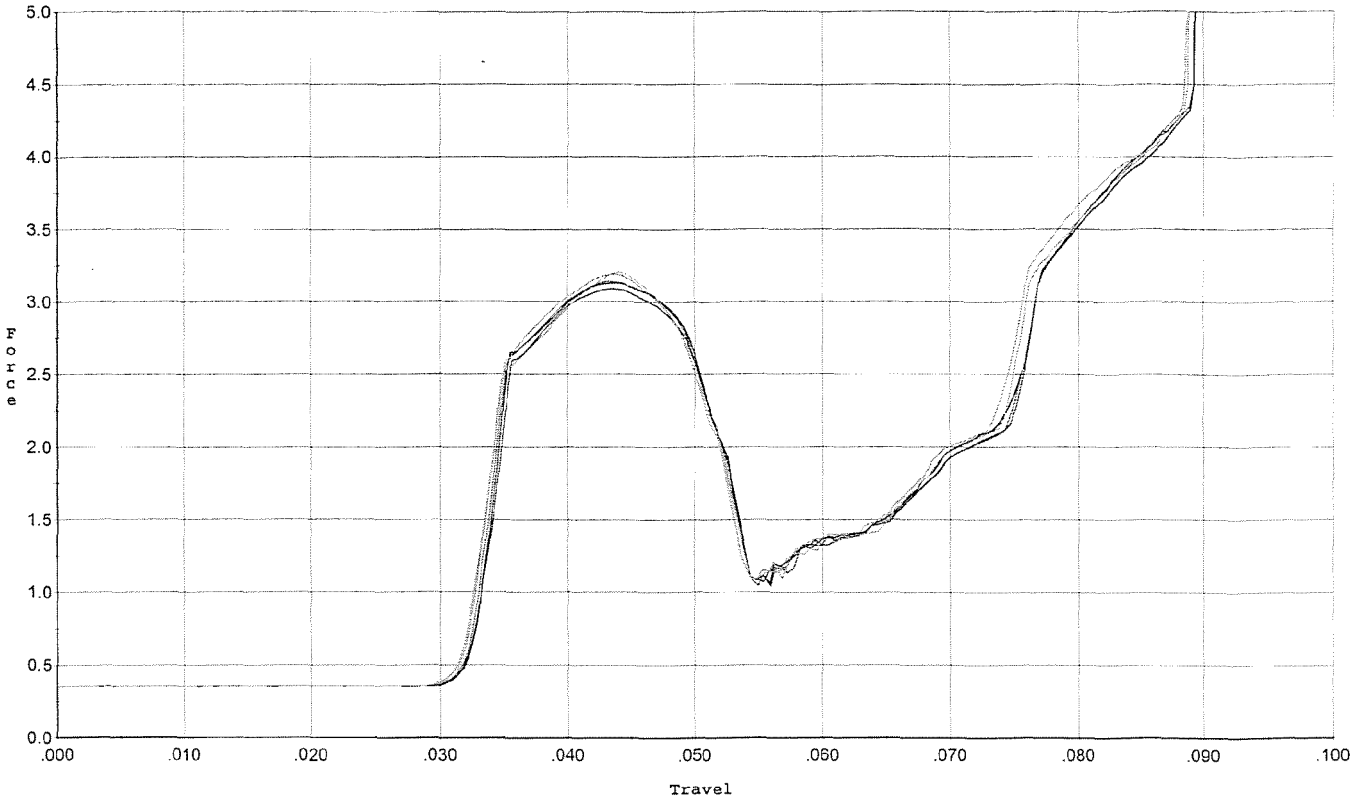
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.167	0.055	0.034	0.039	0.066		Set Trigger
2	3.158	0.054	0.034	0.040	0.065		Set Trigger
3	3.196	0.055	0.034	0.039	0.067		Set Trigger
4	3.210	0.054	0.034	0.040	0.066		Set Trigger
5	3.142	0.054	0.033	0.039	0.065		Set Trigger

Avg 4.17 RP
3.17

Trigger Scan 2.01 ,SN 10337, printed by Remingyton Arms Co., Inc. 9/22/2008 8:29:20 PM

Trigger Profile [lbs,inch]

Profile	SWS	**Model:**	M/24
GunType:	Rifle	**Serial No:**	Form #F005
Make:	Remington	**Trigger:**	3.0 lbs. after 20 cycles +/- .75 lbs.
Note:	R. Putch 9/22/08		



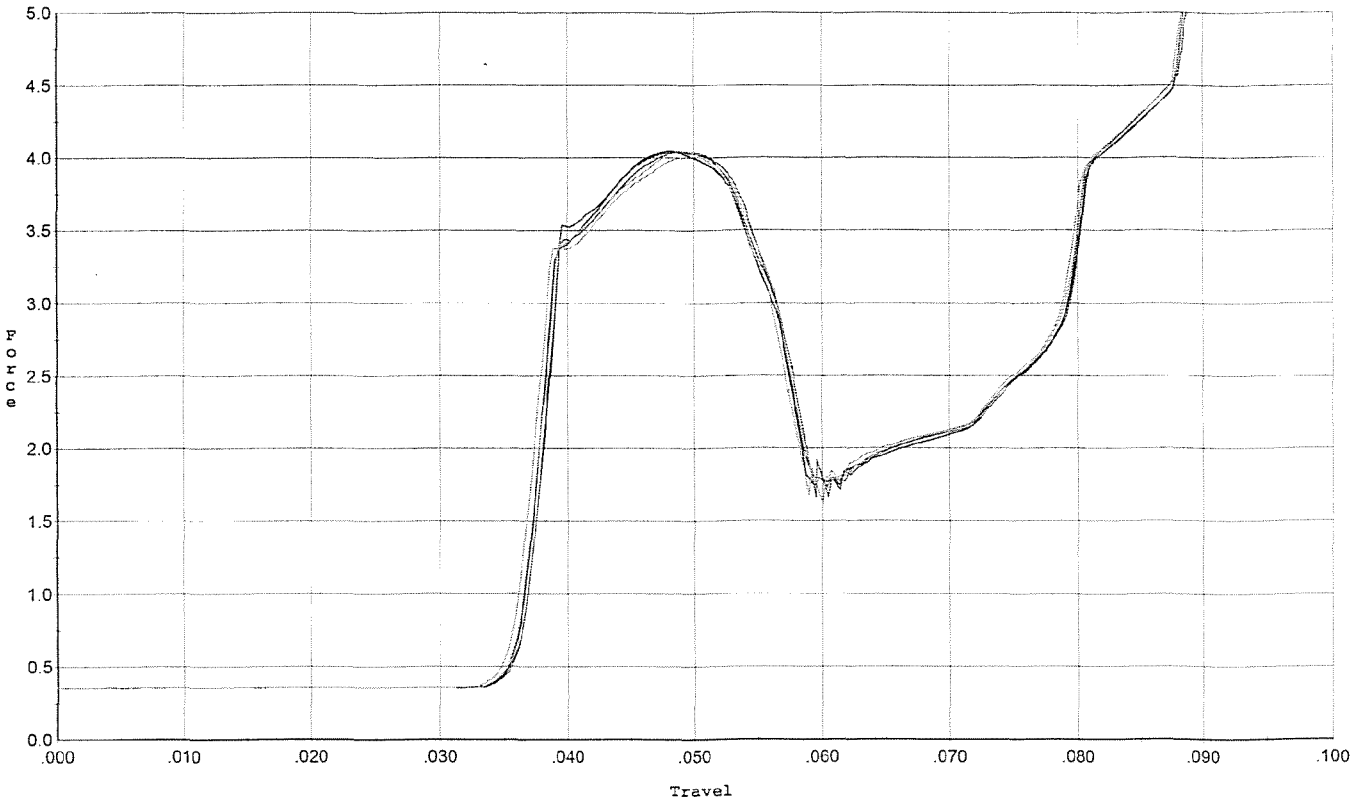
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.088	0.053	0.032	0.039	0.064		Set Trigger
2	3.130	0.053	0.032	0.039	0.065		Set Trigger
3	3.140	0.053	0.032	0.039	0.066		Set Trigger
4	3.204	0.052	0.032	0.039	0.064		Set Trigger
5	3.190	0.052	0.032	0.039	0.065		Set Trigger

Avg 3.15

Trigger Scan 2.01 ,SN 10337, printed by Remingyton Arms Co., Inc.. 9/22/2008 8:30:52 PM

Trigger Profile [lbs,inch]

Profile	SWS	**Model:**	M/24
GunType:	Rifle	**Serial No:**	Form #F005
Make:	Remington	**Trigger:**	4.0 lbs. ini. +/- 1.0 lbs.
Note:	R. Putch 9/22/08		



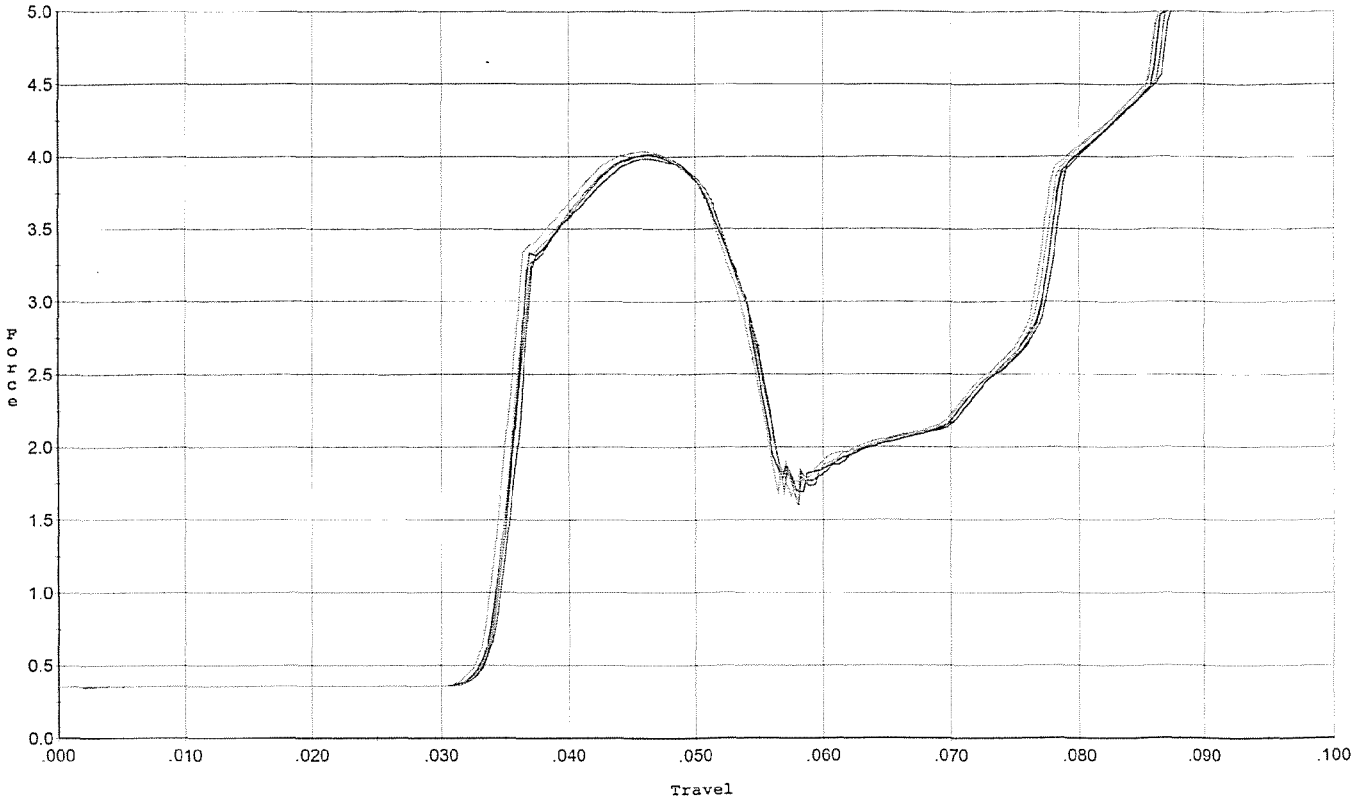
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.042	0.056	0.036	0.037	0.084		Set Trigger
2	4.047	0.057	0.035	0.037	0.084		Set Trigger
3	4.046	0.058	0.036	0.037	0.086		Set Trigger
4	4.006	0.056	0.035	0.037	0.084		Set Trigger
5	4.047	0.057	0.035	0.036	0.086		Set Trigger

Avg 4.03

Trigger Scan 2.01 ,SN 10337, printed by Remingyton Arms Co., Inc.. 9/22/2008 8:33:04 PM

Trigger Profile [lbs,inch]

Profile	SWS	**Model:**	M/24
GunType:	Rifle	**Serial No:**	Form #F005
Make:	Remington	**Trigger:**	4.0 lbs. after 20 cycles +/- 1.0 lbs.
Note:	R. Putch 9/22/08		



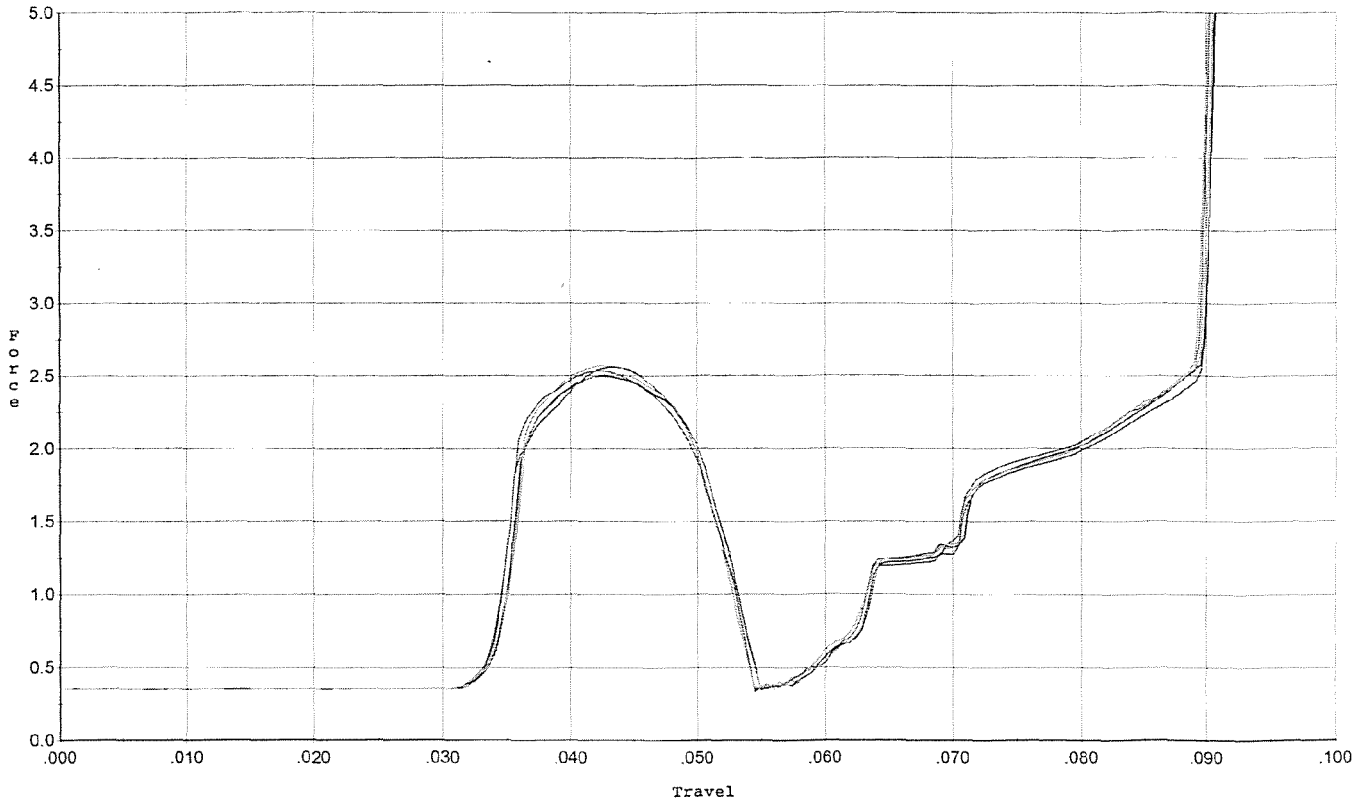
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.010	0.055	0.034	0.036	0.083		Set Trigger
2	3.988	0.054	0.033	0.036	0.082		Set Trigger
3	4.018	0.055	0.033	0.036	0.084		Set Trigger
4	4.039	0.055	0.033	0.035	0.085		Set Trigger
5	3.990	0.055	0.033	0.036	0.085		Set Trigger

Avg 4.00

Trigger Scan 2.01 ,SN 10337, printed by Remingyton Arms Co., Inc.. 9/22/2008 8:34:31 PM

Trigger Profile [lbs,inch]

Profile	SWS	**Model:**	M/24
GunType:	Rifle	**Serial No:**	Form #F005
Make:	Remington	**Trigger:**	reset to 2.5 lbs. +/- .50 lbs. for final test
Note:	R. Putch 9/22/08		



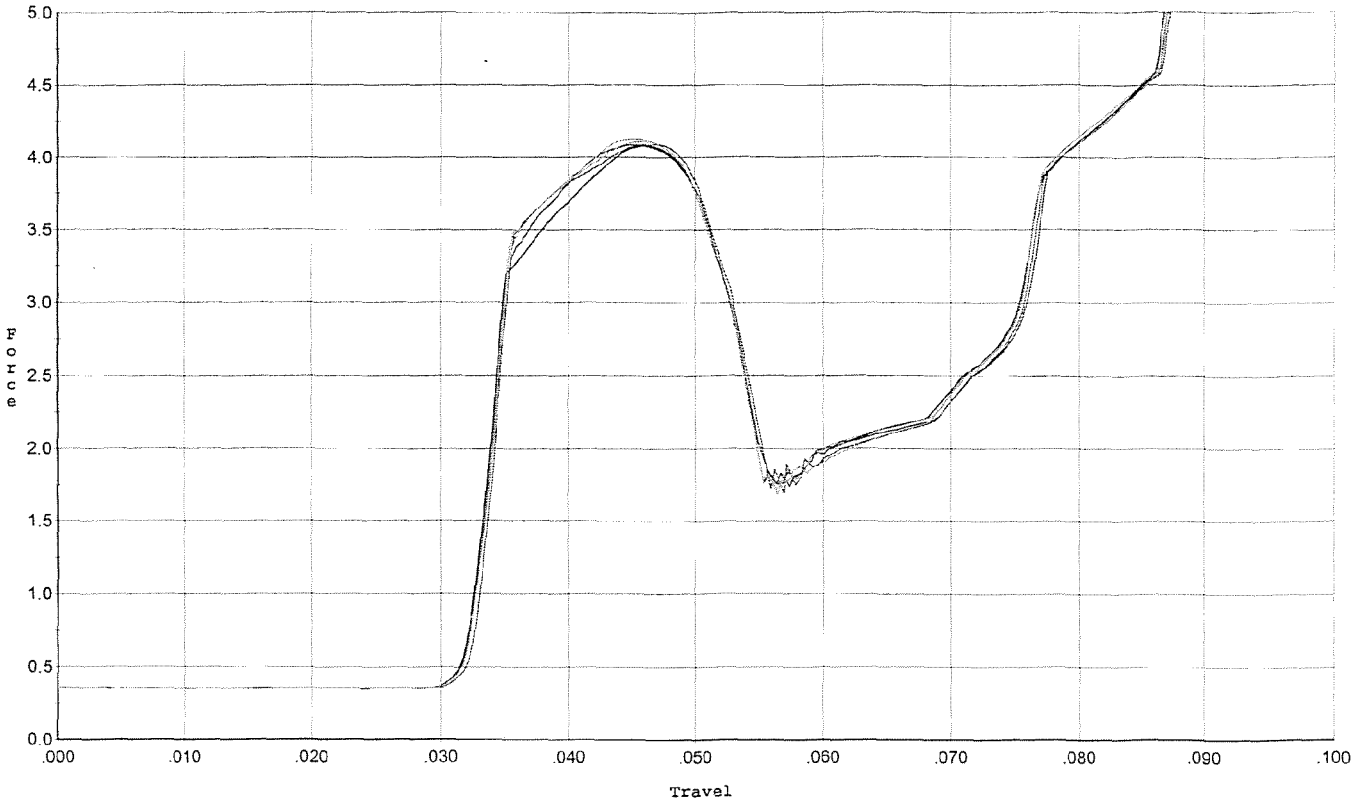
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.558	0.053	0.033	0.042	0.052		Set Trigger
2	2.496	0.053	0.034	0.042	0.051		Set Trigger
3	2.534	0.053	0.033	0.042	0.052		Set Trigger
4	2.513	0.053	0.034	0.042	0.051		Set Trigger
5	2.569	0.052	0.034	0.042	0.051		Set Trigger

Avg 2.53

Trigger Scan 2.01 ,SN 10337, printed by Remingyton Arms Co., Inc.. 9/22/2008 8:36:02 PM

Trigger Profile [lbs,inch]

Profile	SWS	**Model:**	M/24
GunType:	Rifle	**Serial No:**	Form #F005
Make:	Remington	**Trigger:**	set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy
Note:	R. Putch 9/22/08		



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.086	0.053	0.032	0.035	0.085		Set Trigger
2	4.082	0.053	0.032	0.035	0.084		Set Trigger
3	4.090	0.054	0.032	0.035	0.087		Set Trigger
4	4.109	0.053	0.032	0.035	0.085		Set Trigger
5	4.128	0.053	0.032	0.035	0.085		Set Trigger

Avg 4.09

Trigger Scan 2.01 ,SN 10337, printed by Remingyton Arms Co., Inc.. 9/22/2008 8:37:34 PM