

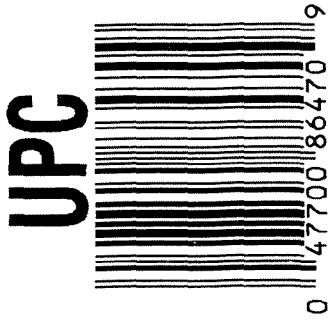
G6785036

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD



ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6785036



BM FORM

GUN SERIAL #

G 6785036

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		9-5-08	SPD
430	ASSEMBLE TO STOCK		9-6-08	TC
440	PROOF		9-6-08	TC
460	CHECK HEADSPACE		9-6-08	TC
470	DIS-ASSEMBLE ACTION		9-6-08	SPD
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	9-8-08	BSN
475	DRILL AND TAP SIGHT HOLES	SL 10 2008	9-8-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR BM	9-10-08	BM
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		9/10/08	RT
520	GOFF BLAST BBL / REC			
542	APPLY COATINGS (BARREL ACTION)		9/15	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-22-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-22-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-22-08	SP
	D) OIL FIRING PIN ASSEMBLY		9-23-08	RTZ
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

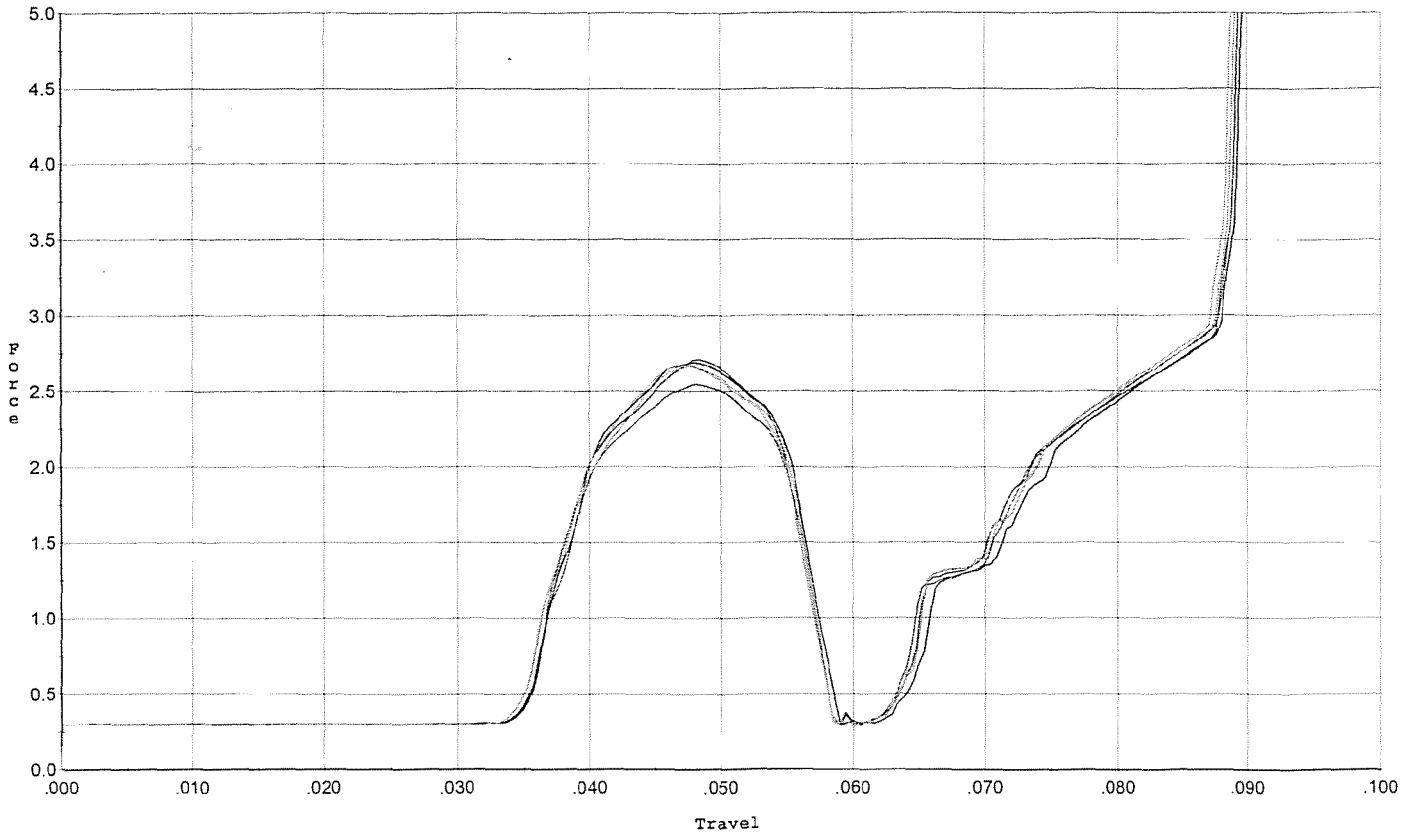
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>2.5</u> <u>2.5</u> <u>2.5</u>	9-29-08	TC
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>4</u> <u>4</u> <u>4</u>	9-29-08	TC
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.024</u>	9-29-08	TC
	J) ASSEMBLE STOCK		9-23-08	RTZ
	K) ASSEMBLE SWIVEL STUDS		9-29-08	TC
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	9-25-08	R. D.
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION NA		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		9-25-08	TRW
670	FINAL INSPECTION A) HEADSPACE		9-29-08	TC
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.55</u> <u>2.47</u> <u>2.52</u> <u>2.49</u> <u>2.57</u>	9-29-08	TC
	C) FUNCTION		9-29-08	TC
690	PACK		10/6/08	Fuy

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/12/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



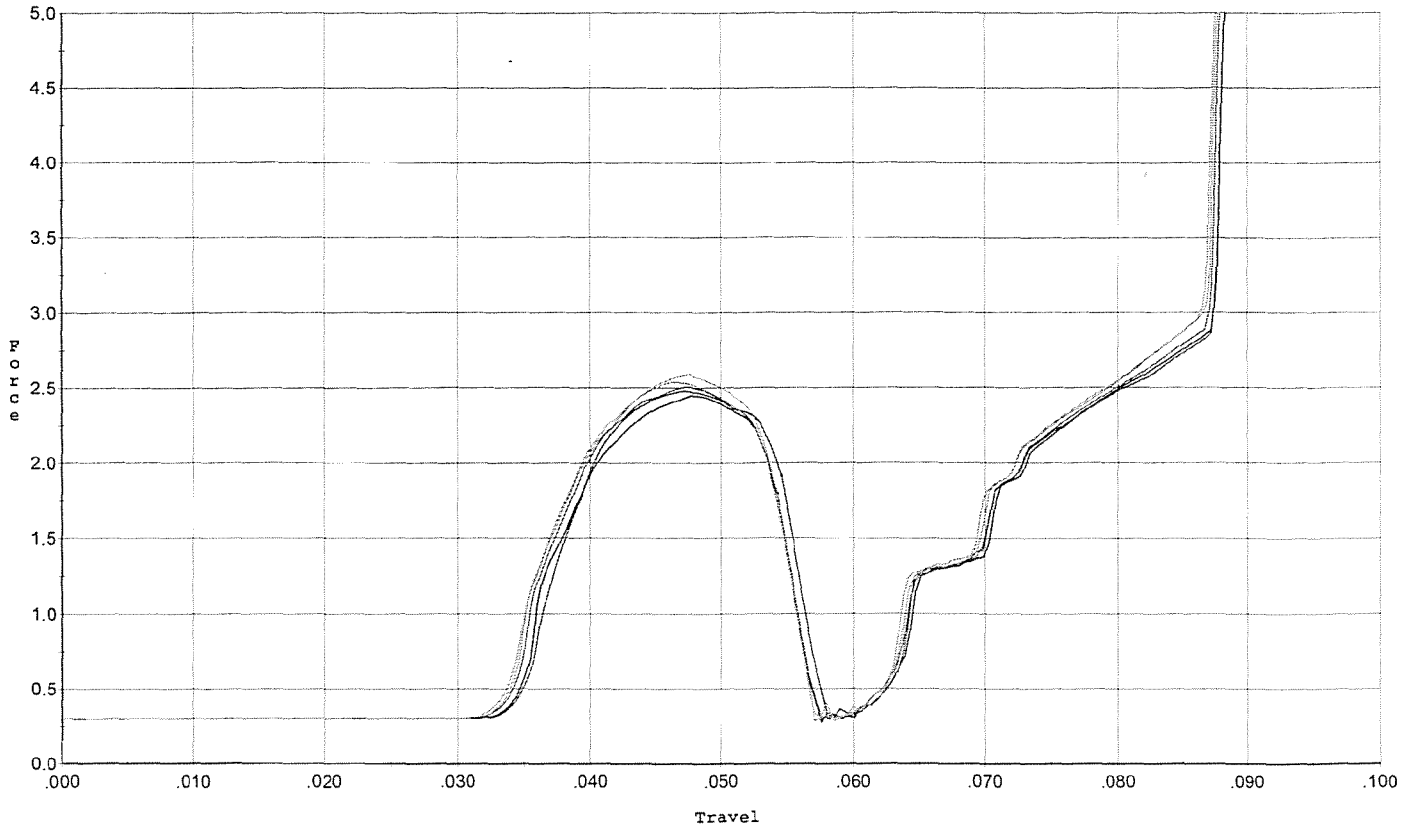
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.710	0.055	0.035	0.039	0.054		Set Trigger
2	2.691	0.055	0.035	0.039	0.055		Set Trigger
3	2.547	0.056	0.035	0.038	0.054		Set Trigger
4	2.674	0.055	0.035	0.038	0.054		Set Trigger
5	2.664	0.056	0.035	0.038	0.055		Set Trigger

Avg 2.65

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/12/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles



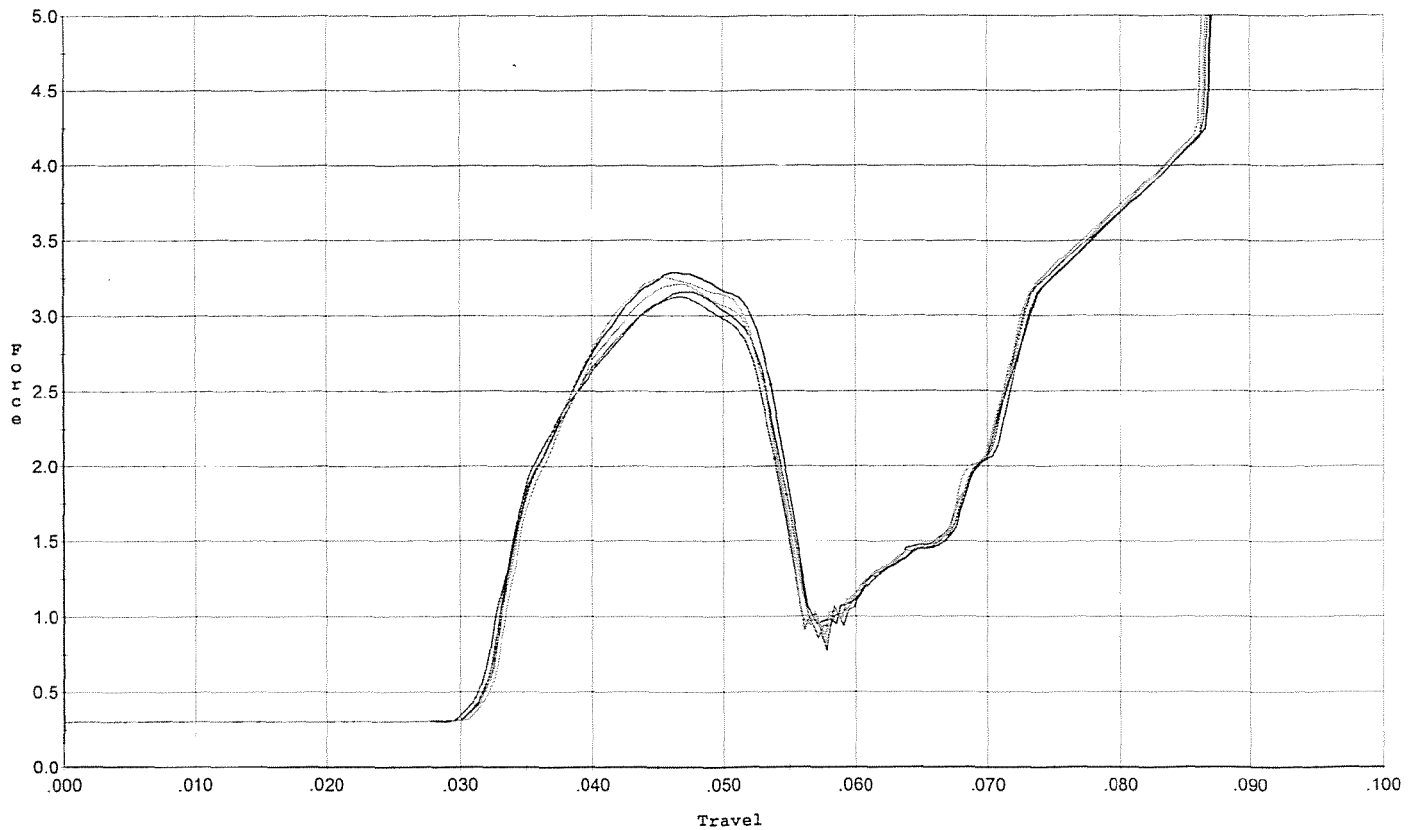
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.479	0.055	0.035	0.038	0.052		Set Trigger
2	2.448	0.054	0.035	0.039	0.051		Set Trigger
3	2.504	0.054	0.034	0.038	0.052		Set Trigger
4	2.587	0.054	0.034	0.038	0.053		Set Trigger
5	2.538	0.055	0.034	0.038	0.053		Set Trigger

Avg 2.51

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/12/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



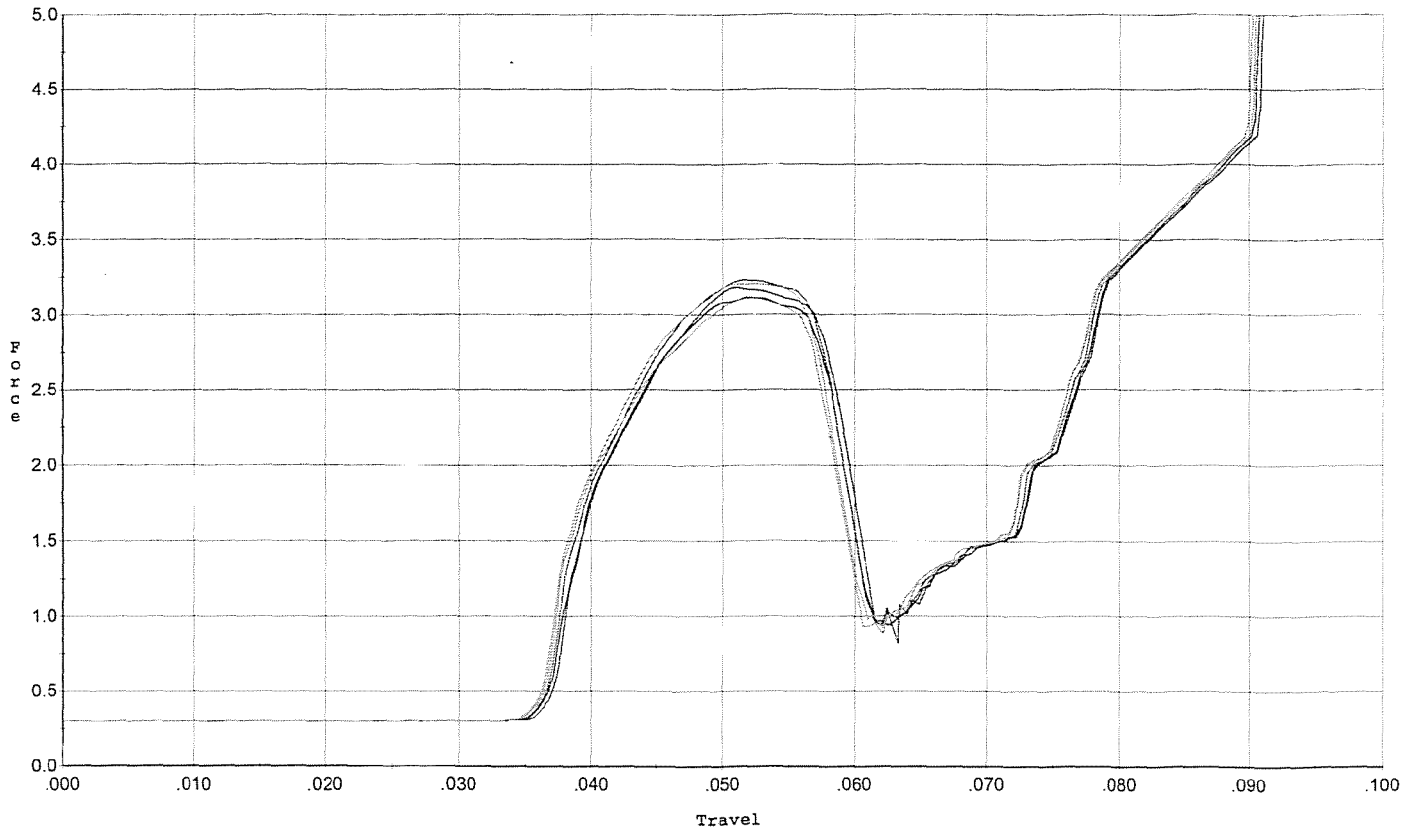
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.158	0.055	0.031	0.036	0.068		Set Trigger
2	3.285	0.054	0.032	0.036	0.068		Set Trigger
3	3.128	0.054	0.032	0.036	0.065		Set Trigger
4	3.210	0.053	0.032	0.036	0.065		Set Trigger
5	3.256	0.053	0.032	0.036	0.066		Set Trigger

AVG 3.20

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/12/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles



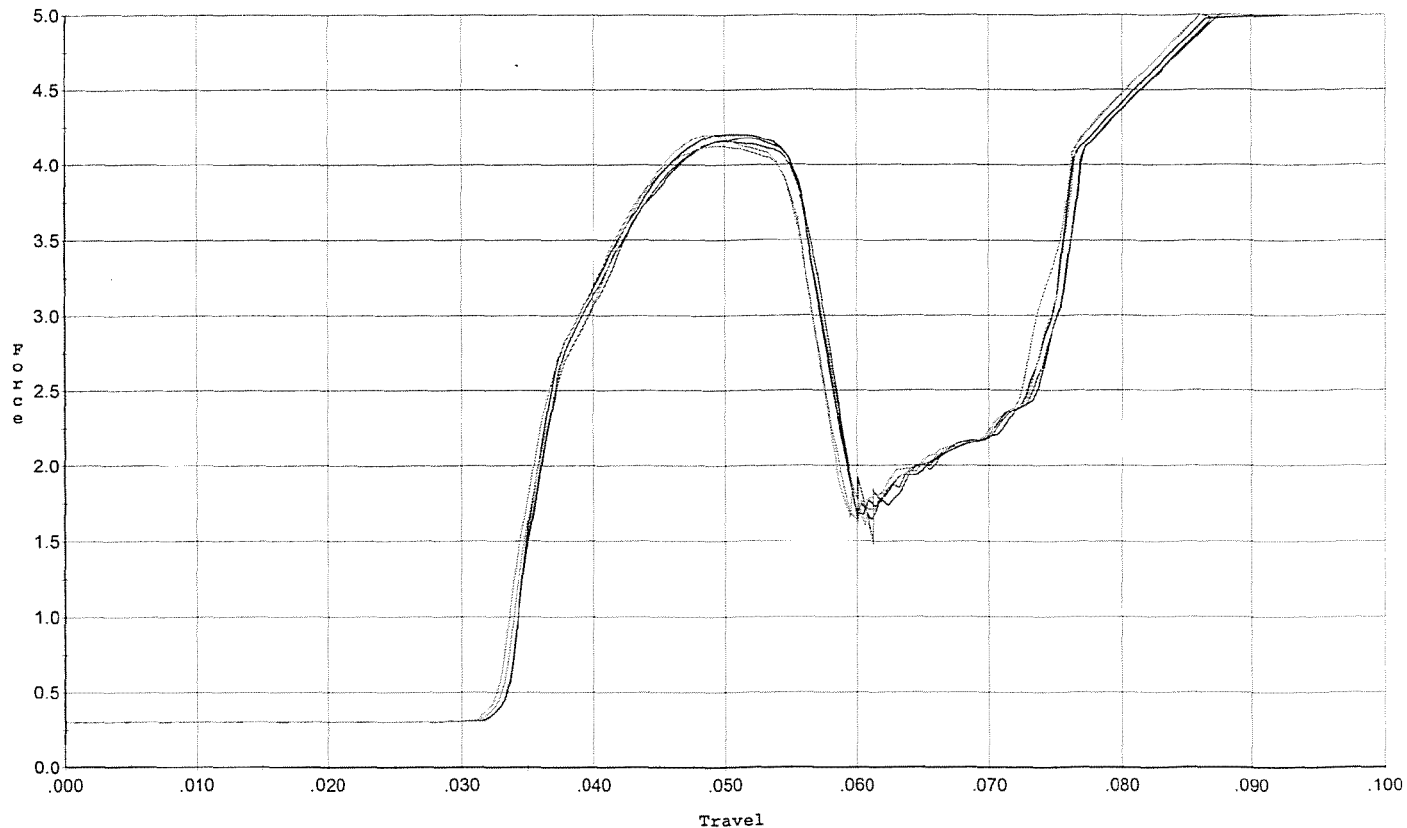
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.182	0.059	0.037	0.037	0.068		Set Trigger
2	3.113	0.058	0.037	0.037	0.066		Set Trigger
3	3.228	0.058	0.036	0.037	0.068		Set Trigger
4	3.204	0.057	0.036	0.037	0.068		Set Trigger
5	3.112	0.058	0.036	0.037	0.066		Set Trigger

AVG 3.16

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putsch 9/12/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



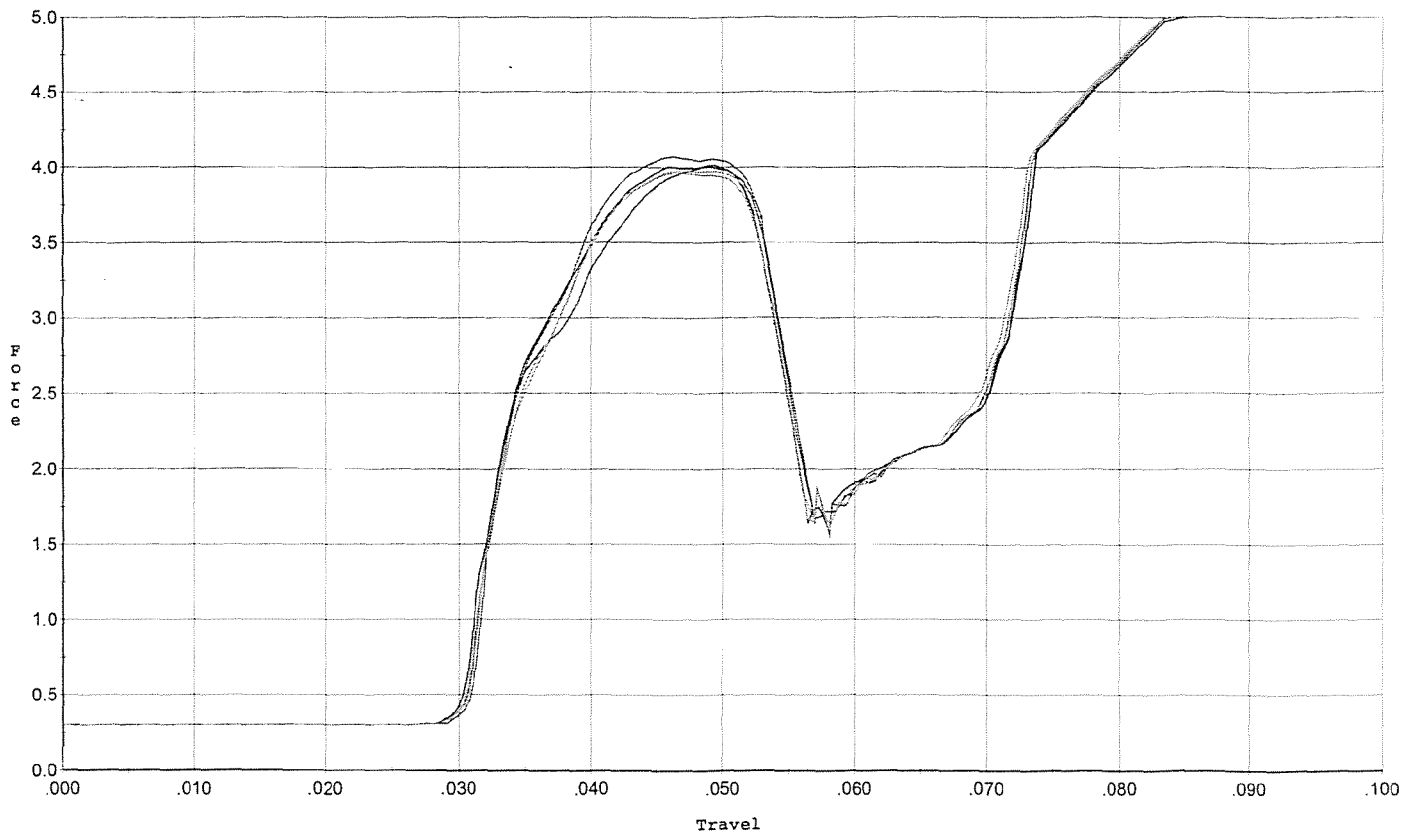
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.176	0.057	0.033	0.035	0.091		Set Trigger
2	4.200	0.056	0.033	0.035	0.090		Set Trigger
3	4.154	0.058	0.033	0.035	0.092		Set Trigger
4	4.197	0.056	0.033	0.035	0.089		Set Trigger
5	4.123	0.055	0.033	0.035	0.087		Set Trigger

Avg 4.17

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/12/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles

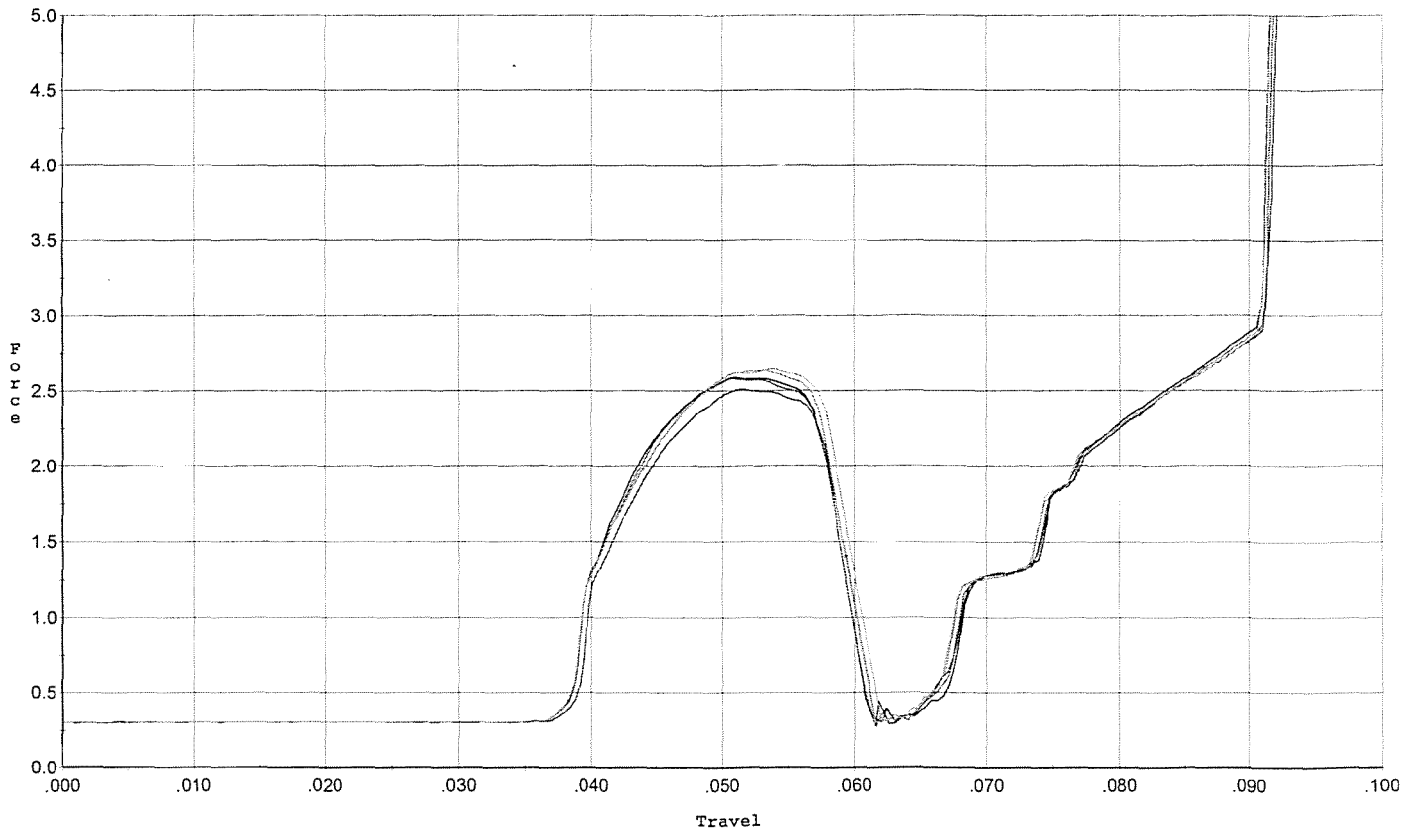


#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.014	0.053	0.031	0.034	0.084		Set Trigger
2	4.009	0.054	0.030	0.033	0.087		Set Trigger
3	4.074	0.053	0.030	0.033	0.086		Set Trigger
4	3.977	0.054	0.031	0.033	0.085		Set Trigger
5	3.964	0.054	0.030	0.033	0.085		Set Trigger

Avg 4.00

Trigger Profile [lbs,inch]

Profile	SWS	Model:	M/24
GunType:	Rifle	Serial No:	Form #F005
Make:	Remington	Trigger:	reset to 2.5 lbs. +/- .50 lbs. for final test
Note:	R. Putsch 9/12/08		



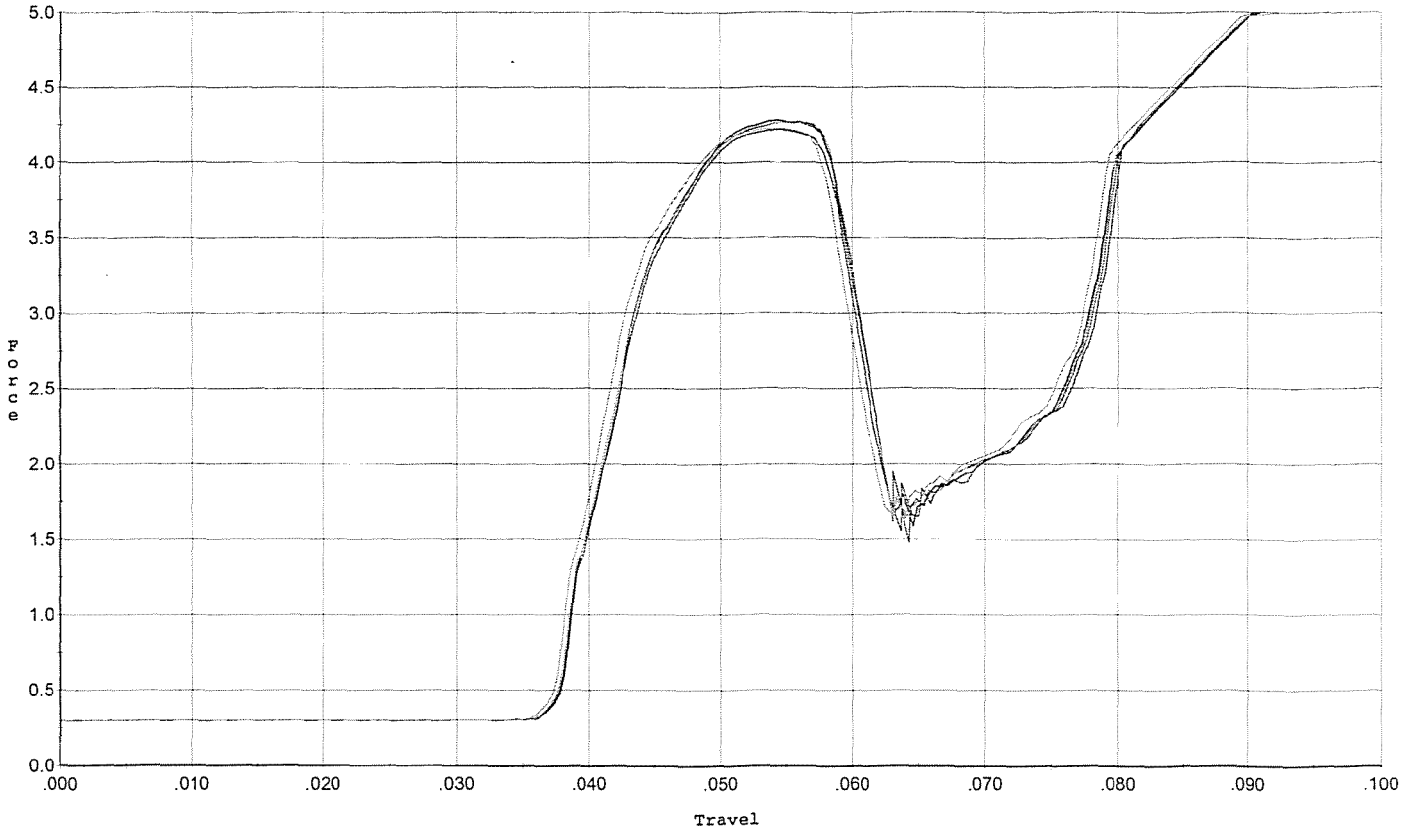
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.509	0.059	0.039	0.039	0.054		Set Trigger
2	2.589	0.058	0.038	0.039	0.055		Set Trigger
3	2.580	0.058	0.039	0.039	0.054		Set Trigger
4	2.649	0.058	0.038	0.039	0.056		Set Trigger
5	2.641	0.059	0.038	0.039	0.057		Set Trigger

Avg 2.59

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/12/08

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.217	0.059	0.038	0.036	0.085		Set Trigger
2	4.277	0.060	0.038	0.036	0.089		Set Trigger
3	4.266	0.060	0.038	0.036	0.089		Set Trigger
4	4.270	0.060	0.038	0.036	0.089		Set Trigger
5	4.222	0.058	0.037	0.036	0.086		Set Trigger

Avg 4.25