

G-6785042

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

BM FORM

proof of purchase



owner registration sticker



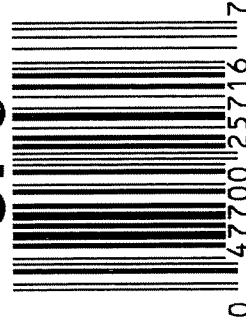
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6785042

UPC



GUN SERIAL # G 6785042

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		9-29-08	SPD
430	ASSEMBLE TO STOCK		9-29-08	SP
440	PROOF		9-29-08	SPD
460	CHECK HEADSPACE		9-29-08	SPD
470	DIS-ASSEMBLE ACTION		9-29-08	SPD
472	SERIALIZE BOLT HANDLE		9-30-08	RTZ
475	DRILL AND TAP SIGHT HOLES		9-30-08	SP
480	MAGNAFLUX BBL ACTION		10/2/08	MS
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		10/2/08	RT
520	GOFF BLAST BBL / REC		10/3/08	DL
542	APPLY COATINGS (BARREL ACTION)		10 9	c
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		10-9-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		10-9-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		10-9-08	SP
	D) OIL FIRING PIN ASSEMBLY		10-30-08	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

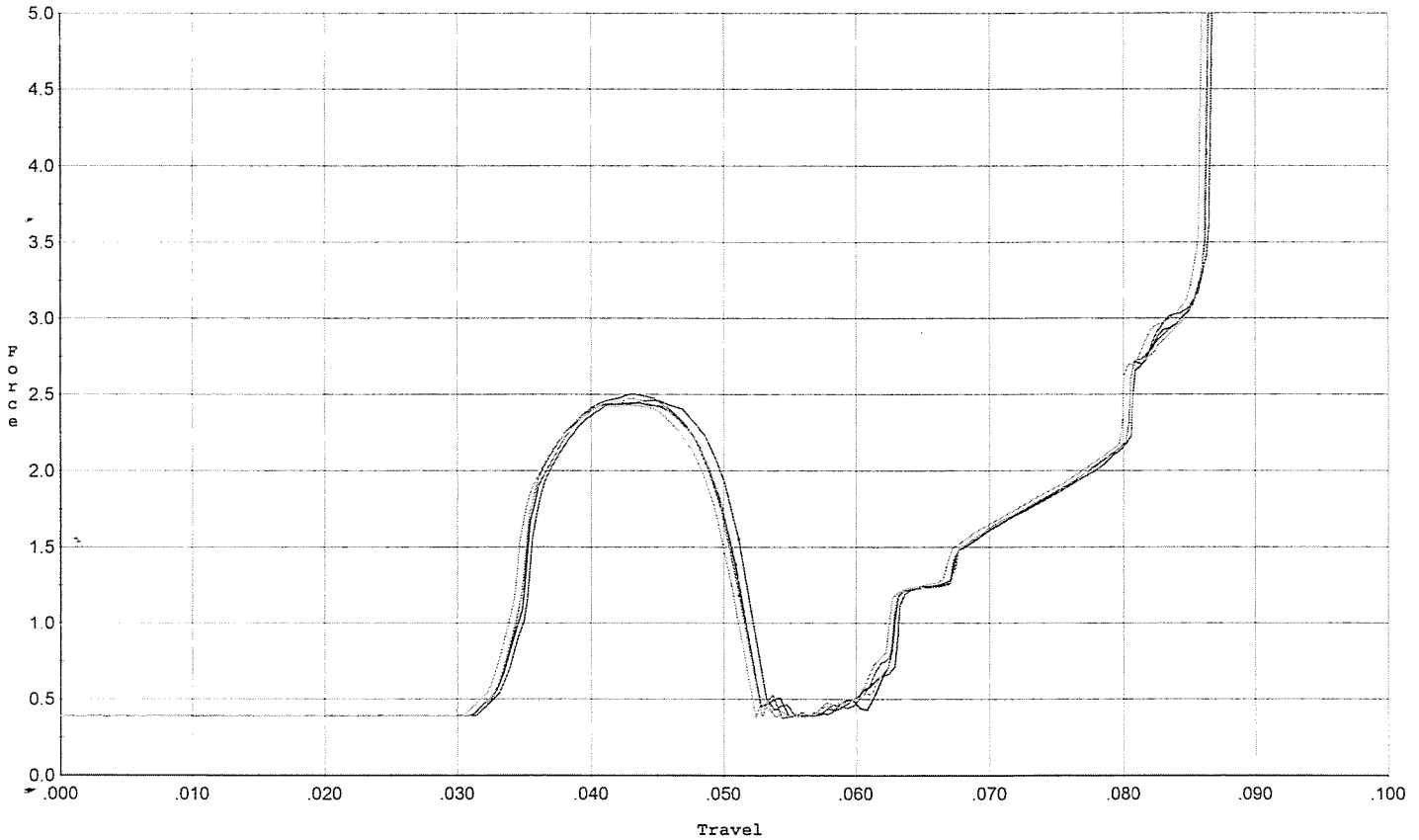
F004 REV 5/2006

BARBER - M24 0070697									
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>3.0</u>	<u>3.5</u>	<u>3.5</u>	11-6-08	R 92		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>5.0</u>	<u>5.0</u>	<u>5.0</u>	11-6-08	R 92		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.023</u>	<u>.024</u>	<u>.024</u>	11-6-08	R 92		
	J) ASSEMBLE STOCK					10-30-08	SLH		
	K) ASSEMBLE SWIVEL STUDS					11-6-08	R 92		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u>	FAIL		11-3-08	R 92		
			<u>PASS</u>	FAIL					
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
660	INSPECT FOR LIVE AMMO					11-3-08	TL		
670	FINAL INSPECTION A) HEADSPACE					11-6-08	R 92		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.36</u>	<u>2.35</u>	<u>2.41</u>	<u>2.39</u>	<u>2.54</u>	11-5-08	Fm
	C) FUNCTION					11-6-08	R 92		
690	PACK					11/10/08	Fm		

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/28/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



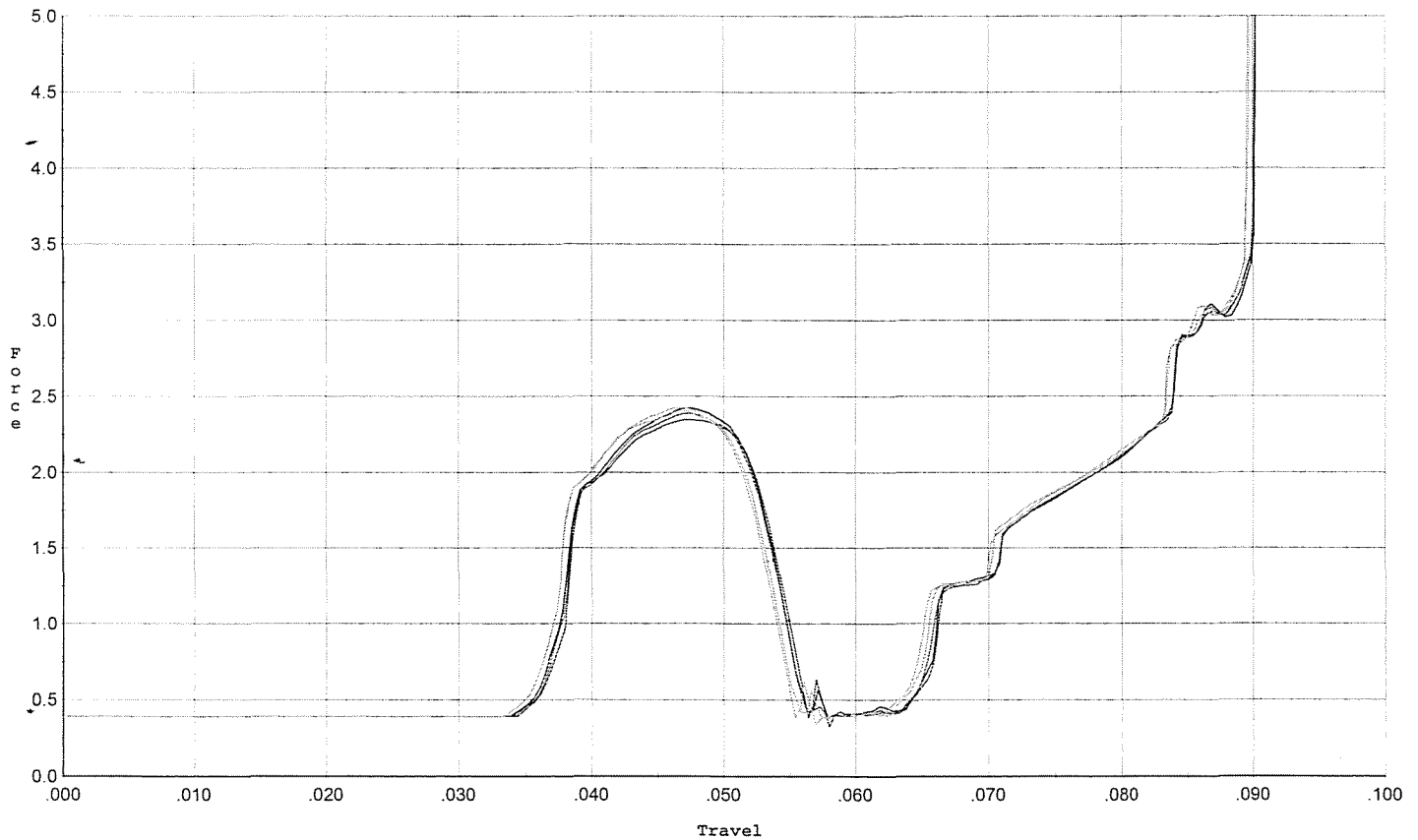
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.460	0.051	0.034	0.039	0.050		Set Trigger
2	2.443	0.051	0.033	0.039	0.049		Set Trigger
3	2.503	0.051	0.033	0.039	0.050		Set Trigger
4	2.473	0.051	0.033	0.039	0.050		Set Trigger
5	2.426	0.051	0.033	0.039	0.049		Set Trigger

Avg 2.46

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 10/28/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



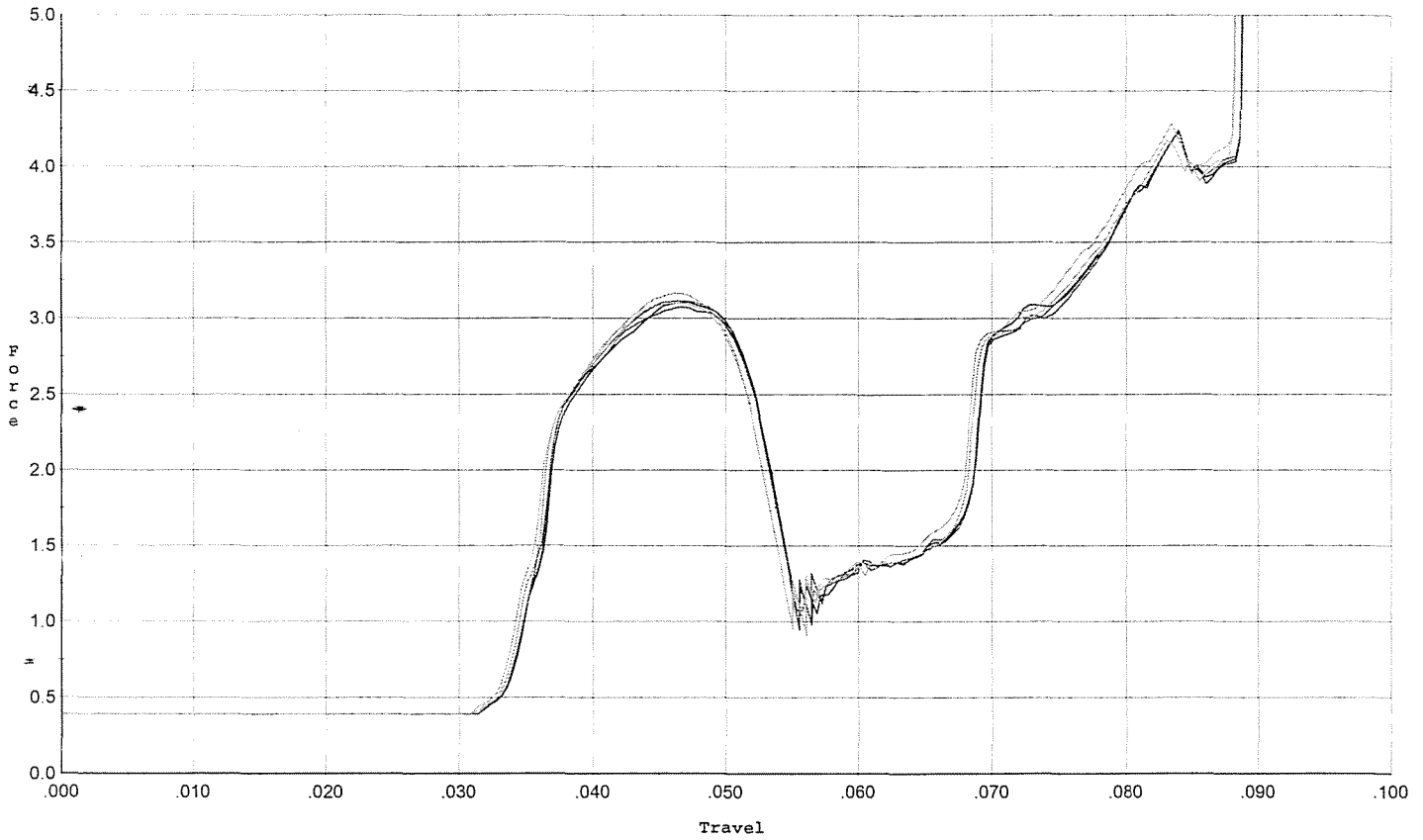
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.348	0.055	0.037	0.041	0.050		Set Trigger
2	2.426	0.054	0.036	0.040	0.050		Set Trigger
3	2.390	0.054	0.037	0.041	0.049		Set Trigger
4	2.426	0.053	0.036	0.041	0.050		Set Trigger
5	2.410	0.054	0.036	0.040	0.050		Set Trigger

Aug 2.40

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 10/28/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



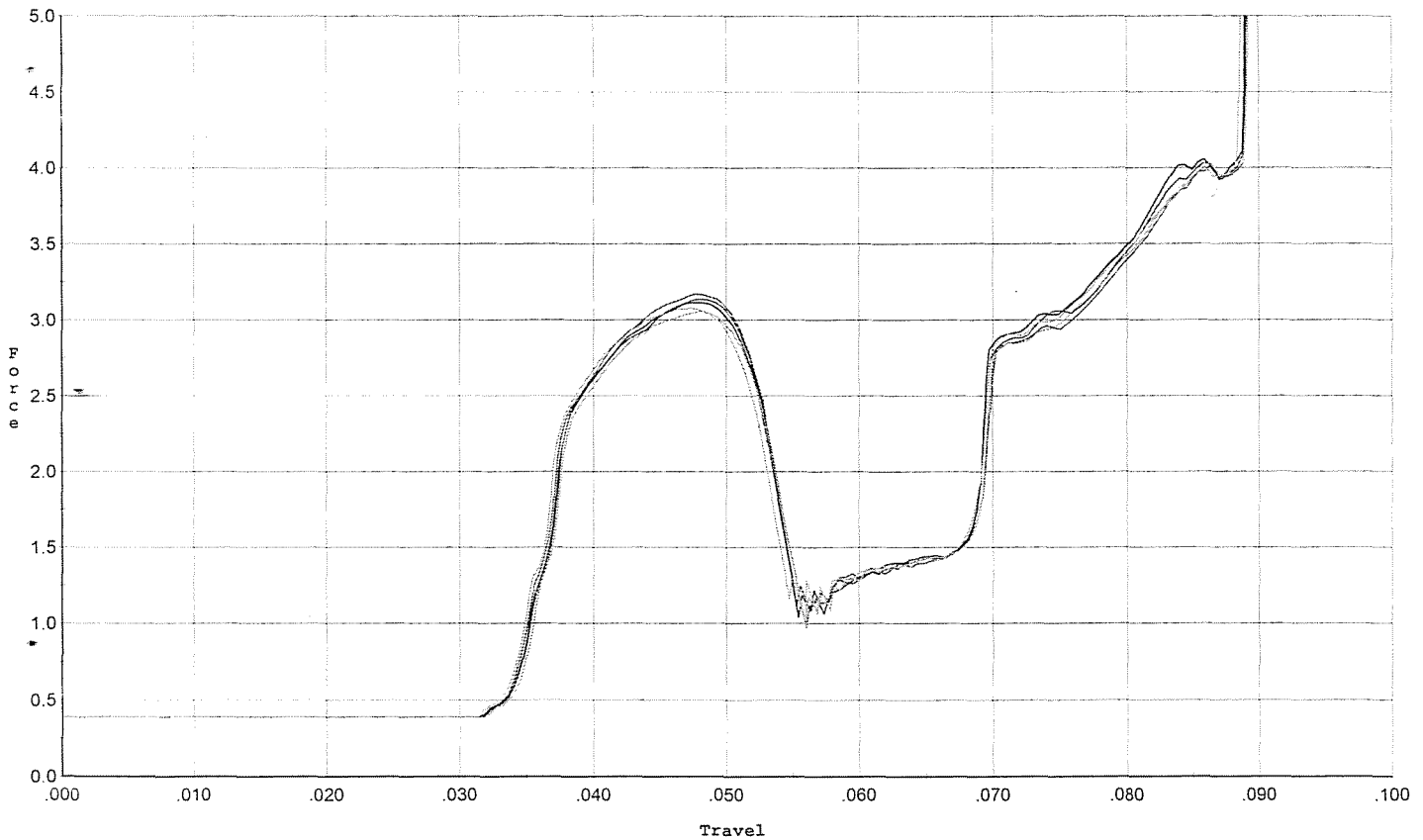
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.073	0.054	0.034	0.038	0.064		Set Trigger
2	3.104	0.053	0.034	0.038	0.063		Set Trigger
3	3.115	0.054	0.034	0.038	0.064		Set Trigger
4	3.099	0.052	0.033	0.039	0.062		Set Trigger
5	3.164	0.053	0.034	0.038	0.064		Set Trigger

Aug 3.11

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 10/28/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



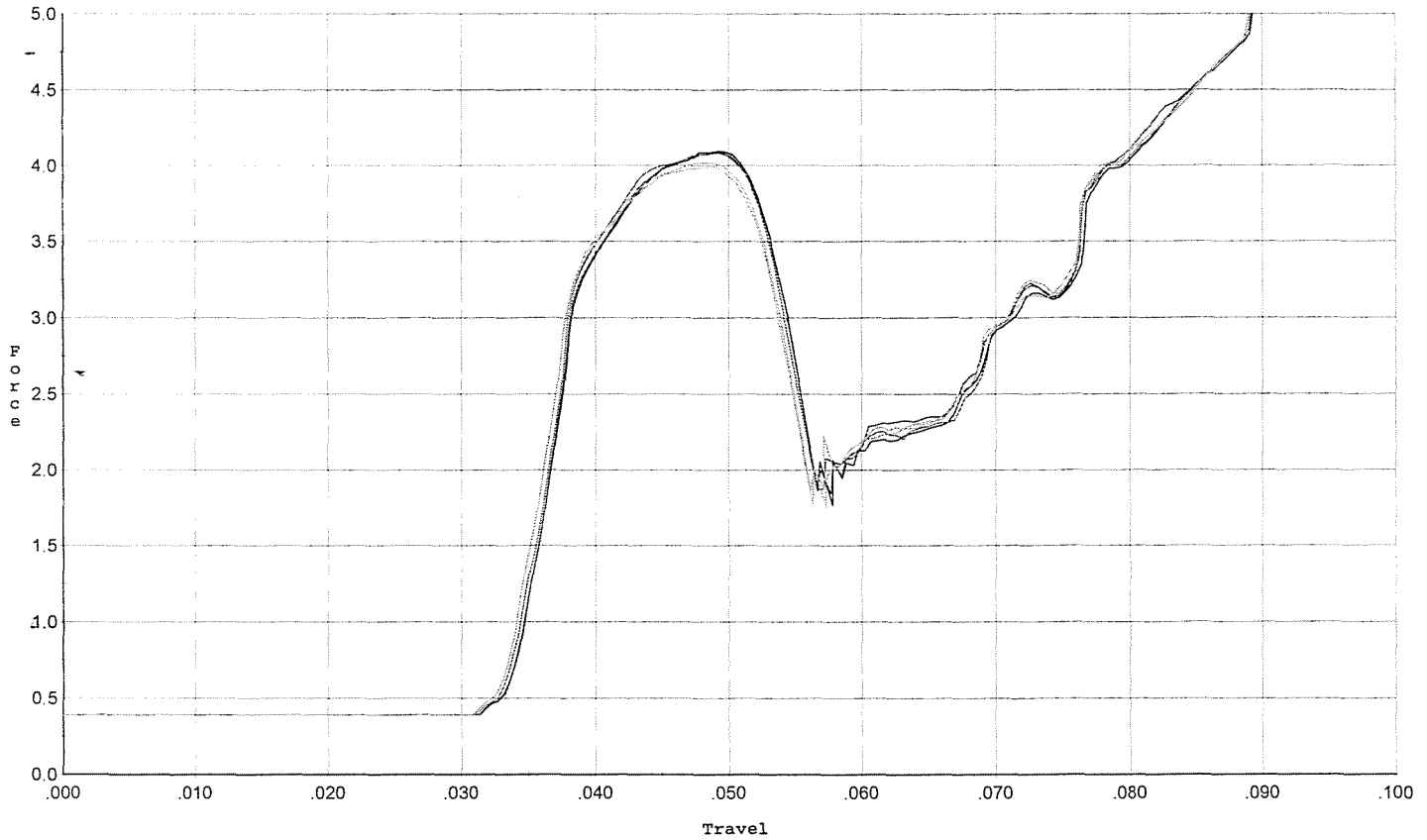
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.135	0.053	0.034	0.038	0.063		Set Trigger
2	3.115	0.053	0.034	0.038	0.062		Set Trigger
3	3.170	0.053	0.034	0.039	0.062		Set Trigger
4	3.055	0.053	0.035	0.039	0.061		Set Trigger
5	3.079	0.053	0.034	0.039	0.062		Set Trigger

Avg 3.11

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 10/28/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



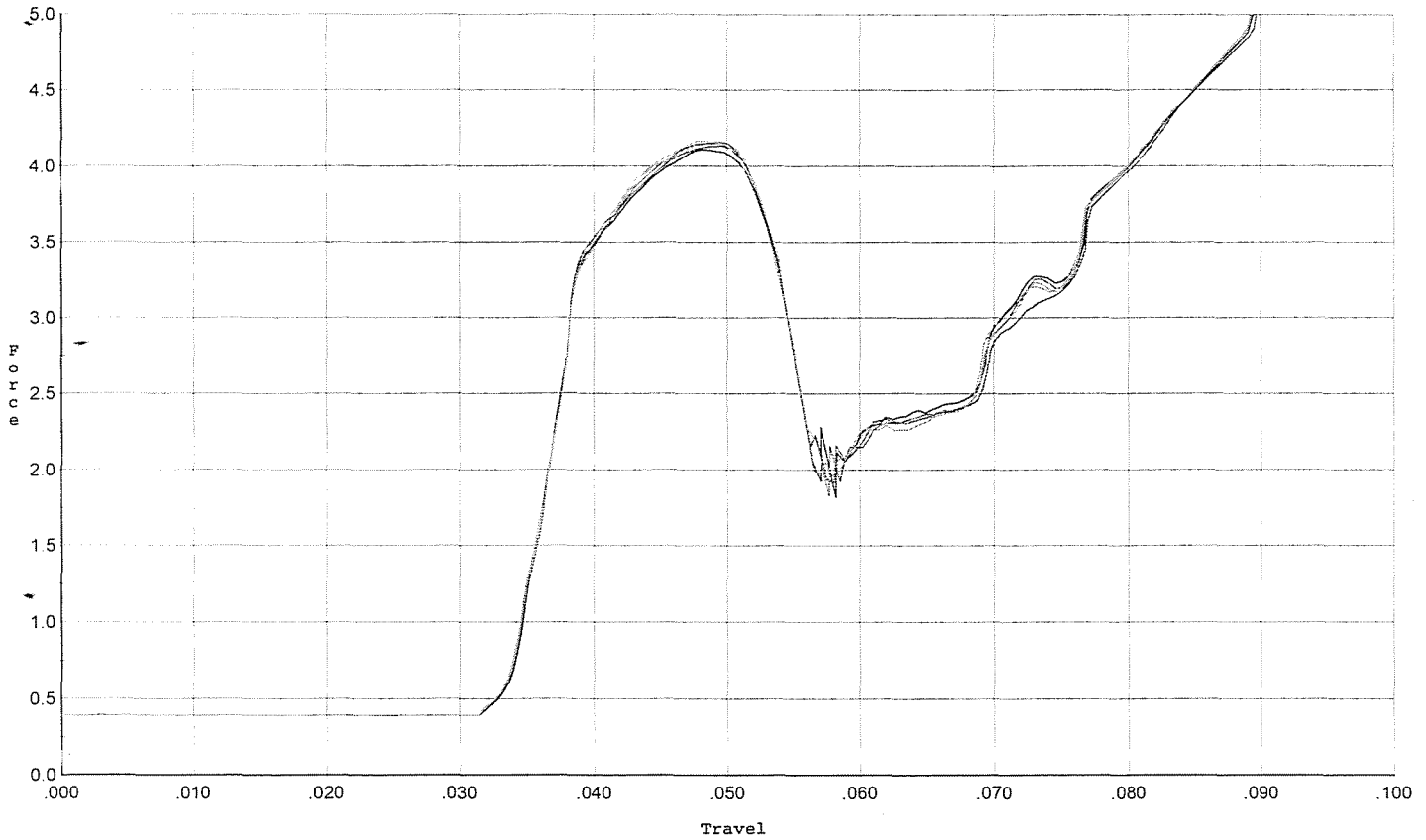
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.083	0.054	0.034	0.037	0.083		Set Trigger
2	4.096	0.054	0.034	0.037	0.083		Set Trigger
3	4.085	0.053	0.033	0.037	0.081		Set Trigger
4	4.019	0.054	0.033	0.037	0.082		Set Trigger
5	3.989	0.054	0.033	0.037	0.082		Set Trigger

Aug 4.05

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/28/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



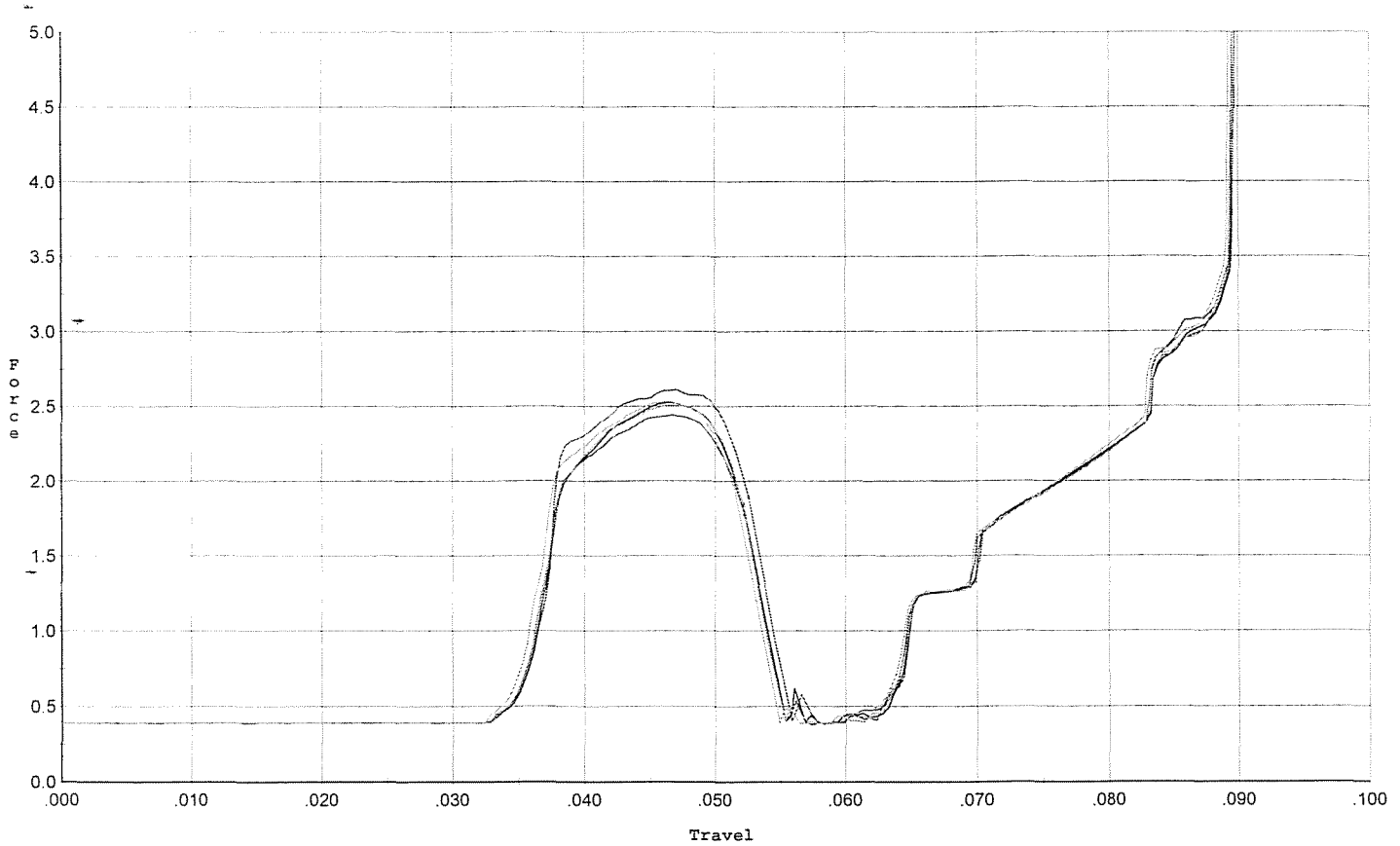
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.134	0.054	0.034	0.037	0.083		Set Trigger
2	4.107	0.054	0.034	0.037	0.083		Set Trigger
3	4.158	0.054	0.034	0.037	0.083		Set Trigger
4	4.164	0.054	0.034	0.037	0.083		Set Trigger
5	4.149	0.054	0.034	0.037	0.083		Set Trigger

Avg 4.14

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/28/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



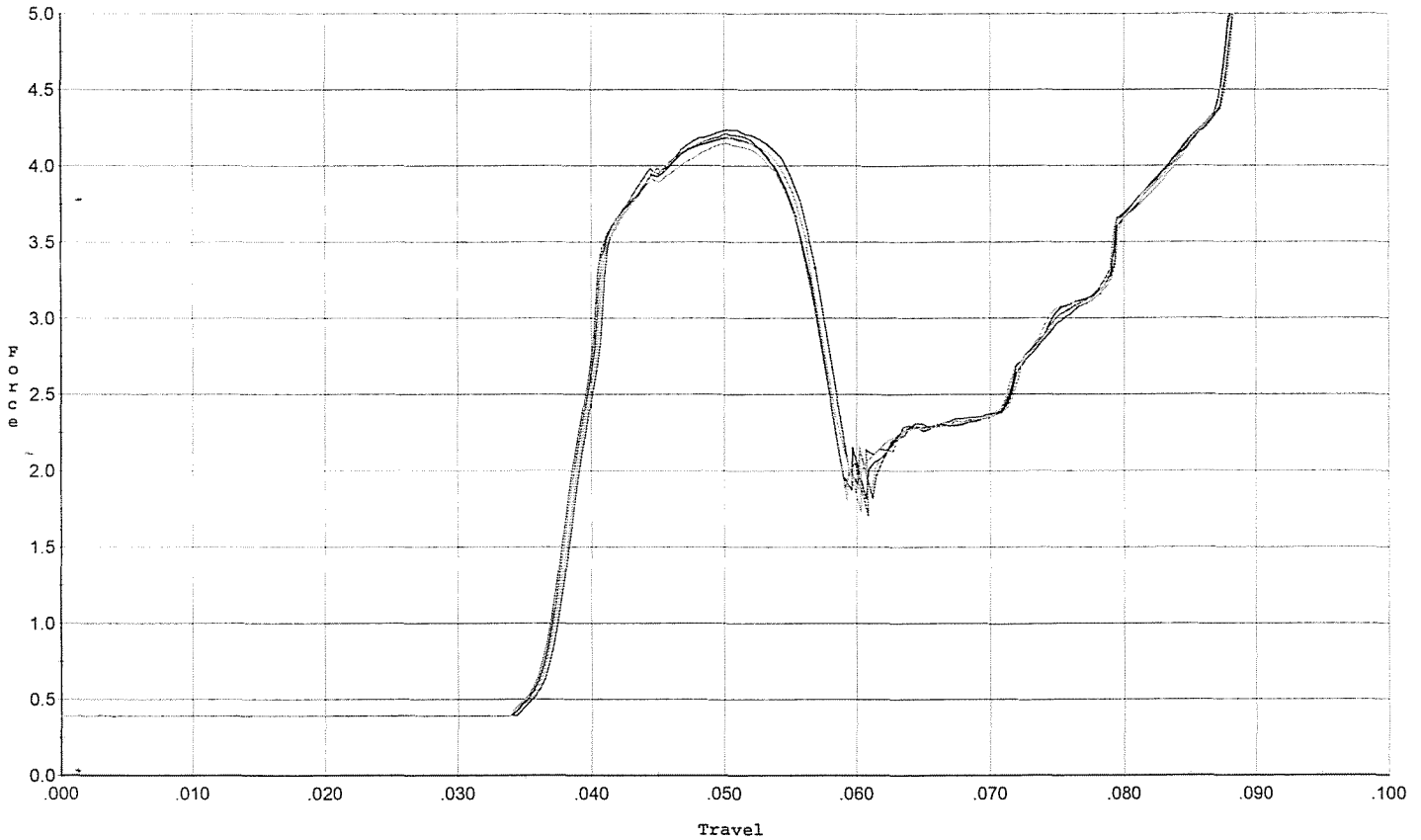
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.442	0.052	0.035	0.041	0.050		Set Trigger
2	2.524	0.052	0.035	0.041	0.050		Set Trigger
3	2.612	0.053	0.035	0.040	0.053		Set Trigger
4	2.532	0.053	0.035	0.041	0.052		Set Trigger
5	2.507	0.052	0.035	0.041	0.051		Set Trigger

Avg 2.52

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/28/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. fortarget & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.236	0.057	0.036	0.036	0.087		Set Trigger
2	4.184	0.057	0.036	0.036	0.086		Set Trigger
3	4.207	0.057	0.036	0.036	0.087		Set Trigger
4	4.145	0.057	0.036	0.036	0.086		Set Trigger
5	4.188	0.056	0.035	0.036	0.085		Set Trigger

Aug 4.19