

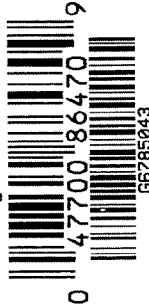
G6785043

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

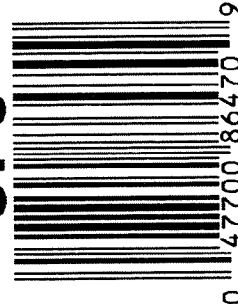
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6785043

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 6785043

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		9-8-08	SPD
430	ASSEMBLE TO STOCK		9-8-08	SP
440	PROOF		9-8-08	SPD
460	CHECK HEADSPACE		9-8-08	SPD
470	DIS-ASSEMBLE ACTION		9-8-08	SPD
472	SERIALIZE BOLT HANDLE	MAGNA-FLUX	9-9-08	RBN
475	DRILL AND TAP SIGHT HOLES	SEP 10 2008	9-9-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR BJA	9-10-08	BJA
490	MAGNAFLUX BOLT		9/8/08	MR
500	ROLLMARK CALIBER		9/10/08	RT
520	GOFF BLAST BBL / REC		9/11/08	DB
542	APPLY COATINGS (BARREL ACTION)		9/14	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-15-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-16-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-16-08	SP
	D) OIL FIRING PIN ASSEMBLY		9-17-08	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>2.5</u> <u>2.5</u> <u>2.5</u>	9-25-08	TL
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>4</u> <u>4</u> <u>4</u>	9-25-08	TL
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	9-25-08	TL
	J) ASSEMBLE STOCK		9-17-08	SPD
	K) ASSEMBLE SWIVEL STUDS		9-25-08	TL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	9-19-08	FM
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION NA		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		9-19-08	AA
670	FINAL INSPECTION A) HEADSPACE		9-25-08	TL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.39</u> <u>2.49</u> <u>2.45</u> <u>2.53</u> <u>2.57</u>	9-25-08	TL
	C) FUNCTION		9-25-08	TL
690	PACK		12-4-08	RSW

F004 REV 5/2006

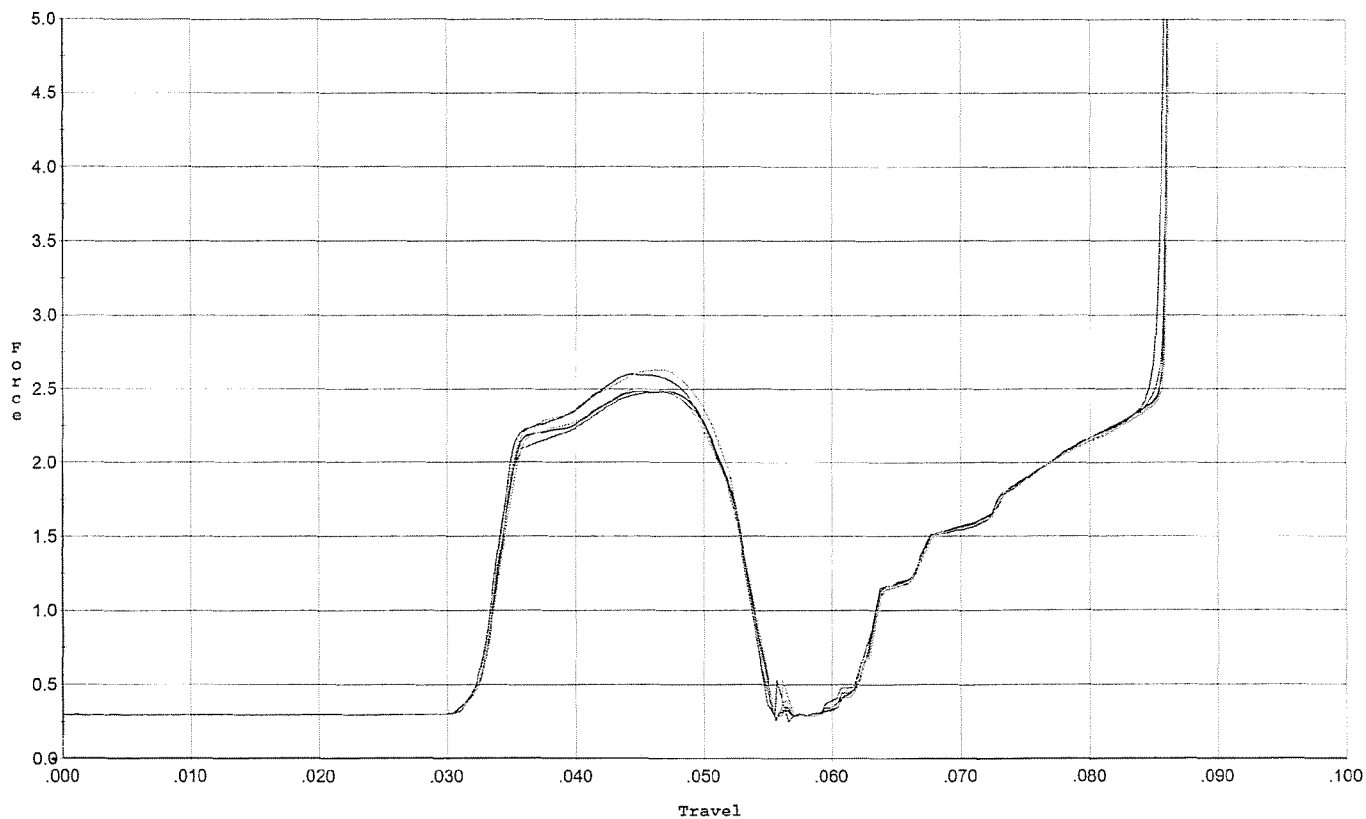
CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

BARBER - M24 ~~0070709~~ 70748

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/2/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



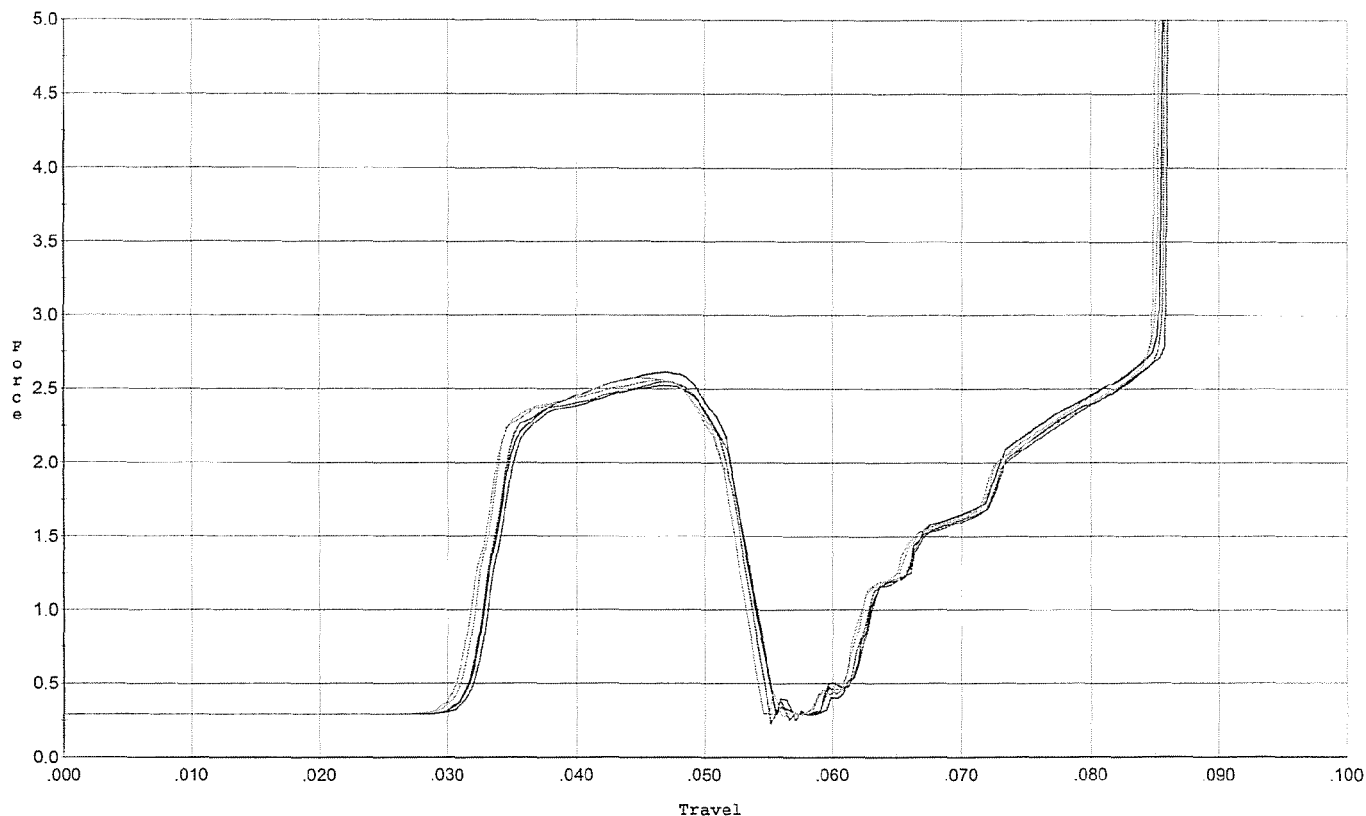
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.604	0.052	0.032	0.037	0.054		Set Trigger
2	2.486	0.052	0.032	0.037	0.053		Set Trigger
3	2.479	0.053	0.032	0.037	0.052		Set Trigger
4	2.500	0.052	0.032	0.037	0.052		Set Trigger
5	2.632	0.052	0.032	0.038	0.054		Set Trigger

Avg 2.54

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/2/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



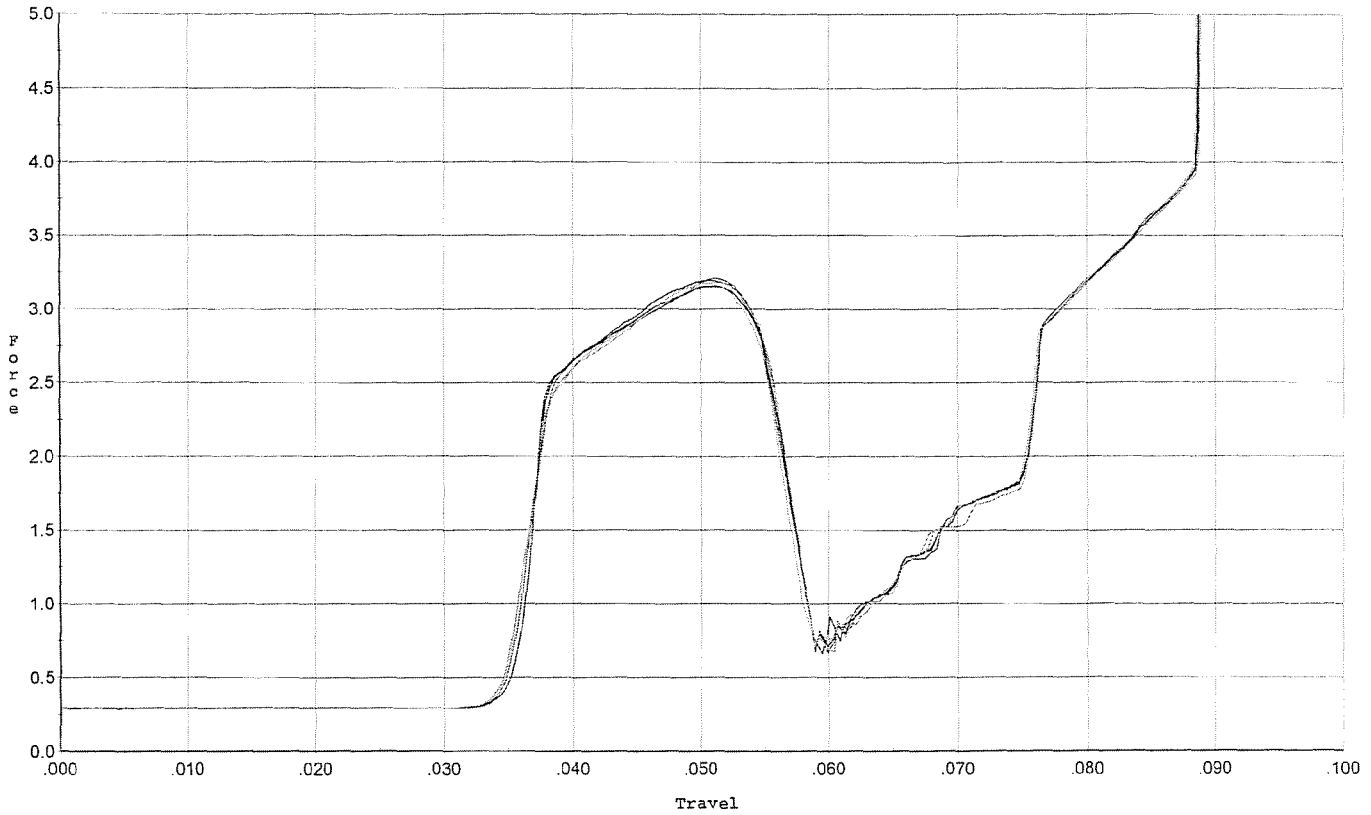
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.523	0.054	0.032	0.037	0.056		Set Trigger
2	2.614	0.052	0.031	0.037	0.055		Set Trigger
3	2.548	0.052	0.031	0.037	0.055		Set Trigger
4	2.574	0.052	0.031	0.037	0.056		Set Trigger
5	2.562	0.052	0.031	0.036	0.056		Set Trigger

Avg 2.56

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/2/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



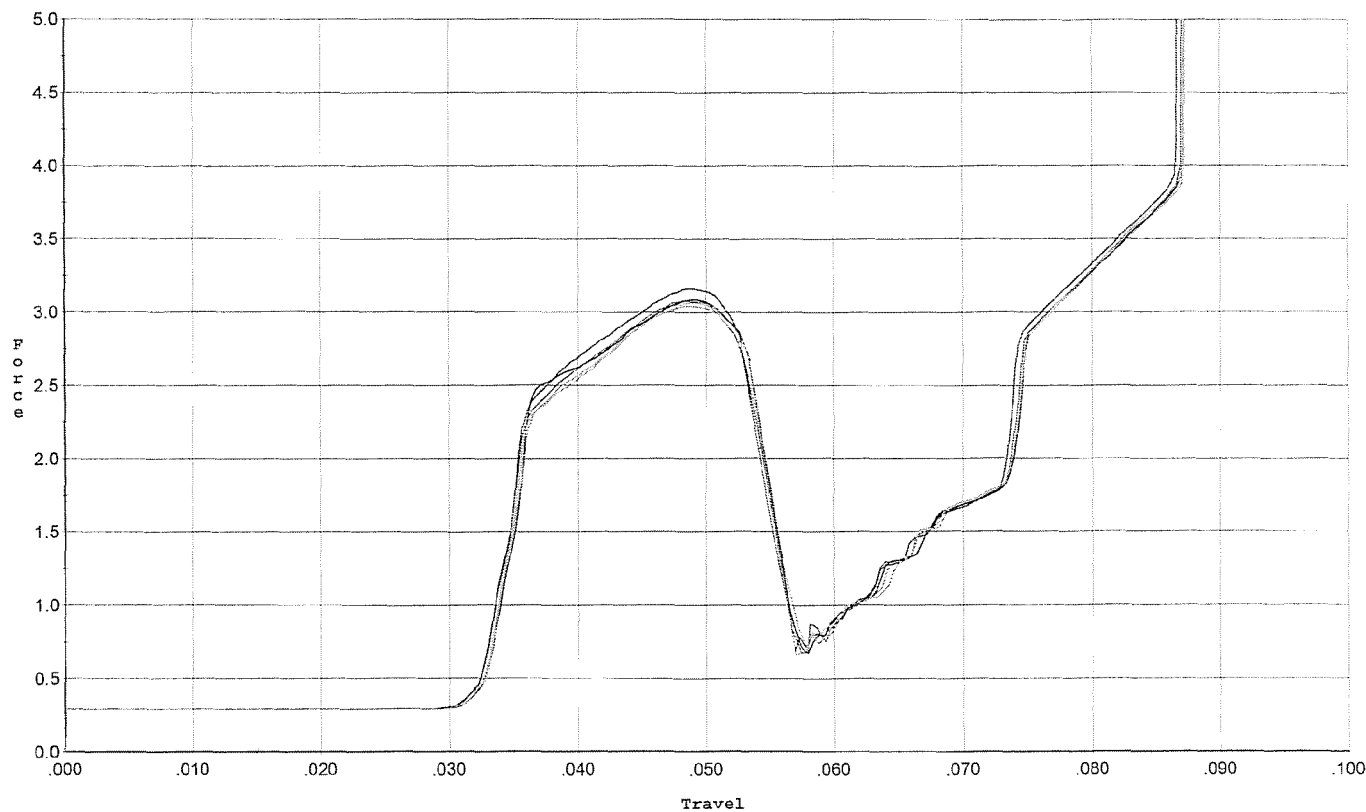
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.195	0.057	0.035	0.037	0.068		Set Trigger
2	3.155	0.056	0.034	0.037	0.068		Set Trigger
3	3.207	0.056	0.035	0.037	0.067		Set Trigger
4	3.172	0.055	0.035	0.037	0.065		Set Trigger
5	3.177	0.056	0.035	0.037	0.067		Set Trigger

Avg 3.18

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/2/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



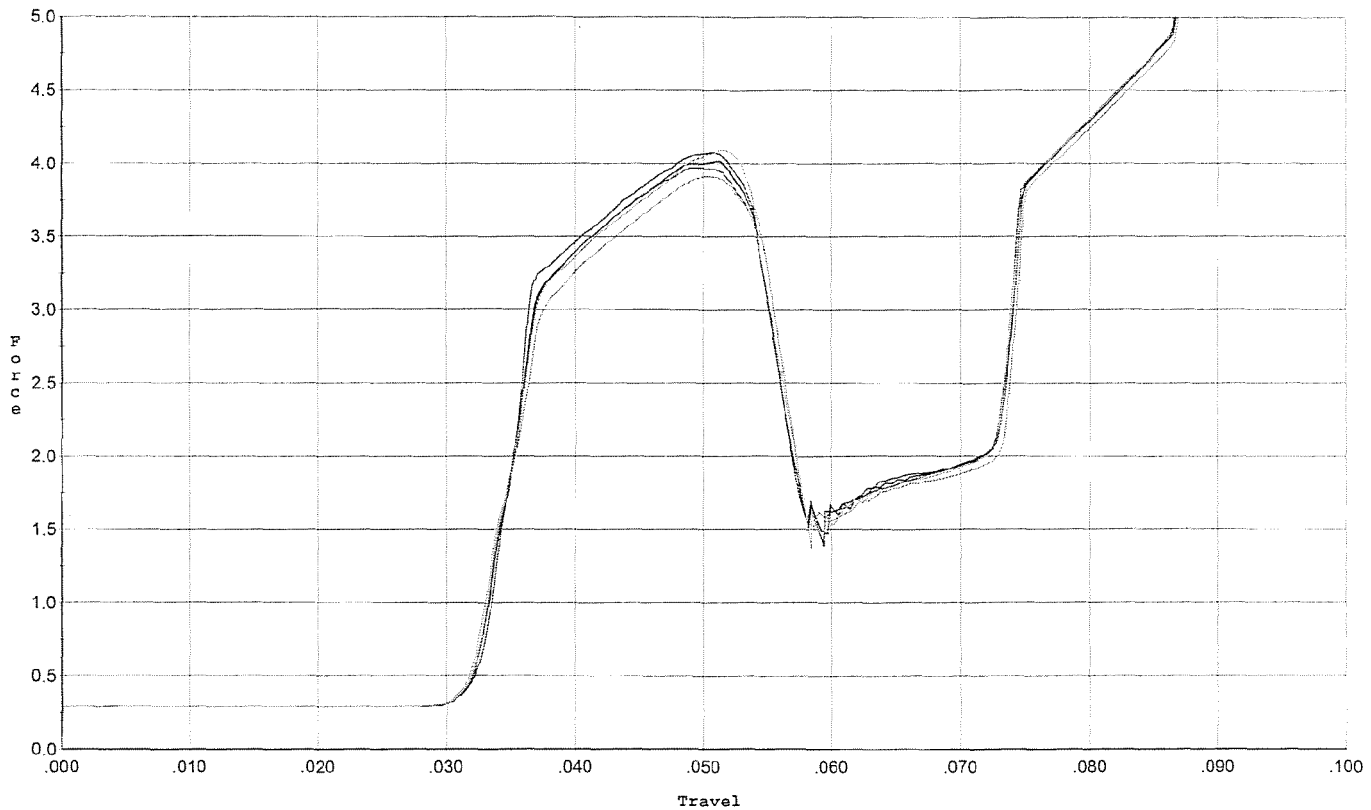
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.160	0.054	0.032	0.035	0.066		Set Trigger
2	3.082	0.053	0.033	0.036	0.064		Set Trigger
3	3.076	0.053	0.032	0.036	0.063		Set Trigger
4	3.039	0.054	0.033	0.036	0.064		Set Trigger
5	3.061	0.053	0.033	0.036	0.063		Set Trigger

Avg 3.08

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/2/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



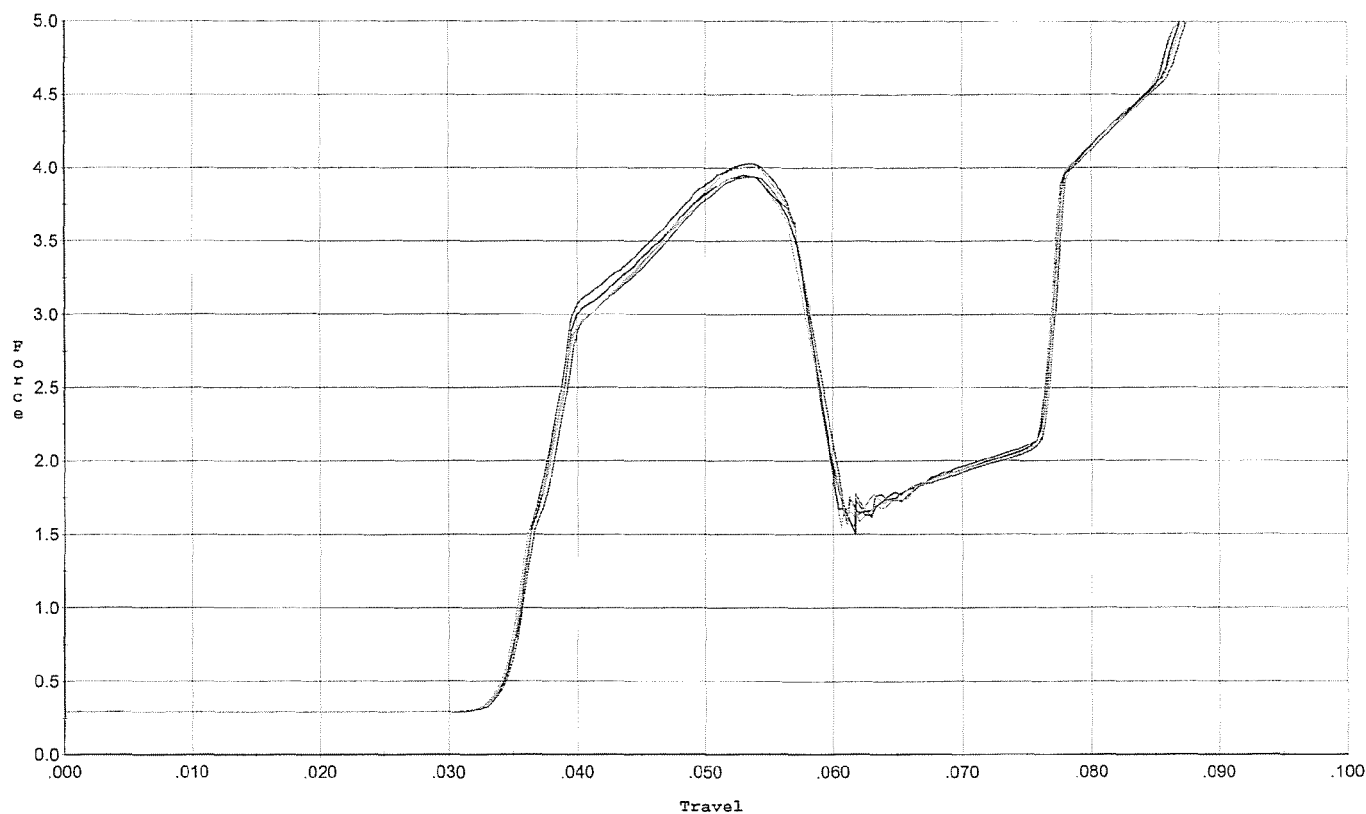
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.080	0.054	0.032	0.035	0.084		Set Trigger
2	4.013	0.054	0.032	0.034	0.083		Set Trigger
3	3.967	0.054	0.032	0.034	0.083		Set Trigger
4	4.091	0.055	0.032	0.034	0.086		Set Trigger
5	3.912	0.056	0.032	0.034	0.085		Set Trigger

Avg 4.01

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 9/2/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



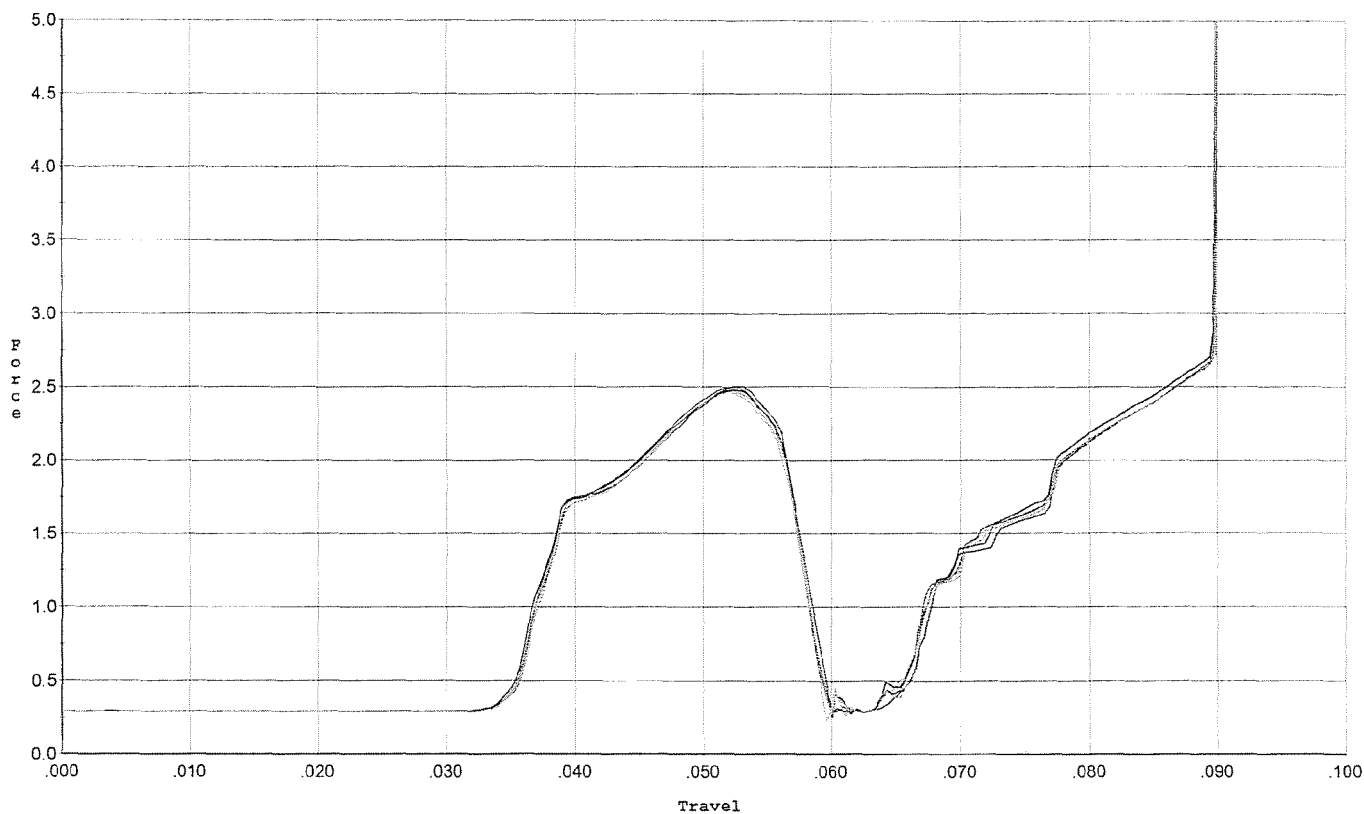
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.026	0.057	0.034	0.035	0.085		Set Trigger
2	3.945	0.057	0.034	0.035	0.084		Set Trigger
3	3.934	0.059	0.034	0.035	0.086		Set Trigger
4	3.953	0.058	0.034	0.035	0.085		Set Trigger
5	4.011	0.057	0.034	0.035	0.084		Set Trigger

Avg 3.97

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 9/2/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



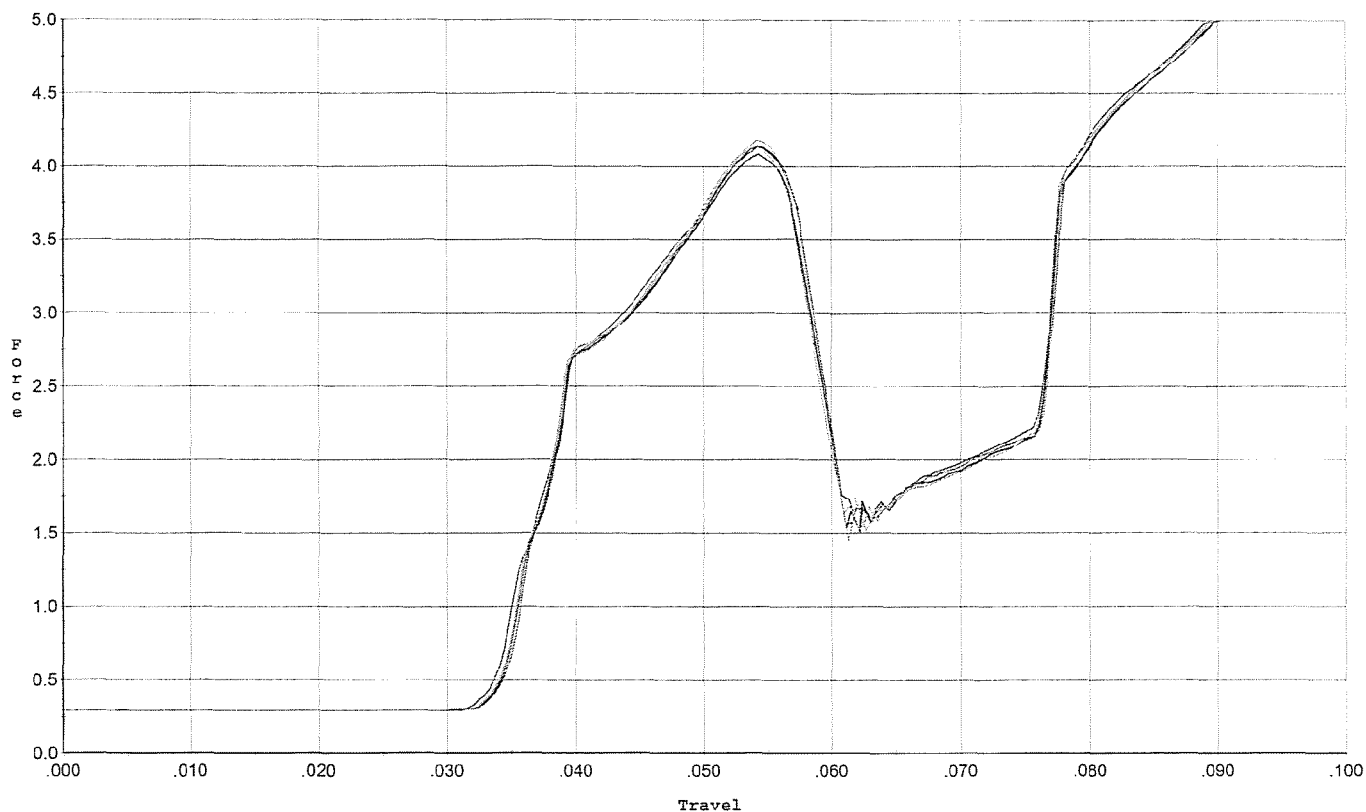
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.506	0.056	0.035	0.038	0.052		Set Trigger
2	2.480	0.056	0.035	0.038	0.052		Set Trigger
3	2.499	0.056	0.036	0.038	0.052		Set Trigger
4	2.464	0.057	0.036	0.038	0.052		Set Trigger
5	2.470	0.056	0.036	0.038	0.052		Set Trigger

Avg 2.48

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putsch 9/2/08

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.140	0.059	0.034	0.035	0.085		Set Trigger
2	4.084	0.059	0.034	0.035	0.084		Set Trigger
3	4.136	0.057	0.034	0.035	0.083		Set Trigger
4	4.177	0.058	0.034	0.035	0.084		Set Trigger
5	4.142	0.057	0.034	0.035	0.082		Set Trigger

Avg 4.13