

66785045

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



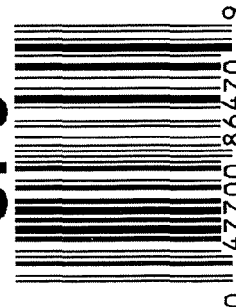
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6785045

UPC



BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6785045

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		9-22-08	SPJ
430	ASSEMBLE TO STOCK		9-22-08	SP
440	PROOF		9-22-08	SPJ
460	CHECK HEADSPACE		9-22-08	SPJ
470	DIS-ASSEMBLE ACTION		9-22-08	SPJ
472	SERIALIZE BOLT HANDLE		9-23-08	Rgn
475	DRILL AND TAP SIGHT HOLES		9-23-08	SP
480	MAGNAFLUX BBL ACTION		9/30/08	(AB)
490	MAGNAFLUX BOLT		9/29/08	SPJ
500	ROLLMARK CALIBER		9/30/08	RT
520	GOFF BLAST BBL / REC		10/1/08	DB
542	APPLY COATINGS (BARREL ACTION)		10-2	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		10-4-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		10-4-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		10-4-08	SP
	D) OIL FIRING PIN ASSEMBLY		10-20-08	Rgn
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

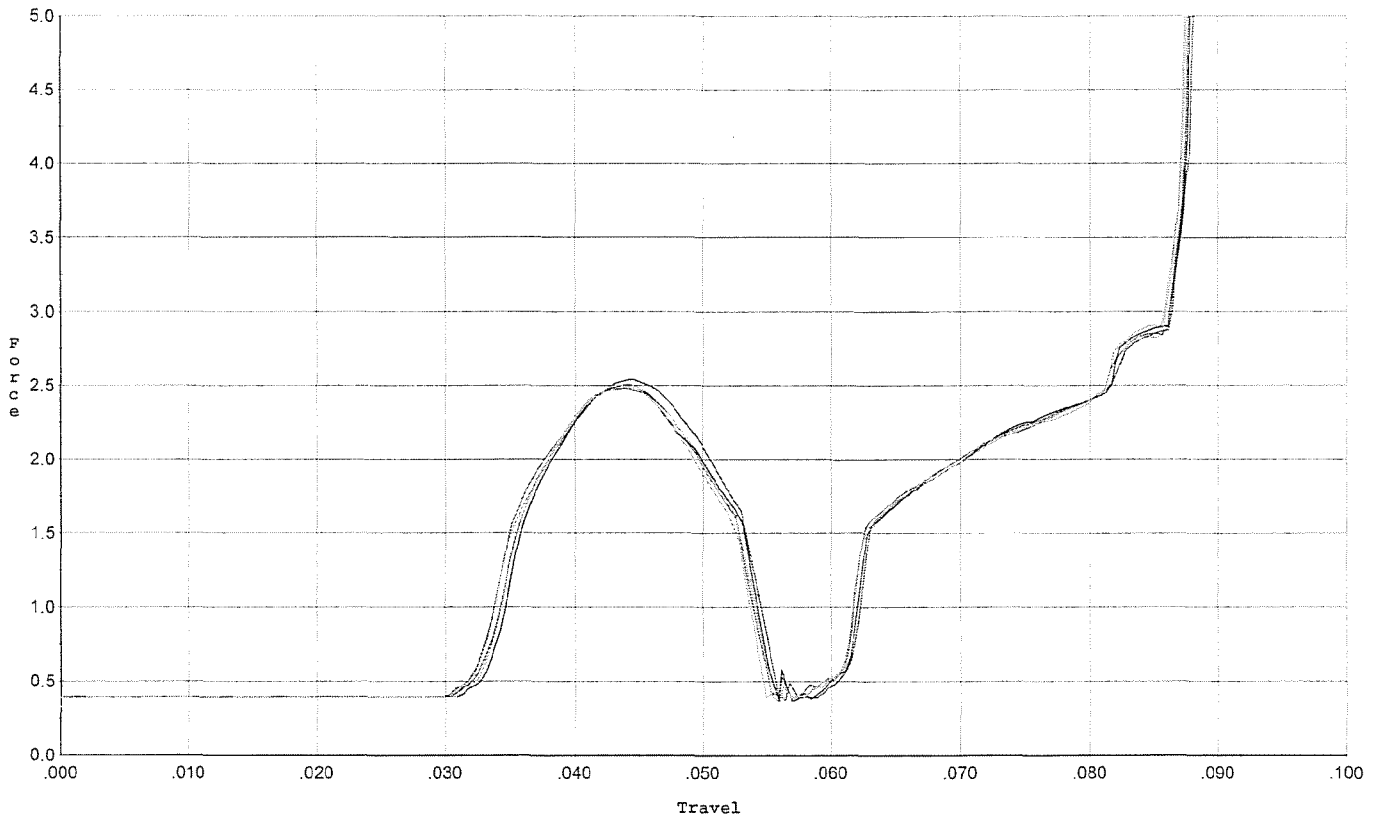
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	4.0 3.5 4.0	12-8-08	L N
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	4.5 4.0 4.5	12-8-08	L N
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	.024 .024 .024	12-8-08	L N
	J) ASSEMBLE STOCK		10-2008	RN
	K) ASSEMBLE SWIVEL STUDS		12-8-08	L N
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	11-24-08	TC
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		11-24-08	TC
670	FINAL INSPECTION A) HEADSPACE		12-8-08	L N
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	2.46 2.53 2.58 2.47 2.46	12-8-08	L N
	C) FUNCTION		12-8-08	L N
690	PACK		12-18-08	RN

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/10/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



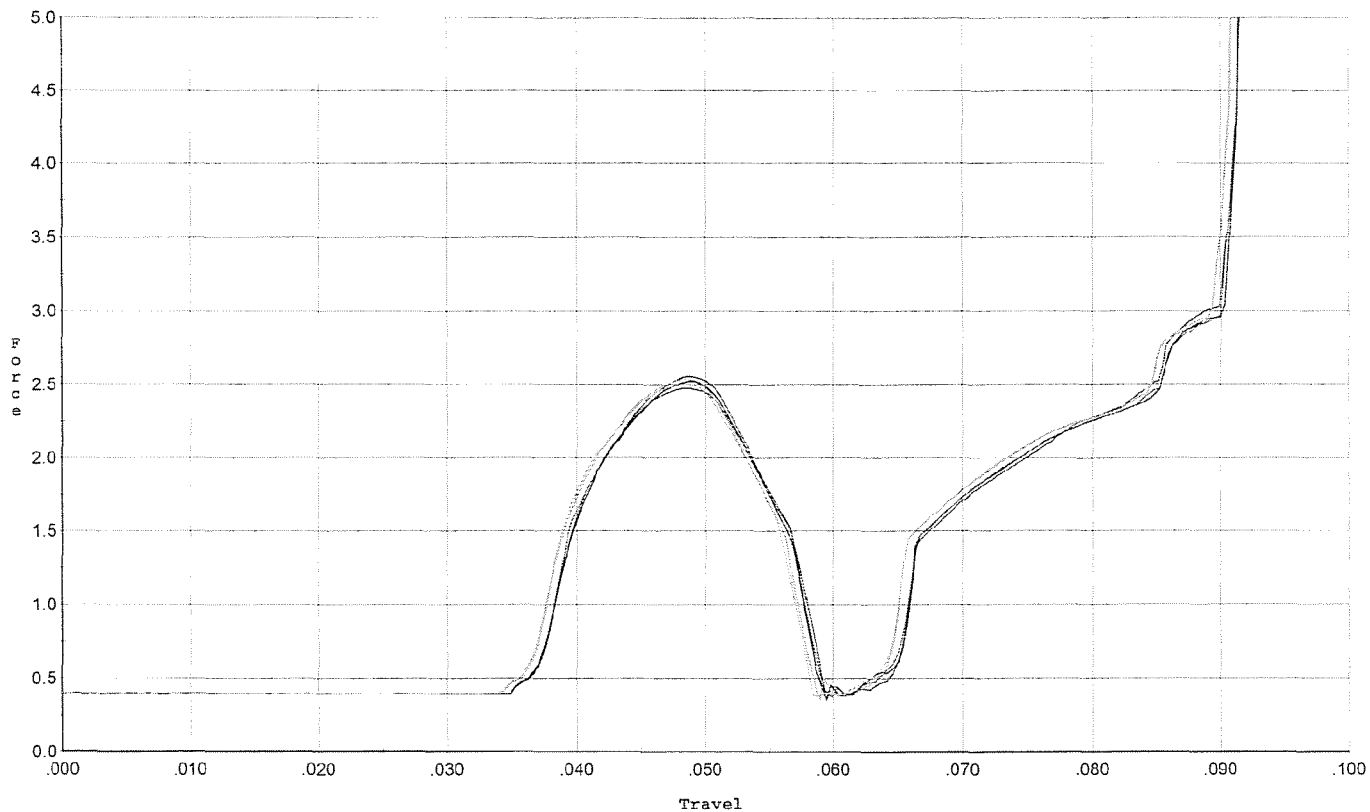
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.539	0.054	0.033	0.039	0.055		Set Trigger
2	2.504	0.053	0.033	0.039	0.053		Set Trigger
3	2.480	0.053	0.033	0.039	0.053		Set Trigger
4	2.509	0.054	0.033	0.039	0.054		Set Trigger
5	2.493	0.053	0.033	0.039	0.053		Set Trigger

AVG 2.50

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/10/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



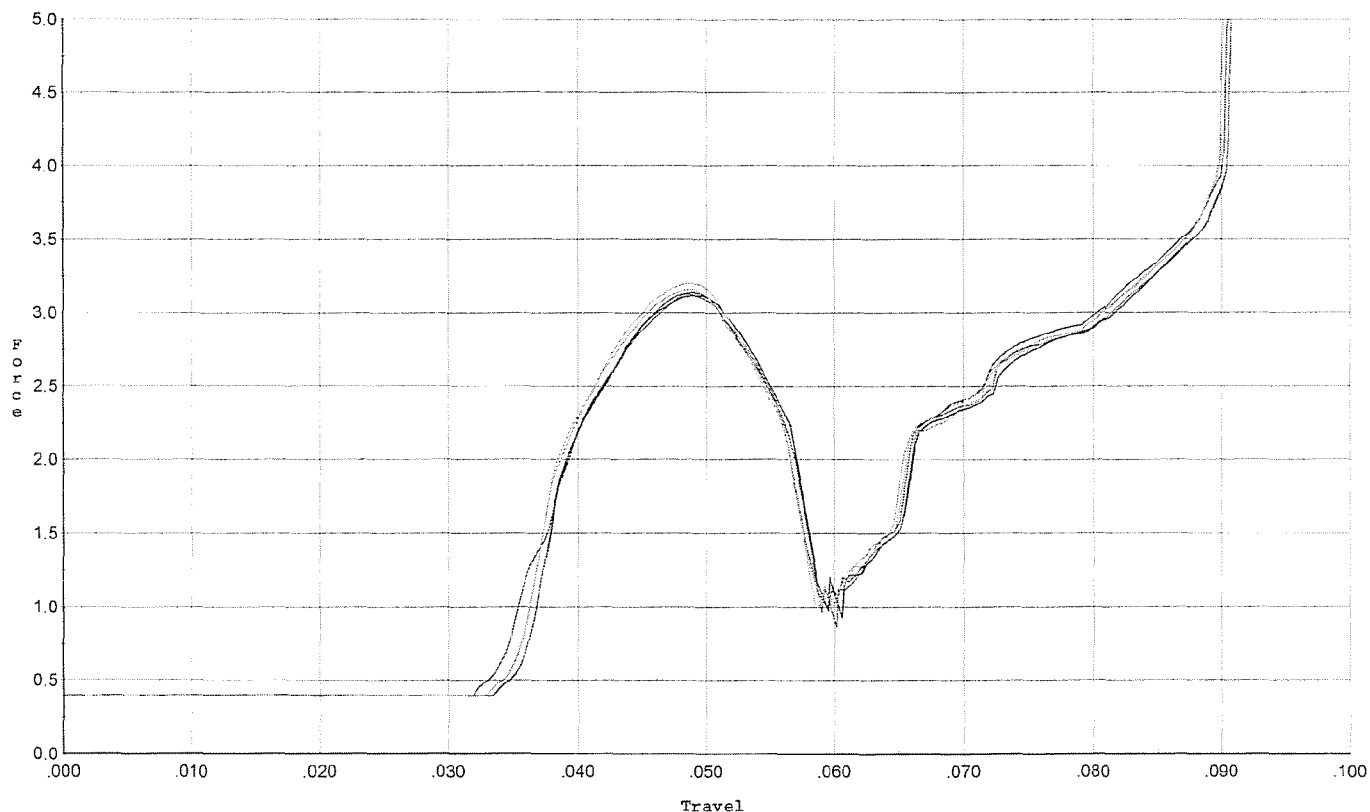
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.557	0.058	0.037	0.039	0.055		Set Trigger
2	2.523	0.057	0.035	0.040	0.054		Set Trigger
3	2.475	0.057	0.037	0.040	0.054		Set Trigger
4	2.504	0.057	0.036	0.039	0.055		Set Trigger
5	2.536	0.056	0.037	0.040	0.054		Set Trigger

Aug 2.51

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/10/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



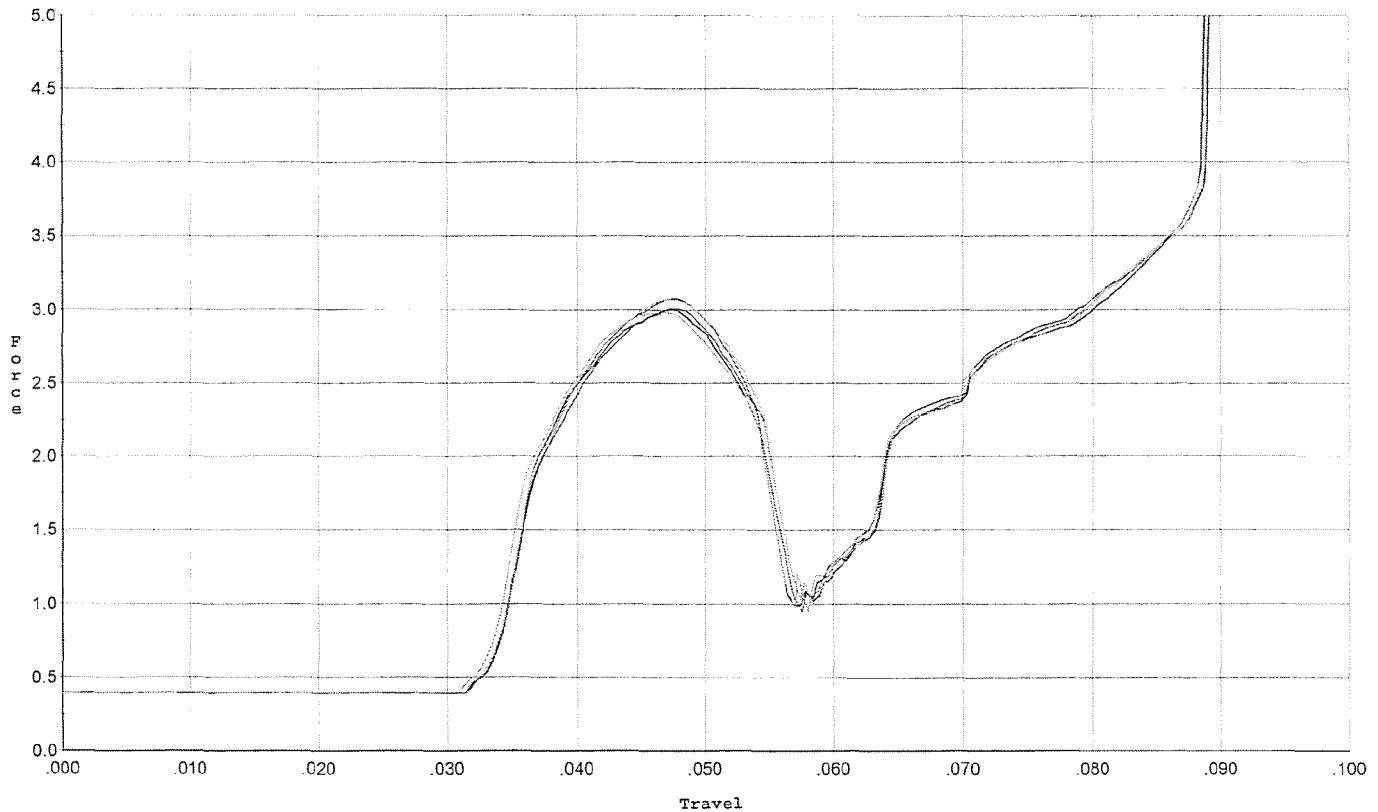
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.136	0.056	0.032	0.038	0.067		Set Trigger
2	3.120	0.057	0.036	0.038	0.067		Set Trigger
3	3.125	0.057	0.036	0.038	0.067		Set Trigger
4	3.201	0.056	0.035	0.038	0.068		Set Trigger
5	3.158	0.056	0.035	0.038	0.067		Set Trigger

Avg 3.14

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 10/10/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



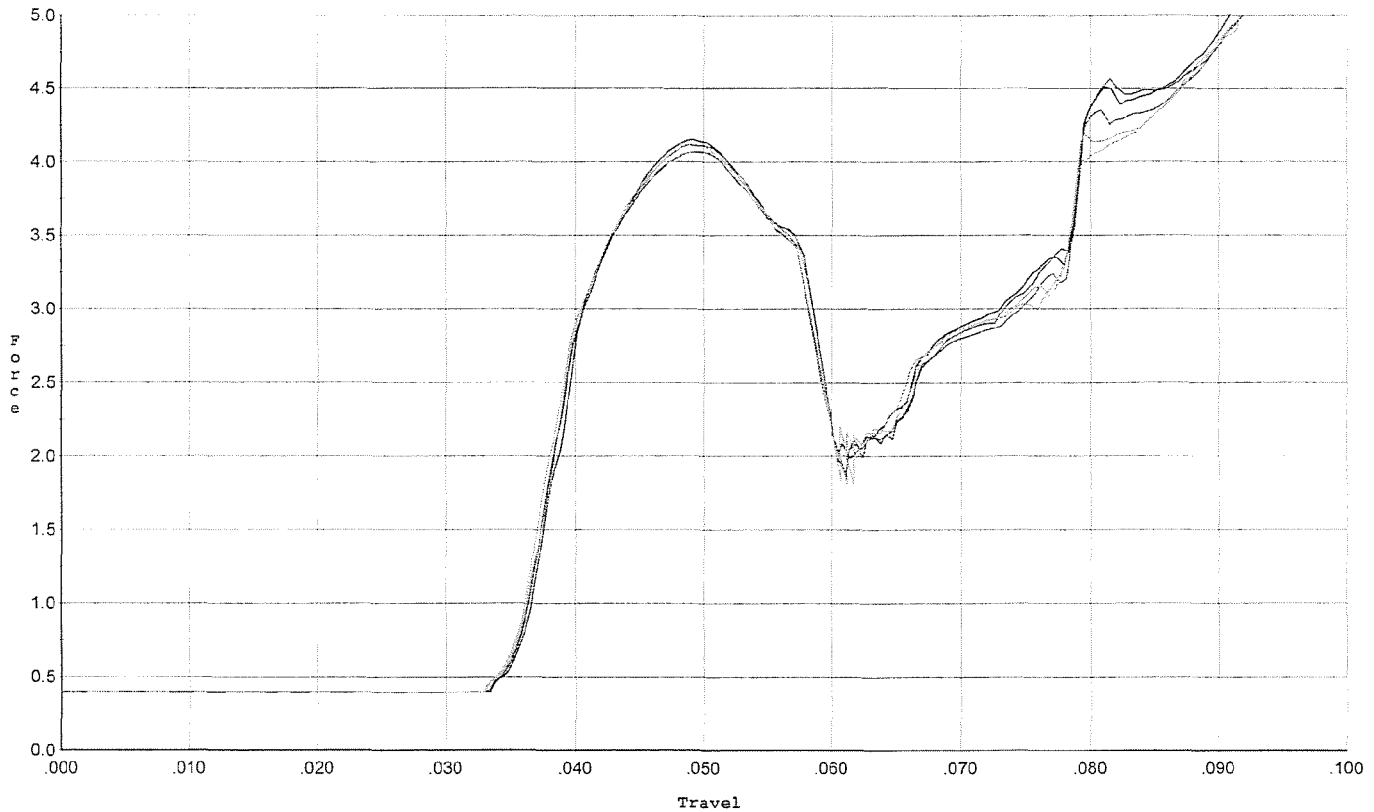
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.009	0.055	0.034	0.038	0.065		Set Trigger
2	3.010	0.054	0.034	0.038	0.064		Set Trigger
3	3.076	0.054	0.034	0.038	0.065		Set Trigger
4	3.066	0.055	0.032	0.038	0.066		Set Trigger
5	2.980	0.054	0.033	0.038	0.065		Set Trigger

Aug 3.02

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 10/10/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.068	0.057	0.034	0.037	0.088		Set Trigger
2	4.153	0.058	0.034	0.037	0.090		Set Trigger
3	4.112	0.057	0.034	0.037	0.089		Set Trigger
4	4.115	0.058	0.033	0.037	0.091		Set Trigger
5	4.067	0.057	0.035	0.037	0.088		Set Trigger

Aug 4.10

Trigger Profile [lbs,inch]

Profile

GunType:

Make:

Note:

SWS

Rifle

Remington

R. Putch 10/10/08

Model:

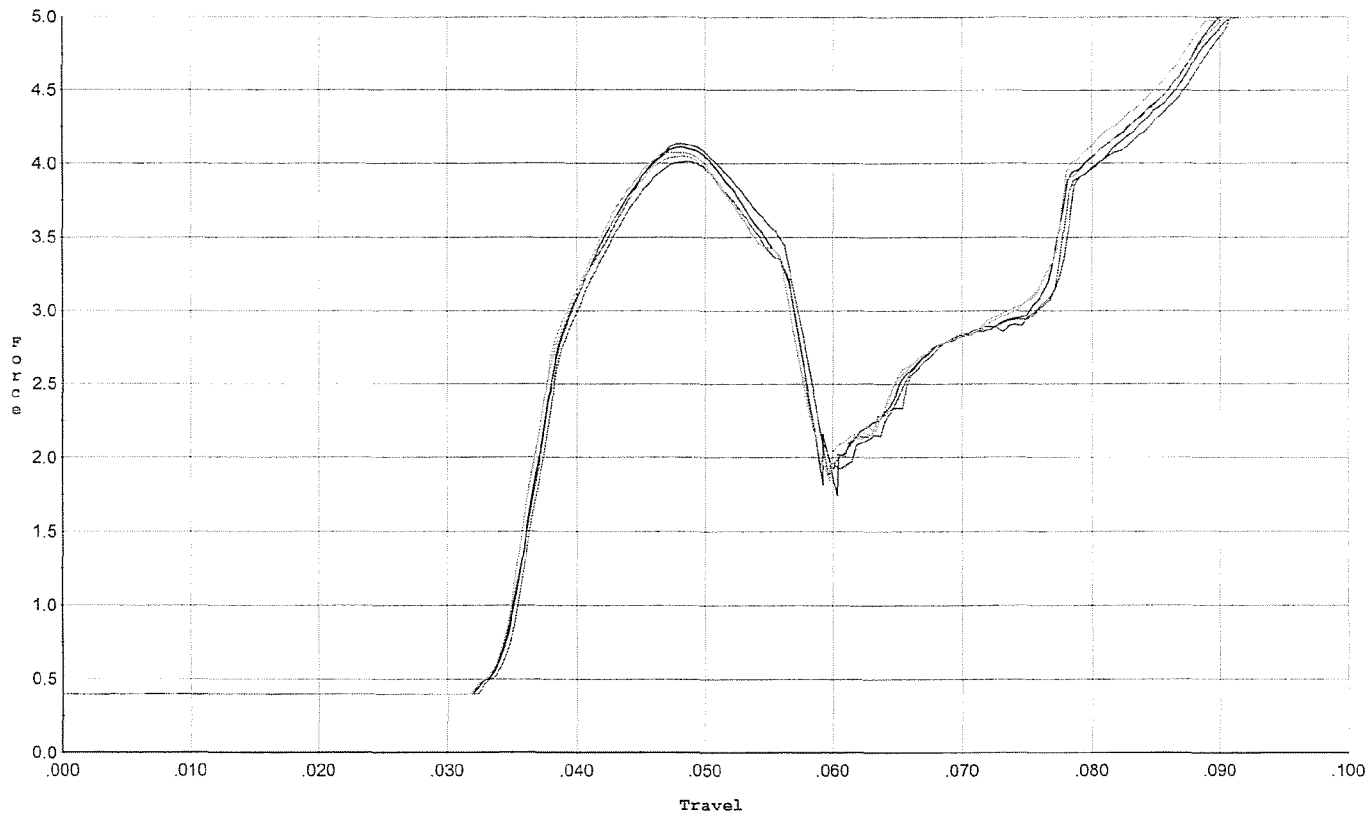
Serial No:

Trigger:

M/24

Form #F005

4.0 lbs. after 20 cycles +/- 1.0 lbs.

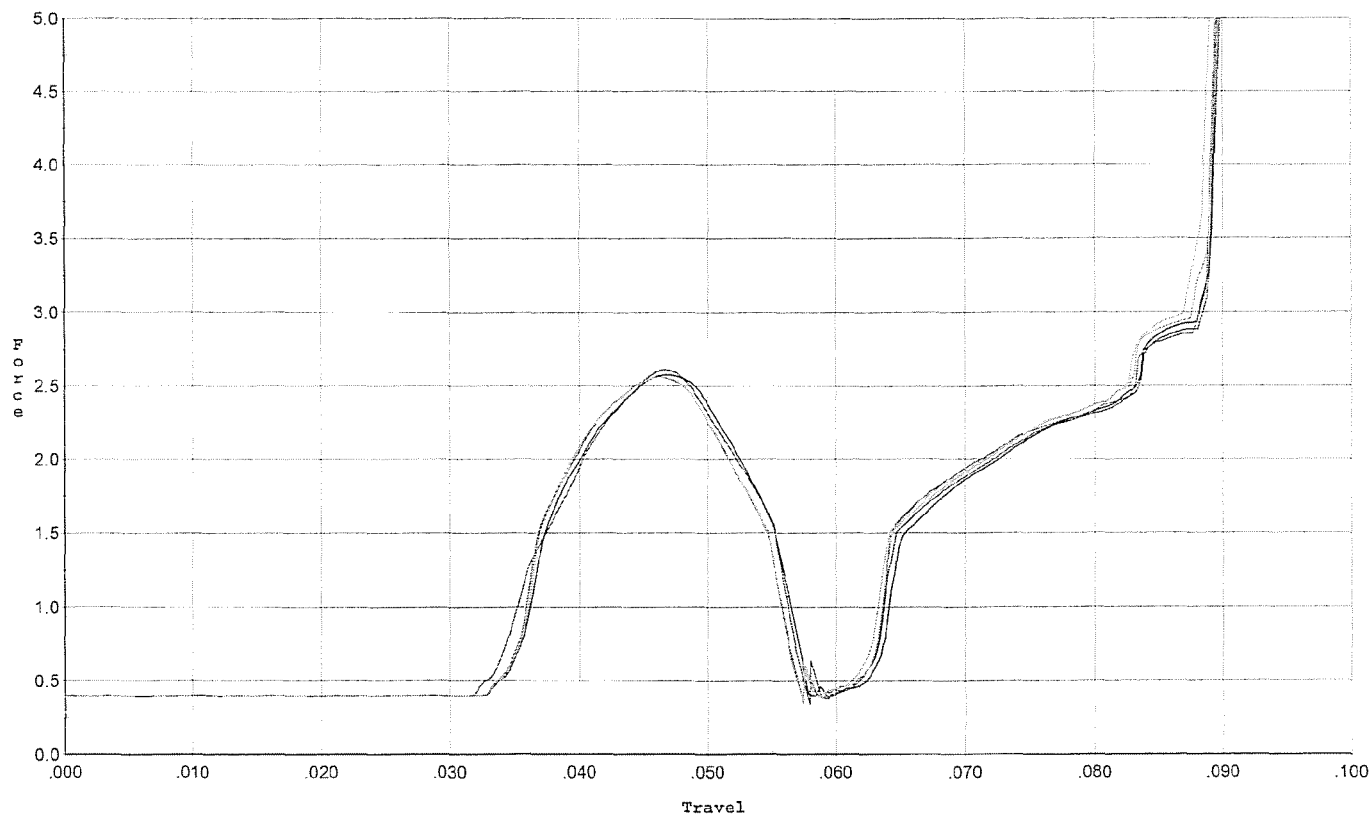


#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.136	0.058	0.032	0.036	0.091		Set Trigger
2	4.110	0.057	0.034	0.036	0.089		Set Trigger
3	4.013	0.057	0.033	0.037	0.086		Set Trigger
4	4.052	0.056	0.032	0.036	0.086		Set Trigger
5	4.073	0.056	0.032	0.036	0.087		Set Trigger

Aug 4.07

Trigger Profile [lbs,inch]

Profile	SWS	Model:	M/24
GunType:	Rifle	Serial No:	Form #F005
Make:	Remington	Trigger:	reset to 2.5 lbs. +/- .50 lbs. for final test
Note:	R. Putch 10/10/08		



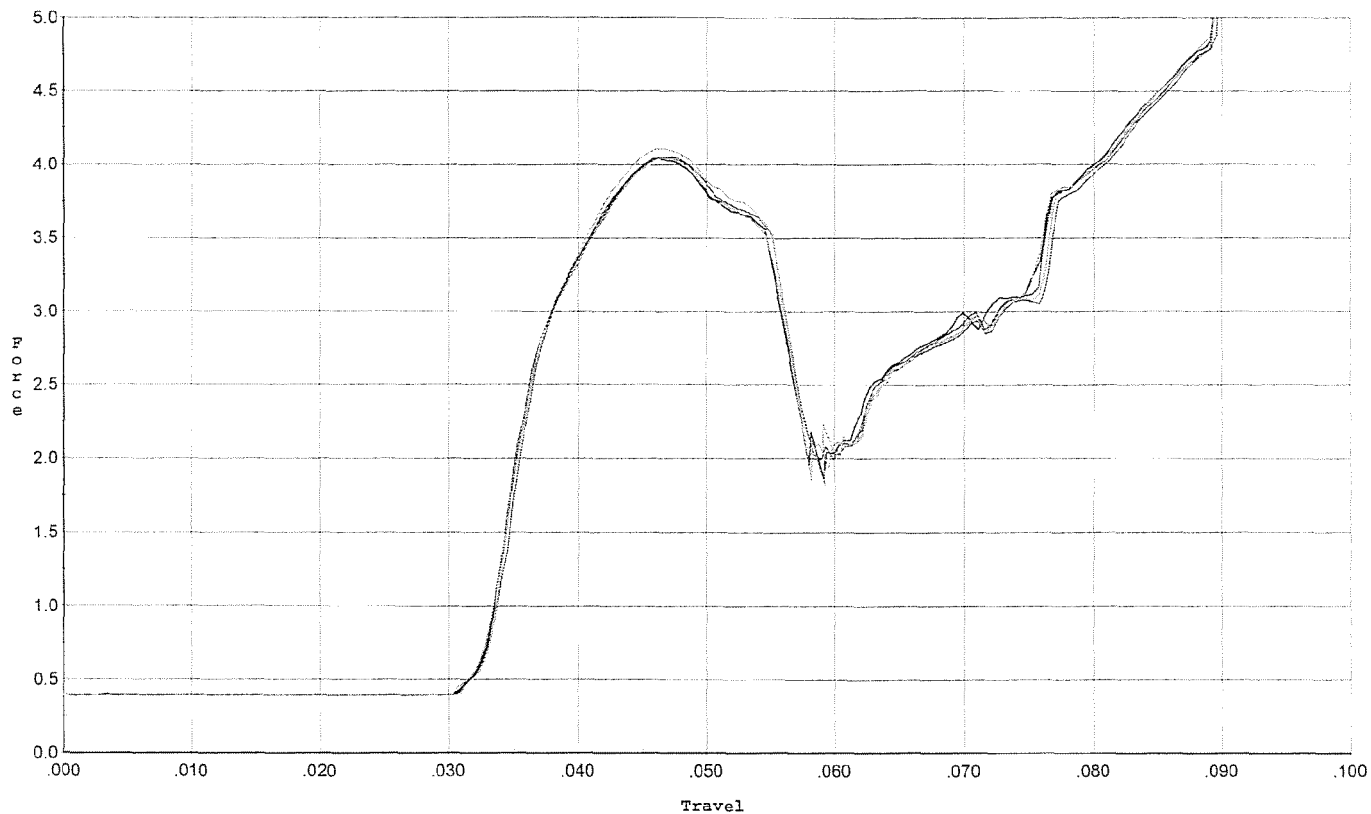
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.611	0.055	0.032	0.039	0.056		Set Trigger
2	2.575	0.056	0.033	0.039	0.057		Set Trigger
3	2.561	0.055	0.033	0.039	0.055		Set Trigger
4	2.558	0.055	0.033	0.039	0.055		Set Trigger
5	2.563	0.055	0.033	0.039	0.054		Set Trigger

Aug 2.57

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/10/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.053	0.056	0.033	0.035	0.091		Set Trigger
2	4.037	0.056	0.033	0.035	0.090		Set Trigger
3	4.046	0.055	0.031	0.036	0.088		Set Trigger
4	4.108	0.055	0.031	0.035	0.090		Set Trigger
5	4.039	0.056	0.031	0.035	0.089		Set Trigger

Aug 4.05