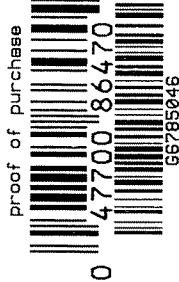


G-678 5046

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)  
BOLT ACTION CENTERFIRE RIFLE  
24" BARREL 7.62 NATO  
WITH BIPOD



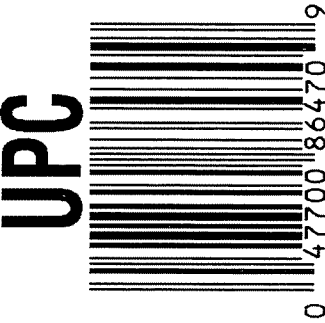
BM FORM

ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6785046



## INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 678 50 46

| OP # | OPERATION NAME                                                                                                                         | READINGS    | DATE    | INITIAL |
|------|----------------------------------------------------------------------------------------------------------------------------------------|-------------|---------|---------|
| 420  | ASSEMBLE ACTION                                                                                                                        |             | 9-8-08  | SPD     |
| 430  | ASSEMBLE TO STOCK                                                                                                                      |             | 9-8-08  | SP      |
| 440  | PROOF                                                                                                                                  |             | 9-8-08  | SPD     |
| 460  | CHECK HEADSPACE                                                                                                                        |             | 9-8-08  | SPD     |
| 470  | DIS-ASSEMBLE ACTION                                                                                                                    |             | 9-8-08  | SPD     |
| 472  | SERIALIZE BOLT HANDLE                                                                                                                  | MAGNA-FLUX  | 9-9-08  | ESN     |
| 475  | DRILL AND TAP<br>SIGHT HOLES                                                                                                           | 20 1 7008   | 9-9-08  | SP      |
| 480  | MAGNAFLUX BBL ACTION                                                                                                                   | OPERATOR BH | 9-10-08 | BH      |
| 490  | MAGNAFLUX BOLT                                                                                                                         |             | 9-10-08 | MS      |
| 500  | ROLLMARK CALIBER                                                                                                                       |             | 9/10/08 | RT      |
| 520  | GOFF BLAST BBL / REC                                                                                                                   |             | 9/11/08 | DG      |
| 542  | APPLY COATINGS<br>(BARREL ACTION)                                                                                                      |             | 9-14    |         |
| 545  | (BOLT)                                                                                                                                 |             |         |         |
| 560  | RE-ASSEMBLE ACTION<br>A) CLEAN INSIDE OF<br>BOLT ASSEMBLY                                                                              |             | 9-17-08 | SP      |
|      | B) INSPECT REAR FIRING<br>PIN HOLE FOR CHAMFER<br>IN BOLT HEAD                                                                         |             | 9-17-08 | SP      |
|      | C) INSPECT EJECTOR<br>HOLE FOR CHAMFER                                                                                                 |             | 9-17-08 | SP      |
|      | D) OIL FIRING PIN ASSEMBLY                                                                                                             |             | 9-22-08 | ESN     |
|      | E) ADJUST TRIGGER PULL<br>TO MIN. SETTING AND<br>STAKE <span style="border: 1px solid black; padding: 2px;">2.50 LBS +/- .5 LBS</span> |             |         |         |

F004 REV 5/2006

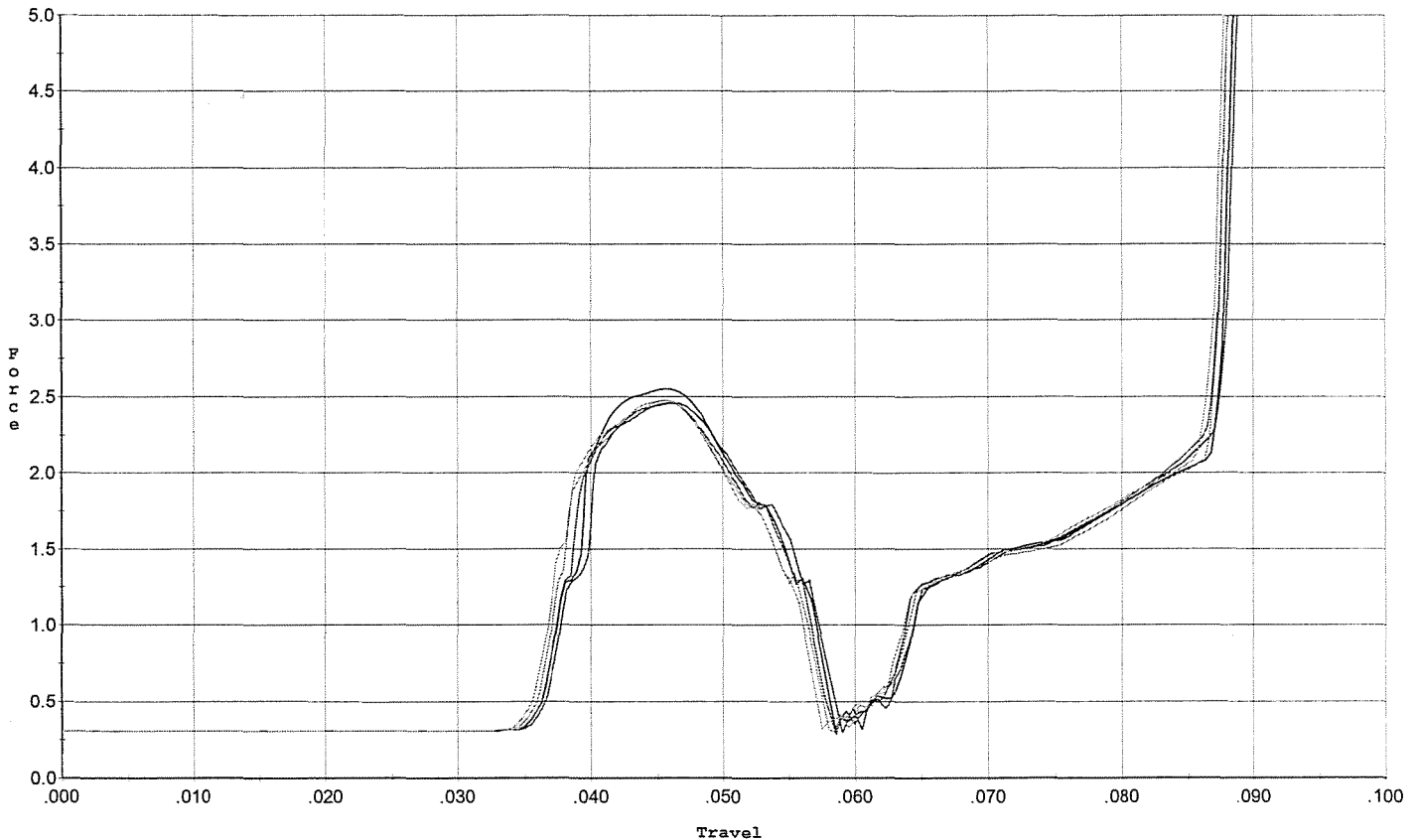
| OP #         | OPERATION NAME                                                           | READINGS                                                    | DATE     | INITIAL |
|--------------|--------------------------------------------------------------------------|-------------------------------------------------------------|----------|---------|
| 560          | F) SAFETY ON FORCE <span>2 LBS MIN<br/>10 LBS MAX</span>                 | <u>5.0</u> <u>4.5</u> <u>4.5</u>                            | 10-31-08 | LDJ     |
| CONT.        |                                                                          |                                                             |          |         |
|              | G) SAFETY OFF FORCE <span>2 LBS MIN</span>                               | <u>6.0</u> <u>6.0</u> <u>6.0</u>                            | 10-31-08 | LDJ     |
|              | H) TRIGGER PULL TEST<br>AND RETAINABILITY                                |                                                             |          |         |
|              | I) FIRING PIN INDENT <span>.020 MIN</span>                               | <u>.025</u> <u>.024</u> <u>.023</u>                         | 10-31-08 | LDJ     |
|              | J) ASSEMBLE STOCK                                                        |                                                             | 9-22-08  | Rgn     |
|              | K) ASSEMBLE SWIVEL<br>STUDS                                              |                                                             | 10-31-08 | LDJ     |
|              | L) ATTACH FRONT AND<br>REAR SIGHT ASSY'S                                 |                                                             |          |         |
|              | M) IRON SIGHT<br>ALIGNMENT                                               |                                                             |          |         |
|              | N) DETACH FRONT AND<br>REAR SIGHTS AND PLACE<br>IN NUMBERED CONTAINER    |                                                             |          |         |
| 640 &<br>650 | FUNCTION TEST AND<br>TARGET                                              | <u>PASS</u> FAIL<br><u>PASS</u> FAIL                        | 10-6-08  | TC      |
|              | MALFUNCTION                                                              | CORRECTION                                                  |          |         |
|              | MALFUNCTION                                                              | CORRECTION                                                  |          |         |
|              | MALFUNCTION                                                              | CORRECTION                                                  |          |         |
|              | MALFUNCTION                                                              | CORRECTION                                                  |          |         |
| 660          | INSPECT FOR LIVE AMMO                                                    |                                                             | 10-6-08  | LDJ     |
| 670          | FINAL INSPECTION<br>A) HEADSPACE                                         |                                                             | 10-31-08 | LDJ     |
|              | B) TRIGGER PULL <span>+/- .5 LBS<br/>MIN 2.50 LBS<br/>MAX 4.0 LBS</span> | <u>2.08</u> <u>2.06</u> <u>2.14</u> <u>2.06</u> <u>2.12</u> | 10/10/08 | Fm      |
|              | C) FUNCTION                                                              |                                                             | 10-31-08 | LDJ     |
| 690          | PACK                                                                     |                                                             | 12-4-08  | TC      |

F004 REV 5/2006

# Trigger Profile [ lbs,inch ]

Profile SWS  
GunType: Rifle  
Make: Remington  
Note: R. Putch 9/13/08

Model: M/24  
Serial No: Form #F005  
Trigger: 2.5 lbs. ini. +/- .50 lbs.



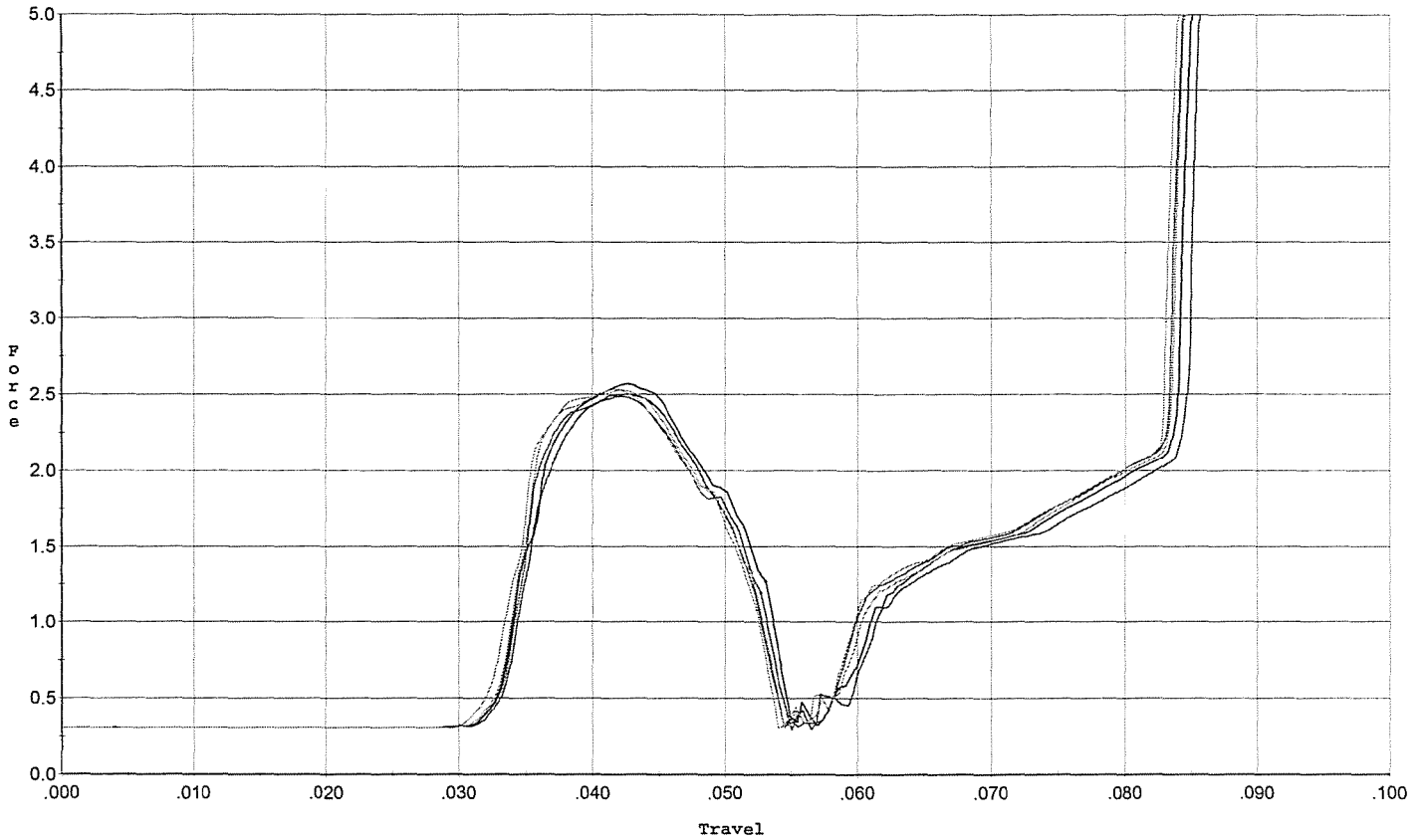
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 2.461      | 0.057             | 0.036           | 0.039      | 0.050             |           | Set Trigger |
| 2 | 2.552      | 0.057             | 0.036           | 0.038      | 0.051             |           | Set Trigger |
| 3 | 2.455      | 0.056             | 0.036           | 0.038      | 0.050             |           | Set Trigger |
| 4 | 2.477      | 0.057             | 0.036           | 0.037      | 0.051             |           | Set Trigger |
| 5 | 2.472      | 0.056             | 0.036           | 0.038      | 0.049             |           | Set Trigger |

Avg 2.48

Trigger Profile [ lbs,inch ]

Profile SWS  
GunType: Rifle  
Make: Remington  
Note: R. Putch 9/13/08

Model: M/24  
Serial No: Form #F005  
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



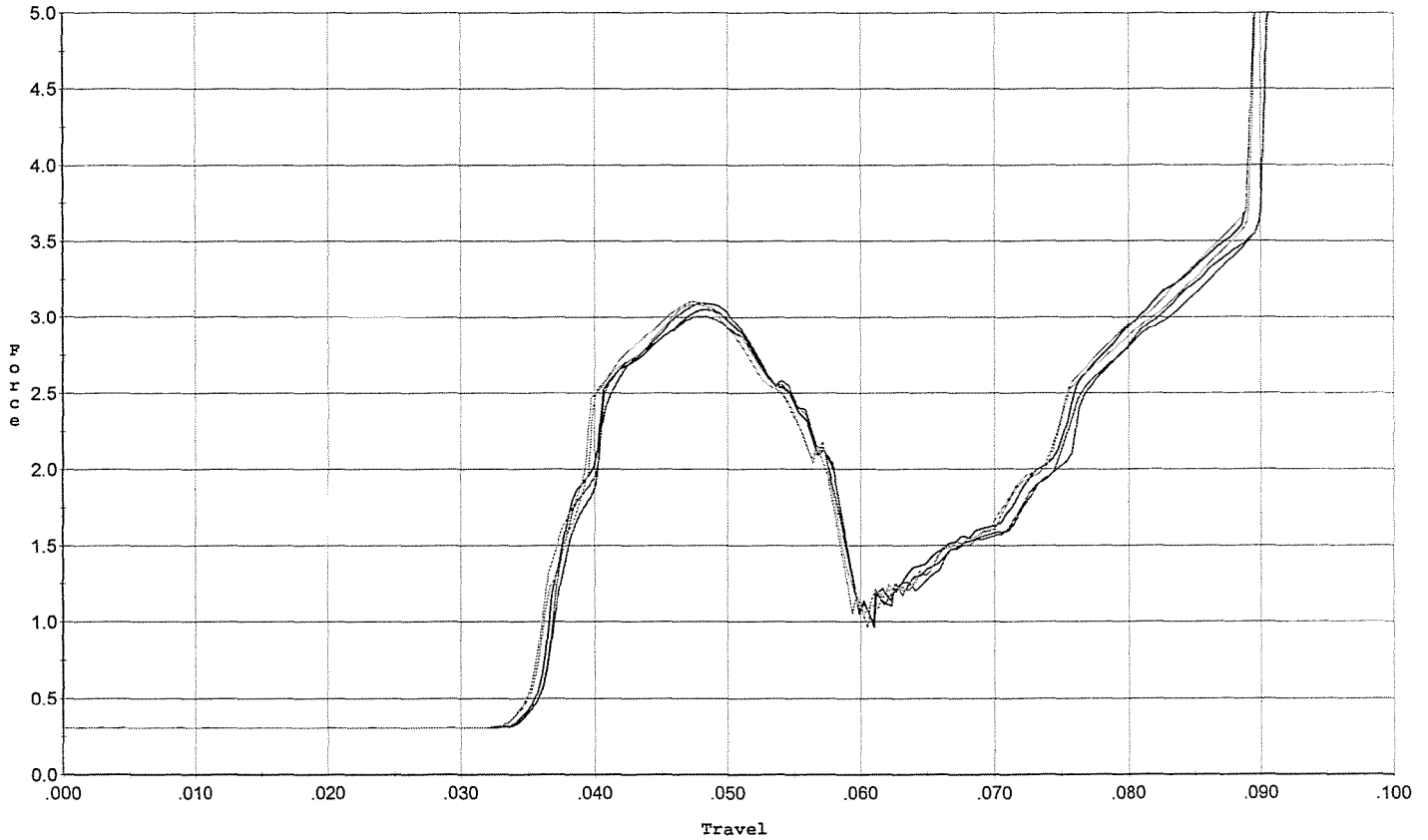
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 2.503      | 0.053             | 0.033           | 0.038      | 0.049             |           | Set Trigger |
| 2 | 2.570      | 0.053             | 0.033           | 0.037      | 0.051             |           | Set Trigger |
| 3 | 2.488      | 0.052             | 0.033           | 0.037      | 0.048             |           | Set Trigger |
| 4 | 2.528      | 0.052             | 0.033           | 0.037      | 0.049             |           | Set Trigger |
| 5 | 2.535      | 0.052             | 0.032           | 0.037      | 0.050             |           | Set Trigger |

Avg 2.52

Trigger Profile [ lbs,inch ]

Profile SWS  
GunType: Rifle  
Make: Remington  
Note: R. Putch 9/13/08

Model: M/24  
Serial No: Form #F005  
Trigger: 3.0 lbs. ini. +/- .75 lbs.



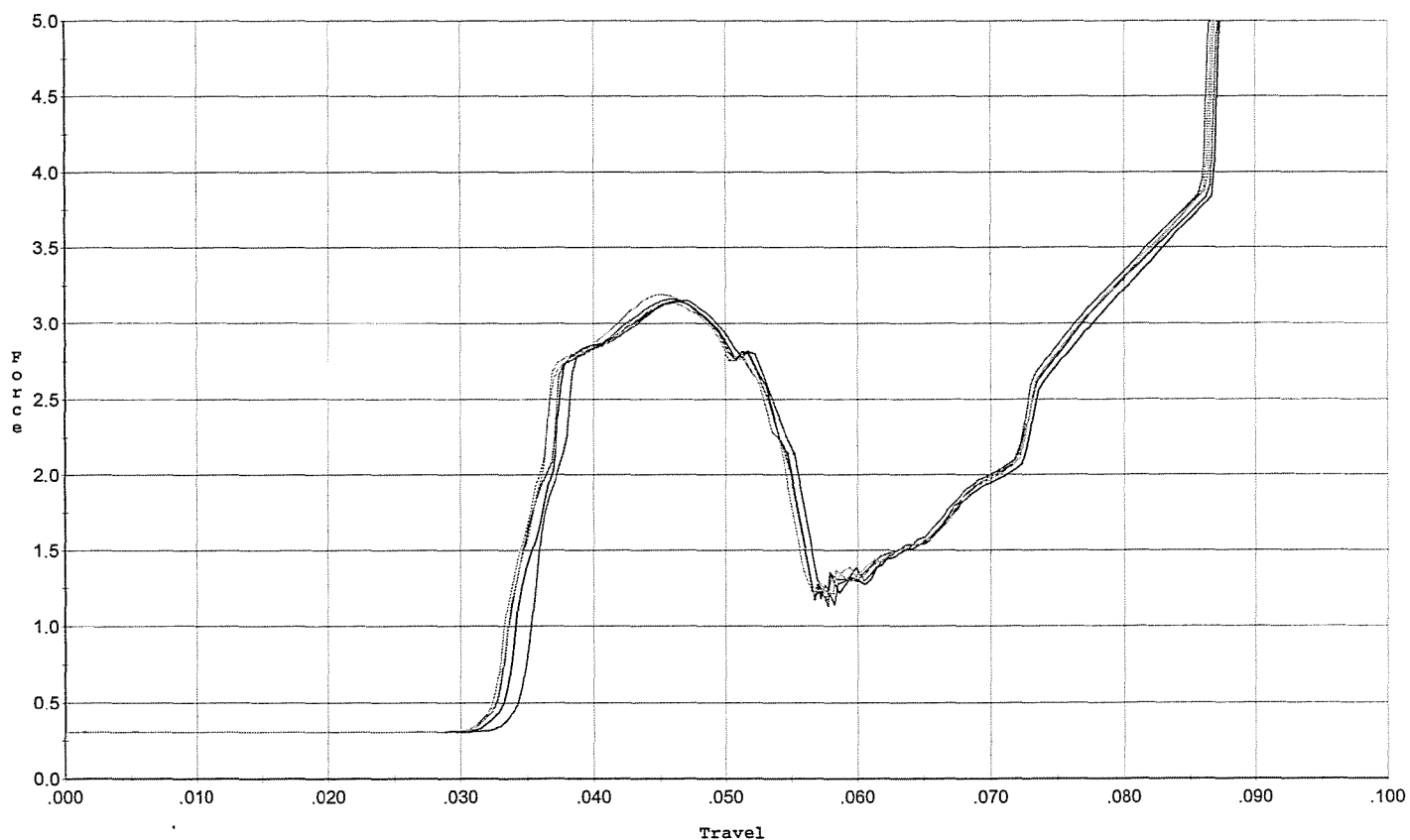
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 3.092      | 0.058             | 0.036           | 0.038      | 0.066             |           | Set Trigger |
| 2 | 3.050      | 0.058             | 0.036           | 0.037      | 0.066             |           | Set Trigger |
| 3 | 3.007      | 0.058             | 0.036           | 0.037      | 0.065             |           | Set Trigger |
| 4 | 3.104      | 0.057             | 0.035           | 0.037      | 0.065             |           | Set Trigger |
| 5 | 3.084      | 0.057             | 0.035           | 0.037      | 0.066             |           | Set Trigger |

Avg 3.06

## Trigger Profile [ lbs,inch ]

Profile SWS  
GunType: Rifle  
Make: Remington  
Note: R. Putch 9/13/08

Model: M/24  
Serial No: Form #F005  
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



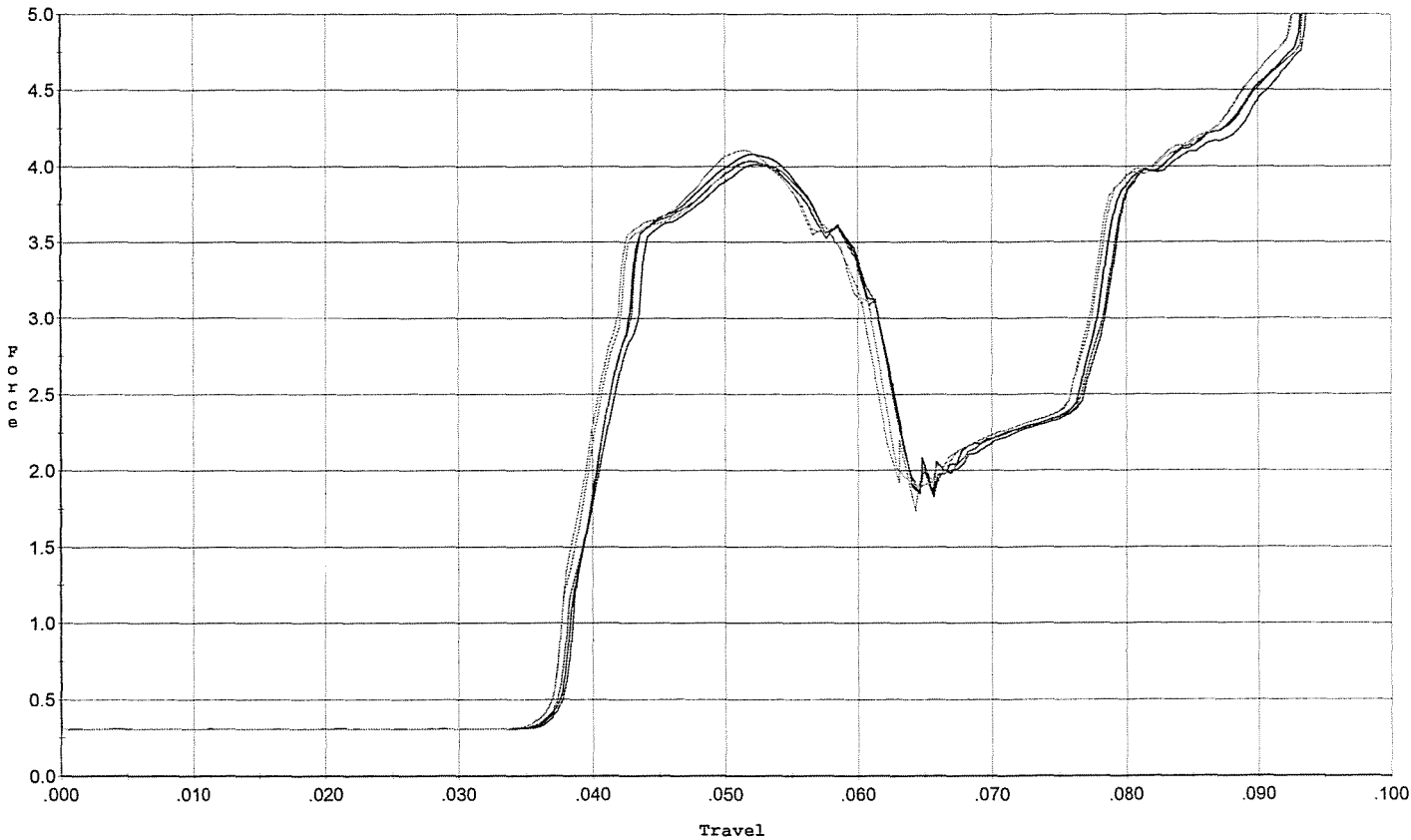
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 3.151      | 0.055             | 0.034           | 0.036      | 0.066             |           | Set Trigger |
| 2 | 3.141      | 0.055             | 0.033           | 0.036      | 0.066             |           | Set Trigger |
| 3 | 3.161      | 0.055             | 0.033           | 0.036      | 0.067             |           | Set Trigger |
| 4 | 3.128      | 0.054             | 0.033           | 0.036      | 0.066             |           | Set Trigger |
| 5 | 3.191      | 0.054             | 0.032           | 0.036      | 0.067             |           | Set Trigger |

AVG 3.15

Trigger Profile [ lbs,inch ]

Profile SWS  
GunType: Rifle  
Make: Remington  
Note: R. Putch 9/13/08

Model: M/24  
Serial No: Form #F005  
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



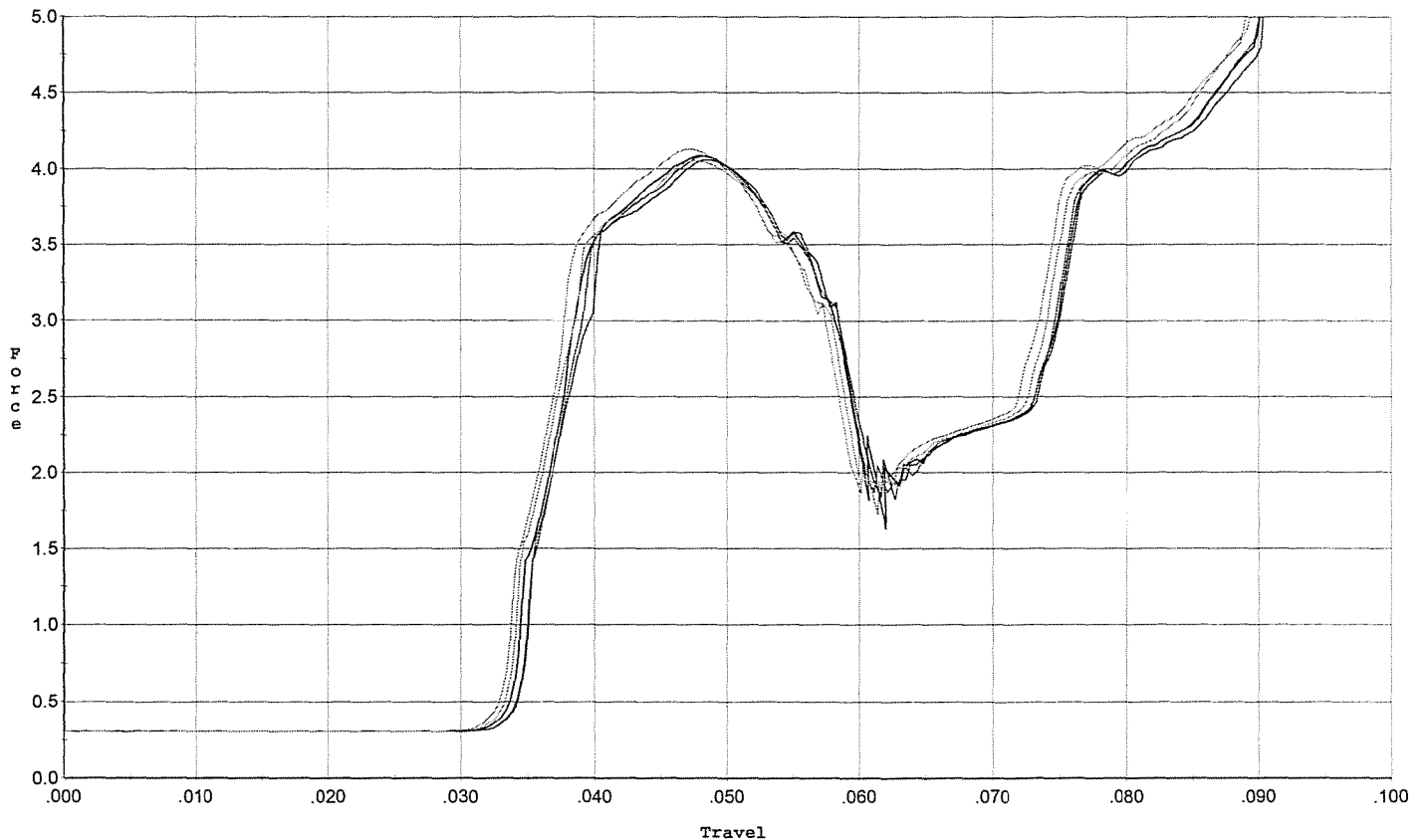
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 4.016      | 0.061             | 0.038           | 0.037      | 0.090             |           | Set Trigger |
| 2 | 4.080      | 0.063             | 0.037           | 0.036      | 0.094             |           | Set Trigger |
| 3 | 4.039      | 0.061             | 0.037           | 0.036      | 0.092             |           | Set Trigger |
| 4 | 4.033      | 0.061             | 0.037           | 0.036      | 0.091             |           | Set Trigger |
| 5 | 4.108      | 0.060             | 0.037           | 0.037      | 0.091             |           | Set Trigger |

Avg 4.05

## Trigger Profile [ lbs,inch ]

Profile SWS  
GunType: Rifle  
Make: Remington  
Note: R. Putch 9/13/08

Model: M/24  
Serial No: Form #F005  
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



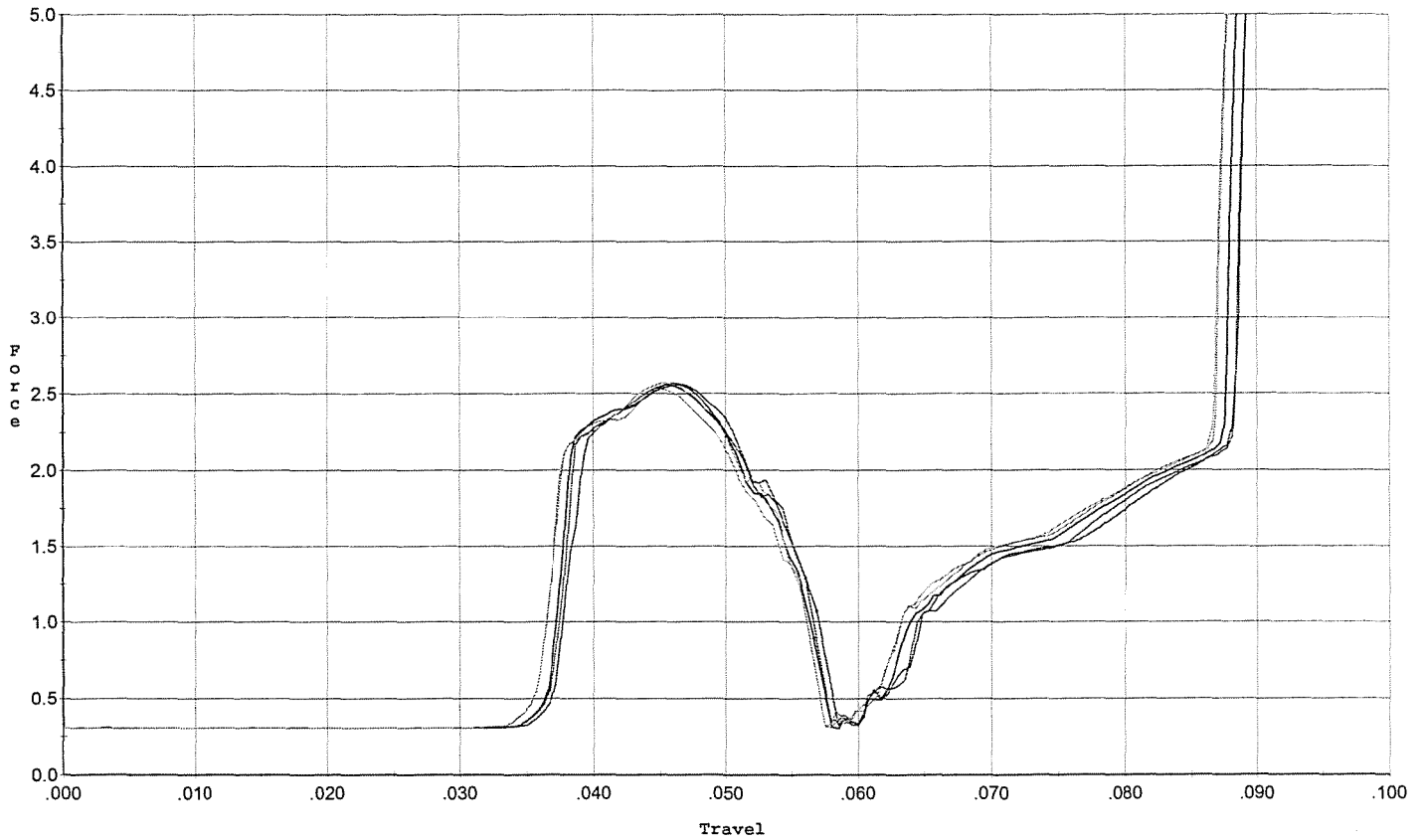
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 4.058      | 0.058             | 0.034           | 0.035      | 0.091             |           | Set Trigger |
| 2 | 4.086      | 0.059             | 0.034           | 0.035      | 0.094             |           | Set Trigger |
| 3 | 4.084      | 0.058             | 0.034           | 0.035      | 0.092             |           | Set Trigger |
| 4 | 4.053      | 0.058             | 0.033           | 0.035      | 0.092             |           | Set Trigger |
| 5 | 4.131      | 0.057             | 0.033           | 0.035      | 0.093             |           | Set Trigger |

Avg 4.08

Trigger Profile [ lbs,inch ]

Profile SWS  
GunType: Rifle  
Make: Remington  
Note: R. Putch 9/13/08

Model: M/24  
Serial No: Form #F005  
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



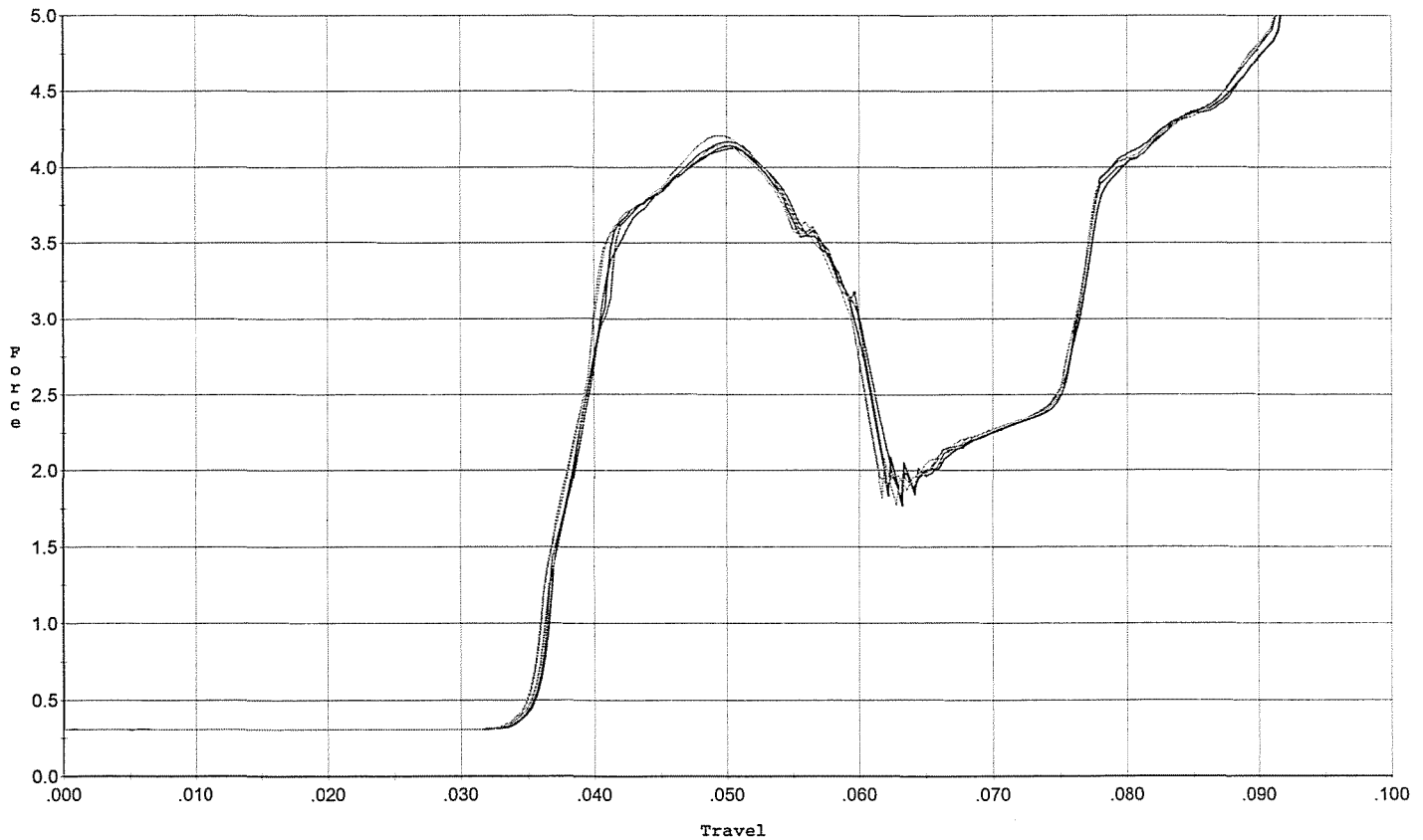
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 2.562      | 0.057             | 0.037           | 0.038      | 0.052             |           | Set Trigger |
| 2 | 2.560      | 0.057             | 0.036           | 0.038      | 0.052             |           | Set Trigger |
| 3 | 2.570      | 0.056             | 0.037           | 0.038      | 0.052             |           | Set Trigger |
| 4 | 2.570      | 0.056             | 0.036           | 0.037      | 0.053             |           | Set Trigger |
| 5 | 2.528      | 0.056             | 0.036           | 0.037      | 0.052             |           | Set Trigger |

Avg 2.55

## Trigger Profile [ lbs,inch ]

Profile SWS  
GunType: Rifle  
Make: Remington  
Note: R. Putch 9/13/08

Model: M/24  
Serial No: Form #F005  
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 4.126      | 0.060             | 0.035           | 0.036      | 0.093             |           | Set Trigger |
| 2 | 4.142      | 0.060             | 0.036           | 0.036      | 0.094             |           | Set Trigger |
| 3 | 4.169      | 0.060             | 0.035           | 0.036      | 0.094             |           | Set Trigger |
| 4 | 4.148      | 0.059             | 0.035           | 0.036      | 0.093             |           | Set Trigger |
| 5 | 4.209      | 0.059             | 0.035           | 0.036      | 0.094             |           | Set Trigger |

AVG 4.15