

G6785050

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
 BOLT ACTION CENTERFIRE RIFLE
 24" BARREL 7.62 NATO
 WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

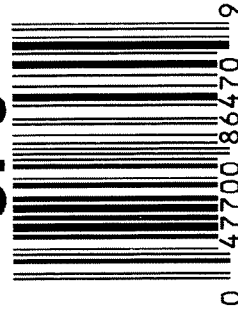
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6785050

UPC



GUN SERIAL #

G 6785050

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		9-22-08	SPD
430	ASSEMBLE TO STOCK		9-22-08	SP
440	PROOF		9-22-08	SPD
460	CHECK HEADSPACE		9-22-08	SPD
470	DIS-ASSEMBLE ACTION		9-22-08	SPD
472	SERIALIZE BOLT HANDLE		9-23-08	SPN
475	DRILL AND TAP SIGHT HOLES		9-23-08	SP
480	MAGNAFLUX BBL ACTION		9/30	AS
490	MAGNAFLUX BOLT		9/22/08	MR
500	ROLLMARK CALIBER		9/30/08	RT
520	GOFF BLAST BBL / REC		10/1/08	DS
542	APPLY COATINGS (BARREL ACTION)		10-2	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		10-3-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		10-3-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		10-3-08	SP
	D) OIL FIRING PIN ASSEMBLY		10-21-08	PSN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

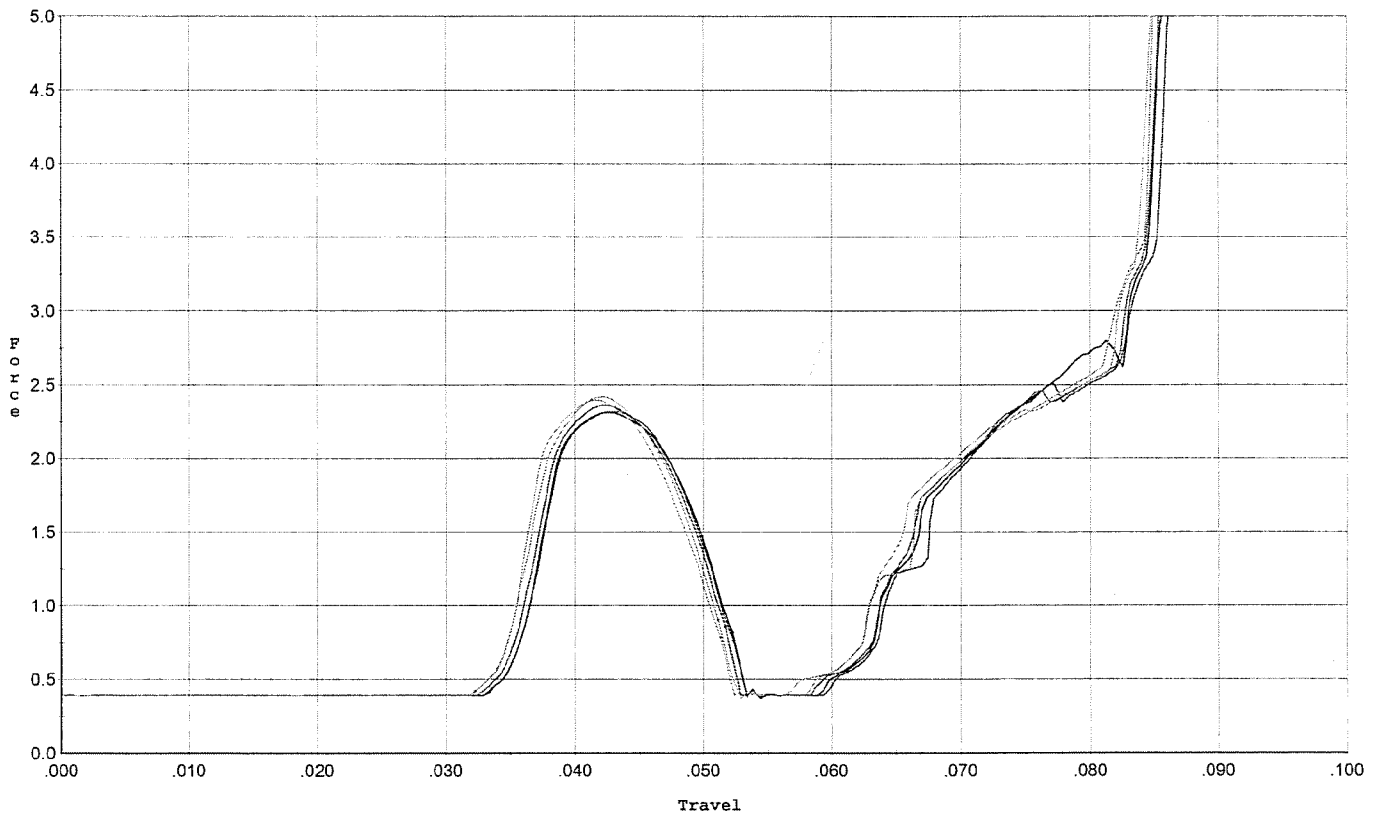
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.0</u> <u>3.0</u> <u>4.0</u>	12-5-08	RN
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>4.0</u> <u>4.0</u> <u>4.0</u>	12-5-08	RN
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.022</u> <u>.022</u>	12-5-08	RN
	J) ASSEMBLE STOCK		10-21-08	Rsu
	K) ASSEMBLE SWIVEL STUDS		12-5-08	RN
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	11-24-08	TC
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		11-24-08	RN
670	FINAL INSPECTION A) HEADSPACE		12-5-08	RN
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.56</u> <u>2.43</u> <u>2.40</u> <u>2.52</u> <u>2.42</u>	12-5-08	RN
	C) FUNCTION		12-5-08	RN
690	PACK		12-18-08	Rsu

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/14/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



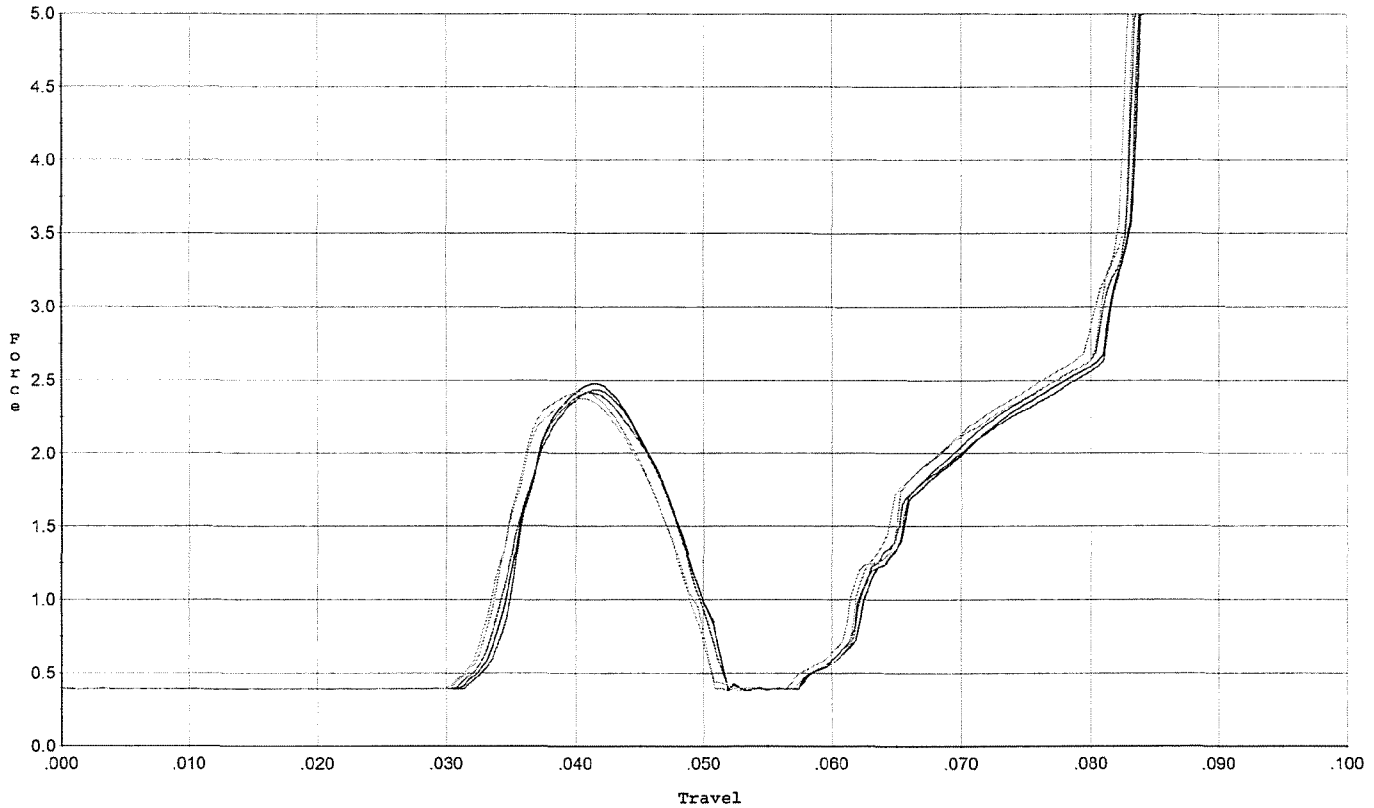
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.318	0.052	0.035	0.039	0.044		Set Trigger
2	2.314	0.052	0.035	0.039	0.044		Set Trigger
3	2.366	0.052	0.035	0.039	0.044		Set Trigger
4	2.420	0.051	0.034	0.039	0.045		Set Trigger
5	2.398	0.051	0.034	0.039	0.045		Set Trigger

Avg 2.36

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 10/14/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 20 cycles +/- .50 lbs.



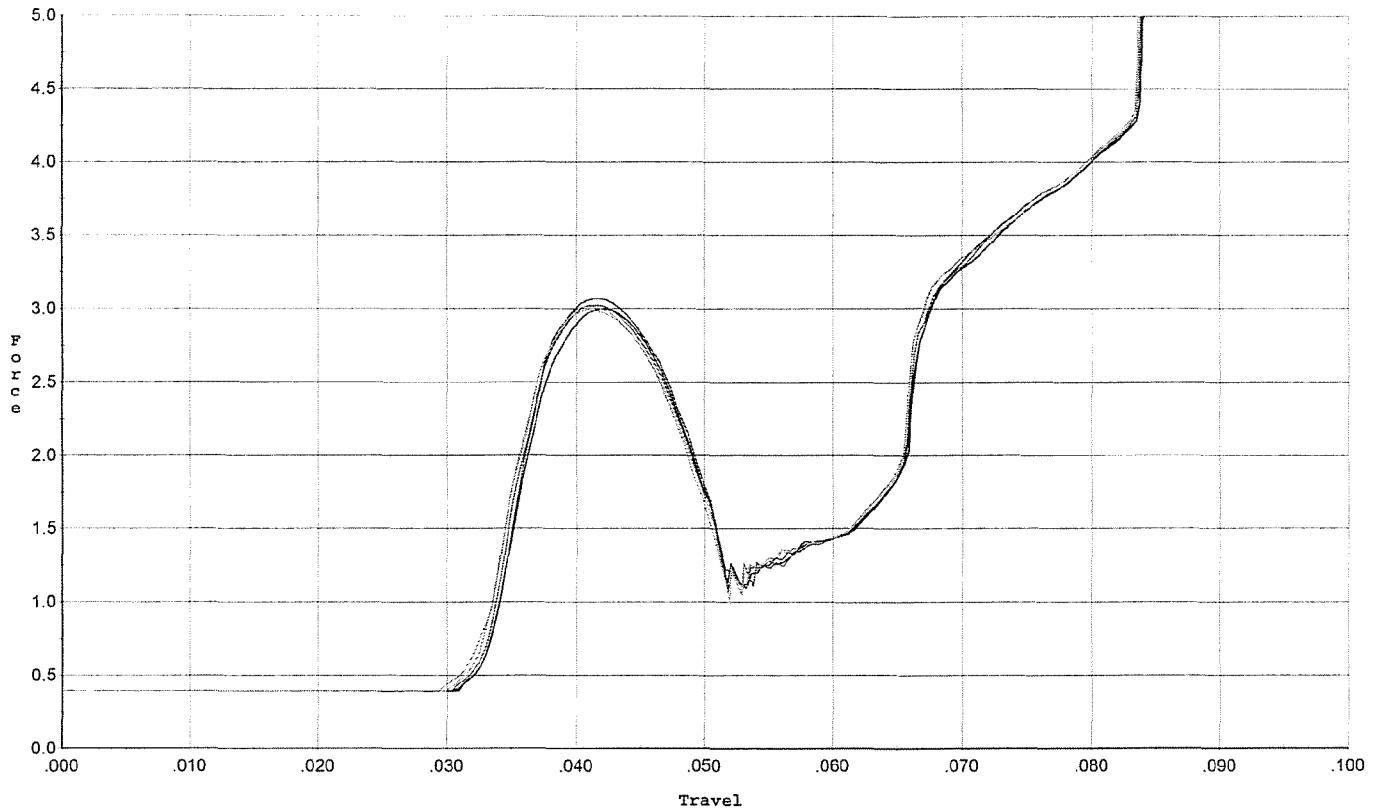
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.436	0.051	0.034	0.039	0.044		Set Trigger
2	2.475	0.051	0.033	0.039	0.045		Set Trigger
3	2.417	0.048	0.033	0.039	0.043		Set Trigger
4	2.376	0.050	0.033	0.039	0.044		Set Trigger
5	2.423	0.050	0.032	0.038	0.044		Set Trigger

Aug 2.42

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 10/14/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



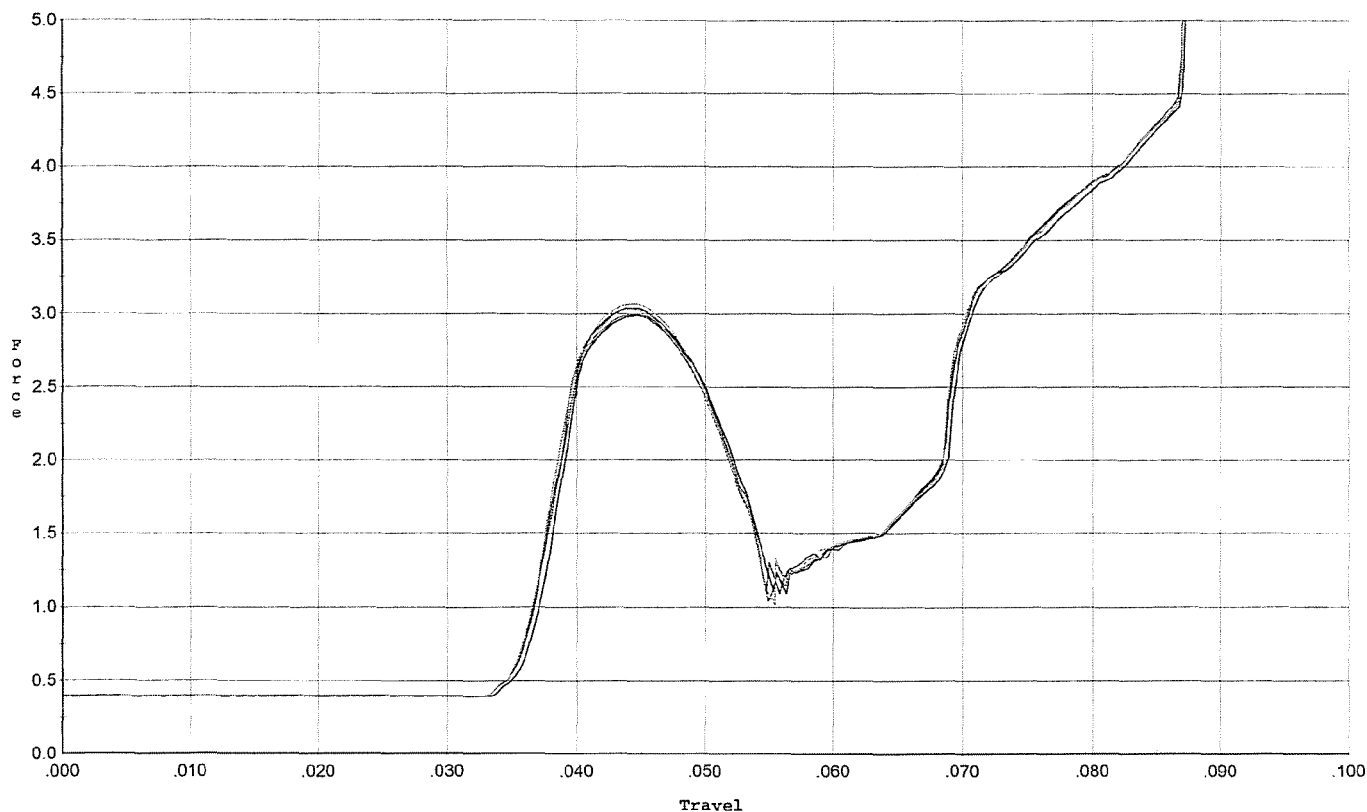
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.068	0.050	0.033	0.037	0.055		Set Trigger
2	3.000	0.050	0.033	0.037	0.054		Set Trigger
3	3.023	0.050	0.033	0.037	0.055		Set Trigger
4	3.014	0.051	0.032	0.037	0.055		Set Trigger
5	2.992	0.051	0.032	0.037	0.055		Set Trigger

Avg 3.01

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/14/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



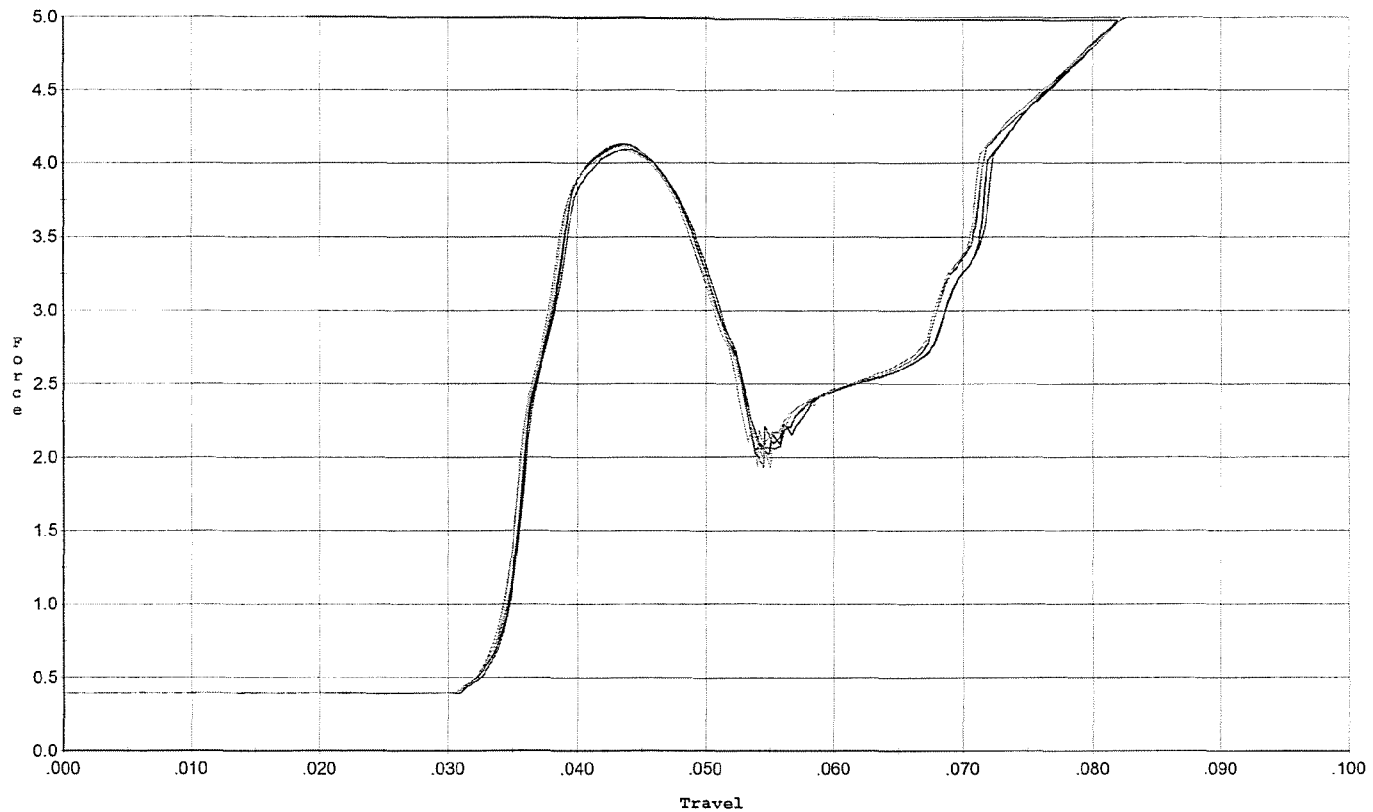
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.036	0.053	0.036	0.038	0.057		Set Trigger
2	2.991	0.053	0.036	0.038	0.056		Set Trigger
3	2.995	0.054	0.035	0.038	0.056		Set Trigger
4	3.032	0.053	0.035	0.038	0.057		Set Trigger
5	3.066	0.054	0.035	0.038	0.057		Set Trigger

Avg 3.02

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 10/14/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



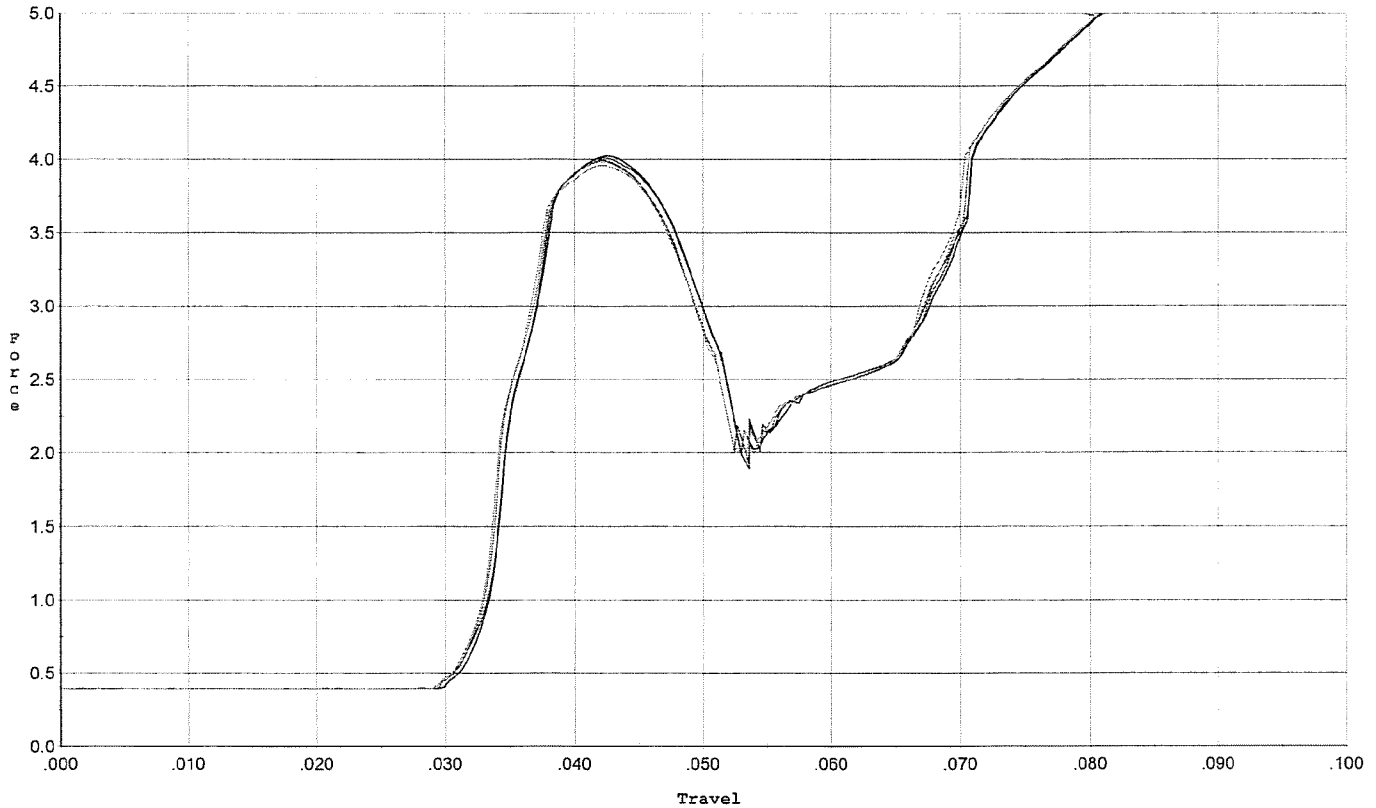
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.095	0.052	0.033	0.036	0.074		Set Trigger
2	4.127	0.052	0.033	0.036	0.075		Set Trigger
3	4.132	0.052	0.033	0.036	0.075		Set Trigger
4	4.085	0.053	0.033	0.036	0.076		Set Trigger
5	4.112	0.052	0.033	0.036	0.074		Set Trigger

Aug 4.11

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 10/14/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



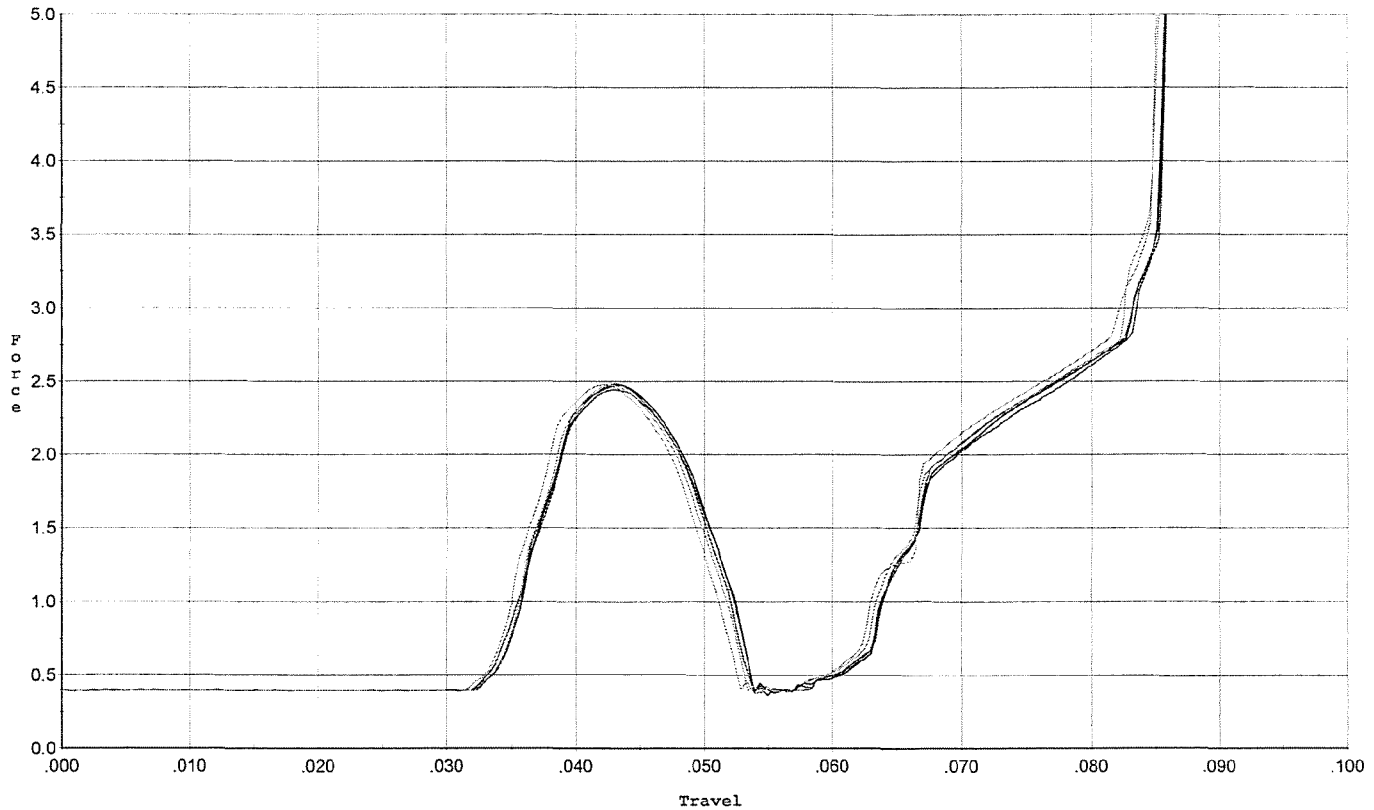
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.011	0.051	0.032	0.035	0.075		Set Trigger
2	4.023	0.051	0.032	0.035	0.074		Set Trigger
3	3.992	0.051	0.032	0.035	0.073		Set Trigger
4	3.983	0.051	0.031	0.035	0.073		Set Trigger
5	3.960	0.051	0.031	0.035	0.074		Set Trigger

Avg 3.99

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 10/14/08

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



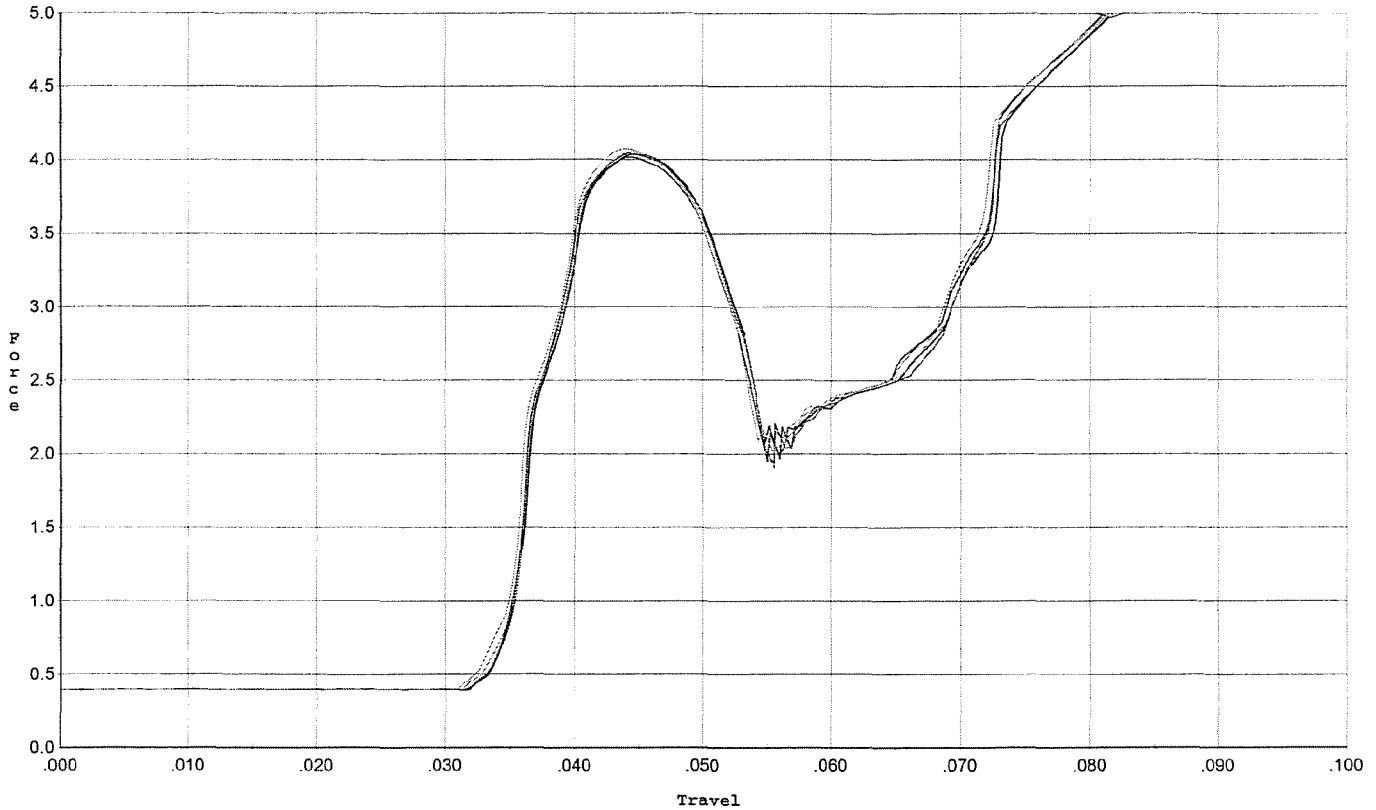
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.441	0.053	0.034	0.039	0.047		Set Trigger
2	2.477	0.052	0.034	0.039	0.048		Set Trigger
3	2.486	0.052	0.034	0.039	0.047		Set Trigger
4	2.477	0.052	0.034	0.039	0.047		Set Trigger
5	2.480	0.052	0.034	0.039	0.047		Set Trigger

Aug 247

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 10/14/08

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.018	0.054	0.034	0.036	0.076		Set Trigger
2	4.036	0.053	0.034	0.036	0.075		Set Trigger
3	4.049	0.053	0.034	0.036	0.076		Set Trigger
4	4.077	0.053	0.033	0.036	0.076		Set Trigger
5	4.053	0.053	0.033	0.036	0.076		Set Trigger

Avg 4.04