

G6785051

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

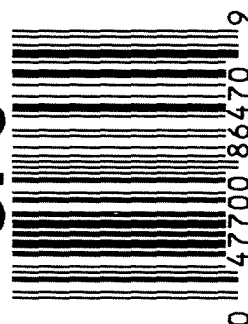
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6785051

UPC



GUN SERIAL #

G 6785051

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		9-5-08	S.P.D.
430	ASSEMBLE TO STOCK		9-6-08	TC
440	PROOF		9-6-08	TC
460	CHECK HEADSPACE		9-6-08	TC
470	DIS-ASSEMBLE ACTION		9-6-08	S.P.D.
472	SERIALIZE BOLT HANDLE		9-8-08	RT
475	DRILL AND TAP SIGHT HOLES		9-8-08	SP
480	MAGNAFLUX BBL ACTION		9-9-08	BT
490	MAGNAFLUX BOLT		9/6/08	MR
500	ROLLMARK CALIBER		9/9/08	RT
520	GOFF BLAST BBL / REC		9/10/08	DC
542	APPLY COATINGS (BARREL ACTION)		9/13	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-24-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-24-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-24-08	SP
	D) OIL FIRING PIN ASSEMBLY		9-29-08	BSN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			
	2.50 LBS +/- .5 LBS			

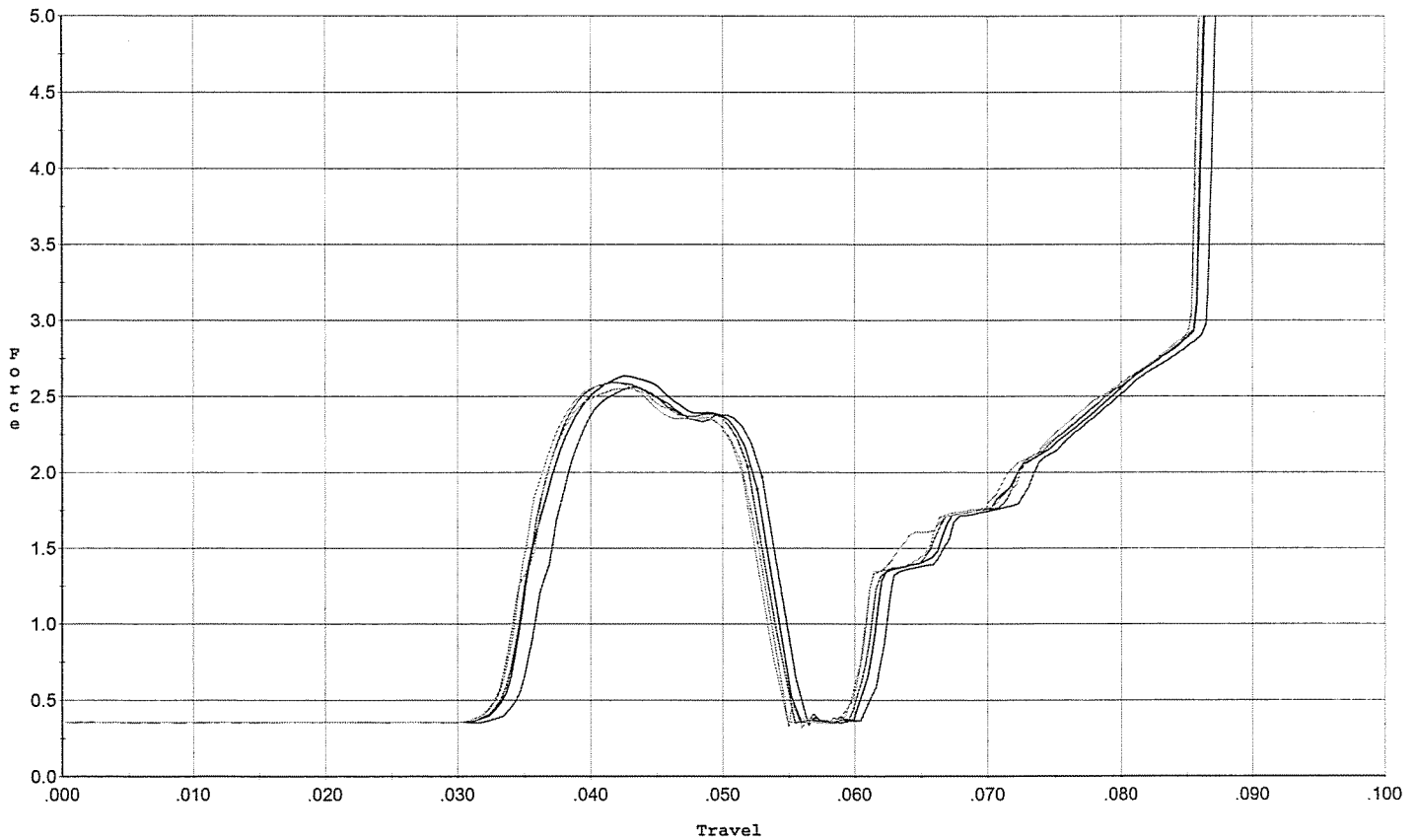
F004 REV 5/2006

ST #	DESCRIPTION	2 LBS MIN 10 LBS MAX	READING	DATE	INITIAL
560	F) SAFETY ON FORCE		<u>3.5</u> <u>3.5</u> <u>3.5</u>	10-8-08	L. J.
CONT.					
	G) SAFETY OFF FORCE	2 LBS MIN	5.0 <u>3.0</u> ^{4.7} <u>3.0</u> <u>3.0</u>	10-8-08	L. J.
	H) TRIGGER PULL TEST AND RETAINABILITY				
	I) FIRING PIN INDENT	.020 MIN			
	J) ASSEMBLE STOCK			9-29-08	FSN
	K) ASSEMBLE SWIVEL STUDS			10-8-08	L. J.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S				
	M) IRON SIGHT ALIGNMENT				
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER				
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u> FAIL <u>PASS</u> FAIL	9-30-08	TL
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION N/A		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
660	INSPECT FOR LIVE AMMO			9-30-08	L. J.
670	FINAL INSPECTION A) HEADSPACE			10-8-08	L. J.
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.90</u> <u>2.95</u> <u>3.02</u> <u>3.00</u> <u>2.93</u>	9-30-08	TL
	C) FUNCTION			10-8-08	L. J.
690	PACK			12/3/08	Fm

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/25/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



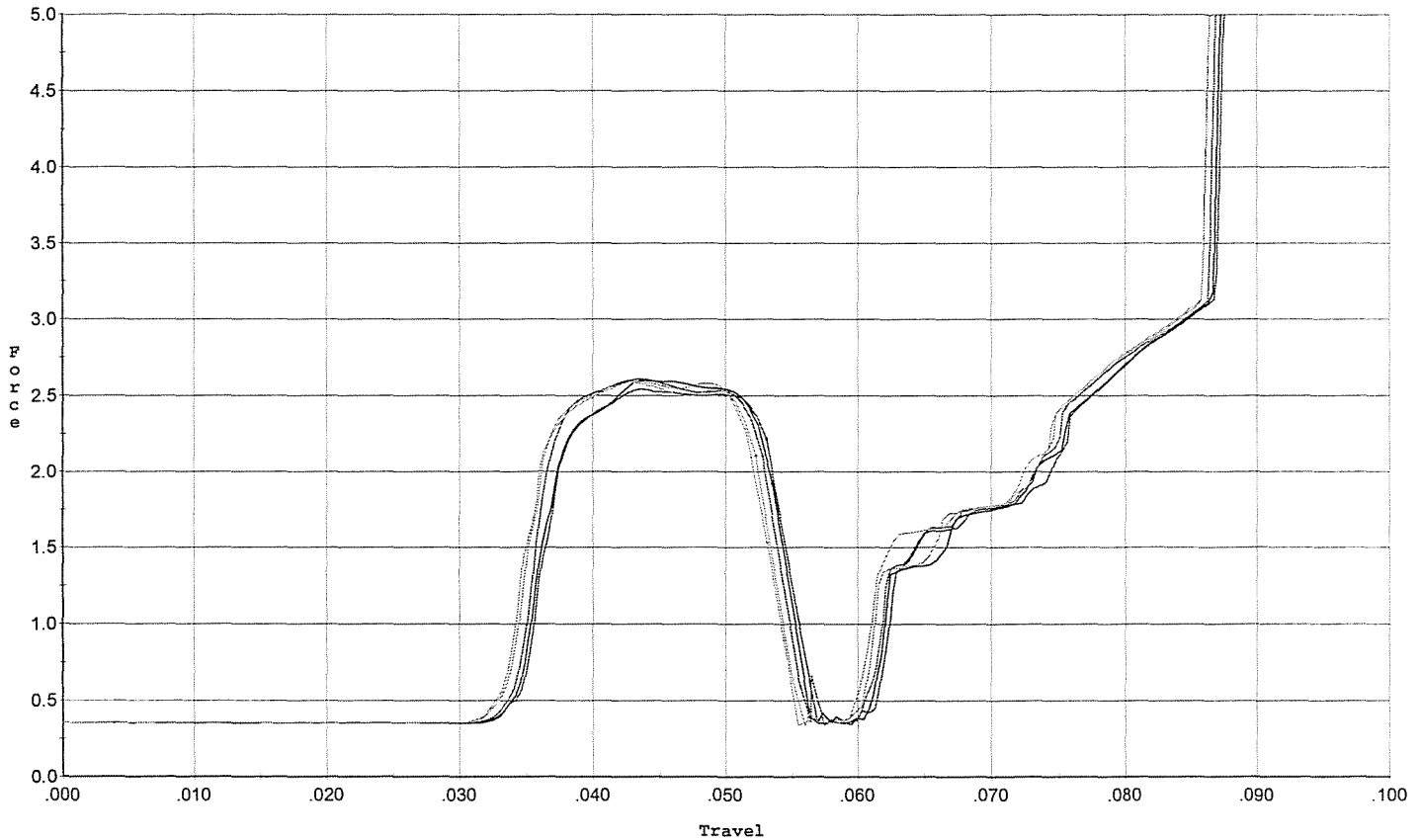
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.563	0.053	0.035	0.038	0.053		Set Trigger
2	2.634	0.053	0.034	0.037	0.054		Set Trigger
3	2.591	0.052	0.034	0.038	0.053		Set Trigger
4	2.591	0.051	0.033	0.038	0.053		Set Trigger
5	2.553	0.053	0.033	0.037	0.054		Set Trigger

Avg 2.54

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/25/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



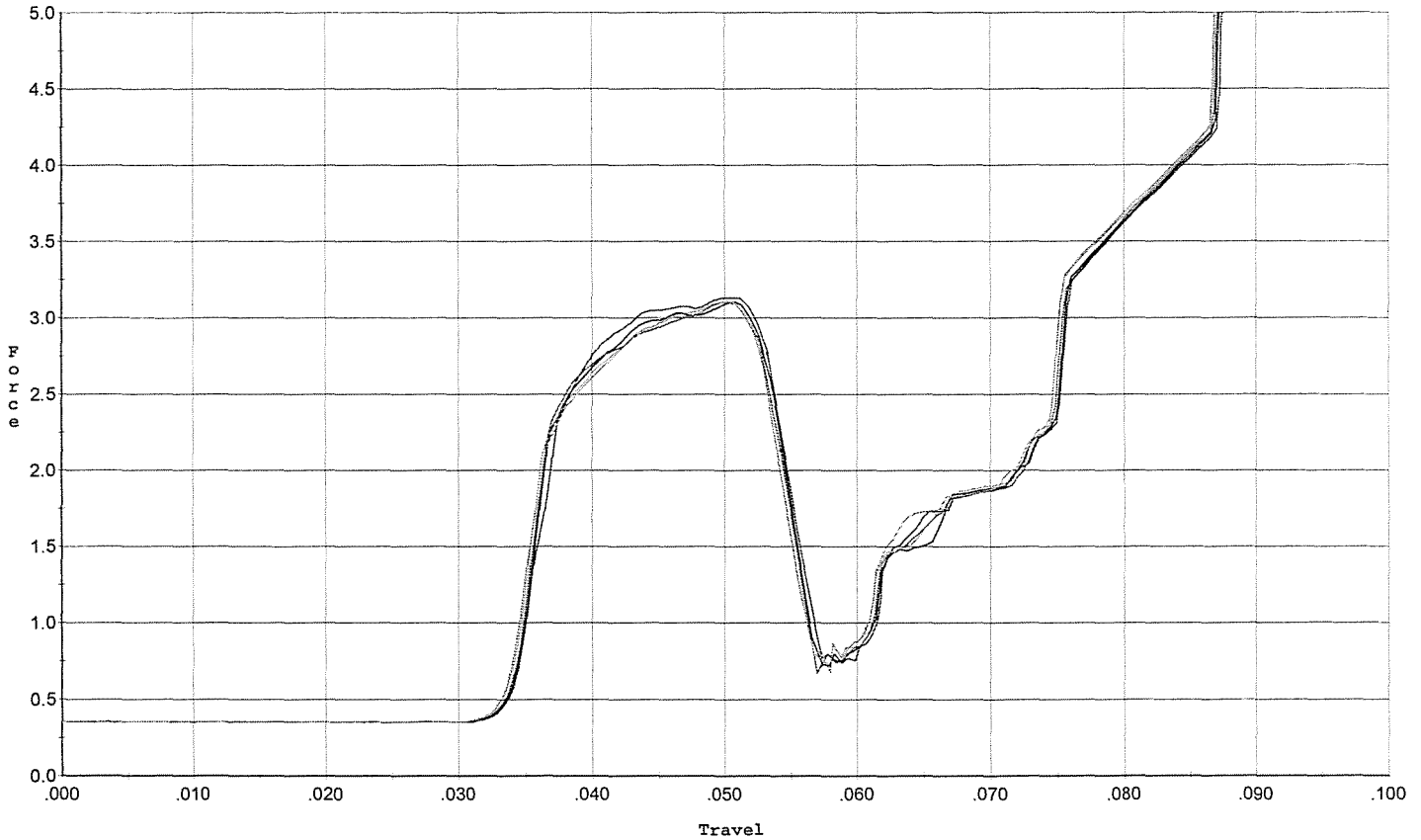
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.545	0.053	0.035	0.038	0.055		Set Trigger
2	2.597	0.054	0.035	0.037	0.056		Set Trigger
3	2.611	0.053	0.034	0.037	0.056		Set Trigger
4	2.588	0.052	0.034	0.037	0.056		Set Trigger
5	2.595	0.053	0.033	0.037	0.057		Set Trigger

AVG 2.58

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/25/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



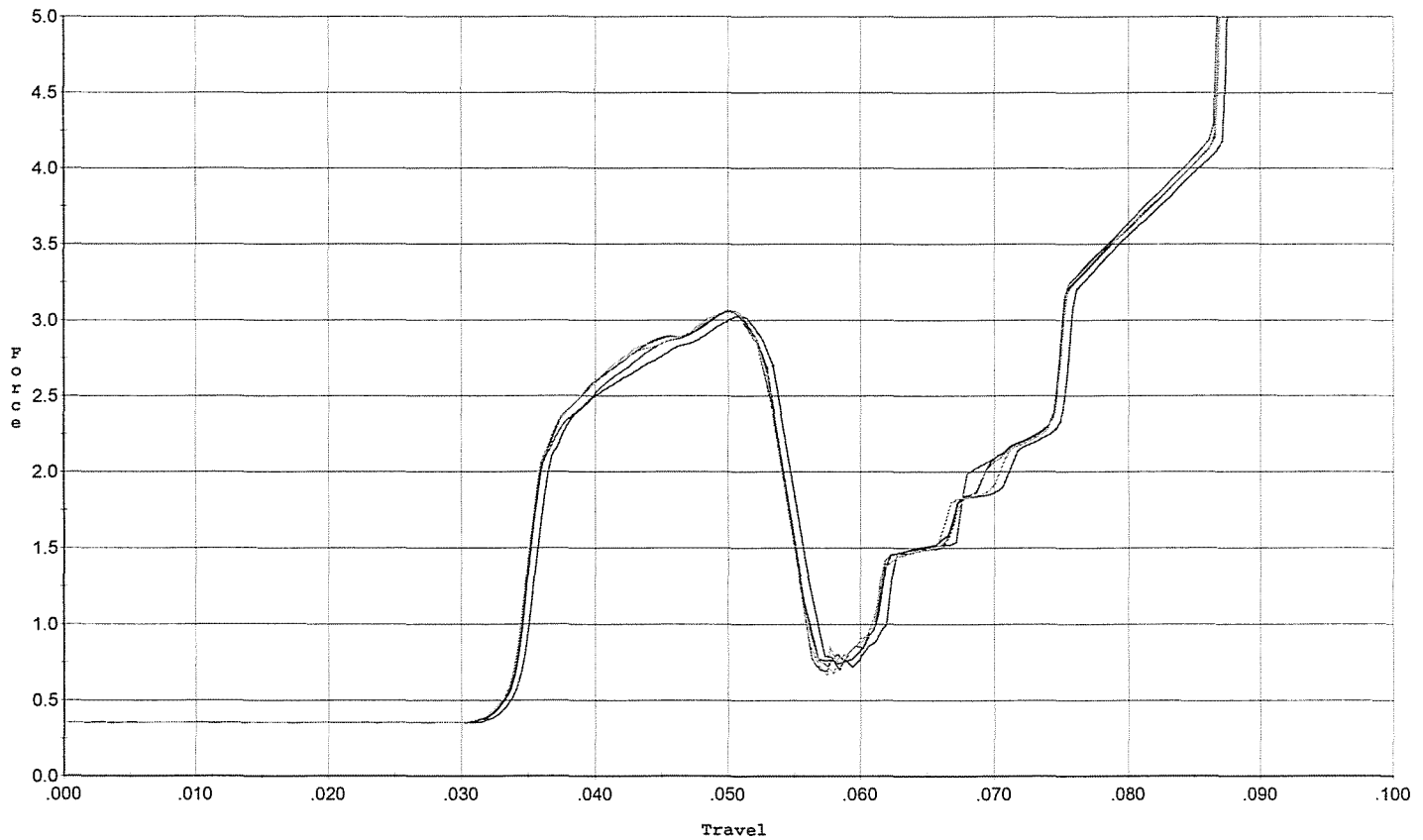
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.131	0.053	0.034	0.037	0.065		Set Trigger
2	3.106	0.054	0.034	0.036	0.065		Set Trigger
3	3.102	0.054	0.034	0.036	0.066		Set Trigger
4	3.106	0.053	0.034	0.037	0.064		Set Trigger
5	3.111	0.053	0.034	0.036	0.063		Set Trigger

Aug 3.11

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/25/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



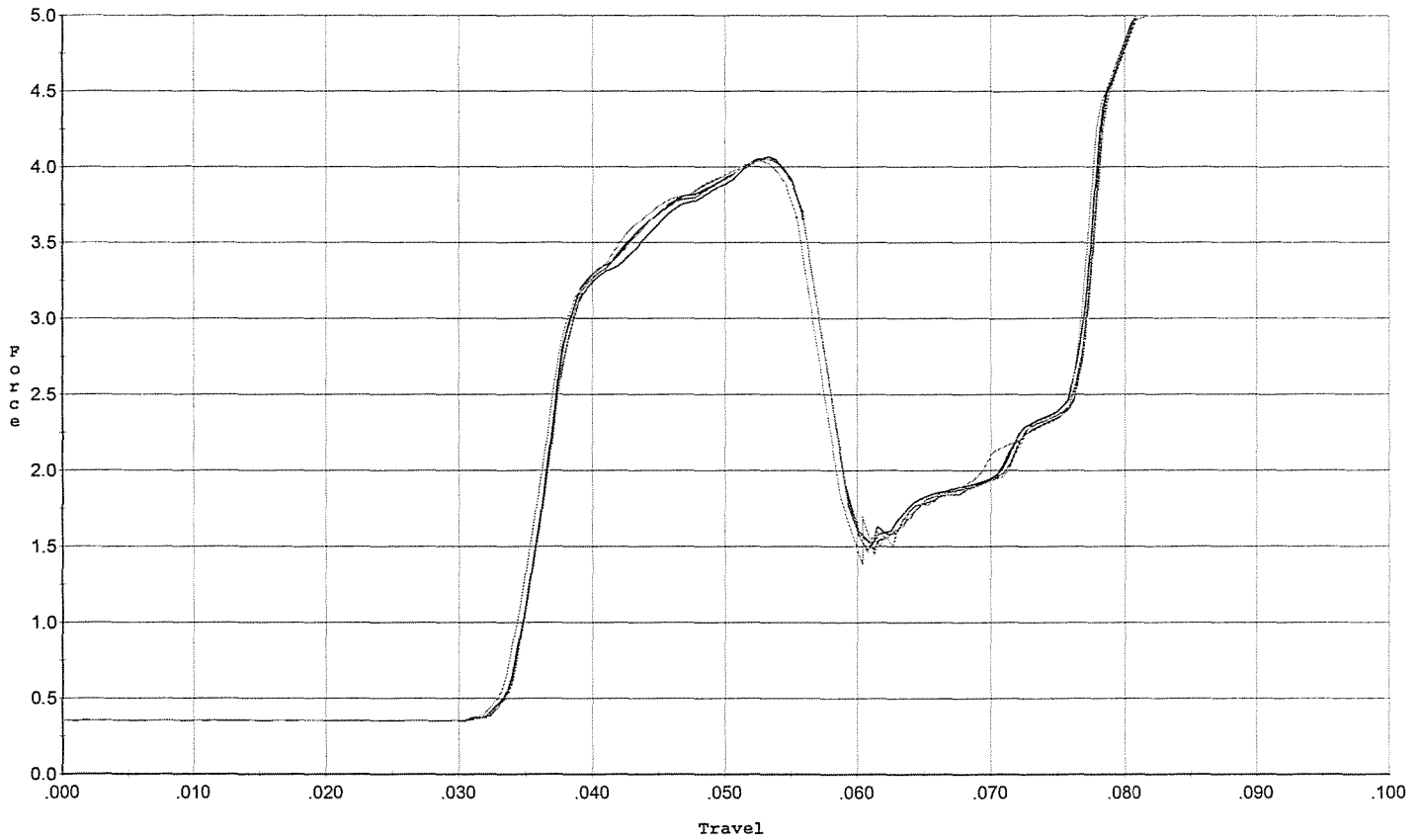
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.031	0.053	0.034	0.037	0.062		Set Trigger
2	3.059	0.053	0.034	0.036	0.063		Set Trigger
3	3.055	0.053	0.034	0.036	0.063		Set Trigger
4	3.062	0.053	0.034	0.036	0.063		Set Trigger
5	3.069	0.053	0.034	0.036	0.063		Set Trigger

Aug 3.05

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/25/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.†



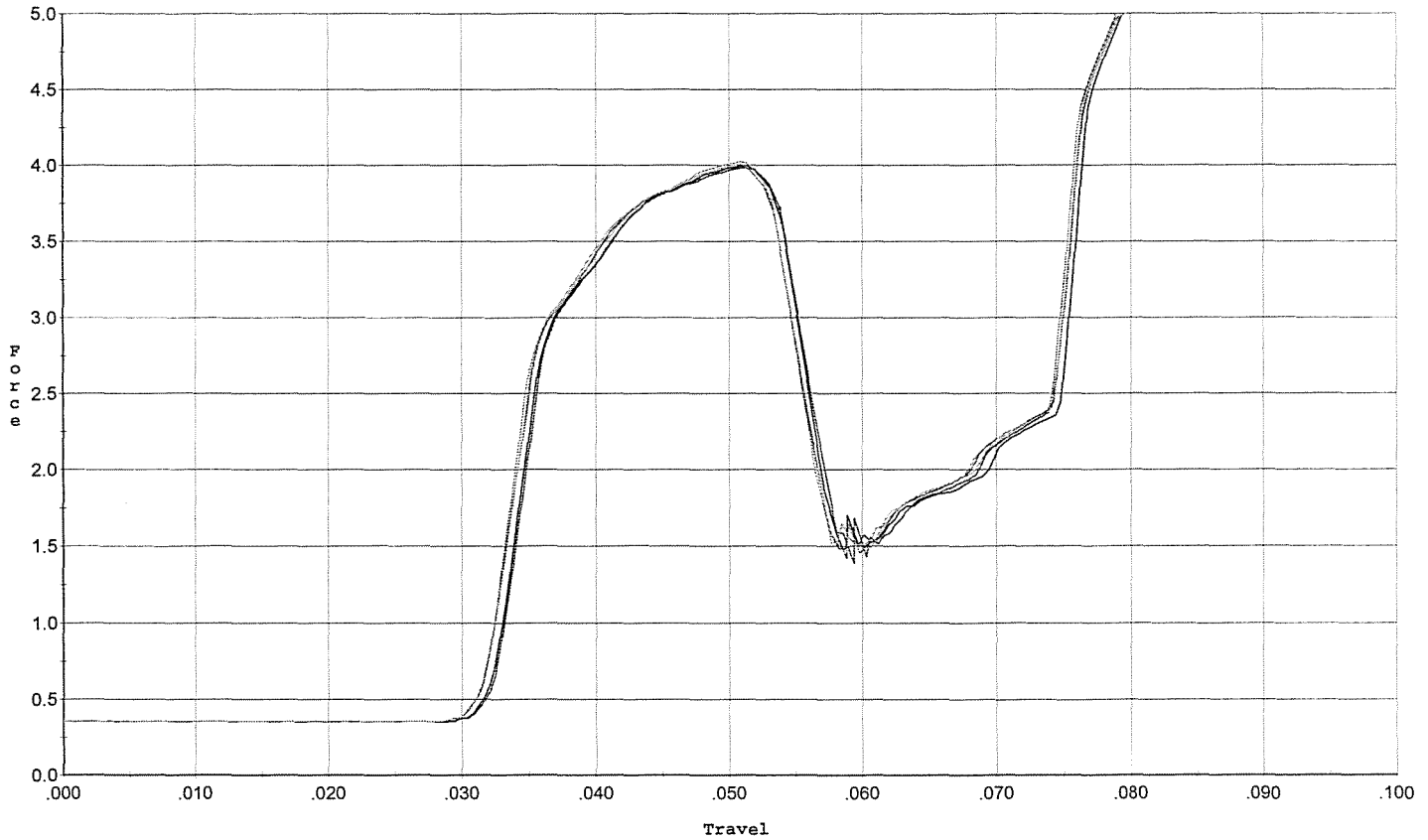
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.051	0.056	0.034	0.032	0.087		Set Trigger
2	4.066	0.056	0.034	0.032	0.088		Set Trigger
3	4.050	0.056	0.034	0.032	0.088		Set Trigger
4	4.053	0.056	0.034	0.032	0.088		Set Trigger
5	4.036	0.055	0.033	0.032	0.087		Set Trigger

Avg 4.05

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/25/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.7



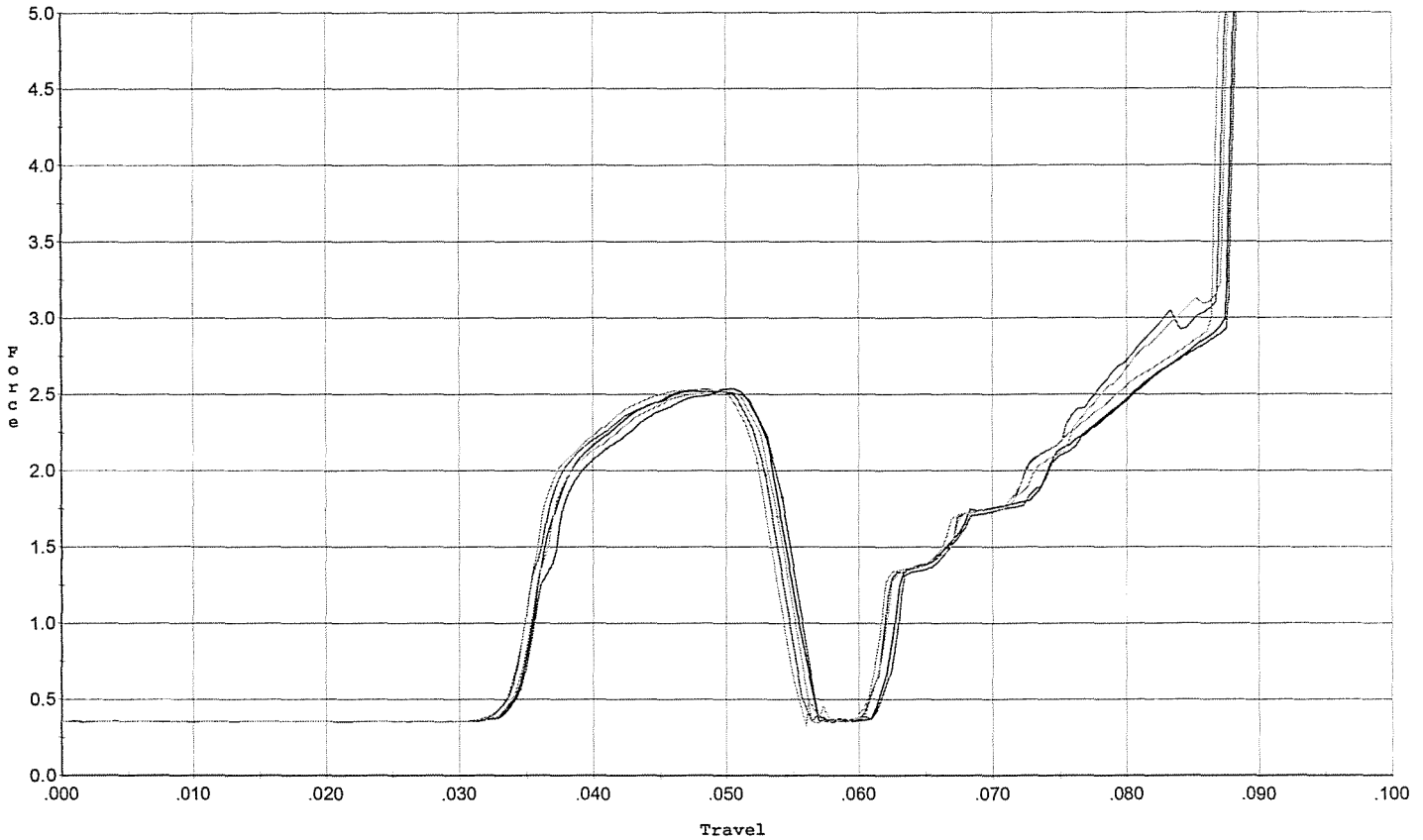
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.983	0.054	0.032	0.035	0.085		Set Trigger
2	3.996	0.054	0.032	0.035	0.086		Set Trigger
3	3.993	0.053	0.031	0.035	0.085		Set Trigger
4	4.026	0.053	0.031	0.035	0.085		Set Trigger
5	4.008	0.053	0.031	0.034	0.086		Set Trigger

Aug 4.00

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/25/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



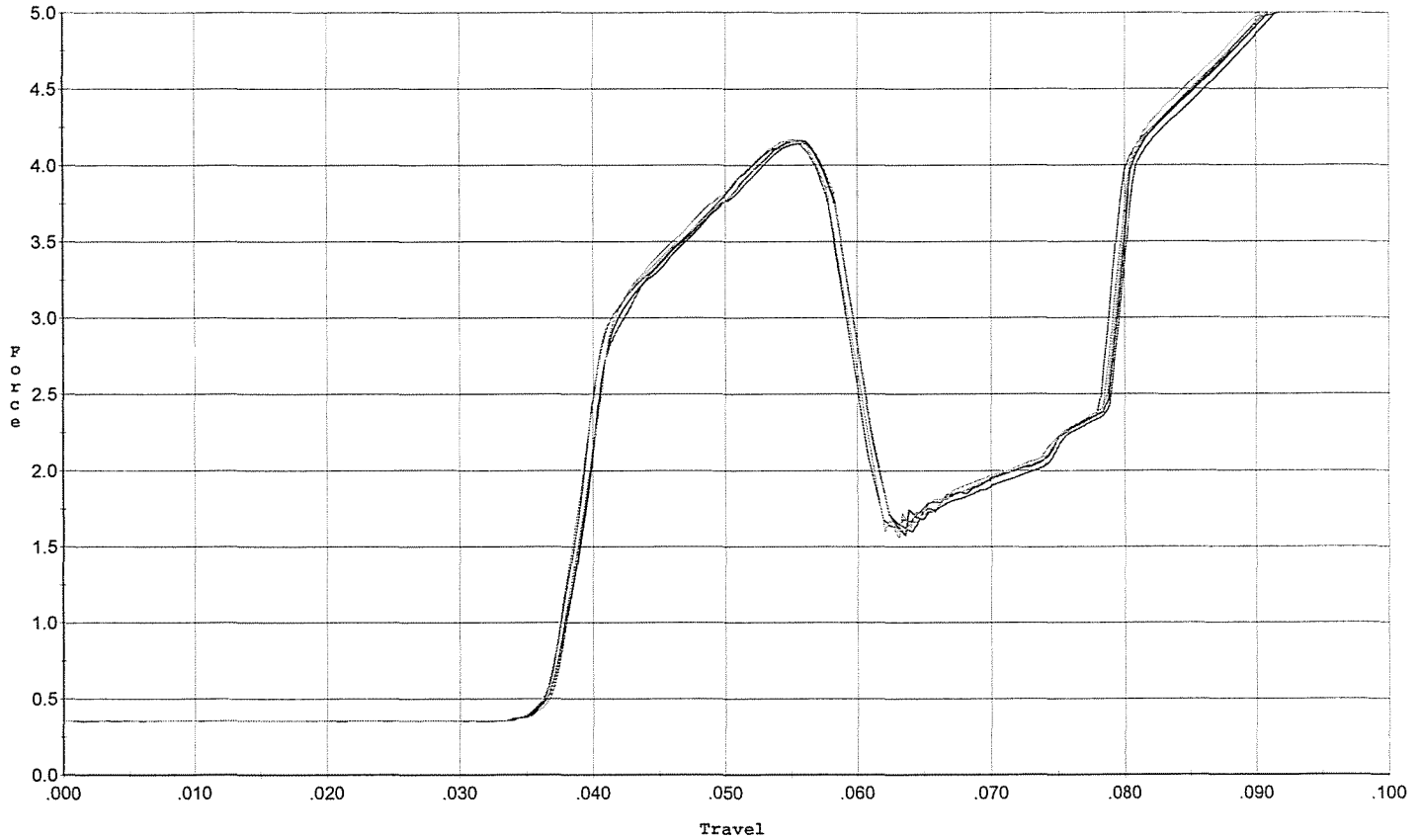
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.518	0.054	0.035	0.038	0.054		Set Trigger
2	2.534	0.053	0.035	0.038	0.054		Set Trigger
3	2.531	0.053	0.034	0.038	0.054		Set Trigger
4	2.524	0.054	0.034	0.038	0.054		Set Trigger
5	2.530	0.052	0.034	0.038	0.053		Set Trigger

Avg 2.52

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/25/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.144	0.058	0.037	0.037	0.086		Set Trigger
2	4.161	0.058	0.037	0.037	0.086		Set Trigger
3	4.139	0.058	0.037	0.037	0.086		Set Trigger
4	4.165	0.058	0.037	0.037	0.087		Set Trigger
5	4.167	0.058	0.037	0.037	0.086		Set Trigger

Aug 4.15