

G6785056

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)

BOLT ACTION CENTERFIRE RIFLE

24" BARREL 7.62 NATO

WITH BIPOD

proof of purchase



owner registration sticker



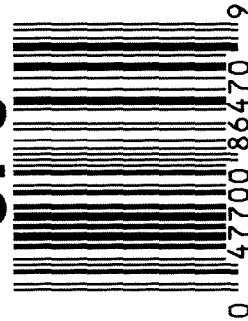
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6785056

UPC



BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6785056

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		9-5-08	SP
430	ASSEMBLE TO STOCK		9-6-08	TC
440	PROOF		9-6-08	TC
460	CHECK HEADSPACE		9-6-08	TC
470	DIS-ASSEMBLE ACTION		9-6-08	d.p.d.
472	SERIALIZE BOLT HANDLE		9-8-08	BSN
475	DRILL AND TAP SIGHT HOLES	MAGNA-FLUX SEP 10 2008	9-8-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR BSN	9-10-08	BSN
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		9/10/08	RT
520	GOFF BLAST BBL / REC			
542	APPLY COATINGS (BARREL ACTION)		9/15	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-22-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-22-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-22-08	SP
	D) OIL FIRING PIN ASSEMBLY		9-24-08	BSN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

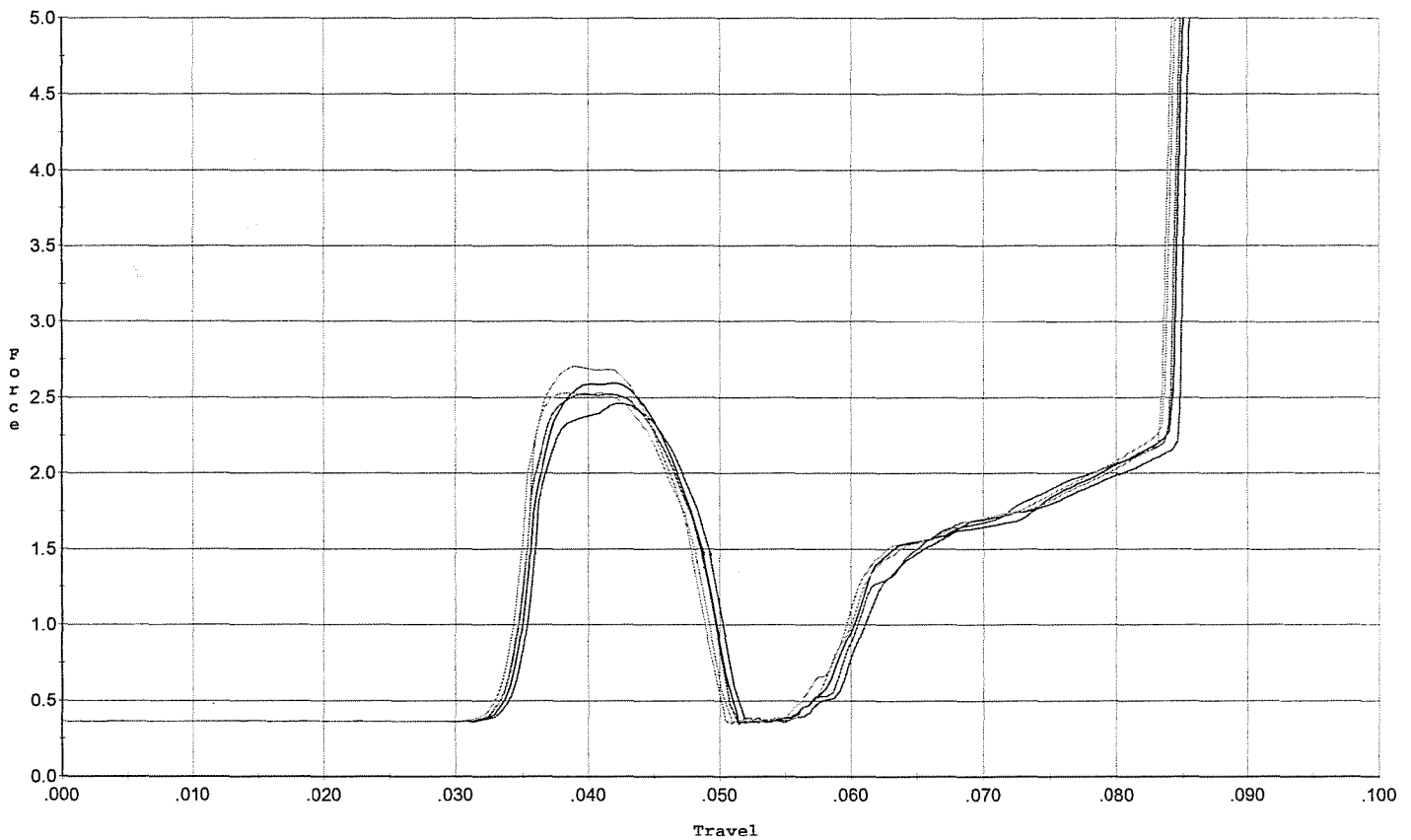
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.0</u> <u>4.0</u> <u>4.0</u>	10-20-08	LJ
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>5.0</u> <u>5.0</u> <u>5.0</u>	10-20-08	LJ
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.033</u> <u>.033</u> <u>.033</u>	10-20-08	LJ
	J) ASSEMBLE STOCK		9-24-08	LSN
	K) ASSEMBLE SWIVEL STUDS		10-20-08	LJ
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	10-3-08	LJ
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		10-3-08	TC
670	FINAL INSPECTION A) HEADSPACE		10-20-08	LJ
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.50</u> <u>2.35</u> <u>2.52</u> <u>2.31</u> <u>2.47</u>	10/3/08	Fm
	C) FUNCTION		10-20-08	LJ
690	PACK		12-5-08	LSN

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/23/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



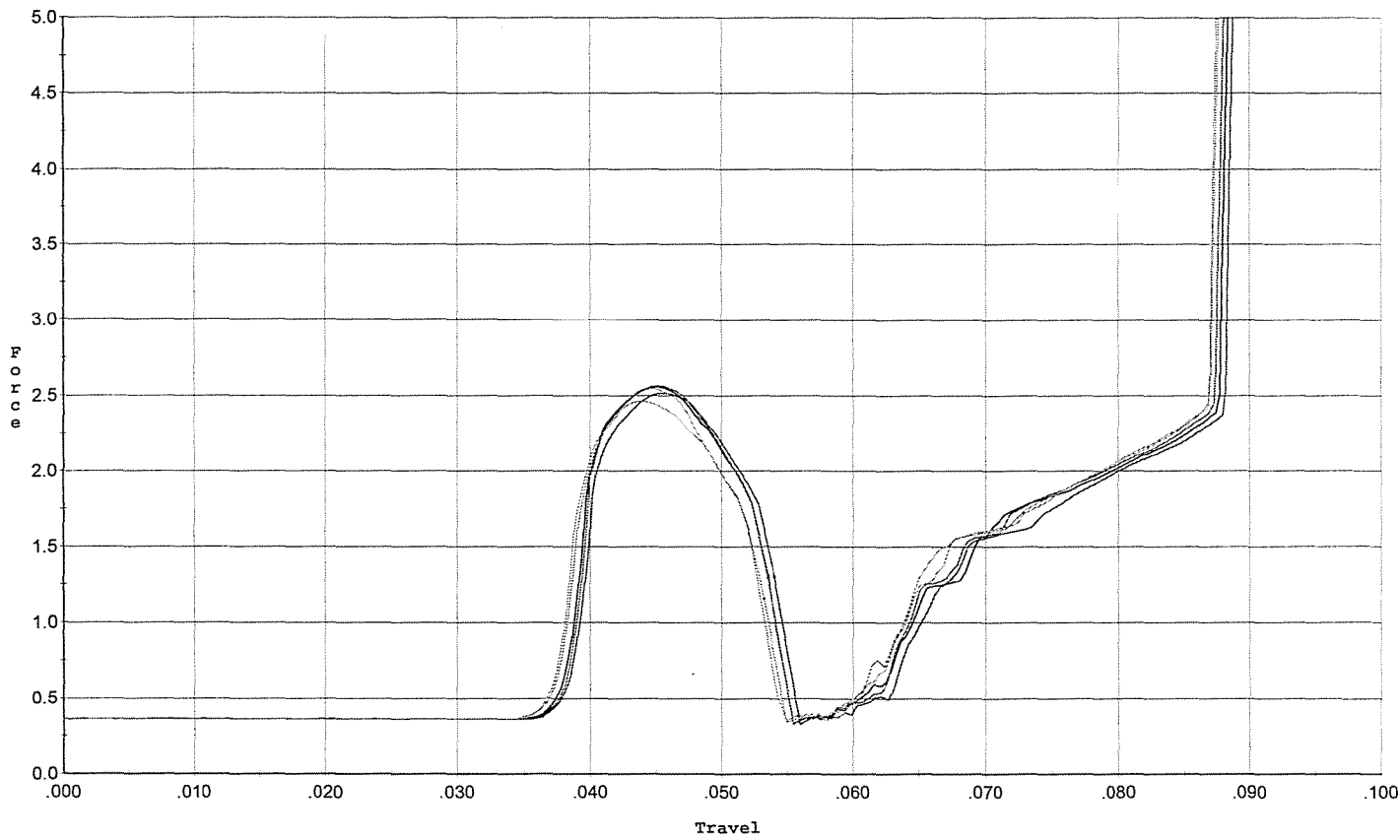
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.464	0.049	0.034	0.040	0.043		Set Trigger
2	2.596	0.049	0.034	0.040	0.044		Set Trigger
3	2.525	0.049	0.033	0.040	0.044		Set Trigger
4	2.531	0.048	0.033	0.040	0.044		Set Trigger
5	2.706	0.047	0.033	0.040	0.044		Set Trigger

Avg 2.56

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/23/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



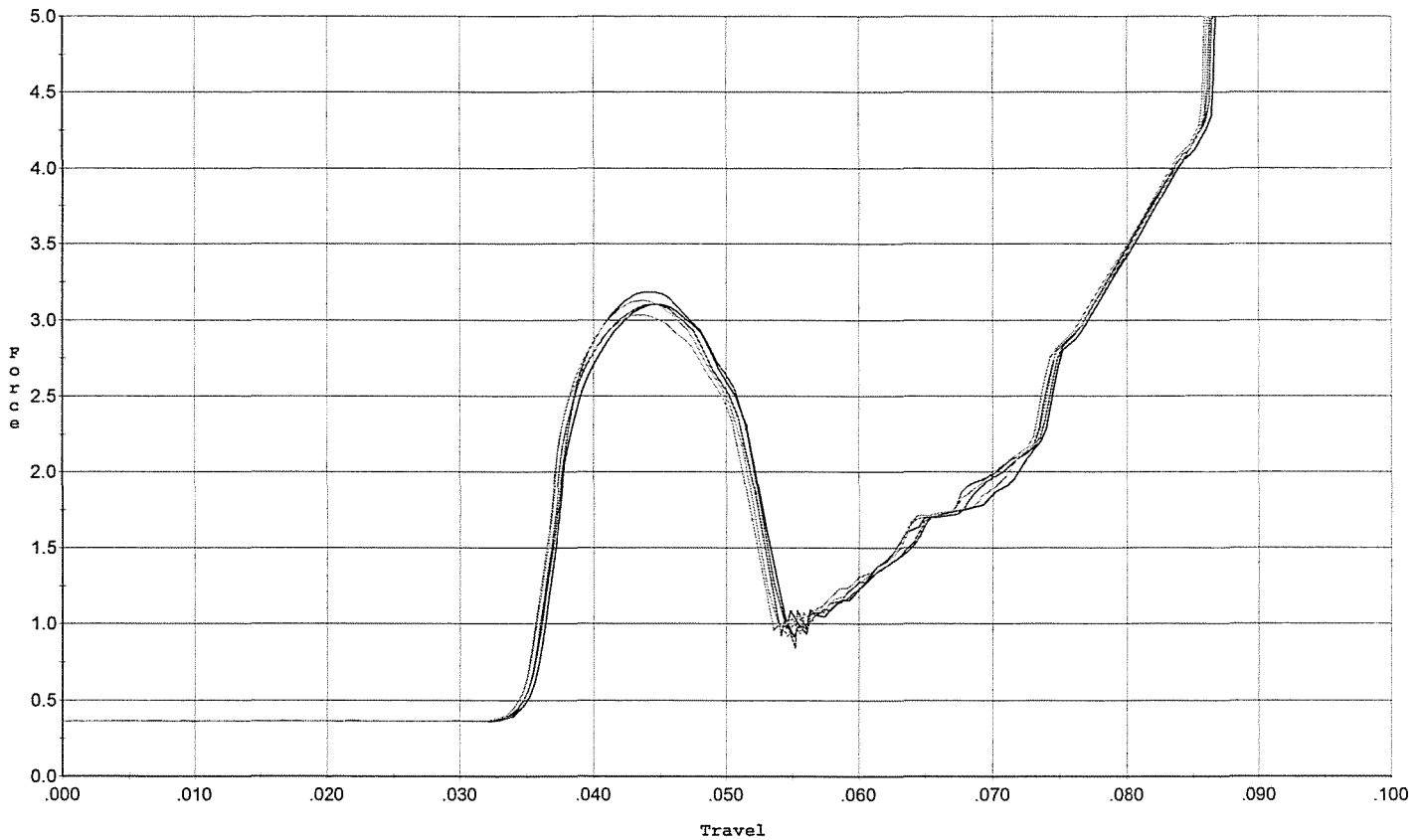
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.517	0.054	0.038	0.040	0.047		Set Trigger
2	2.558	0.054	0.038	0.040	0.047		Set Trigger
3	2.562	0.054	0.038	0.040	0.046		Set Trigger
4	2.547	0.053	0.037	0.040	0.046		Set Trigger
5	2.465	0.052	0.037	0.040	0.044		Set Trigger

Avg 2.53

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/23/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



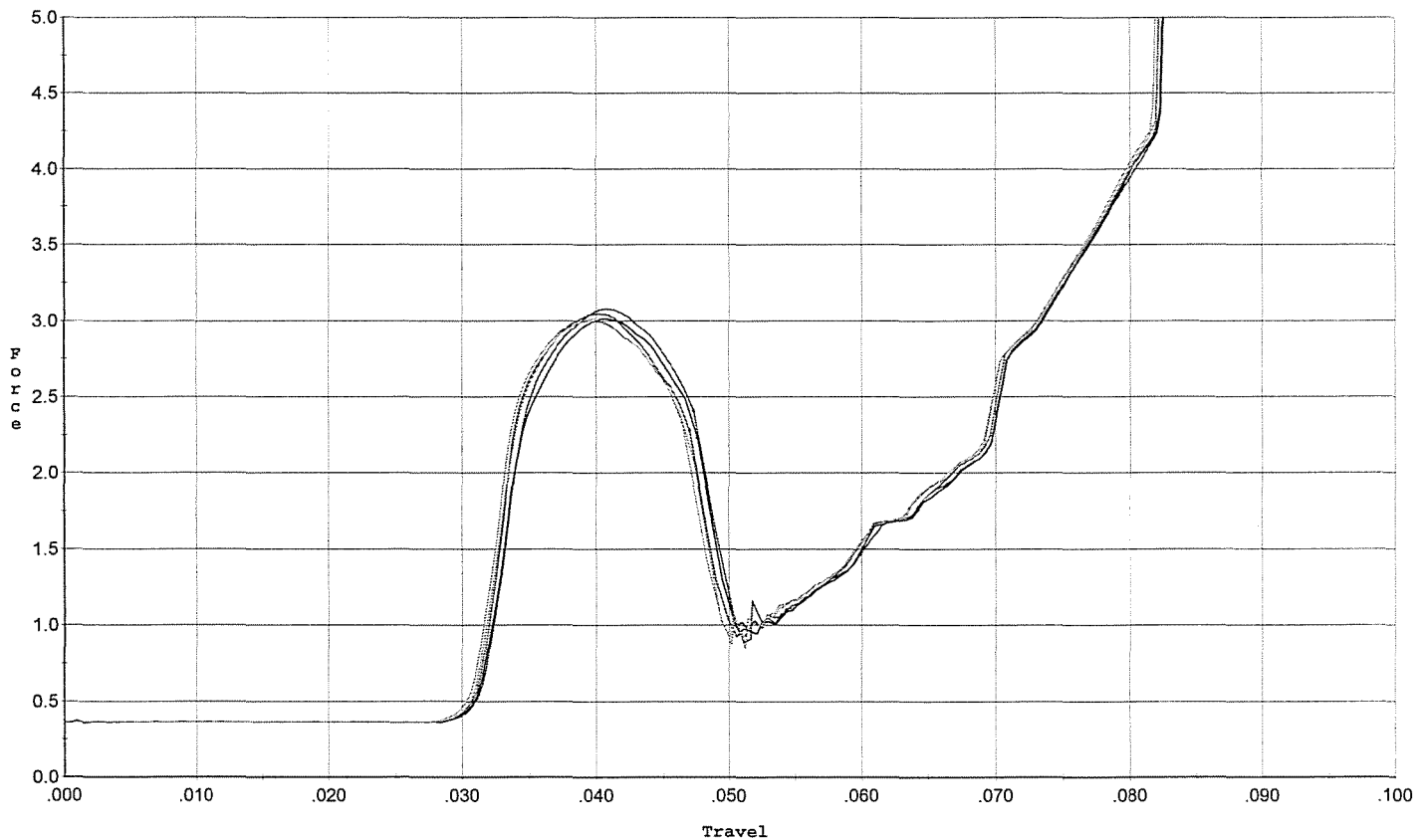
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.186	0.052	0.035	0.038	0.057		Set Trigger
2	3.105	0.051	0.035	0.038	0.055		Set Trigger
3	3.104	0.052	0.035	0.038	0.056		Set Trigger
4	3.129	0.051	0.035	0.038	0.056		Set Trigger
5	3.036	0.052	0.035	0.038	0.055		Set Trigger

Aug 3.11

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/23/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



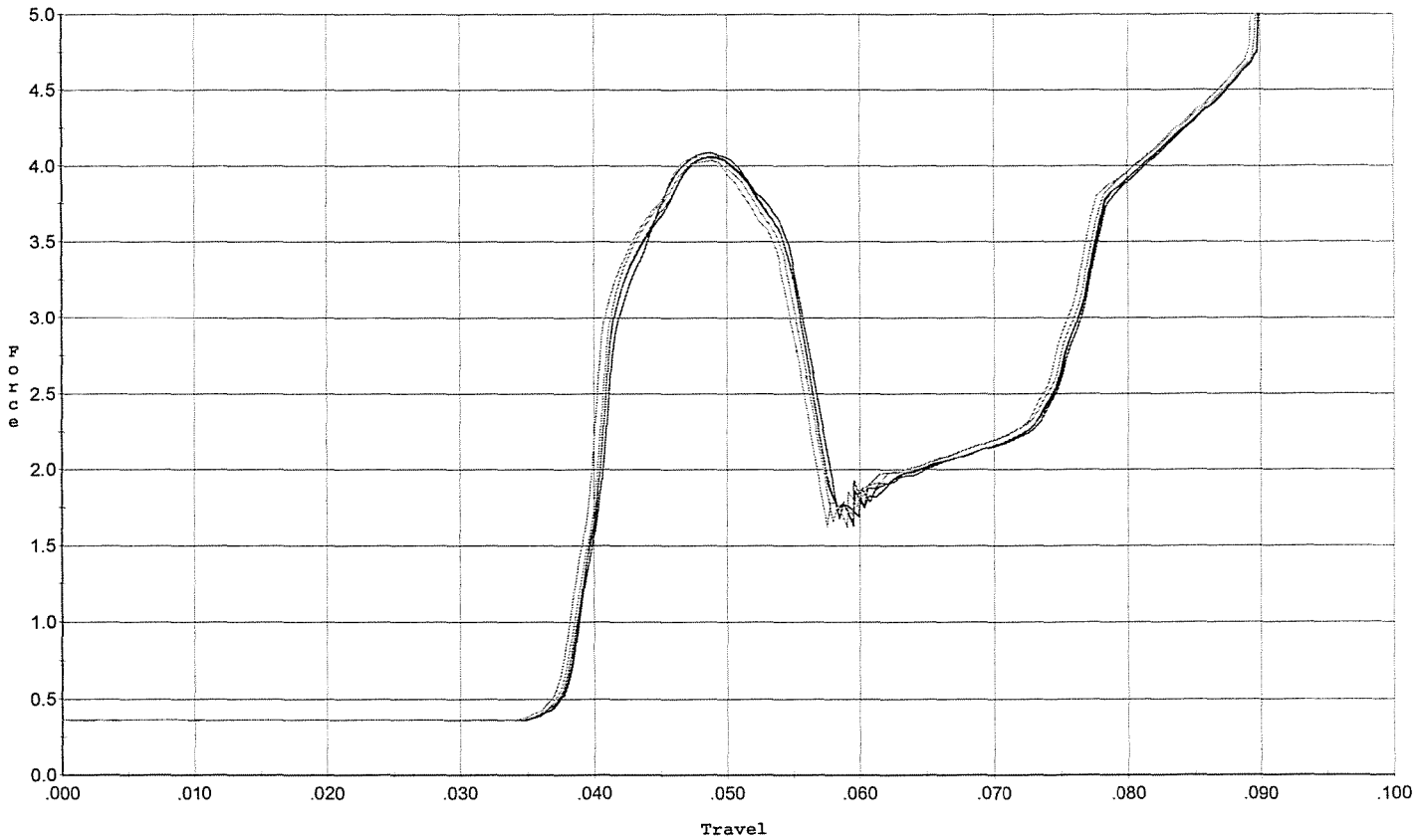
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.080	0.047	0.032	0.037	0.053		Set Trigger
2	3.014	0.048	0.031	0.037	0.053		Set Trigger
3	3.046	0.047	0.031	0.037	0.053		Set Trigger
4	3.012	0.047	0.031	0.037	0.053		Set Trigger
5	3.001	0.046	0.031	0.037	0.052		Set Trigger

Avg 3.03

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/23/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



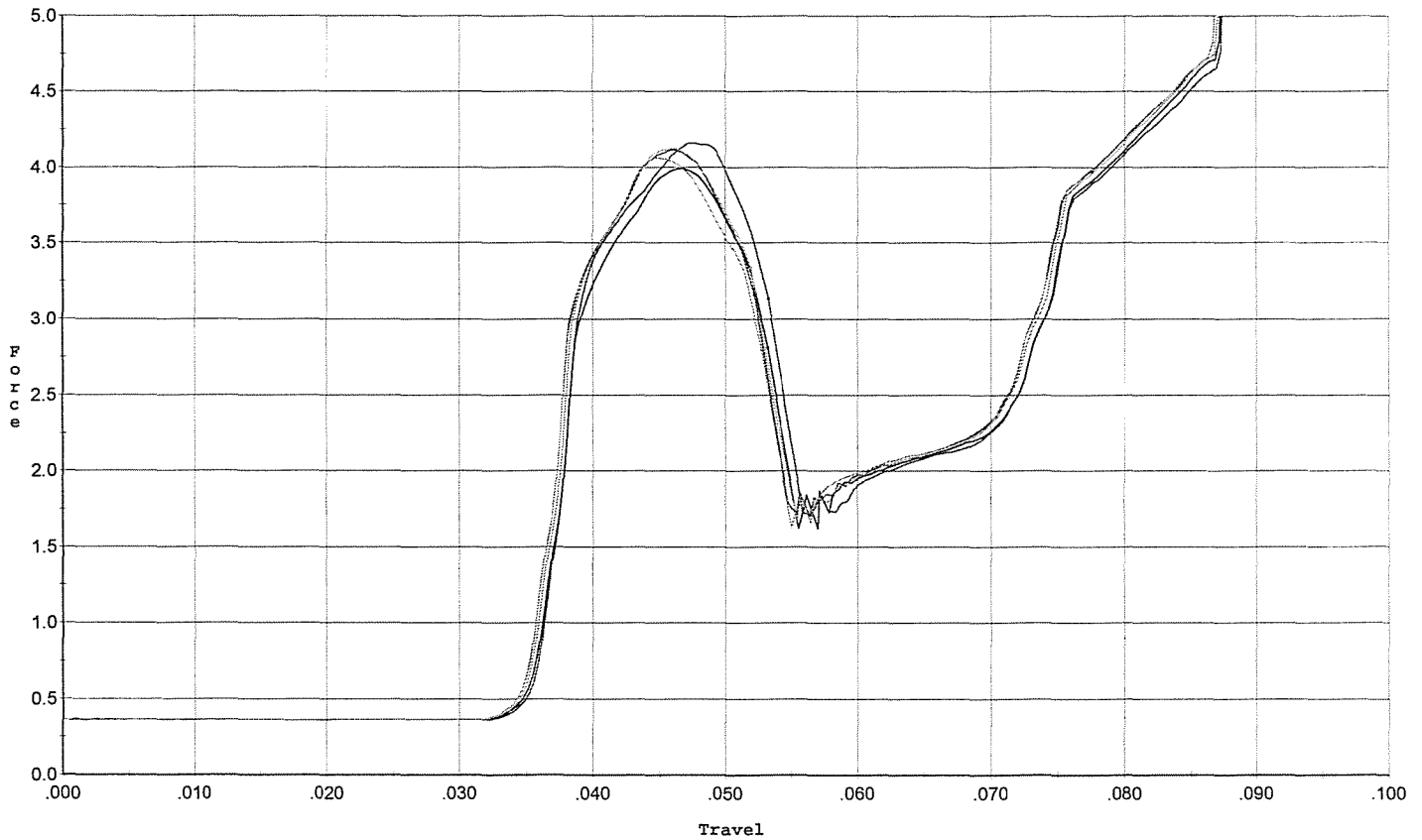
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.088	0.056	0.038	0.038	0.075		Set Trigger
2	4.055	0.055	0.038	0.038	0.073		Set Trigger
3	4.064	0.055	0.038	0.038	0.073		Set Trigger
4	4.034	0.056	0.038	0.038	0.074		Set Trigger
5	4.057	0.055	0.037	0.038	0.073		Set Trigger

Avg 4.06

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/23/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



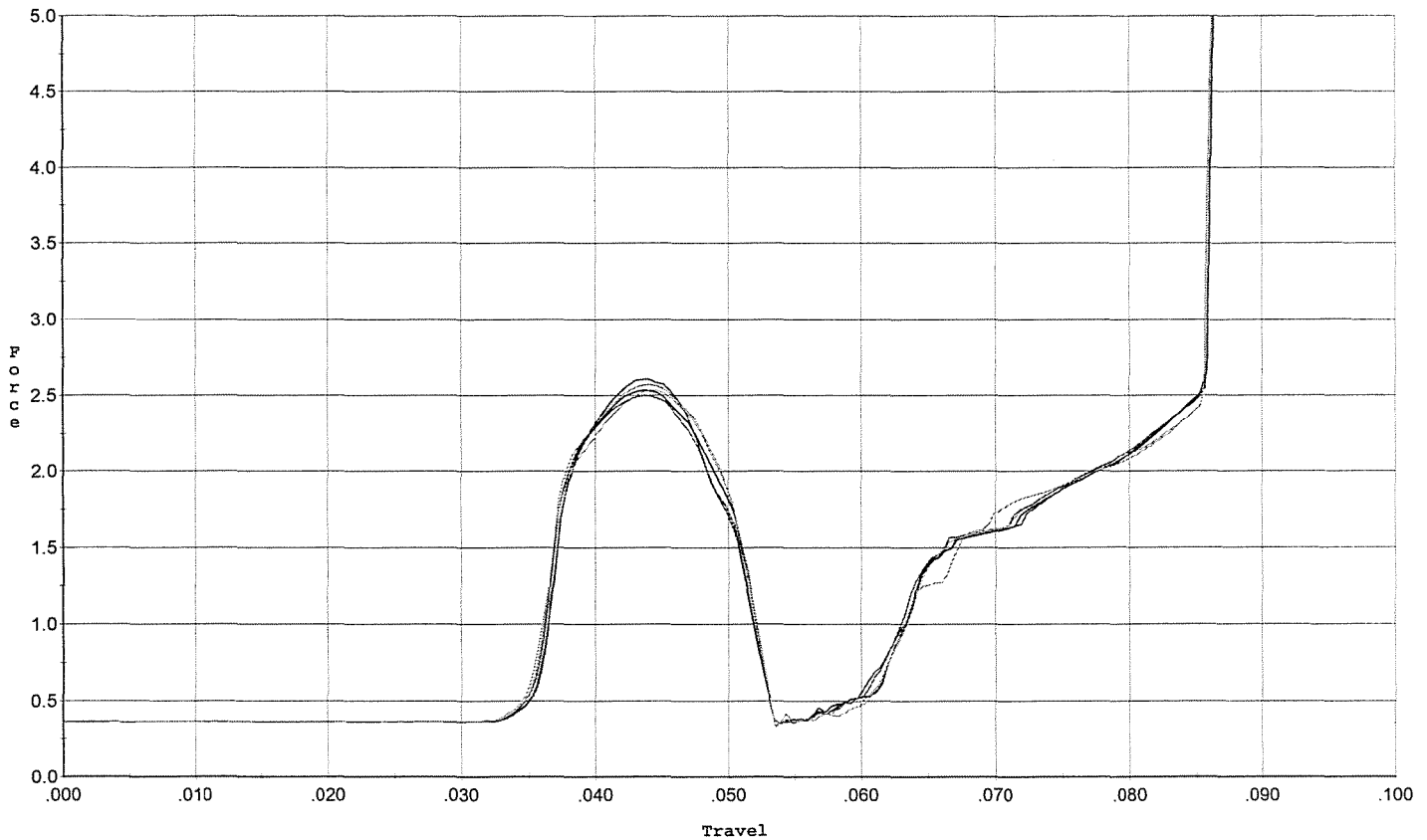
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.161	0.053	0.035	0.037	0.074		Set Trigger
2	3.990	0.053	0.035	0.037	0.071		Set Trigger
3	4.115	0.052	0.035	0.037	0.072		Set Trigger
4	4.123	0.052	0.035	0.037	0.071		Set Trigger
5	4.061	0.053	0.035	0.037	0.072		Set Trigger

Avg 4.09

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/23/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



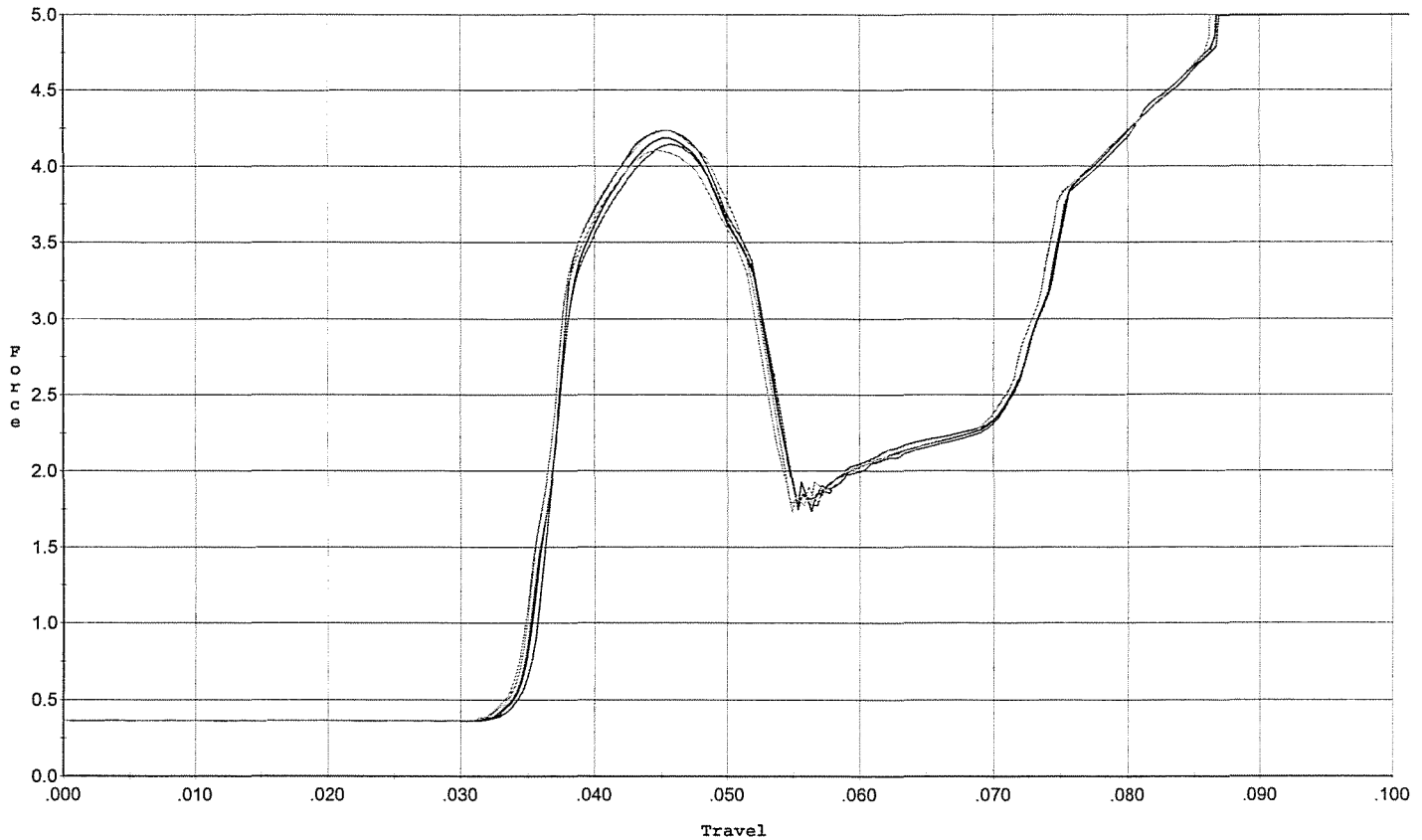
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.605	0.051	0.035	0.040	0.045		Set Trigger
2	2.533	0.051	0.036	0.039	0.046		Set Trigger
3	2.499	0.051	0.036	0.040	0.044		Set Trigger
4	2.535	0.051	0.035	0.039	0.047		Set Trigger
5	2.570	0.050	0.035	0.040	0.046		Set Trigger

Avg 2.54

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 9/23/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.235	0.054	0.035	0.036	0.077		Set Trigger
2	4.185	0.052	0.034	0.037	0.074		Set Trigger
3	4.143	0.053	0.034	0.036	0.076		Set Trigger
4	4.104	0.051	0.034	0.036	0.073		Set Trigger
5	4.236	0.052	0.034	0.036	0.077		Set Trigger

Avg 4.18