

G6785057

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



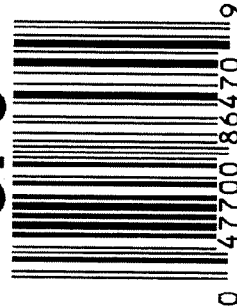
owner registration sticker



ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6785057

UPC



BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 6785057

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		9-5-08	SP
430	ASSEMBLE TO STOCK		9-6-08	TL
440	PROOF		9-6-08	TL
460	CHECK HEADSPACE		9-6-08	TL
470	DIS-ASSEMBLE ACTION		9-6-08	SP
472	SERIALIZE BOLT HANDLE		9-8-08	RT
475	DRILL AND TAP SIGHT HOLES		9-8-08	SP
480	MAGNAFLUX BBL ACTION		9-9-08	BM
490	MAGNAFLUX BOLT		9/16/08	WDL
500	ROLLMARK CALIBER		9/19/08	RT
520	GOFF BLAST BBL / REC		9/10/08	DS
542	APPLY COATINGS (BARREL ACTION)		9/13	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-24-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-24-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-24-08	SP
	D) OIL FIRING PIN ASSEMBLY		9-29-08	ESN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			
	2.50 LBS +/- .5 LBS			

F004 REV 5/2006

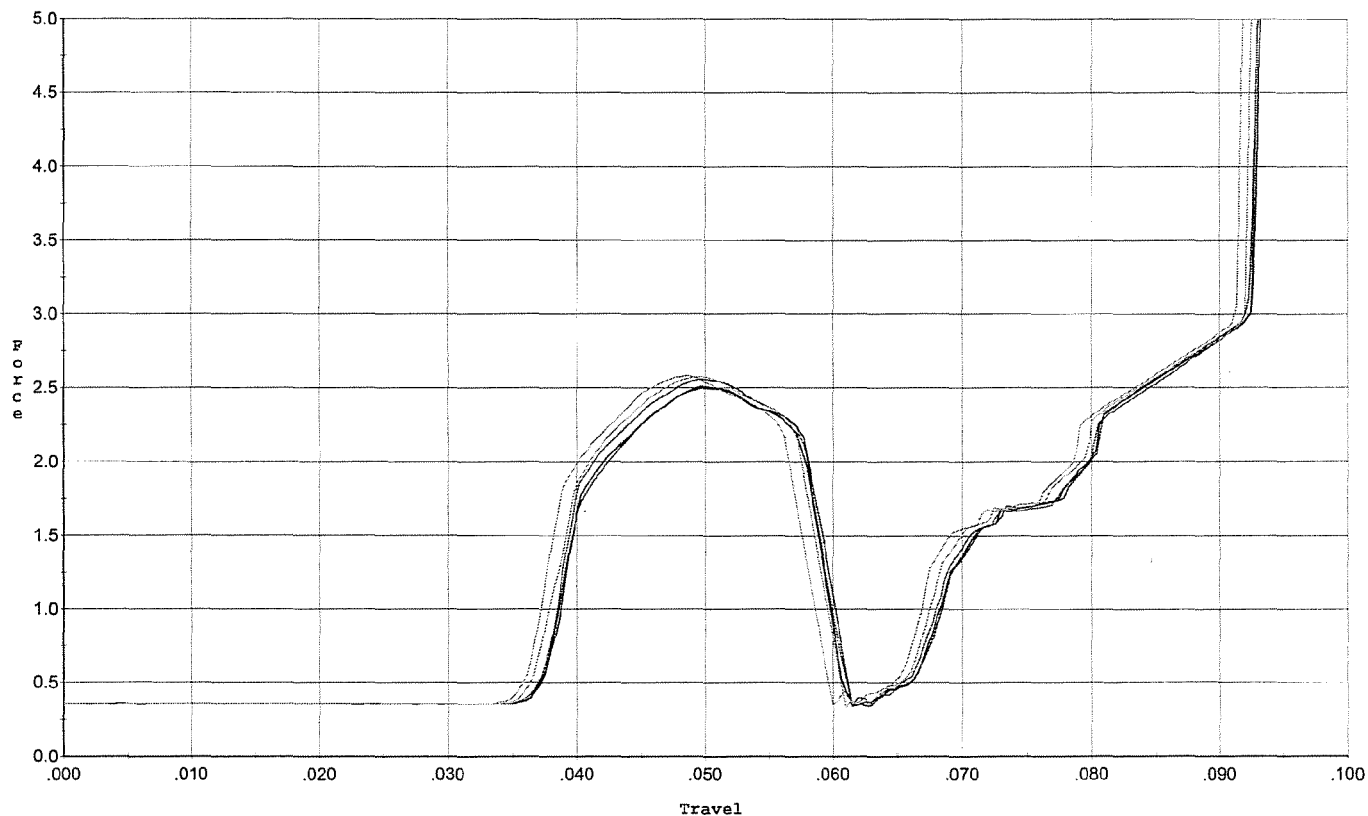
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>3.5</u> <u>3.5</u> <u>3.5</u>	10-13-08	L. J.
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>5.0</u> <u>5.0</u> <u>5.0</u>	10-13-08	L. J.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.024</u> <u>.023</u>	10-13-08	L. J.
	J) ASSEMBLE STOCK		9-29-08	ESW
	K) ASSEMBLE SWIVEL STUDS		10-13-08	L. J.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	9-30-08	L. J.
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		9-30-08	TC
670	FINAL INSPECTION A) HEADSPACE		10-13-08	L. J.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.54</u> <u>2.48</u> <u>2.52</u> <u>2.56</u> <u>2.43</u>	10/2/08	Fm
	C) FUNCTION		10-13-08	L. J.
690	PACK		12-8-08	ESW

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/25/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



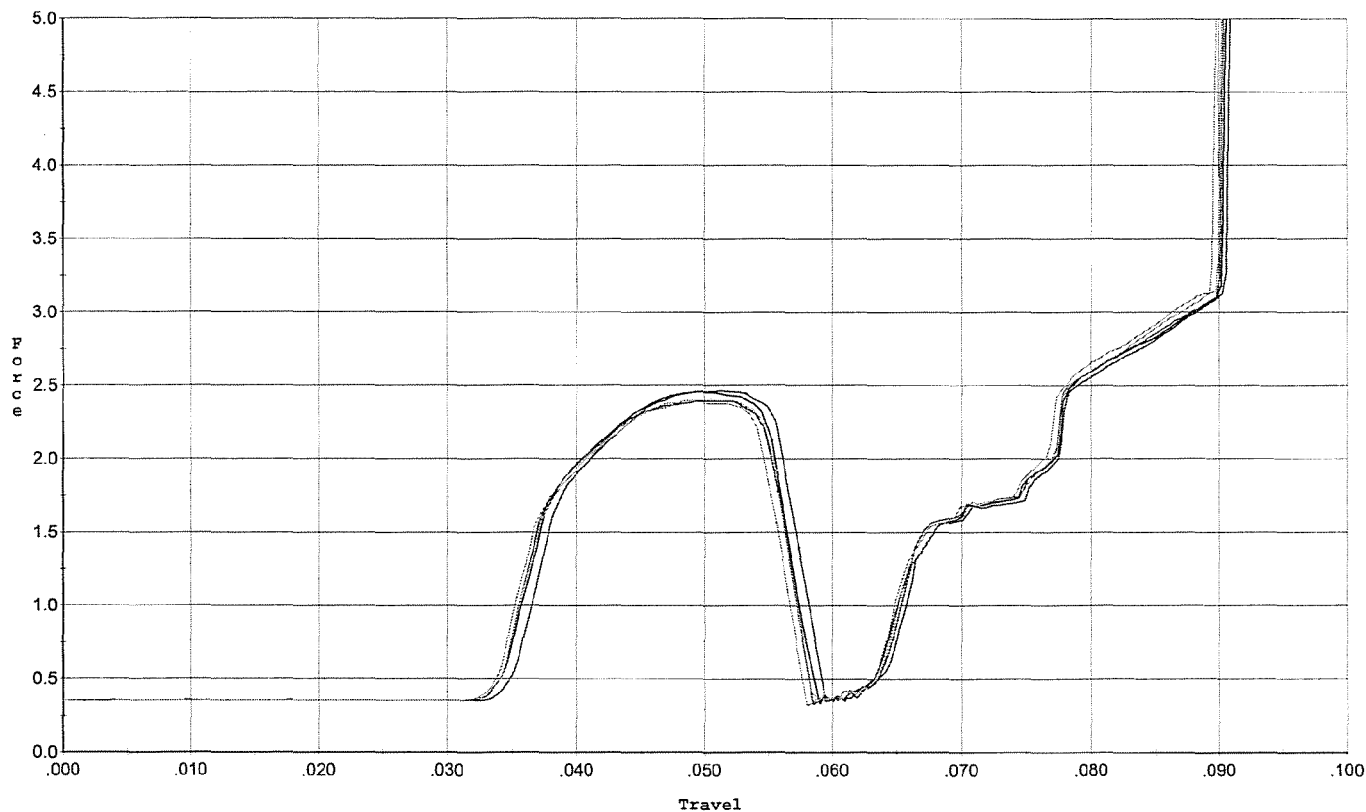
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.499	0.059	0.037	0.039	0.059		Set Trigger
2	2.510	0.058	0.037	0.040	0.058		Set Trigger
3	2.558	0.058	0.037	0.040	0.059		Set Trigger
4	2.575	0.057	0.037	0.039	0.059		Set Trigger
5	2.584	0.056	0.036	0.039	0.058		Set Trigger

Aug 2.54

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/25/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



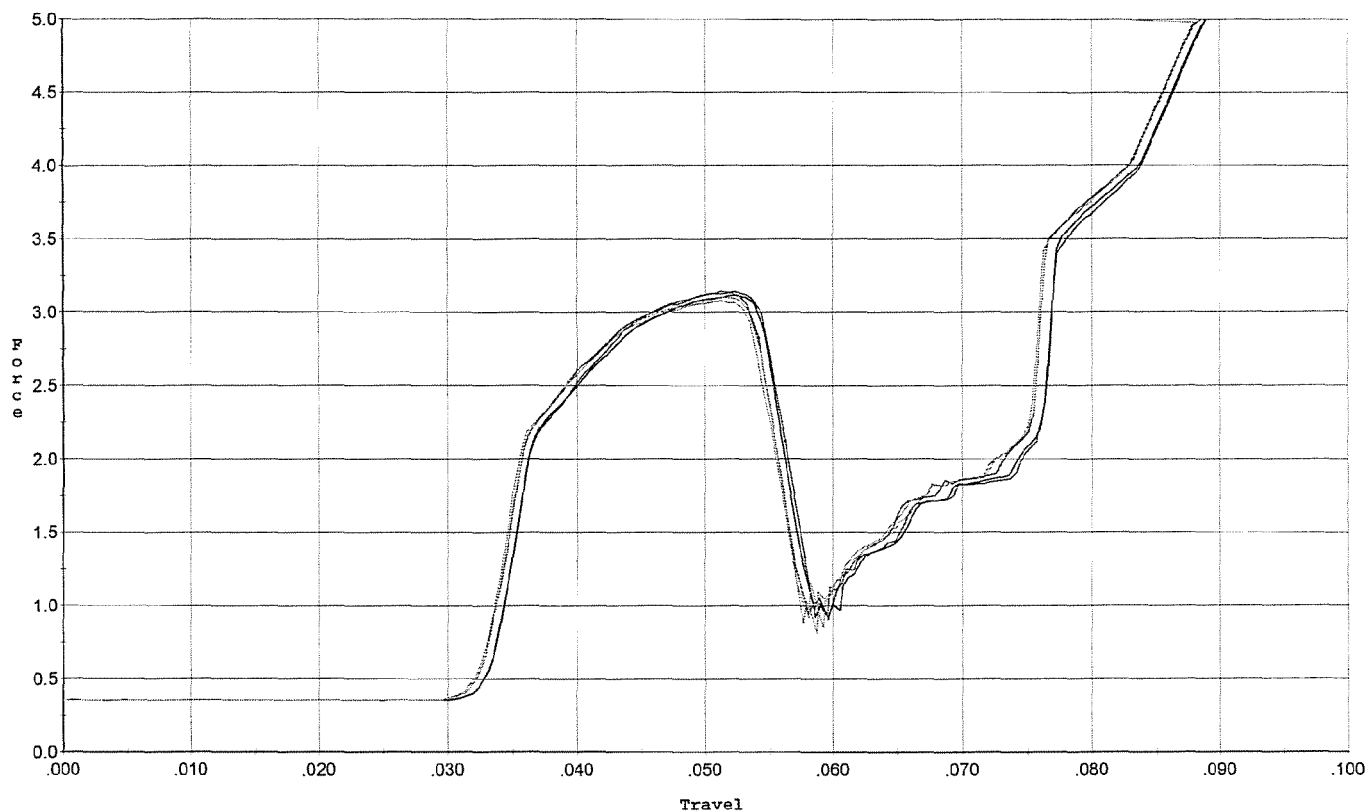
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.466	0.057	0.035	0.038	0.058		Set Trigger
2	2.458	0.055	0.035	0.039	0.056		Set Trigger
3	2.394	0.056	0.034	0.039	0.056		Set Trigger
4	2.404	0.056	0.034	0.039	0.056		Set Trigger
5	2.391	0.056	0.034	0.039	0.056		Set Trigger

Avg 2.42

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putsch 9/25/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



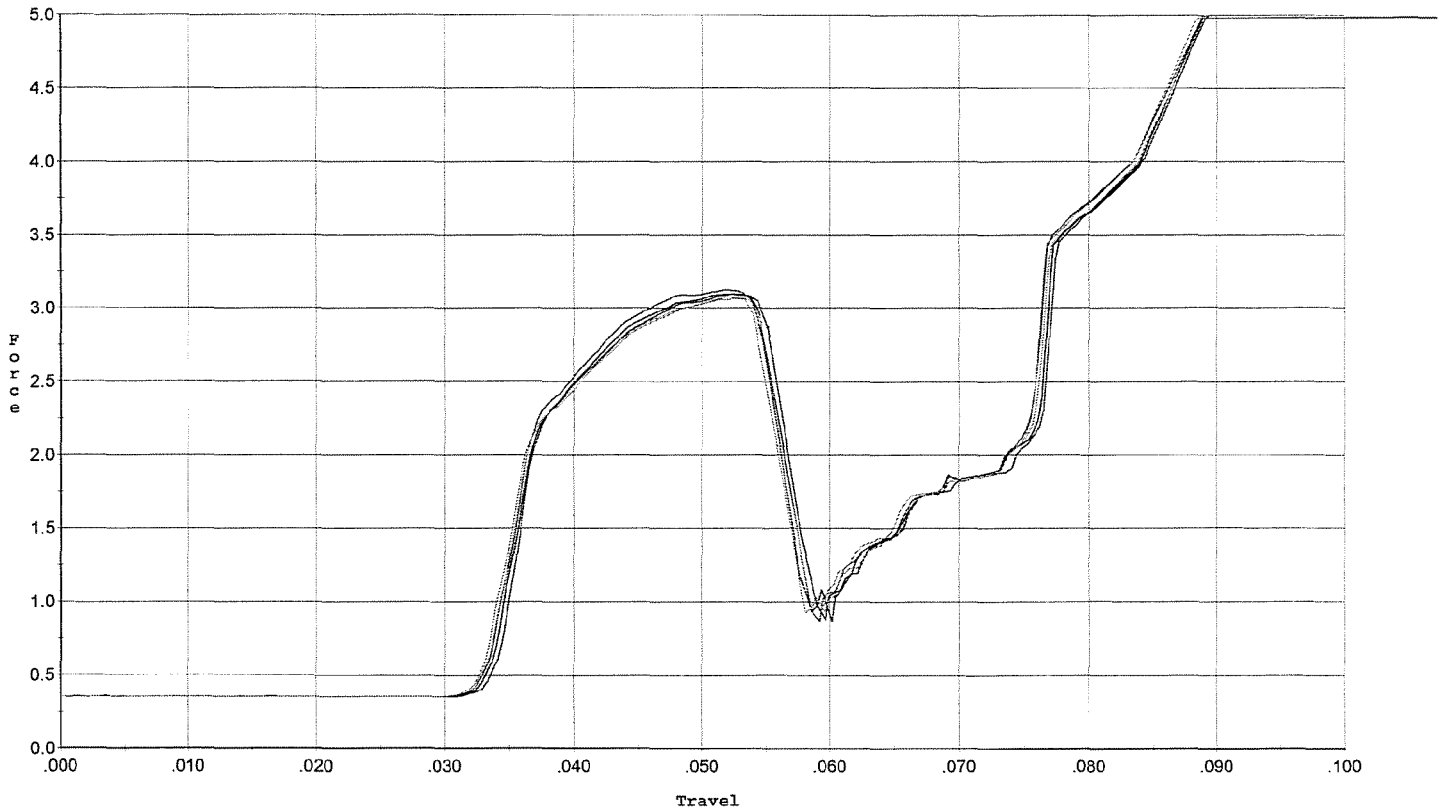
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.140	0.056	0.033	0.036	0.072		Set Trigger
2	3.114	0.055	0.033	0.037	0.069		Set Trigger
3	3.142	0.054	0.032	0.037	0.069		Set Trigger
4	3.101	0.054	0.032	0.037	0.069		Set Trigger
5	3.077	0.055	0.032	0.036	0.070		Set Trigger

Avg 3.11

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/25/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



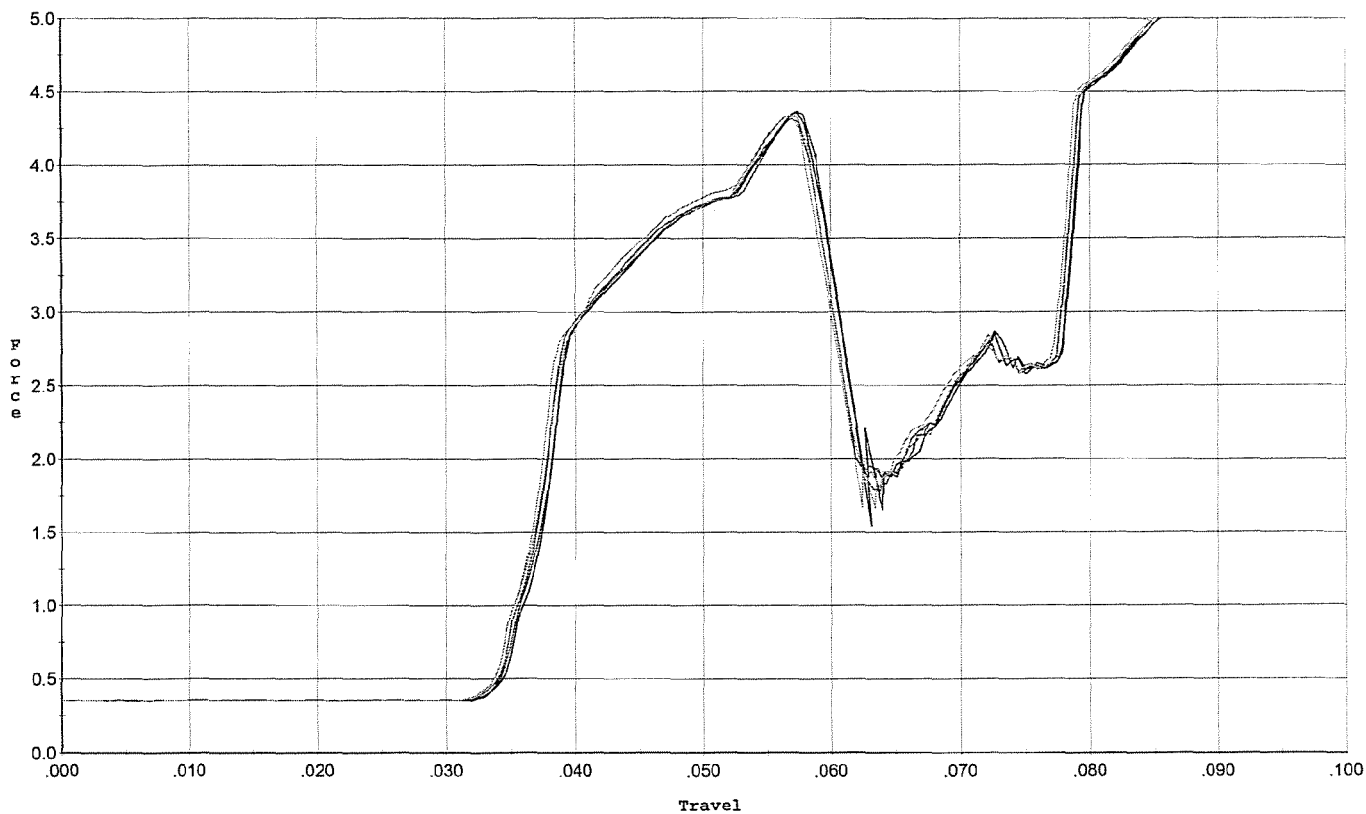
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.093	0.055	0.034	0.037	0.069		Set Trigger
2	3.093	0.056	0.033	0.037	0.071		Set Trigger
3	3.123	0.055	0.033	0.037	0.069		Set Trigger
4	3.073	0.055	0.033	0.037	0.068		Set Trigger
5	3.069	0.056	0.033	0.036	0.069		Set Trigger

Aug 3.09

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/25/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



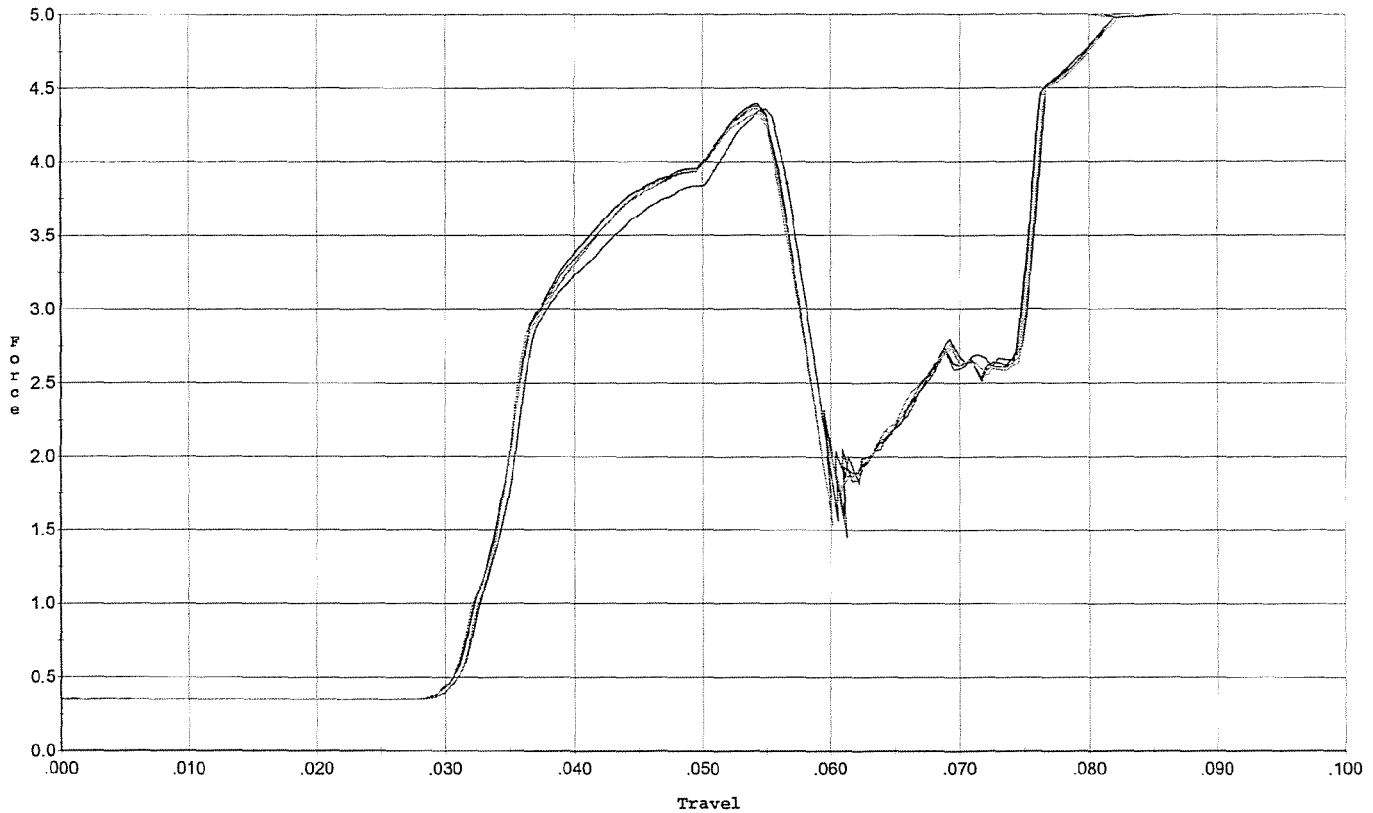
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.364	0.059	0.034	0.035	0.094		Set Trigger
2	4.356	0.059	0.035	0.035	0.095		Set Trigger
3	4.314	0.058	0.034	0.035	0.093		Set Trigger
4	4.339	0.060	0.034	0.035	0.096		Set Trigger
5	4.341	0.058	0.034	0.035	0.094		Set Trigger

Aug 4.34

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/25/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



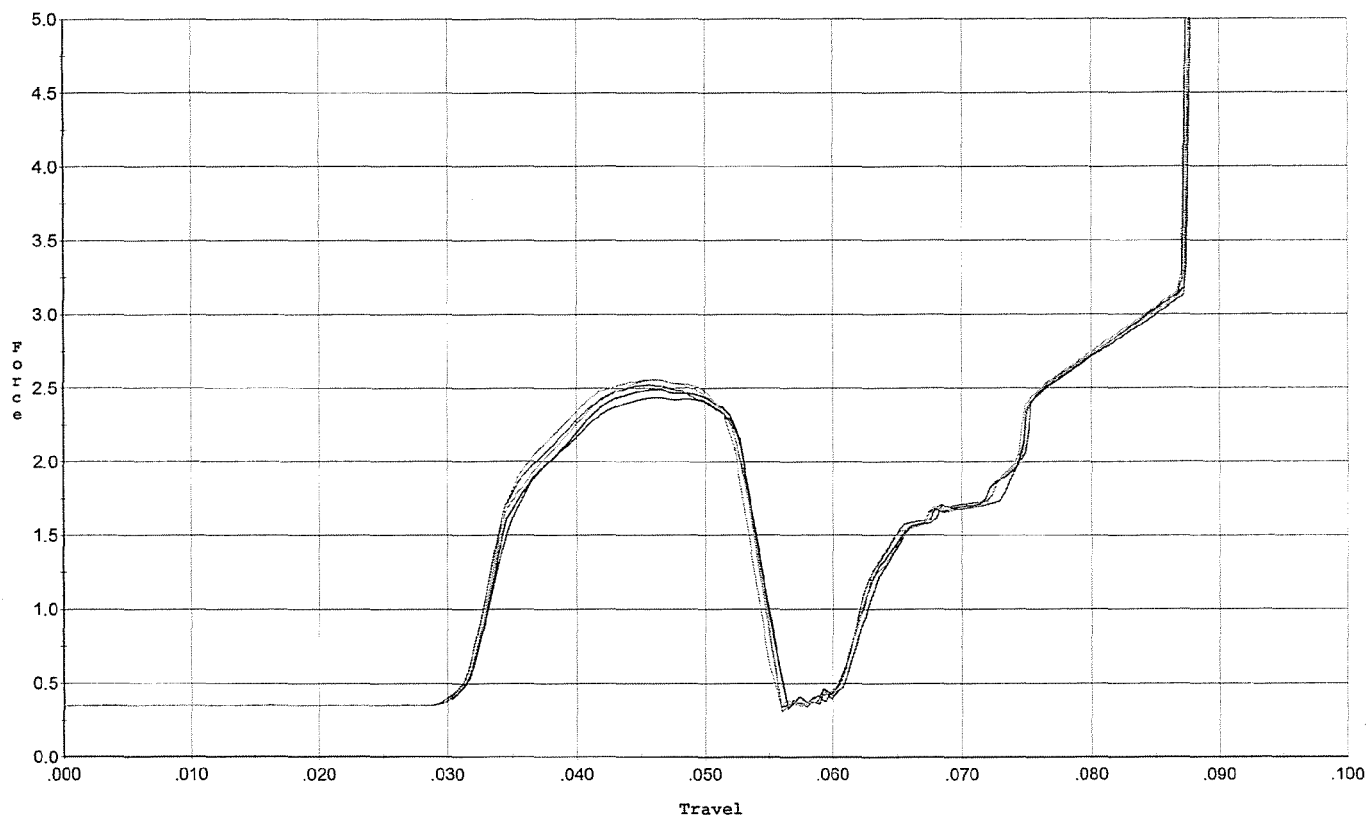
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.358	0.057	0.031	0.034	0.095		Set Trigger
2	4.393	0.056	0.031	0.034	0.096		Set Trigger
3	4.377	0.056	0.031	0.034	0.096		Set Trigger
4	4.357	0.057	0.031	0.034	0.096		Set Trigger
5	4.324	0.057	0.031	0.034	0.097		Set Trigger

Avg 4.36

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/25/08

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



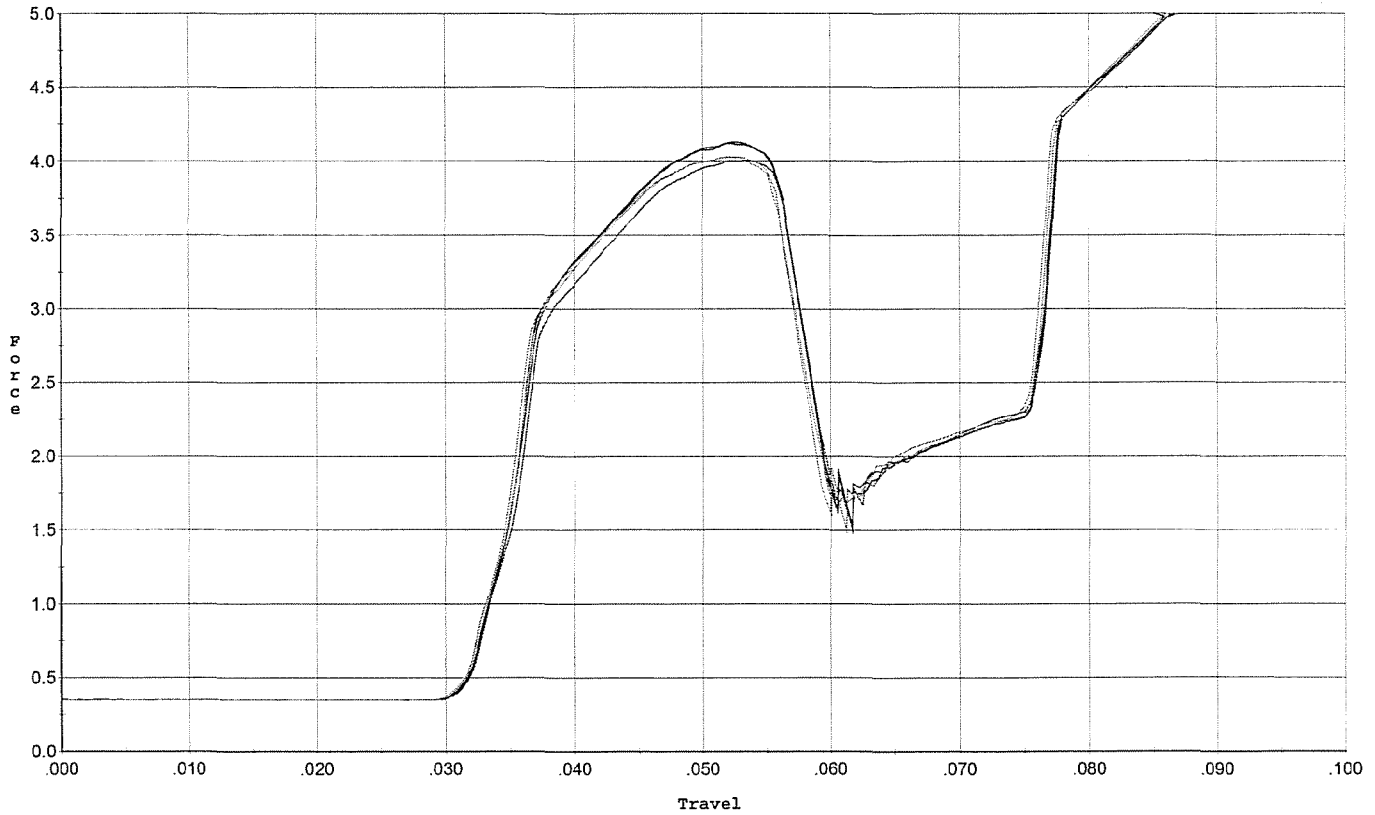
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.436	0.053	0.032	0.038	0.055		Set Trigger
2	2.489	0.053	0.032	0.038	0.056		Set Trigger
3	2.523	0.053	0.032	0.038	0.057		Set Trigger
4	2.554	0.053	0.032	0.038	0.057		Set Trigger
5	2.558	0.052	0.032	0.038	0.057		Set Trigger

AVG 2.51

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/25/08

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.128	0.056	0.032	0.035	0.094		Set Trigger
2	4.122	0.056	0.032	0.035	0.094		Set Trigger
3	4.007	0.056	0.032	0.035	0.091		Set Trigger
4	4.029	0.056	0.032	0.035	0.091		Set Trigger
5	4.026	0.056	0.032	0.035	0.092		Set Trigger

Avg 4.06