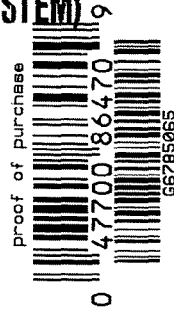


6678 5065

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

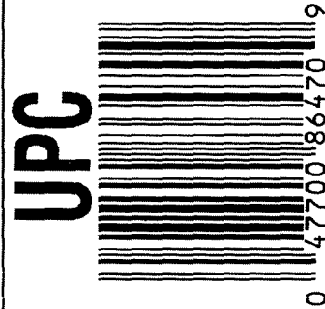


ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6785065



BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 6785065

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		9-8-08	SP
430	ASSEMBLE TO STOCK		9-8-08	SP
440	PROOF		9-8-08	SP
460	CHECK HEADSPACE		9-8-08	SP
470	DIS-ASSEMBLE ACTION		9-8-08	SP
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	9-9-08	SP
475	DRILL AND TAP SIGHT HOLES	SEP 10 2008	9-9-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR BH	9-10	BH
490	MAGNAFLUX BOLT		9/8/08	MR
500	ROLLMARK CALIBER		9/10/08	KT
520	GOFF BLAST BBL / REC		9/11/08	DS
542	APPLY COATINGS (BARREL ACTION)		9/14	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		10-1-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		10-1-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		10-1-08	SP
	D) OIL FIRING PIN ASSEMBLY		10-15-08	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>30</u> <u>30</u> <u>35</u>	12-15-08	RN
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>50</u> <u>45</u> <u>40</u>	12-15-08	RN
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.023</u>	12-15-08	RN
	J) ASSEMBLE STOCK		10-15-08	L.P.D.
	K) ASSEMBLE SWIVEL STUDS		12-15-08	RN
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	12-10-08	L.P.D.
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		12-15-08	RP
670	FINAL INSPECTION A) HEADSPACE		12-15-08	RN
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>203</u> <u>203</u> <u>213</u> <u>210</u> <u>205</u>	12-11-08	RN
	C) FUNCTION		12-15-08	RN
690	PACK		1-14-09	TL

F004 REV 5/2006

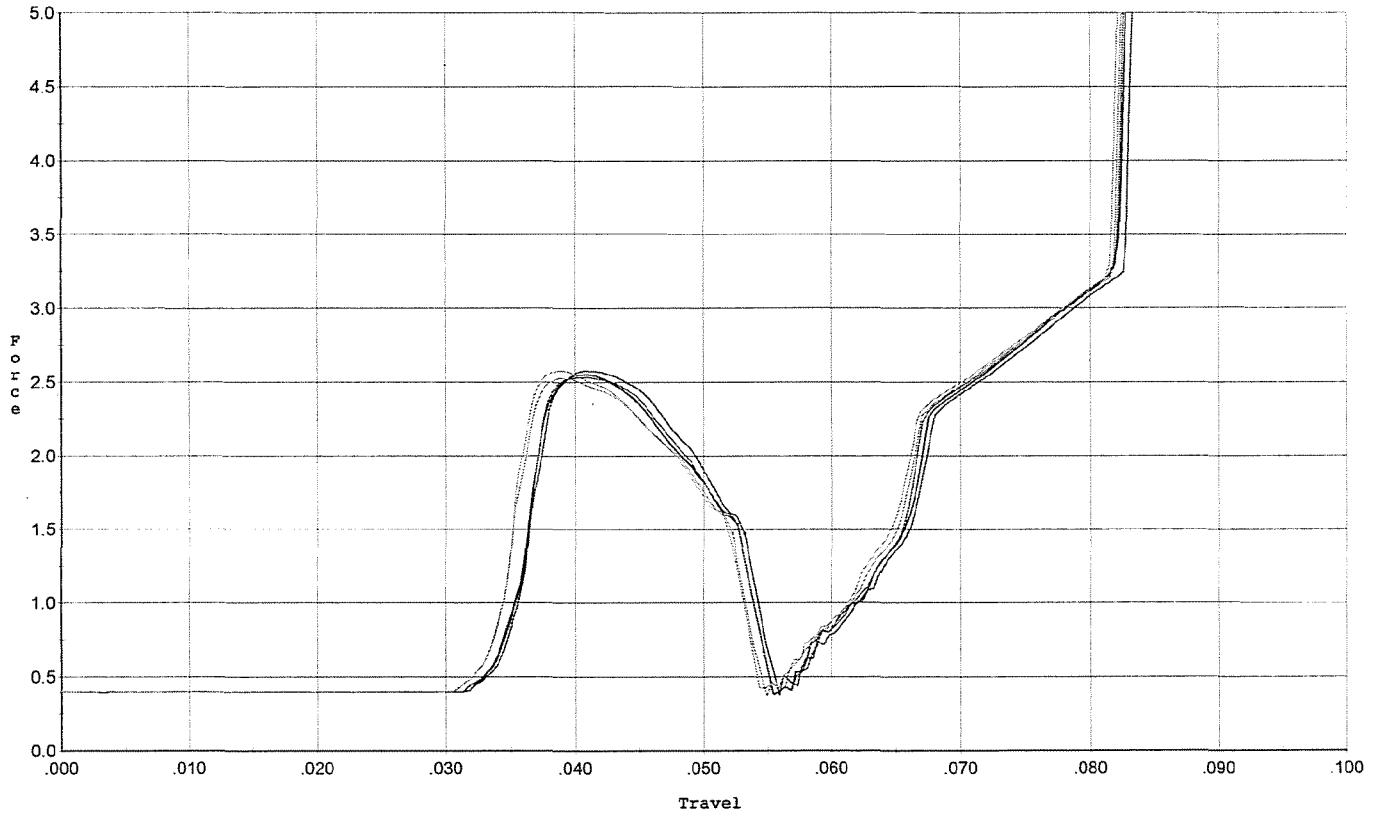
CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

BARBER - M24 0070988

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R, Patch 10/13/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



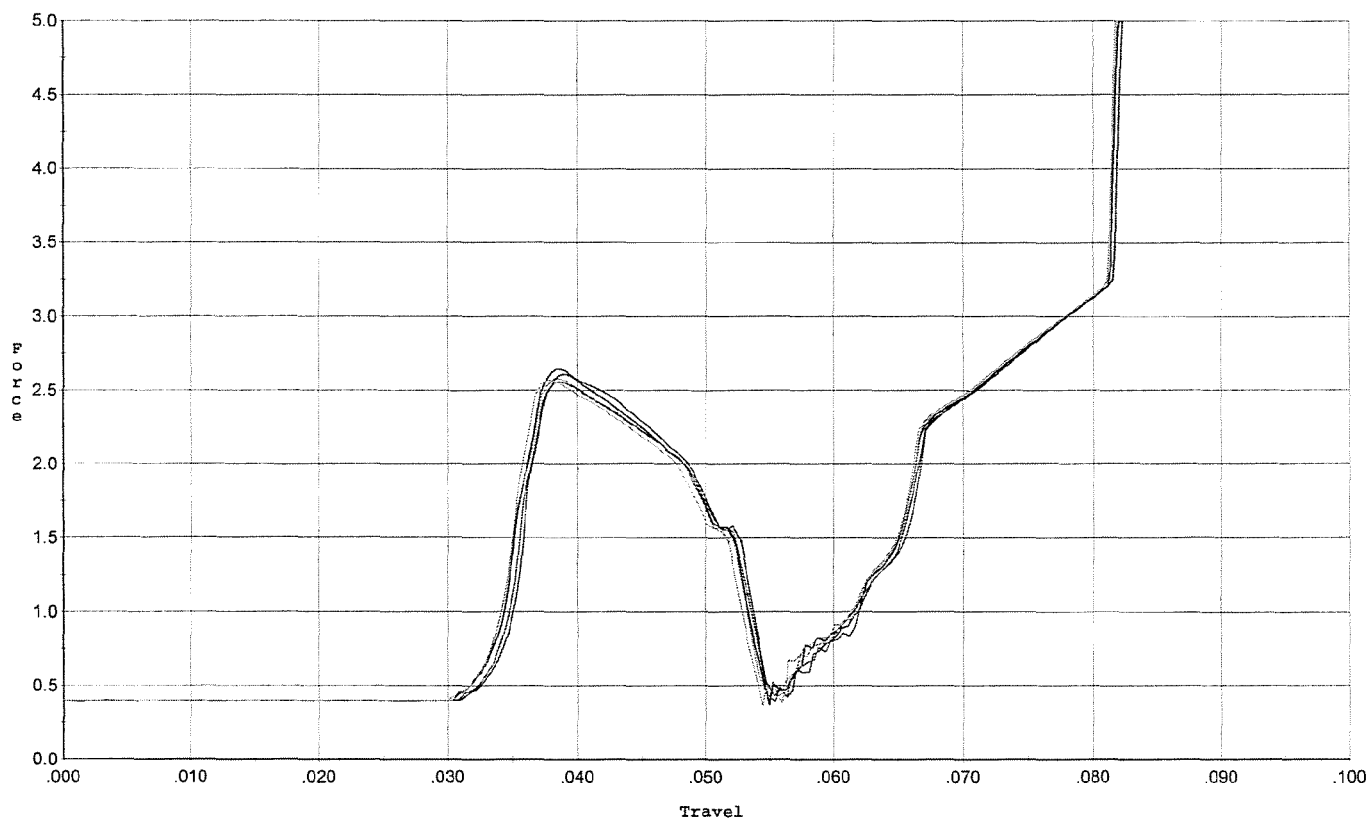
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.575	0.053	0.034	0.036	0.053		Set Trigger
2	2.550	0.053	0.034	0.036	0.052		Set Trigger
3	2.534	0.053	0.034	0.036	0.052		Set Trigger
4	2.578	0.053	0.033	0.035	0.053		Set Trigger
5	2.527	0.052	0.033	0.035	0.052		Set Trigger

Avg 2.55

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R, Putch 10/13/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



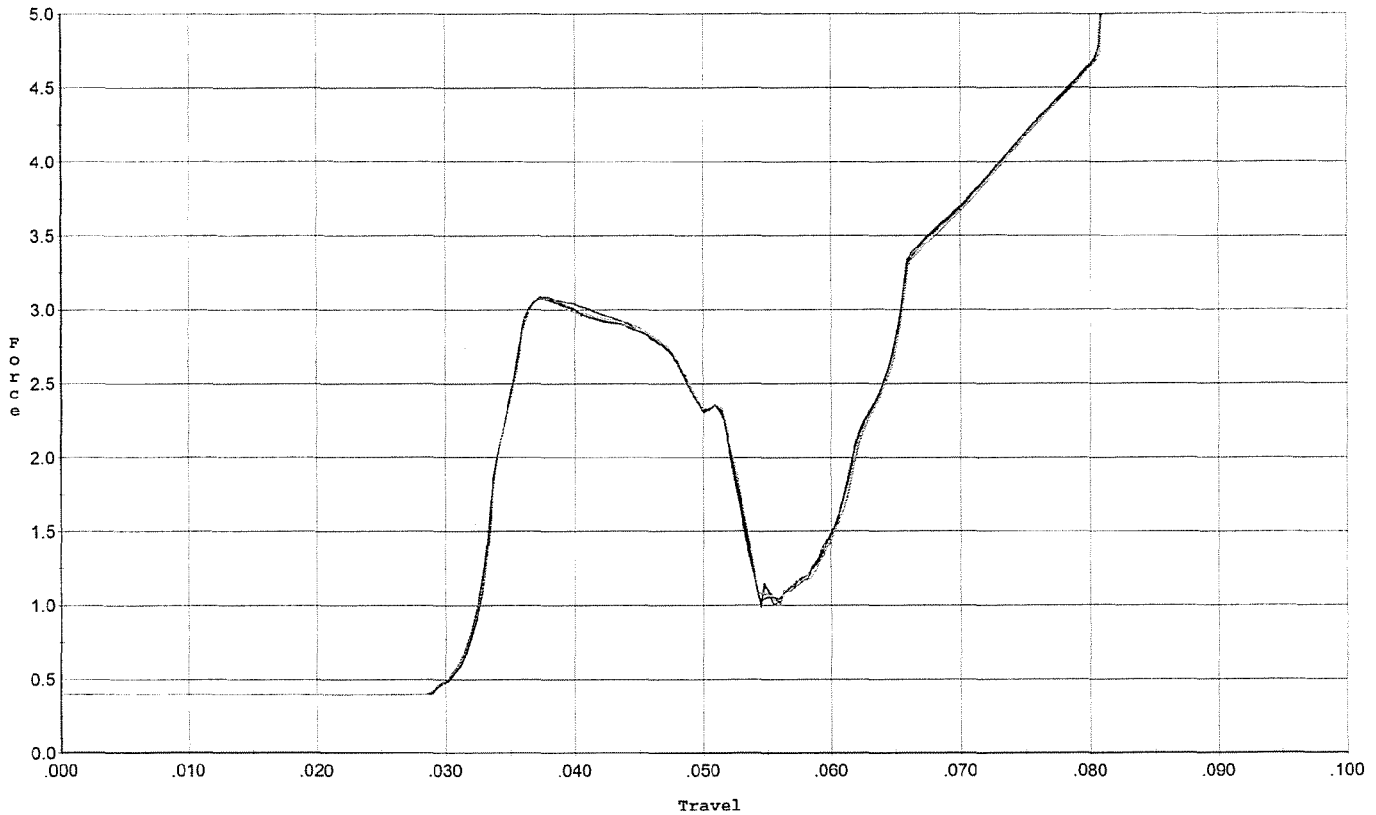
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.610	0.053	0.033	0.036	0.052		Set Trigger
2	2.648	0.052	0.033	0.035	0.053		Set Trigger
3	2.561	0.053	0.034	0.035	0.053		Set Trigger
4	2.569	0.052	0.033	0.035	0.051		Set Trigger
5	2.578	0.052	0.032	0.035	0.052		Set Trigger

Avg 2.59

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R, Putch 10/13/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



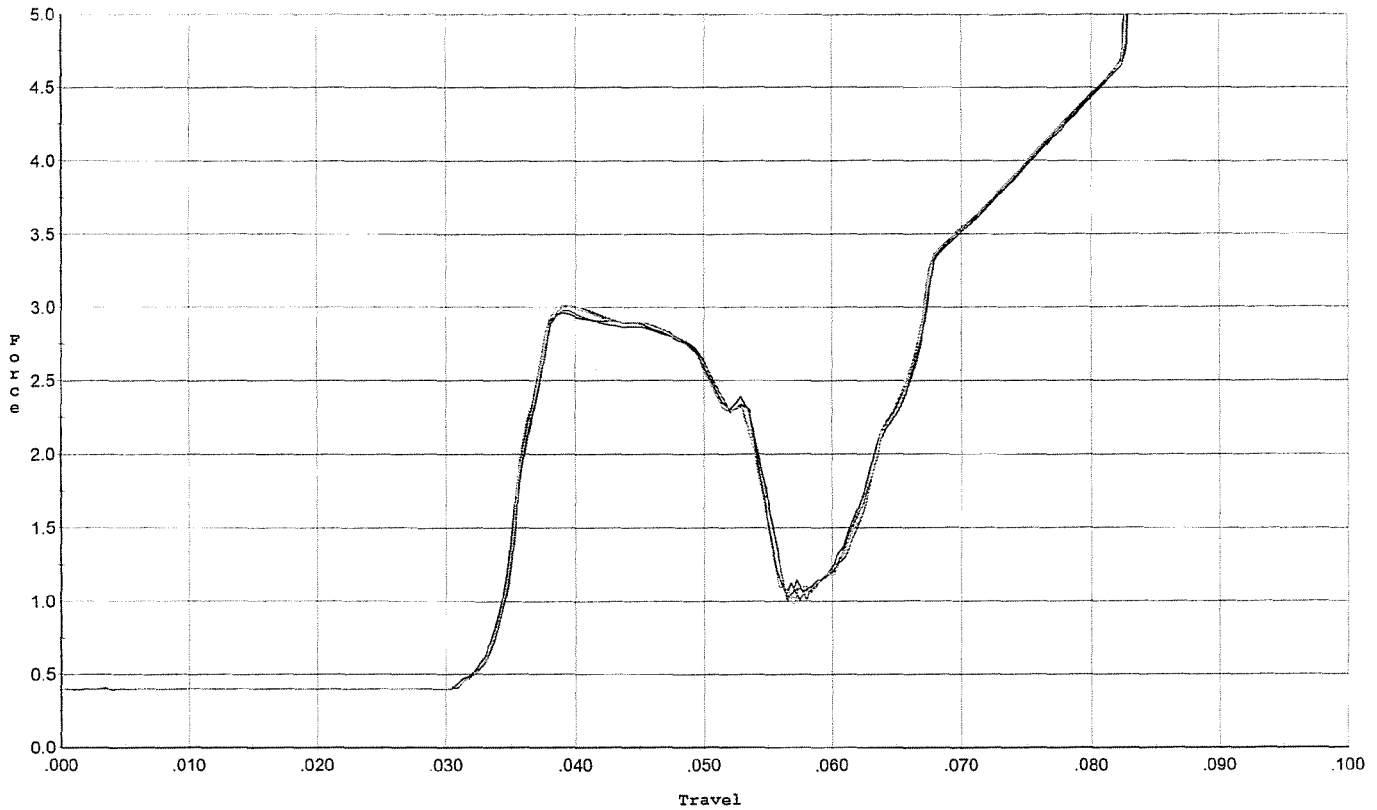
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.073	0.052	0.031	0.033	0.065		Set Trigger
2	3.088	0.053	0.032	0.033	0.066		Set Trigger
3	3.080	0.052	0.031	0.033	0.064		Set Trigger
4	3.081	0.053	0.031	0.033	0.066		Set Trigger
5	3.077	0.053	0.031	0.033	0.066		Set Trigger

Aug 3.08

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R, Putch 10/13/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



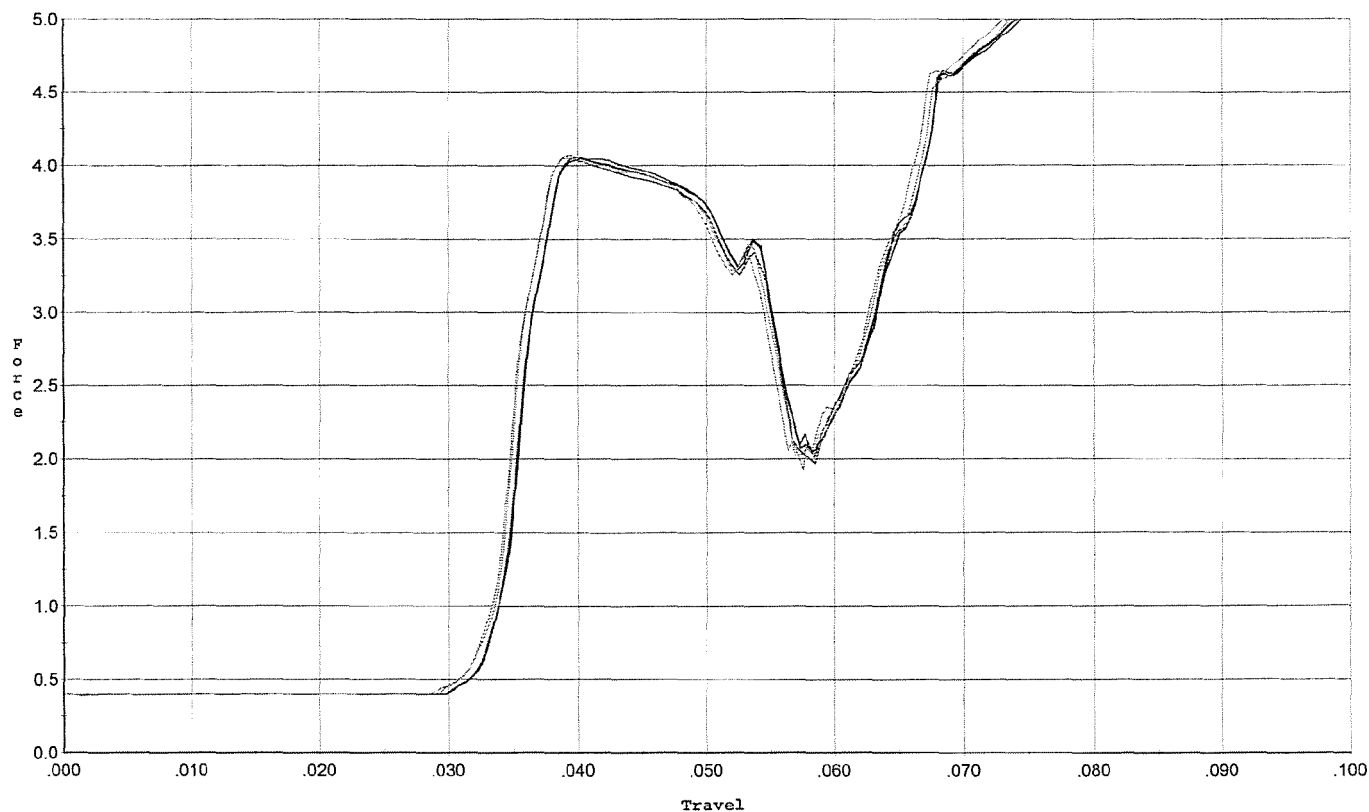
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.975	0.055	0.033	0.034	0.066		Set Trigger
2	2.964	0.054	0.033	0.034	0.065		Set Trigger
3	3.013	0.055	0.033	0.034	0.067		Set Trigger
4	3.014	0.054	0.033	0.034	0.066		Set Trigger
5	3.003	0.054	0.033	0.034	0.065		Set Trigger

Aug 2.99

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R, Putch 10/13/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



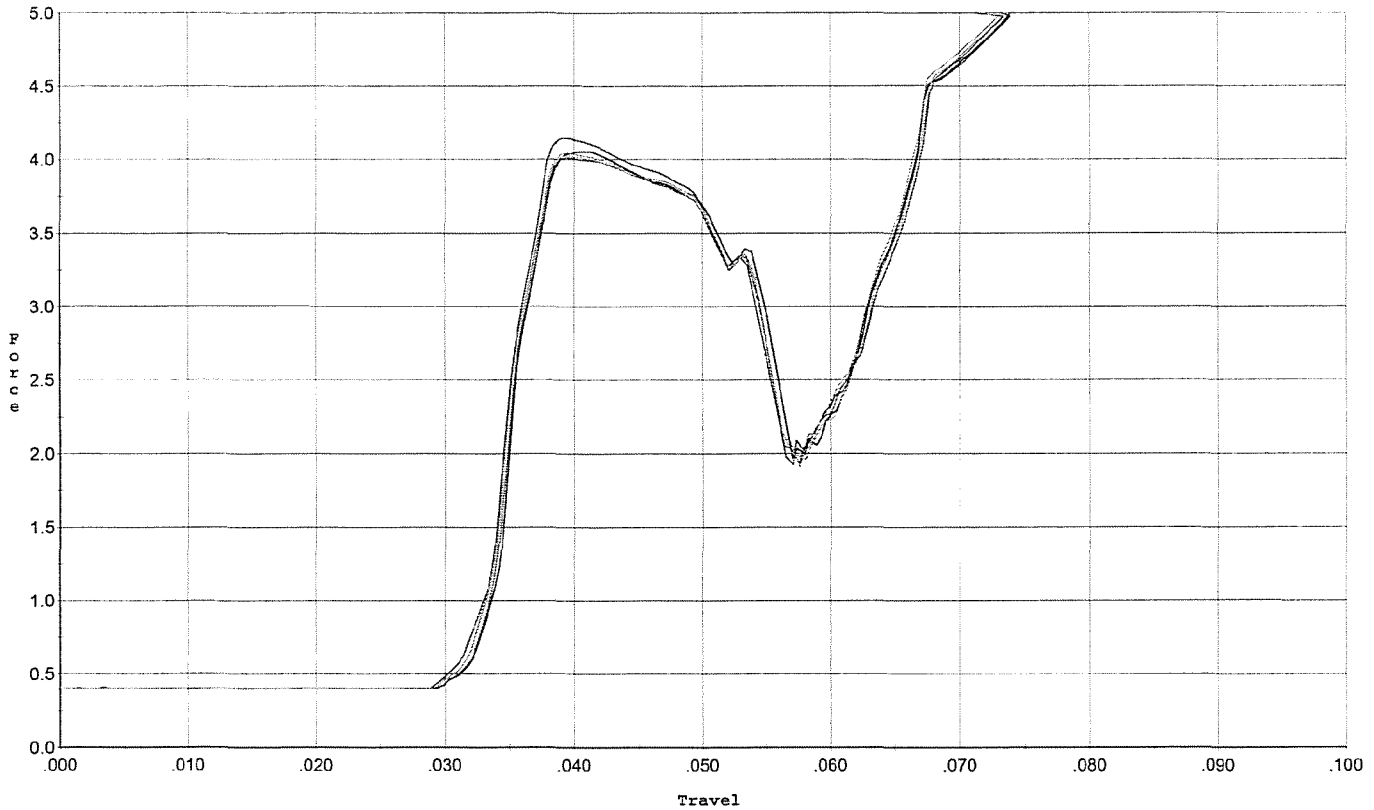
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.042	0.054	0.033	0.032	0.088		Set Trigger
2	4.058	0.054	0.033	0.032	0.088		Set Trigger
3	4.036	0.055	0.033	0.032	0.088		Set Trigger
4	4.074	0.055	0.032	0.032	0.090		Set Trigger
5	4.053	0.054	0.032	0.032	0.088		Set Trigger

Avg 4.05

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R, Putch 10/13/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



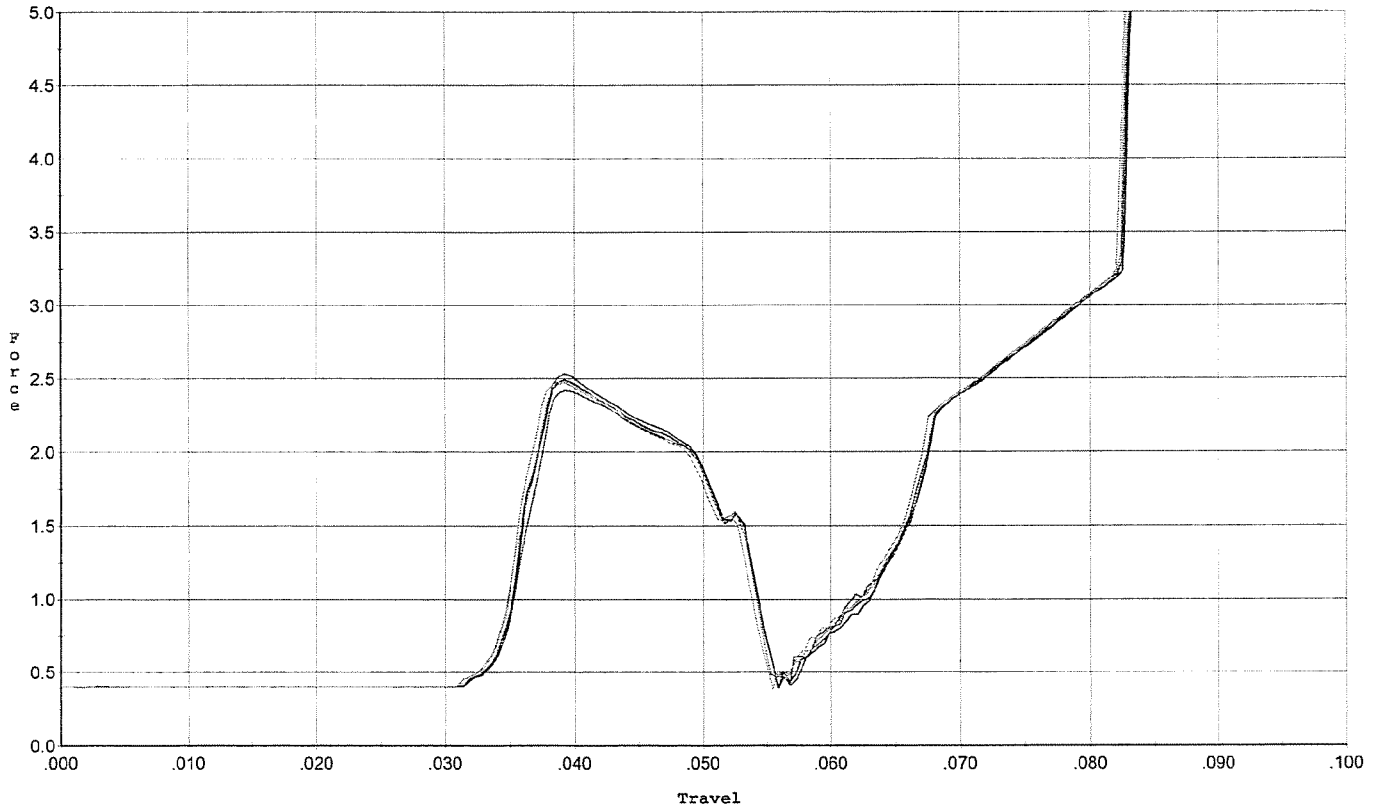
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.147	0.055	0.032	0.032	0.090		Set Trigger
2	4.053	0.055	0.032	0.032	0.089		Set Trigger
3	4.013	0.054	0.032	0.032	0.087		Set Trigger
4	4.047	0.054	0.032	0.032	0.088		Set Trigger
5	4.026	0.054	0.032	0.032	0.088		Set Trigger

Avg 4.05

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R, Putch 10/13/08

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs, +/- .50 lbs. for final test



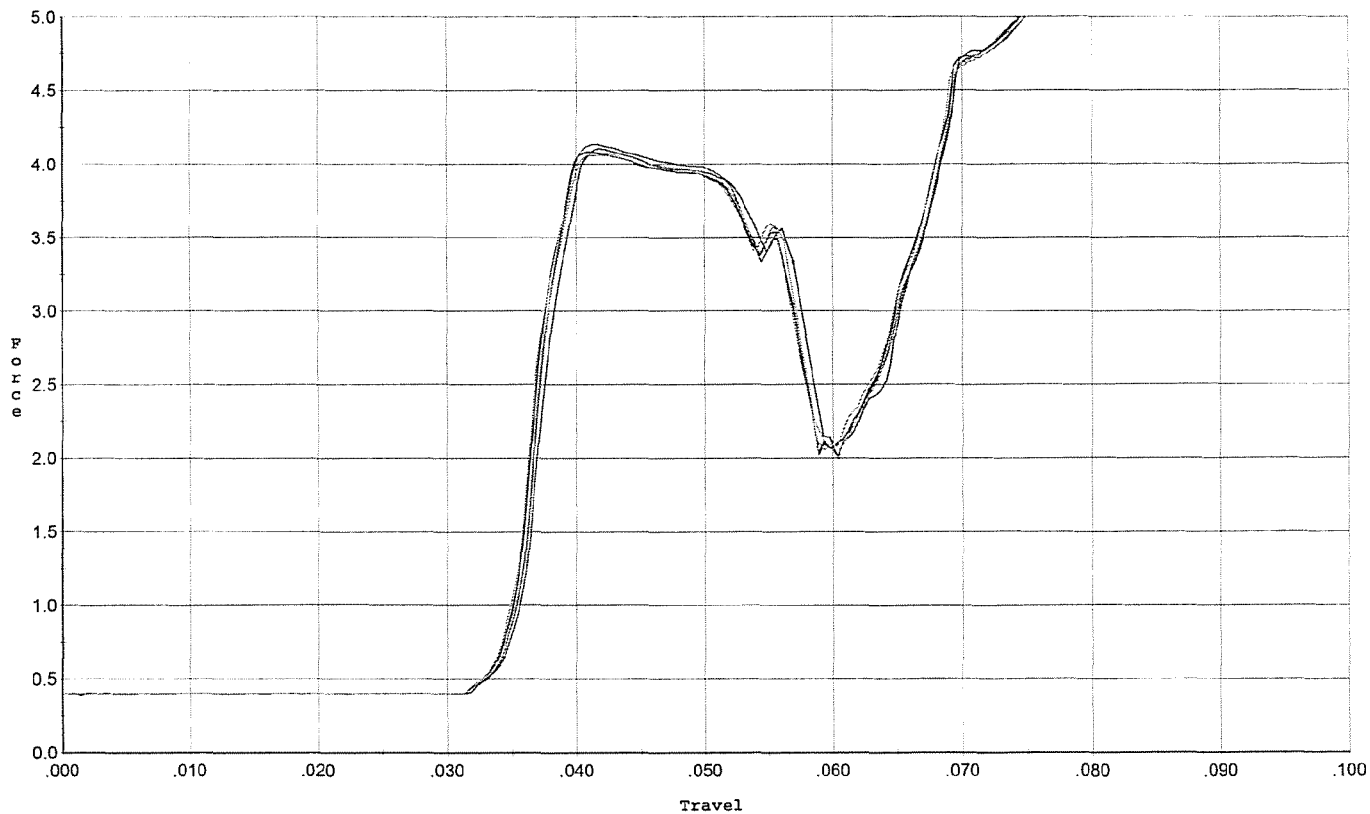
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.533	0.053	0.034	0.036	0.052		Set Trigger
2	2.492	0.053	0.034	0.036	0.052		Set Trigger
3	2.422	0.053	0.034	0.036	0.051		Set Trigger
4	2.480	0.053	0.034	0.035	0.051		Set Trigger
5	2.477	0.053	0.034	0.035	0.052		Set Trigger

Aug 2.48

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R, Putch 10/13/08

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.106	0.057	0.034	0.031	0.093		Set Trigger
2	4.082	0.057	0.034	0.031	0.093		Set Trigger
3	4.134	0.057	0.034	0.031	0.093		Set Trigger
4	4.080	0.056	0.034	0.031	0.092		Set Trigger
5	4.061	0.056	0.034	0.031	0.091		Set Trigger

Avg 4.09

