

G6785066

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



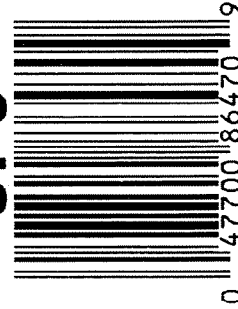
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6785066

UPC



BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 678 5066

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		9-18-08	SPD
430	ASSEMBLE TO STOCK		9-18-08	SP
440	PROOF		9-18-08	SPD
460	CHECK HEADSPACE		9-18-08	SPD
470	DIS-ASSEMBLE ACTION		9-18-08	SPD
472	SERIALIZE BOLT HANDLE		10-7-08	RTZ
475	DRILL AND TAP SIGHT HOLES		10-7-08	SP
480	MAGNAFLUX BBL ACTION		10/8/08	RT
490	MAGNAFLUX BOLT		9/18/08	RT
500	ROLLMARK CALIBER		10/8/08	RT
520	GOFF BLAST BBL / REC		10/9/08	DG
542	APPLY COATINGS (BARREL ACTION)		10/13	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		10-13-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		10-13-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		10-13-08	SP
	D) OIL FIRING PIN ASSEMBLY		10-21-08	RSN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

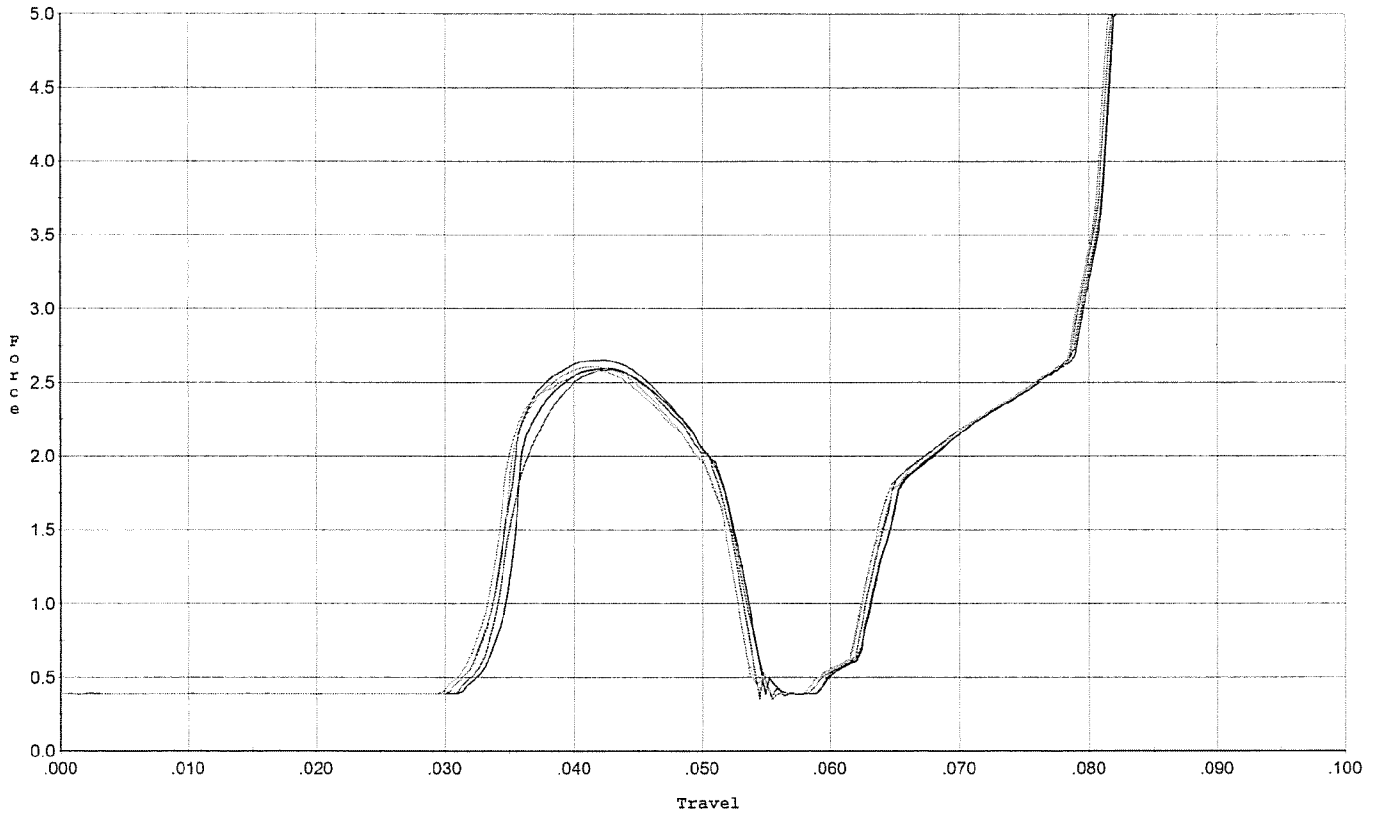
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.0</u> <u>4.0</u> <u>4.0</u>	12-3-08	R.P.
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>4.0</u> <u>4.0</u> <u>5.0</u>	12-3-08	R.N.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.025</u> <u>.025</u> <u>.024</u>	12-3-08	R.N.
	J) ASSEMBLE STOCK		10-21-08	ESN
	K) ASSEMBLE SWIVEL STUDS		12-3-08	R.N.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	10-27-08	PSN
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		10-27-08	R
670	FINAL INSPECTION A) HEADSPACE		12-3-08	R.N.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.47</u> <u>2.47</u> <u>2.56</u> <u>2.43</u> <u>2.39</u>	10-27-08	TE
	C) FUNCTION		12-3-08	R.N.
690	PACK		12-18-08	ESN

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 10/14/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



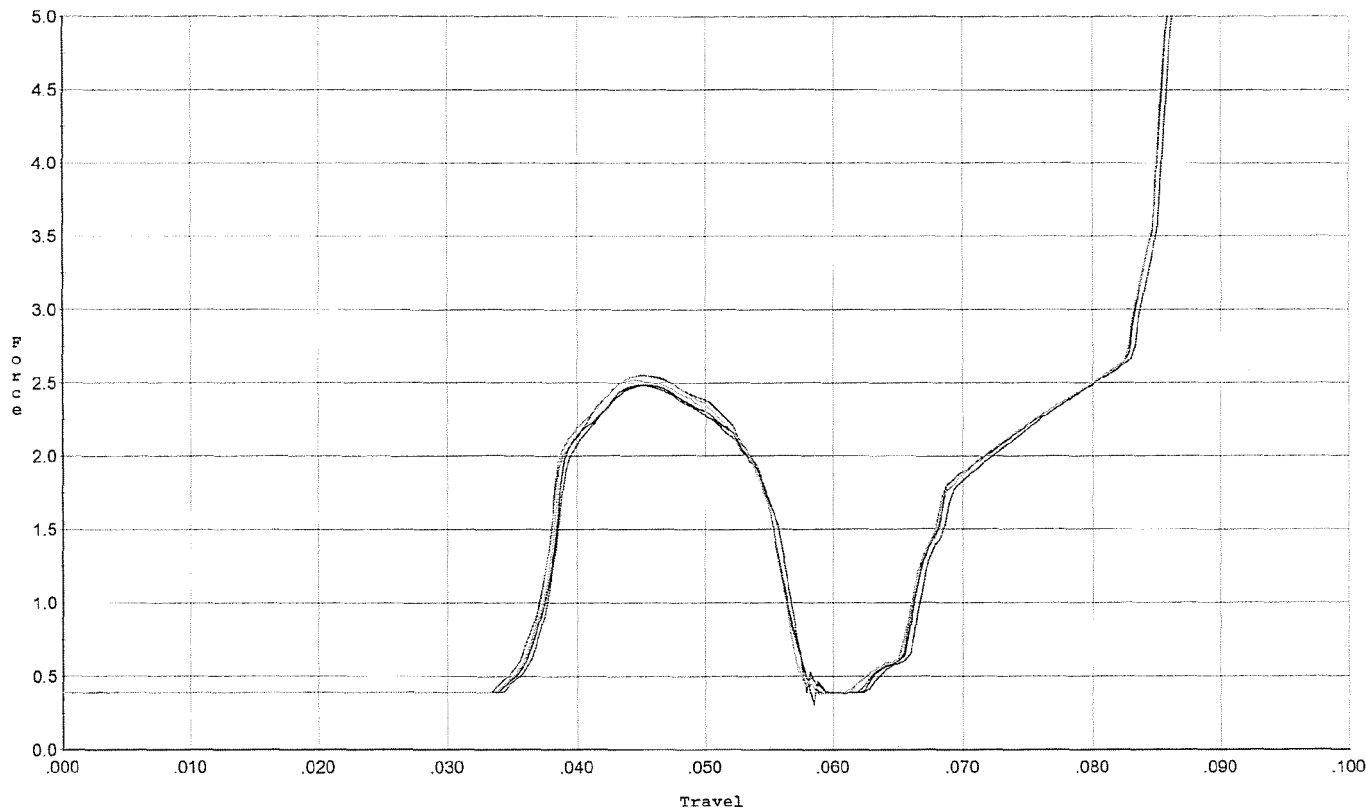
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.652	0.052	0.032	0.035	0.056		Set Trigger
2	2.597	0.053	0.034	0.035	0.055		Set Trigger
3	2.586	0.052	0.033	0.035	0.054		Set Trigger
4	2.609	0.051	0.033	0.035	0.054		Set Trigger
5	2.580	0.052	0.032	0.035	0.055		Set Trigger

Avg 260

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/14/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



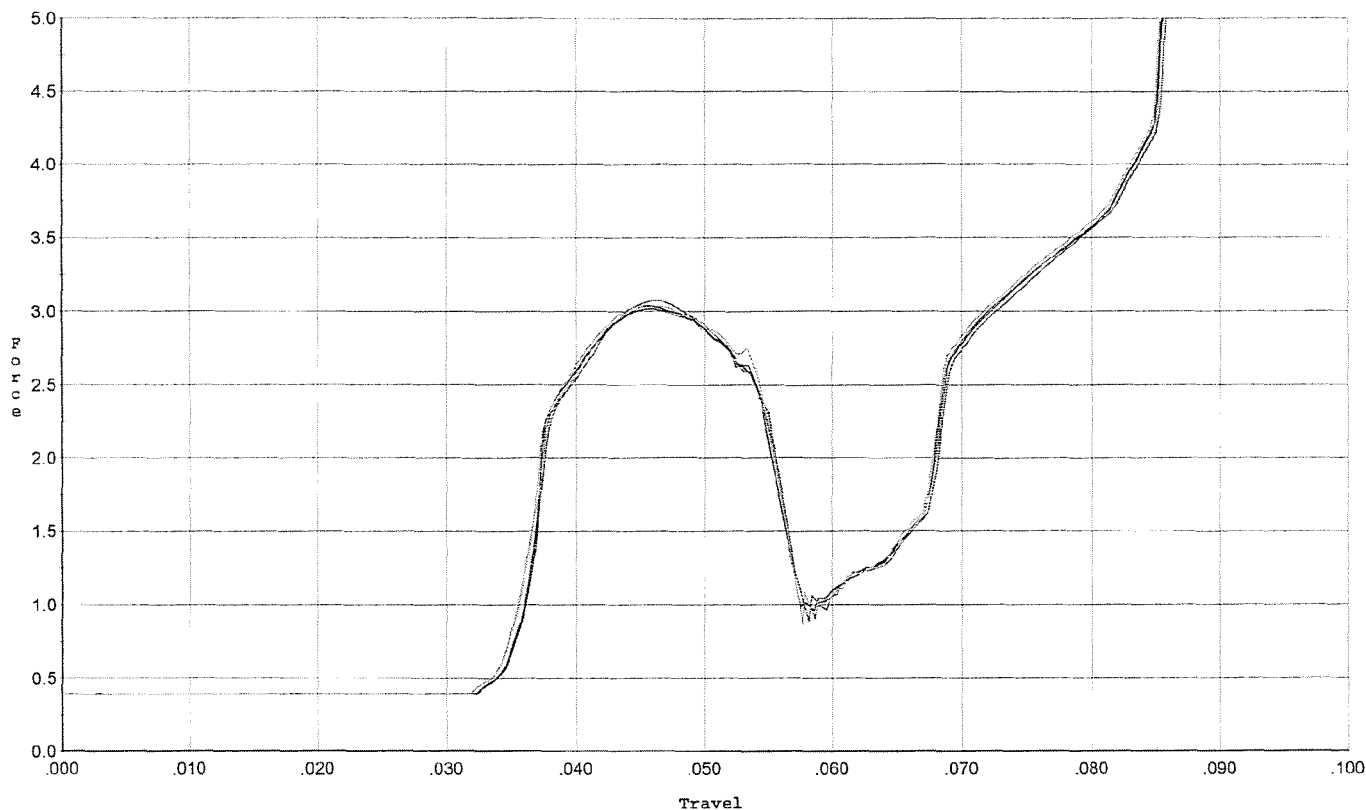
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.483	0.056	0.037	0.037	0.054		Set Trigger
2	2.485	0.055	0.036	0.037	0.054		Set Trigger
3	2.552	0.055	0.036	0.037	0.055		Set Trigger
4	2.548	0.055	0.036	0.037	0.055		Set Trigger
5	2.520	0.055	0.036	0.037	0.055		Set Trigger

AUG 2.51

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 10/14/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



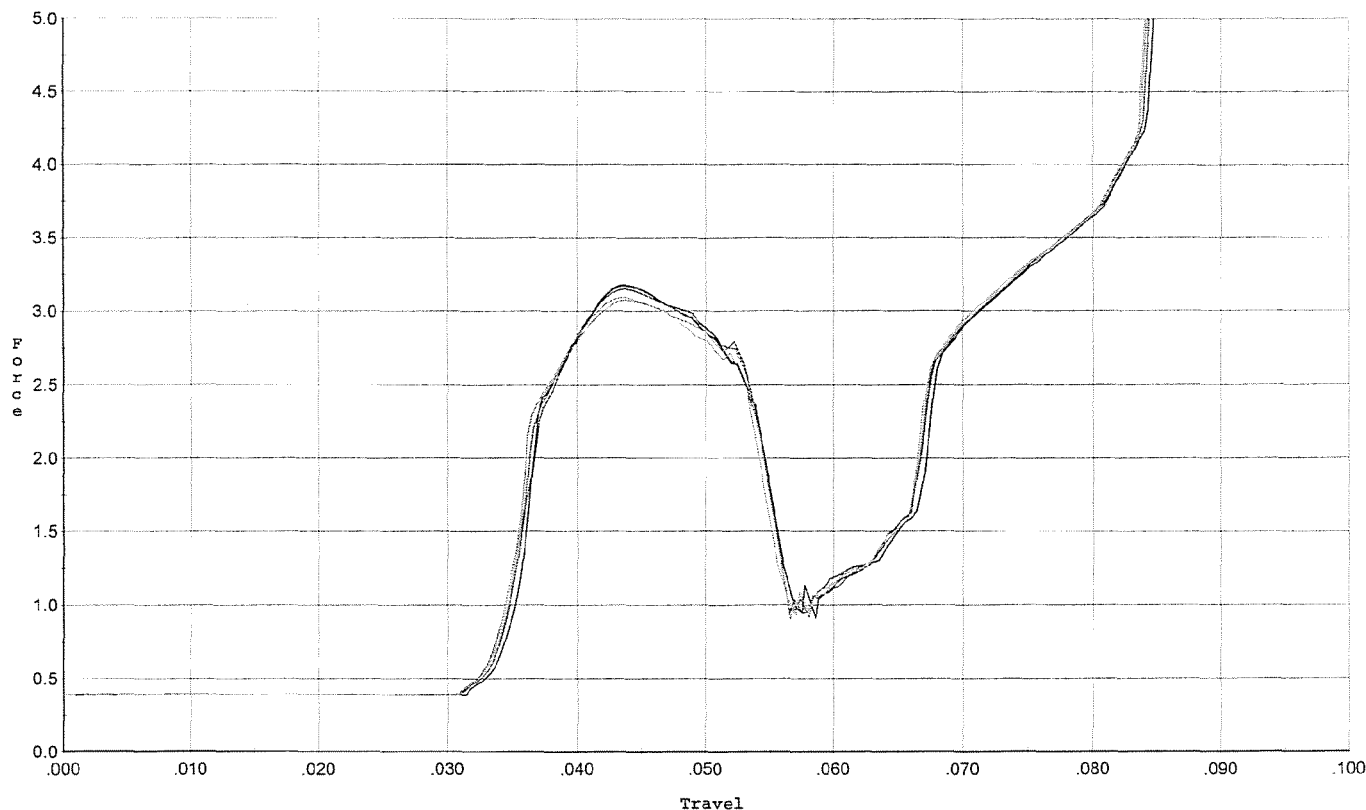
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.017	0.055	0.035	0.036	0.066		Set Trigger
2	3.032	0.054	0.035	0.036	0.065		Set Trigger
3	3.076	0.055	0.035	0.036	0.066		Set Trigger
4	3.028	0.055	0.034	0.035	0.067		Set Trigger
5	3.039	0.055	0.035	0.036	0.067		Set Trigger

Avg 4.03

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/14/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



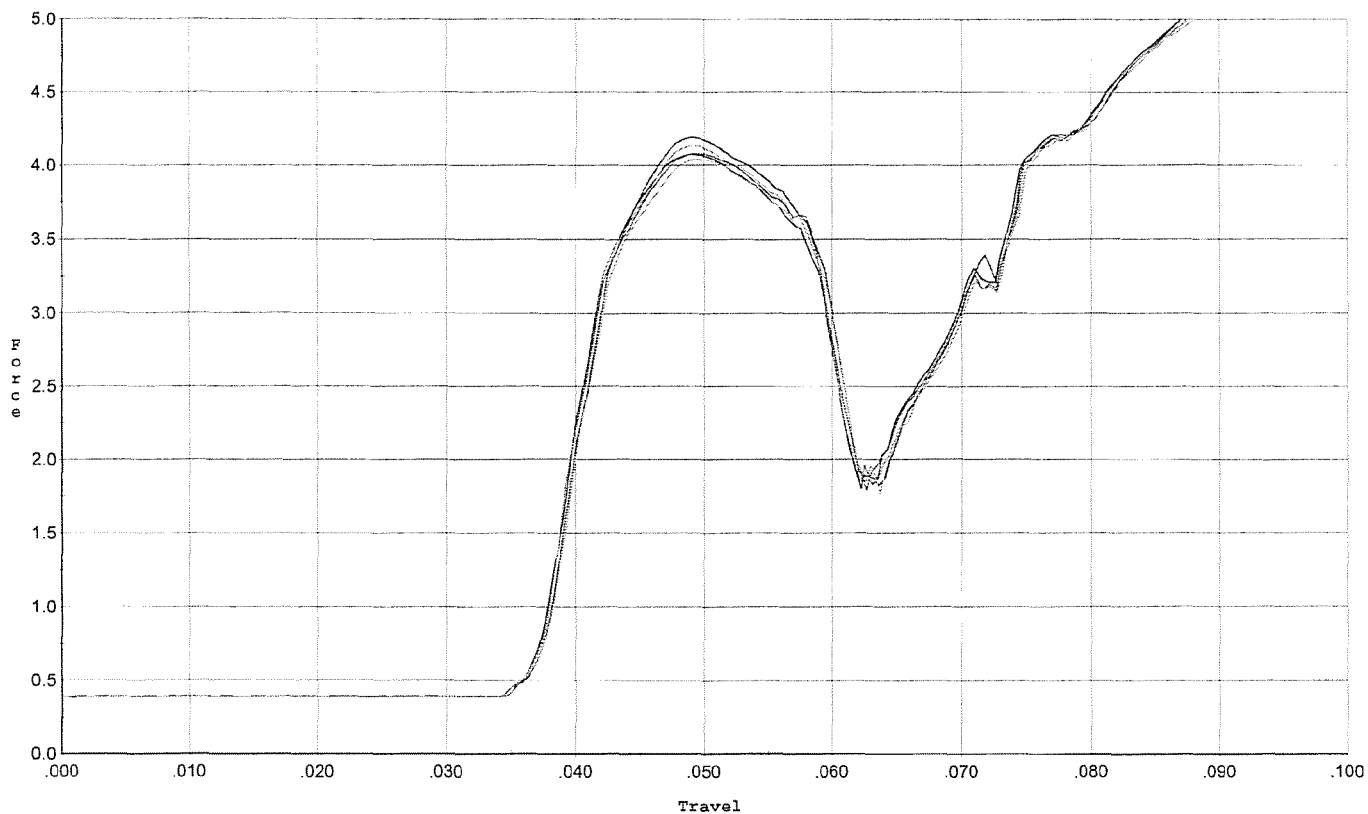
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.172	0.054	0.034	0.035	0.067		Set Trigger
2	3.179	0.054	0.034	0.036	0.066		Set Trigger
3	3.150	0.054	0.033	0.035	0.068		Set Trigger
4	3.091	0.053	0.033	0.035	0.066		Set Trigger
5	3.074	0.054	0.034	0.035	0.067		Set Trigger

Aug 3.13

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 10/14/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



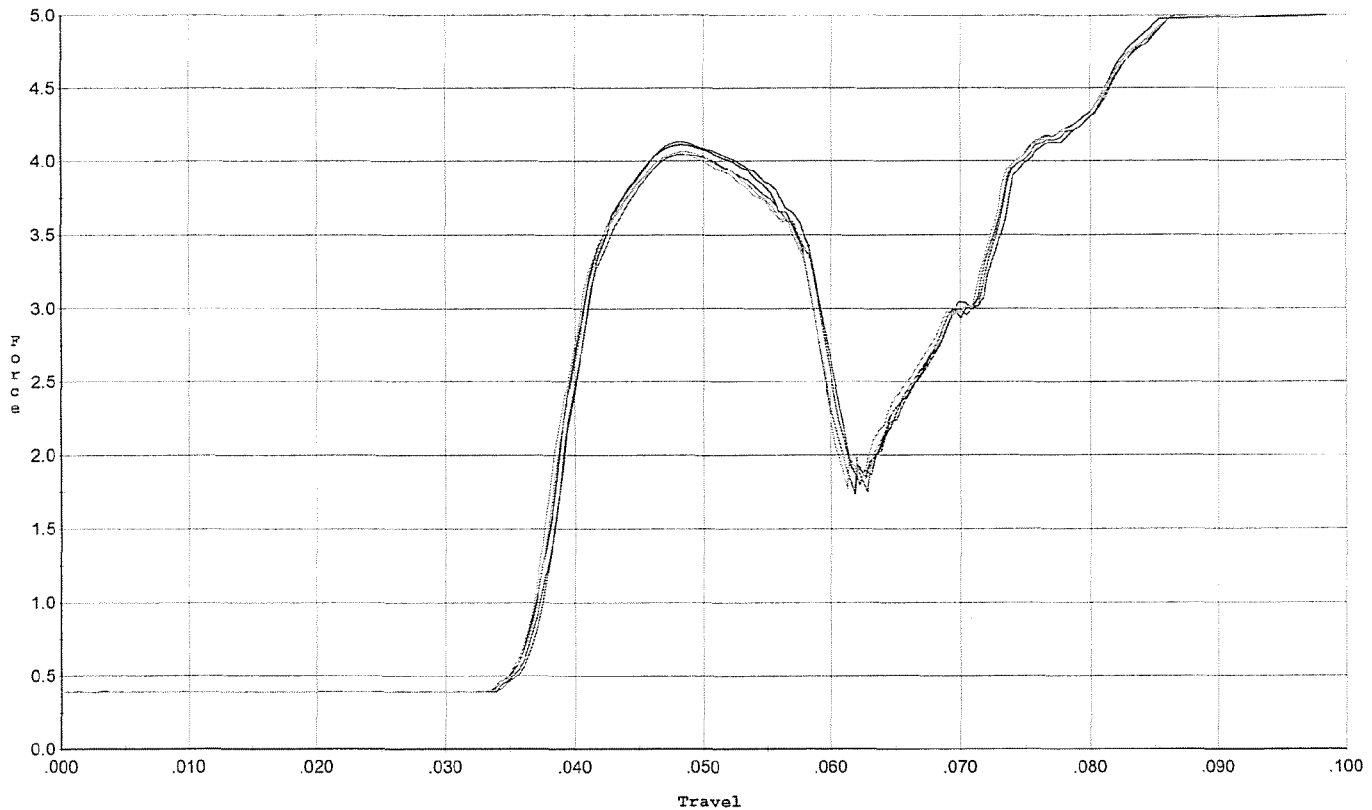
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.191	0.060	0.037	0.034	0.092		Set Trigger
2	4.072	0.059	0.037	0.035	0.090		Set Trigger
3	4.080	0.059	0.037	0.035	0.090		Set Trigger
4	4.042	0.060	0.037	0.034	0.090		Set Trigger
5	4.135	0.059	0.037	0.035	0.091		Set Trigger

Aug 4.10

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 10/14/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



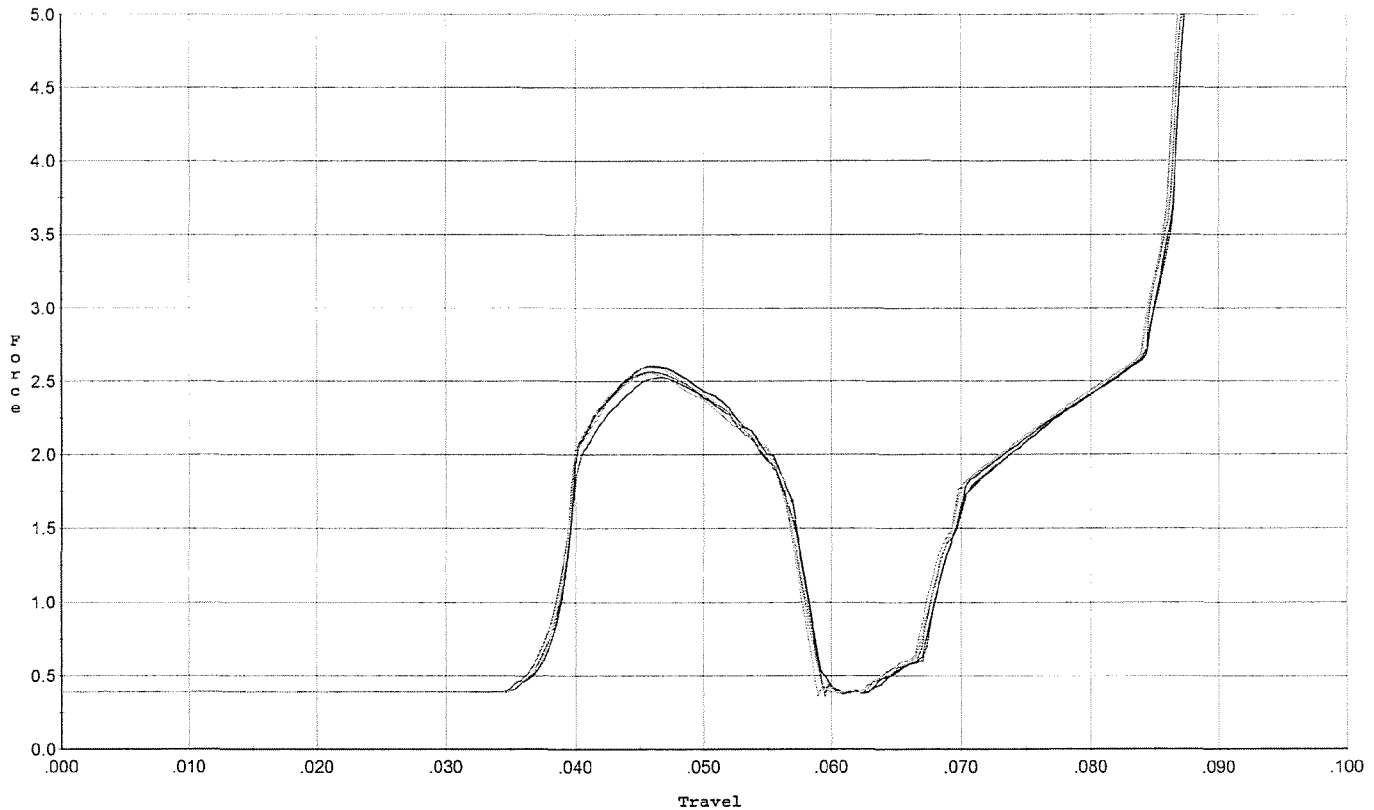
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.131	0.058	0.036	0.034	0.091		Set Trigger
2	4.112	0.058	0.036	0.035	0.090		Set Trigger
3	4.045	0.058	0.036	0.034	0.090		Set Trigger
4	4.052	0.058	0.036	0.034	0.090		Set Trigger
5	4.065	0.058	0.036	0.035	0.089		Set Trigger

Aug 408

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 10/14/08

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



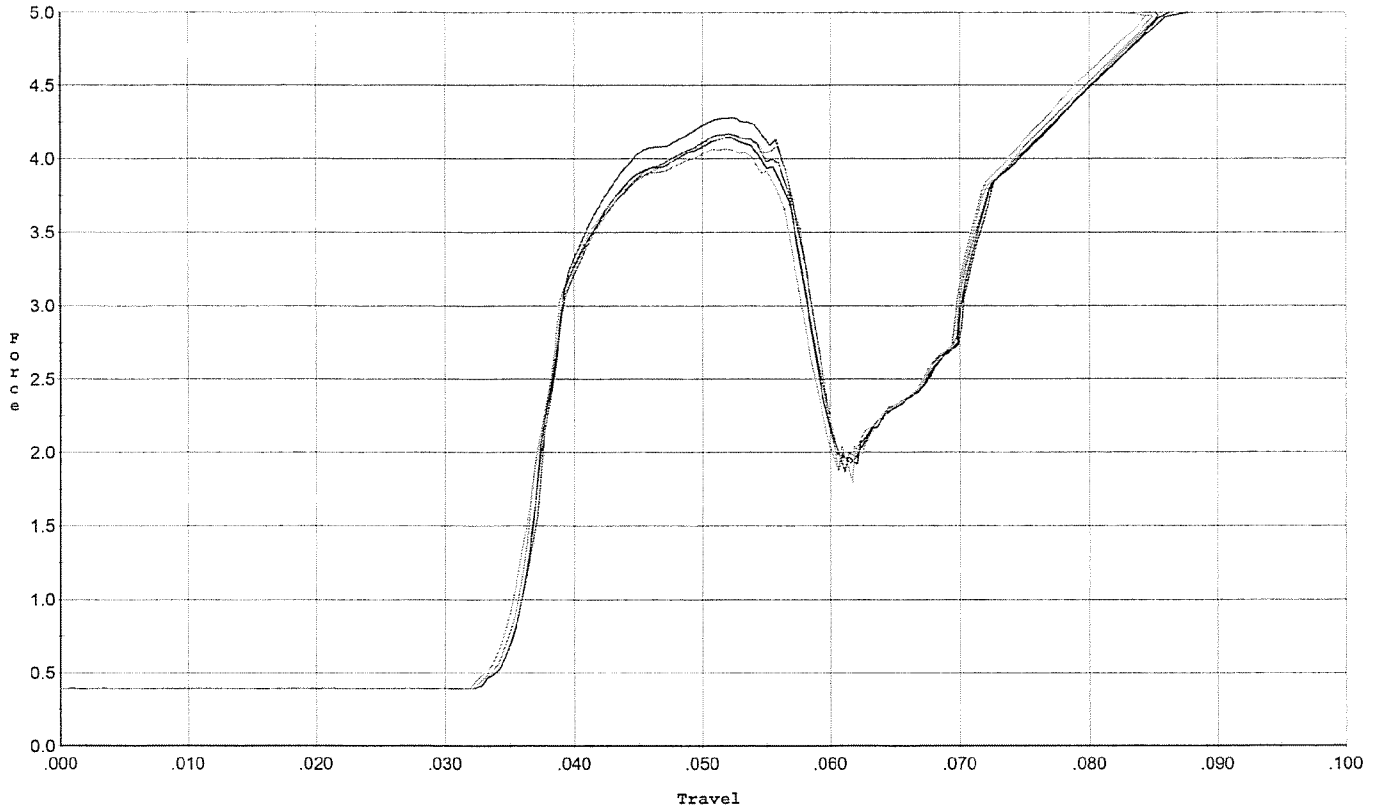
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.528	0.057	0.037	0.037	0.056		Set Trigger
2	2.602	0.057	0.038	0.037	0.057		Set Trigger
3	2.565	0.058	0.037	0.037	0.058		Set Trigger
4	2.595	0.056	0.038	0.037	0.056		Set Trigger
5	2.553	0.057	0.038	0.037	0.056		Set Trigger

Avg 2.56

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putsch 10/14/08

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.280	0.058	0.035	0.033	0.096		Set Trigger
2	4.147	0.057	0.035	0.034	0.092		Set Trigger
3	4.169	0.057	0.035	0.033	0.092		Set Trigger
4	4.067	0.056	0.034	0.034	0.090		Set Trigger
5	4.155	0.058	0.034	0.033	0.095		Set Trigger

Aug 4.16