

G6785068

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

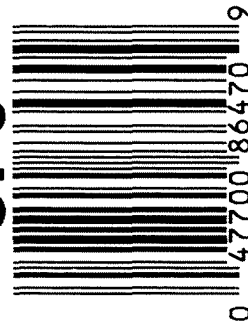
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6785068

UPC



GUN SERIAL # G 6785068

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		9-5-08	SPD
430	ASSEMBLE TO STOCK		9-6-08	TC
440	PROOF		9-6-08	TC
460	CHECK HEADSPACE		9-6-08	TC
470	DIS-ASSEMBLE ACTION		9-6-08	SPD
472	SERIALIZE BOLT HANDLE		9-8-08	RTZ
475	DRILL AND TAP SIGHT HOLES		9-8-08	SP
480	MAGNAFLUX BBL ACTION		9-9-08	BM
490	MAGNAFLUX BOLT		9/10/08	MR
500	ROLLMARK CALIBER		9/9/08	RT
520	GOFF BLAST BBL / REC		9/10/08	DK
542	APPLY COATINGS (BARREL ACTION)		9/13	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-24-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-24-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-24-08	SP
	D) OIL FIRING PIN ASSEMBLY		9-27-08	BSH
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

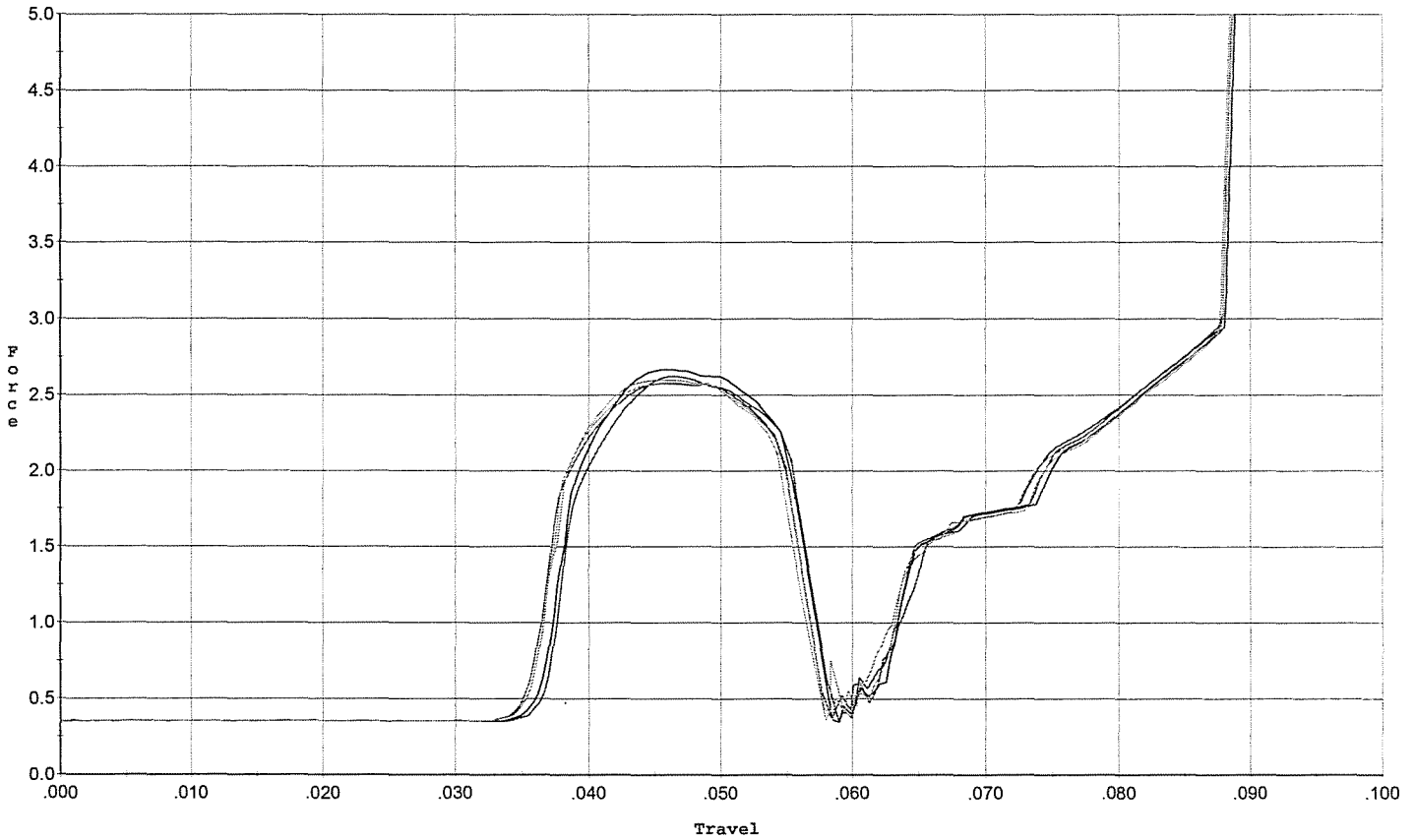
F004 REV 5/2006

BARBER - M24 0070979									
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>2.50</u>	<u>3.0</u>	<u>2.5</u>	9-30-08	L. H.		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>5.0</u>	<u>5.0</u>	<u>5.0</u>	10-1-08	L. H.		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.023</u>	<u>.023</u>	<u>.024</u>	9-30-08	L. H.		
	J) ASSEMBLE STOCK					9/27/08	ESW		
	K) ASSEMBLE SWIVEL STUDS					9-30-08	L. H.		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u>	FAIL		9-29-08	L. H.		
			<u>PASS</u>	FAIL					
	MALFUNCTION		CORRECTION			N/A			
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
660	INSPECT FOR LIVE AMMO					9-29-08	TRW		
670	FINAL INSPECTION A) HEADSPACE					9-30-08	L. H.		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.56</u>	<u>2.59</u>	<u>2.54</u>	<u>2.55</u>	<u>2.51</u>	9/30/08	Fm
	C) FUNCTION					9-30-08	L. H.		
690	PACK					12/3/08	Fm		

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/25/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



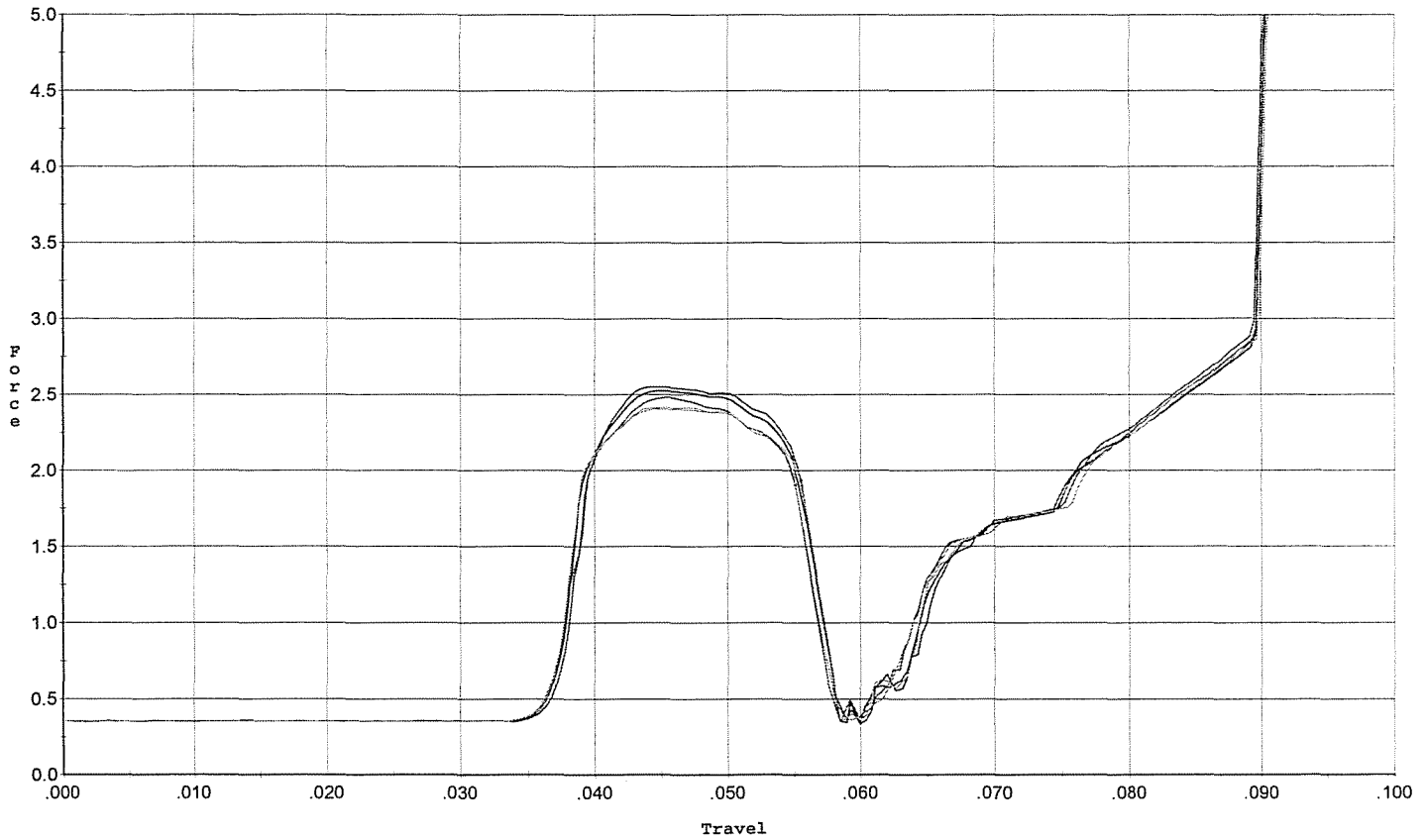
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.626	0.055	0.037	0.038	0.056		Set Trigger
2	2.669	0.056	0.036	0.038	0.058		Set Trigger
3	2.578	0.055	0.035	0.038	0.057		Set Trigger
4	2.581	0.055	0.036	0.038	0.057		Set Trigger
5	2.601	0.054	0.036	0.038	0.056		Set Trigger

Avg 2.61

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/25/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



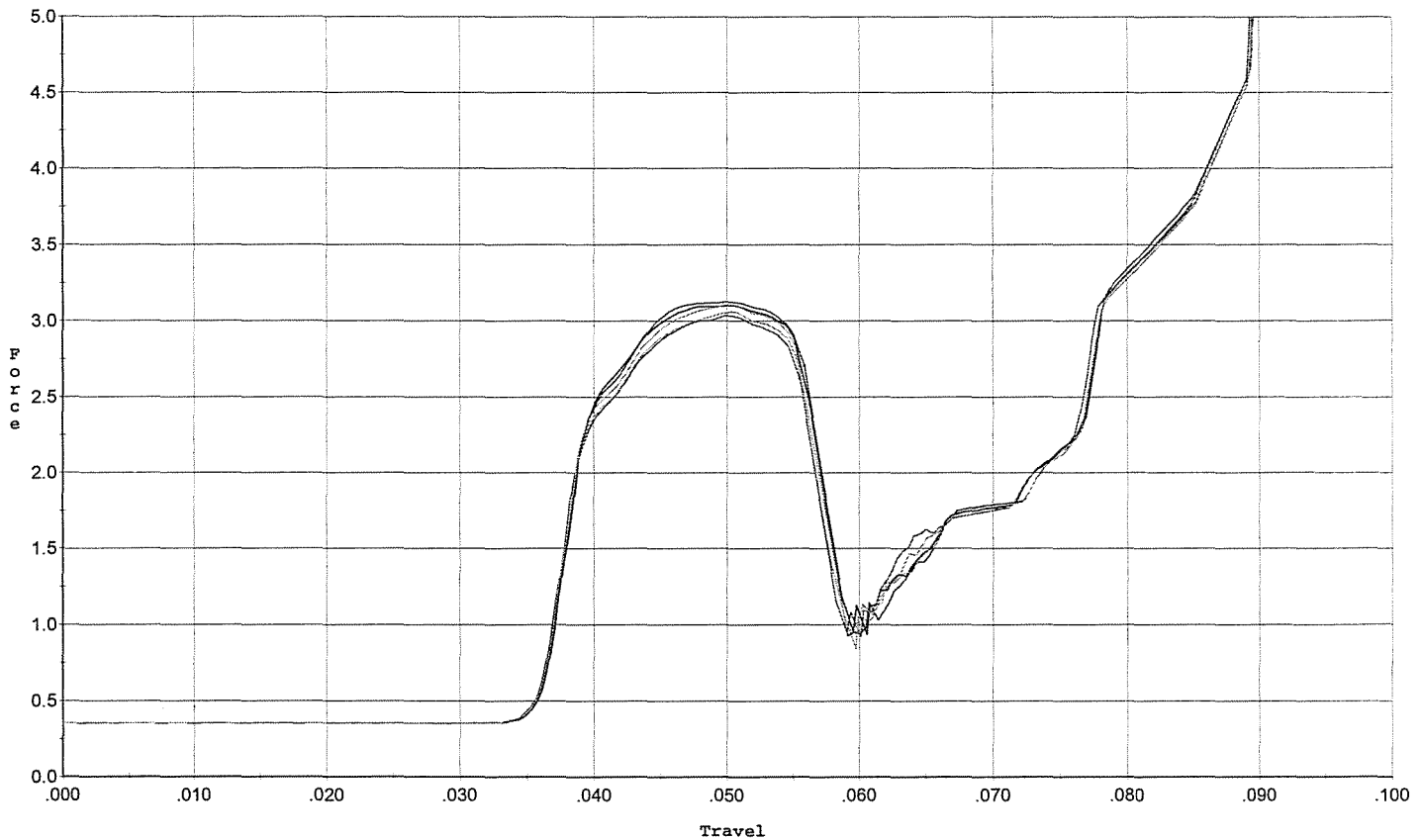
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.552	0.056	0.037	0.039	0.055		Set Trigger
2	2.524	0.056	0.037	0.039	0.056		Set Trigger
3	2.483	0.055	0.037	0.039	0.053		Set Trigger
4	2.415	0.056	0.036	0.039	0.054		Set Trigger
5	2.404	0.055	0.036	0.039	0.053		Set Trigger

Avg 2.47

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/25/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



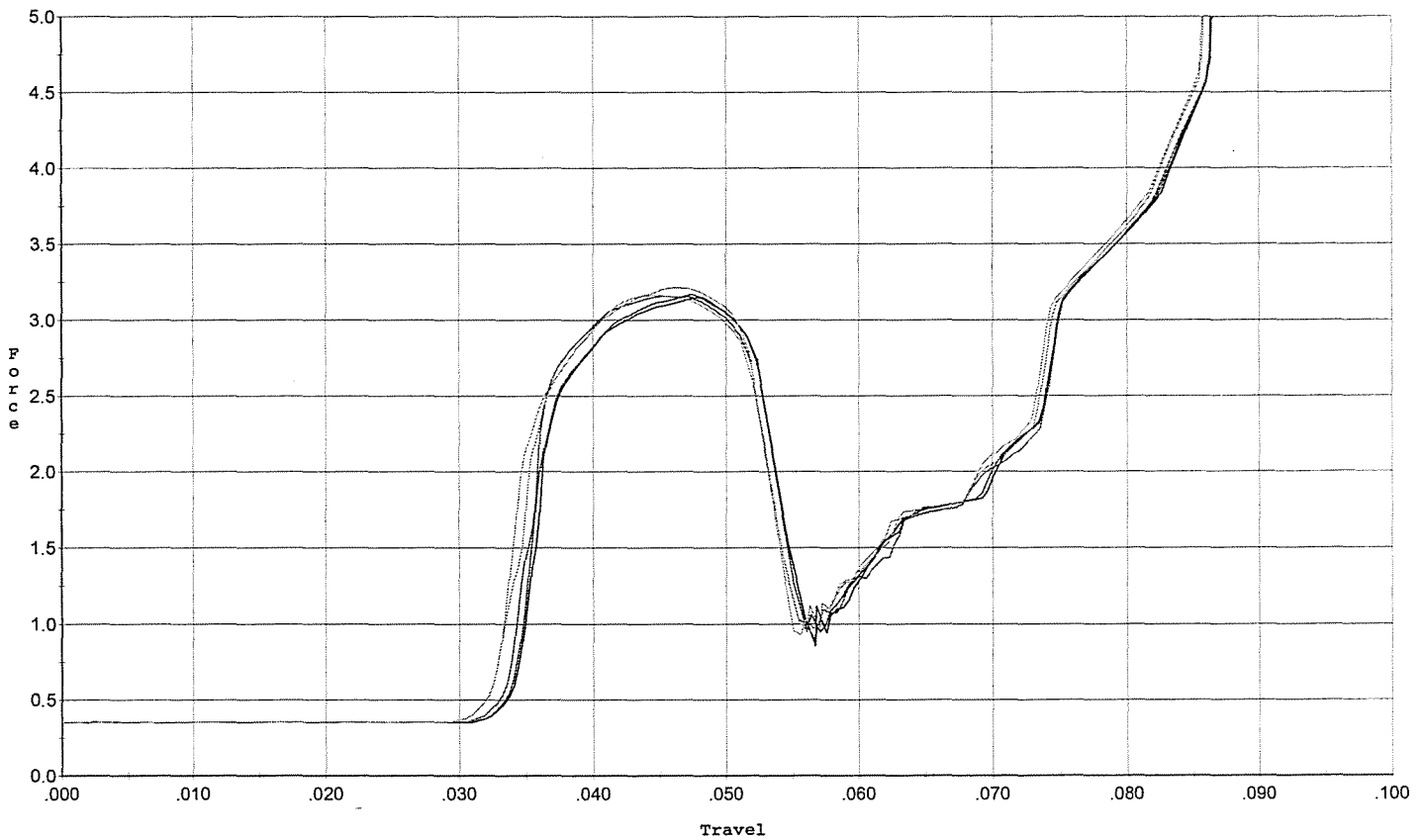
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.124	0.056	0.036	0.038	0.067		Set Trigger
2	3.105	0.056	0.036	0.038	0.067		Set Trigger
3	3.036	0.056	0.036	0.037	0.065		Set Trigger
4	3.108	0.057	0.036	0.037	0.068		Set Trigger
5	3.061	0.055	0.036	0.038	0.065		Set Trigger

Avg 3.08

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/25/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



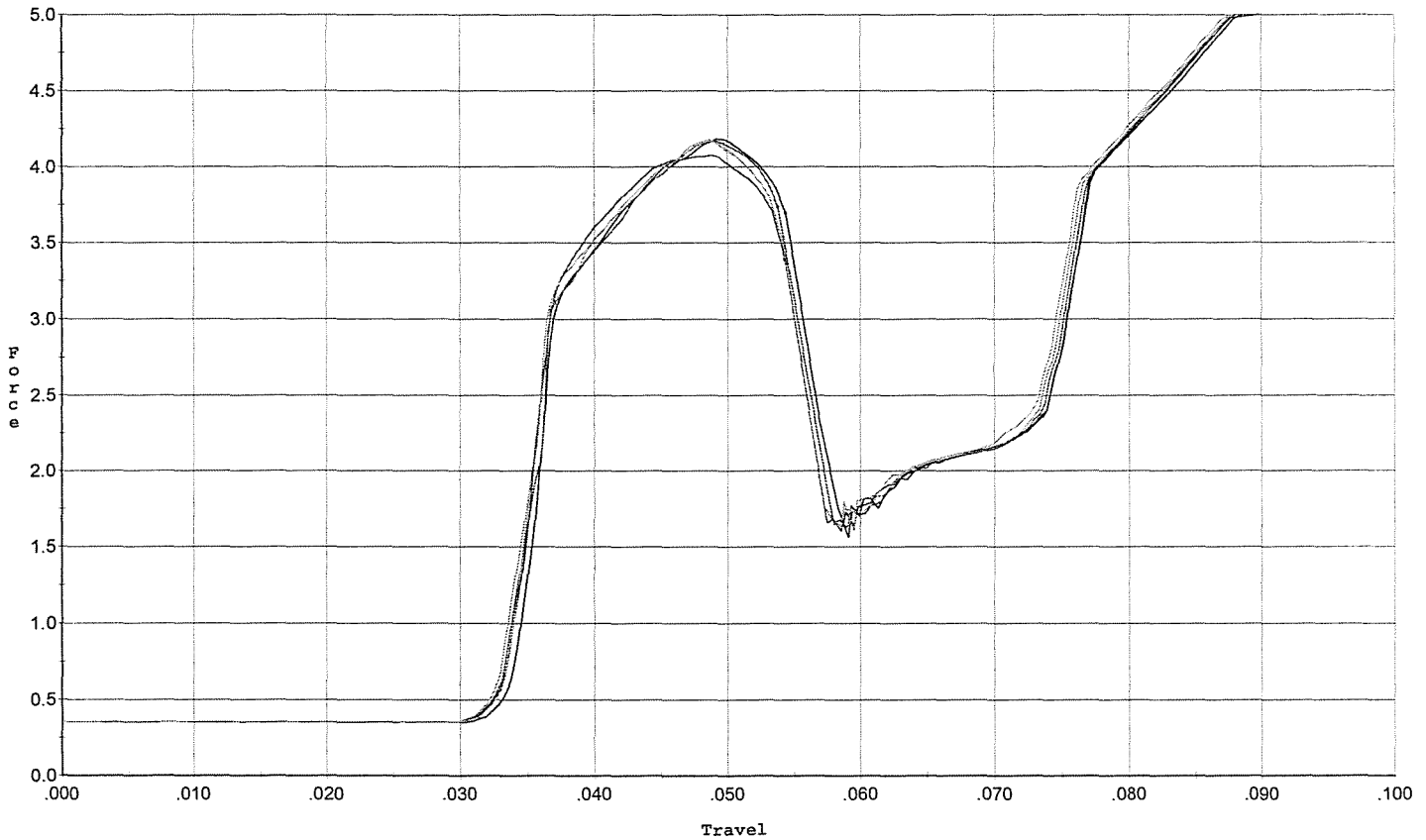
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.164	0.052	0.034	0.037	0.064		Set Trigger
2	3.150	0.052	0.034	0.037	0.063		Set Trigger
3	3.158	0.052	0.034	0.036	0.064		Set Trigger
4	3.163	0.052	0.033	0.036	0.065		Set Trigger
5	3.214	0.052	0.033	0.036	0.066		Set Trigger

Avg 3.17

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/25/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



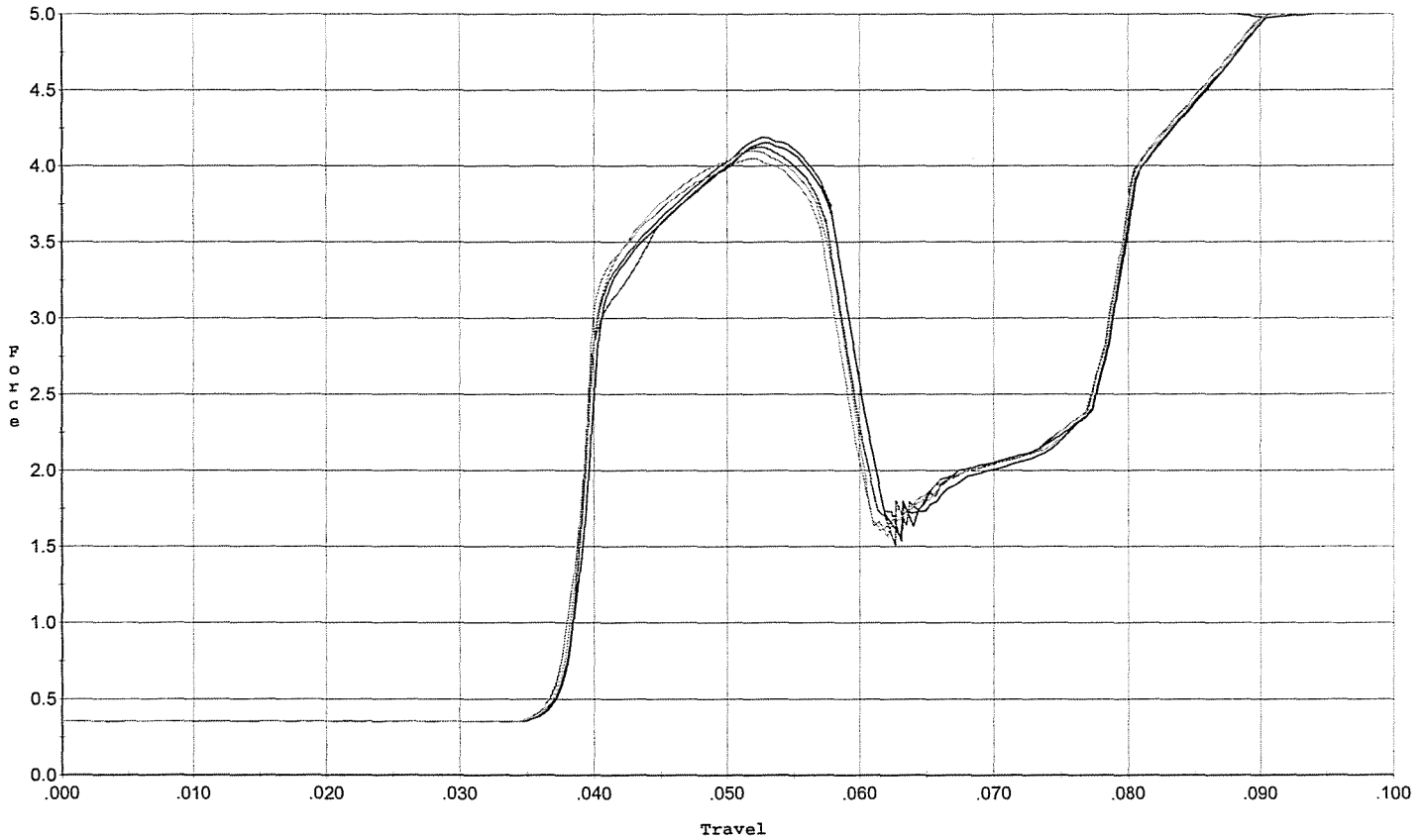
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.074	0.054	0.033	0.035	0.086		Set Trigger
2	4.183	0.054	0.034	0.036	0.086		Set Trigger
3	4.169	0.054	0.033	0.035	0.085		Set Trigger
4	4.180	0.054	0.033	0.035	0.086		Set Trigger
5	4.171	0.054	0.033	0.035	0.086		Set Trigger

Avg 4.15

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/25/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



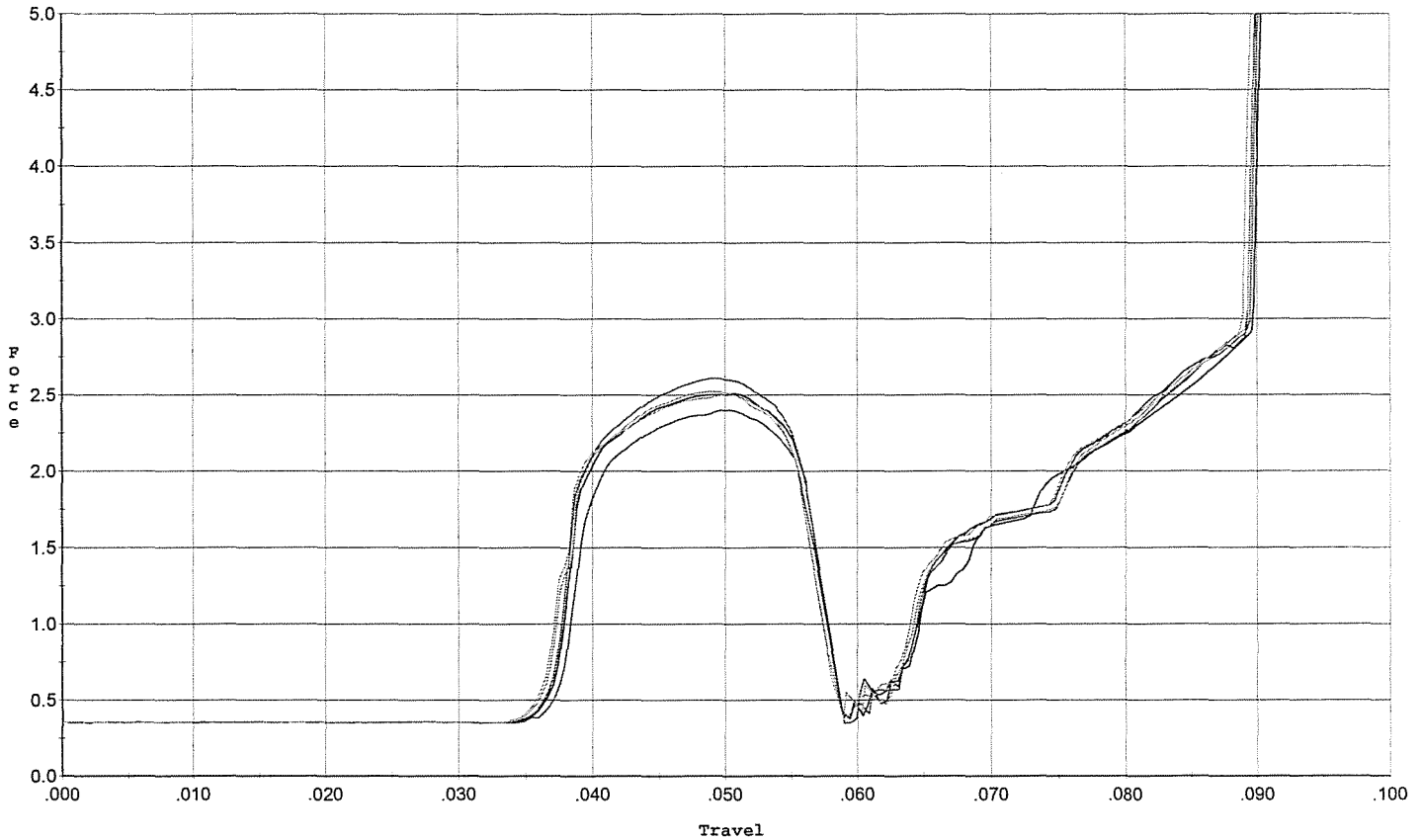
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.189	0.058	0.037	0.037	0.088		Set Trigger
2	4.153	0.058	0.037	0.037	0.087		Set Trigger
3	4.125	0.057	0.037	0.037	0.086		Set Trigger
4	4.100	0.058	0.037	0.037	0.087		Set Trigger
5	4.050	0.057	0.037	0.037	0.085		Set Trigger

Avg 4.12

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/25/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



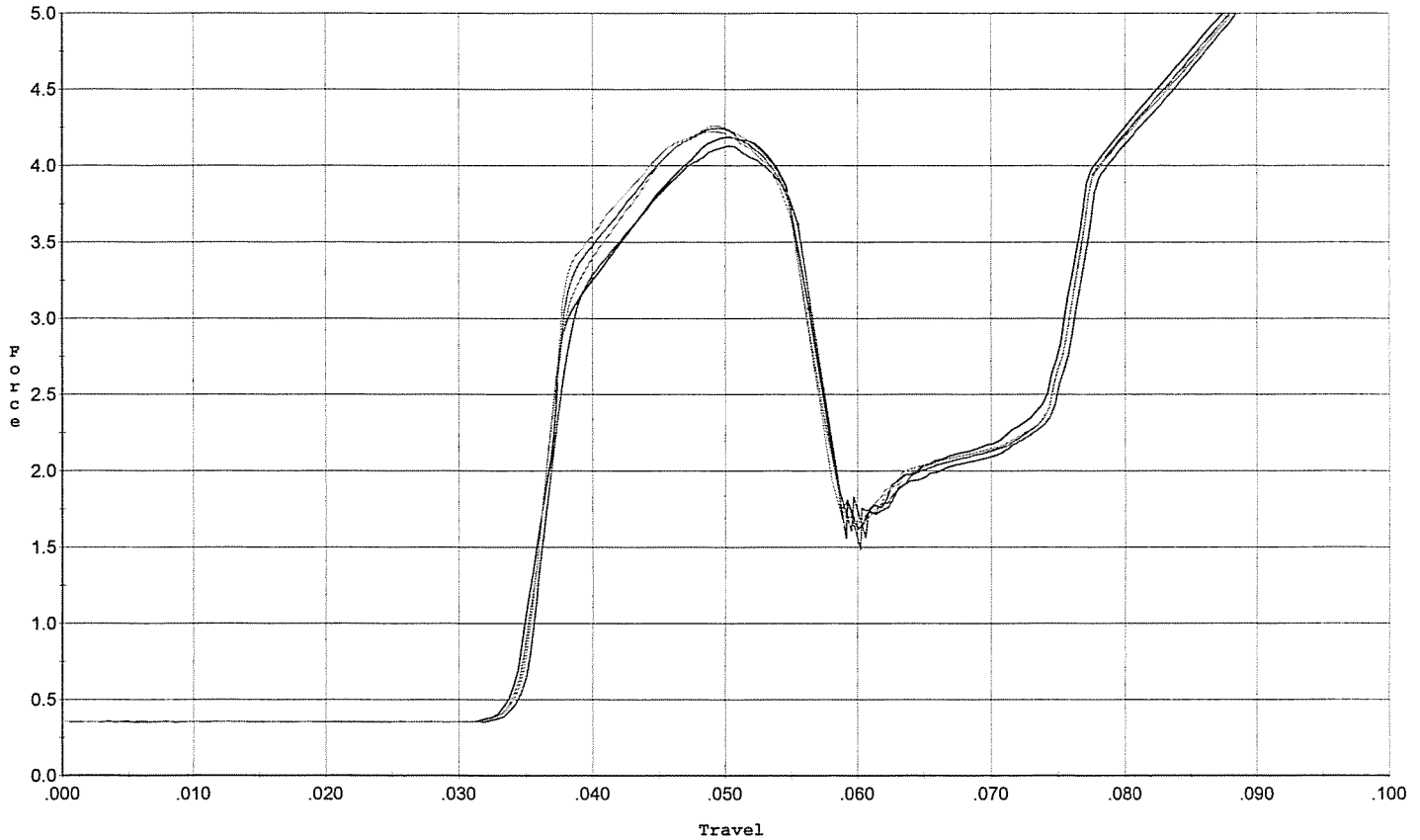
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.402	0.057	0.037	0.039	0.054		Set Trigger
2	2.512	0.056	0.037	0.039	0.056		Set Trigger
3	2.610	0.056	0.036	0.038	0.057		Set Trigger
4	2.509	0.055	0.036	0.038	0.056		Set Trigger
5	2.520	0.055	0.036	0.039	0.055		Set Trigger

Avg 2.51

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/25/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.130	0.055	0.035	0.036	0.086		Set Trigger
2	4.188	0.056	0.034	0.035	0.088		Set Trigger
3	4.245	0.055	0.034	0.036	0.087		Set Trigger
4	4.260	0.055	0.034	0.036	0.088		Set Trigger
5	4.223	0.055	0.034	0.036	0.087		Set Trigger

Aug 4.20