

G-6785070

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker

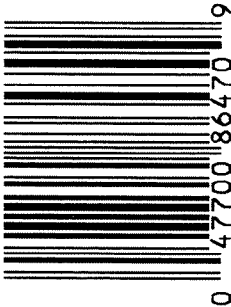


BM FORM

ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6785070

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

C 6785070

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		9-5-08	SPD
430	ASSEMBLE TO STOCK		9-6-08	TL
440	PROOF		9-6-08	TL
460	CHECK HEADSPACE		9-6-08	TL
470	DIS-ASSEMBLE ACTION		9-6-08	SPD
472	SERIALIZE BOLT HANDLE		9-8-08	BSN
475	DRILL AND TAP SIGHT HOLES		9-8-08	SP
480	MAGNAFLUX BBL ACTION		9-10-08	BSN
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		9/10/08	RT
520	GOFF BLAST BBL / REC			
542	APPLY COATINGS (BARREL ACTION)		9-15-	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-22-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-22-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-22-08	SP
	D) OIL FIRING PIN ASSEMBLY		9-24-08	RTZ
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			
	2.50 LBS +/- .5 LBS			

F004 REV 5/2006

OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>3.5</u> <u>3.5</u> <u>3</u>	9-25-08	TL
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>6.5</u> <u>6.5</u> <u>6.5</u>	9-25-08	TL
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.025</u> <u>.025</u> <u>.025</u>	9-25-08	TL
	J) ASSEMBLE STOCK		9-24-08	RTL
	K) ASSEMBLE SWIVEL STUDS		9-25-08	TL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	9-25-08	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		9-25-08	200.
670	FINAL INSPECTION A) HEADSPACE		9-25-08	TL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>238</u> <u>251</u> <u>249</u> <u>255</u> <u>244</u>	9-25-08	CH
	C) FUNCTION		9-25-08	TL
690	PACK		10/2/08	Fm

F004 REV 5/2006

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)
 3.00 LBS (plus or minus 0.75 LBS)
 4.00 LBS (plus or minus 1.00 LBS)

DATE 9-12-08

TESTER TAE

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	258	259		281	
PULL #2	249	271		297	
PULL #3	245	260		298	
PULL #4	243	247		299	
PULL #5	258	252		234	
TOTAL	1253	1289		1409	
AVERAGE	250	257		281	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	362	335		
PULL #2	291	301		
PULL #3	291	300		
PULL #4	316	302		
PULL #5	332	304		
TOTAL	1592	1542		
AVERAGE	318	308		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	459	427		421
PULL #2	428	428		405
PULL #3	419	407		390
PULL #4	427	420		399
PULL #5	432	430		396
TOTAL	2165	2112		2011
AVERAGE	433	422		402