

Q6785071

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



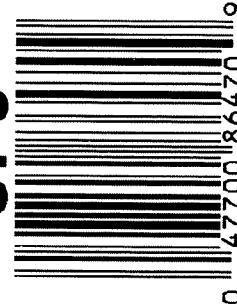
owner registration sticker



ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6785071

UPC



BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 6785071

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		9-22-08	SPD
430	ASSEMBLE TO STOCK		9-22-08	SP
440	PROOF		9-22-08	SPD
460	CHECK HEADSPACE		9-22-08	SPD
470	DIS-ASSEMBLE ACTION		9-22-08	SPD
472	SERIALIZE BOLT HANDLE		9-23-08	BSN
475	DRILL AND TAP SIGHT HOLES		9-23-08	SP
480	MAGNAFLUX BBL ACTION		9/30/08	(HS)
490	MAGNAFLUX BOLT		9/30/08	TK
500	ROLLMARK CALIBER		9/30/08	R
520	GOFF BLAST BBL / REC		9/30/08	JS
542	APPLY COATINGS (BARREL ACTION)		10-2	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		10-3-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		10-3-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		10-3-08	SP
	D) OIL FIRING PIN ASSEMBLY		10-21-08	BSN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			
	2.50 LBS +/- .5 LBS			

F004 REV 5/2006

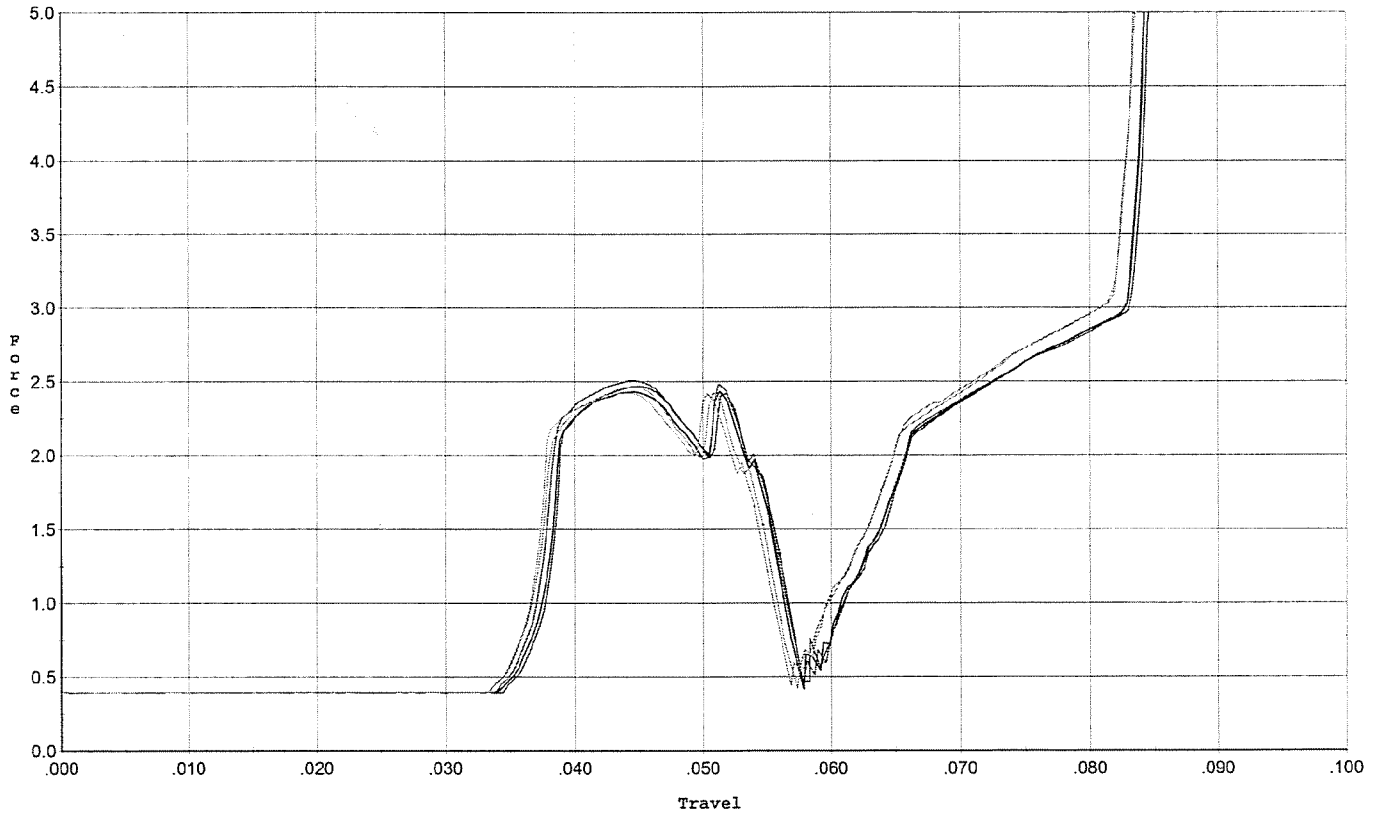
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.0</u> <u>3.0</u> <u>3.0</u>	2-11-09	LN
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>4.0</u> <u>4.0</u> <u>4.0</u>	2-11-09	LN
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	2-11-09	LN
	J) ASSEMBLE STOCK		10-21-08	LSN
	K) ASSEMBLE SWIVEL STUDS		2-11-09	LN
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	11-24-08	TL
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		11-24-08	LN
670	FINAL INSPECTION A) HEADSPACE		2-11-09	LN
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.43</u> <u>2.48</u> <u>2.41</u> <u>2.35</u> <u>2.34</u>	12-5-08	LN
	C) FUNCTION		2-11-09	LN
690	PACK		2/12/09	FM

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 10/14/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



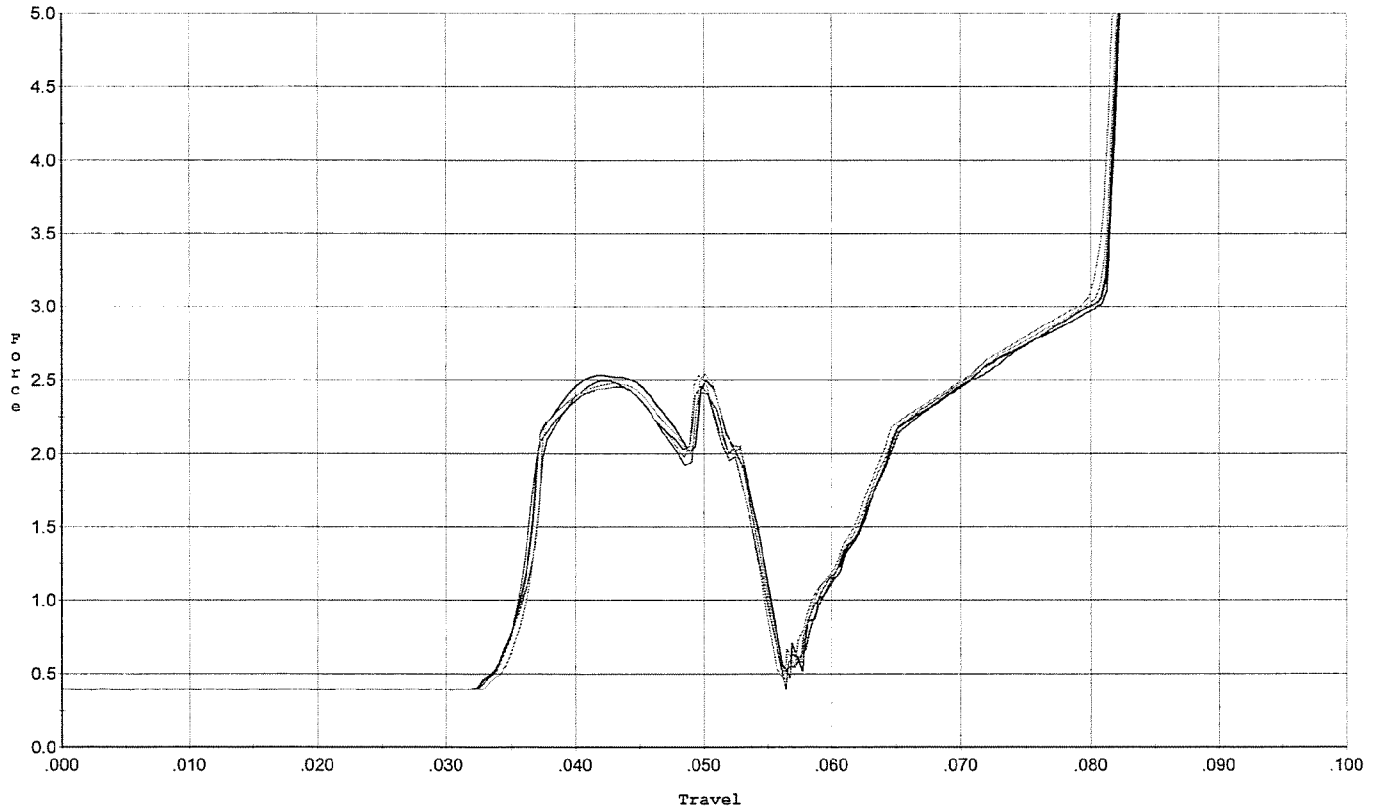
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.466	0.056	0.036	0.036	0.055		Set Trigger
2	2.436	0.055	0.036	0.036	0.054		Set Trigger
3	2.508	0.055	0.034	0.036	0.055		Set Trigger
4	2.465	0.055	0.034	0.035	0.054		Set Trigger
5	2.423	0.054	0.034	0.035	0.053		Set Trigger

Avg 2.46

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/14/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



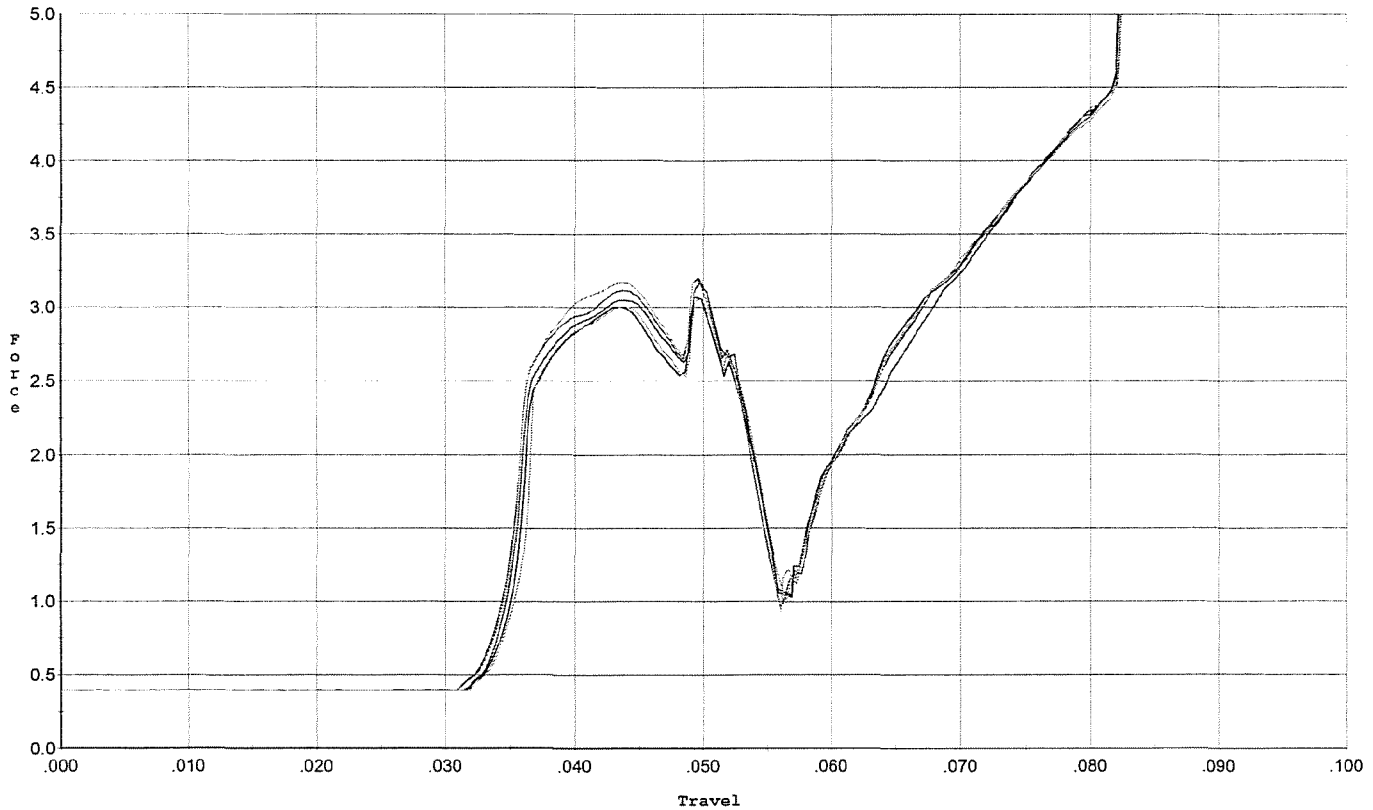
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.496	0.053	0.034	0.035	0.053		Set Trigger
2	2.533	0.054	0.034	0.035	0.056		Set Trigger
3	2.461	0.054	0.034	0.035	0.054		Set Trigger
4	2.545	0.053	0.035	0.035	0.053		Set Trigger
5	2.537	0.054	0.034	0.035	0.054		Set Trigger

Avg 2.51

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 10/14/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



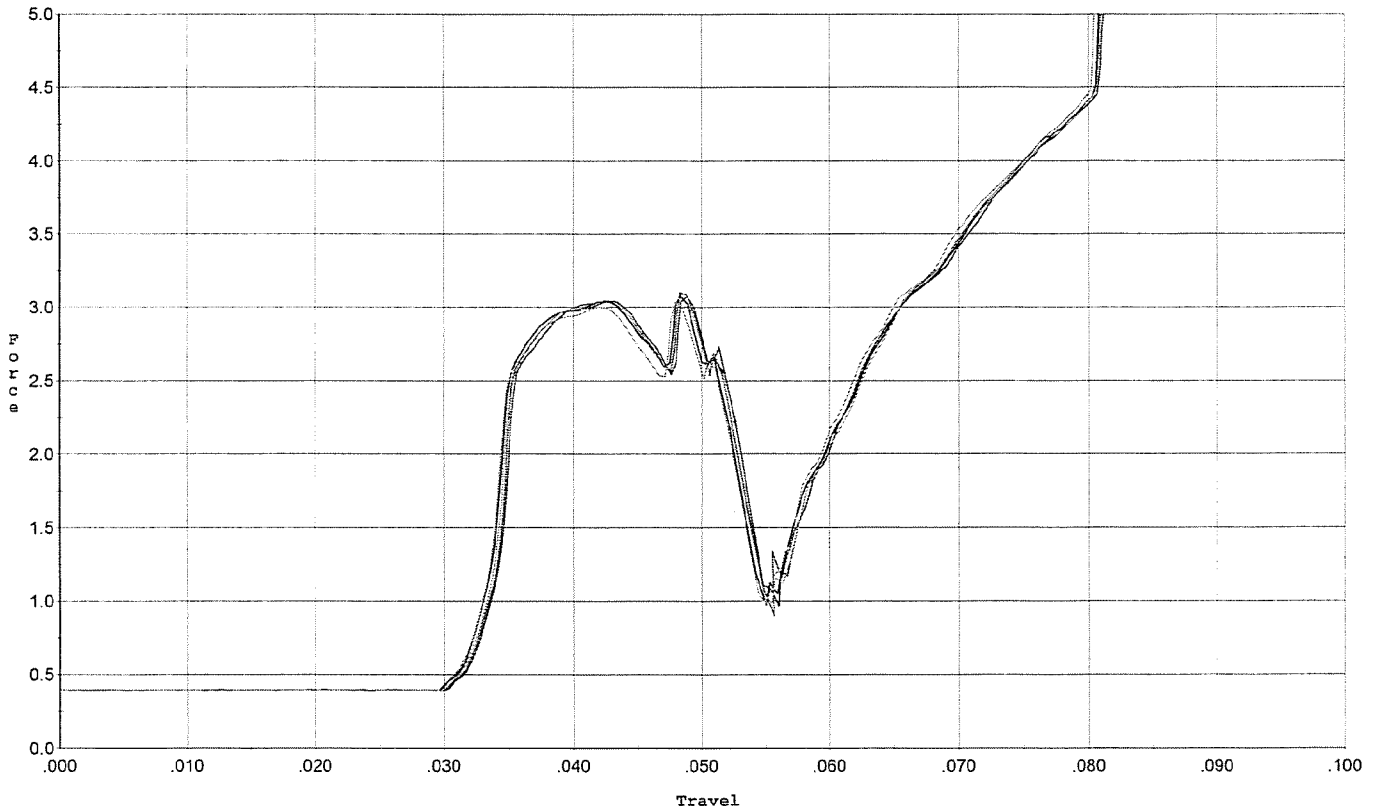
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.167	0.054	0.034	0.034	0.066		Set Trigger
2	3.073	0.054	0.034	0.034	0.065		Set Trigger
3	3.200	0.053	0.033	0.034	0.066		Set Trigger
4	3.062	0.054	0.034	0.034	0.064		Set Trigger
5	3.182	0.053	0.033	0.034	0.066		Set Trigger

Aug 3.13

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 10/14/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



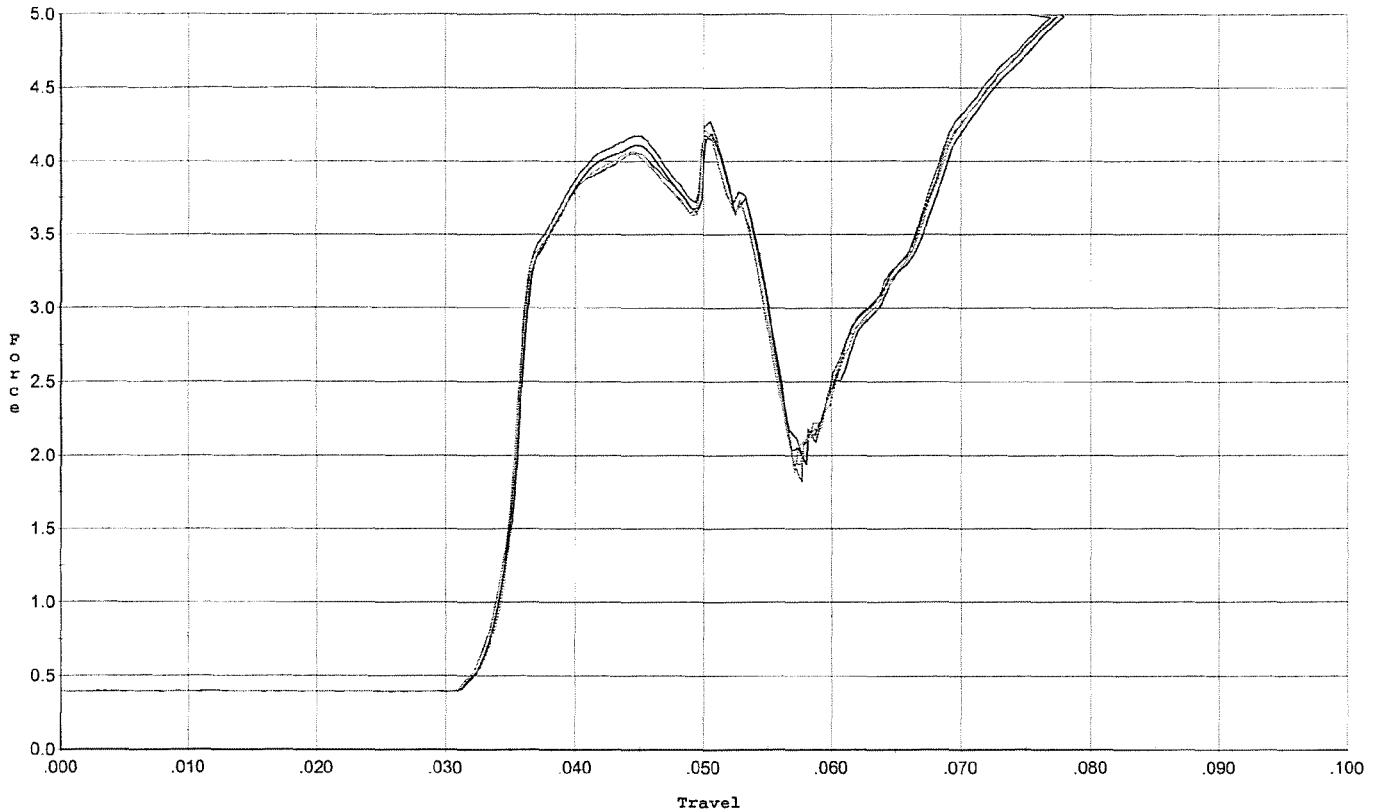
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.071	0.053	0.032	0.034	0.066		Set Trigger
2	3.079	0.052	0.032	0.033	0.066		Set Trigger
3	3.091	0.052	0.032	0.034	0.064		Set Trigger
4	3.105	0.052	0.032	0.033	0.065		Set Trigger
5	3.034	0.052	0.032	0.033	0.065		Set Trigger

Aug 3.07

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 10/14/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



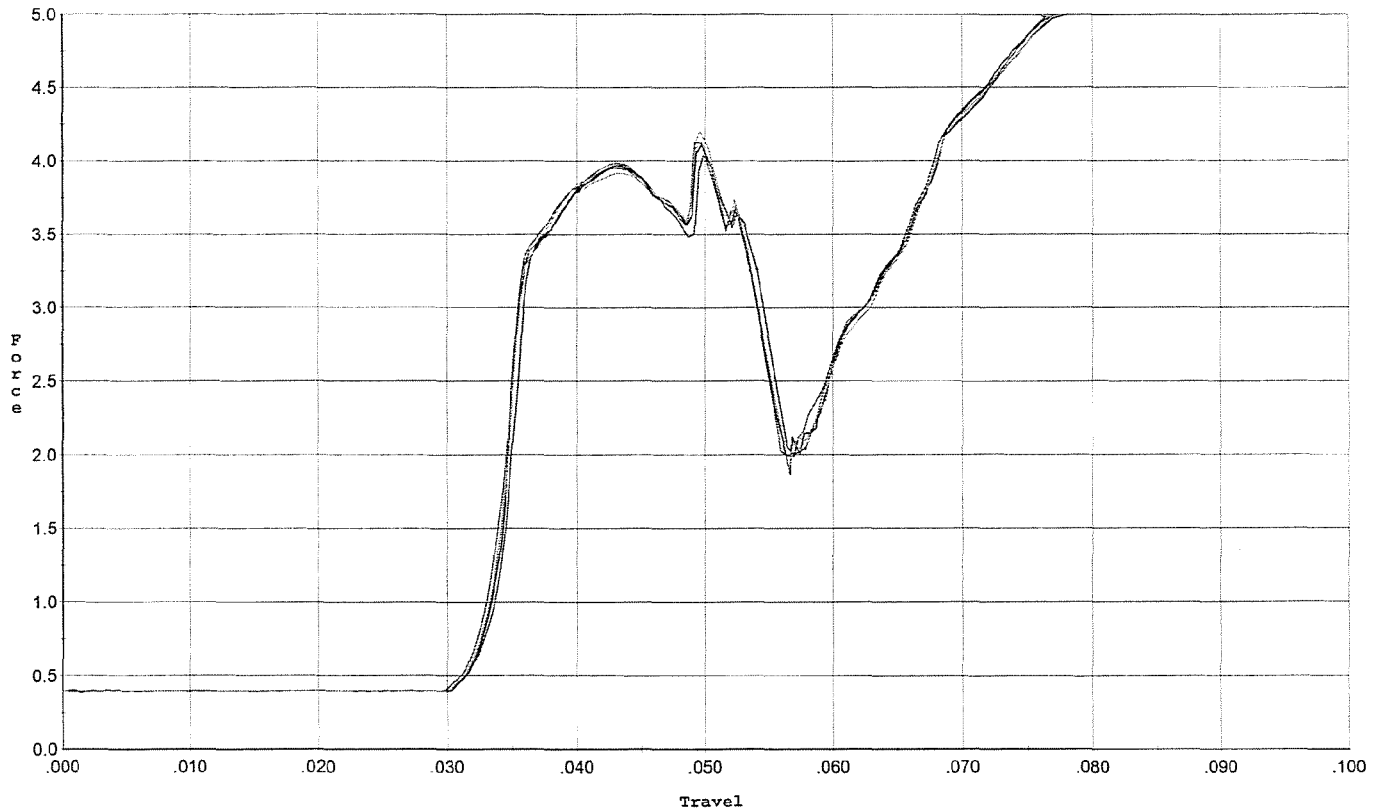
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.277	0.055	0.033	0.032	0.090		Set Trigger
2	4.192	0.054	0.033	0.032	0.088		Set Trigger
3	4.188	0.055	0.033	0.032	0.089		Set Trigger
4	4.188	0.055	0.033	0.032	0.089		Set Trigger
5	4.220	0.054	0.033	0.032	0.087		Set Trigger

Aug 4.21

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 10/14/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



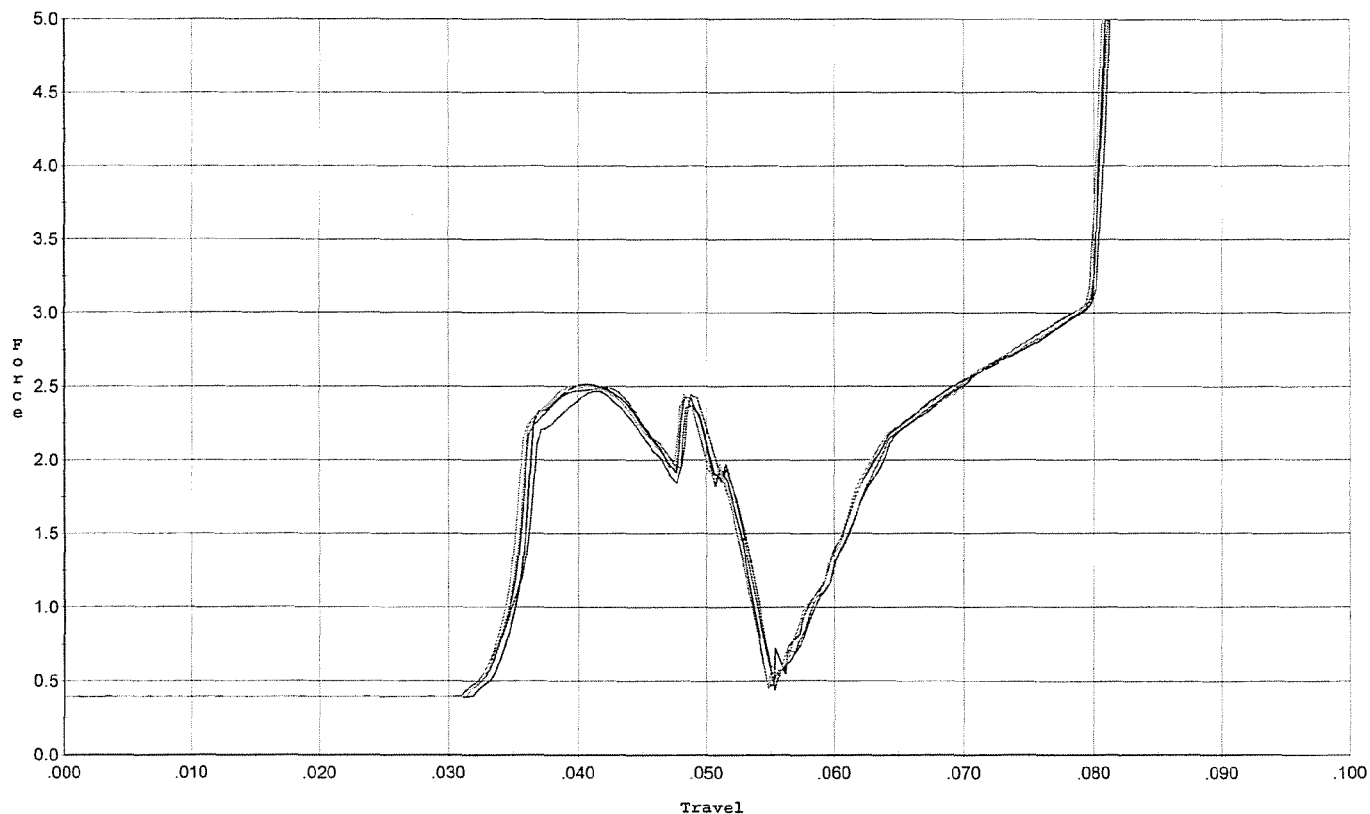
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.036	0.054	0.032	0.032	0.087		Set Trigger
2	4.112	0.053	0.032	0.032	0.086		Set Trigger
3	4.129	0.054	0.032	0.032	0.087		Set Trigger
4	4.136	0.053	0.032	0.032	0.086		Set Trigger
5	4.208	0.053	0.032	0.032	0.086		Set Trigger

Avg 4.12

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/14/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



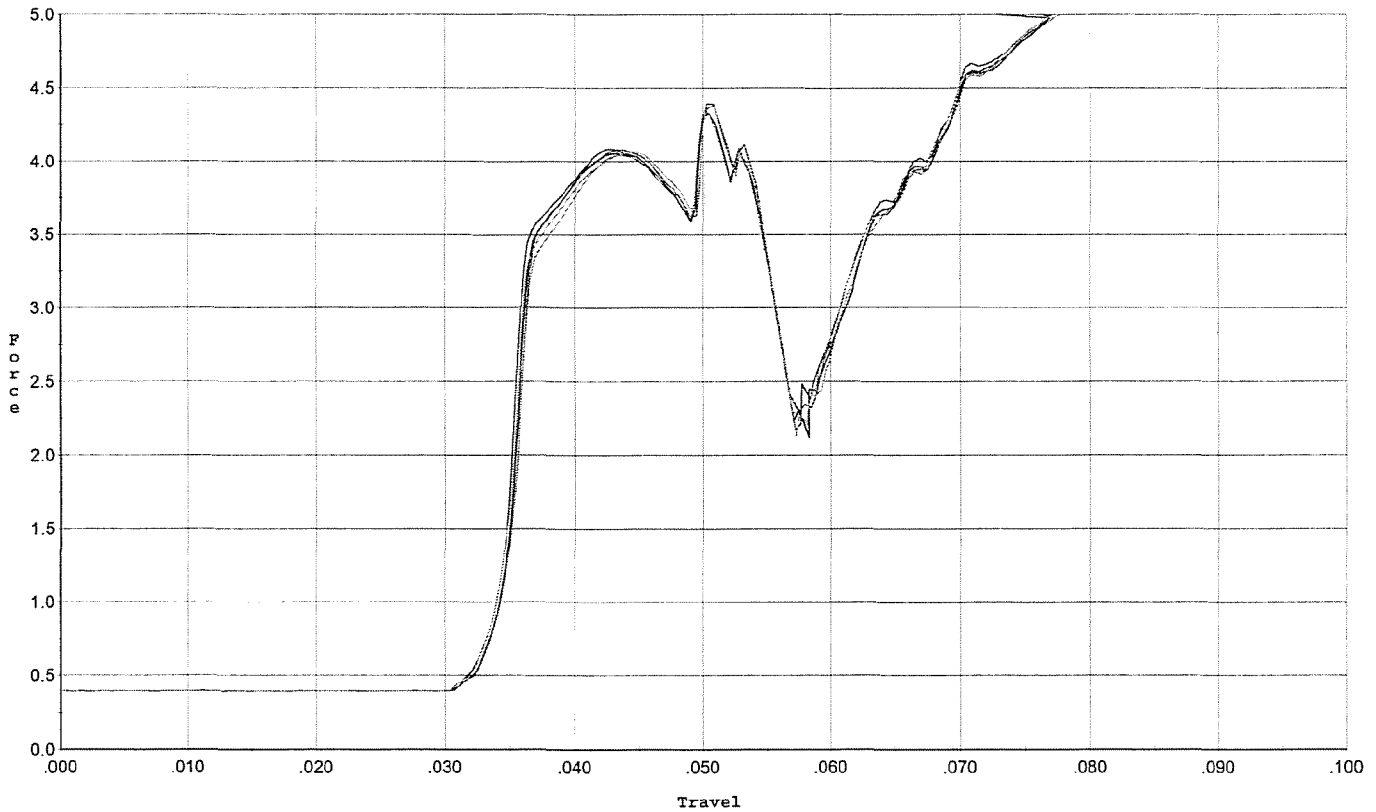
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.469	0.052	0.033	0.035	0.052		Set Trigger
2	2.515	0.053	0.034	0.035	0.053		Set Trigger
3	2.492	0.054	0.033	0.034	0.055		Set Trigger
4	2.506	0.053	0.033	0.034	0.054		Set Trigger
5	2.493	0.053	0.033	0.034	0.054		Set Trigger

Aug 2.49

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 10/14/08

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.332	0.055	0.033	0.032	0.092		Set Trigger
2	4.333	0.054	0.033	0.032	0.090		Set Trigger
3	4.397	0.054	0.033	0.032	0.090		Set Trigger
4	4.336	0.055	0.033	0.032	0.091		Set Trigger
5	4.386	0.054	0.033	0.032	0.090		Set Trigger

Avg 4.35