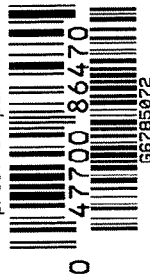


G6785072

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



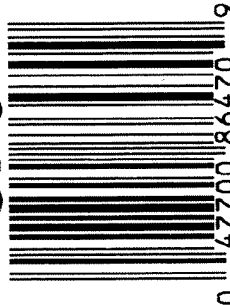
owner registration sticker



ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6785072

UPC



BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6785072

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		9-5-08	SP
430	ASSEMBLE TO STOCK		9-6-08	TL
440	PROOF		9-6-08	TL
460	CHECK HEADSPACE		9-6-08	TL
470	DIS-ASSEMBLE ACTION		9-6-08	SP
472	SERIALIZE BOLT HANDLE		9-8-08	RBN
475	DRILL AND TAP SIGHT HOLES		9-8-08	SP
480	MAGNAFLUX BBL ACTION		9-10-08	RBN
490	MAGNAFLUX BOLT		9/6/08	MR
500	ROLLMARK CALIBER		9/10/08	RT
520	GOFF BLAST BBL / REC		9/10/08	DG
542	APPLY COATINGS (BARREL ACTION)		9/15	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-22-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-22-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-22-08	SP
	D) OIL FIRING PIN ASSEMBLY		9-24-08	RBN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

F004 REV 5/2006

OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>40</u> <u>35</u> <u>40</u>	10-15-08	L N
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>40</u> <u>40</u> <u>40</u>	10-15-08	L N
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.022</u> <u>.023</u>	10-15-08	L N
	J) ASSEMBLE STOCK		9-24-08	L N
	K) ASSEMBLE SWIVEL STUDS		10-15-08	L N
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	10-3-08	L N
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION N/A		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		10-3-08	TL
670	FINAL INSPECTION A) HEADSPACE		10-15-08	L N
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.41</u> <u>2.43</u> <u>2.30</u> <u>2.43</u> <u>2.45</u>	10/6/08	Fm
	C) FUNCTION		10-15-08	L N
690	PACK		12/3/08	Fm

F004 REV 5/2006

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50 LBS INITIAL PULL FORCE 2.50 LBS
2.50 LBS INITIAL PULL FORCE 2.50 LBS
2.50 LBS INITIAL PULL FORCE 2.50 LBS

DATE 9-23-08

TESTER TAE

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	270	274		271	
PULL #2	272	264		261	
PULL #3	267	269		267	
PULL #4	275	261		259	
PULL #5	272	264		266	
TOTAL	1356	1332		1324	
AVERAGE	271	266		264	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	359	312		
PULL #2	335	312		
PULL #3	324	312		
PULL #4	320	314		
PULL #5	339	311		
TOTAL	1677	1561		
AVERAGE	335	312		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	421	456		480
PULL #2	471	454		477
PULL #3	453	457		432
PULL #4	469	459		440
PULL #5	458	448		431
TOTAL	2272	2274		2260
AVERAGE	454	454		452