

G6785074

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase

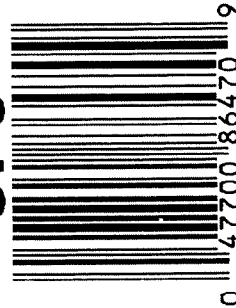


owner registration sticker



BM FORM

ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6785074**UPC**

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6785074

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		9-5-08	SPD
430	ASSEMBLE TO STOCK		9-6-08	TC
440	PROOF		9-6-08	TC
460	CHECK HEADSPACE		9-6-08	TC
470	DIS-ASSEMBLE ACTION		9-6-08	SPD
472	SERIALIZE BOLT HANDLE		9-8-08	RTZ
475	DRILL AND TAP SIGHT HOLES		9-8-08	SP
480	MAGNAFLUX BBL ACTION		9-9-08	BH
490	MAGNAFLUX BOLT		9/9/08	MR
500	ROLLMARK CALIBER		9/9/08	RT
520	GOFF BLAST BBL / REC		9/10/08	DS
542	APPLY COATINGS (BARREL ACTION)		9/13	✓
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-24-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-24-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-24-08	SP
	D) OIL FIRING PIN ASSEMBLY		9-27-08	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

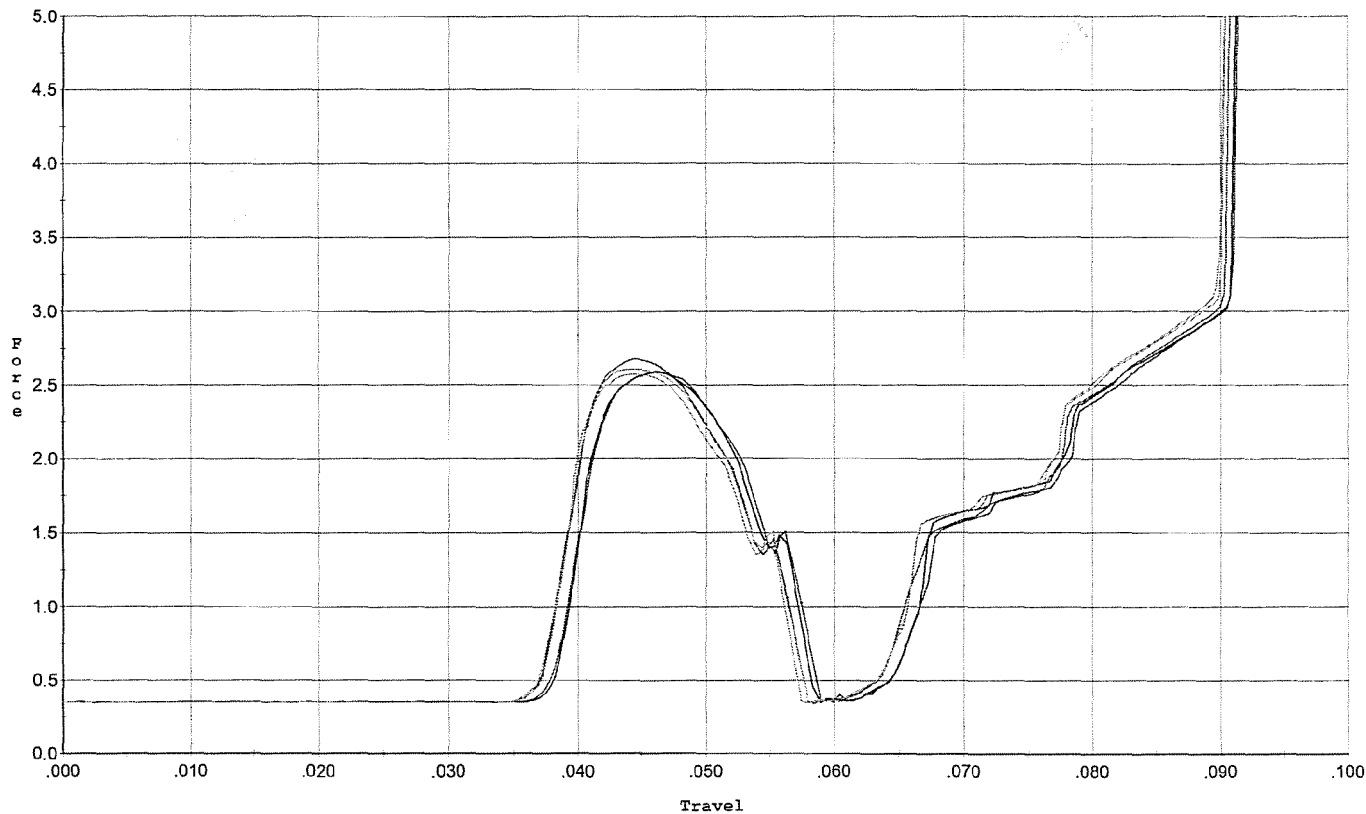
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.5</u> <u>4.0</u> <u>4.5</u>	10-9-08	R.N.
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>4.0</u> <u>4.0</u> <u>4.0</u>	10-9-08	L.N.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.025</u> <u>.024</u> <u>.025</u>	10-9-08	L.N.
	J) ASSEMBLE STOCK		9-27-08	L.N.
	K) ASSEMBLE SWIVEL STUDS		10-9-08	L.N.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	9-30-08	L.N.
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		9-30-08	TC
670	FINAL INSPECTION A) HEADSPACE		10-9-08	L.N.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.33</u> <u>2.47</u> <u>2.30</u> <u>2.55</u> <u>2.45</u>	9/30/08	Fm
	C) FUNCTION		10-9-08	L.N.
690	PACK		12-8-08	Rsw

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 9/25/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



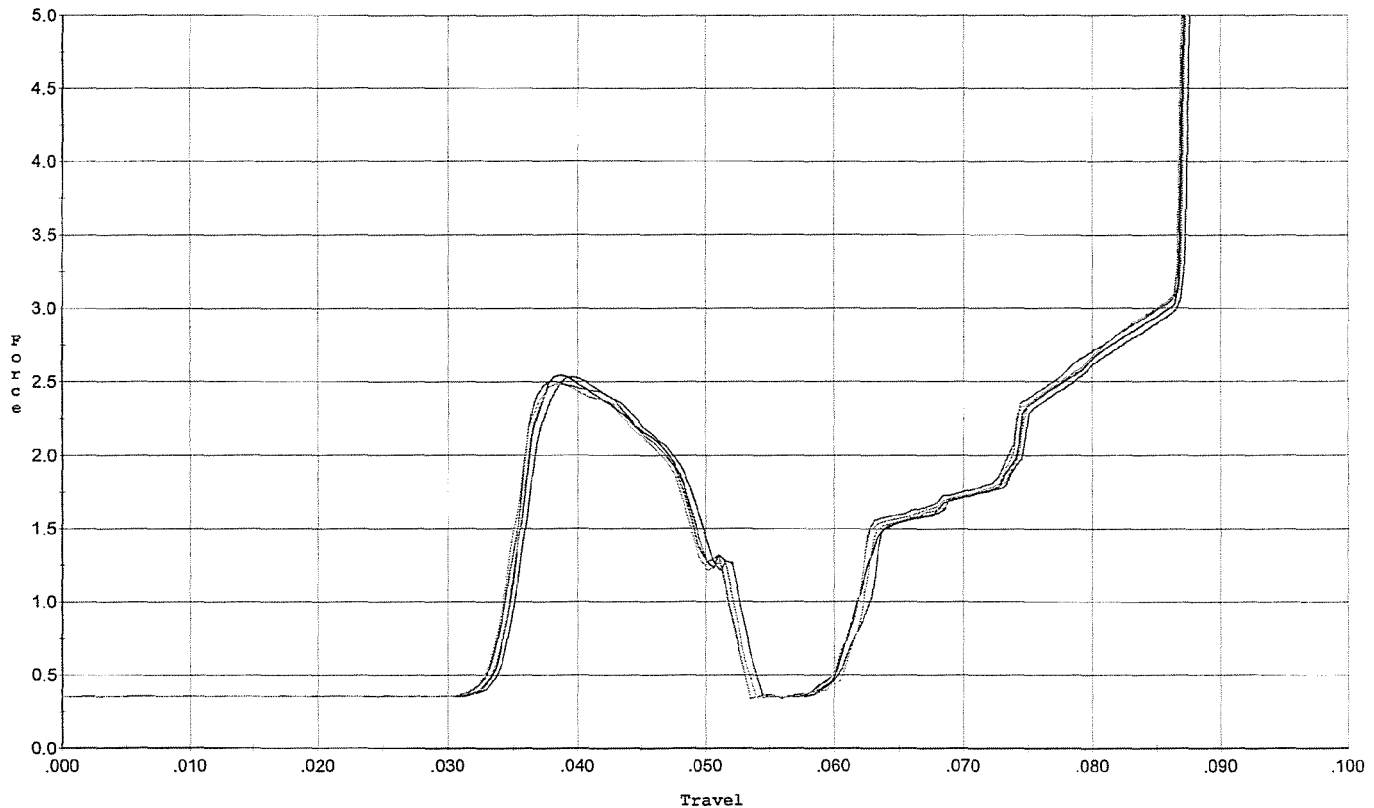
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.586	0.057	0.038	0.040	0.052		Set Trigger
2	2.593	0.056	0.038	0.040	0.051		Set Trigger
3	2.678	0.056	0.037	0.040	0.052		Set Trigger
4	2.604	0.056	0.037	0.039	0.052		Set Trigger
5	2.572	0.055	0.037	0.040	0.050		Set Trigger

Avg 2.60

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/25/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



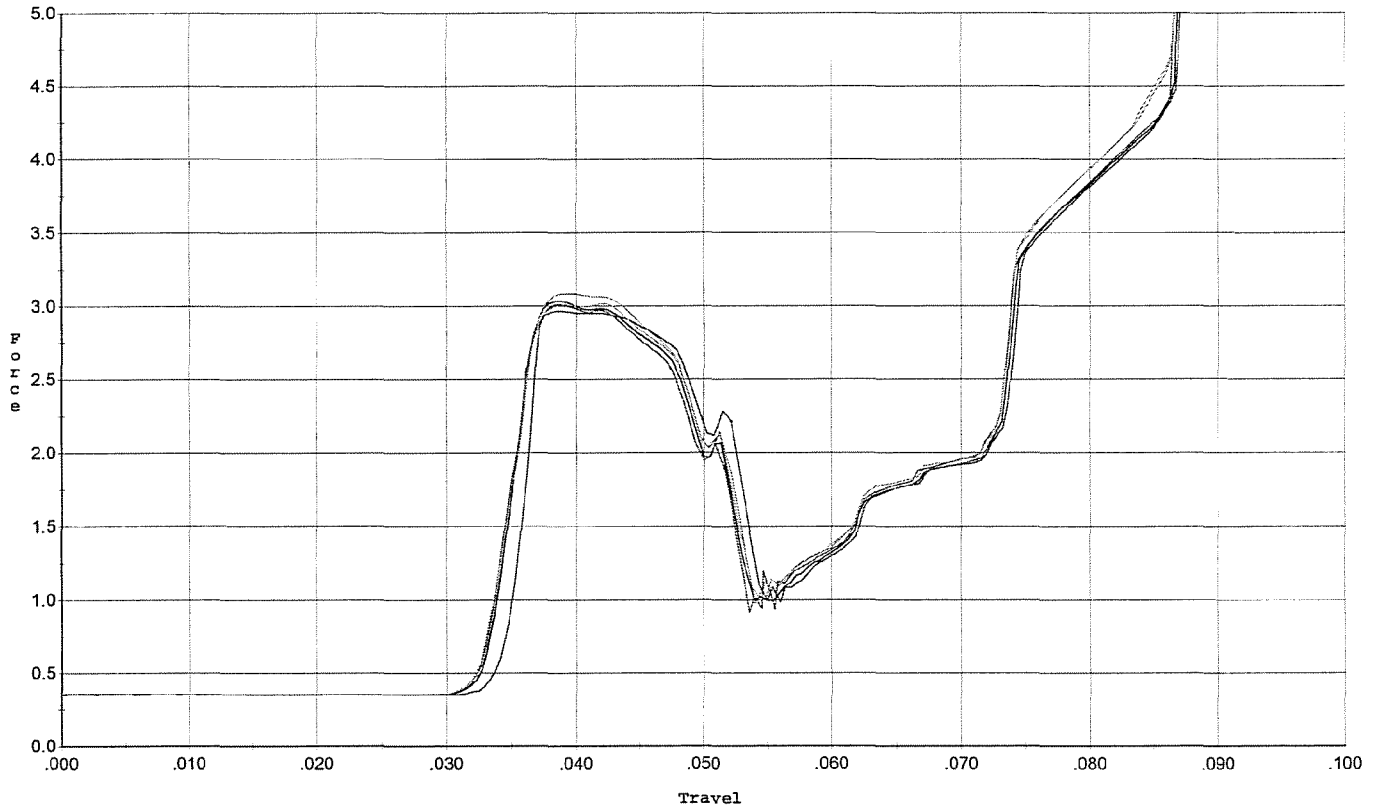
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.531	0.052	0.034	0.040	0.047		Set Trigger
2	2.545	0.052	0.034	0.040	0.047		Set Trigger
3	2.501	0.051	0.033	0.040	0.047		Set Trigger
4	2.482	0.051	0.033	0.040	0.047		Set Trigger
5	2.485	0.052	0.034	0.040	0.047		Set Trigger

Avg 2.50

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/25/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



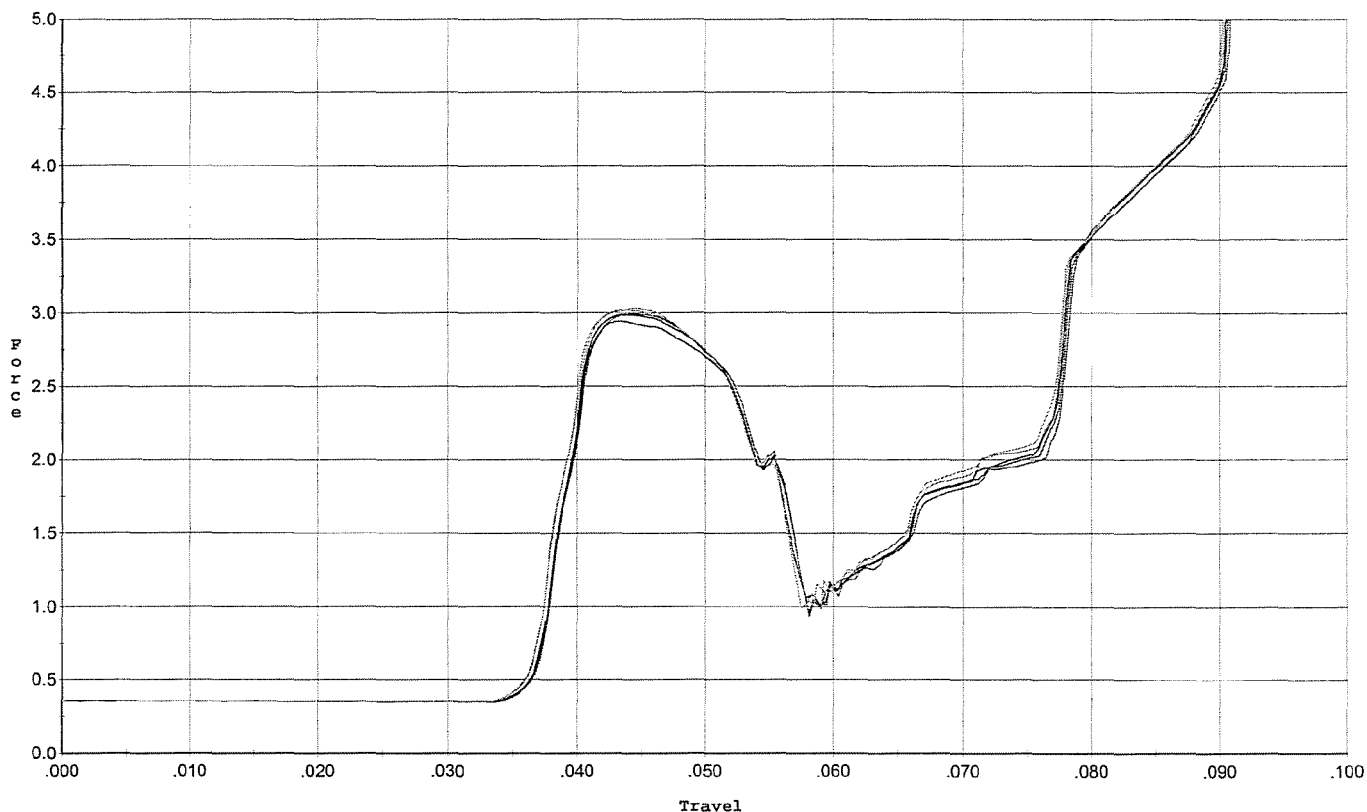
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.010	0.052	0.034	0.037	0.058		Set Trigger
2	3.034	0.051	0.033	0.037	0.058		Set Trigger
3	2.972	0.052	0.033	0.038	0.058		Set Trigger
4	3.015	0.051	0.033	0.038	0.059		Set Trigger
5	3.085	0.052	0.033	0.037	0.061		Set Trigger

Avg 3.02

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/25/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



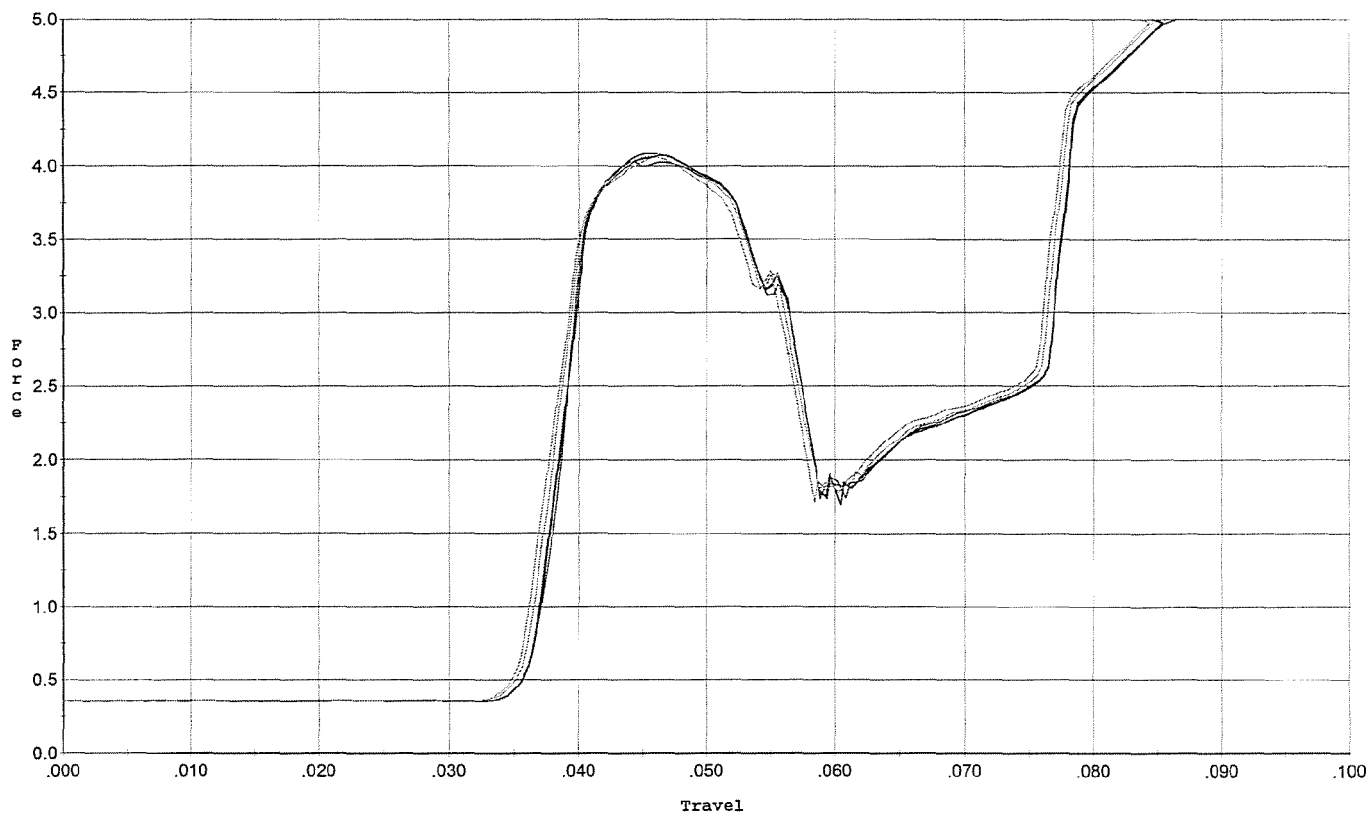
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.945	0.056	0.037	0.039	0.060		Set Trigger
2	2.988	0.055	0.037	0.039	0.060		Set Trigger
3	2.993	0.056	0.037	0.039	0.061		Set Trigger
4	3.034	0.056	0.036	0.039	0.061		Set Trigger
5	3.020	0.055	0.036	0.039	0.061		Set Trigger

Avg 2.99

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/25/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



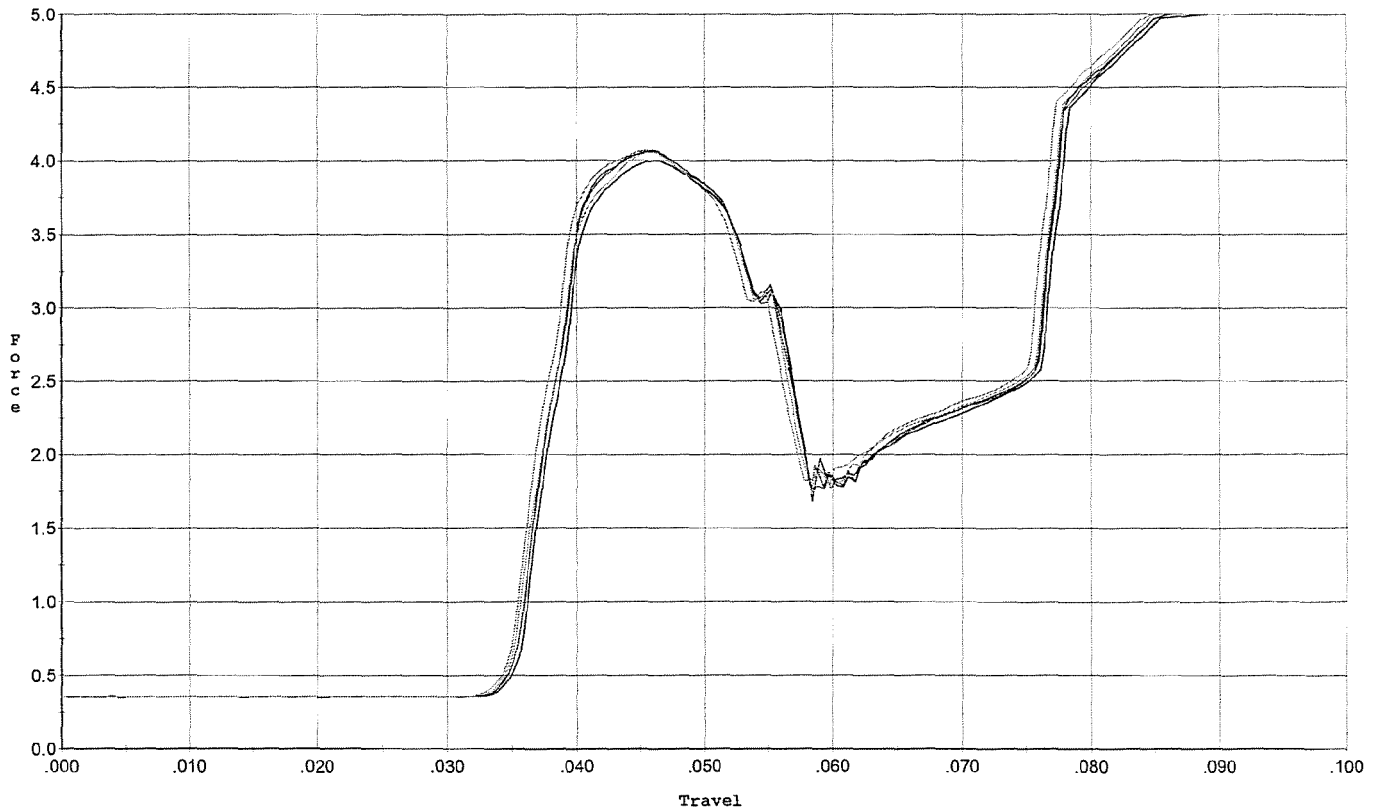
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.027	0.056	0.036	0.037	0.082		Set Trigger
2	4.085	0.056	0.036	0.037	0.083		Set Trigger
3	4.070	0.056	0.036	0.037	0.083		Set Trigger
4	4.081	0.056	0.036	0.037	0.082		Set Trigger
5	4.058	0.056	0.035	0.037	0.083		Set Trigger

Avg 4.06

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/25/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



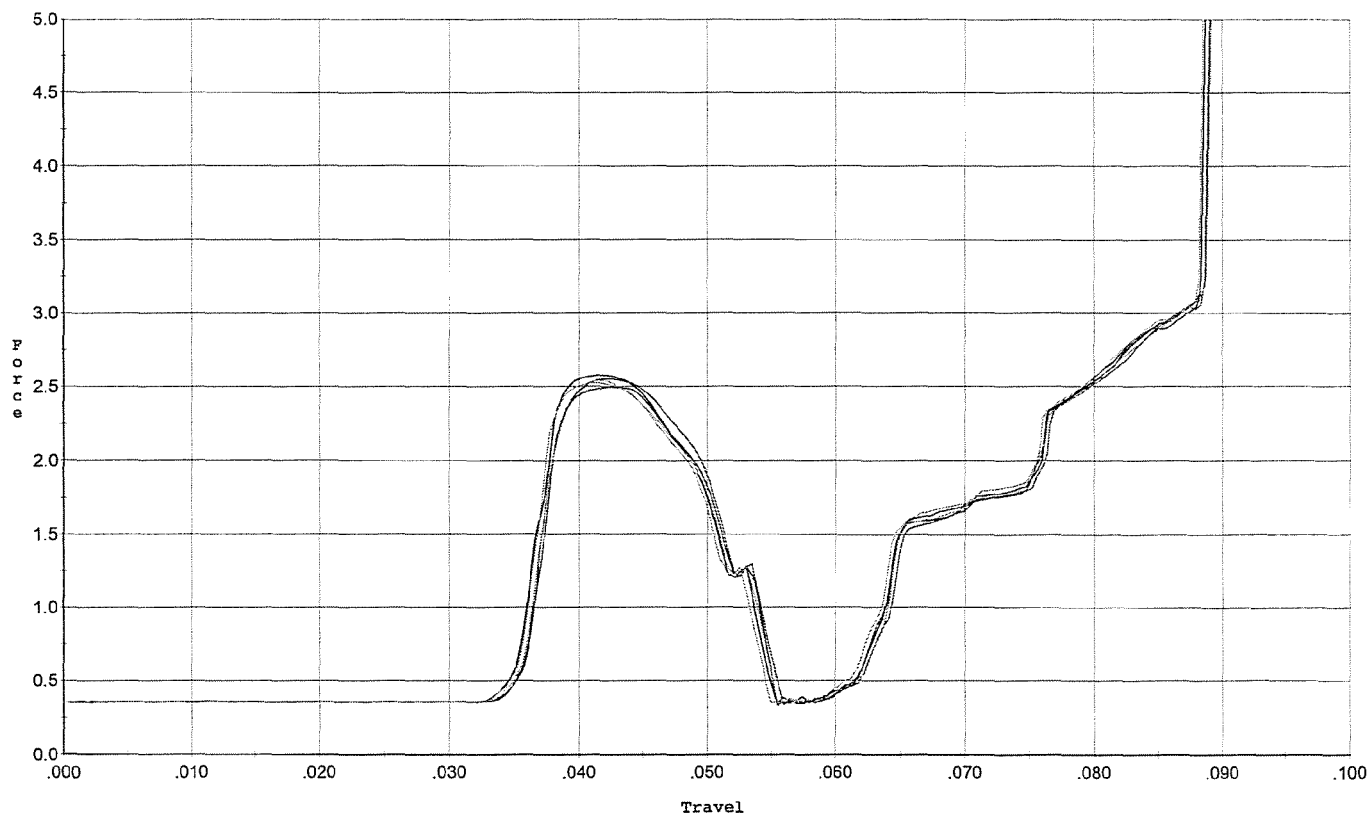
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.064	0.056	0.035	0.037	0.083		Set Trigger
2	3.999	0.056	0.035	0.037	0.081		Set Trigger
3	4.070	0.057	0.035	0.037	0.084		Set Trigger
4	4.059	0.055	0.035	0.037	0.081		Set Trigger
5	4.070	0.055	0.035	0.037	0.081		Set Trigger

Avg 4.05

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/25/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



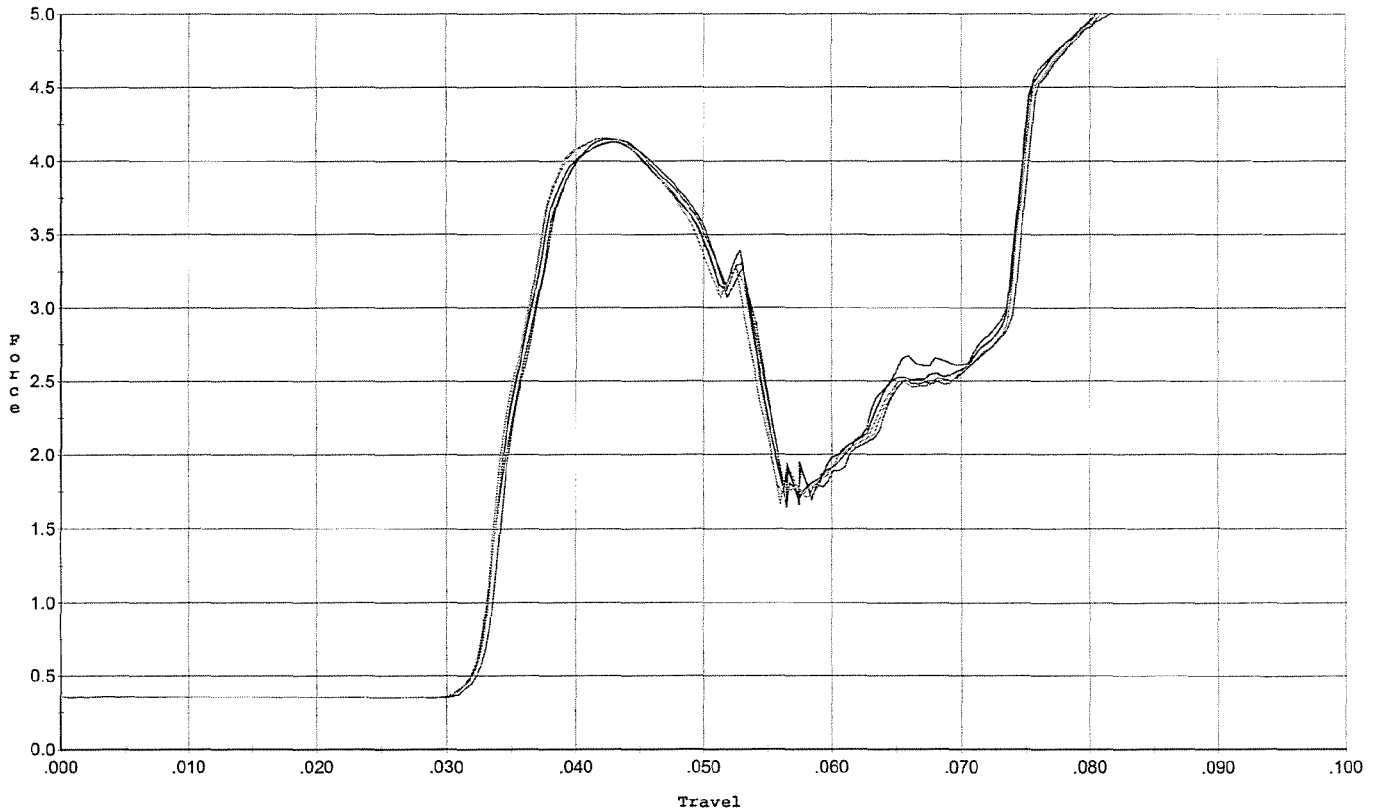
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.495	0.054	0.036	0.039	0.048		Set Trigger
2	2.577	0.053	0.035	0.040	0.049		Set Trigger
3	2.551	0.054	0.036	0.039	0.049		Set Trigger
4	2.524	0.054	0.035	0.039	0.049		Set Trigger
5	2.542	0.054	0.035	0.040	0.049		Set Trigger

Avg 2.53

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/25/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.144	0.055	0.032	0.035	0.085		Set Trigger
2	4.126	0.053	0.032	0.035	0.083		Set Trigger
3	4.128	0.054	0.033	0.035	0.084		Set Trigger
4	4.154	0.053	0.032	0.035	0.083		Set Trigger
5	4.152	0.053	0.032	0.035	0.082		Set Trigger

Avg 4.14