

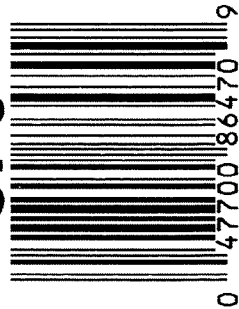
96785075

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker

ORDER NO. **86470**BARREL LENGTH **24"**CAPACITY **6****G6785075****UPC**

BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6785075

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		9-5-08	SP
430	ASSEMBLE TO STOCK		9-6-08	TL
440	PROOF		9-6-08	TL
460	CHECK HEADSPACE		9-6-08	TL
470	DIS-ASSEMBLE ACTION		9-6-08	SP
472	SERIALIZE BOLT HANDLE		9-8-08	PSA
475	DRILL AND TAP SIGHT HOLES	MAGNA - FLUX SEP 10 2008 OPERATOR BSA	9-8-08	SP
480	MAGNAFLUX BBL ACTION		9-10-08	BSA
490	MAGNAFLUX BOLT		9/10/08	MS
500	ROLLMARK CALIBER		9/10/08	RT
520	GOFF BLAST BBL / REC		9/10/08	SG
542	APPLY COATINGS (BARREL ACTION)		9/15	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-22-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-22-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-22-08	SP
	D) OIL FIRING PIN ASSEMBLY		9-24-08	RTZ
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

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OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.0</u> <u>4.0</u> <u>4.0</u>	2-11-09	L.N.
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>5.0</u> <u>5.0</u> <u>5.0</u>	2-11-09	L.N.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	2-11-09	L.N.
	J) ASSEMBLE STOCK		9-24-08	RT
	K) ASSEMBLE SWIVEL STUDS		2-11-09	L.N.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 &	FUNCTION TEST AND	<u>PASS</u> FAIL	2-2-09	TC
650	TARGET	<u>PASS</u> FAIL	10-6-08	TC
	MALFUNCTION <i>OH over live rand</i>	CORRECTION	10-27-08	TC
	MALFUNCTION <i>BBMA</i> (TC)	CORRECTION	2-2-09	TC
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		10-6-08	AGJ-
670	FINAL INSPECTION A) HEADSPACE		2-11-09	L.N.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.50</u> <u>2.43</u> <u>2.46</u> <u>2.49</u> <u>2.45</u>	10/10/08	Fm
	C) FUNCTION		2-11-09	L.N.
690	PACK		2/14/09	Fm

F004 REV 5/2006

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50 LBS INITIAL PULL FORCE 2.50 LBS
2.50 LBS AFTER 50 CYCLES PULL FORCE 2.50 LBS
2.50 LBS AFTER 100 CYCLES PULL FORCE 2.50 LBS

DATE

9/23/08
TAE

TESTER

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS	COMMENTS
PULL #1	262	251	2 ² ^{THE}	252
PULL #2	250	257		229
PULL #3	245	240		261
PULL #4	252	236		230
PULL #5	237	209		238
TOTAL	1246	1144		1208
AVERAGE	249	228		241

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES	COMMENTS
PULL #1	306	341	
PULL #2	301	350	
PULL #3	335	330	
PULL #4	323	348	
PULL #5	328	334	
TOTAL	1593	1703	
AVERAGE	318	340	

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	422	442		461
PULL #2	427	426		456
PULL #3	428	429		448
PULL #4	464	423		451
PULL #5	472	460		441
TOTAL	2363	2330		2257
AVERAGE	472	466		451