

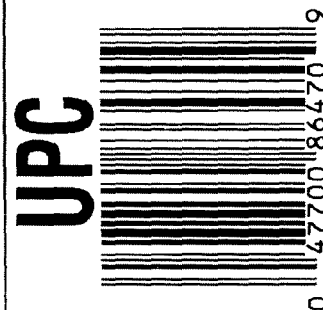
56785077

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD



ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6785077



BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 6785077

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		9-18-08	SPJ
430	ASSEMBLE TO STOCK		9-18-08	SP
440	PROOF		9-18-08	SPJ
460	CHECK HEADSPACE		9-18-08	SPJ
470	DIS-ASSEMBLE ACTION		9-18-08	SPJ
472	SERIALIZE BOLT HANDLE		9-19-08	BN
475	DRILL AND TAP SIGHT HOLES		9-19-08	JP
480	MAGNAFLUX BBL ACTION		9-22-08	BN
490	MAGNAFLUX BOLT		9-22-08	MR
500	ROLLMARK CALIBER		9-22-08	RT
520	GOFF BLAST BBL / REC		9-23-08	DG
542	APPLY COATINGS (BARREL ACTION)		9-23	—
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-24-08	JP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-24-08	JP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-24-08	JP
	D) OIL FIRING PIN ASSEMBLY		11-14-08	PSN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			
	2.50 LBS +/- .5 LBS			

F004 REV 5/2006

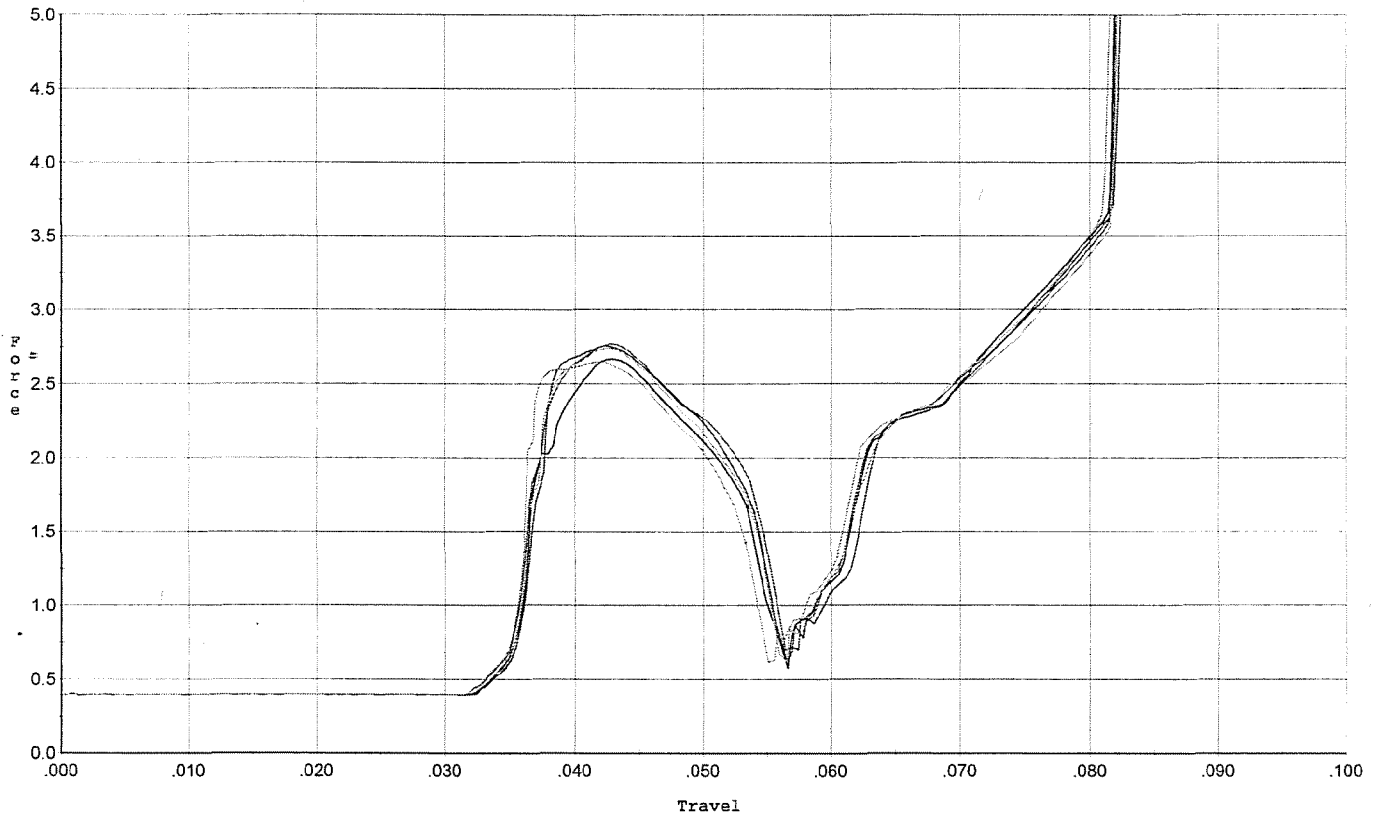
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4°</u> <u>4°</u> <u>4°</u>	12-31-08	RP
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>5°</u> <u>5°</u> <u>5°</u>	12-31-08	RP
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	12-31-08	RP
	J) ASSEMBLE STOCK		11-27-08	ESN
	K) ASSEMBLE SWIVEL STUDS		12-31-08	RP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> <u>FAIL</u> <u>PASS</u> <u>FAIL</u>	12-22-08	RP
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		12-22-08	RP
670	FINAL INSPECTION A) HEADSPACE		12-31-08	RP
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>245</u> <u>248</u> <u>245</u> <u>247</u> <u>242</u>	12-30-08	RP
	C) FUNCTION		12-31-08	RP
690	PACK		1-8-09	TL

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 10/062008

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lbs



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.757	0.054	0.035	0.035	0.057		Set Trigger
2	2.667	0.053	0.035	0.035	0.054		Set Trigger
3	2.769	0.055	0.035	0.034	0.059		Set Trigger
4	2.738	0.054	0.035	0.035	0.057		Set Trigger
5	2.645	0.053	0.035	0.035	0.055		Set Trigger

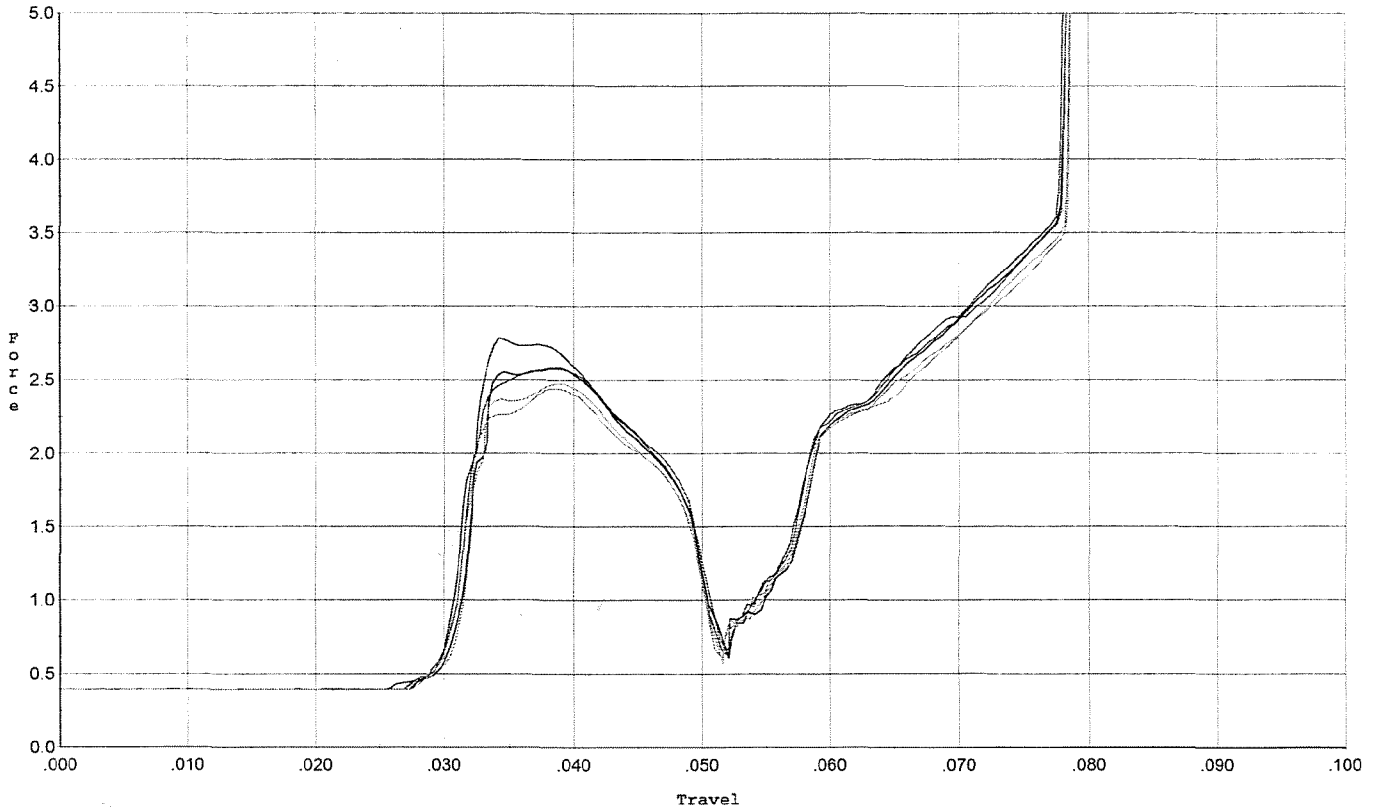
A-2-71

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 10/062008

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lbs

After 50 cycles



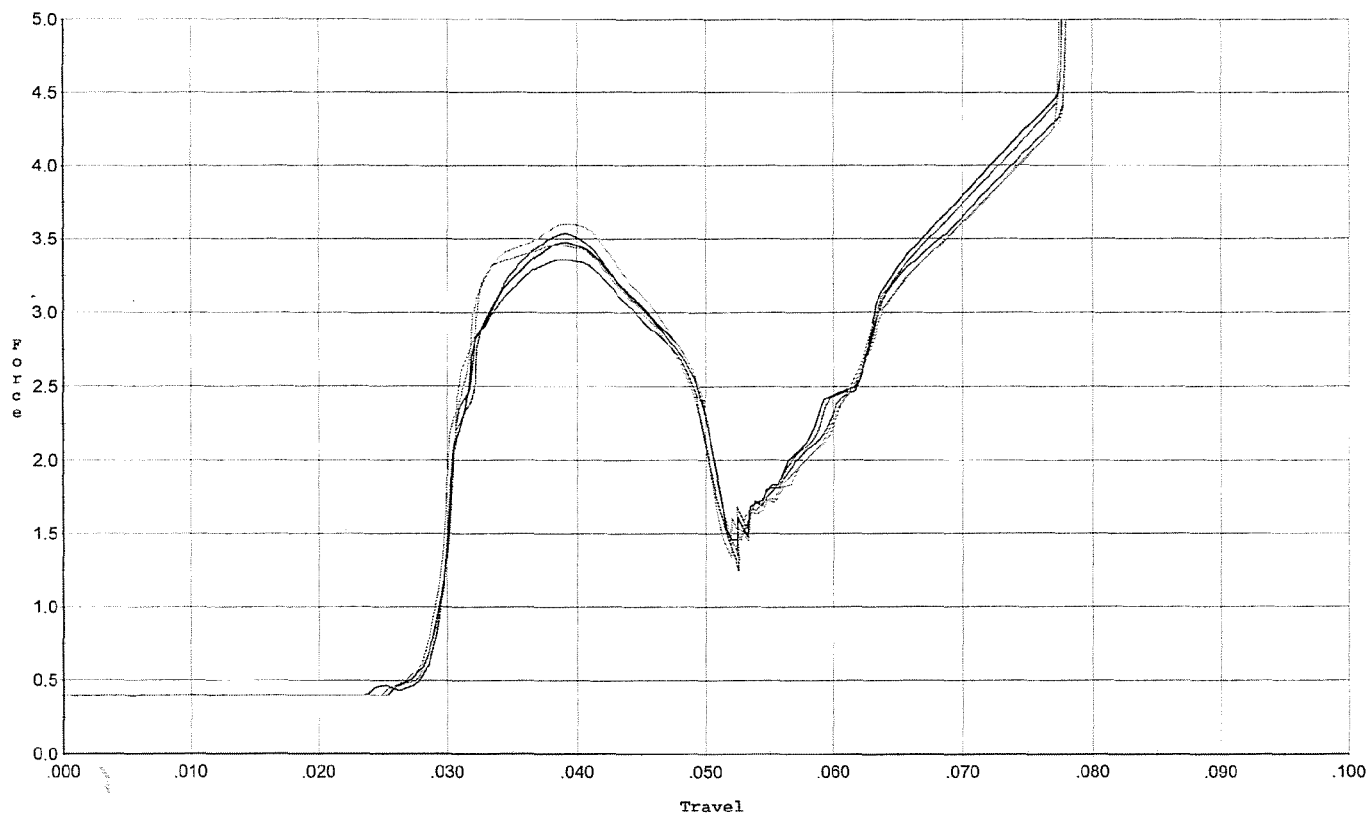
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.785	0.049	0.030	0.033	0.055		Set Trigger
2	2.580	0.049	0.030	0.033	0.052		Set Trigger
3	2.573	0.049	0.030	0.033	0.053		Set Trigger
4	2.474	0.049	0.031	0.033	0.051		Set Trigger
5	2.441	0.049	0.030	0.033	0.051		Set Trigger

A-2.57

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 10/062008

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lbs



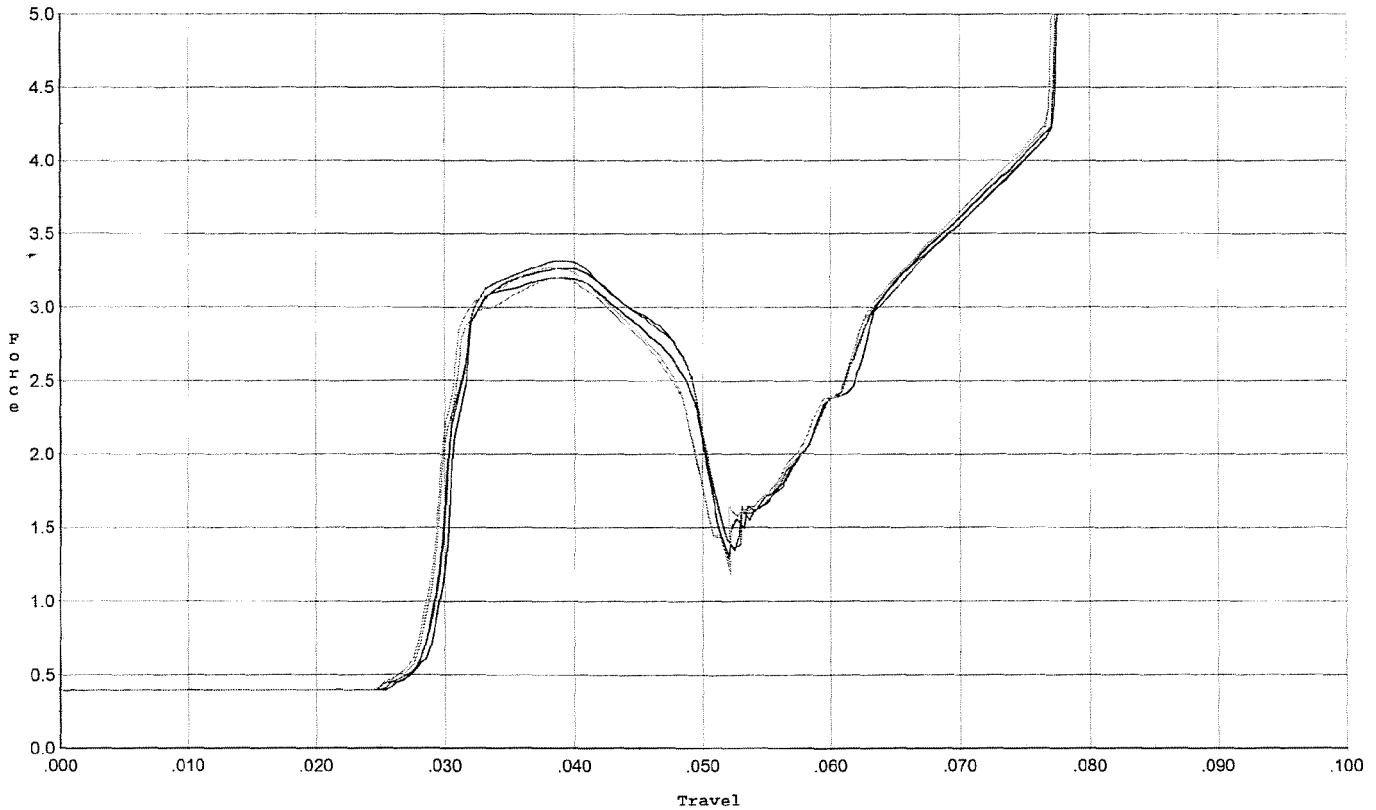
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.537	0.050	0.028	0.031	0.073		Set Trigger
2	3.476	0.050	0.028	0.031	0.073		Set Trigger
3	3.361	0.049	0.028	0.031	0.070		Set Trigger
4	3.602	0.050	0.028	0.031	0.075		Set Trigger
5	3.457	0.049	0.028	0.031	0.073		Set Trigger

A-3.48

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 10/062008

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lbs



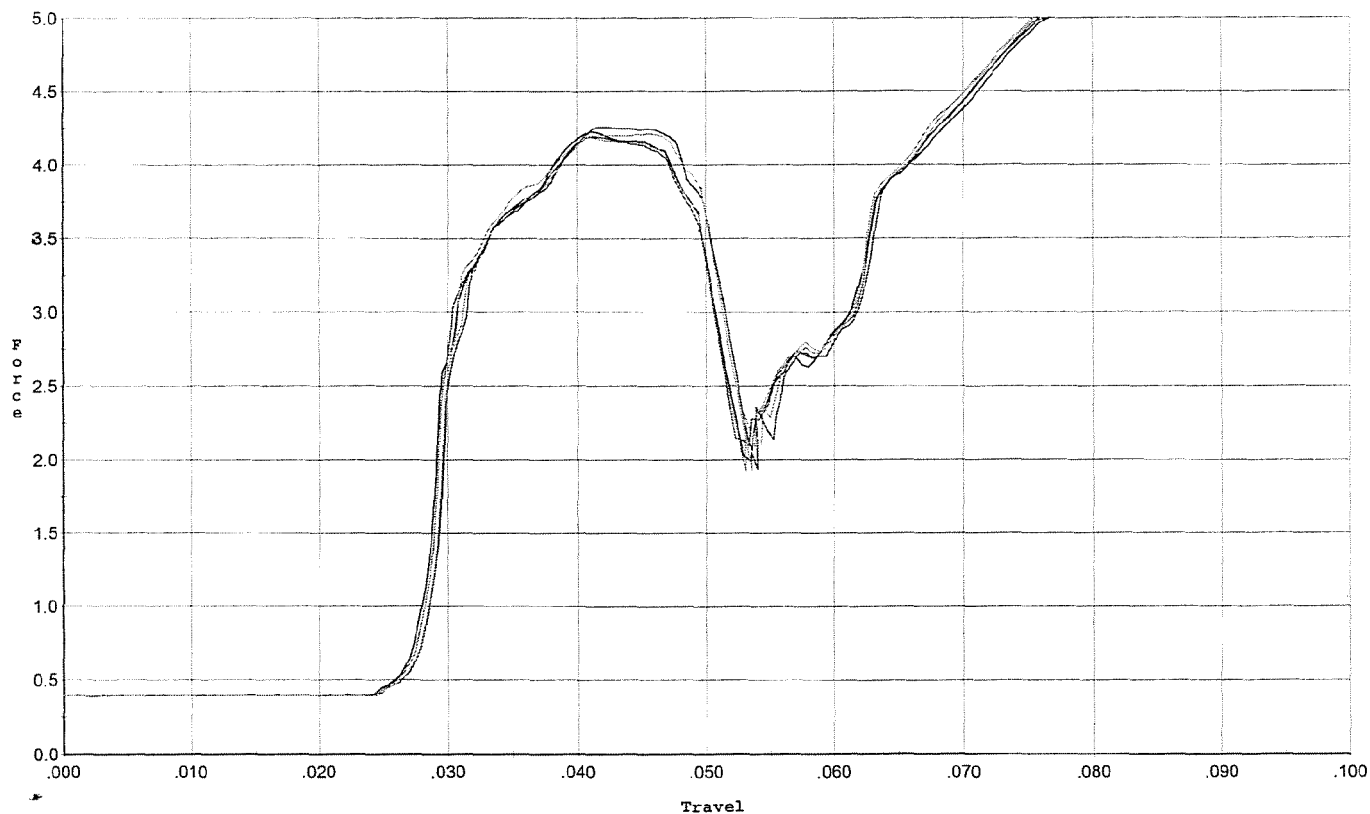
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.261	0.049	0.028	0.031	0.071		Set Trigger
2	3.199	0.049	0.029	0.031	0.069		Set Trigger
3	3.313	0.049	0.028	0.031	0.071		Set Trigger
4	3.269	0.049	0.028	0.031	0.071		Set Trigger
5	3.201	0.050	0.028	0.031	0.069		Set Trigger

A-3.24

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 10/062008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lbs



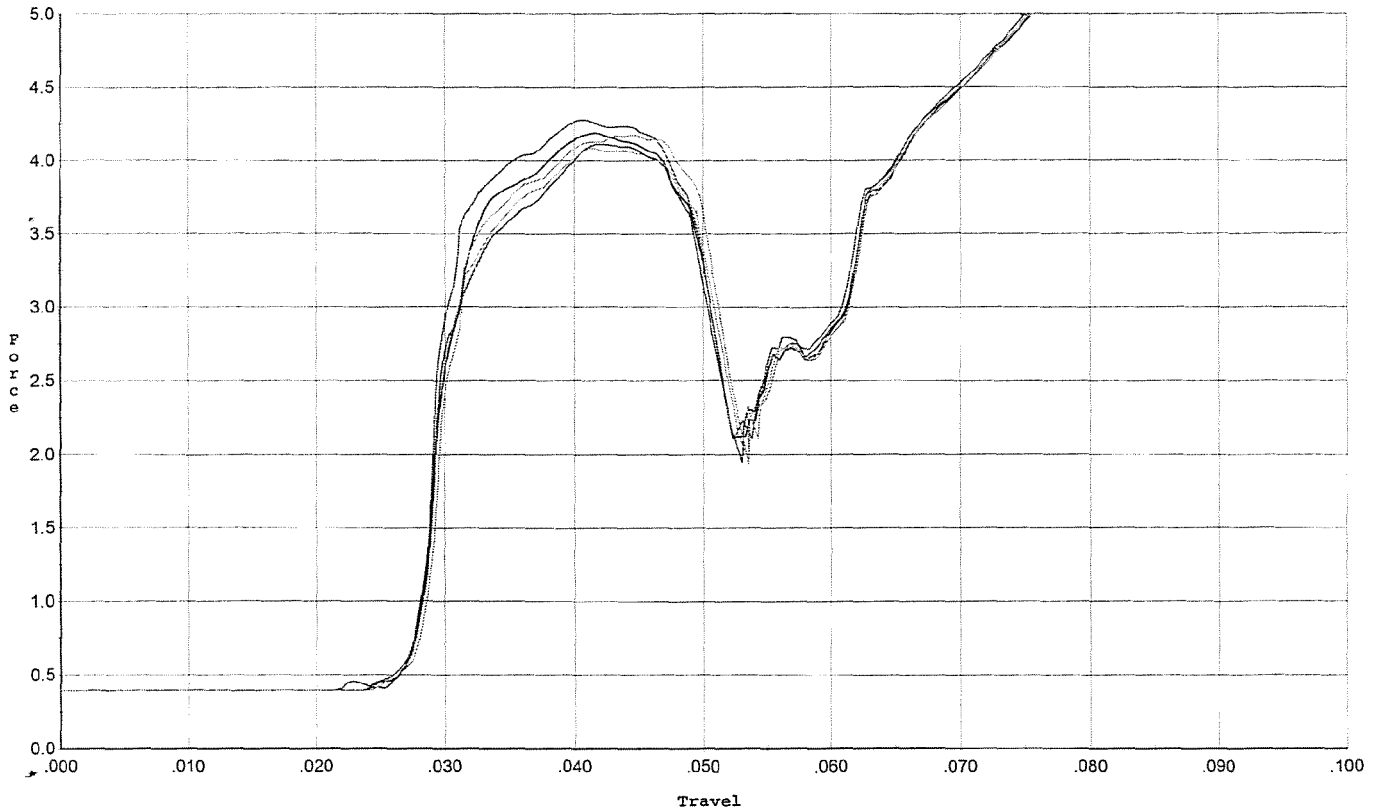
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.257	0.051	0.028	0.029	0.095		Set Trigger
2	4.227	0.049	0.027	0.029	0.091		Set Trigger
3	4.193	0.050	0.027	0.029	0.091		Set Trigger
4	4.212	0.050	0.027	0.029	0.092		Set Trigger
5	4.187	0.049	0.027	0.029	0.091		Set Trigger

A-421

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 10/062008

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs after 20 cycles+/- 1.0 lbs



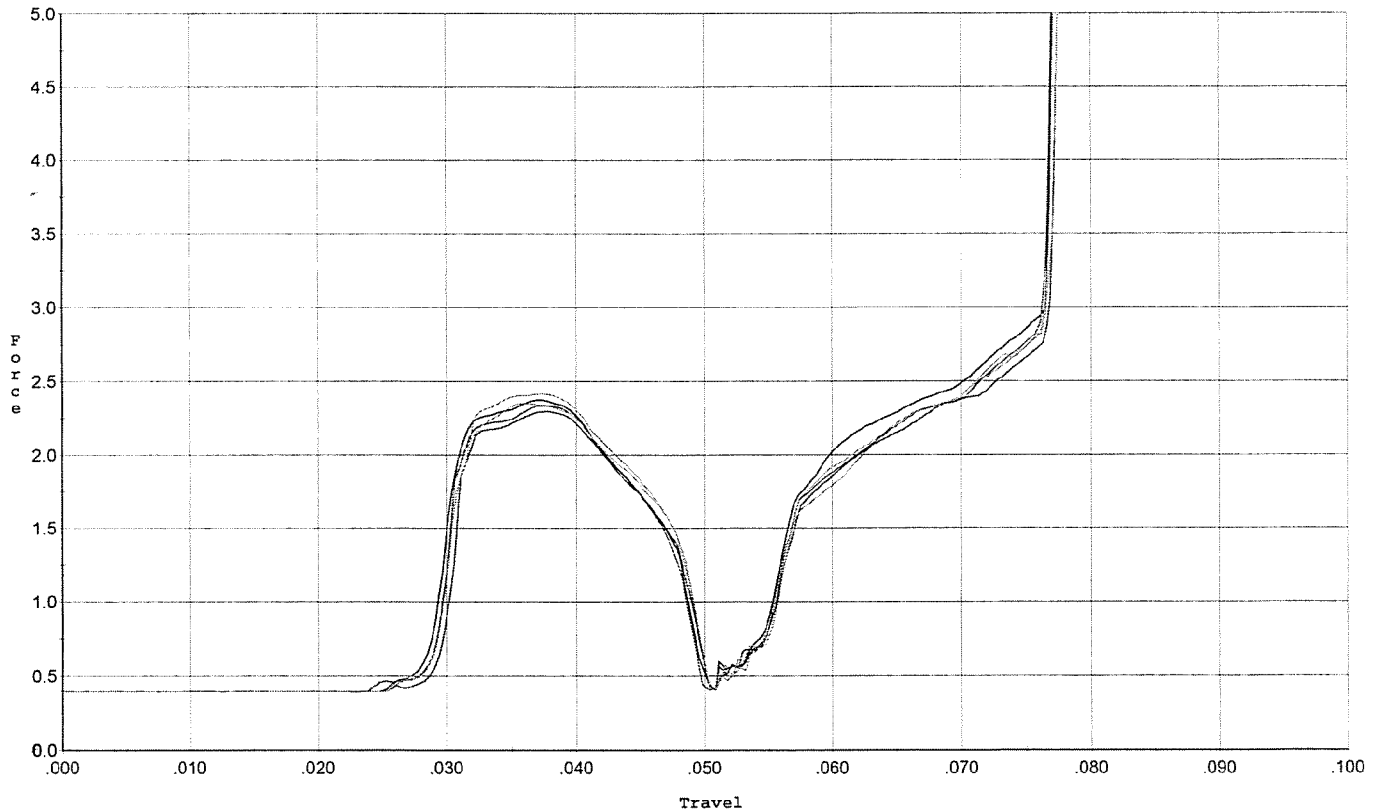
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.113	0.049	0.027	0.029	0.087		Set Trigger
2	4.190	0.050	0.027	0.029	0.092		Set Trigger
3	4.279	0.050	0.027	0.029	0.094		Set Trigger
4	4.086	0.049	0.028	0.029	0.088		Set Trigger
5	4.175	0.050	0.028	0.029	0.092		Set Trigger

A-4.16

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 10/062008

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lbs for final test



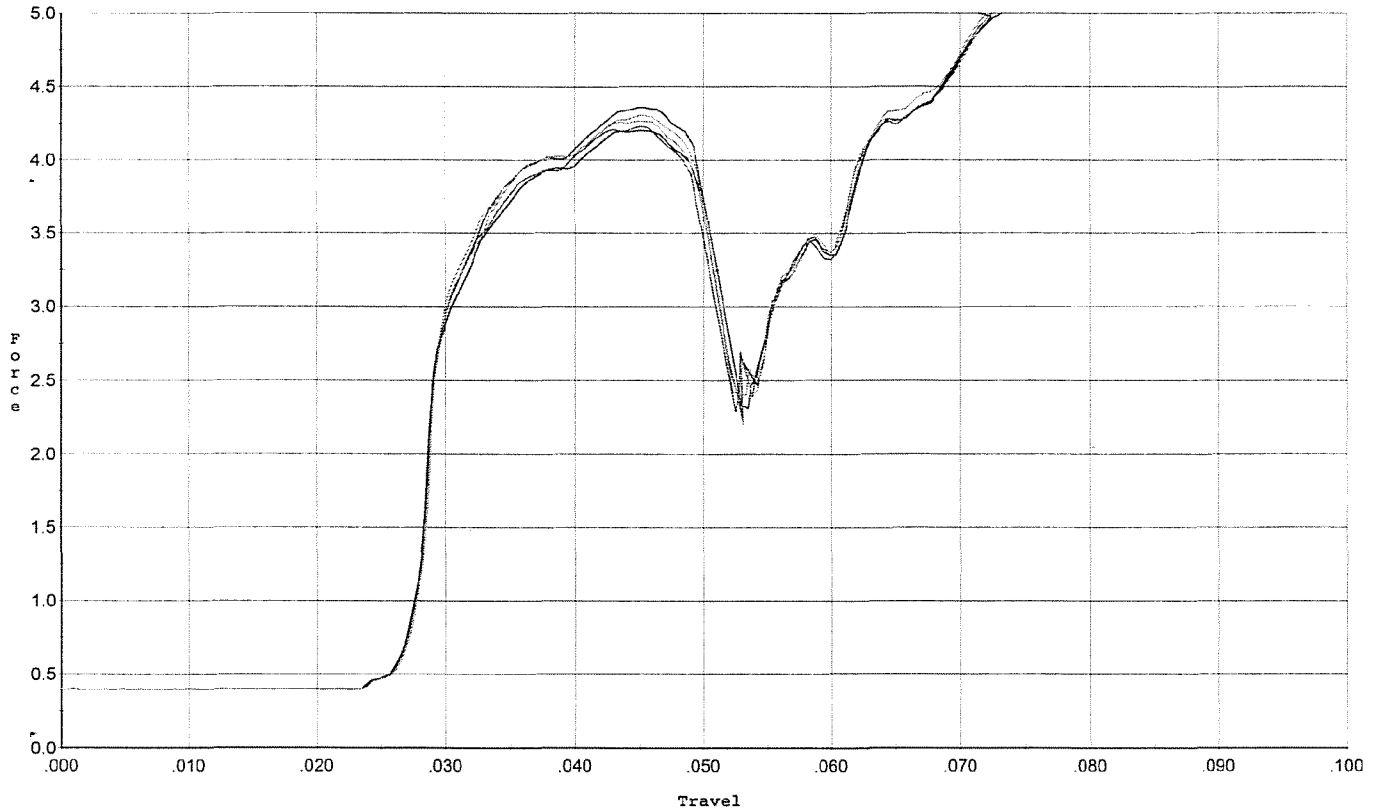
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.297	0.049	0.029	0.033	0.049		Set Trigger
2	2.375	0.048	0.029	0.033	0.050		Set Trigger
3	2.338	0.048	0.029	0.033	0.049		Set Trigger
4	2.353	0.049	0.029	0.033	0.050		Set Trigger
5	2.419	0.049	0.029	0.033	0.051		Set Trigger

A-2-35

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 10/062008

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.361	0.051	0.027	0.028	0.099		Set Trigger
2	4.204	0.050	0.026	0.028	0.094		Set Trigger
3	4.232	0.049	0.026	0.028	0.092		Set Trigger
4	4.305	0.050	0.027	0.028	0.095		Set Trigger
5	4.269	0.050	0.027	0.028	0.095		Set Trigger

A-4.27