

G6785078

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)

BOLT ACTION CENTERFIRE RIFLE

24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

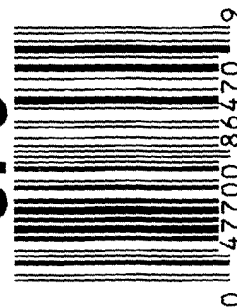
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6785078

UPC



GUN SERIAL #

G 6785078

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		9-18-08	SPD
430	ASSEMBLE TO STOCK		9-18-08	SP
440	PROOF		9-18-08	SPD
460	CHECK HEADSPACE		9-18-08	SPD
470	DIS-ASSEMBLE ACTION		9-18-08	SPD
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	9-19-08	SPN
475	DRILL AND TAP SIGHT HOLES	SEP - 2008	9-19-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR BHT	9-22-08	BW
490	MAGNAFLUX BOLT		9-18-08	MR
500	ROLLMARK CALIBER		9/23/08	RT
520	GOFF BLAST BBL / REC		9/23/08	NG
542	APPLY COATINGS (BARREL ACTION)		9-23-08	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-24-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-24-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-24-08	SP
	D) OIL FIRING PIN ASSEMBLY		11-13-08	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

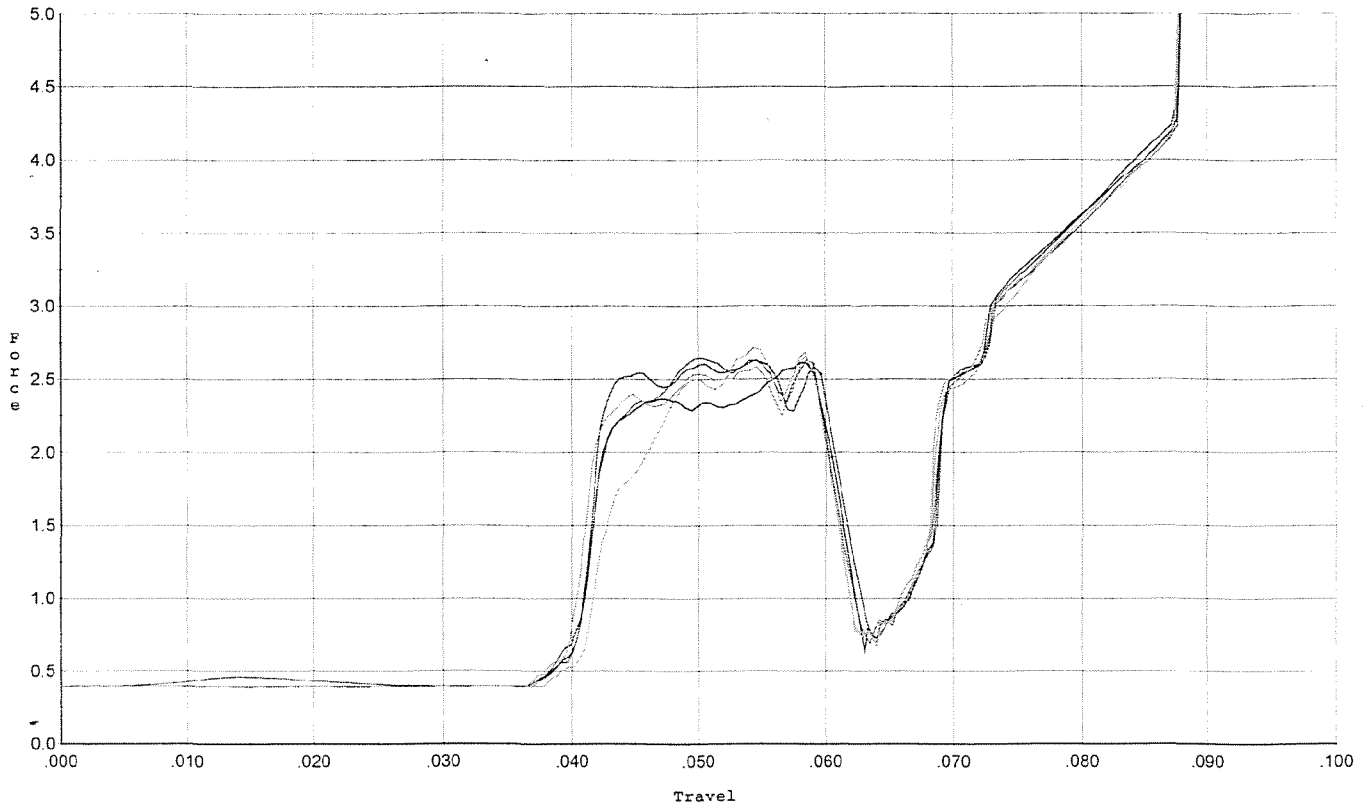
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4°</u> <u>4°</u> <u>4°</u>	1-5-09	RP
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>5.5</u> <u>6°</u> <u>6°</u>	1-5-09	RP
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	1-5-09	RP
	J) ASSEMBLE STOCK		11-13-08	RP
	K) ASSEMBLE SWIVEL STUDS		1-5-09	RP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	12-22-08	RP
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		12-22-08	RP
670	FINAL INSPECTION A) HEADSPACE		1-5-09	RP
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.92</u> <u>2.67</u> <u>2.66</u> <u>2.66</u> <u>2.66</u>	12-30-08	RP
	C) FUNCTION		1-5-09	RP
690	PACK		1-8-09	TL

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 10/062008

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lbs



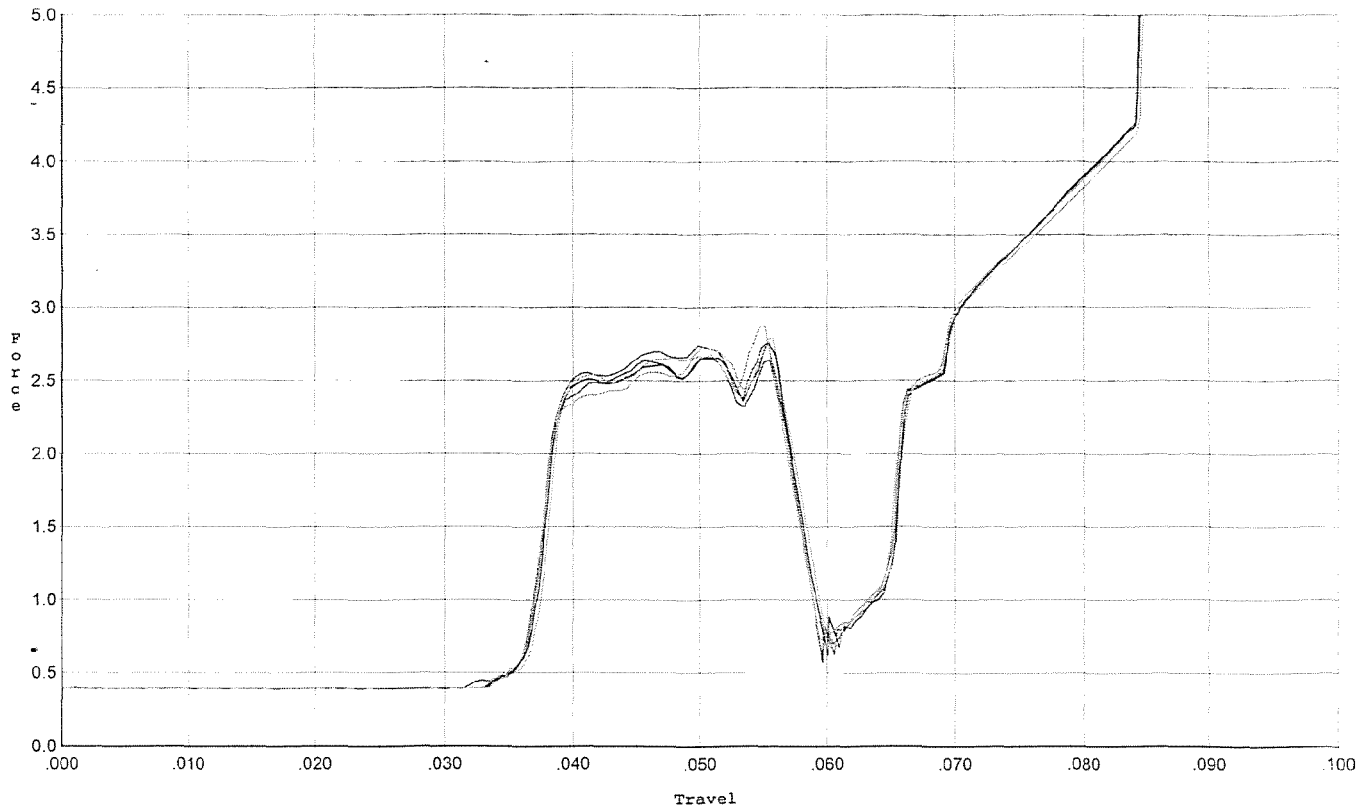
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.624	0.060	0.039	0.033	0.064		Set Trigger
2	2.614	0.061	0.040	0.033	0.062		Set Trigger
3	2.643	0.059	0.040	0.034	0.063		Set Trigger
4	2.712	0.059	0.041	0.034	0.059		Set Trigger
5	2.666	0.059	0.040	0.034	0.062		Set Trigger

A = 2.65

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 10/062008

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles +/- .50 lbs



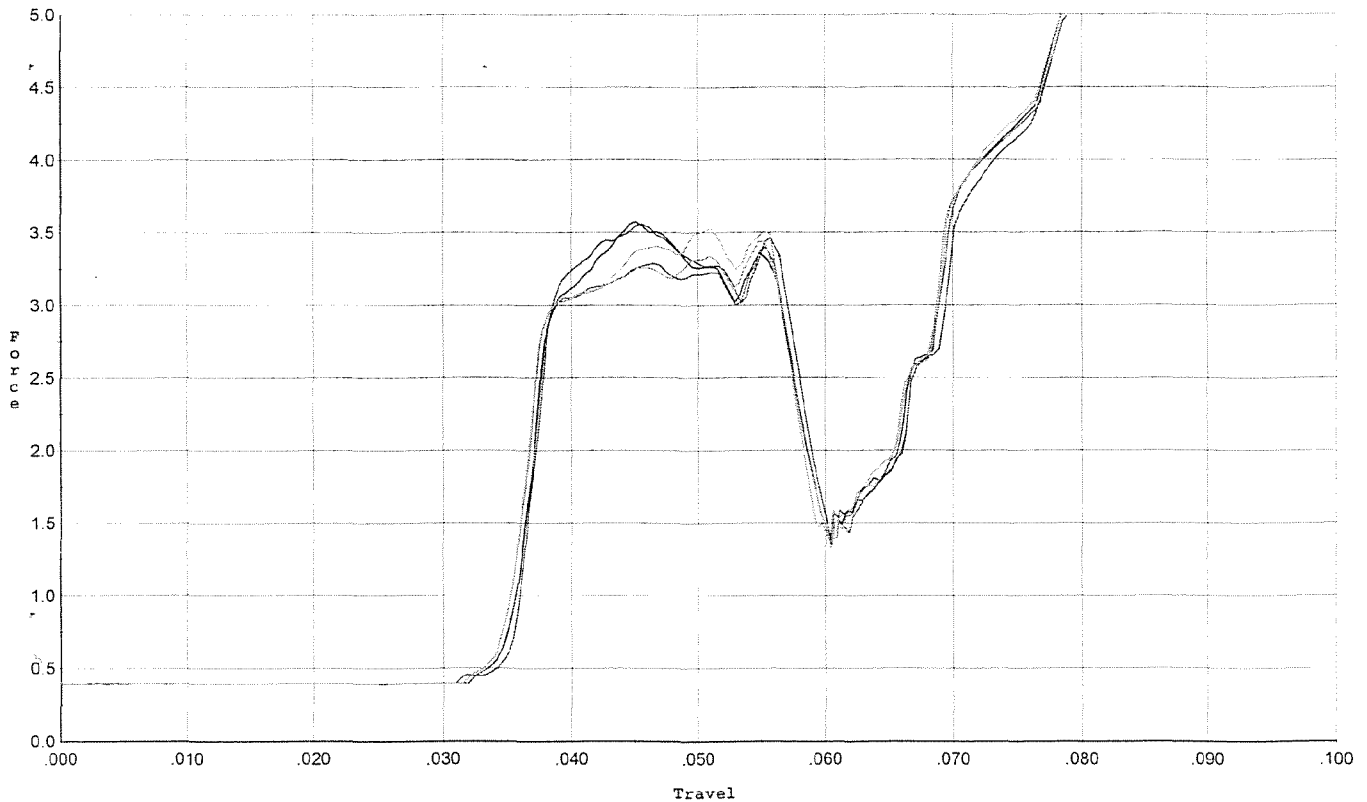
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.660	0.057	0.036	0.033	0.064		Set Trigger
2	2.766	0.056	0.036	0.033	0.063		Set Trigger
3	2.760	0.056	0.036	0.033	0.065		Set Trigger
4	2.791	0.058	0.037	0.033	0.066		Set Trigger
5	2.874	0.057	0.036	0.033	0.064		Set Trigger

A-2-77

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 10/062008

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lbs



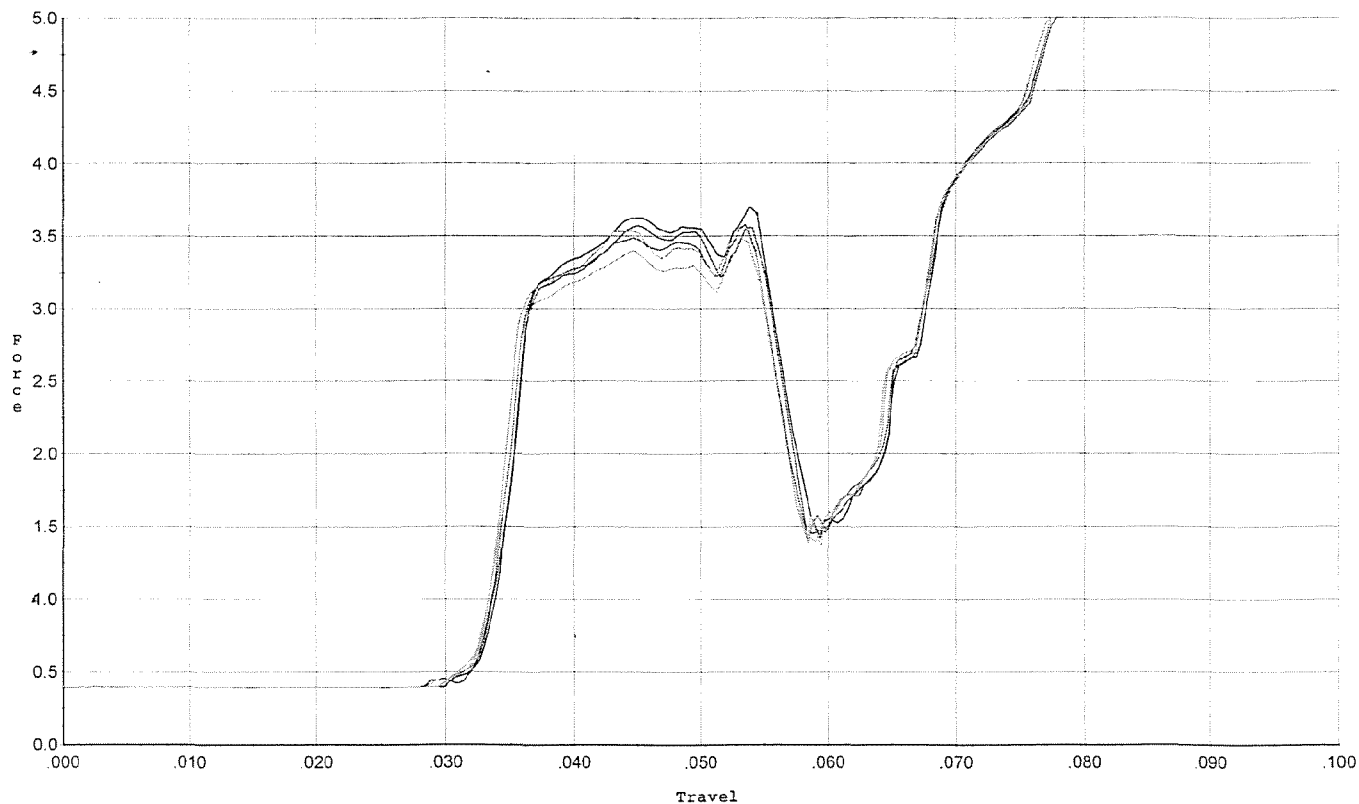
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.555	0.056	0.035	0.030	0.082		Set Trigger
2	3.574	0.056	0.035	0.029	0.081		Set Trigger
3	3.396	0.056	0.035	0.030	0.078		Set Trigger
4	3.528	0.056	0.034	0.030	0.081		Set Trigger
5	3.434	0.056	0.034	0.029	0.080		Set Trigger

A-3-49

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 10/062008

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs after 20 cycles+/- .75 lbs



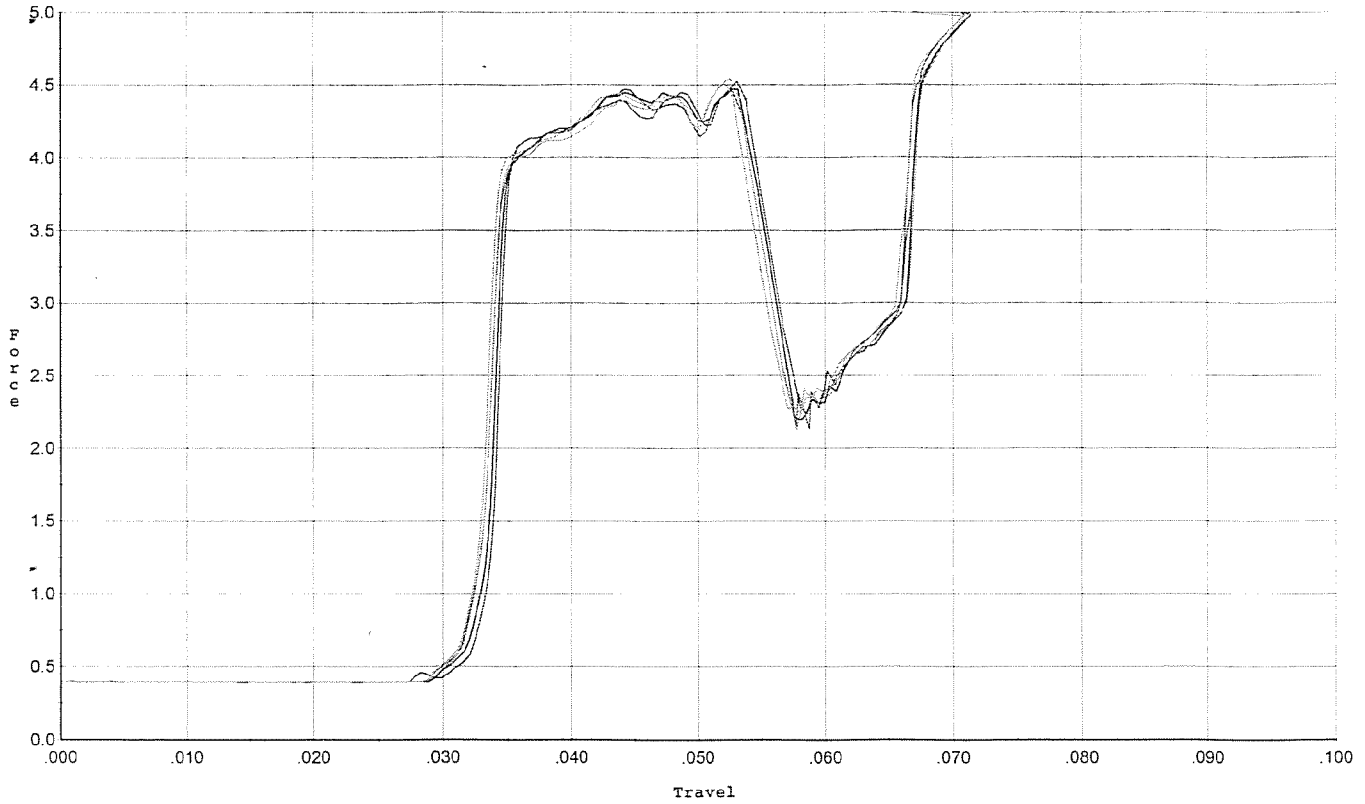
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.572	0.055	0.032	0.030	0.084		Set Trigger
2	3.701	0.054	0.033	0.029	0.084		Set Trigger
3	3.580	0.054	0.033	0.030	0.082		Set Trigger
4	3.485	0.055	0.032	0.030	0.081		Set Trigger
5	3.565	0.054	0.032	0.030	0.083		Set Trigger

A-3-58

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 10/062008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



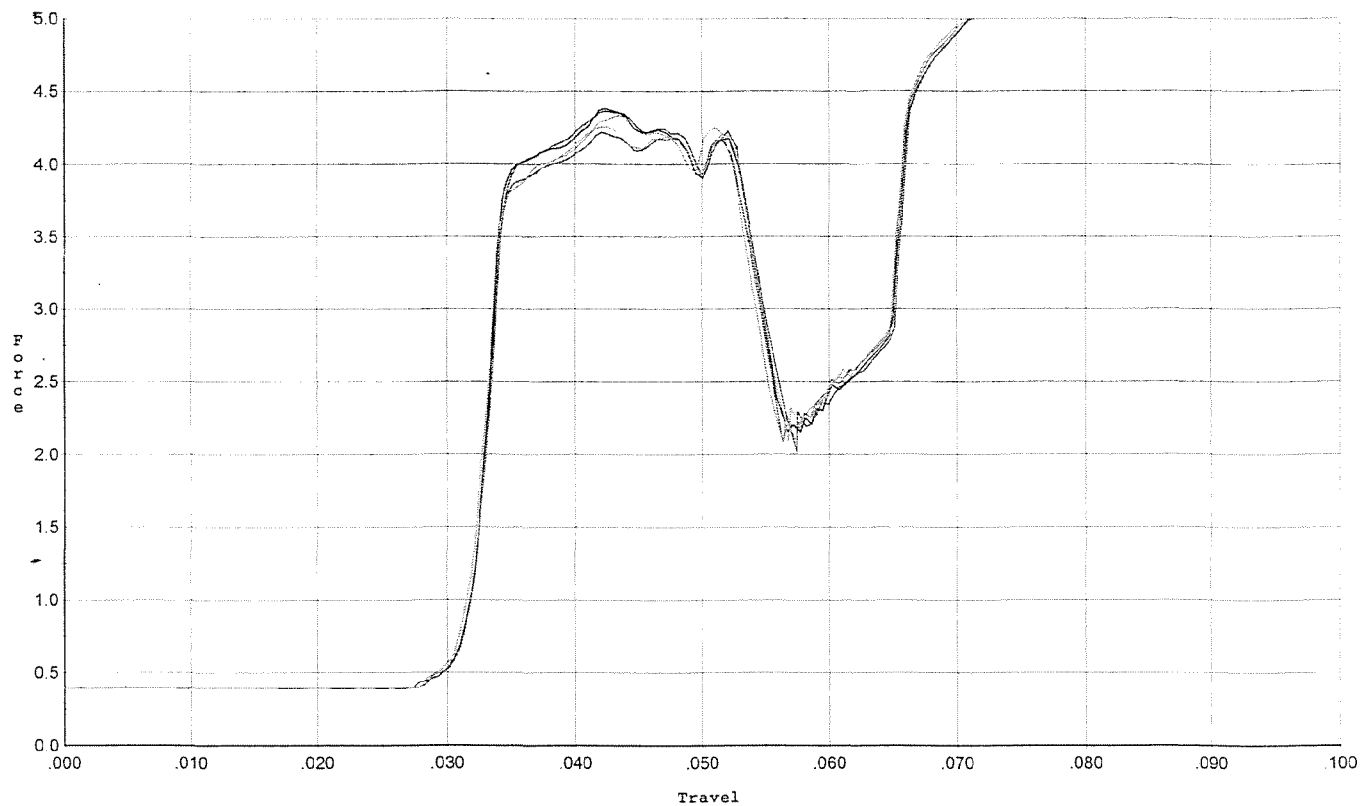
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.526	0.054	0.032	0.028	0.102		Set Trigger
2	4.472	0.055	0.032	0.027	0.104		Set Trigger
3	4.471	0.053	0.031	0.028	0.101		Set Trigger
4	4.542	0.053	0.032	0.028	0.101		Set Trigger
5	4.523	0.053	0.031	0.028	0.100		Set Trigger

A-4.50

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 10/062008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



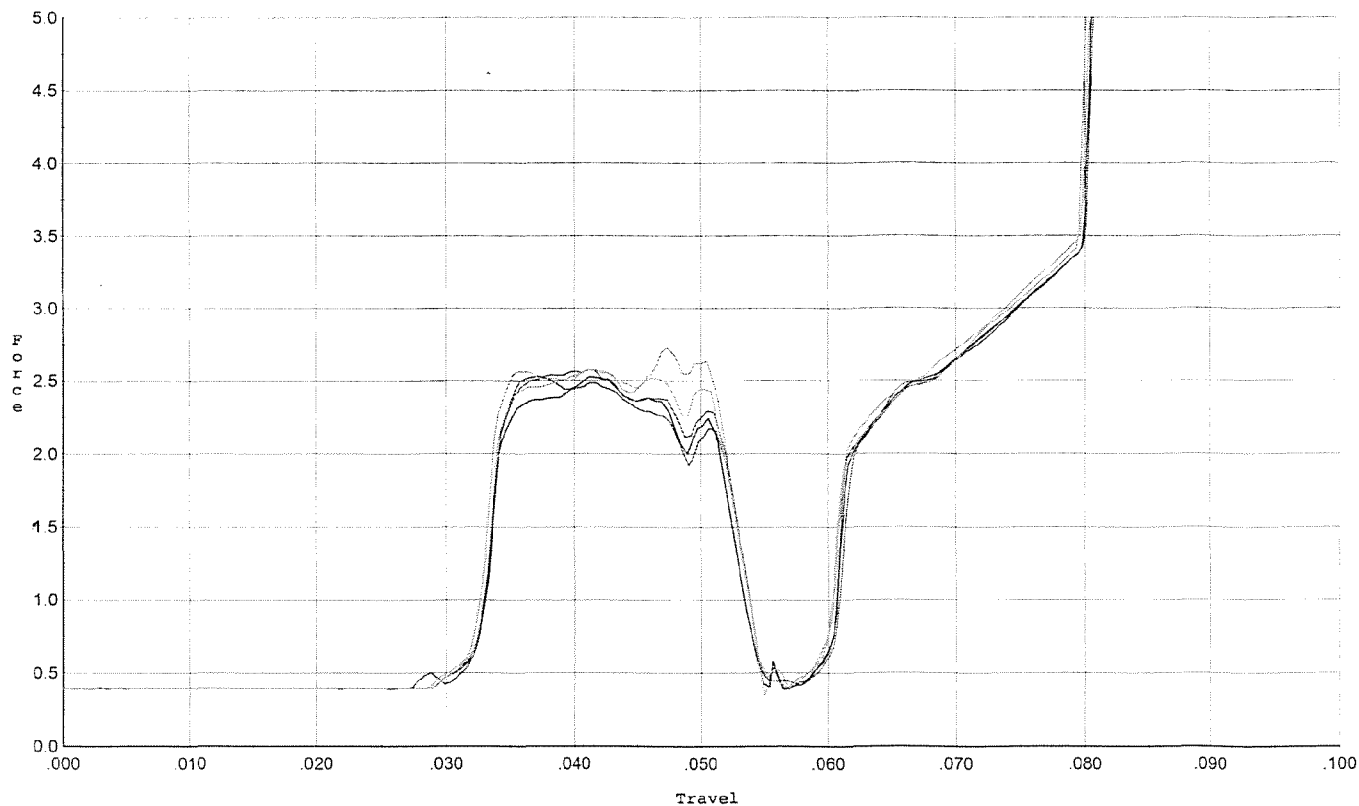
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.364	0.053	0.031	0.027	0.098		Set Trigger
2	4.382	0.053	0.031	0.027	0.098		Set Trigger
3	4.218	0.054	0.031	0.027	0.098		Set Trigger
4	4.337	0.053	0.031	0.027	0.097		Set Trigger
5	4.258	0.052	0.031	0.028	0.096		Set Trigger

A-4-31

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 10/062008

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lbs for final test



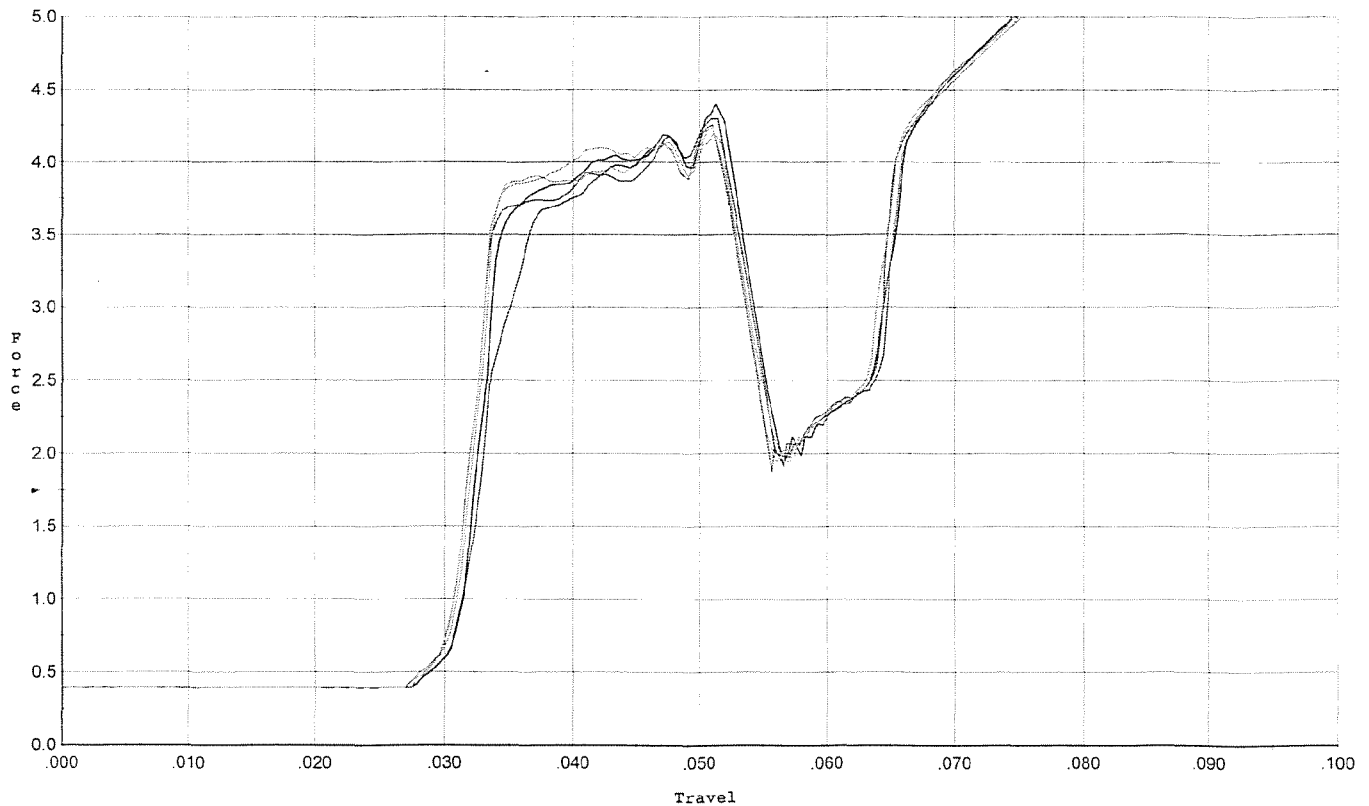
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.531	0.052	0.032	0.033	0.057		Set Trigger
2	2.526	0.051	0.032	0.033	0.056		Set Trigger
3	2.569	0.052	0.032	0.033	0.058		Set Trigger
4	2.579	0.052	0.032	0.033	0.060		Set Trigger
5	2.726	0.051	0.032	0.033	0.061		Set Trigger

A-2.58

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 10/062008

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.305	0.053	0.030	0.030	0.093		Set Trigger
2	4.402	0.052	0.030	0.030	0.093		Set Trigger
3	4.261	0.052	0.030	0.030	0.093		Set Trigger
4	4.243	0.052	0.030	0.030	0.095		Set Trigger
5	4.200	0.052	0.028	0.030	0.093		Set Trigger

A 4.28