

56785079

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

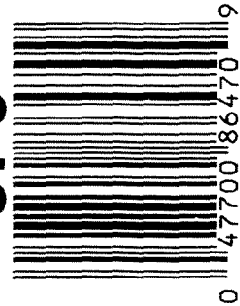
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6785079

UPC



GUN SERIAL # G 6785079

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		9-18-08	SPD
430	ASSEMBLE TO STOCK		9-18-08	SP
440	PROOF		9-18-08	SPD
460	CHECK HEADSPACE		9-18-08	SPD
470	DIS-ASSEMBLE ACTION		9-18-08	SPD
472	SERIALIZE BOLT HANDLE	MAGNA-FLUX	9-19-08	Bsn
475	DRILL AND TAP SIGHT HOLES	SEP 22 2008	9-19-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR Bsn	9-22-08	Bsn
490	MAGNAFLUX BOLT		9-18-08	MR
500	ROLLMARK CALIBER		9/23/08	RT
520	GOFF BLAST BBL / REC		9/23/08	DG
542	APPLY COATINGS (BARREL ACTION)		9-23-08	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-24-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-24-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-24-08	SP
	D) OIL FIRING PIN ASSEMBLY		11-14-08	Bsn
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		
F004 REV 5/2006				

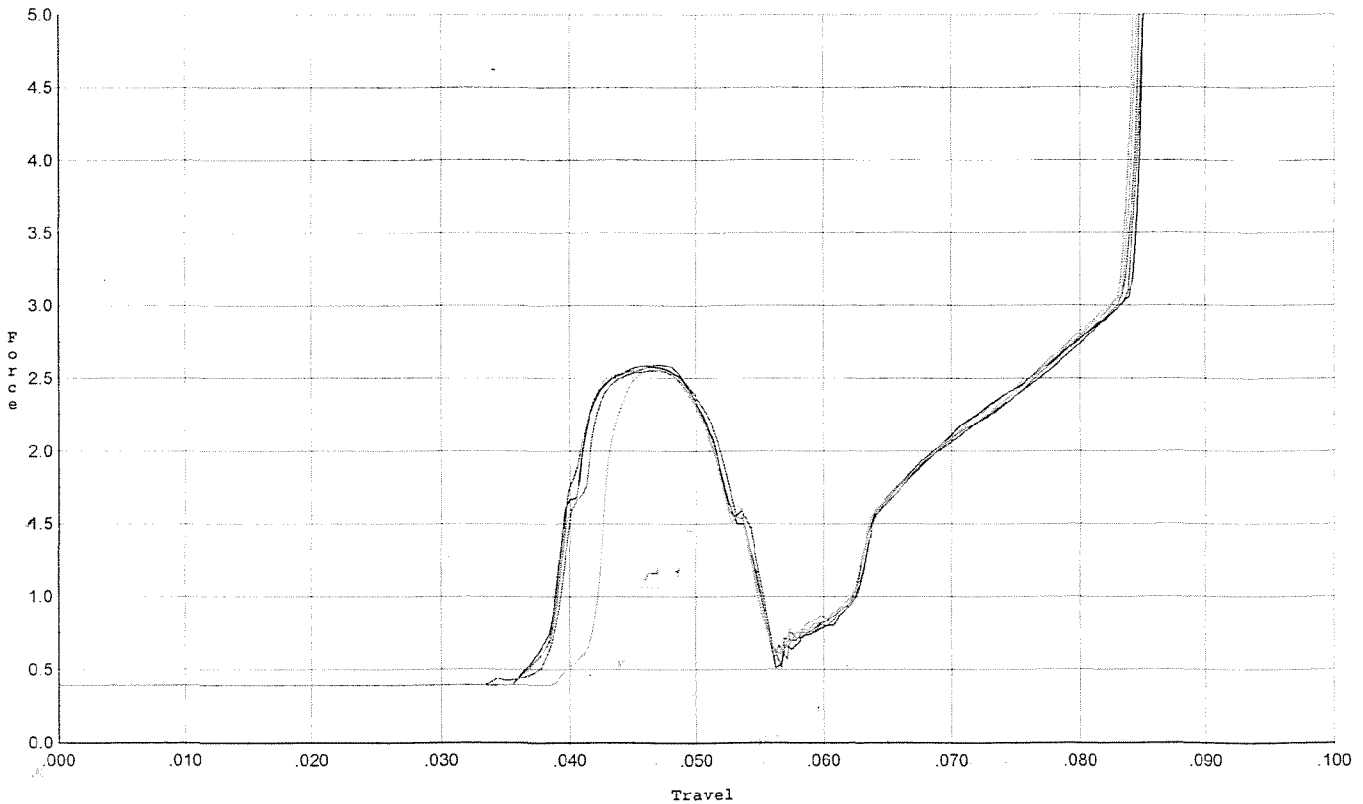
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>40</u> <u>40</u> <u>40</u>	12-17-08	LW
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>50</u> <u>50</u> <u>50</u>	12-17-08	LW
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.025</u> <u>.025</u>	12-17-08	LW
	J) ASSEMBLE STOCK		11-14-08	RSW
	K) ASSEMBLE SWIVEL STUDS		12-17-08	LW
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 &	FUNCTION TEST AND	<u>PASS</u> FAIL		
650	TARGET	<u>PASS</u> FAIL	12-16-08	L.P.D.
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		12-16-08	RP
670	FINAL INSPECTION A) HEADSPACE		12-17-08	LW
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.55</u> <u>2.49</u> <u>2.47</u> <u>2.53</u> <u>2.55</u>	12-17-08	TL
	C) FUNCTION		12-17-08	LW
690	PACK		1-7-09	TL

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 10/062008

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lbs



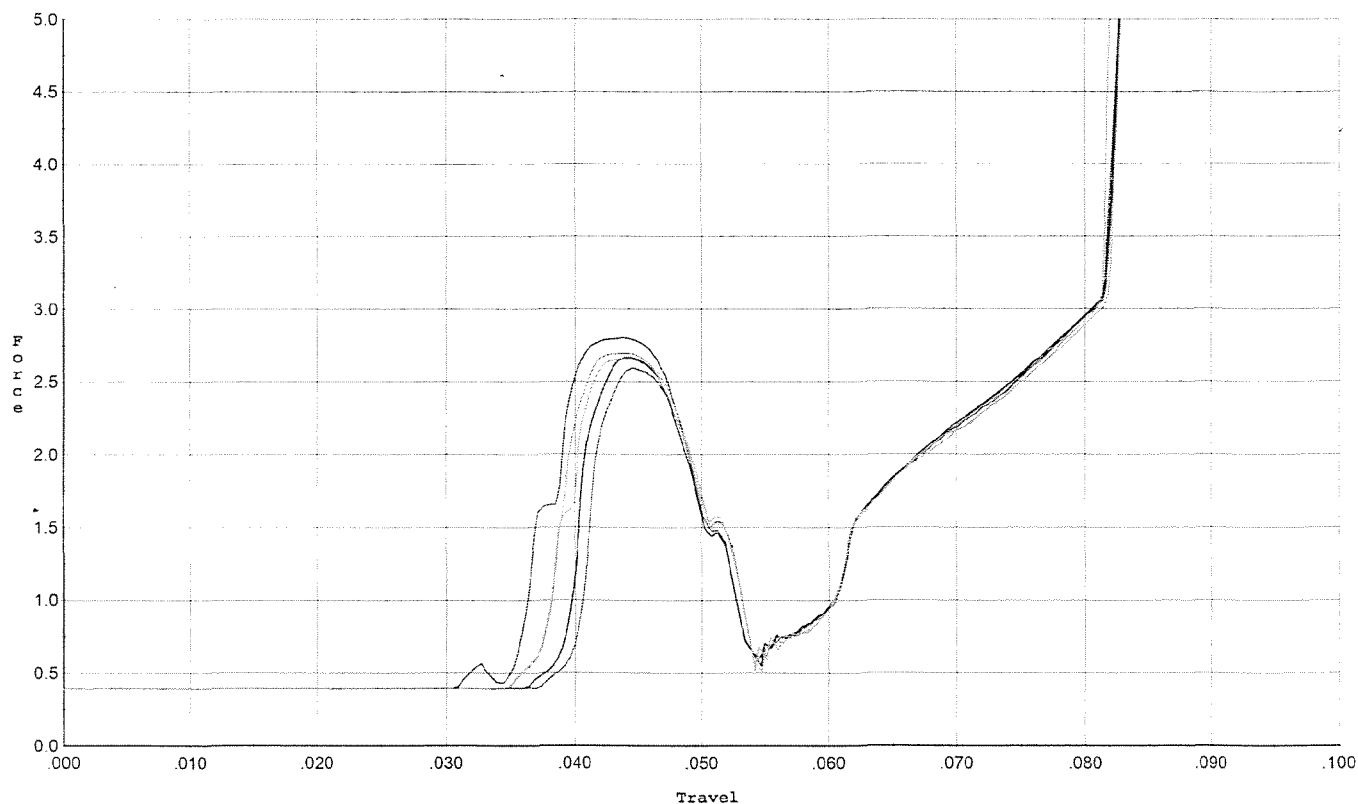
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.592	0.054	0.038	0.037	0.050		Set Trigger
2	2.577	0.055	0.038	0.037	0.050		Set Trigger
3	2.554	0.054	0.038	0.038	0.047		Set Trigger
4	2.569	0.054	0.038	0.037	0.048		Set Trigger
5	2.552	0.054	0.042	0.037	0.043		Set Trigger

H-254

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 10/062008

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs after 50 cycles+/- .50 lbs



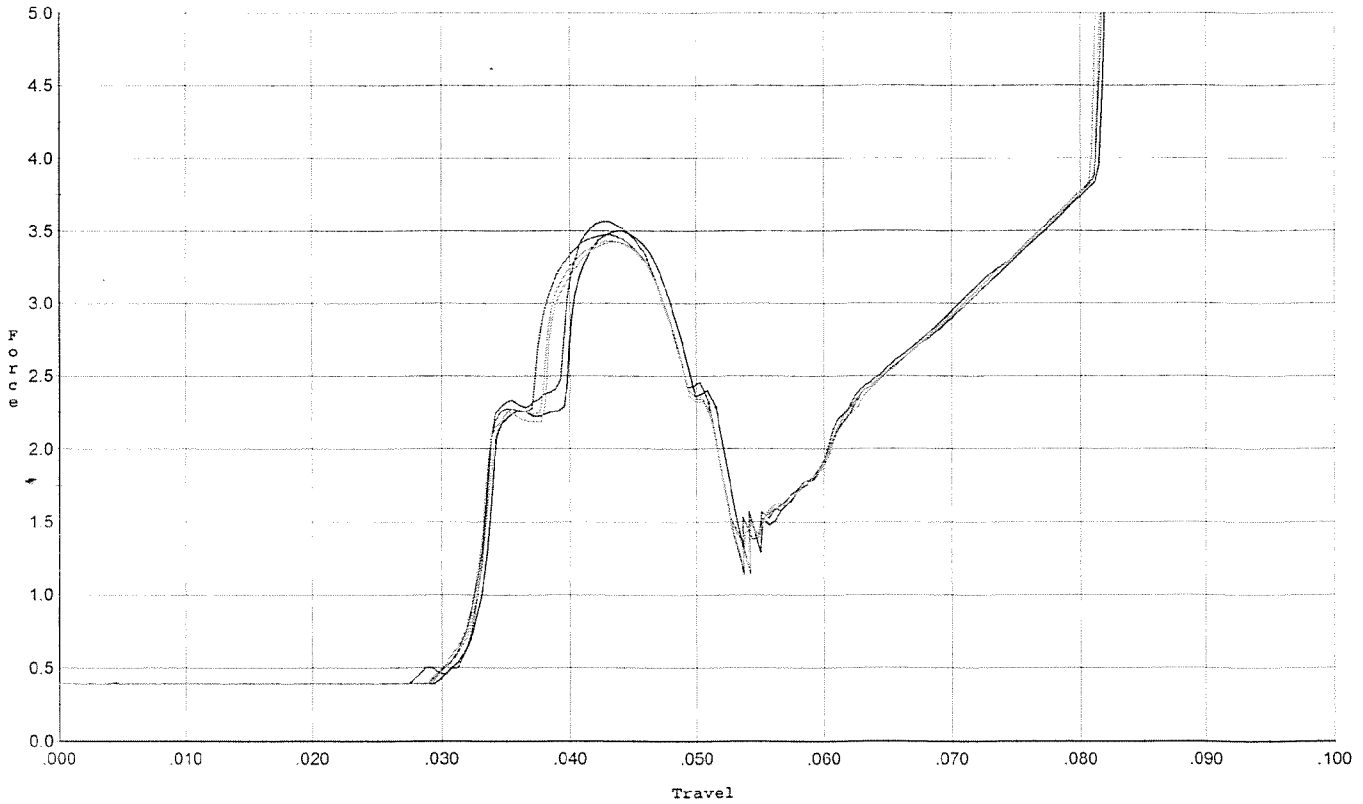
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.800	0.052	0.035	0.037	0.050		Set Trigger
2	2.664	0.052	0.039	0.038	0.043		Set Trigger
3	2.595	0.052	0.040	0.037	0.041		Set Trigger
4	2.660	0.053	0.035	0.036	0.046		Set Trigger
5	2.693	0.052	0.035	0.037	0.047		Set Trigger

A-2.68

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 10/062008

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs ini +/- .75



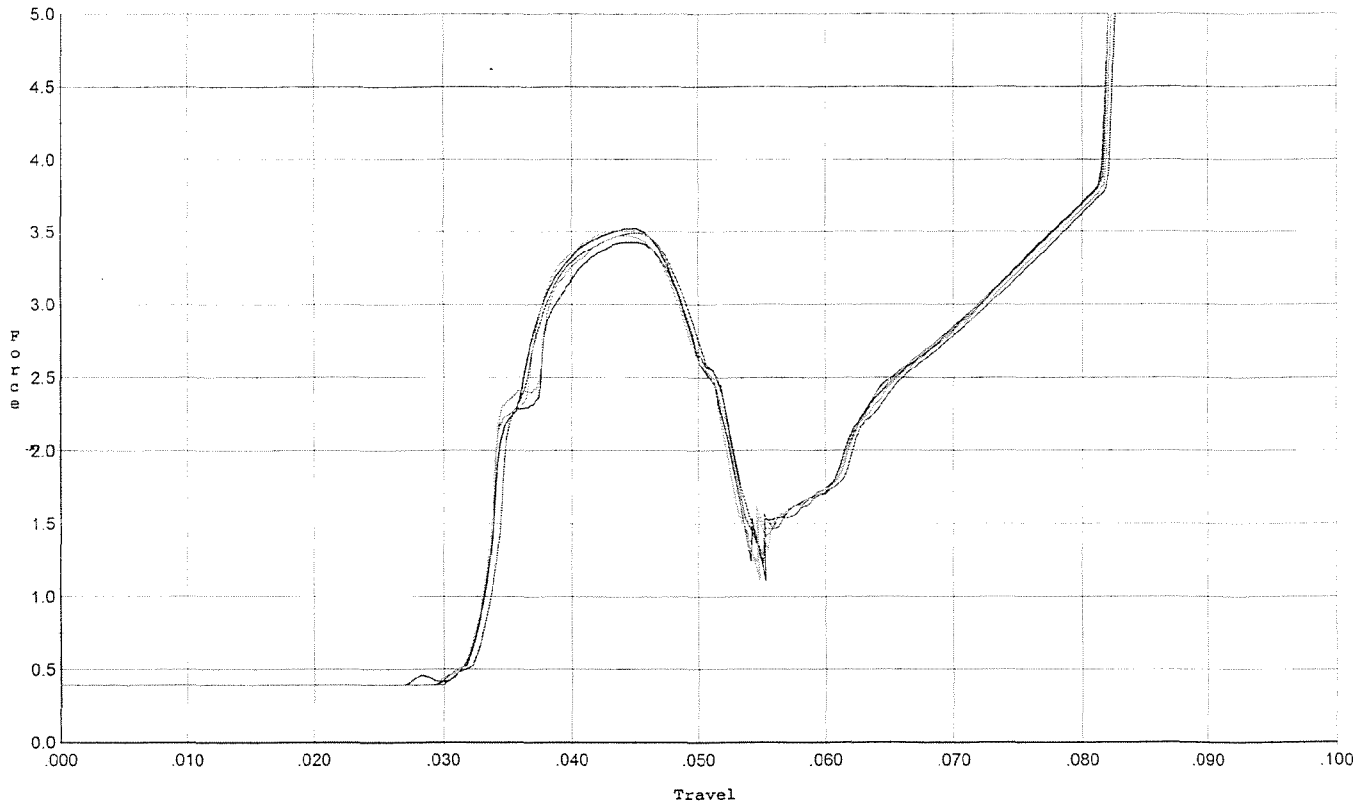
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.563	0.051	0.032	0.034	0.065		Set Trigger
2	3.499	0.052	0.032	0.034	0.064		Set Trigger
3	3.474	0.051	0.031	0.034	0.066		Set Trigger
4	3.430	0.051	0.032	0.034	0.065		Set Trigger
5	3.423	0.051	0.031	0.034	0.065		Set Trigger

A-3.47

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 10/062008

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs after 20 cycles+/- .75



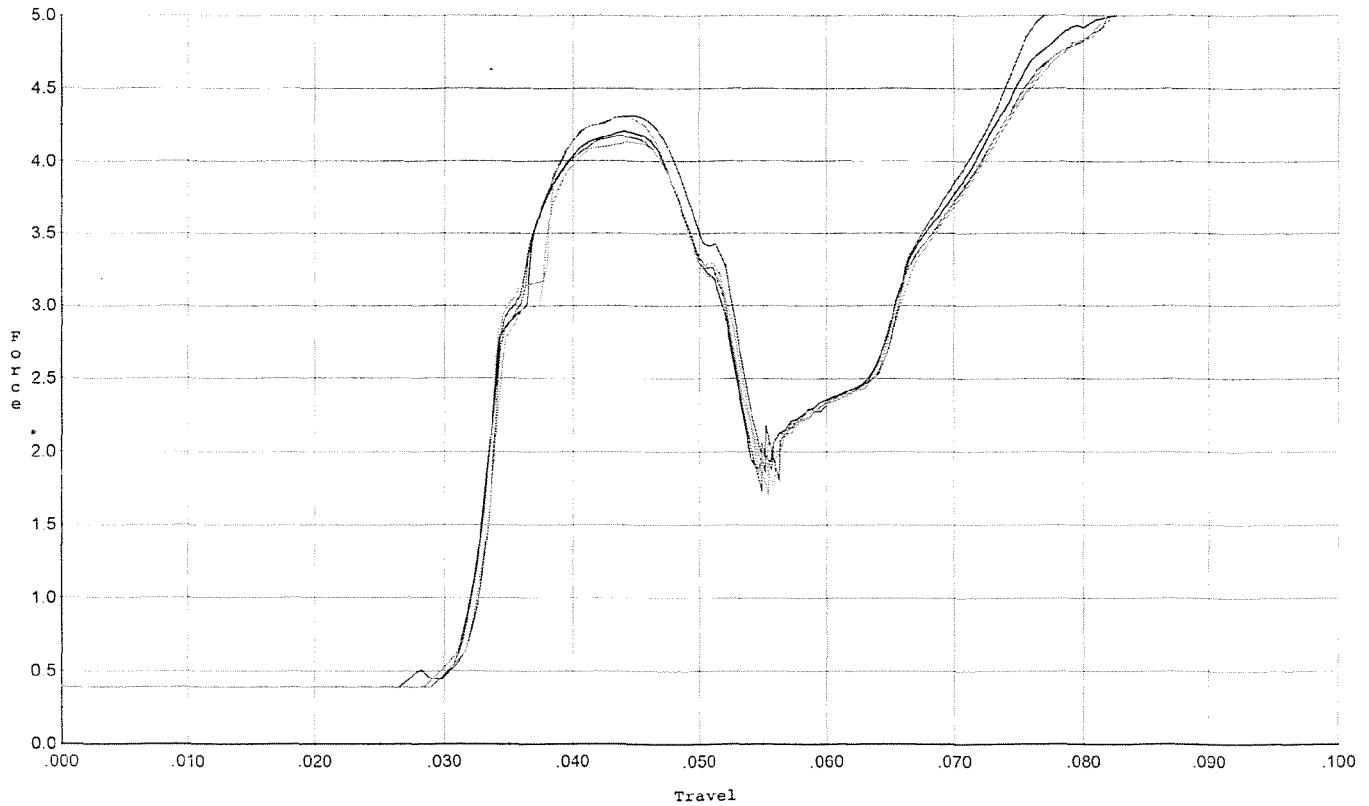
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.426	0.052	0.032	0.034	0.068		Set Trigger
2	3.521	0.052	0.032	0.034	0.070		Set Trigger
3	3.488	0.052	0.033	0.034	0.068		Set Trigger
4	3.507	0.052	0.032	0.034	0.070		Set Trigger
5	3.472	0.051	0.032	0.034	0.067		Set Trigger

A-3.48

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 10/062008

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs ini +/- 1.0 lbs



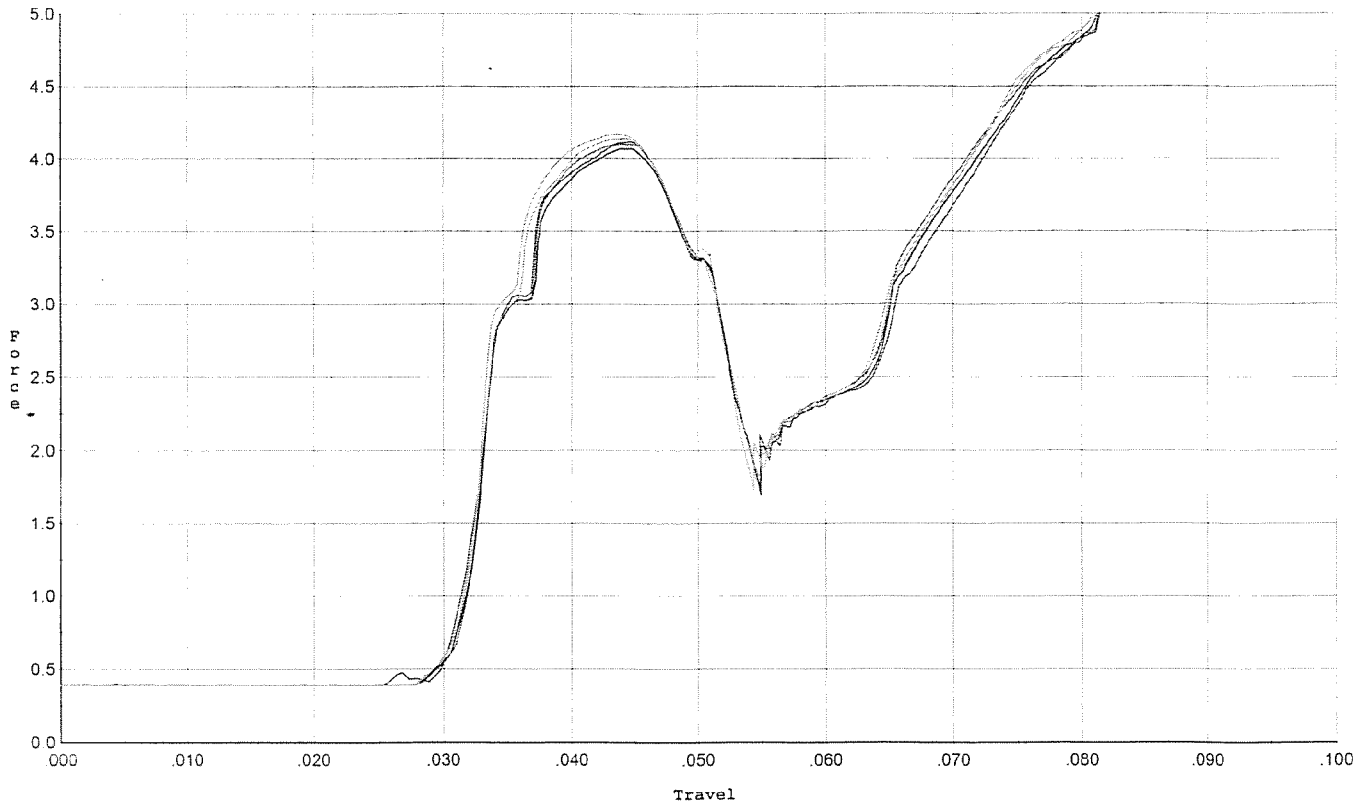
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.312	0.052	0.031	0.033	0.086		Set Trigger
2	4.206	0.052	0.031	0.033	0.084		Set Trigger
3	4.175	0.052	0.032	0.033	0.082		Set Trigger
4	4.129	0.053	0.032	0.033	0.083		Set Trigger
5	4.308	0.052	0.031	0.033	0.083		Set Trigger

A. 4.22

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 10/062008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lbs



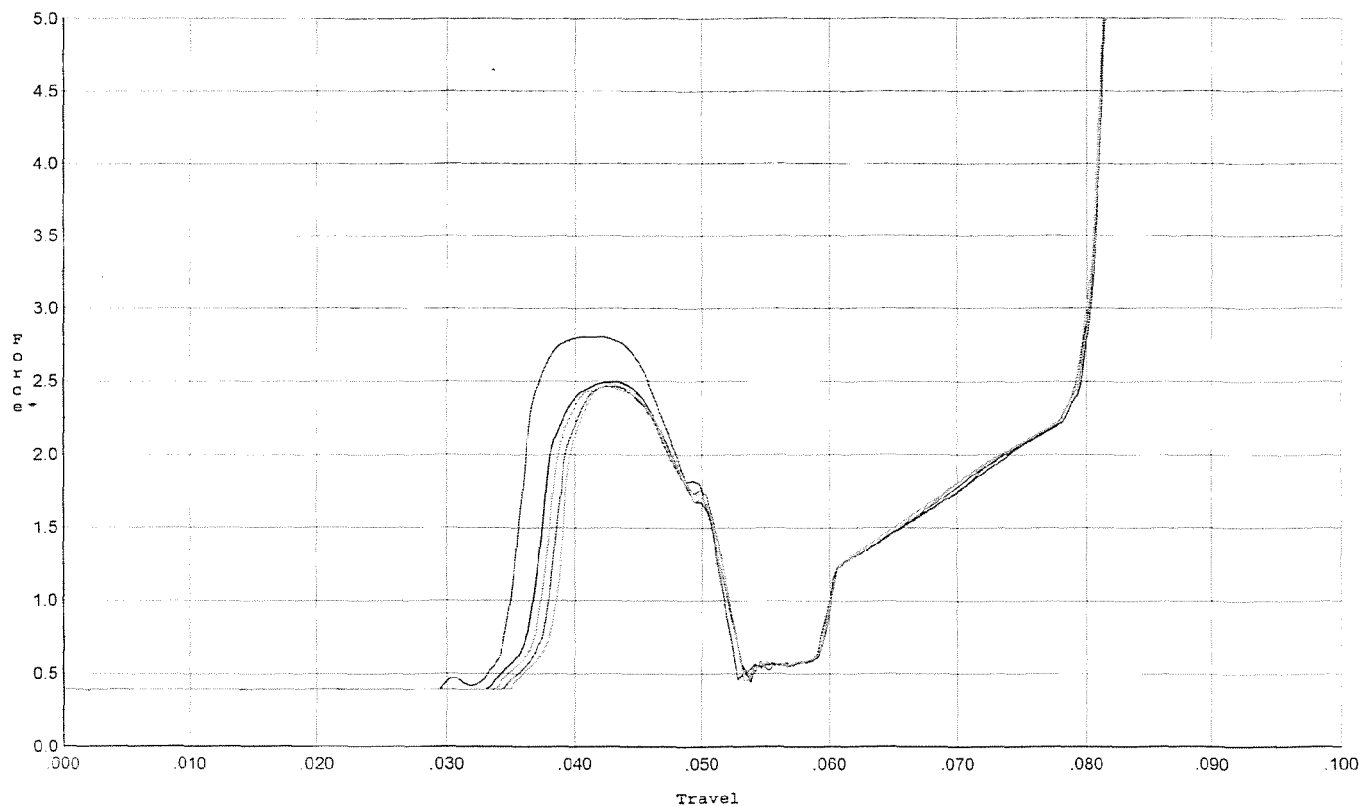
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.119	0.051	0.030	0.033	0.081		Set Trigger
2	4.070	0.051	0.031	0.033	0.080		Set Trigger
3	4.099	0.051	0.031	0.033	0.081		Set Trigger
4	4.137	0.051	0.031	0.033	0.082		Set Trigger
5	4.170	0.051	0.031	0.032	0.083		Set Trigger

A-4.11

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 10/062008

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs +/- .50 lbs for final test



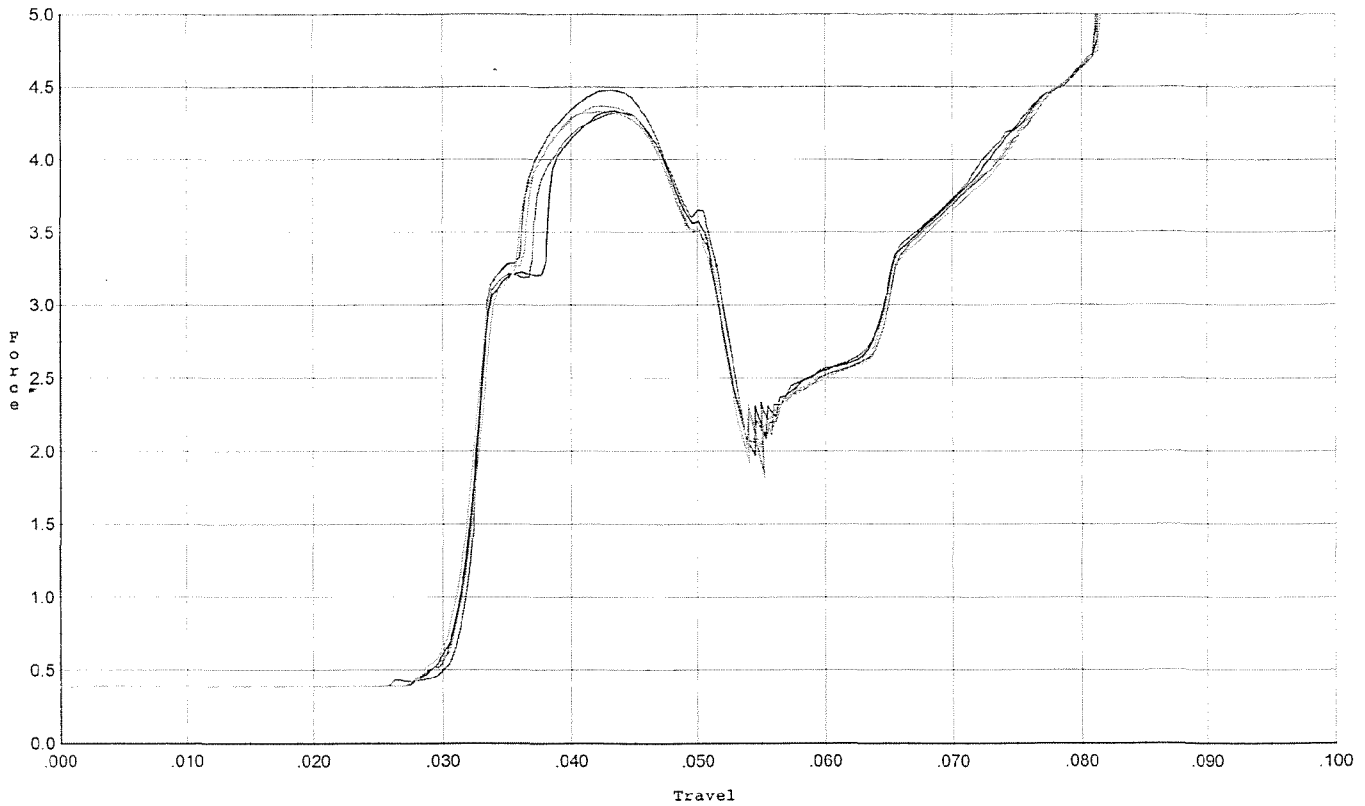
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.804	0.051	0.034	0.036	0.052		Set Trigger
2	2.494	0.051	0.036	0.037	0.045		Set Trigger
3	2.464	0.052	0.037	0.037	0.044		Set Trigger
4	2.478	0.052	0.037	0.037	0.043		Set Trigger
5	2.461	0.050	0.034	0.037	0.044		Set Trigger

A-2.54

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 10/062008

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lbs for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.479	0.052	0.031	0.032	0.089		Set Trigger
2	4.338	0.051	0.030	0.032	0.084		Set Trigger
3	4.326	0.051	0.030	0.032	0.085		Set Trigger
4	4.369	0.051	0.030	0.032	0.087		Set Trigger
5	4.334	0.052	0.031	0.032	0.088		Set Trigger

A-436