

678585

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)

BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

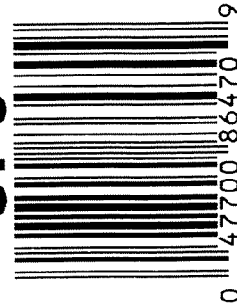
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6785085

UPC



GUN SERIAL #

G 6785085

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		9-19-08	SPD
430	ASSEMBLE TO STOCK		9-19-08	SP
440	PROOF		9-19-08	SPD
460	CHECK HEADSPACE		9-19-08	SPD
470	DIS-ASSEMBLE ACTION		9-19-08	SPD
472	SERIALIZE BOLT HANDLE	MAGNA-FLUX	9-20-08	CSW
475	DRILL AND TAP SIGHT HOLES		9-20-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR BA	9-22-08	BA
490	MAGNAFLUX BOLT		9-22-08	M/Z
500	ROLLMARK CALIBER		9/22/08	RT
520	GOFF BLAST BBL / REC		9/23/08	DG
542	APPLY COATINGS (BARREL ACTION)		9-24	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-26-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-26-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-26-08	SP
	D) OIL FIRING PIN ASSEMBLY		10-16-08	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		
F004 REV 5/2006				

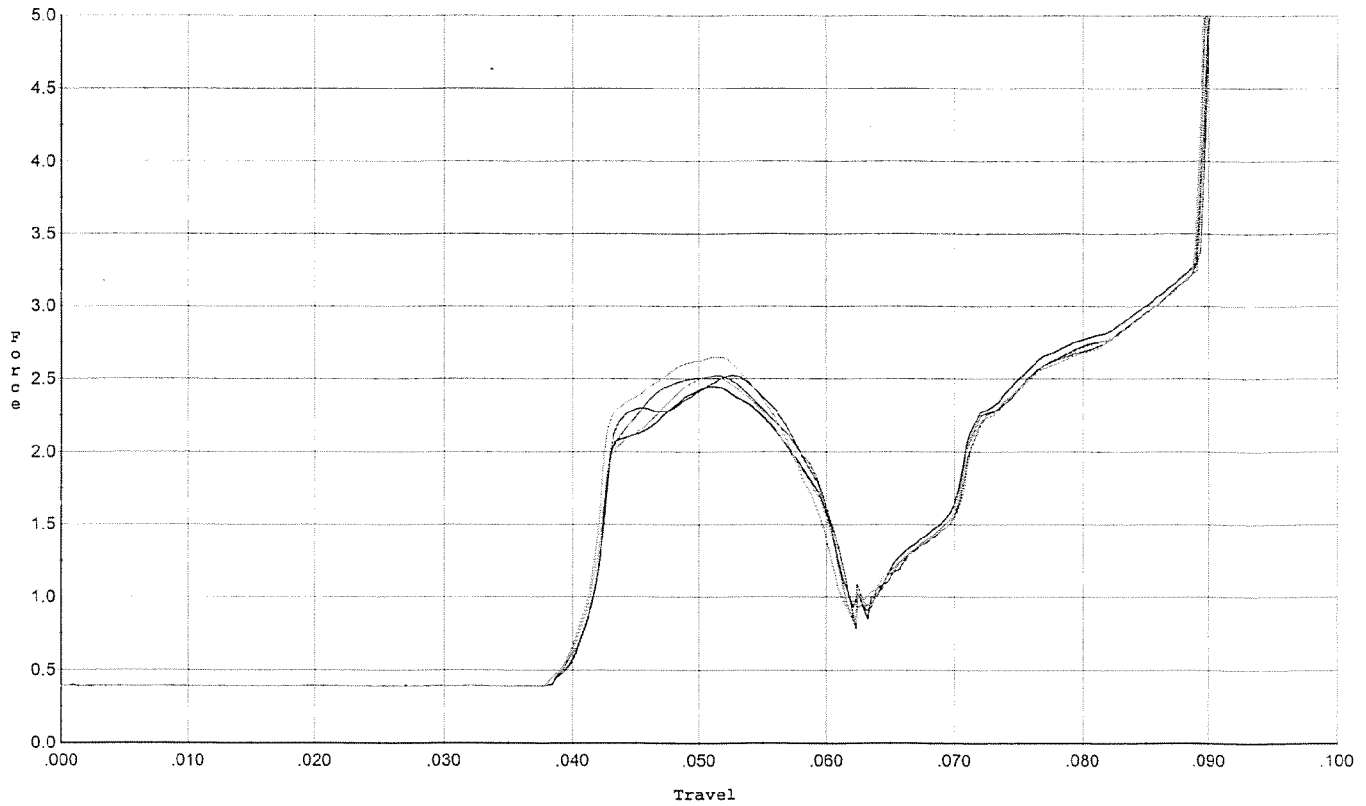
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>40</u> <u>40</u> <u>40</u>	12-12-08	L.N.
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>40</u> <u>40</u> <u>40</u>	12-12-08	L.N.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.025</u> <u>.025</u> <u>.025</u>	12-12-08	L.N.
	J) ASSEMBLE STOCK		10-16-08	L.P.D.
	K) ASSEMBLE SWIVEL STUDS		12-12-08	L.N.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	12-10-08	L.P.D.
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		12-10-08	RP
670	FINAL INSPECTION A) HEADSPACE		12-12-08	L.N.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.78</u> <u>2.72</u> <u>2.80</u> <u>.282</u> <u>2.79</u>	12-11-08	RP
	C) FUNCTION		12-12-08	L.N.
690	PACK		1/14/09	F.N.

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 10/13/2008

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



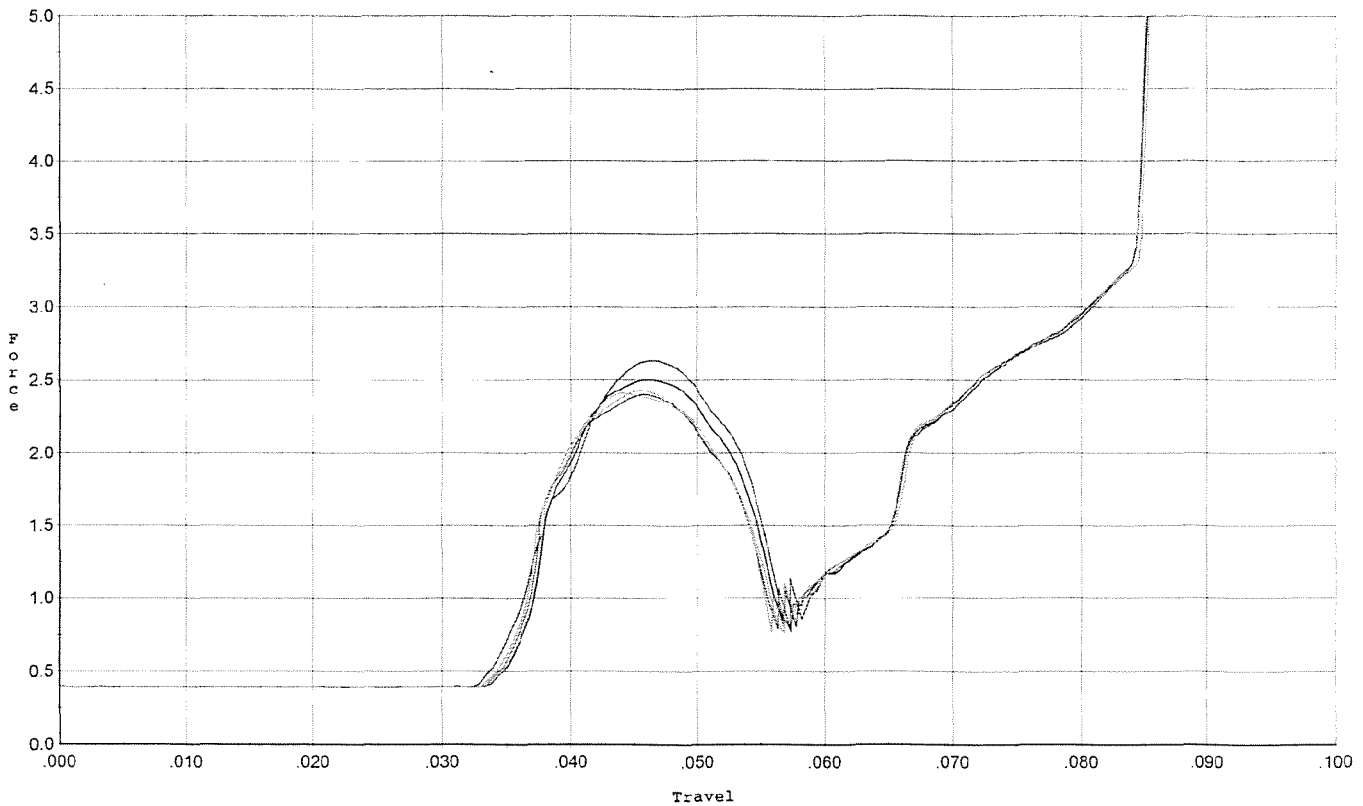
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.525	0.061	0.039	0.036	0.059		Set Trigger
2	2.448	0.060	0.040	0.037	0.057		Set Trigger
3	2.523	0.060	0.040	0.036	0.058		Set Trigger
4	2.648	0.060	0.040	0.037	0.059		Set Trigger
5	2.512	0.060	0.040	0.037	0.057		Set Trigger

A = 2.53

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 10/13/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles+/- .50 lbs.



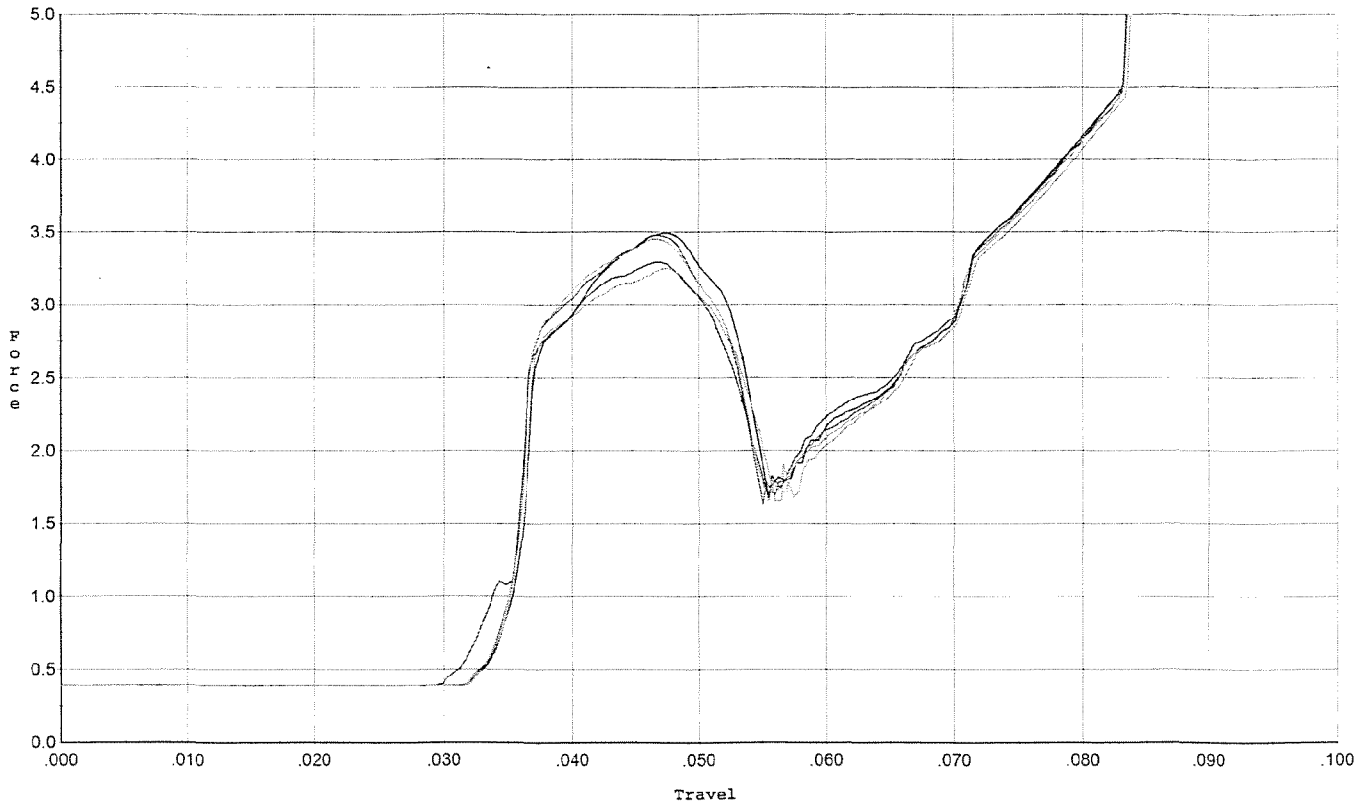
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.634	0.055	0.033	0.036	0.056		Set Trigger
2	2.502	0.055	0.036	0.037	0.053		Set Trigger
3	2.404	0.054	0.035	0.037	0.051		Set Trigger
4	2.411	0.055	0.036	0.037	0.052		Set Trigger
5	2.430	0.054	0.035	0.037	0.052		Set Trigger

A-2-47

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 10/13/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



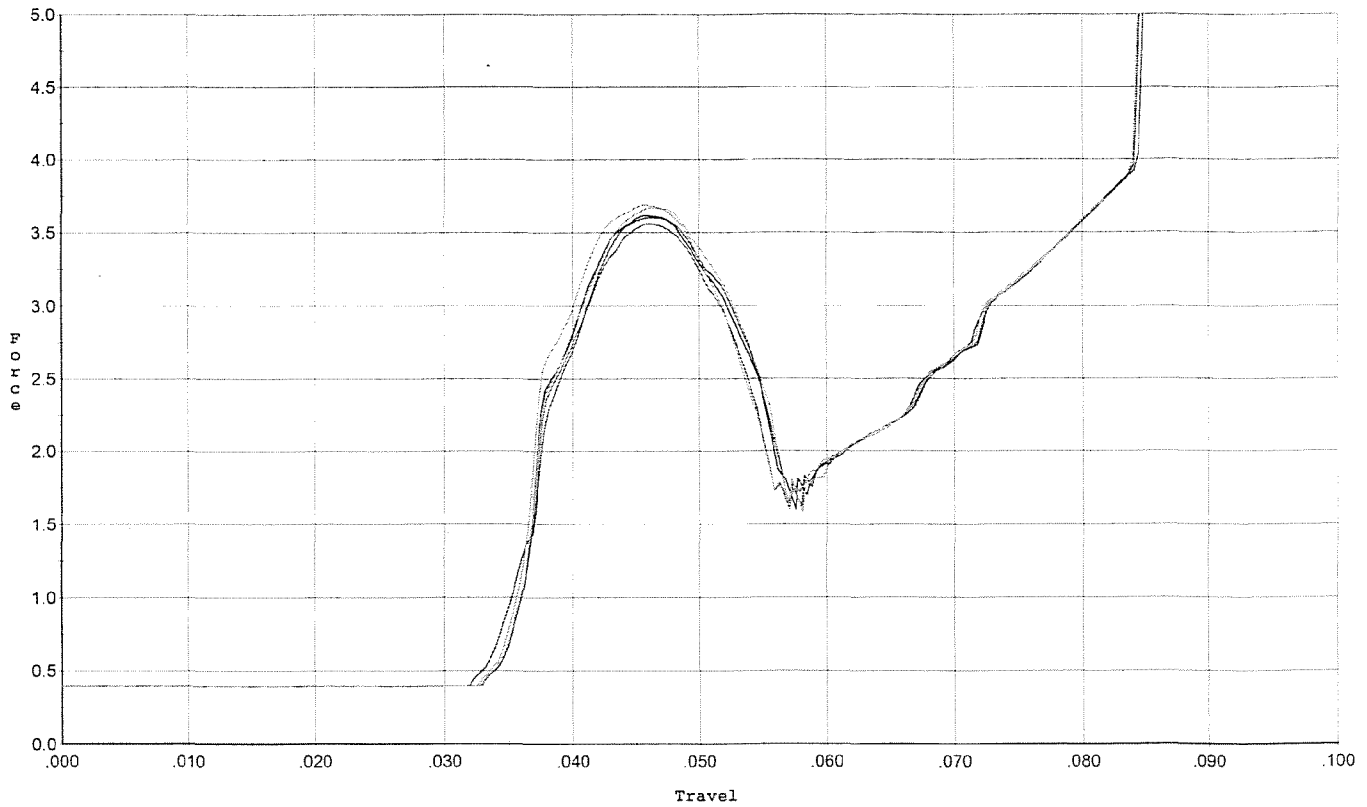
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.291	0.053	0.032	0.035	0.069		Set Trigger
2	3.492	0.053	0.034	0.035	0.070		Set Trigger
3	3.480	0.053	0.034	0.035	0.070		Set Trigger
4	3.450	0.053	0.034	0.035	0.069		Set Trigger
5	3.252	0.055	0.034	0.034	0.070		Set Trigger

A-3.39

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 10/13/2008

Model: M24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



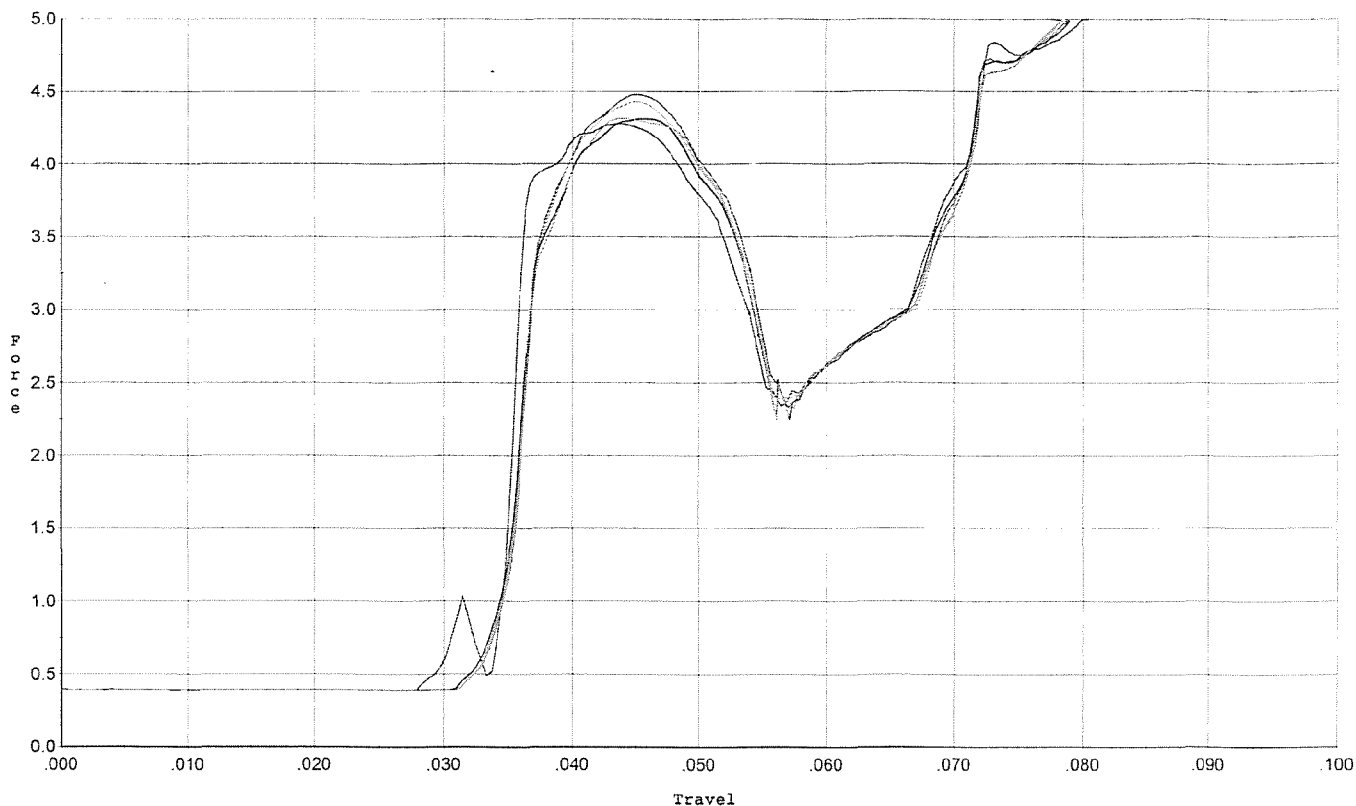
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.601	0.056	0.032	0.034	0.074		Set Trigger
2	3.612	0.055	0.033	0.035	0.072		Set Trigger
3	3.560	0.055	0.033	0.035	0.070		Set Trigger
4	3.668	0.055	0.033	0.034	0.074		Set Trigger
5	3.685	0.055	0.035	0.035	0.073		Set Trigger

A-3.62

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 10/13/2008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lb.



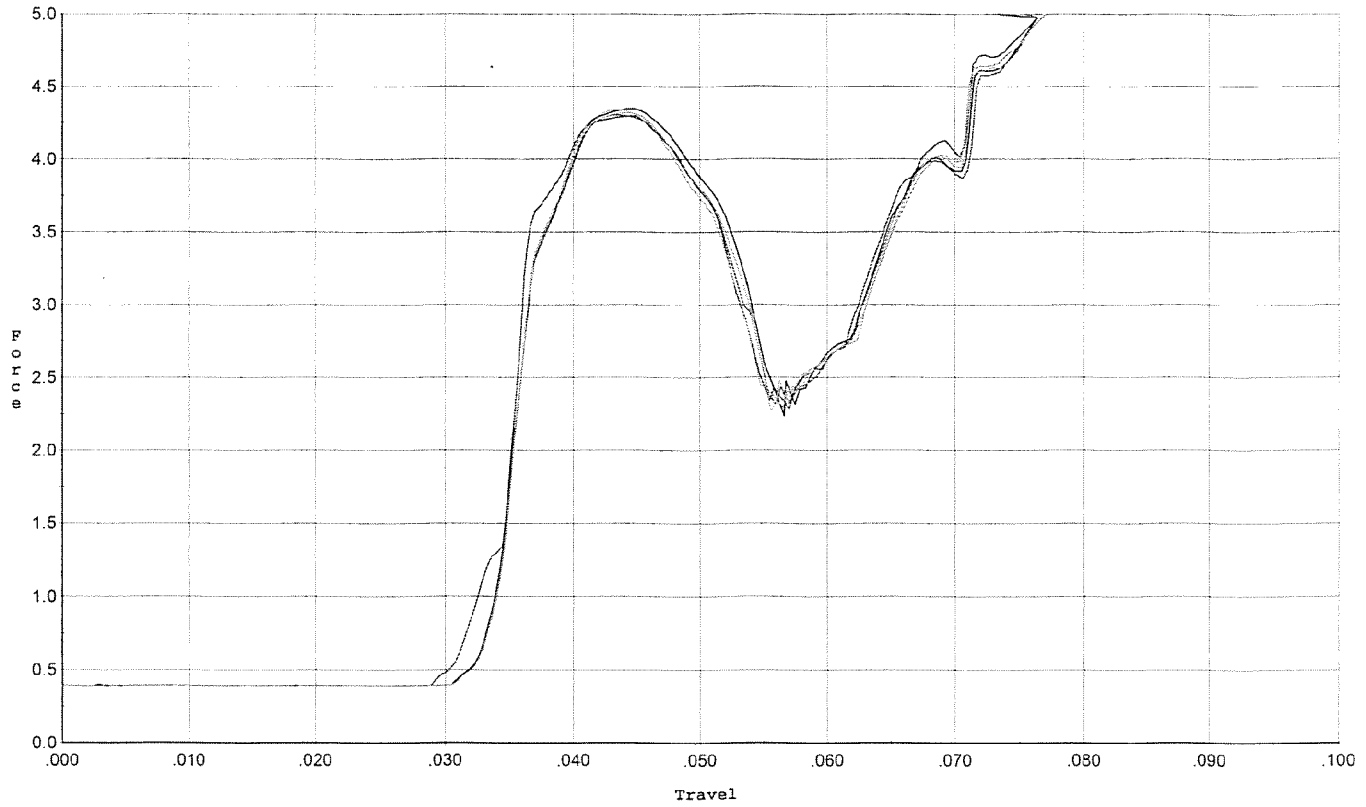
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.278	0.054	0.030	0.034	0.089		Set Trigger
2	4.310	0.055	0.033	0.033	0.089		Set Trigger
3	4.479	0.054	0.033	0.033	0.089		Set Trigger
4	4.432	0.055	0.033	0.033	0.090		Set Trigger
5	4.312	0.054	0.033	0.033	0.088		Set Trigger

A-4136

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 10/13/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs.after 20 cycles+/- 1.0 lb.



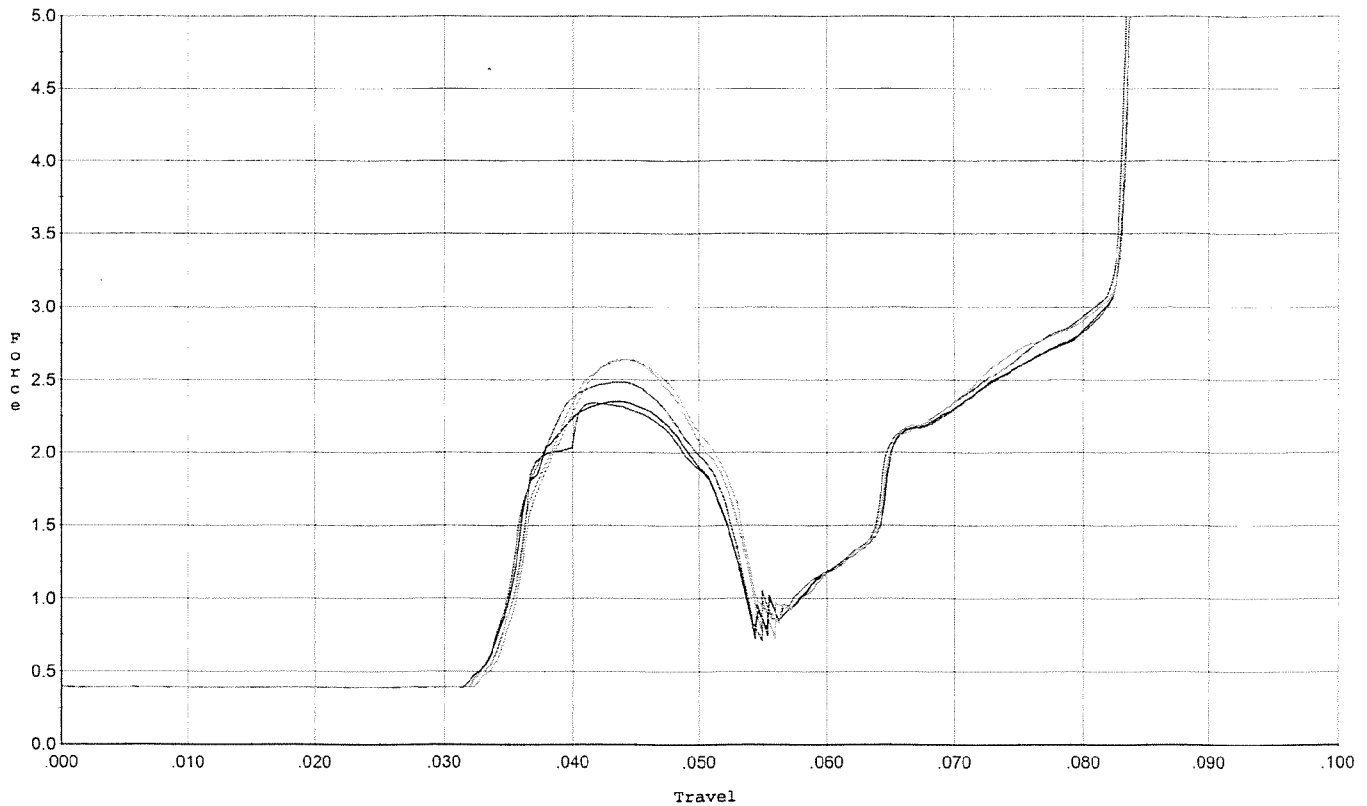
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.294	0.052	0.031	0.034	0.083		Set Trigger
2	4.347	0.054	0.033	0.033	0.088		Set Trigger
3	4.302	0.054	0.033	0.033	0.087		Set Trigger
4	4.315	0.054	0.033	0.033	0.087		Set Trigger
5	4.338	0.054	0.033	0.033	0.085		Set Trigger

A-4-31

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 10/13/2008

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.338	0.053	0.034	0.036	0.050		Set Trigger
2	2.350	0.053	0.034	0.036	0.051		Set Trigger
3	2.484	0.053	0.034	0.036	0.053		Set Trigger
4	2.642	0.053	0.034	0.036	0.054		Set Trigger
5	2.641	0.053	0.033	0.036	0.053		Set Trigger

A-2-49