

G678 5086

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker

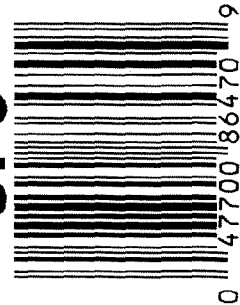


BM FORM

ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6785086

UPC



GUN SERIAL # G6785086

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		9-18-08	SPD
430	ASSEMBLE TO STOCK		9-18-08	SP
440	PROOF		9-18-08	SPD
460	CHECK HEADSPACE		9-18-08	SPD
470	DIS-ASSEMBLE ACTION		9-18-08	SPD
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	9-19-08	BSW
475	DRILL AND TAP SIGHT HOLES	SEP 22 2006 OPERATOR	9-19-08	SP
480	MAGNAFLUX BBL ACTION	9-22-08	9-22-08	BSW
490	MAGNAFLUX BOLT		9-18-08	MR
500	ROLLMARK CALIBER		9/23/08	RT
520	GOFF BLAST BBL / REC		9/23/08	DG
542	APPLY COATINGS (BARREL ACTION)		9-23	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-25-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-25-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-25-08	SP
	D) OIL FIRING PIN ASSEMBLY		11-19-08	BSW
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		
F004 REV 5/2006				

OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>40</u> <u>40</u> <u>40</u>	12-17-08	R P
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>60</u> <u>50</u> <u>60</u>	12-17-08	R P
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	12-17-08	R P
	J) ASSEMBLE STOCK		11-19-08	RSW
	K) ASSEMBLE SWIVEL STUDS		12-17-08	R P
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	12-12-08	L.P.D.
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		12-12-08	R P
670	FINAL INSPECTION A) HEADSPACE		12-17-08	R P
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.46</u> <u>2.43</u> <u>2.47</u> <u>2.47</u> <u>2.47</u>	12-16-08	TL
	C) FUNCTION		12-17-08	R P
690	PACK		1-13-09	TL

F004 REV 5/2006

BARBER - M24 0071174

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)
3.00 LBS (plus or minus 0.75 LBS)
4.00 LBS (plus or minus 1.00 LBS)

DATE 11-13-08

TESTER TAE

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	276	236		254	
PULL #2	275	229		262	
PULL #3	265	227		254	
PULL #4	267	232		254	
PULL #5	252	252		248	
TOTAL	1335	1176		1272	
AVERAGE	267	235		254	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	347	356		
PULL #2	314	348		
PULL #3	335	336		
PULL #4	343	354		
PULL #5	342	374		
TOTAL	3367	1768		
AVERAGE	336	353		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	437	433		452
PULL #2	459	435	453	428
PULL #3	433	439		447
PULL #4	432	431		420
PULL #5	438	455		408
TOTAL	2199	2193	2211	2155
AVERAGE	439	442		431