

G6785087

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker

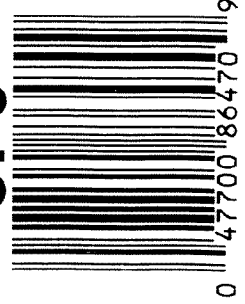


BM FORM

ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6785087

UPC



GUN SERIAL # G 678 5087

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		9-5-08	SP
430	ASSEMBLE TO STOCK		9-6-08	TL
440	PROOF		9-6-08	TL
460	CHECK HEADSPACE		9-6-08	TL
470	DIS-ASSEMBLE ACTION		9-6-08	SP
472	SERIALIZE BOLT HANDLE	MAGNA-FLUX	9-8-08	ESN
475	DRILL AND TAP SIGHT HOLES		9-8-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR: BA	9-10-08	BA
490	MAGNAFLUX BOLT		9/6/08	MR
500	ROLLMARK CALIBER		9/16/08	RT
520	GOFF BLAST BBL / REC		9/10/08	DG
542	APPLY COATINGS (BARREL ACTION)		9/15	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-22-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-22-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-22-08	SP
	D) OIL FIRING PIN ASSEMBLY		9-24-08	BSN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		
F004 REV 5/2006				

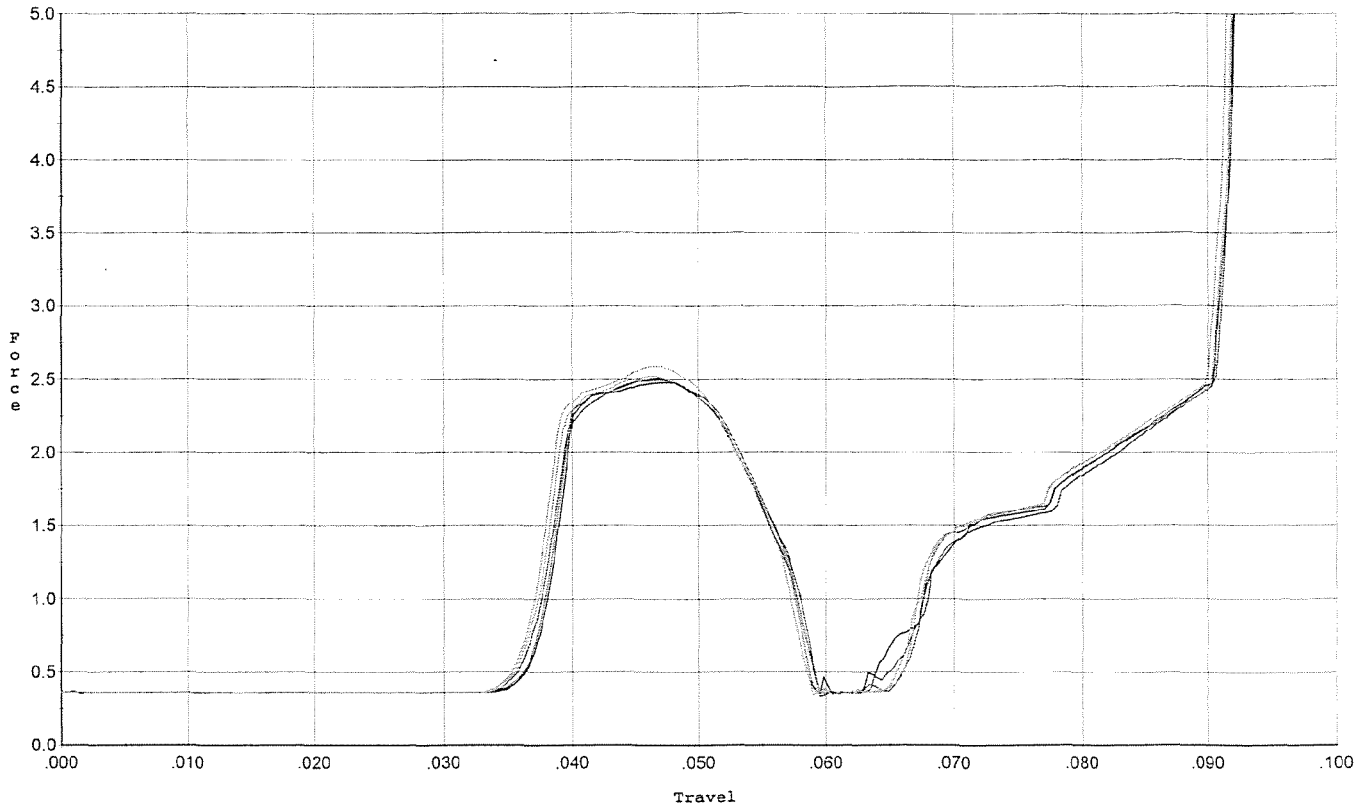
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.5</u> <u>4.5</u> <u>4.5</u>	10-23-08	L N
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>4.0</u> <u>4.0</u> <u>3.5</u>	10-23-08	L N
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.022</u> <u>.022</u>	10-23-08	L N
	J) ASSEMBLE STOCK		9-24-08	R N
	K) ASSEMBLE SWIVEL STUDS		10-23-08	L N
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	10-4-05	L N
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		10-4-08	TC
670	FINAL INSPECTION A) HEADSPACE		10-23-08	L N
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.07</u> <u>2.07</u> <u>2.09</u> <u>2.08</u> <u>2.06</u>	10/9/08	F M
	C) FUNCTION		10-23-08	L N
690	PACK		12/12/08	F M

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/23/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



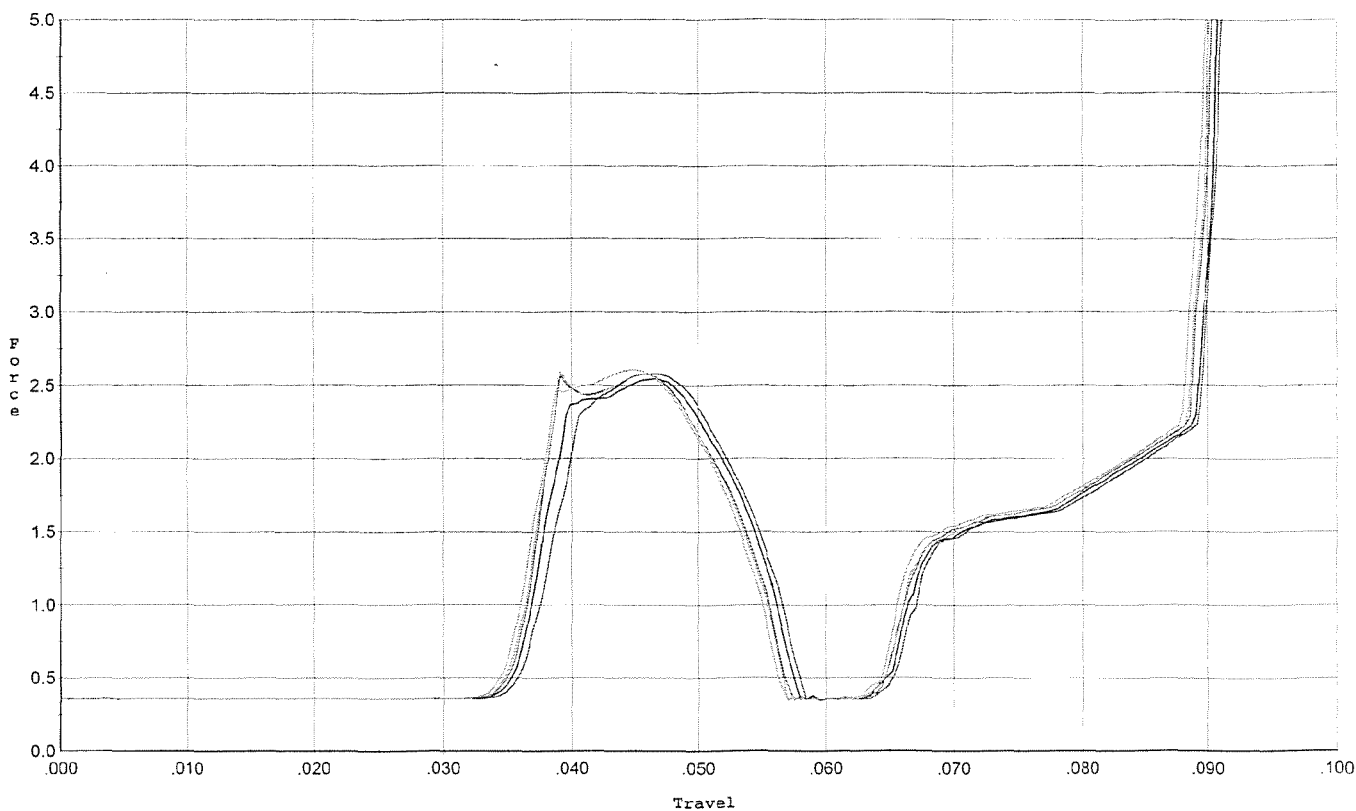
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.499	0.058	0.036	0.039	0.056		Set Trigger
2	2.480	0.057	0.037	0.040	0.055		Set Trigger
3	2.508	0.057	0.037	0.040	0.055		Set Trigger
4	2.521	0.057	0.036	0.039	0.056		Set Trigger
5	2.590	0.057	0.036	0.039	0.057		Set Trigger

Avg 2.52

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/23/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



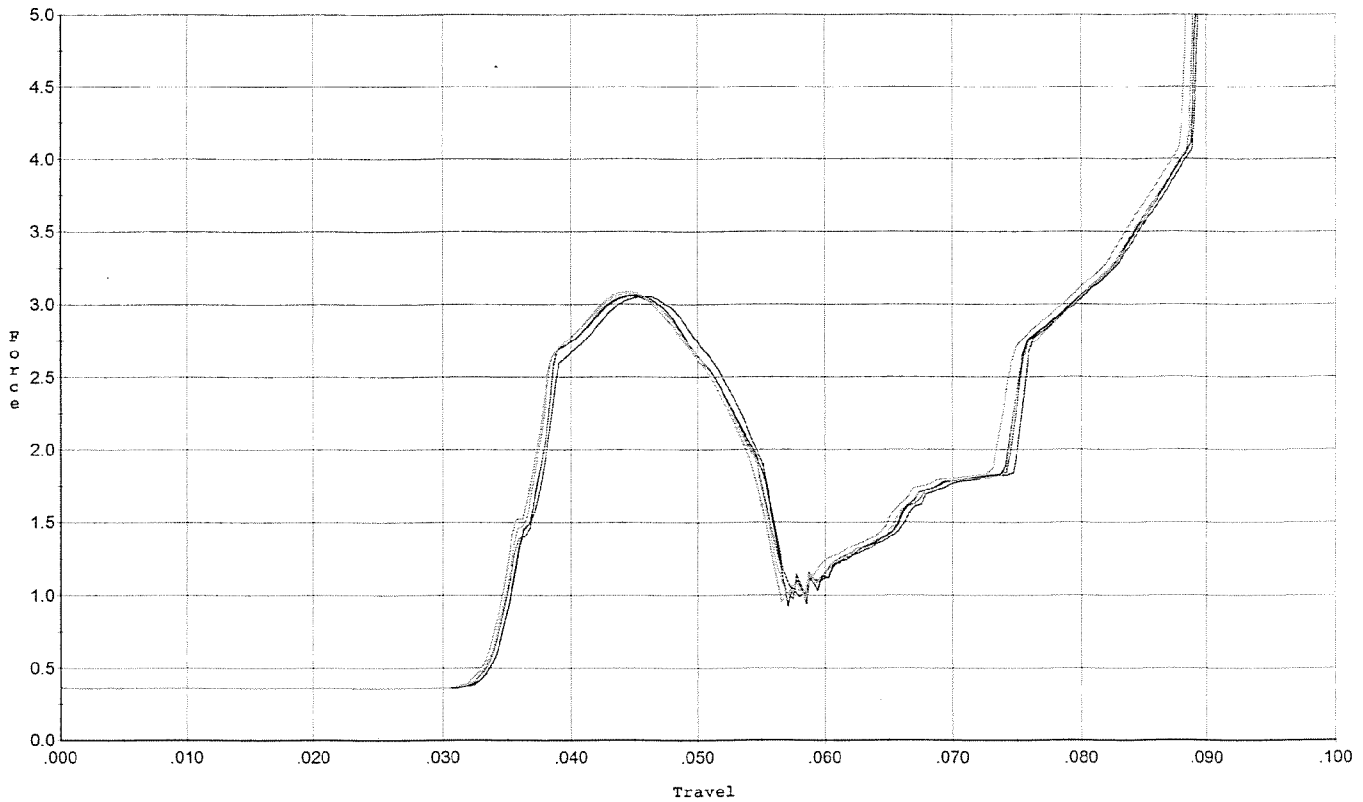
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.580	0.056	0.036	0.040	0.054		Set Trigger
2	2.545	0.056	0.036	0.040	0.054		Set Trigger
3	2.575	0.055	0.035	0.039	0.054		Set Trigger
4	2.596	0.055	0.035	0.039	0.054		Set Trigger
5	2.604	0.055	0.035	0.039	0.054		Set Trigger

Avg 2.58

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/23/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



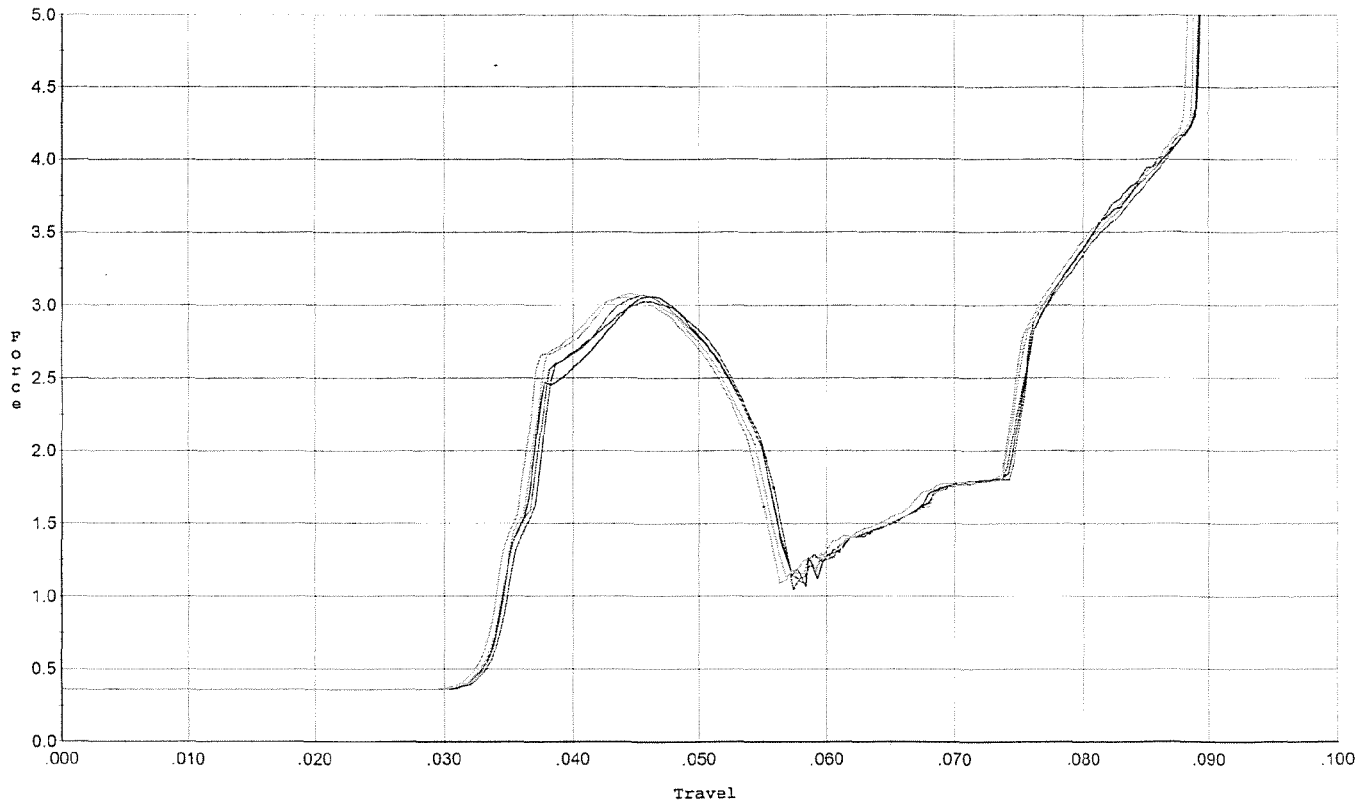
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.053	0.055	0.034	0.038	0.064		Set Trigger
2	3.061	0.055	0.034	0.038	0.064		Set Trigger
3	3.056	0.055	0.034	0.038	0.063		Set Trigger
4	3.088	0.055	0.034	0.038	0.063		Set Trigger
5	3.074	0.055	0.033	0.037	0.064		Set Trigger

AVG 3.06

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/23/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



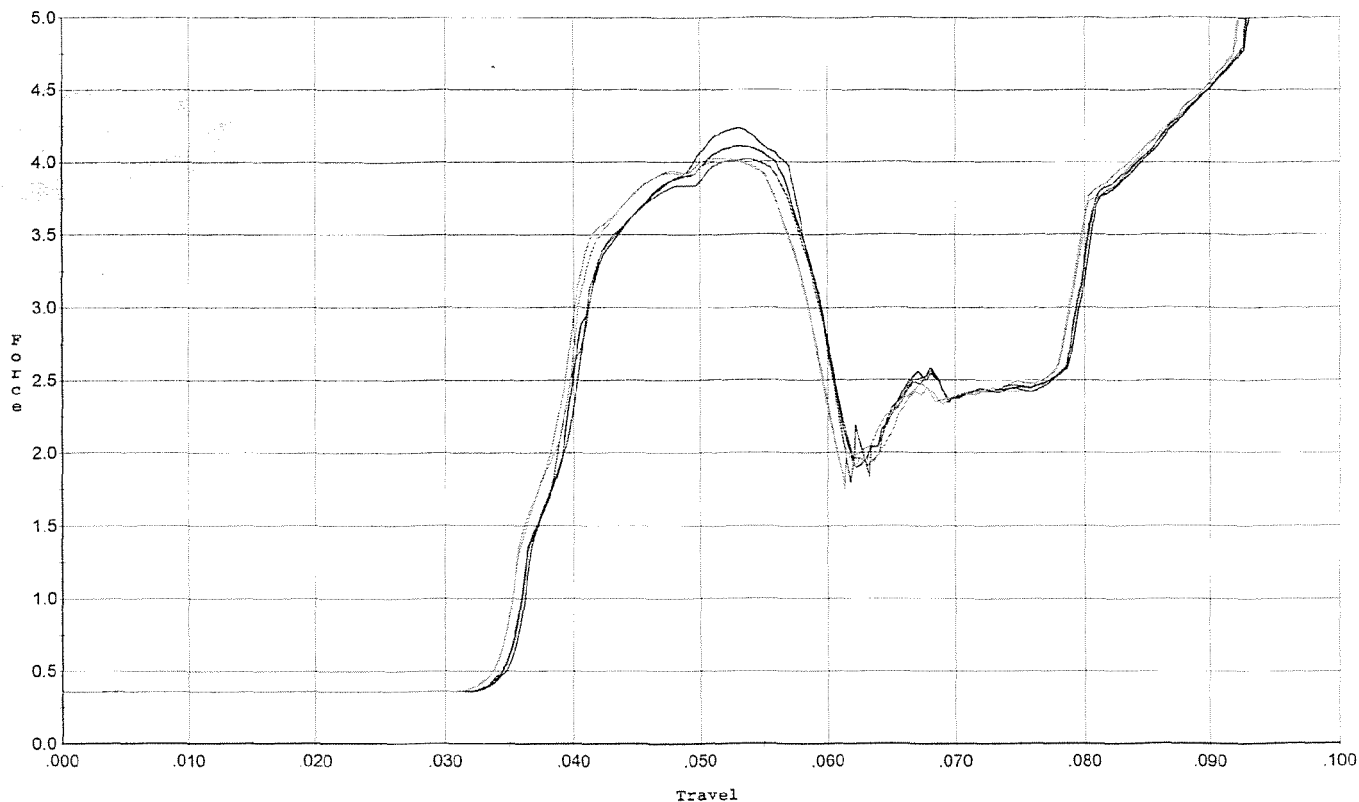
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.027	0.056	0.034	0.037	0.066		Set Trigger
2	3.059	0.055	0.034	0.037	0.065		Set Trigger
3	3.065	0.055	0.034	0.038	0.065		Set Trigger
4	3.077	0.054	0.033	0.037	0.065		Set Trigger
5	3.053	0.055	0.033	0.037	0.066		Set Trigger

Avg 3.05

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/23/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



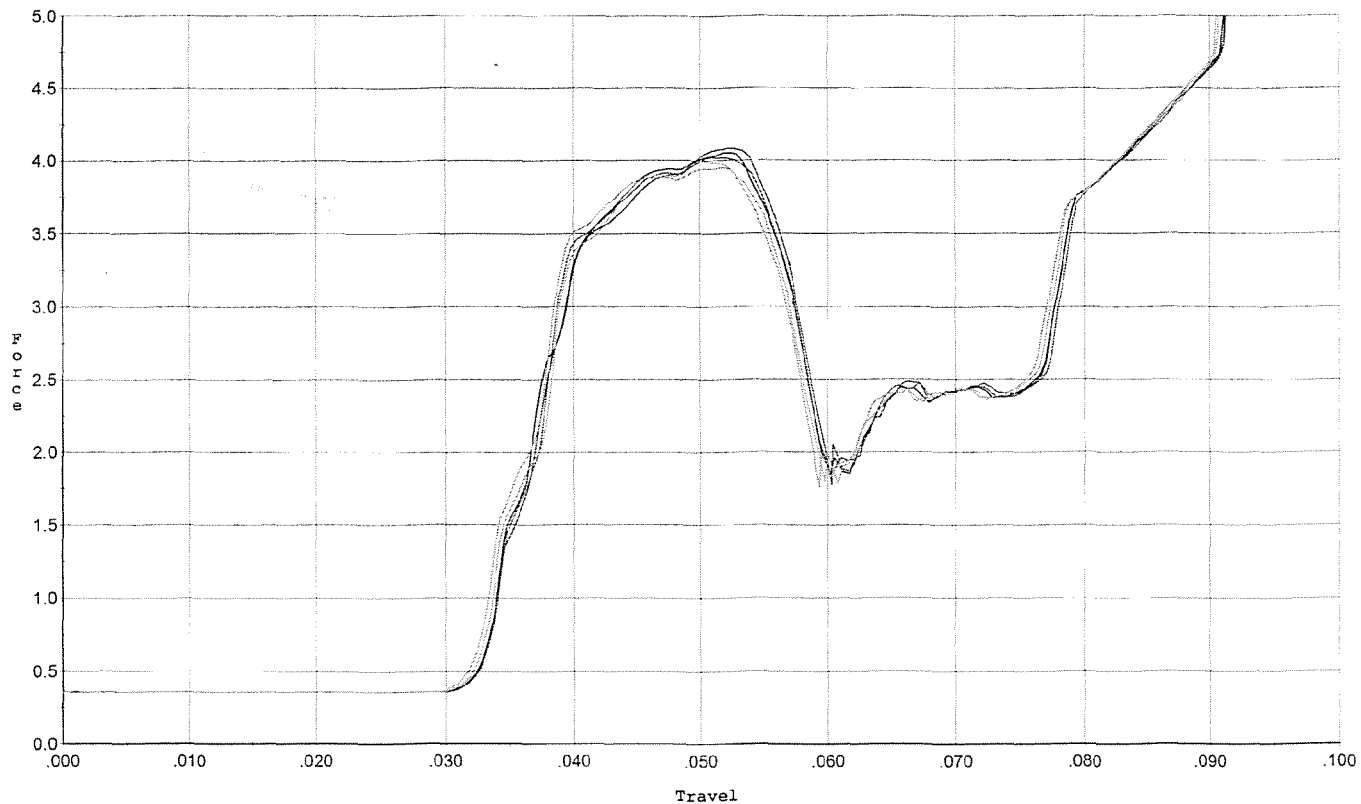
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.234	0.059	0.035	0.036	0.094		Set Trigger
2	4.111	0.059	0.035	0.037	0.093		Set Trigger
3	4.018	0.060	0.035	0.037	0.093		Set Trigger
4	4.007	0.060	0.034	0.036	0.094		Set Trigger
5	4.023	0.058	0.034	0.037	0.092		Set Trigger

Avg 4.07

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/23/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



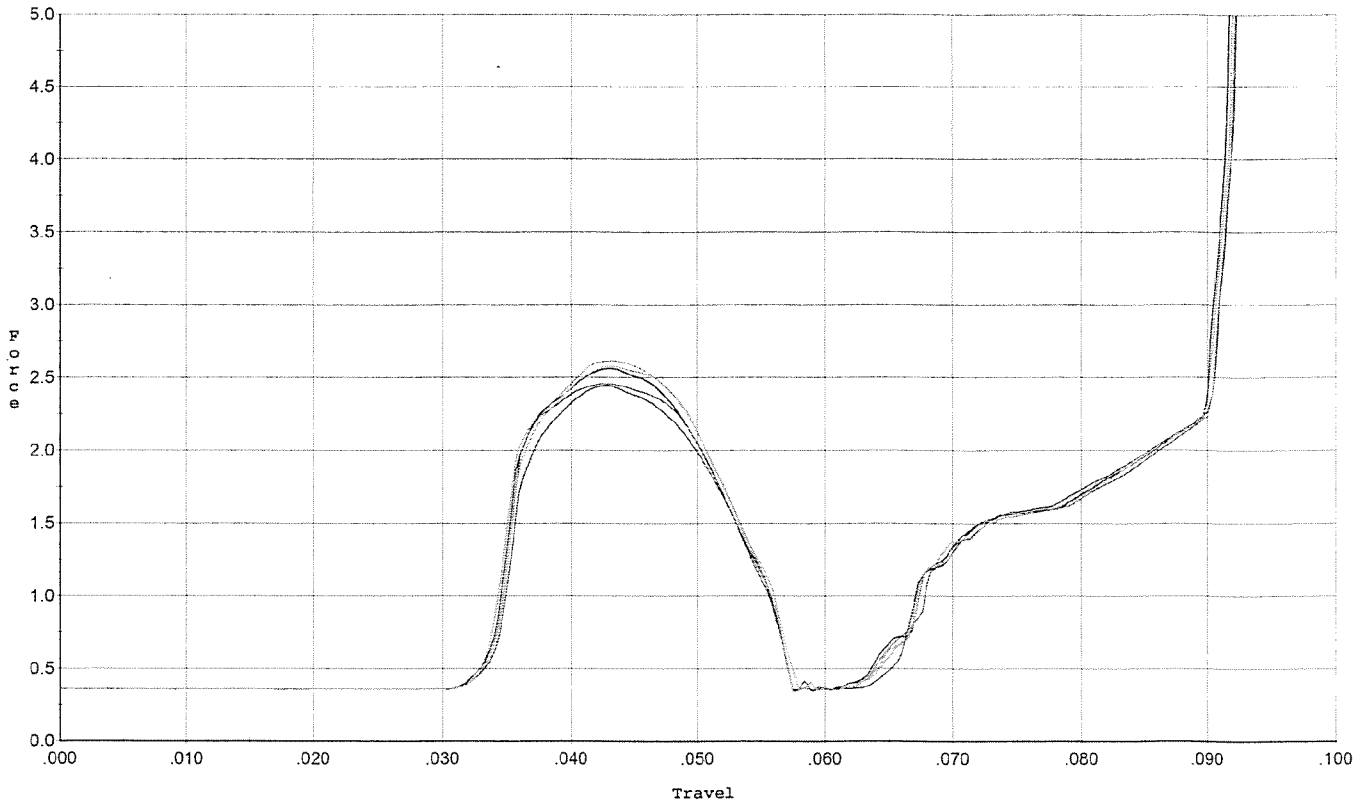
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.085	0.057	0.033	0.036	0.091		Set Trigger
2	4.054	0.057	0.033	0.036	0.092		Set Trigger
3	4.023	0.057	0.033	0.036	0.092		Set Trigger
4	3.949	0.057	0.032	0.036	0.090		Set Trigger
5	3.995	0.057	0.032	0.036	0.092		Set Trigger

Aug 4.02

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/23/08

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



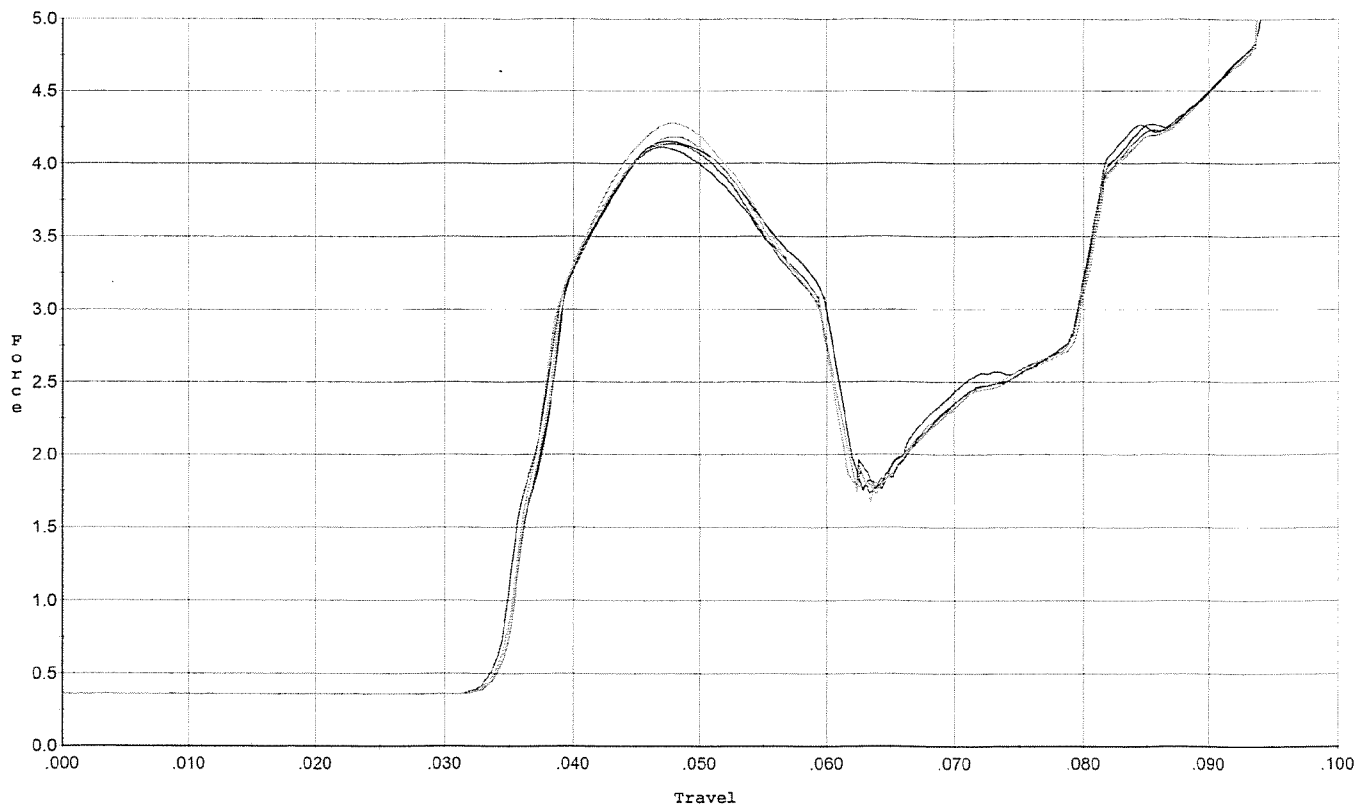
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.446	0.056	0.034	0.041	0.055		Set Trigger
2	2.561	0.056	0.034	0.040	0.057		Set Trigger
3	2.456	0.056	0.034	0.041	0.056		Set Trigger
4	2.577	0.056	0.034	0.041	0.057		Set Trigger
5	2.611	0.056	0.033	0.041	0.058		Set Trigger

Avg 2.53

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/23/08

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.114	0.059	0.033	0.037	0.097		Set Trigger
2	4.150	0.060	0.034	0.037	0.098		Set Trigger
3	4.137	0.059	0.034	0.037	0.096		Set Trigger
4	4.279	0.059	0.034	0.037	0.098		Set Trigger
5	4.181	0.059	0.034	0.037	0.098		Set Trigger

Avg 4.17