

G6785091

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
 BOLT ACTION CENTERFIRE RIFLE
 24" BARREL 7.62 NATO
 WITH BIPOD

proof of purchase



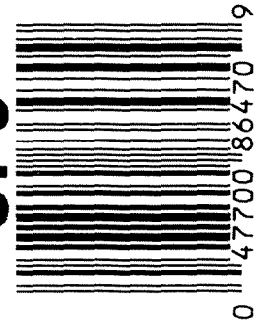
owner registration sticker



ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6785091

UPC

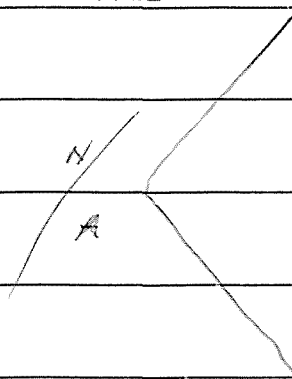


BM FORM

GUN SERIAL # G 6785091

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		9-22-08	SPH
430	ASSEMBLE TO STOCK		9-22-08	SP
440	PROOF		9-22-08	SPH
460	CHECK HEADSPACE		9-22-08	SPH
470	DIS-ASSEMBLE ACTION		9-22-08	SPH
472	SERIALIZE BOLT HANDLE	MAG FLUX	9-23-08	SPH
475	DRILL AND TAP SIGHT HOLES	2000	9-23-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR (K)	9/30/08	(H8)
490	MAGNAFLUX BOLT		9/30/08	SPH
500	ROLLMARK CALIBER		9/30/08	RT
520	GOFF BLAST BBL / REC		10/1/08	DG
542	APPLY COATINGS (BARREL ACTION)		10-2	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		10-3-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		10-3-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		10-3-08	SP
	D) OIL FIRING PIN ASSEMBLY		10-21-08	SPH
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

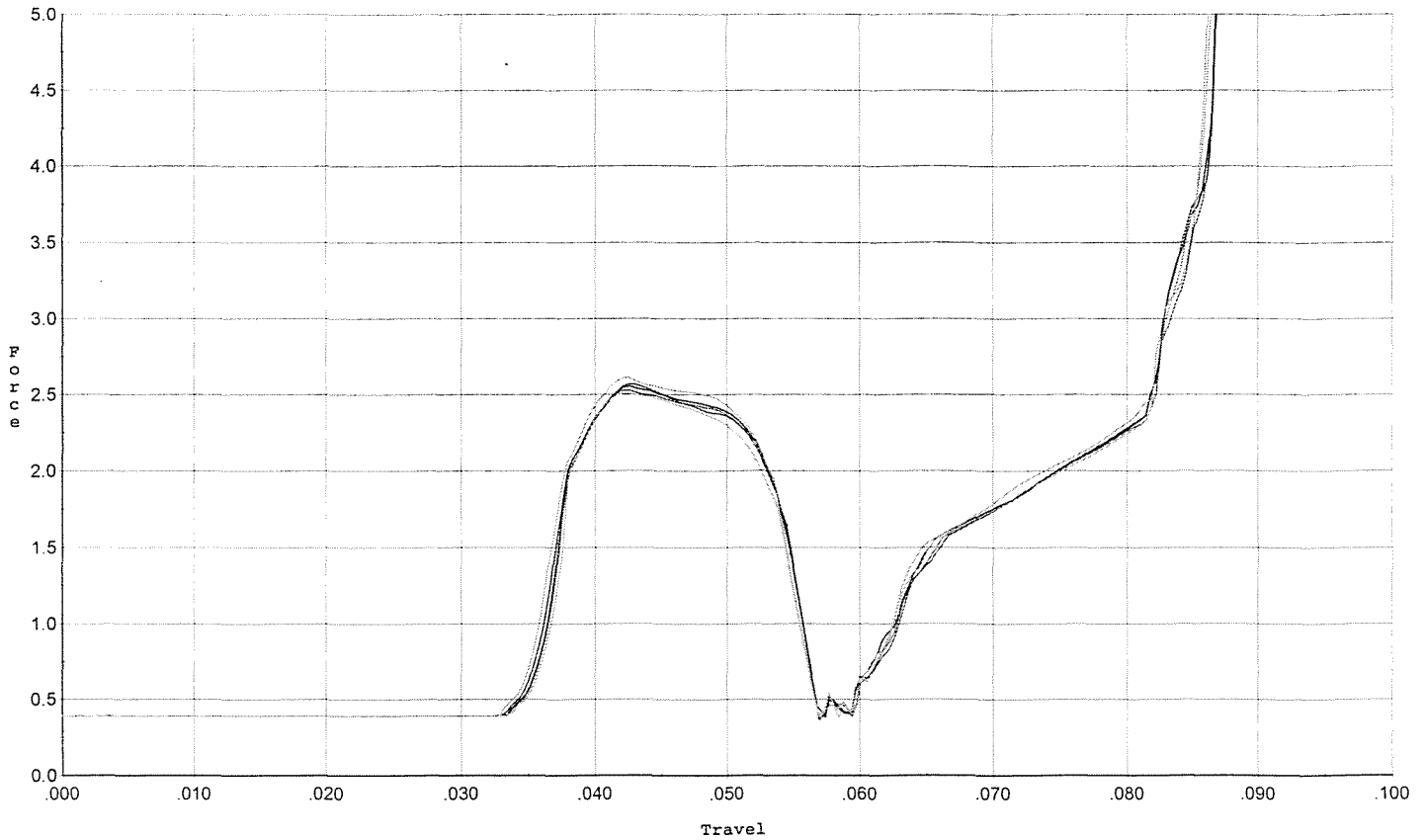
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>4.0</u>	<u>4.0</u>	<u>4.0</u>	12-4-08	LJN		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>4.0</u>	<u>4.0</u>	<u>4.0</u>	12-4-08	LJN		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.024</u>	<u>.024</u>	<u>.024</u>	12-4-08	LJN		
	J) ASSEMBLE STOCK					10-21-08	ESN		
	K) ASSEMBLE SWIVEL STUDS					12-4-08	LJN		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u>	FAIL		10-27-08	ESN		
			<u>PASS</u>	FAIL					
	MALFUNCTION								
	MALFUNCTION								
	MALFUNCTION								
	MALFUNCTION								
660	INSPECT FOR LIVE AMMO					10-27-08	TC		
670	FINAL INSPECTION A) HEADSPACE					12-4-08	LJN		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.94</u>	<u>2.93</u>	<u>2.51</u>	<u>2.33</u>	<u>2.34</u>	10-29-08	TC
	C) FUNCTION					12-4-08	LJN		
690	PACK					12-18-08	ESN		

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putsch 10/14/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



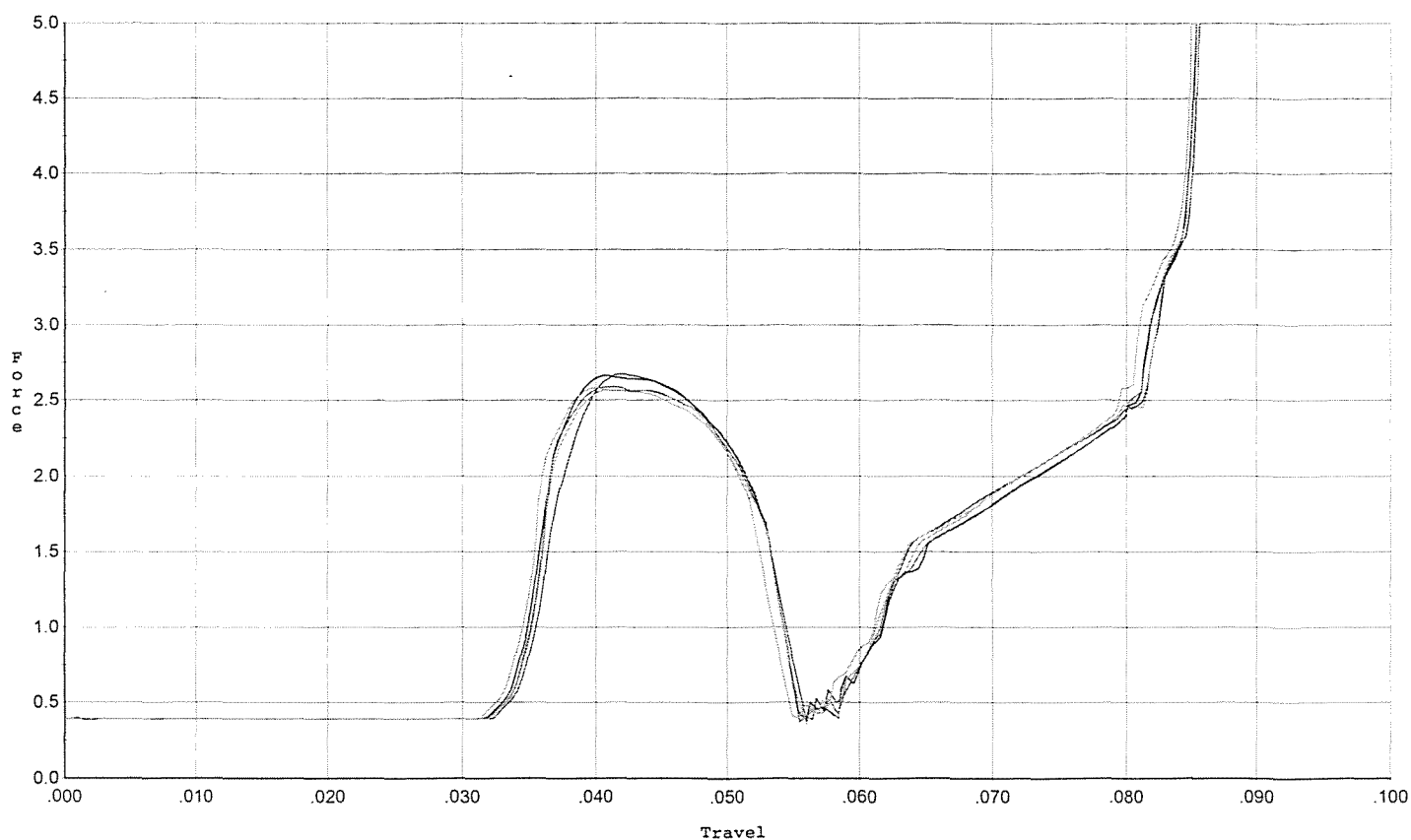
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.569	0.054	0.035	0.037	0.056		Set Trigger
2	2.556	0.055	0.035	0.037	0.056		Set Trigger
3	2.527	0.055	0.035	0.037	0.056		Set Trigger
4	2.507	0.054	0.036	0.037	0.054		Set Trigger
5	2.612	0.054	0.035	0.037	0.056		Set Trigger

Avg 2.55

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 10/14/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



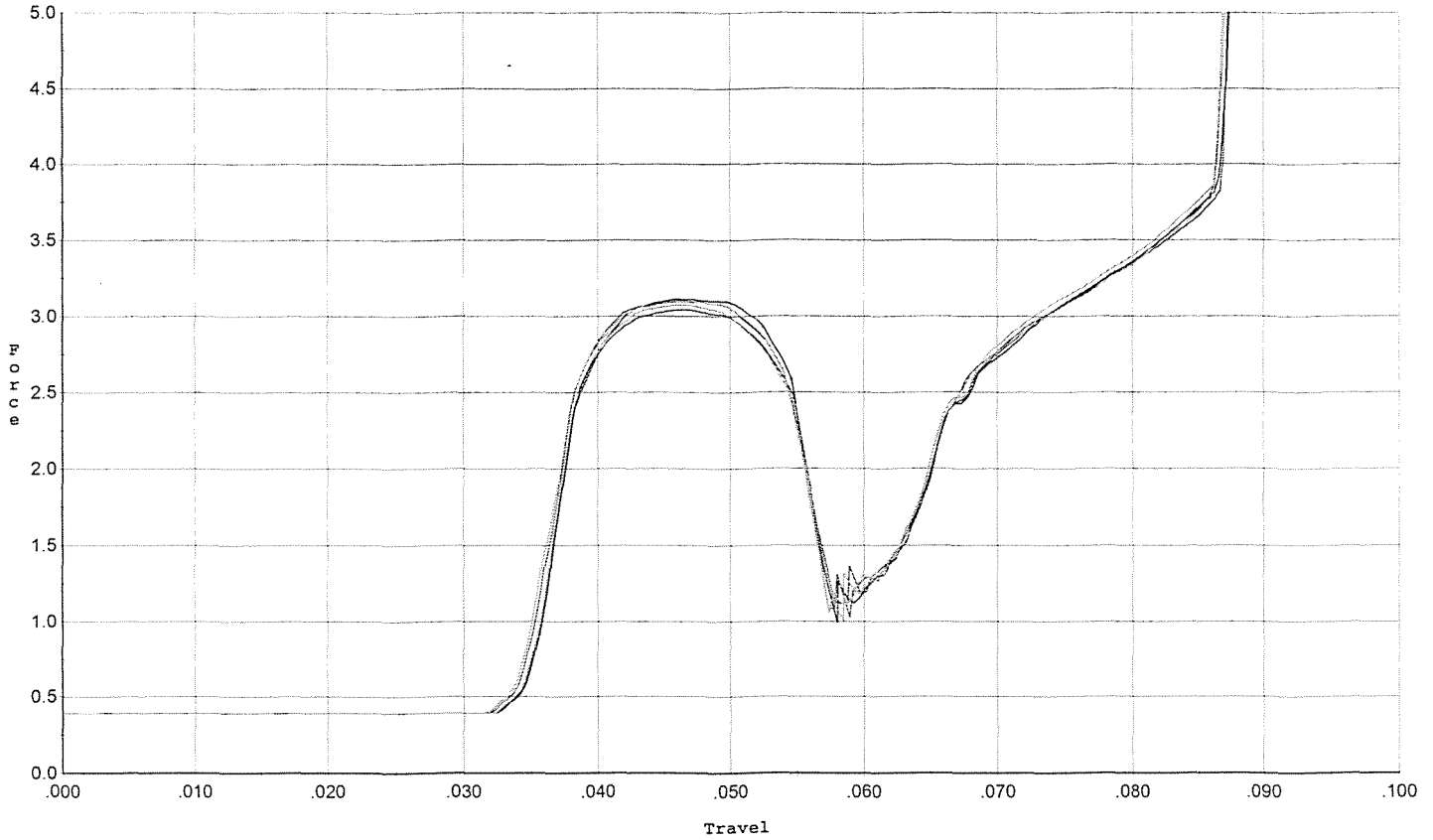
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.674	0.053	0.034	0.037	0.055		Set Trigger
2	2.664	0.053	0.034	0.036	0.056		Set Trigger
3	2.588	0.053	0.034	0.036	0.056		Set Trigger
4	2.566	0.053	0.034	0.037	0.055		Set Trigger
5	2.581	0.052	0.033	0.037	0.054		Set Trigger

Aug 2.61

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 10/14/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



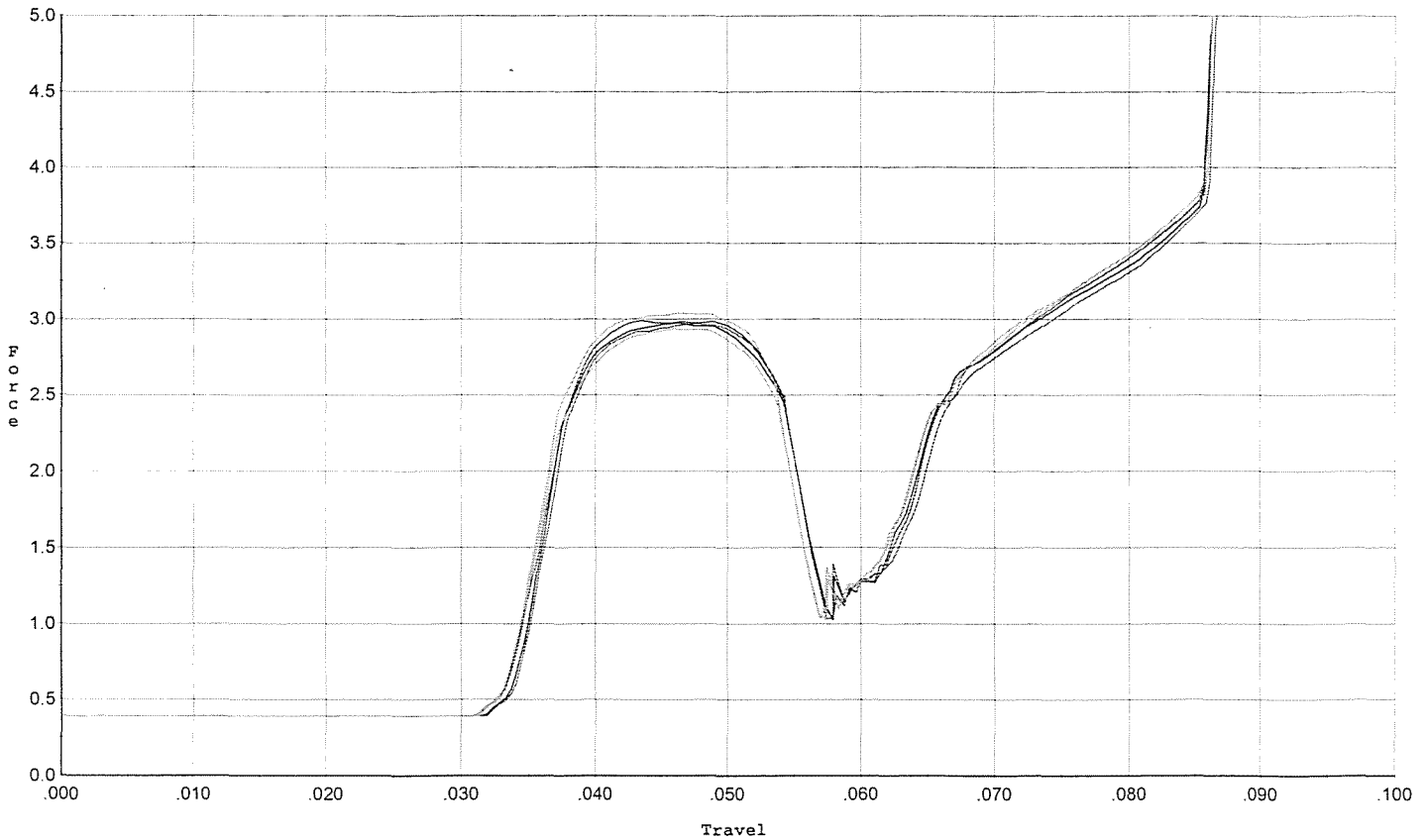
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.042	0.055	0.035	0.036	0.067		Set Trigger
2	3.110	0.055	0.035	0.036	0.068		Set Trigger
3	3.103	0.055	0.034	0.036	0.069		Set Trigger
4	3.093	0.055	0.034	0.036	0.069		Set Trigger
5	3.072	0.055	0.035	0.036	0.068		Set Trigger

Avg 3.08

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putsch 10/14/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



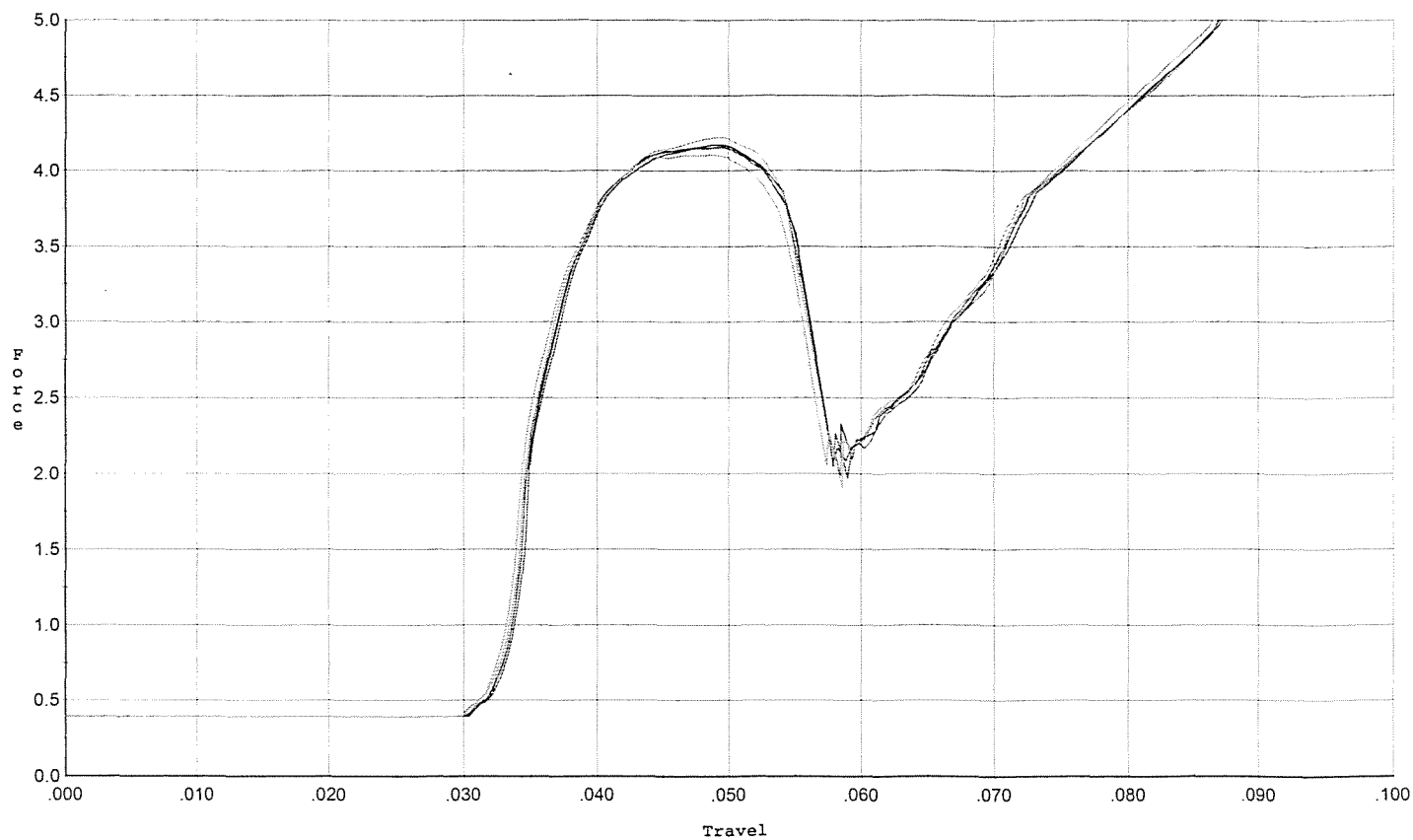
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.989	0.054	0.034	0.036	0.067		Set Trigger
2	2.974	0.054	0.034	0.036	0.066		Set Trigger
3	2.968	0.054	0.034	0.036	0.066		Set Trigger
4	2.936	0.054	0.034	0.036	0.065		Set Trigger
5	3.041	0.054	0.033	0.036	0.067		Set Trigger

Avg 2.98

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 10/14/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



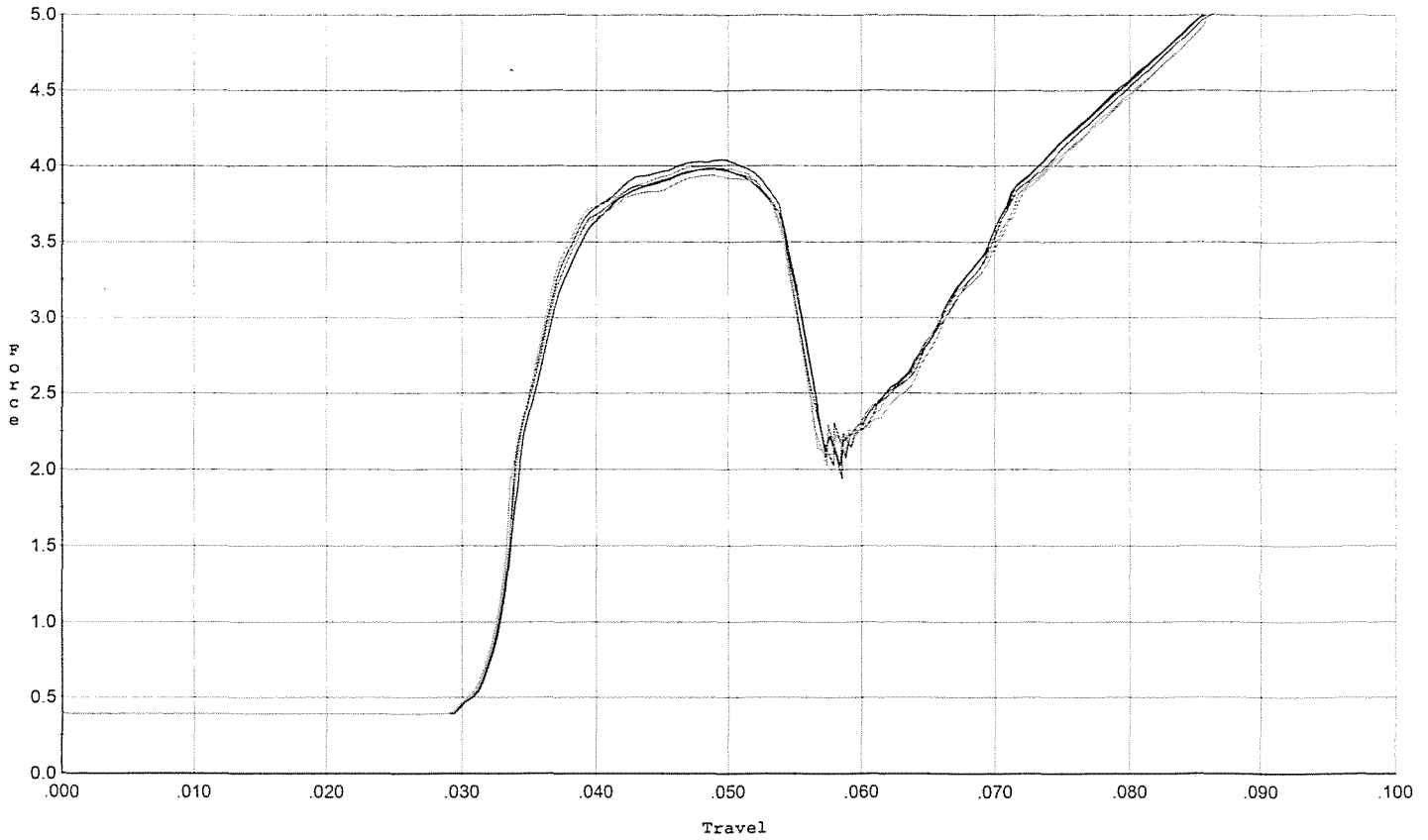
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.150	0.055	0.033	0.034	0.093		Set Trigger
2	4.170	0.055	0.032	0.034	0.094		Set Trigger
3	4.158	0.055	0.033	0.034	0.094		Set Trigger
4	4.105	0.055	0.032	0.034	0.093		Set Trigger
5	4.223	0.054	0.032	0.034	0.092		Set Trigger

Avg 4.16

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/14/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



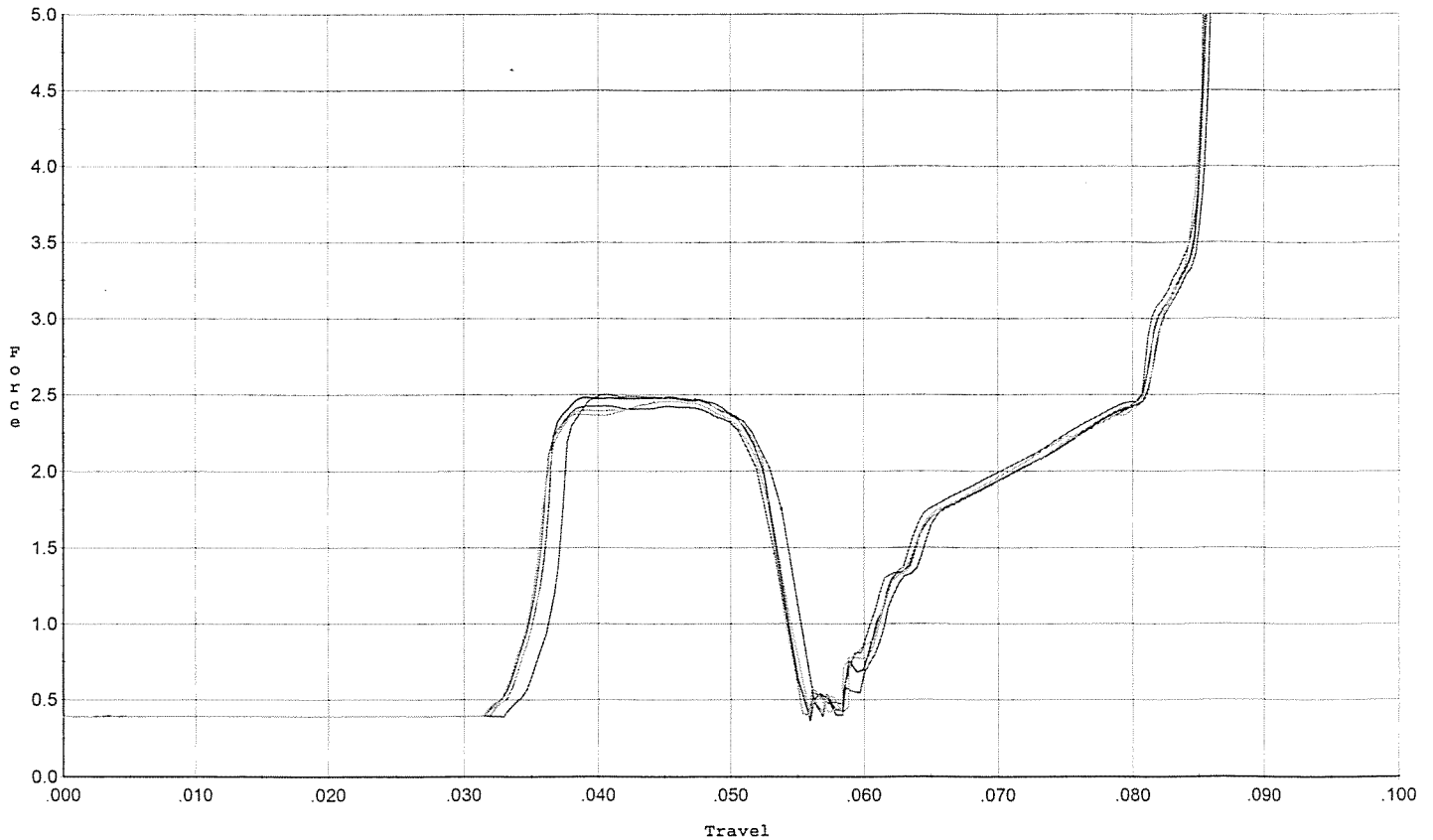
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.042	0.055	0.032	0.033	0.093		Set Trigger
2	3.985	0.055	0.032	0.033	0.092		Set Trigger
3	3.982	0.054	0.032	0.034	0.090		Set Trigger
4	3.939	0.054	0.031	0.034	0.090		Set Trigger
5	3.996	0.054	0.031	0.033	0.091		Set Trigger

Avg 3.98

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/14/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



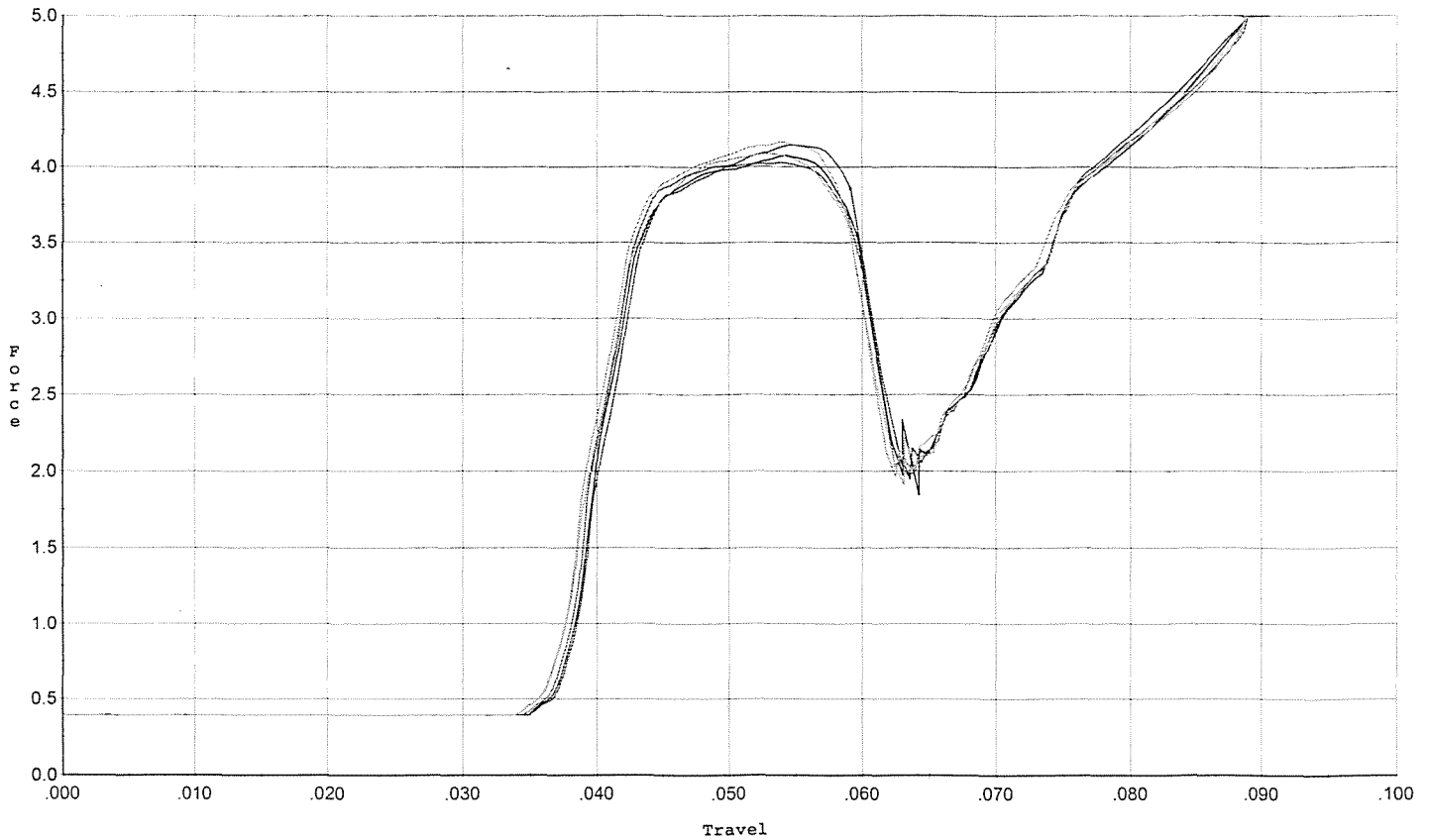
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.501	0.054	0.035	0.037	0.056		Set Trigger
2	2.482	0.052	0.034	0.036	0.055		Set Trigger
3	2.426	0.053	0.033	0.036	0.056		Set Trigger
4	2.489	0.052	0.033	0.037	0.055		Set Trigger
5	2.455	0.053	0.034	0.036	0.055		Set Trigger

Aug 2.47

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putsch 10/14/08

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.145	0.059	0.037	0.035	0.093		Set Trigger
2	4.075	0.060	0.037	0.035	0.094		Set Trigger
3	4.028	0.060	0.037	0.035	0.095		Set Trigger
4	4.088	0.059	0.037	0.035	0.093		Set Trigger
5	4.164	0.059	0.036	0.035	0.095		Set Trigger

AVG 4.10