

G6785098

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

BM FORM

proof of purchase



owner registration sticker



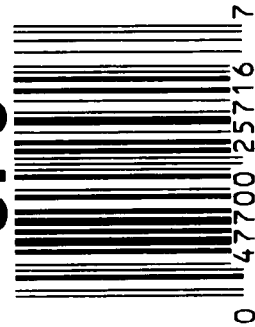
ORDER NO. **25716**

BARREL LENGTH **24"**

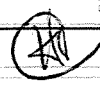
CAPACITY **6**

G6785098

UPC



GUN SERIAL # G 6785098

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		9-29-08	SPD
430	ASSEMBLE TO STOCK		9-29-08	SP
440	PROOF		9-29-08	SPD
460	CHECK HEADSPACE		9-29-08	SPD
470	DIS-ASSEMBLE ACTION		9-29-08	SPD
472	SERIALIZE BOLT HANDLE		9-30-08	LSN
475	DRILL AND TAP SIGHT HOLES		10/1/08	Fry
480	MAGNAFLUX BBL ACTION	MAGNA FLUX 2008 OPERATOR 	10/2/08	
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		10/2/08	RT
520	GOFF BLAST BBL / REC		10/2/08	DG
542	APPLY COATINGS (BARREL ACTION)		10 3	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		10-3-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		10-3-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		10-3-08	SP
	D) OIL FIRING PIN ASSEMBLY		10-14-08	Reu
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

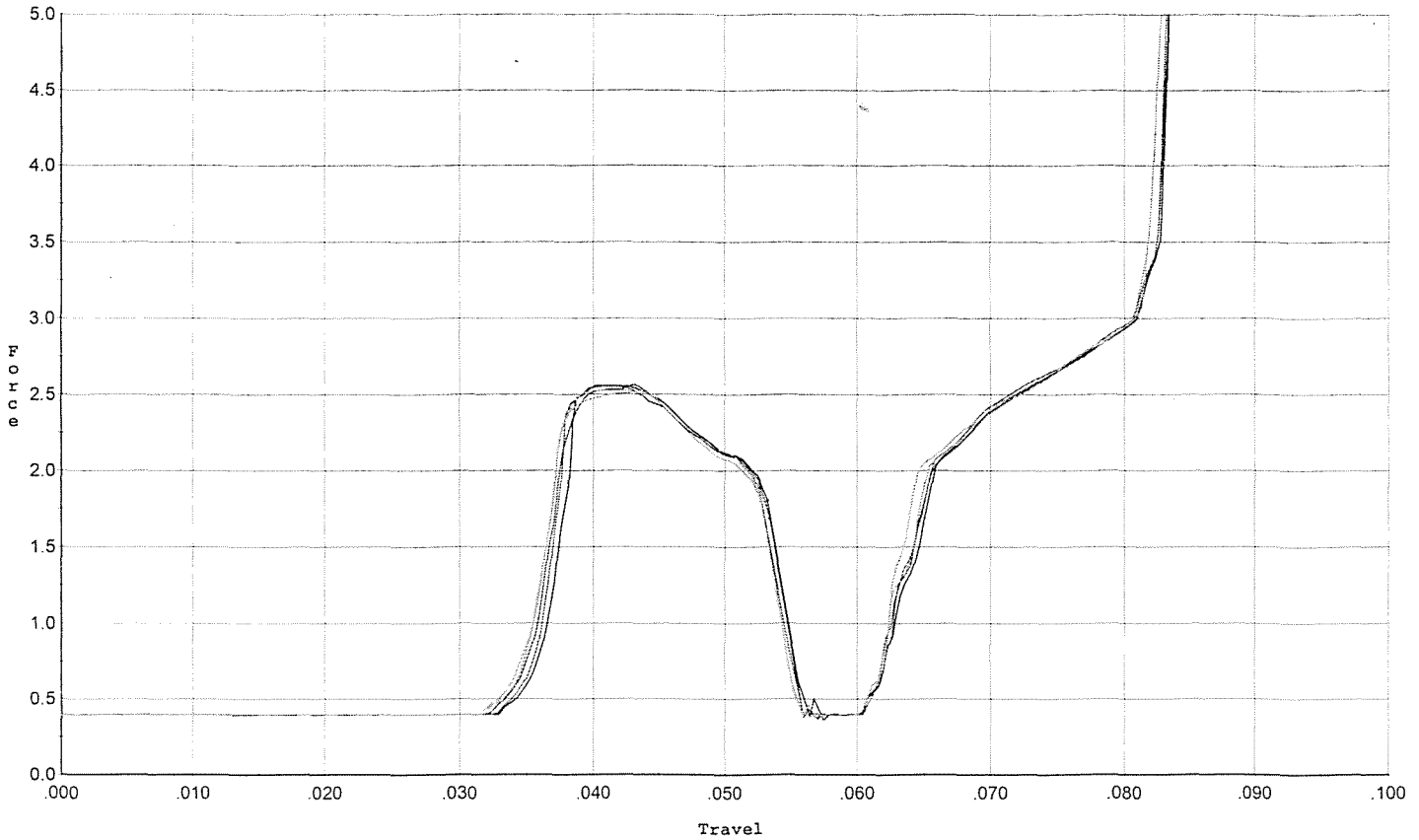
F004 REV 5/2006

BARBER - M24 0071303		2 LBS MIN 10 LBS MAX	4.0	5.0	5.0	10-27-08	L. J.		
560	F) SAFETY ON FORCE								
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	4.0	4.5	5.0	10-27-08	L. J.		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	.023	.024	.024	10-27-08	L. J.		
	J) ASSEMBLE STOCK					10-14-08	R. S.		
	K) ASSEMBLE SWIVEL STUDS					10-27-08	L. J.		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		PASS	FAIL		10-23-08	TC		
			PASS	FAIL					
	MALFUNCTION		CORRECTION						
	MALFUNCTION								
	MALFUNCTION								
	MALFUNCTION								
660	INSPECT FOR LIVE AMMO					10-23-08	R. S.		
670	FINAL INSPECTION A) HEADSPACE					10-27-08	L. J.		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	2.62	2.60	2.64	2.69	2.57	10-27-08	TC
	C) FUNCTION							10-27-08	L. J.
690	PACK							10/29/08	F. M.

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R, Putch 10/13/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



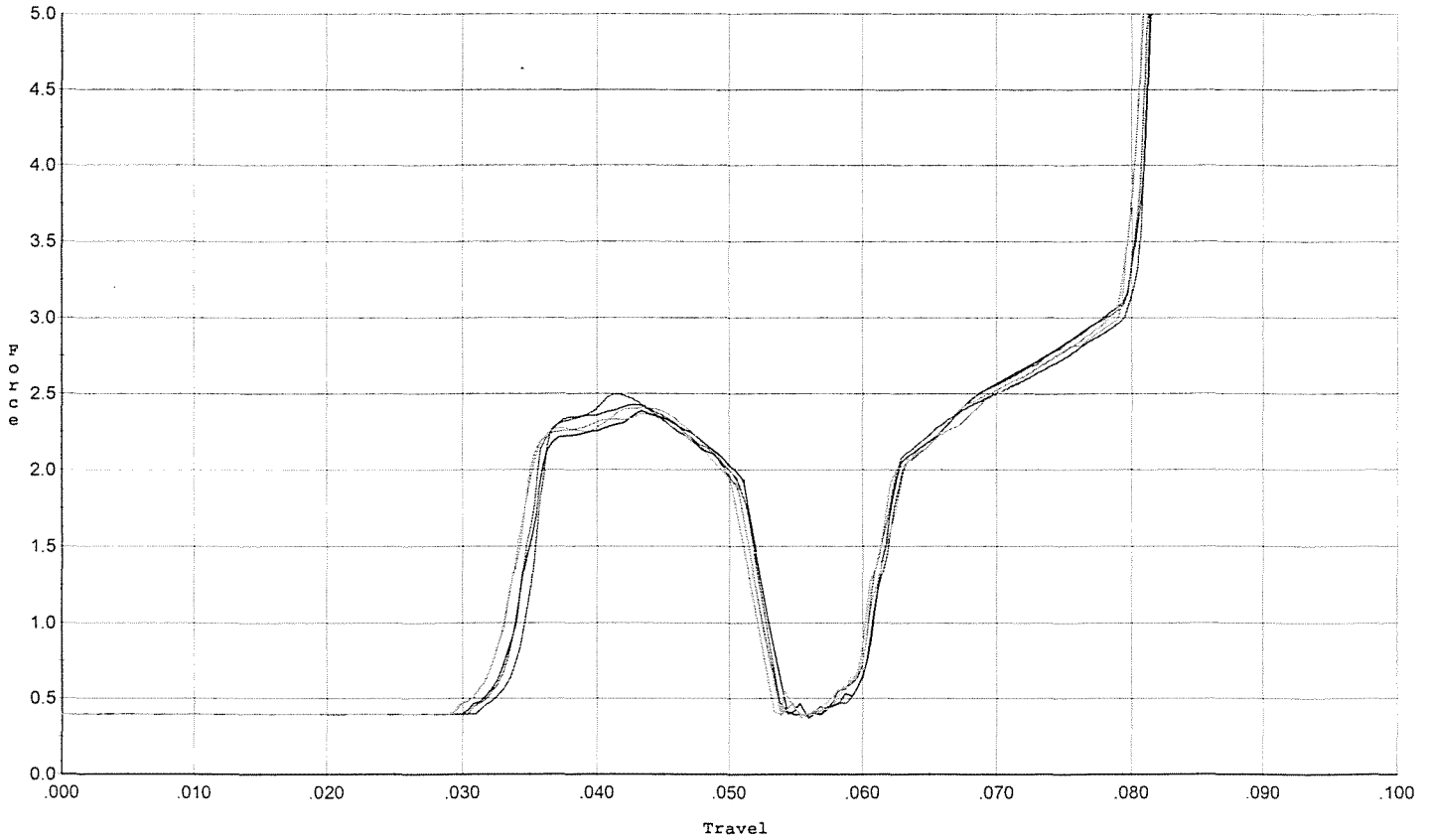
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.562	0.053	0.035	0.036	0.054		Set Trigger
2	2.558	0.053	0.035	0.036	0.053		Set Trigger
3	2.559	0.053	0.035	0.036	0.053		Set Trigger
4	2.522	0.053	0.034	0.035	0.053		Set Trigger
5	2.527	0.053	0.034	0.035	0.054		Set Trigger

Aug 2.54

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R, Putch 10/13/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



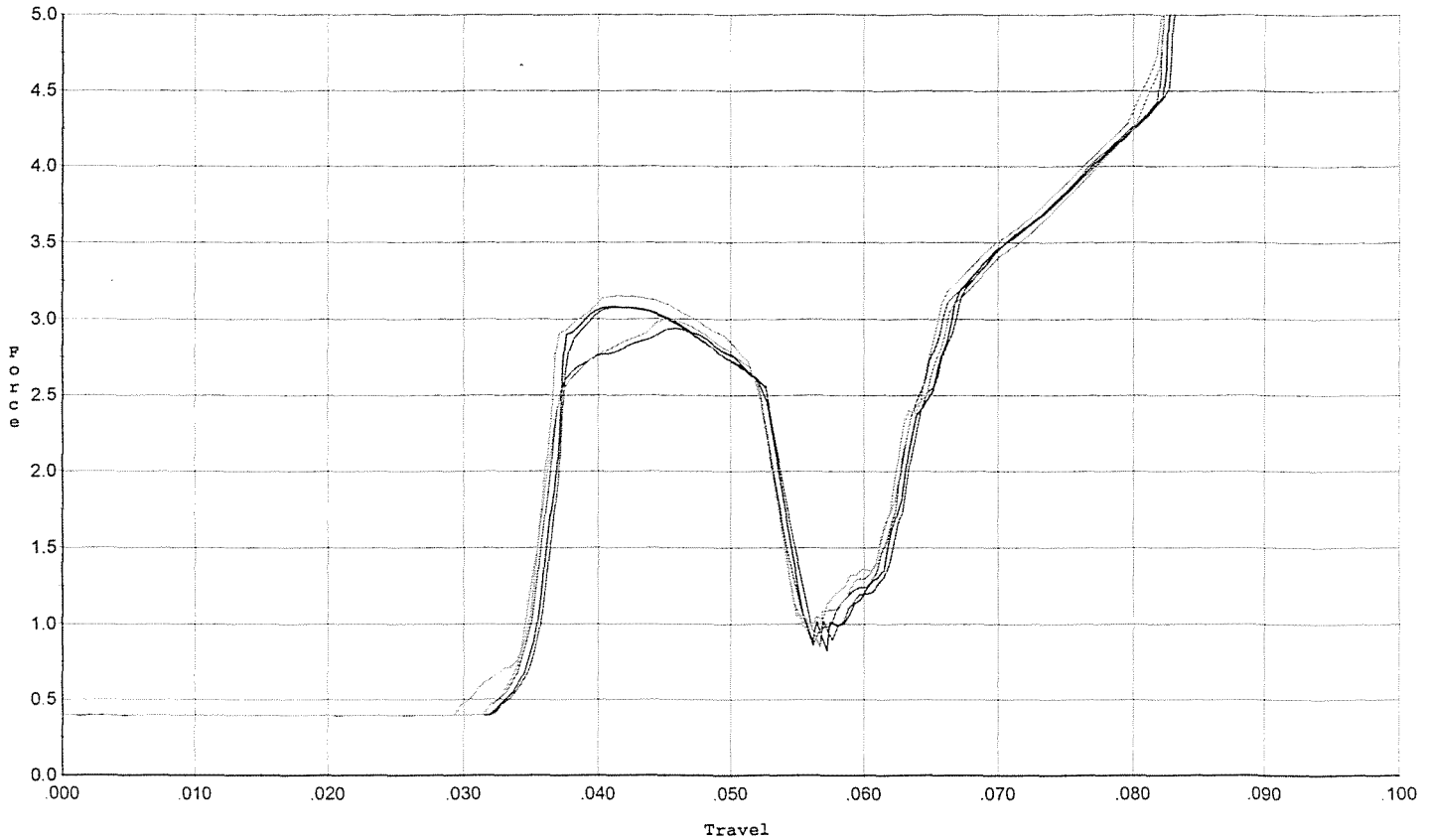
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.426	0.051	0.034	0.035	0.051		Set Trigger
2	2.385	0.051	0.033	0.035	0.051		Set Trigger
3	2.497	0.051	0.032	0.035	0.051		Set Trigger
4	2.406	0.051	0.032	0.035	0.052		Set Trigger
5	2.366	0.052	0.031	0.034	0.052		Set Trigger

Aug 2.41

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R, Putch 10/13/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



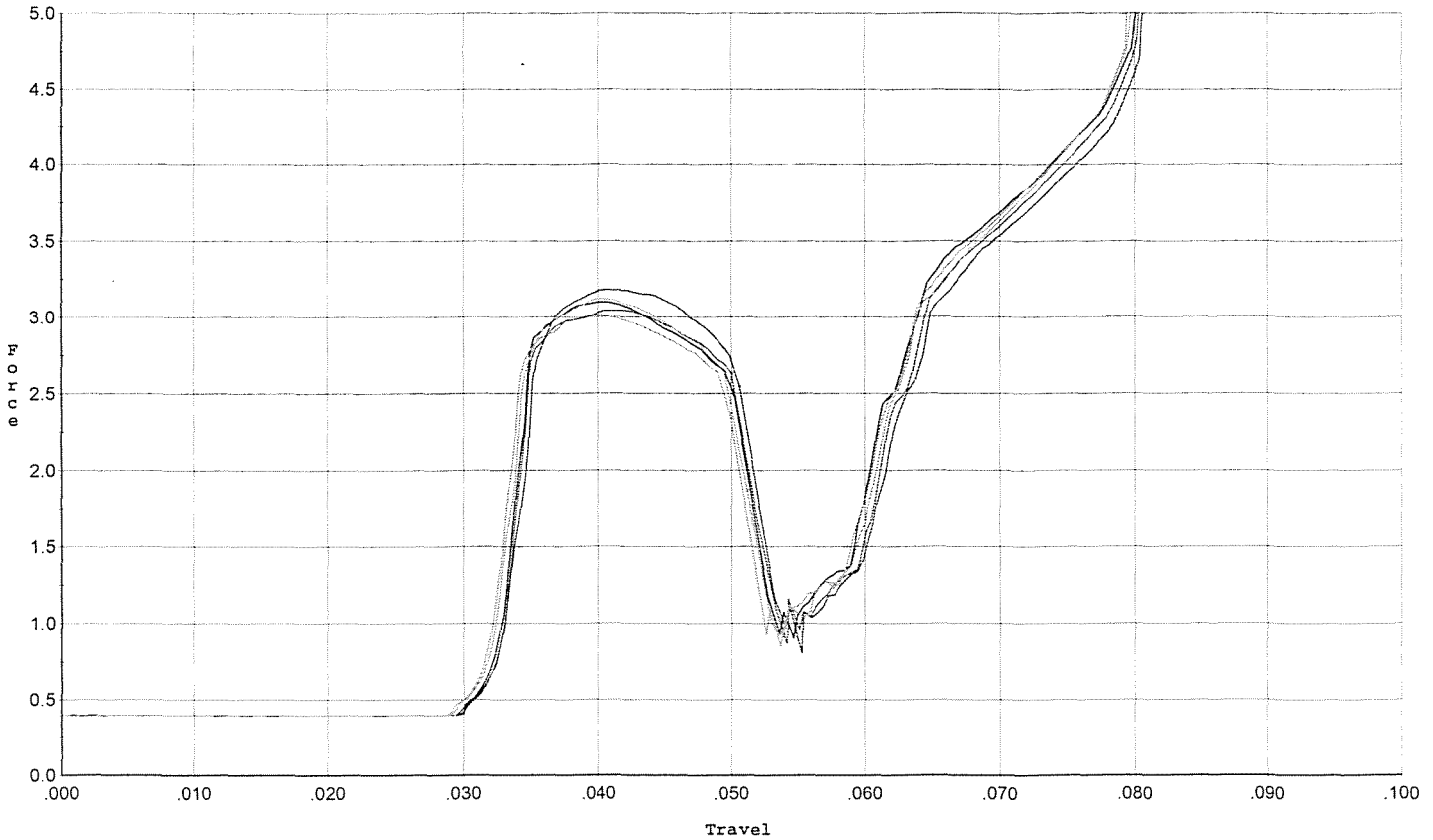
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.077	0.053	0.034	0.035	0.063		Set Trigger
2	3.082	0.053	0.034	0.035	0.064		Set Trigger
3	2.937	0.052	0.032	0.035	0.061		Set Trigger
4	2.997	0.052	0.030	0.035	0.063		Set Trigger
5	3.150	0.052	0.034	0.035	0.065		Set Trigger

Avg 3.04

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R, Putch 10/13/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



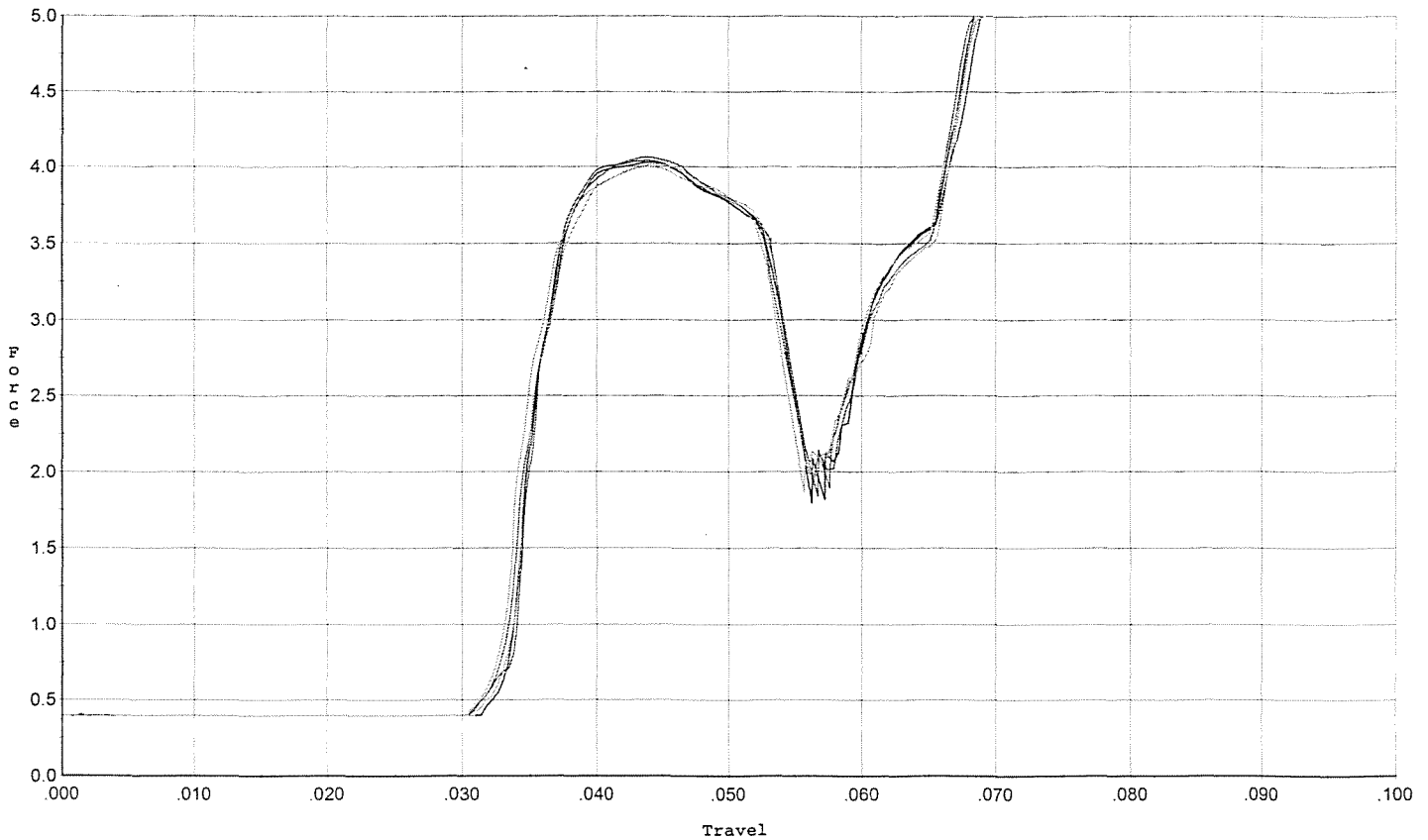
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.180	0.051	0.030	0.034	0.065		Set Trigger
2	3.099	0.050	0.032	0.034	0.063		Set Trigger
3	3.042	0.050	0.030	0.034	0.062		Set Trigger
4	3.119	0.051	0.030	0.033	0.065		Set Trigger
5	3.012	0.050	0.031	0.033	0.062		Set Trigger

Aug 3.09

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R, Putch 10/13/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



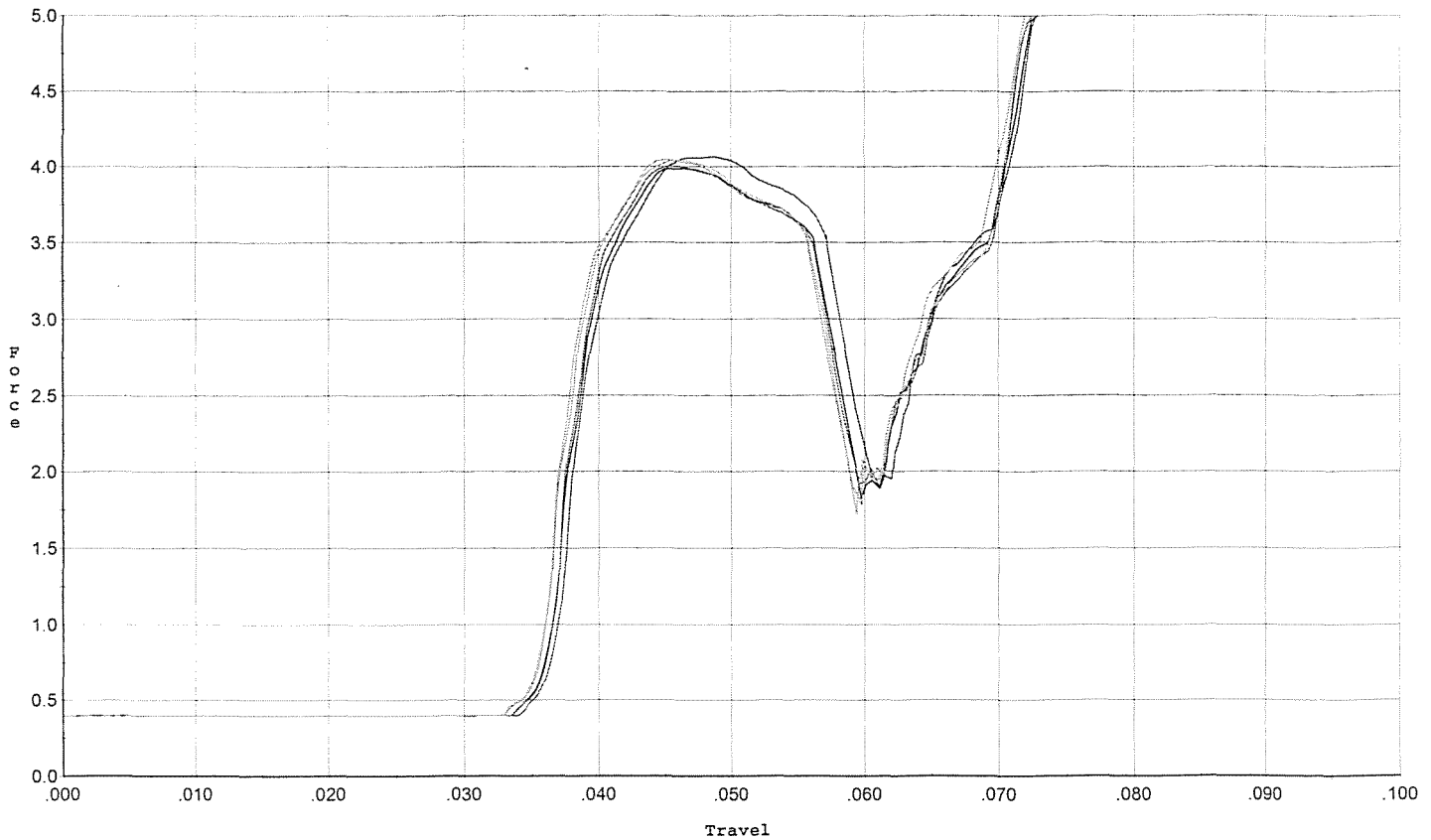
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.041	0.053	0.032	0.033	0.085		Set Trigger
2	4.030	0.054	0.032	0.033	0.086		Set Trigger
3	4.062	0.054	0.031	0.032	0.088		Set Trigger
4	4.001	0.053	0.031	0.033	0.085		Set Trigger
5	4.018	0.053	0.033	0.033	0.085		Set Trigger

Avg 4.03

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/13/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



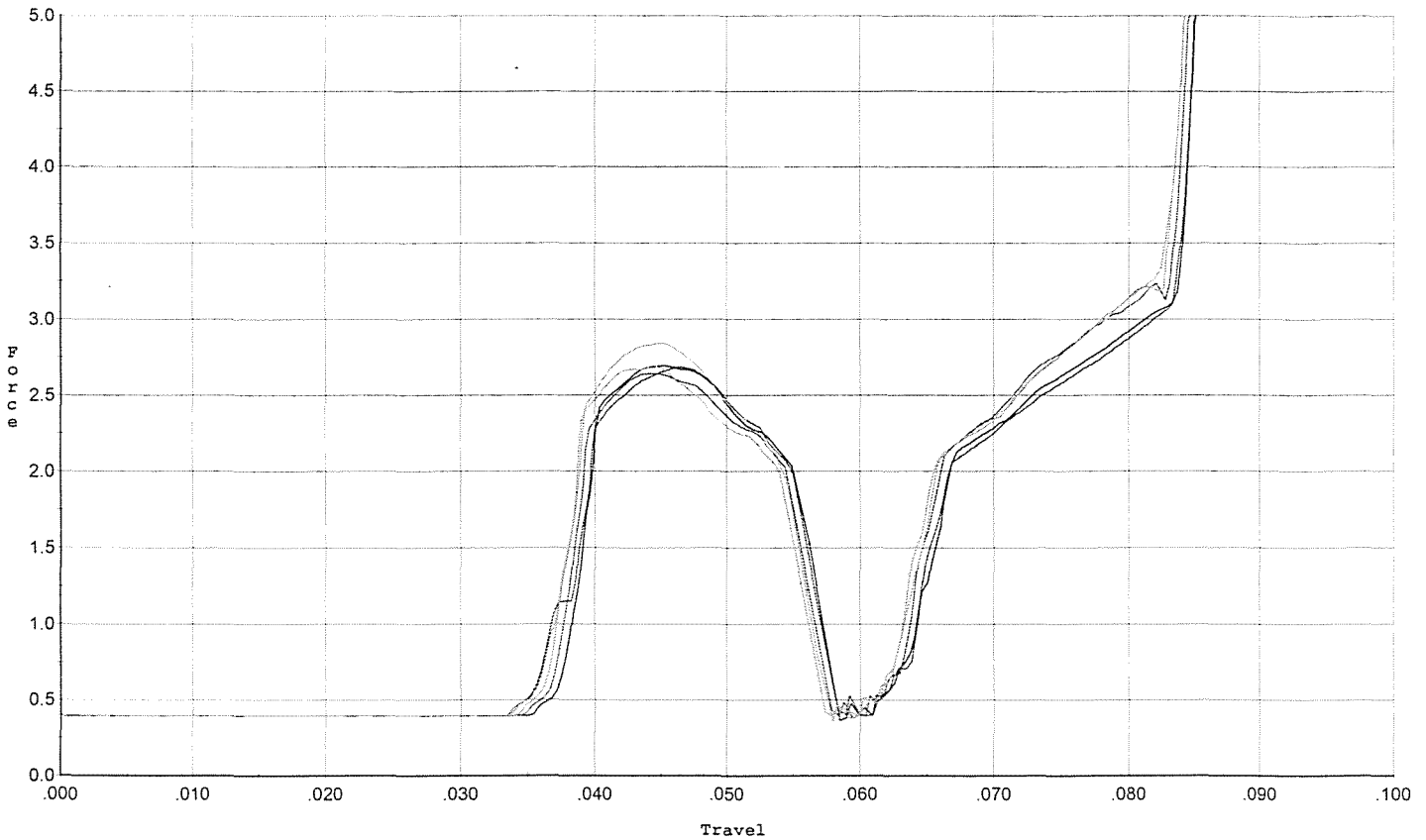
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.064	0.057	0.036	0.033	0.089		Set Trigger
2	3.988	0.058	0.036	0.033	0.089		Set Trigger
3	4.005	0.056	0.036	0.034	0.087		Set Trigger
4	4.044	0.057	0.035	0.033	0.089		Set Trigger
5	4.044	0.056	0.035	0.034	0.087		Set Trigger

Aug 4.02

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/13/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



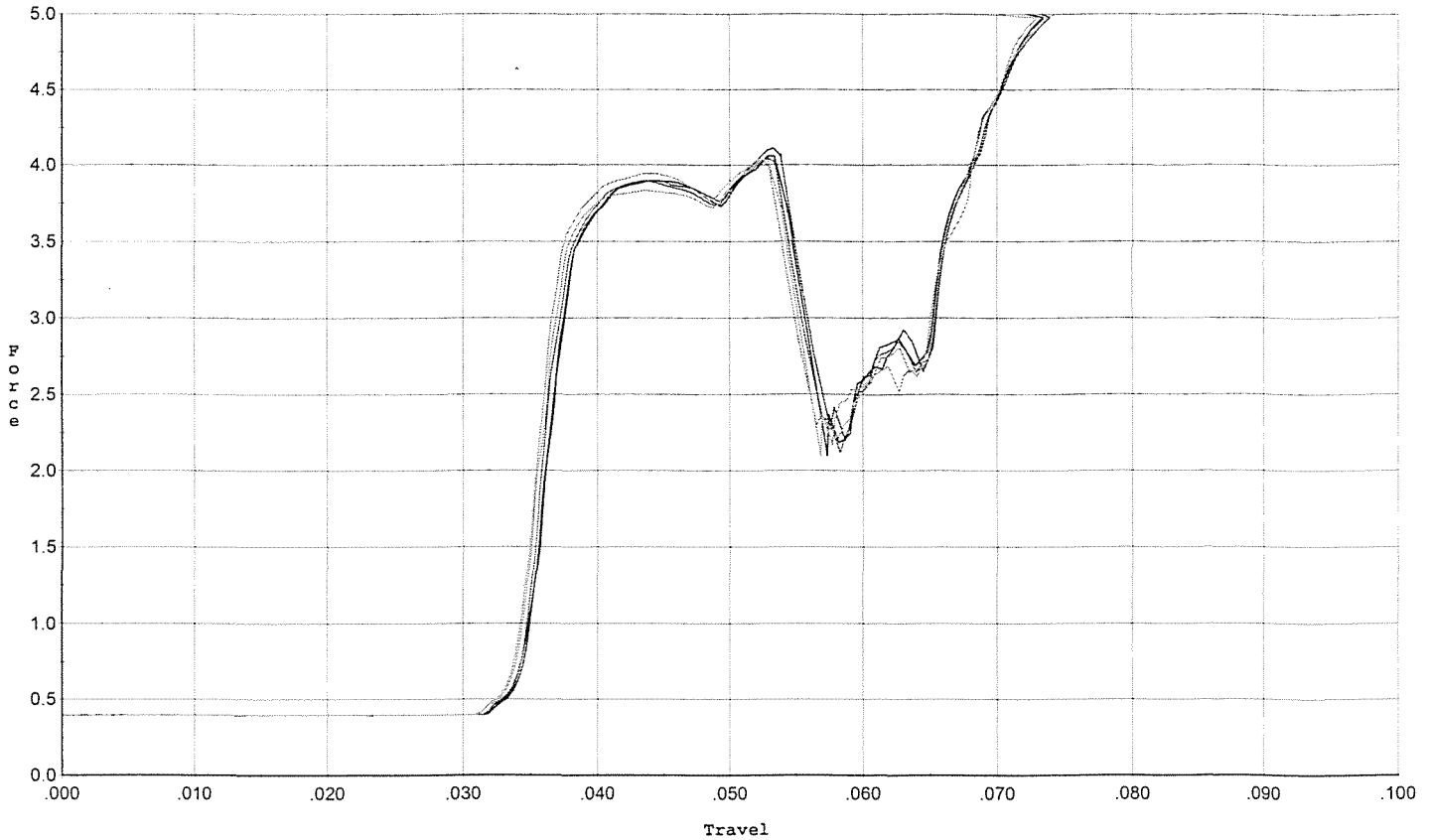
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.686	0.055	0.036	0.036	0.057		Set Trigger
2	2.691	0.056	0.037	0.036	0.058		Set Trigger
3	2.642	0.056	0.037	0.036	0.057		Set Trigger
4	2.843	0.055	0.036	0.036	0.058		Set Trigger
5	2.694	0.056	0.036	0.036	0.057		Set Trigger

AUG 2.71

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/13/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.110	0.054	0.034	0.033	0.086		Set Trigger
2	4.059	0.054	0.034	0.032	0.086		Set Trigger
3	4.047	0.053	0.034	0.033	0.085		Set Trigger
4	4.033	0.054	0.034	0.032	0.086		Set Trigger
5	4.045	0.053	0.033	0.033	0.085		Set Trigger

Avg 4.05