

G6785099

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



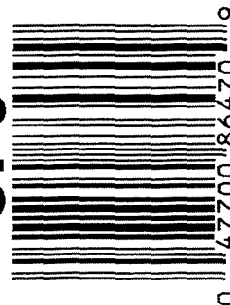
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6785099

UPC



BM FORM

GUN SERIAL # G 6785099

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		9-5-08	SP
430	ASSEMBLE TO STOCK		9-6-08	TL
440	PROOF		9-6-08	TL
460	CHECK HEADSPACE		9-6-08	TL
470	DIS-ASSEMBLE ACTION		9-6-08	SP
472	SERIALIZE BOLT HANDLE		9-8-08	RTZ
475	DRILL AND TAP SIGHT HOLES	MAGNA FLUX SEP 14 2008	9-8-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR BMT	9-9-08	B/H
490	MAGNAFLUX BOLT		9/6/08	MR
500	ROLLMARK CALIBER		9/9/08	RT
520	GOFF BLAST BBL / REC		9/10/08	DG
542	APPLY COATINGS (BARREL ACTION)		9/13	
545	(BOLT)			
560	RE-ASSEMBLE ACTION A) CLEAN INSIDE OF BOLT ASSEMBLY		9-24-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-24-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-24-08	SP
	D) OIL FIRING PIN ASSEMBLY		9-26-08	RSN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

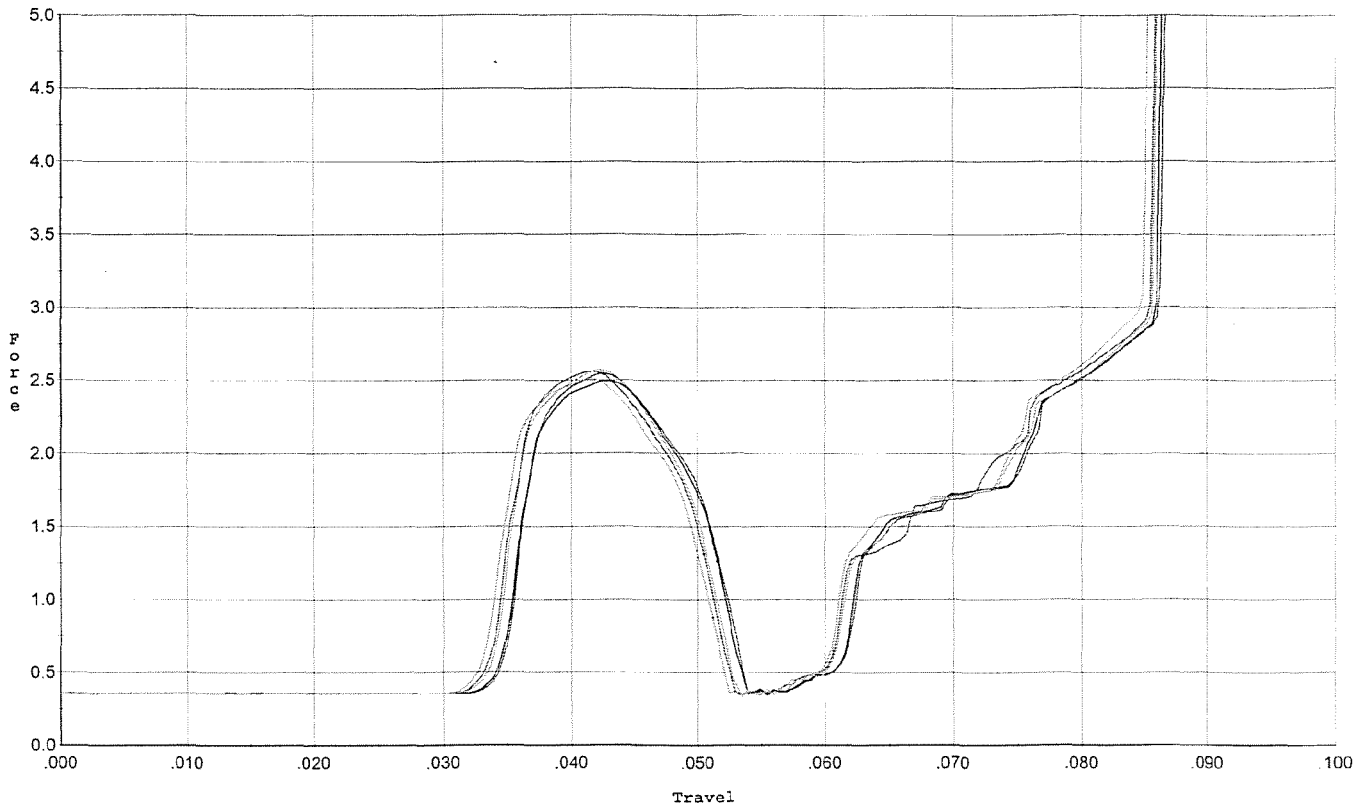
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>2.5</u> <u>3.0</u> <u>3.0</u>	10-1-08	J. D.
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.0</u> <u>3.0</u> <u>3.5</u>	10-1-08	J. D.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.025</u> <u>.024</u>	9-29-08	TL
	J) ASSEMBLE STOCK		9-26-08	ESW
	K) ASSEMBLE SWIVEL STUDS		9-29-08	TL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	9-29-08	TL
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		9-29-08	J. D.
670	FINAL INSPECTION A) HEADSPACE		9-29-08	TL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.86</u> <u>2.89</u> <u>2.87</u> <u>2.88</u> <u>2.79</u>	9-29-08	TL
	C) FUNCTION		9-29-08	TL
690	PACK		2/3/08	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/22/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



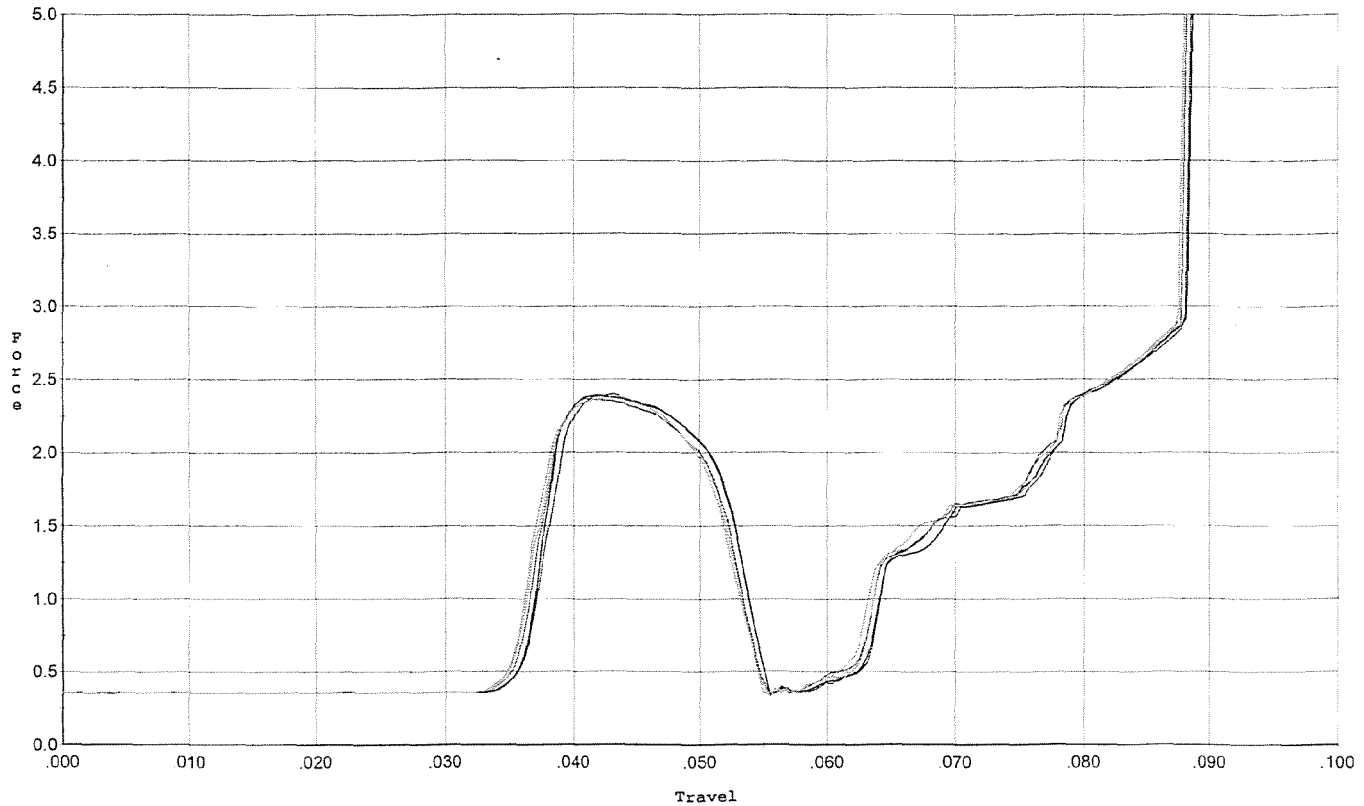
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.549	0.053	0.034	0.039	0.049		Set Trigger
2	2.496	0.052	0.034	0.039	0.047		Set Trigger
3	2.562	0.050	0.034	0.039	0.047		Set Trigger
4	2.573	0.051	0.034	0.039	0.048		Set Trigger
5	2.512	0.051	0.033	0.039	0.048		Set Trigger

Avg 2.53

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/22/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



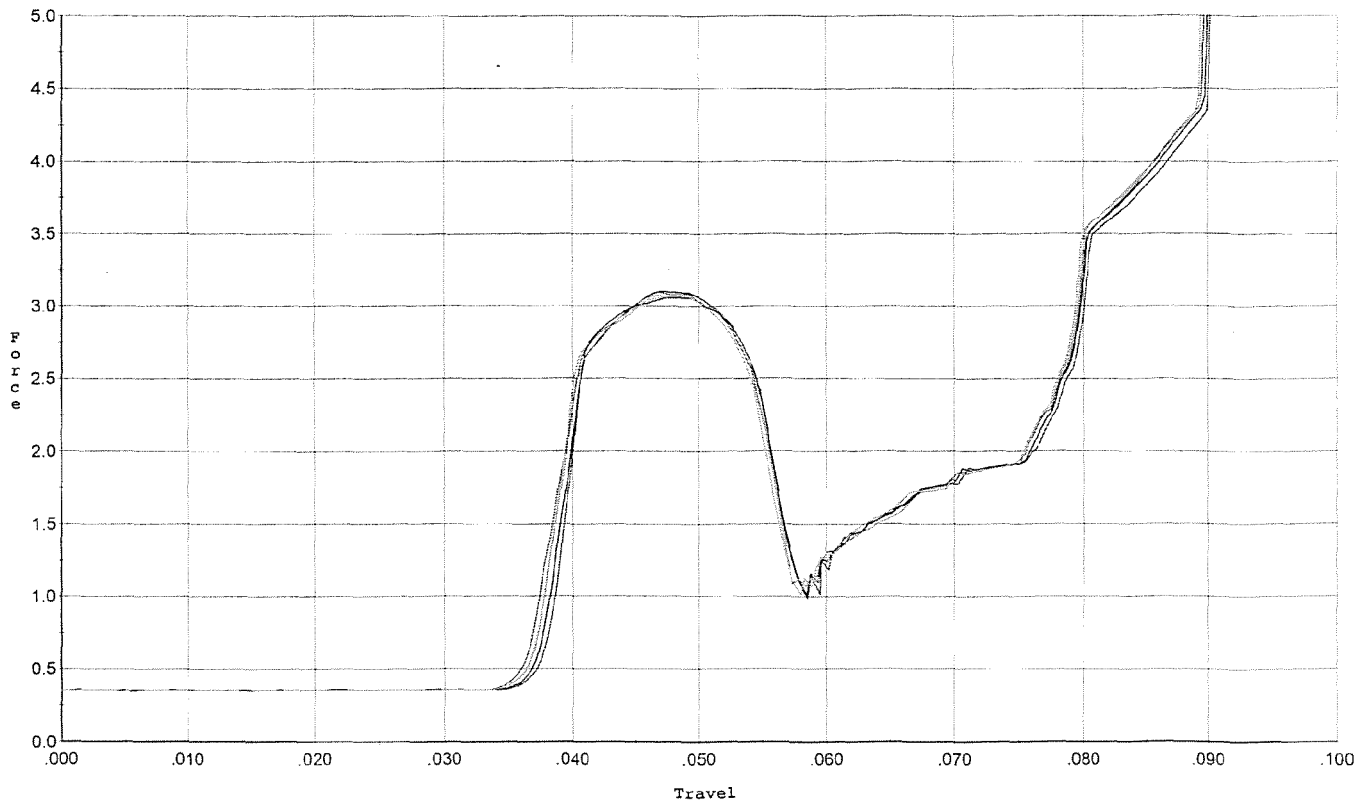
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.397	0.053	0.036	0.040	0.047		Set Trigger
2	2.392	0.053	0.036	0.040	0.047		Set Trigger
3	2.369	0.052	0.036	0.040	0.046		Set Trigger
4	2.382	0.052	0.035	0.040	0.047		Set Trigger
5	2.382	0.052	0.035	0.040	0.046		Set Trigger

Avg 2.38

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/22/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



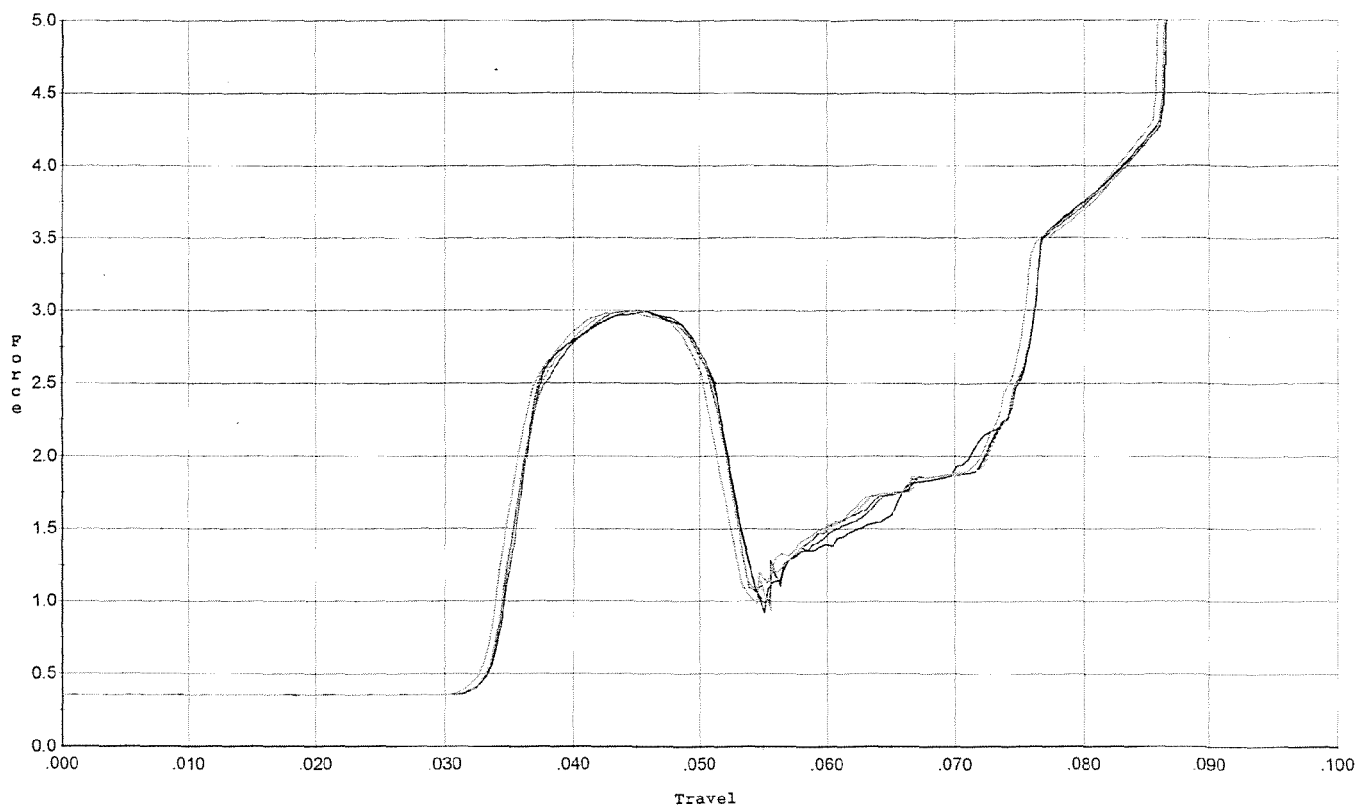
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.056	0.055	0.038	0.039	0.060		Set Trigger
2	3.101	0.055	0.037	0.039	0.061		Set Trigger
3	3.097	0.055	0.036	0.039	0.062		Set Trigger
4	3.068	0.054	0.037	0.039	0.060		Set Trigger
5	3.070	0.055	0.037	0.039	0.062		Set Trigger

Avg 3.07

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/22/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



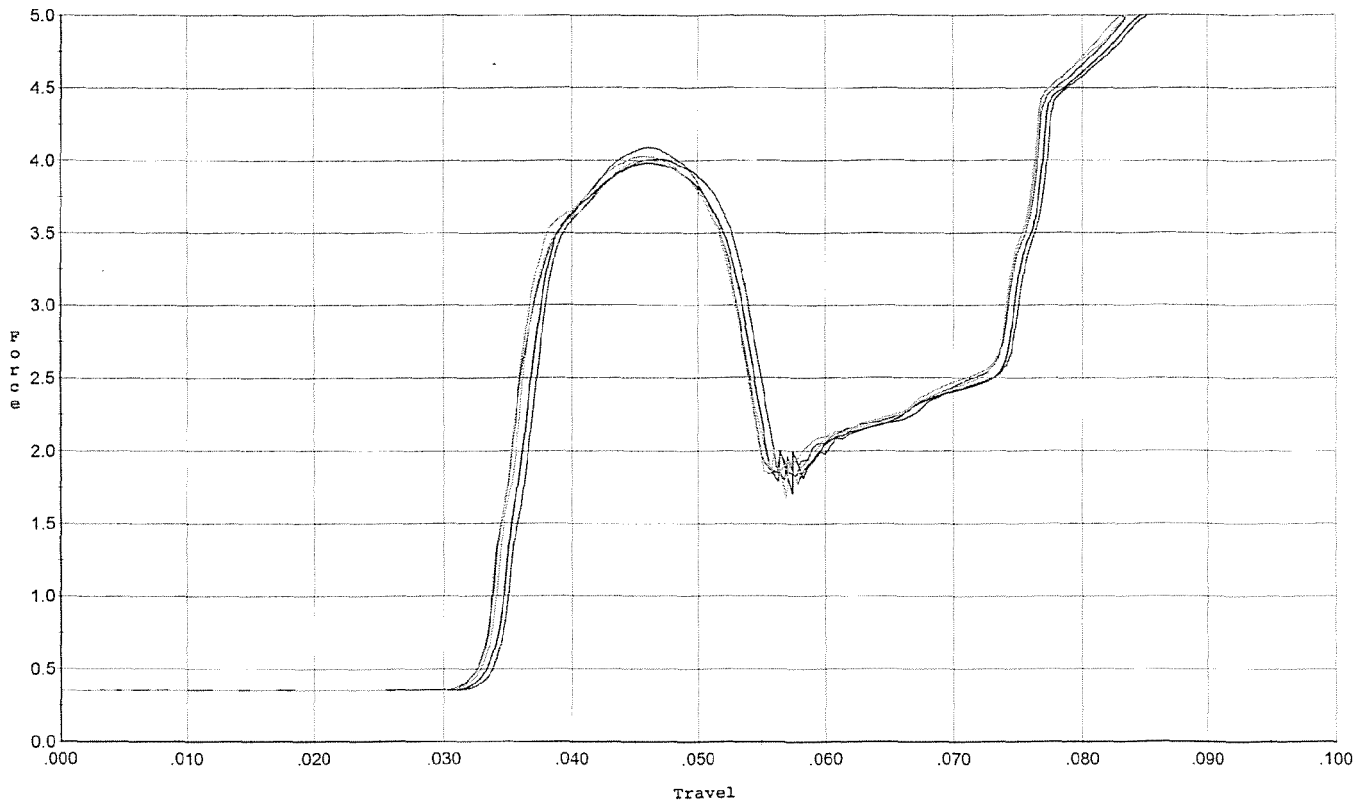
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.994	0.051	0.034	0.037	0.058		Set Trigger
2	3.005	0.051	0.034	0.037	0.058		Set Trigger
3	2.996	0.052	0.033	0.037	0.059		Set Trigger
4	3.003	0.052	0.033	0.037	0.059		Set Trigger
5	2.984	0.050	0.033	0.038	0.057		Set Trigger

Avg 2.99

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/22/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



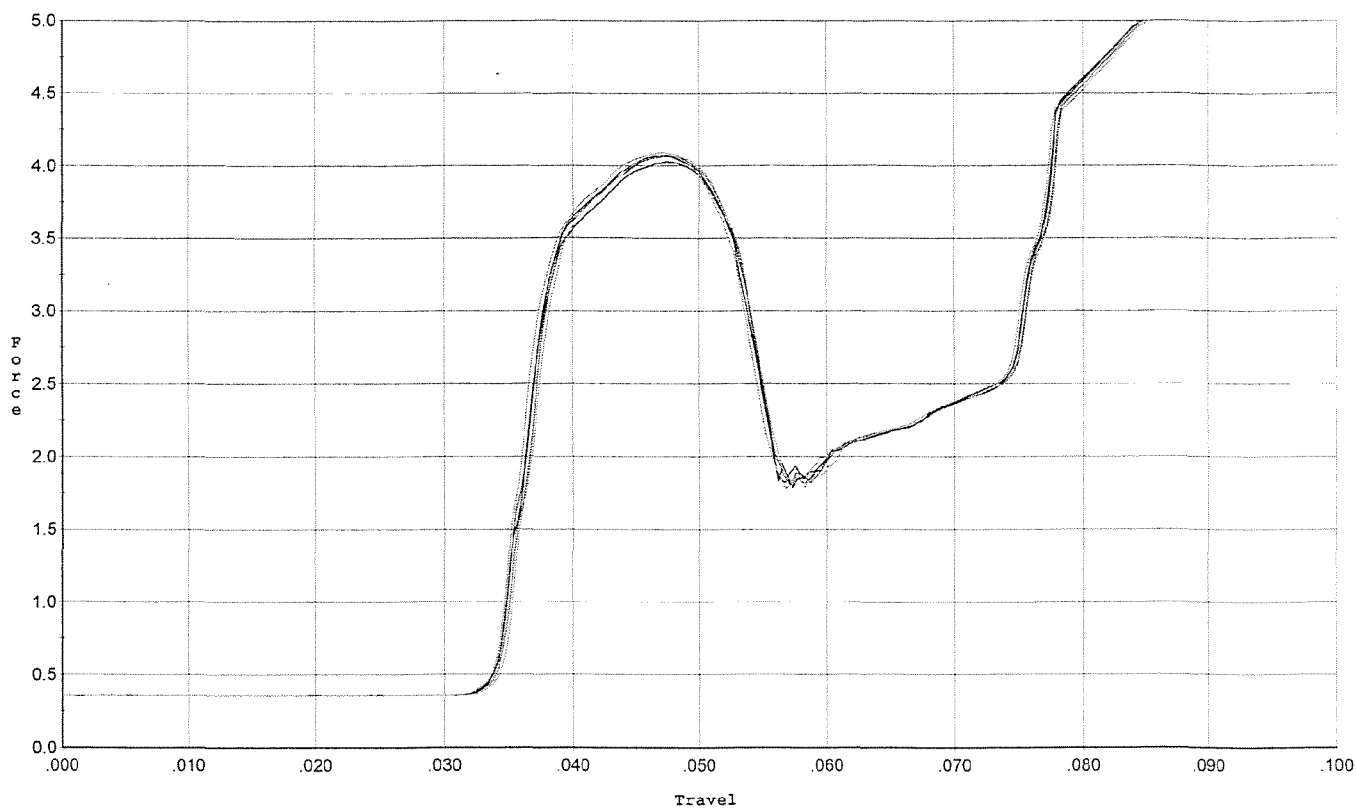
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.008	0.054	0.034	0.036	0.079		Set Trigger
2	3.984	0.053	0.033	0.036	0.079		Set Trigger
3	4.088	0.053	0.033	0.035	0.079		Set Trigger
4	4.001	0.052	0.033	0.036	0.078		Set Trigger
5	4.026	0.053	0.033	0.035	0.080		Set Trigger

AVG 4.02

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/22/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



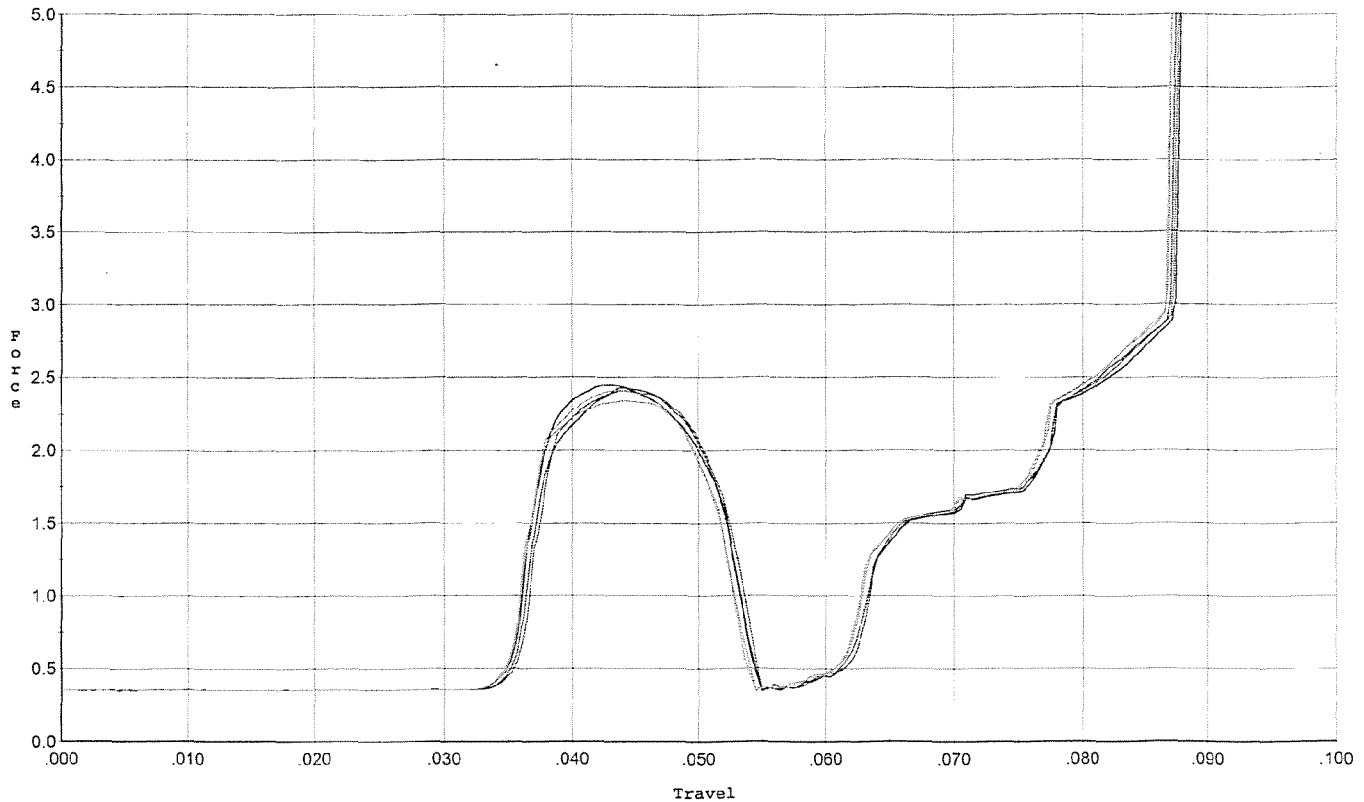
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.028	0.054	0.034	0.036	0.080		Set Trigger
2	4.069	0.054	0.034	0.036	0.081		Set Trigger
3	4.072	0.053	0.034	0.036	0.080		Set Trigger
4	4.076	0.053	0.034	0.036	0.079		Set Trigger
5	4.088	0.053	0.034	0.036	0.080		Set Trigger

Avg 4.06

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/22/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



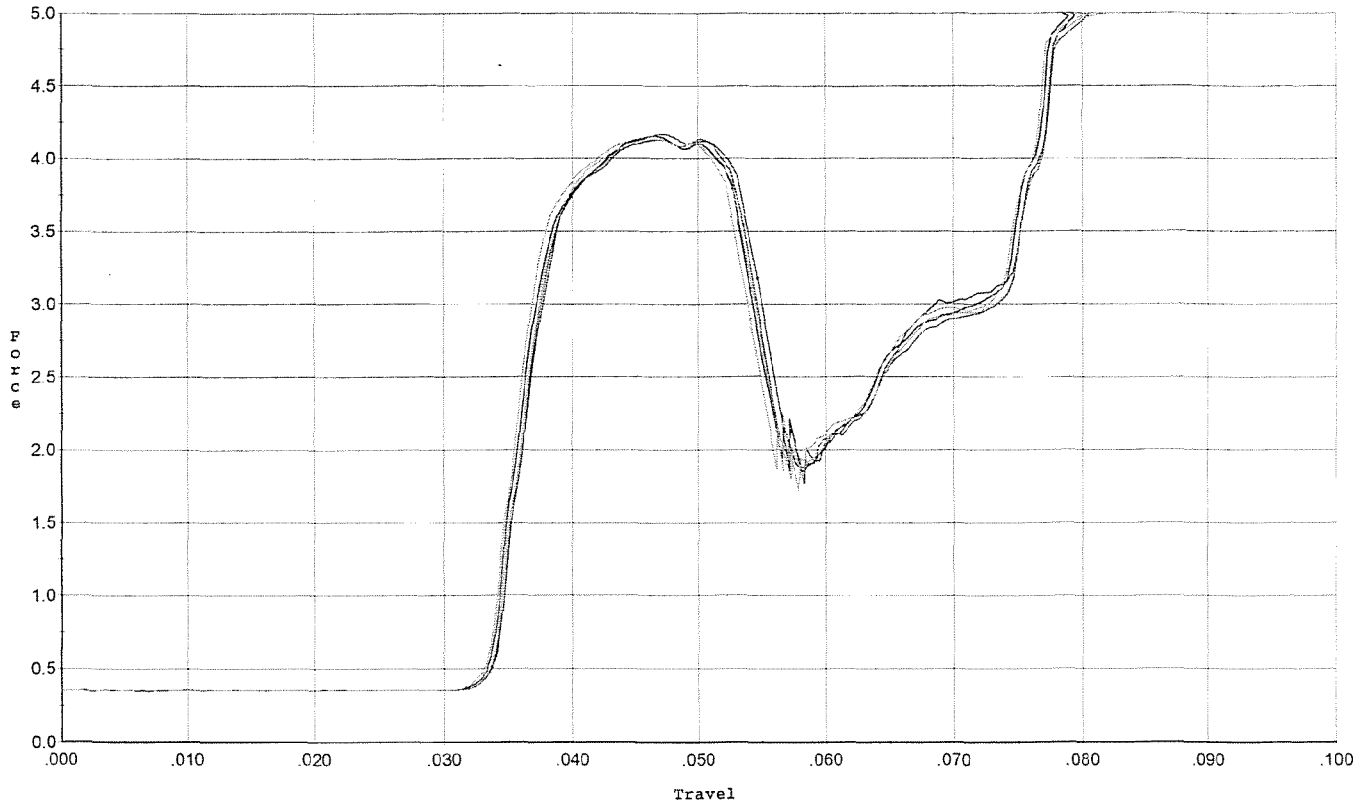
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.428	0.052	0.035	0.039	0.047		Set Trigger
2	2.450	0.052	0.035	0.040	0.048		Set Trigger
3	2.408	0.053	0.036	0.039	0.048		Set Trigger
4	2.338	0.052	0.035	0.040	0.046		Set Trigger
5	2.410	0.052	0.035	0.039	0.047		Set Trigger

Avg 2.40

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/22/08

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.129	0.055	0.034	0.035	0.086		Set Trigger
2	4.155	0.053	0.034	0.035	0.083		Set Trigger
3	4.166	0.054	0.034	0.035	0.084		Set Trigger
4	4.153	0.054	0.033	0.035	0.085		Set Trigger
5	4.132	0.054	0.034	0.035	0.085		Set Trigger

Avg 4.14