

G6785102

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

BM FORM

proof of purchase



owner registration sticker



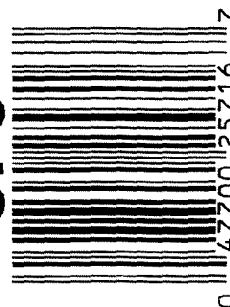
ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

G6785102

UPC



GUN SERIAL #

G 6785102

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		9-5-08	SP
430	ASSEMBLE TO STOCK		9-6-08	TC
440	PROOF		9-6-08	TC
460	CHECK HEADSPACE		9-6-08	TC
470	DIS-ASSEMBLE ACTION		9-6-08	SP
472	SERIALIZE BOLT HANDLE		9-8-08	BN
475	DRILL AND TAP SIGHT HOLES		9-8-08	SP
480	MAGNAFLUX BBL ACTION		9-10-08	BN
490	MAGNAFLUX BOLT		9-10-08	NR
500	ROLLMARK CALIBER		9-10-08	RT
520	GOFF BLAST BBL / REC			
542	APPLY COATINGS (BARREL ACTION)		9-15	C
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-22-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-22-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-22-08	SP
	D) OIL FIRING PIN ASSEMBLY		9-24-08	RTZ
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	4.0 4.0 4.0	10-23-08	LJD
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	4.0 4.0 4.0	10-23-08	LJD
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	.023 .023 .023	10-23-08	LJD
	J) ASSEMBLE STOCK		9-24-08	RL
	K) ASSEMBLE SWIVEL STUDS		10-23-08	LJD
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	PASS PASS FAIL FAIL	10-4-08	TL
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		10-4-08	LJD
670	FINAL INSPECTION A) HEADSPACE		10-23-08	LJD
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	2.68 2.71 2.72 2.60 2.65	10/9/08	Fm
	C) FUNCTION		10-23-08	LJD
690	PACK		12-1-08	TL

F004 REV 5/2006

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

1.00 LBS 1.00 LBS AFTER 20 CYCLES
2.00 LBS 2.00 LBS AFTER 20 CYCLES
3.00 LBS 3.00 LBS AFTER 20 CYCLES
4.00 LBS 4.00 LBS AFTER 20 CYCLES

DATE

9-23-08

TESTER

Tae

	2.00 LBS INITIAL	2.00 LBS AFTER 20 CYCLES	FINAL TEST & TO RESET 2.00 LBS	COMMENTS
PULL #1	284	281	244	
PULL #2	285	276	244	
PULL #3	285	297	231	
PULL #4	272	283	257	
PULL #5	264	263	255	
TOTAL	1390	1400	1231	
AVERAGE	278	280	246	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES	COMMENTS
PULL #1	367	305	
PULL #2	329	301	
PULL #3	315	309	
PULL #4	341	356	
PULL #5	305	345	
TOTAL	1619	1616	
AVERAGE	323	323	

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	491	463		418
PULL #2	454	453		409
PULL #3	480	435		403
PULL #4	480	467		484
PULL #5	466	483		487
TOTAL	2371	2301		2199
AVERAGE	474	460		439