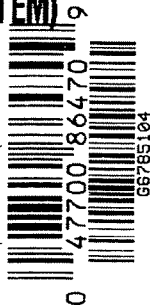


G-6785104

**M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)**  
**BOLT ACTION CENTERFIRE RIFLE**  
**24" BARREL 7.62 NATO**  
**WITH BIPOD**

proof of purchase



owner registration sticker



BM FORM

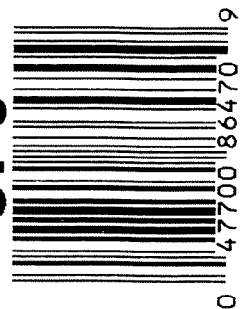
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

**G6785104**

**UPC**



GUN SERIAL # G 6785104

| OP # | OPERATION NAME                                                                                                                         | READINGS                  | DATE    | INITIAL |
|------|----------------------------------------------------------------------------------------------------------------------------------------|---------------------------|---------|---------|
| 420  | ASSEMBLE ACTION                                                                                                                        |                           | 9-5-08  | J.P.A.  |
| 430  | ASSEMBLE TO STOCK                                                                                                                      |                           | 9-6-08  | TL      |
| 440  | PROOF                                                                                                                                  |                           | 9-6-08  | TL      |
| 460  | CHECK HEADSPACE                                                                                                                        |                           | 9-6-08  | TL      |
| 470  | DIS-ASSEMBLE ACTION                                                                                                                    |                           | 9-6-08  | J.P.A.  |
| 472  | SERIALIZE BOLT HANDLE                                                                                                                  |                           | 9-8-08  | RT      |
| 475  | DRILL AND TAP<br>SIGHT HOLES                                                                                                           | MAGNA-FLUX<br>35" 09 2008 | 9-8-08  | JP      |
| 480  | MAGNAFLUX BBL ACTION                                                                                                                   | OPERATOR B.A.             | 9-9-08  | B.A.    |
| 490  | MAGNAFLUX BOLT                                                                                                                         |                           | 9/6/08  | TL      |
| 500  | ROLLMARK CALIBER                                                                                                                       |                           | 9/9/08  | RT      |
| 520  | GOFF BLAST BBL / REC                                                                                                                   |                           | 9/10/08 | DC      |
| 542  | APPLY COATINGS<br>(BARREL ACTION)                                                                                                      |                           | 9/13    |         |
| 545  | (BOLT)                                                                                                                                 |                           |         |         |
| 560  | RE-ASSEMBLE ACTION<br>A) CLEAN INSIDE OF<br>BOLT ASSEMBLY                                                                              |                           | 9-14-08 | JP      |
|      | B) INSPECT REAR FIRING<br>PIN HOLE FOR CHAMFER<br>IN BOLT HEAD                                                                         |                           | 9-14-08 | JP      |
|      | C) INSPECT EJECTOR<br>HOLE FOR CHAMFER                                                                                                 |                           | 9-14-08 | JP      |
|      | D) OIL FIRING PIN ASSEMBLY                                                                                                             |                           | 9-27-08 | lgn     |
|      | E) ADJUST TRIGGER PULL<br>TO MIN. SETTING AND<br>STAKE <span style="border: 1px solid black; padding: 2px;">2.50 LBS +/- .5 LBS</span> |                           |         |         |

F004 REV 5/2006

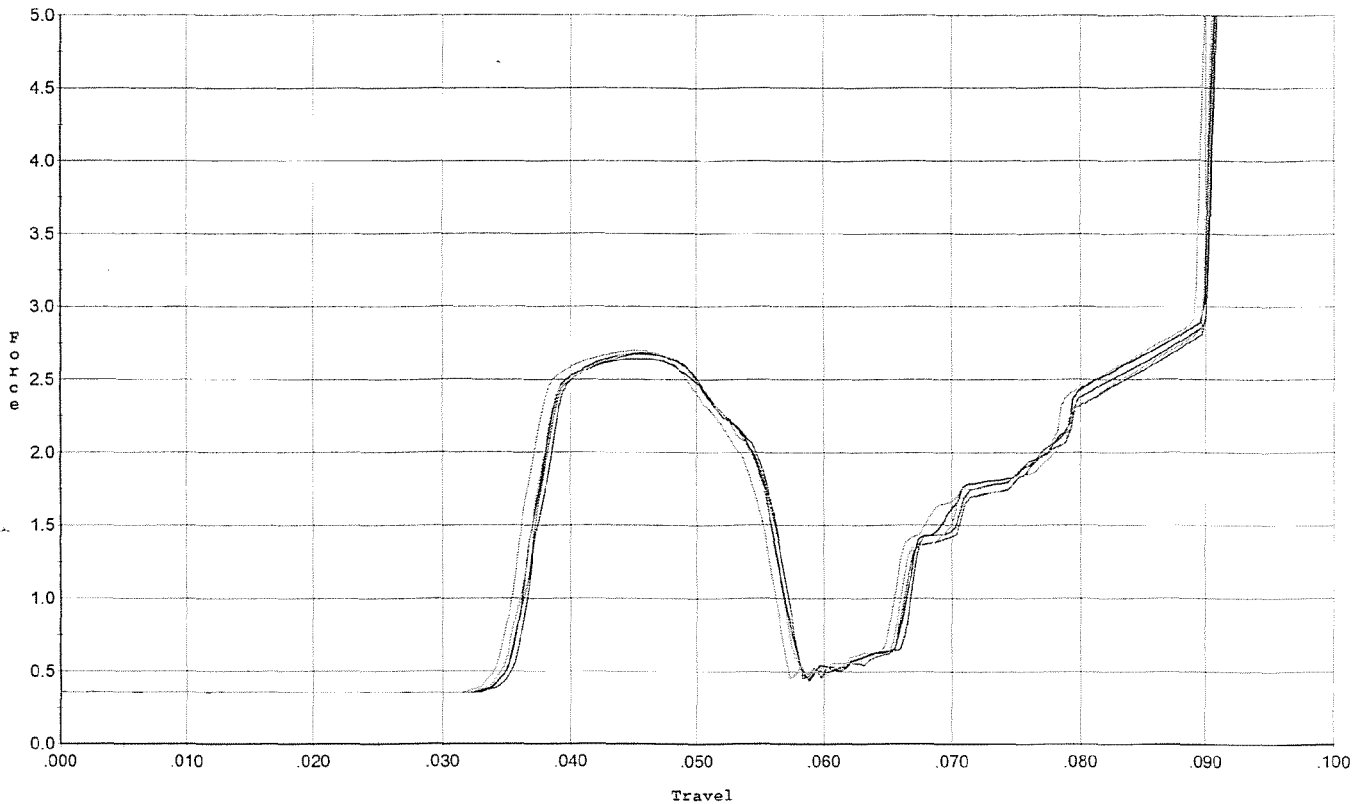
| OP #         | OPERATION NAME                                                                   | READINGS                                                    | DATE     | INITIAL |
|--------------|----------------------------------------------------------------------------------|-------------------------------------------------------------|----------|---------|
| 560          | BARBER - M24 0071361<br>F) SAFETY ON FORCE <span>2 LBS MIN<br/>10 LBS MAX</span> | <u>3.0</u> <u>3.0</u> <u>4.0</u>                            | 10-20-08 | L.D.    |
| CONT.        |                                                                                  |                                                             |          |         |
|              | G) SAFETY OFF FORCE <span>2 LBS MIN</span>                                       | <u>3.0</u> <u>3.0</u> <u>3.0</u>                            | 10-20-08 | L.D.    |
|              | H) TRIGGER PULL TEST<br>AND RETAINABILITY                                        |                                                             |          |         |
|              | I) FIRING PIN INDENT <span>.020 MIN</span>                                       | <u>.023</u> <u>.023</u> <u>.023</u>                         | 10-20-08 | L.D.    |
|              | J) ASSEMBLE STOCK                                                                |                                                             | 9-27-08  | BSN     |
|              | K) ASSEMBLE SWIVEL<br>STUDS                                                      |                                                             | 10-20-08 | L.D.    |
|              | L) ATTACH FRONT AND<br>REAR SIGHT ASSY'S                                         |                                                             |          |         |
|              | M) IRON SIGHT<br>ALIGNMENT                                                       |                                                             |          |         |
|              | N) DETACH FRONT AND<br>REAR SIGHTS AND PLACE<br>IN NUMBERED CONTAINER            |                                                             |          |         |
| 640 &<br>650 | FUNCTION TEST AND<br>TARGET                                                      | <u>PASS</u> FAIL<br><u>PASS</u> FAIL                        | 10-2-08  | L.D.    |
|              | MALFUNCTION                                                                      | CORRECTION                                                  |          |         |
|              | MALFUNCTION                                                                      | CORRECTION                                                  |          |         |
|              | MALFUNCTION                                                                      | CORRECTION N/A                                              |          |         |
|              | MALFUNCTION                                                                      | CORRECTION                                                  |          |         |
| 660          | INSPECT FOR LIVE AMMO                                                            |                                                             | 10-2-08  | TL      |
| 670          | FINAL INSPECTION<br>A) HEADSPACE                                                 |                                                             | 10-20-08 | L.D.    |
|              | B) TRIGGER PULL <span>+/- .5 LBS<br/>MIN 2.50 LBS<br/>MAX 4.0 LBS</span>         | <u>2.77</u> <u>2.73</u> <u>2.82</u> <u>2.71</u> <u>2.74</u> | 10/10/08 | F.M.    |
|              | C) FUNCTION                                                                      |                                                             | 10-20-08 | L.D.    |
| 690          | PACK                                                                             |                                                             | 12-8-08  | TL      |

F004 REV 5/2006

## Trigger Profile [ lbs,inch ]

Profile SWS  
 GunType: Rifle  
 Make: Remington  
 Note: R. Putch 9/26/08

Model: M/24  
 Serial No: Form #F005  
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



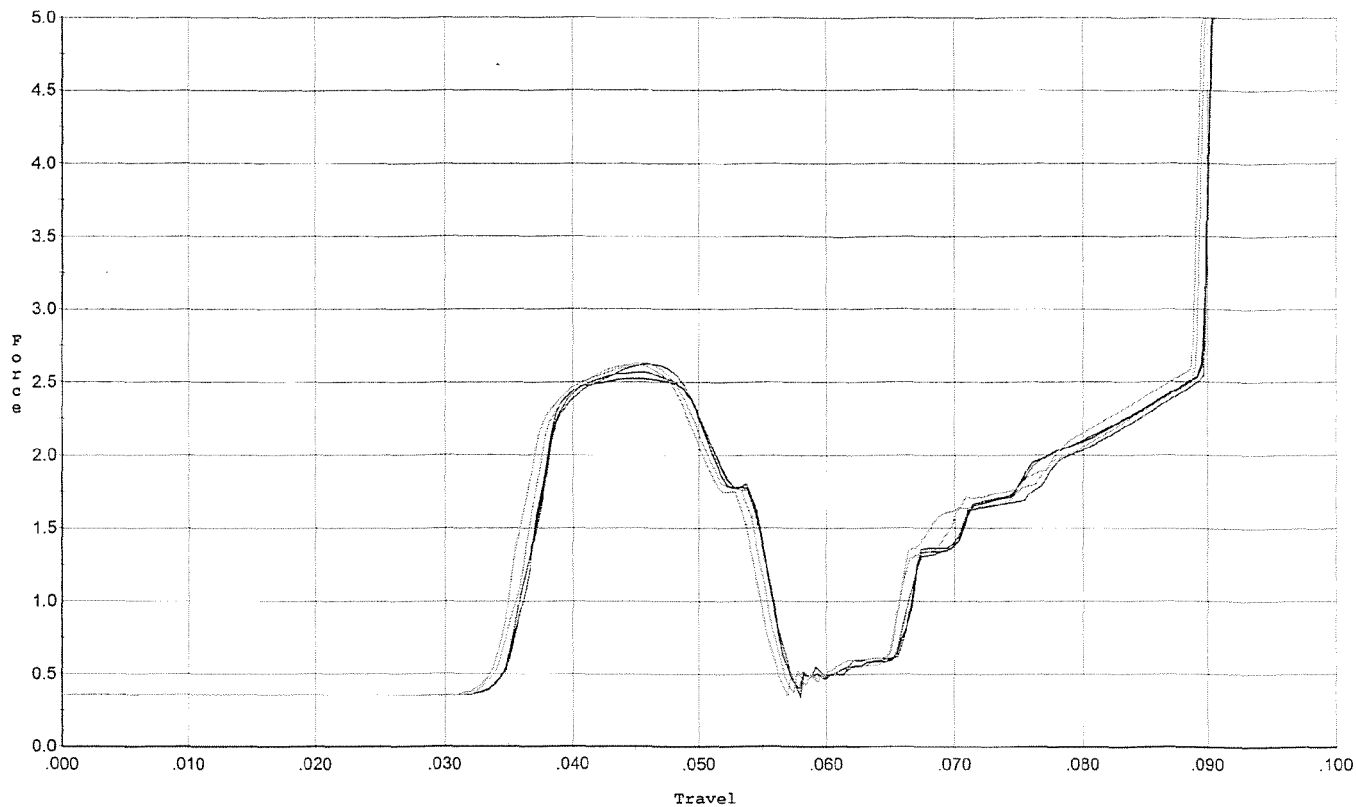
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 2.642      | 0.056             | 0.036           | 0.039      | 0.059             |           | Set Trigger |
| 2 | 2.680      | 0.055             | 0.035           | 0.039      | 0.059             |           | Set Trigger |
| 3 | 2.672      | 0.056             | 0.035           | 0.039      | 0.060             |           | Set Trigger |
| 4 | 2.685      | 0.055             | 0.035           | 0.039      | 0.059             |           | Set Trigger |
| 5 | 2.698      | 0.055             | 0.034           | 0.038      | 0.060             |           | Set Trigger |

Avg 2.67

## Trigger Profile [ lbs,inch ]

Profile SWS  
GunType: Rifle  
Make: Remington  
Note: R. Putch 9/26/08

Model: M/24  
Serial No: Form #F005  
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



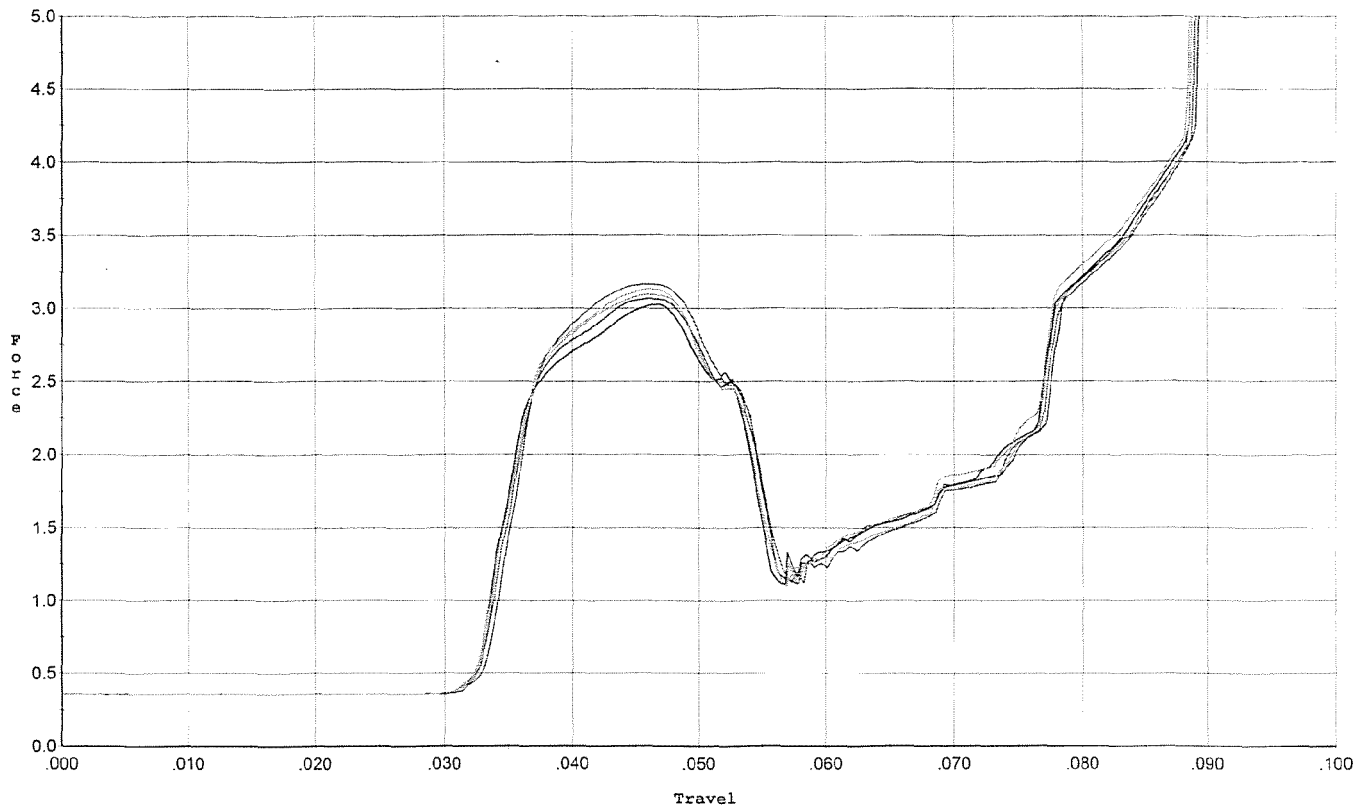
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 2.569      | 0.055             | 0.035           | 0.039      | 0.055             |           | Set Trigger |
| 2 | 2.522      | 0.055             | 0.035           | 0.039      | 0.054             |           | Set Trigger |
| 3 | 2.622      | 0.055             | 0.035           | 0.039      | 0.055             |           | Set Trigger |
| 4 | 2.628      | 0.054             | 0.034           | 0.039      | 0.055             |           | Set Trigger |
| 5 | 2.614      | 0.054             | 0.034           | 0.040      | 0.055             |           | Set Trigger |

Aug 2.59

## Trigger Profile [ lbs,inch ]

Profile SWS  
 GunType: Rifle  
 Make: Remington  
 Note: R. Putch 9/26/08

Model: M/24  
 Serial No: Form #F005  
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



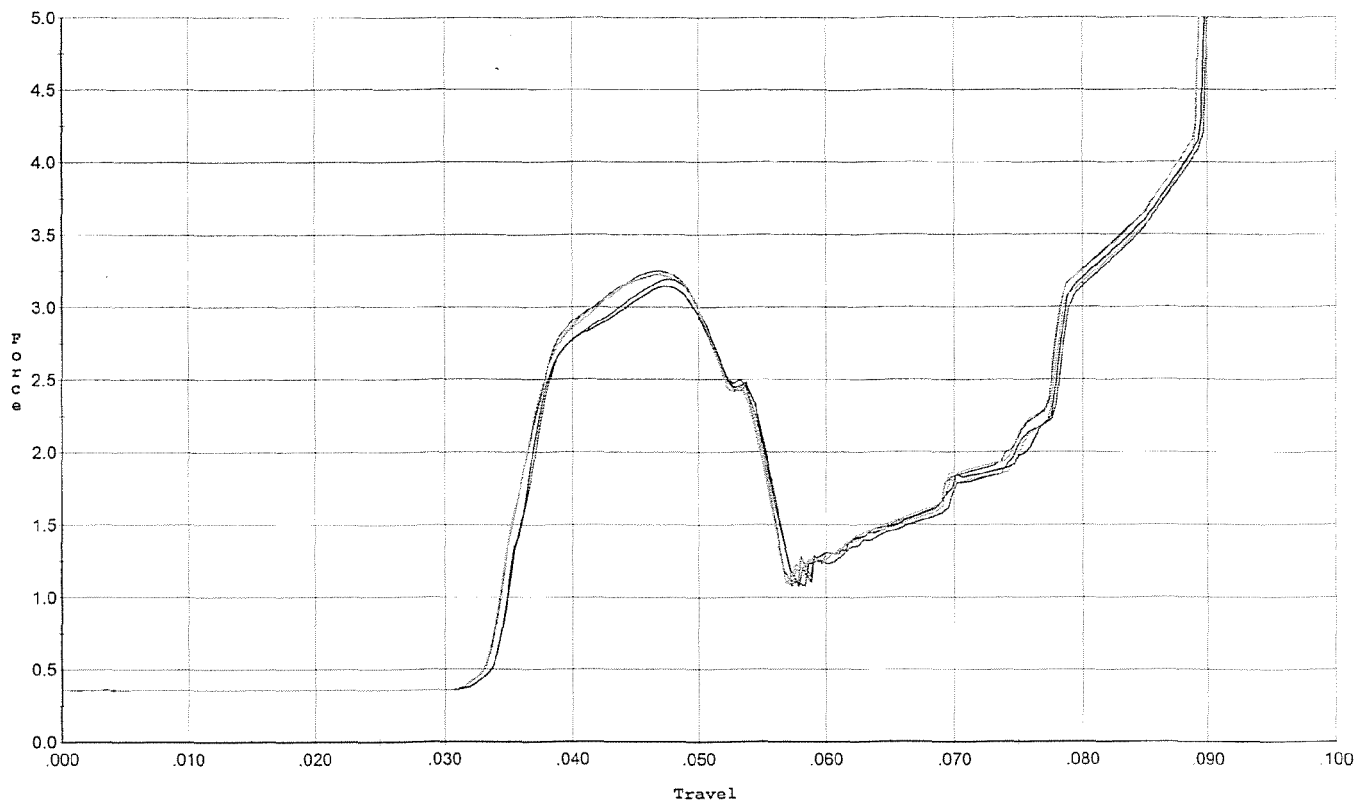
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 3.065      | 0.054             | 0.033           | 0.038      | 0.066             |           | Set Trigger |
| 2 | 3.028      | 0.054             | 0.033           | 0.038      | 0.065             |           | Set Trigger |
| 3 | 3.164      | 0.054             | 0.033           | 0.038      | 0.068             |           | Set Trigger |
| 4 | 3.134      | 0.054             | 0.033           | 0.038      | 0.066             |           | Set Trigger |
| 5 | 3.097      | 0.054             | 0.033           | 0.038      | 0.066             |           | Set Trigger |

Avg 3.09

## Trigger Profile [ lbs,inch ]

Profile SWS  
 GunType: Rifle  
 Make: Remington  
 Note: R. Putch 9/26/08

Model: M/24  
 Serial No: Form #F005  
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



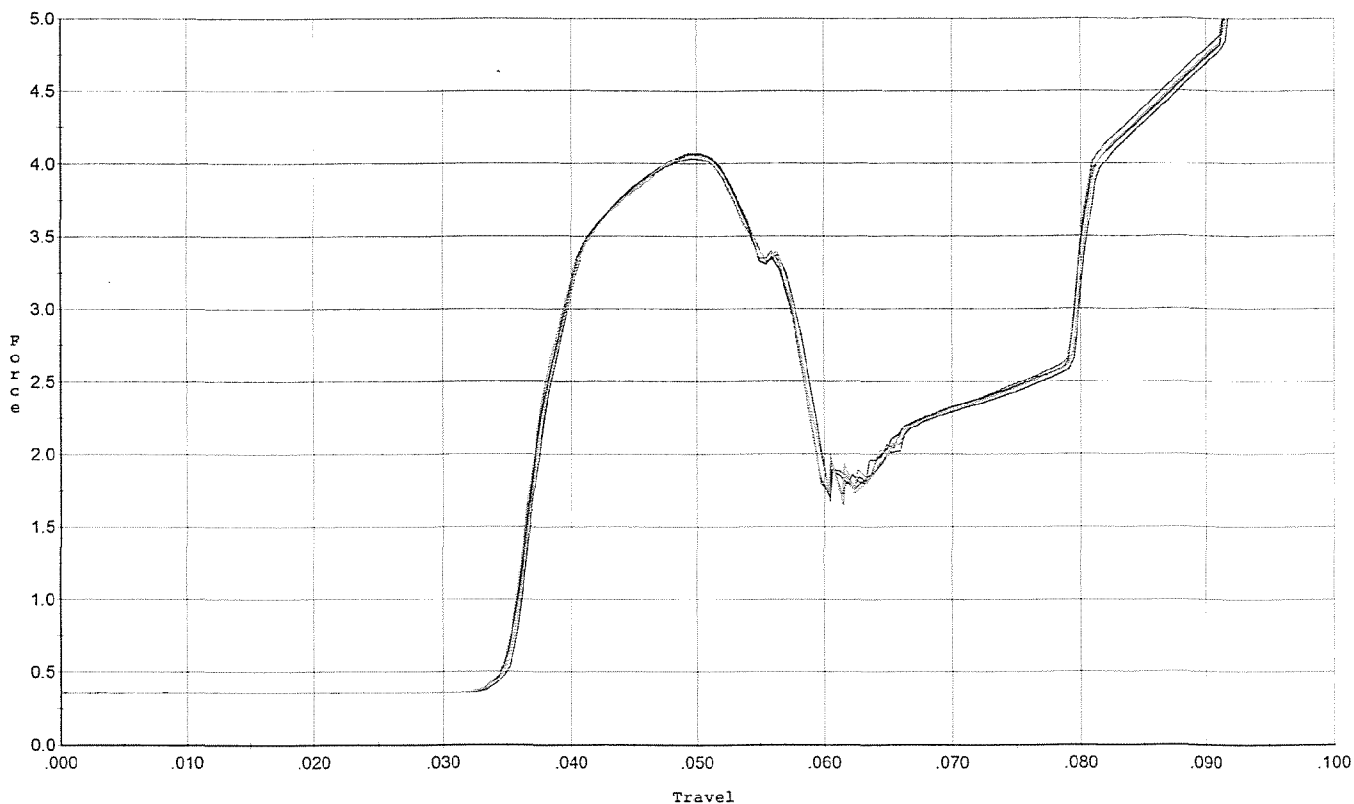
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 3.191      | 0.056             | 0.034           | 0.038      | 0.068             |           | Set Trigger |
| 2 | 3.143      | 0.054             | 0.034           | 0.038      | 0.066             |           | Set Trigger |
| 3 | 3.248      | 0.055             | 0.033           | 0.037      | 0.069             |           | Set Trigger |
| 4 | 3.236      | 0.055             | 0.033           | 0.037      | 0.069             |           | Set Trigger |
| 5 | 3.220      | 0.055             | 0.033           | 0.037      | 0.069             |           | Set Trigger |

Aug 3.20

## Trigger Profile [ lbs,inch ]

Profile SWS  
 GunType: Rifle  
 Make: Remington  
 Note: R. Putch 9/26/08

Model: M/24  
 Serial No: Form #F005  
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



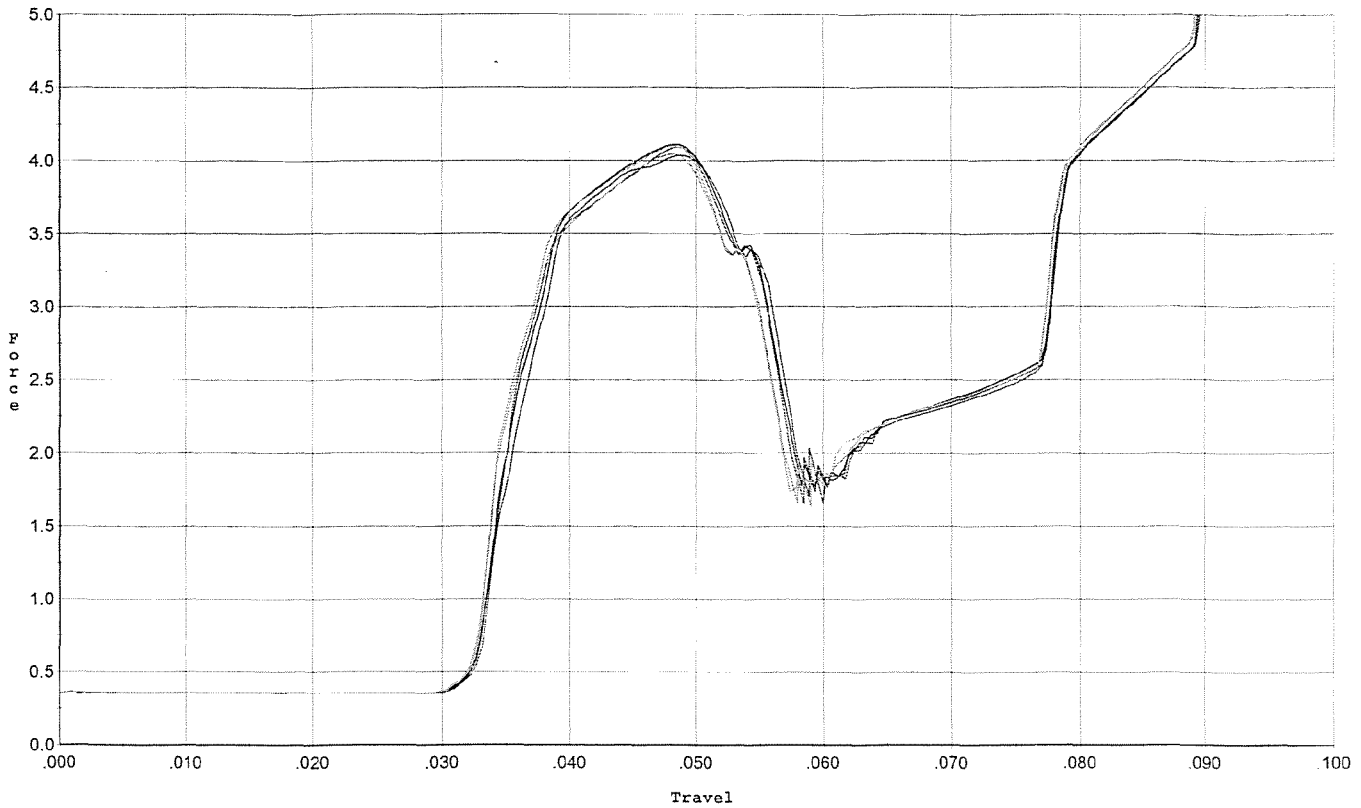
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 4.063      | 0.058             | 0.035           | 0.037      | 0.089             |           | Set Trigger |
| 2 | 4.065      | 0.057             | 0.035           | 0.037      | 0.088             |           | Set Trigger |
| 3 | 4.031      | 0.057             | 0.035           | 0.037      | 0.088             |           | Set Trigger |
| 4 | 4.075      | 0.057             | 0.035           | 0.037      | 0.088             |           | Set Trigger |
| 5 | 4.058      | 0.057             | 0.035           | 0.037      | 0.088             |           | Set Trigger |

Avg 4.05

## Trigger Profile [ lbs,inch ]

Profile SWS  
 GunType: Rifle  
 Make: Remington  
 Note: R. Putch 9/26/08

Model: M/24  
 Serial No: Form #F005  
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



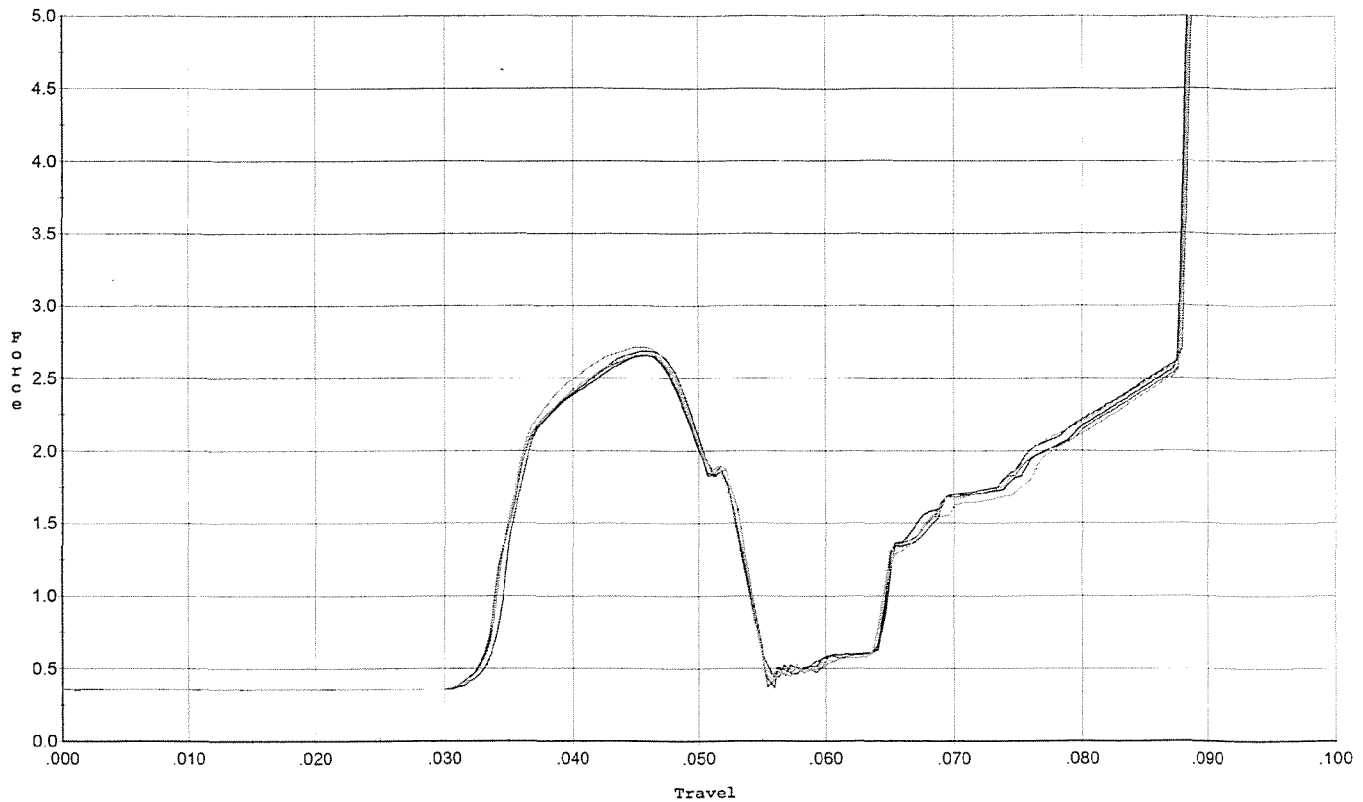
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 4.037      | 0.056             | 0.033           | 0.036      | 0.089             |           | Set Trigger |
| 2 | 4.108      | 0.055             | 0.033           | 0.036      | 0.088             |           | Set Trigger |
| 3 | 4.089      | 0.055             | 0.033           | 0.036      | 0.088             |           | Set Trigger |
| 4 | 4.099      | 0.055             | 0.032           | 0.036      | 0.088             |           | Set Trigger |
| 5 | 4.045      | 0.055             | 0.032           | 0.036      | 0.087             |           | Set Trigger |

Avg 4.07

## Trigger Profile [ lbs,inch ]

Profile SWS  
 GunType: Rifle  
 Make: Remington  
 Note: R. Putch 9/26/08

Model: M/24  
 Serial No: Form #F005  
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



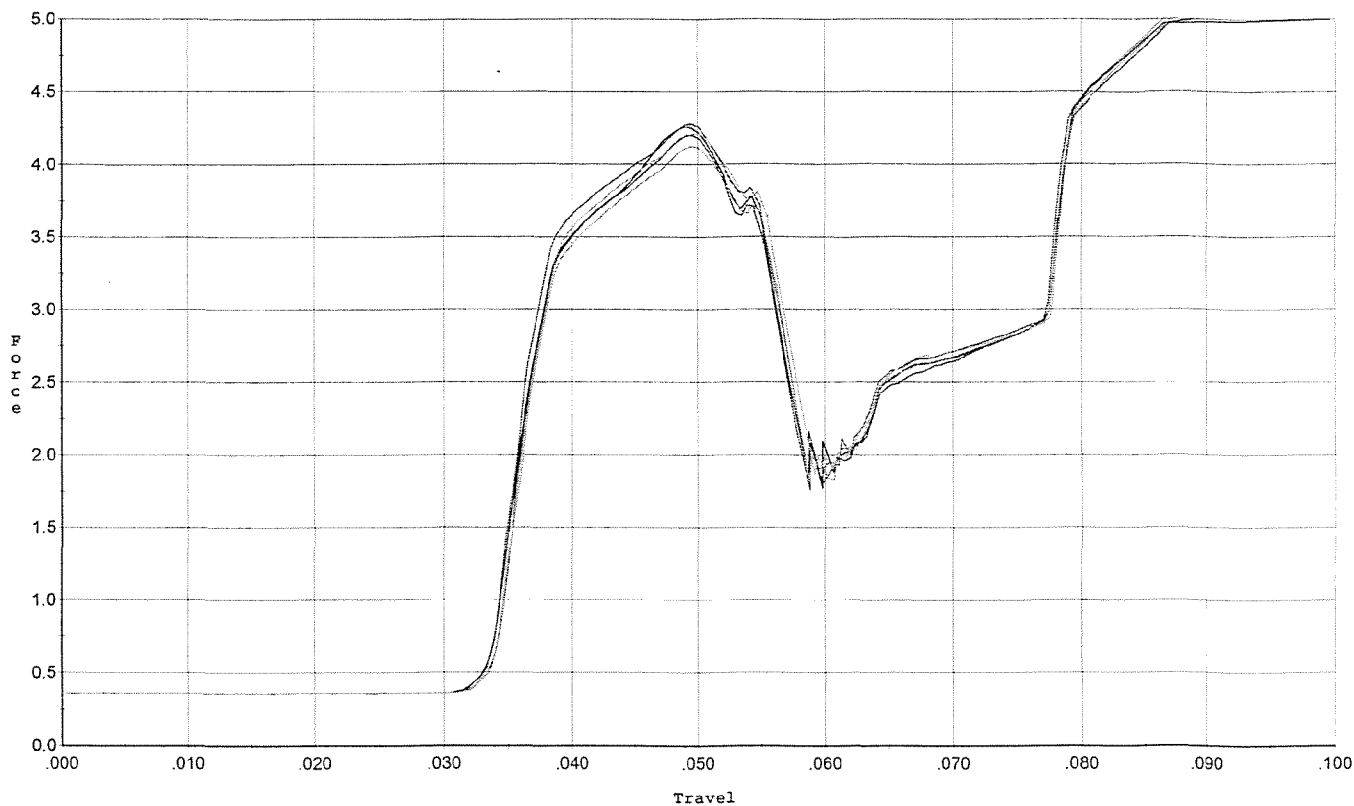
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 2.688      | 0.053             | 0.033           | 0.039      | 0.055             |           | Set Trigger |
| 2 | 2.659      | 0.054             | 0.033           | 0.039      | 0.055             |           | Set Trigger |
| 3 | 2.653      | 0.054             | 0.033           | 0.039      | 0.056             |           | Set Trigger |
| 4 | 2.672      | 0.053             | 0.033           | 0.039      | 0.055             |           | Set Trigger |
| 5 | 2.714      | 0.052             | 0.033           | 0.039      | 0.055             |           | Set Trigger |

Avg 2.67

## Trigger Profile [ lbs,inch ]

Profile SWS  
 GunType: Rifle  
 Make: Remington  
 Note: R. Putch 9/26/08

Model: M/24  
 Serial No: Form #F005  
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 4.200      | 0.055             | 0.034           | 0.036      | 0.087             |           | Set Trigger |
| 2 | 4.260      | 0.055             | 0.033           | 0.036      | 0.088             |           | Set Trigger |
| 3 | 4.281      | 0.056             | 0.034           | 0.036      | 0.093             |           | Set Trigger |
| 4 | 4.211      | 0.055             | 0.034           | 0.036      | 0.089             |           | Set Trigger |
| 5 | 4.123      | 0.056             | 0.034           | 0.036      | 0.089             |           | Set Trigger |

Avg 4.21