

56789945

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

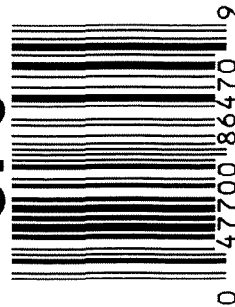
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

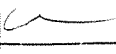
G6789945

UPC



GUN SERIAL #

G 678 9945

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		12-1-08	SPD
430	ASSEMBLE TO STOCK		12-1-08	SP
440	PROOF		12-1-08	SPD
460	CHECK HEADSPACE		12-1-08	SPD
470	DIS-ASSEMBLE ACTION		12-1-08	SPD
472	SERIALIZE BOLT HANDLE	MAGNA-FLUX	12-2-08	RTZ
475	DRILL AND TAP SIGHT HOLES		12-2-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR 	12/9/08	
490	MAGNAFLUX BOLT		12-9-08	MR
500	ROLLMARK CALIBER		12/9/08	RT
520	GOFF BLAST BBL / REC		12-11-08	DC
542	APPLY COATINGS (BARREL ACTION)		12/6	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		12-29-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12-29-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12-29-08	SP
	D) OIL FIRING PIN ASSEMBLY		1-14-09	RTZ
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		
F004 REV 5/2006				

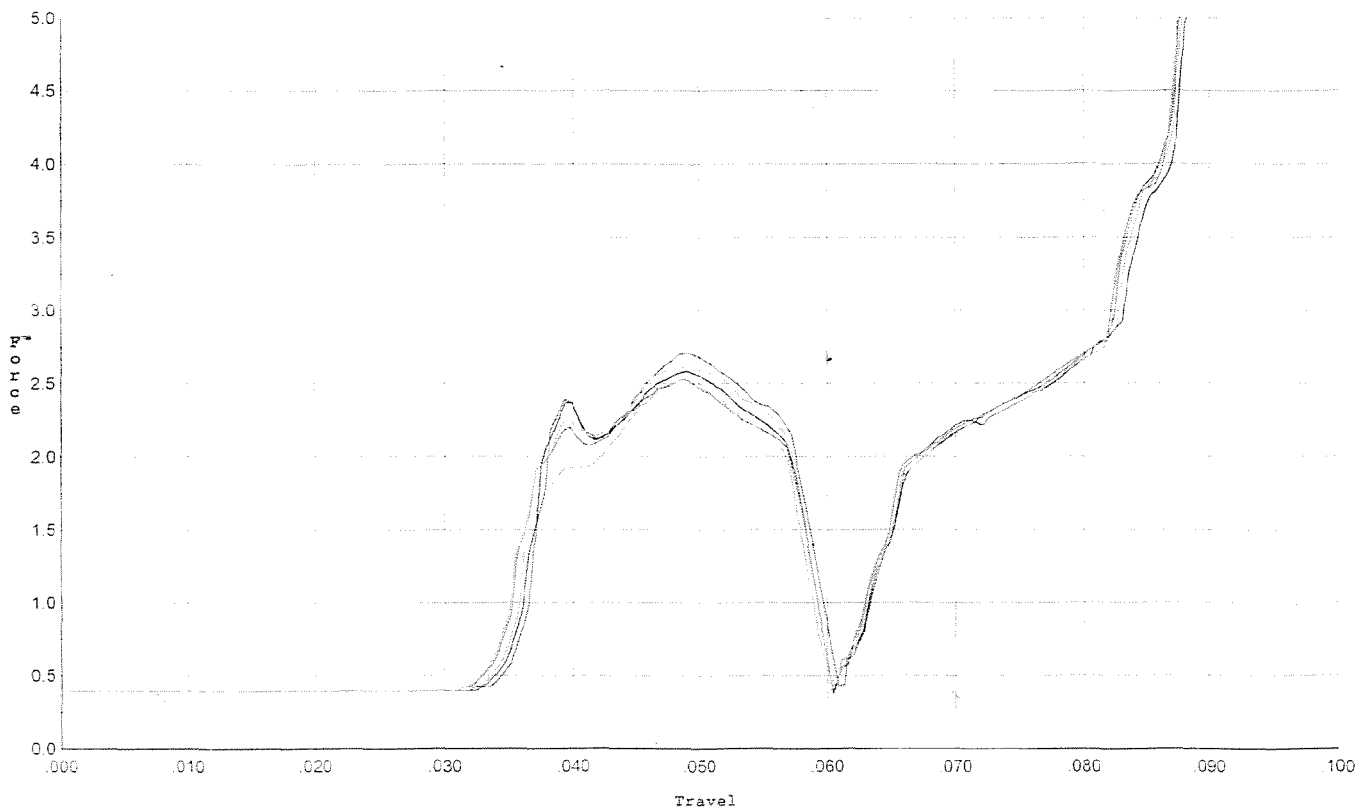
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>2</u> <u>2</u> <u>2</u>	1-22-09	NW
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3</u> <u>3</u> <u>3</u>	1-22-09	NW
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.0245</u> <u>.024</u>	1-22-09	NW
	J) ASSEMBLE STOCK		1-14-09	RTZ
	K) ASSEMBLE SWIVEL STUDS			
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	1-20-09	TL
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		1-20-09	NW
670	FINAL INSPECTION A) HEADSPACE		1-22-09	NW
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.47</u> <u>2.34</u> <u>2.37</u> <u>2.39</u> <u>2.43</u>	1-21-09	NW
	C) FUNCTION		1-23-09	Per
690	PACK			

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 12/18/2008

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



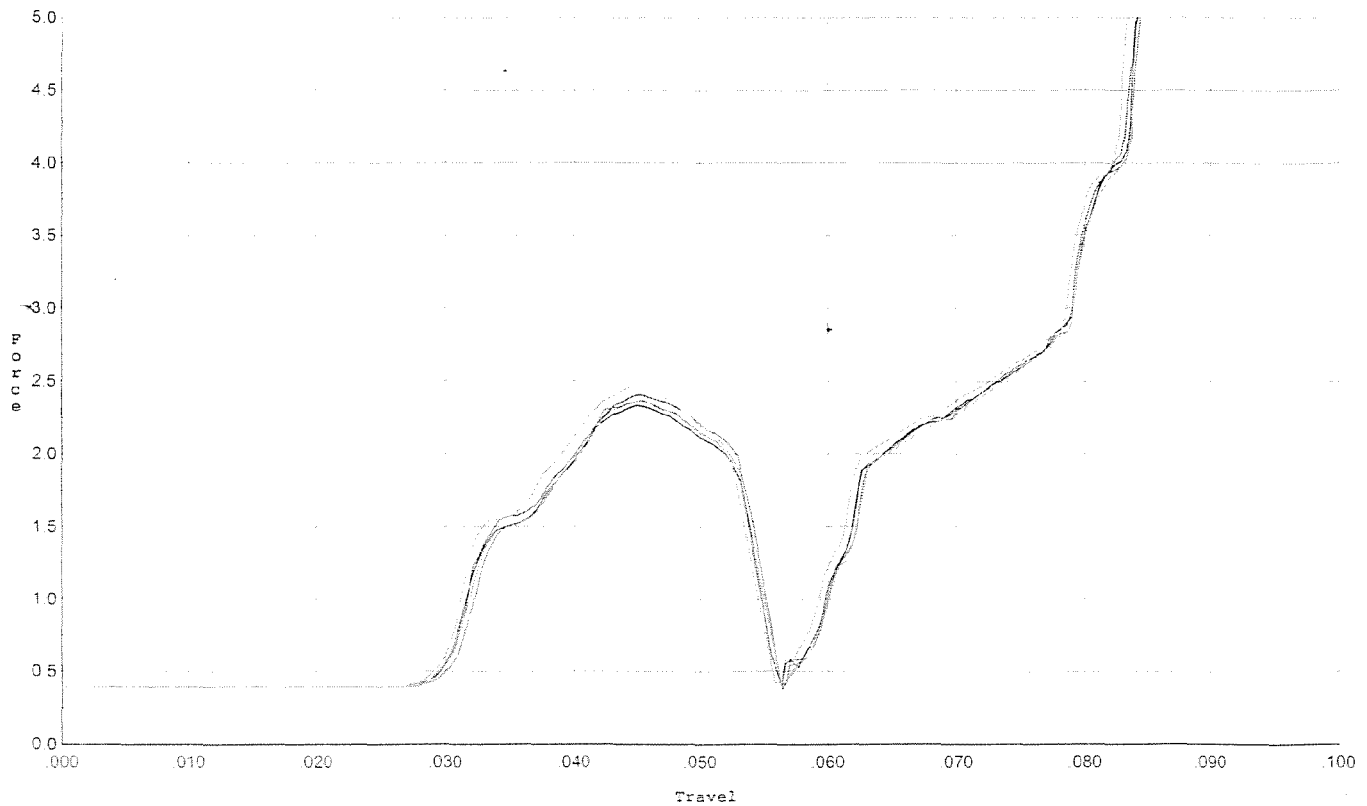
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.706	0.059	0.035	0.035	0.066		Set Trigger
2	2.583	0.058	0.035	0.036	0.064		Set Trigger
3	2.531	0.058	0.034	0.035	0.064		Set Trigger
4	2.612	0.058	0.035	0.036	0.065		Set Trigger
5	2.525	0.057	0.034	0.035	0.062		Set Trigger

A-259

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 12/18/2008

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles +/- .50 lb



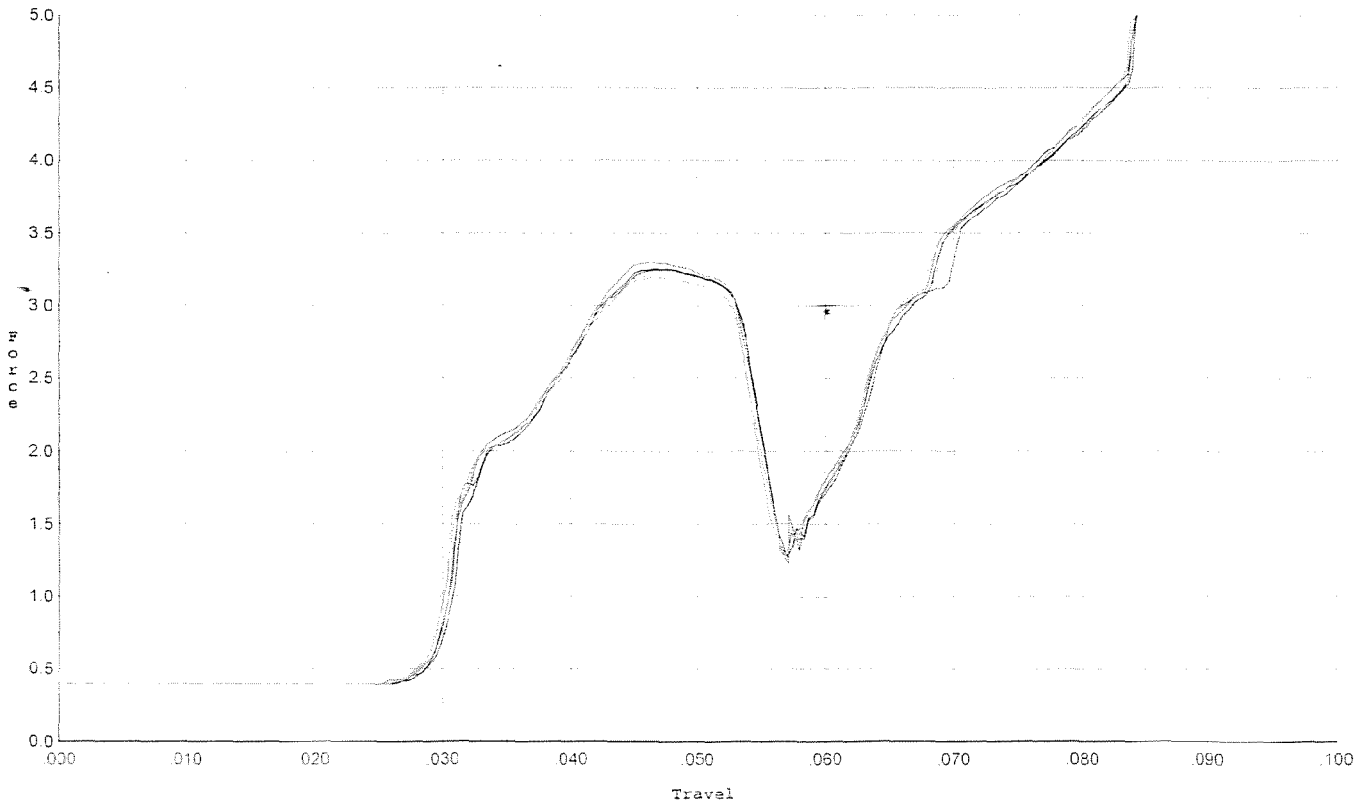
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.405	0.054	0.031	0.035	0.058		Set Trigger
2	2.334	0.053	0.031	0.036	0.055		Set Trigger
3	2.364	0.053	0.031	0.036	0.055		Set Trigger
4	2.371	0.053	0.031	0.036	0.055		Set Trigger
5	2.466	0.053	0.030	0.036	0.057		Set Trigger

A-2-38

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schultz 12/18/2008

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



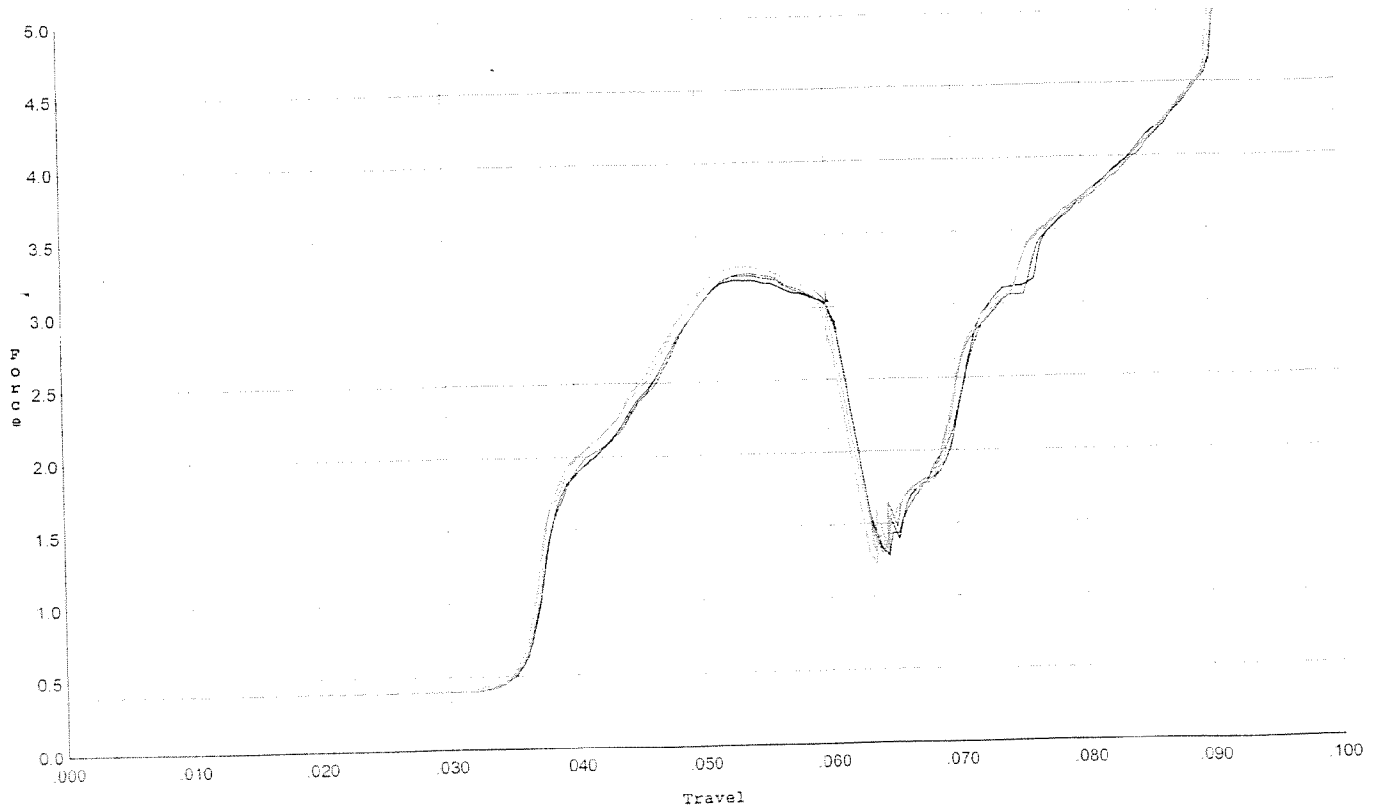
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.253	0.054	0.029	0.033	0.076		Set Trigger
2	3.250	0.054	0.030	0.033	0.075		Set Trigger
3	3.293	0.054	0.030	0.033	0.077		Set Trigger
4	3.188	0.053	0.029	0.033	0.074		
5	3.199	0.053	0.029	0.033	0.074		

A-3-23

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 12/18/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs after 20 cycles+/- .75 lb



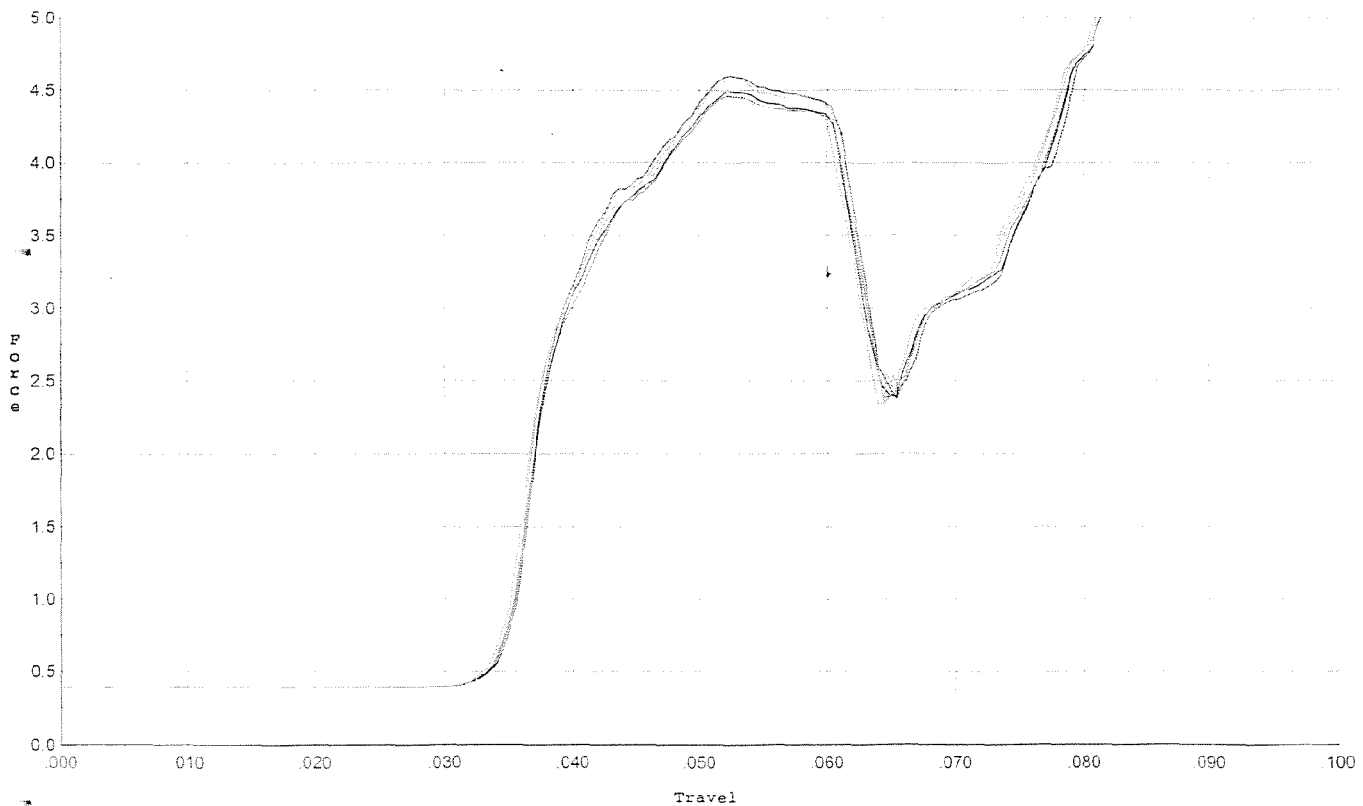
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.220	0.061	0.036	0.035	0.078		Set Trigger
2	3.192	0.061	0.036	0.035	0.078		Set Trigger
3	3.239	0.061	0.036	0.035	0.079		Set Trigger
4	3.314	0.060	0.035	0.035	0.079		Set Trigger
5	3.285	0.060	0.036	0.035	0.079		Set Trigger

A-3.25

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 12/18/2008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



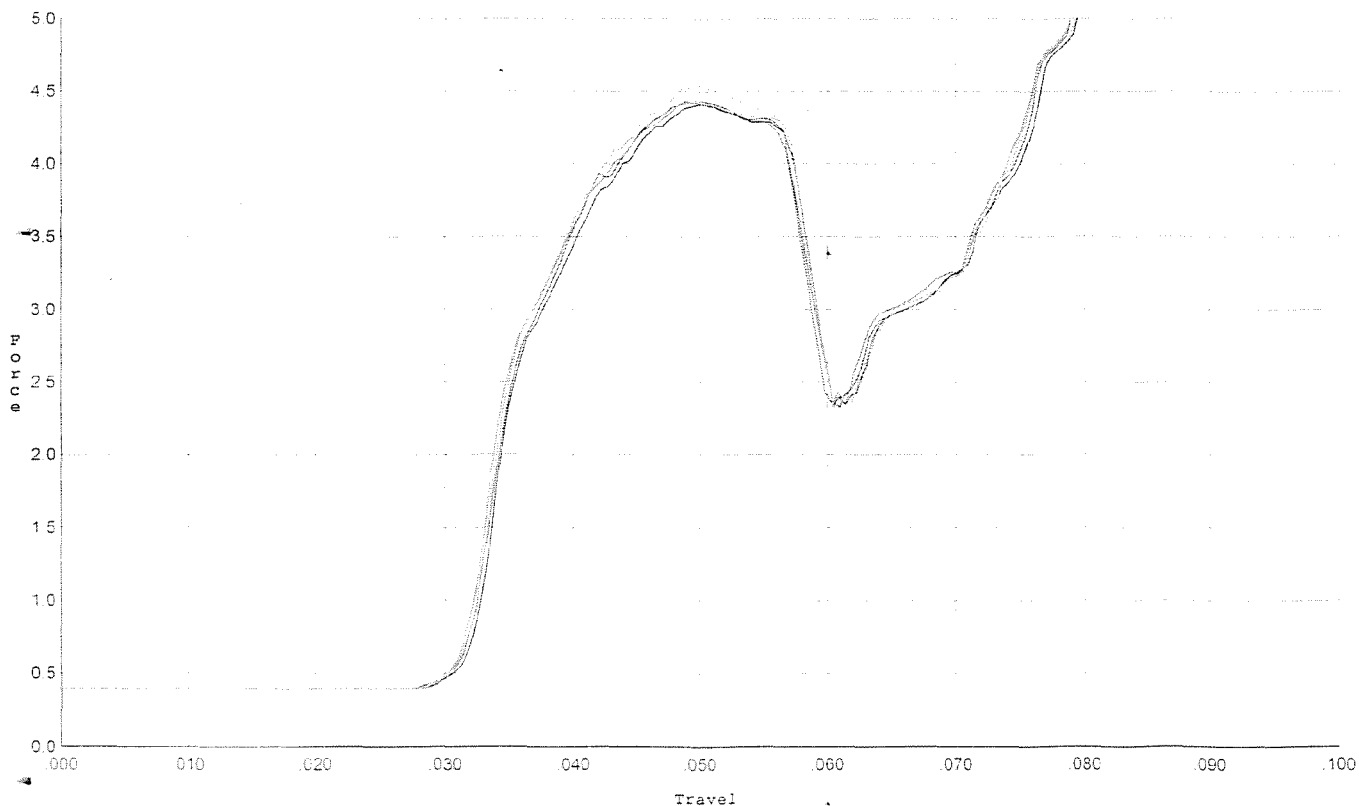
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.597	0.061	0.034	0.024	0.116		Set Trigger
2	4.487	0.061	0.035	0.025	0.112		Set Trigger
3	4.463	0.061	0.035	0.025	0.111		Set Trigger
4	4.490	0.062	0.034	0.024	0.115		Set Trigger
5	4.577	0.062	0.034	0.024	0.117		Set Trigger

A.452

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 12/18/2008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles +/- 1.0 lb



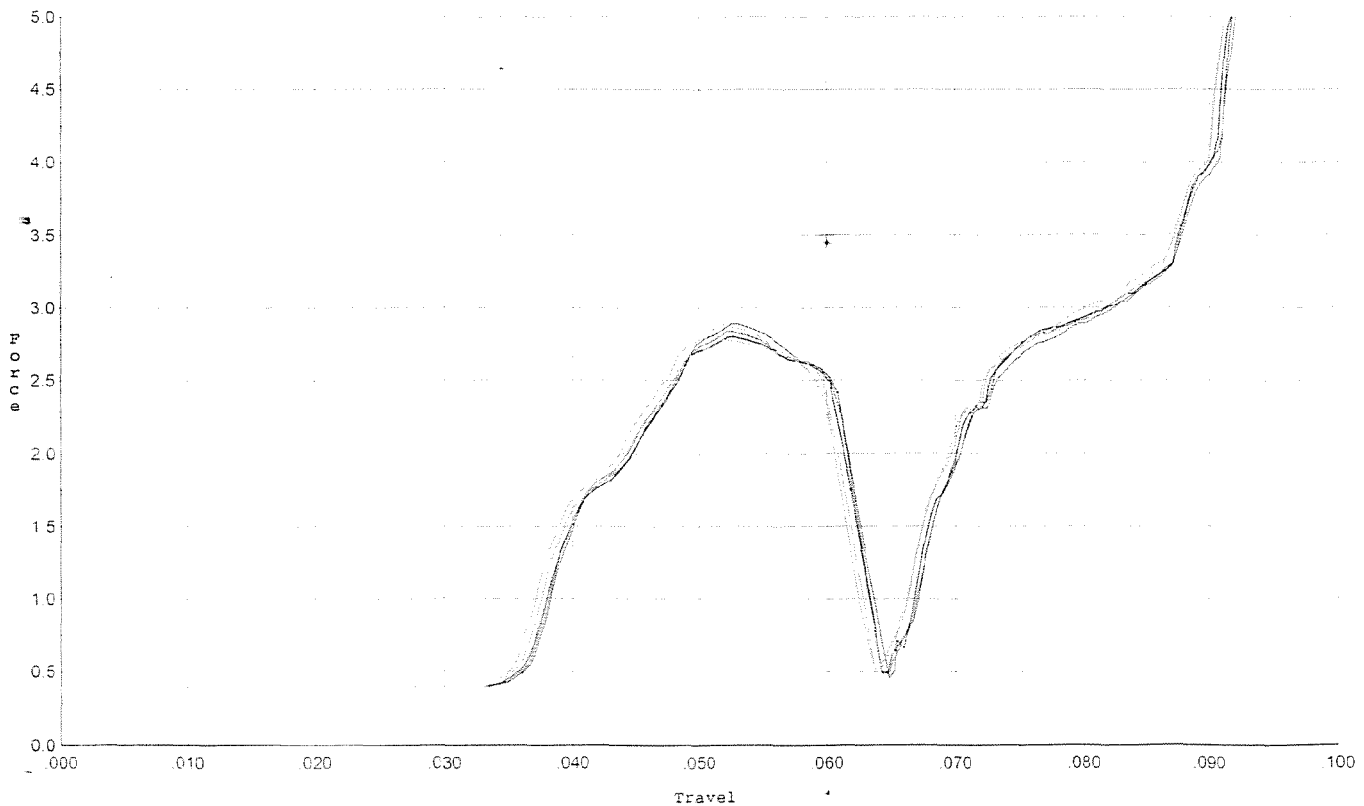
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.439	0.057	0.031	0.026	0.106		Set Trigger
2	4.411	0.057	0.032	0.026	0.107		Set Trigger
3	4.423	0.057	0.031	0.026	0.107		Set Trigger
4	4.539	0.058	0.031	0.026	0.111		Set Trigger
5	4.440	0.057	0.031	0.026	0.109		Set Trigger

A-4.45

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 12/18/2008

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



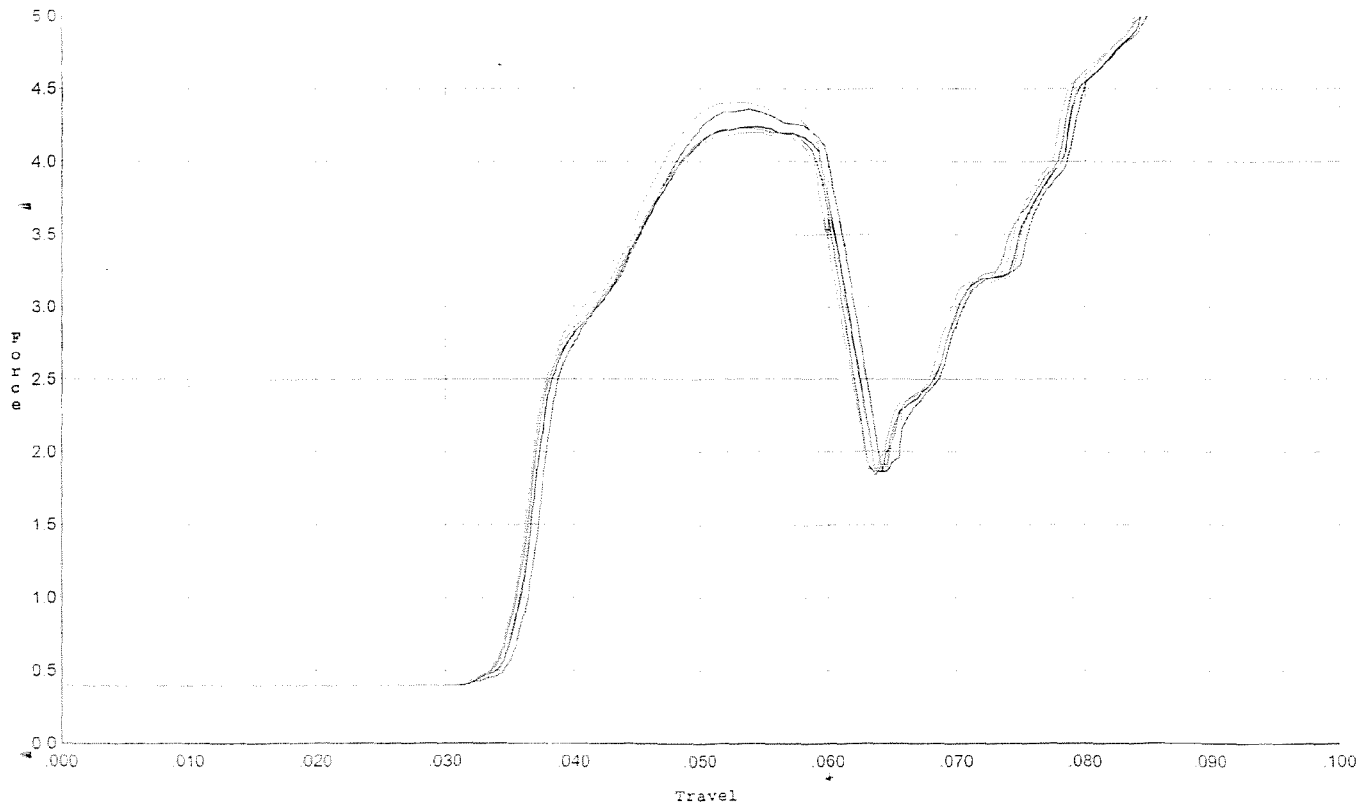
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.888	0.061	0.037	0.037	0.070		Set Trigger
2	2.801	0.062	0.037	0.036	0.070		Set Trigger
3	2.833	0.061	0.037	0.037	0.070		Set Trigger
4	2.780	0.061	0.036	0.036	0.070		Set Trigger
5	2.877	0.060	0.036	0.036	0.069		Set Trigger

A-2-83

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 12/18/2008

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lb +/- 1.0 lb for target&accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.360	0.061	0.035	0.033	0.106		Set Trigger
2	4.236	0.061	0.035	0.034	0.104		Set Trigger
3	4.230	0.060	0.034	0.034	0.102		Set Trigger
4	4.407	0.059	0.035	0.034	0.104		Set Trigger
5	4.200	0.059	0.034	0.034	0.100		Set Trigger

A-4.28