

G6789953

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

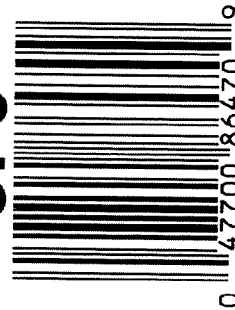
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6789953

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G6789953

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		12-1-08	SP
430	ASSEMBLE TO STOCK		12-1-08	SP
440	PROOF		12-1-08	SP
460	CHECK HEADSPACE		12-1-08	SP
470	DIS-ASSEMBLE ACTION		12-1-08	SP
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	12-2-08	Rsn
475	DRILL AND TAP SIGHT HOLES	DEC 09 2008	12-2-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR (A)	12/9/08	(A)
490	MAGNAFLUX BOLT		12/9/08	MR
500	ROLLMARK CALIBER		12/9/08	RT
520	GOFF BLAST BBL / REC		12/9/08	DG
542	APPLY COATINGS (BARREL ACTION)		12/15	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		12-16-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12-16-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12-16-08	SP
	D) OIL FIRING PIN ASSEMBLY		1-7-09	Rsn
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

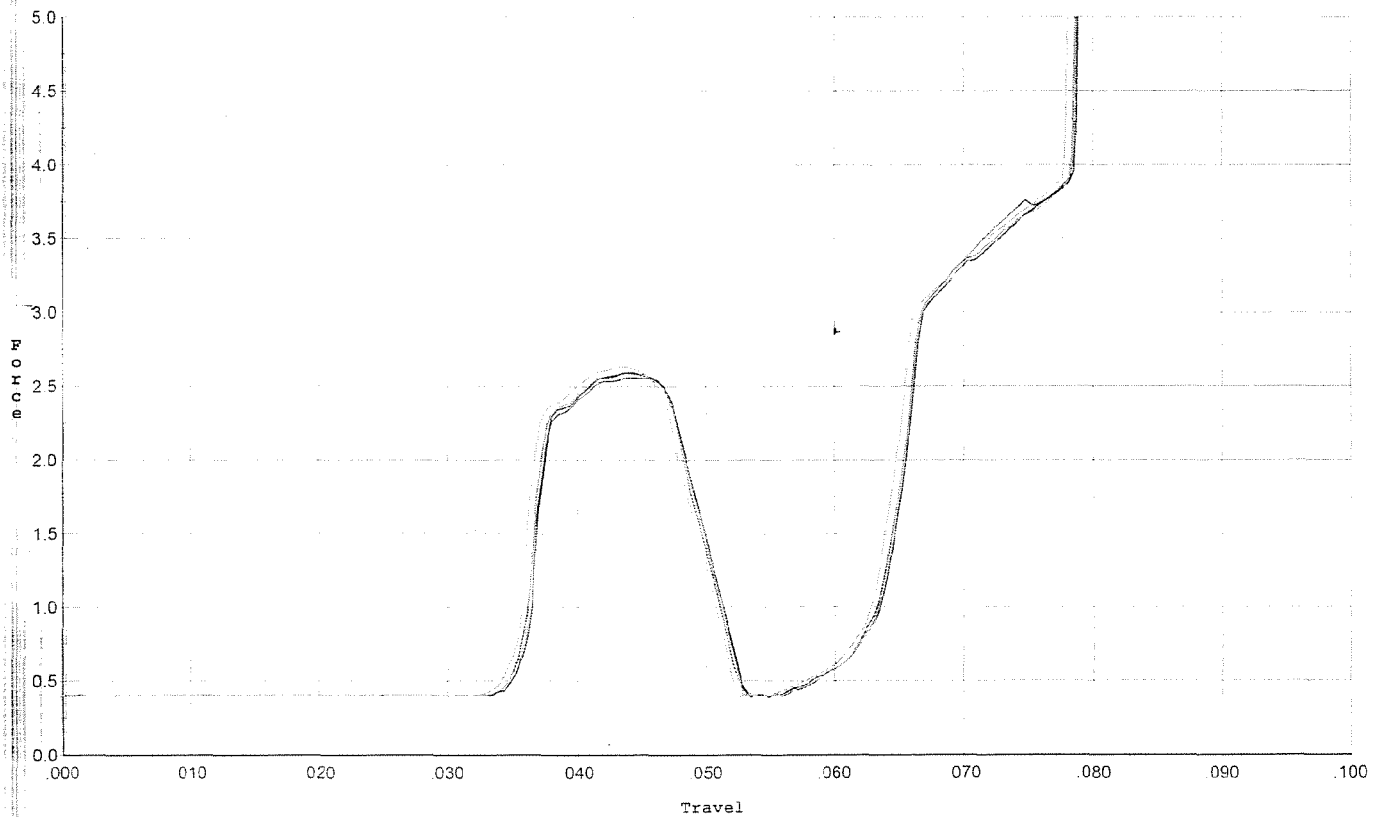
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>40</u> <u>40</u> <u>40</u>	1-16-09	L. N.
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>50</u> <u>50</u> <u>50</u>	1-16-09	L. N.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	1-16-09	L. N.
	J) ASSEMBLE STOCK		1-7-09	ESN
	K) ASSEMBLE SWIVEL STUDS		1-16-09	L. N.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	1-15-09	L. N.
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		1-15-09	TC
670	FINAL INSPECTION A) HEADSPACE		1-16-09	L. N.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.56</u> <u>2.51</u> <u>2.53</u> <u>2.59</u> <u>2.46</u>	1-16-09	TC
	C) FUNCTION		1-16-09	L. N.
690	PACK		1/20/09	Fry

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: 1/15/09

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



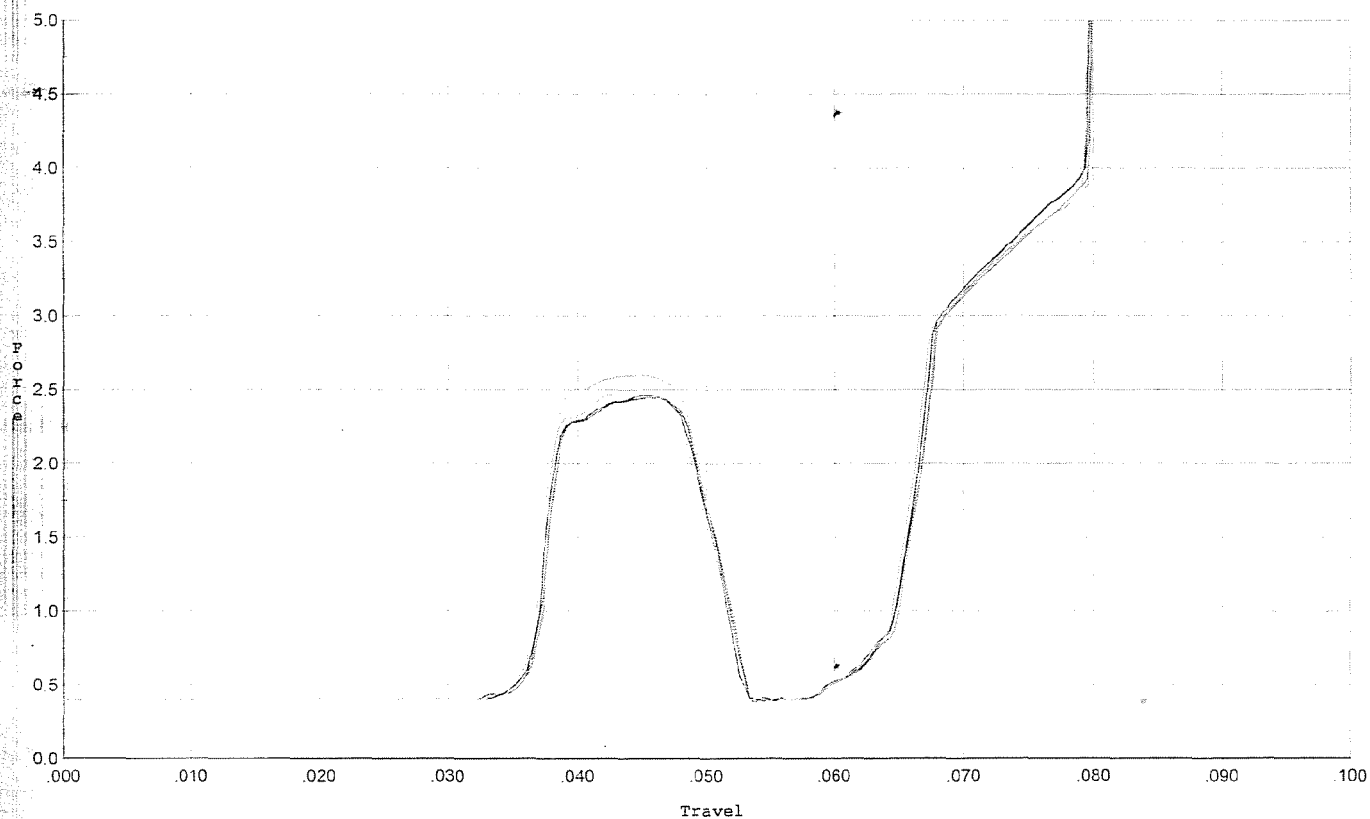
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.559	0.050	0.035	0.035	0.046		Set Trigger
2	2.594	0.052	0.035	0.035	0.048		Set Trigger
3	2.591	0.047	0.035	0.036	0.043		Set Trigger
4	2.607	0.047	0.035	0.036	0.043		Set Trigger
5	2.631	0.047	0.035	0.036	0.044		Set Trigger

Aug 2.59

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: 1/15/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



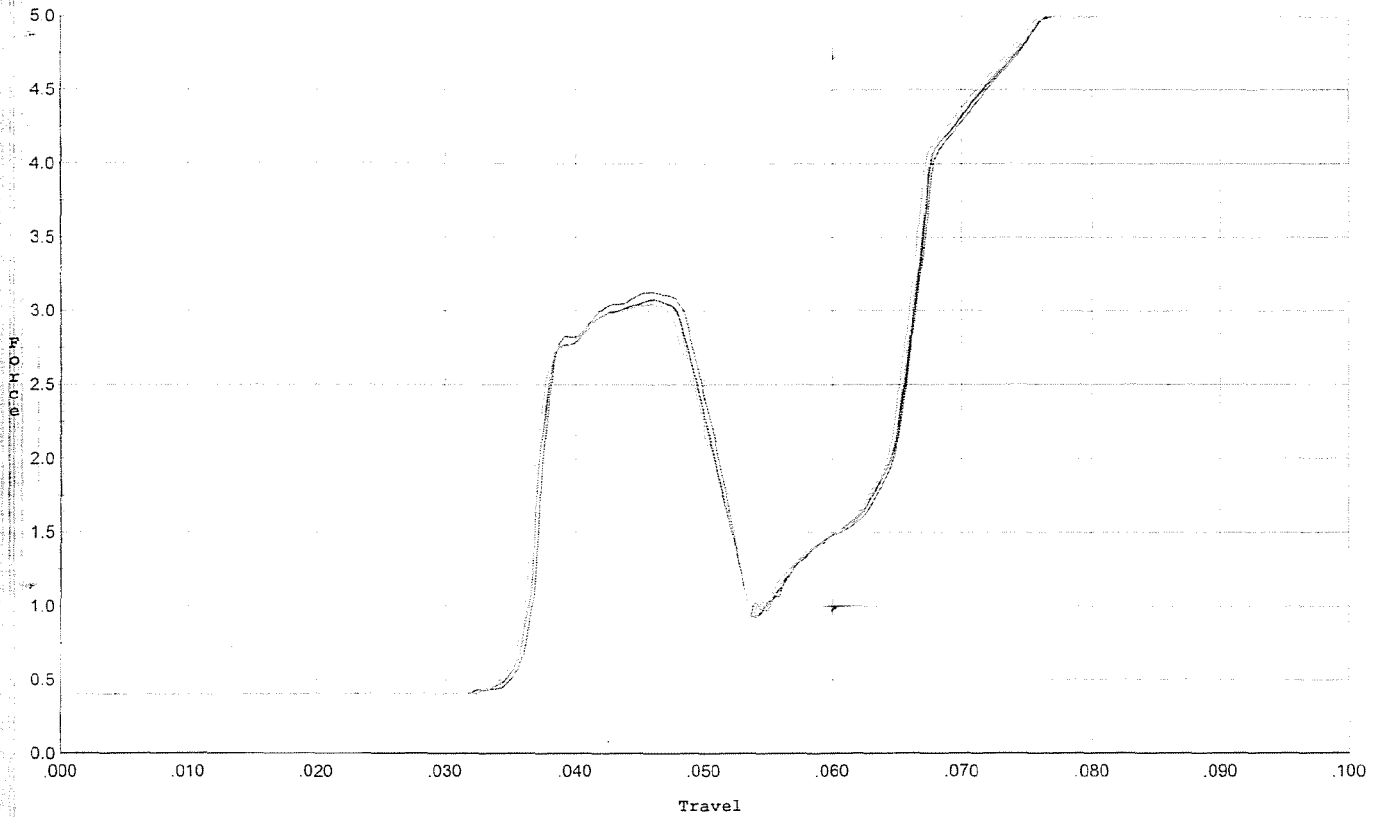
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.445	0.051	0.036	0.036	0.046		Set Trigger
2	2.464	0.051	0.036	0.036	0.046		Set Trigger
3	2.461	0.052	0.037	0.035	0.047		Set Trigger
4	2.602	0.050	0.037	0.037	0.046		Set Trigger
5	2.466	0.052	0.036	0.036	0.047		Set Trigger

Avg 2.48

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: 1/15/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



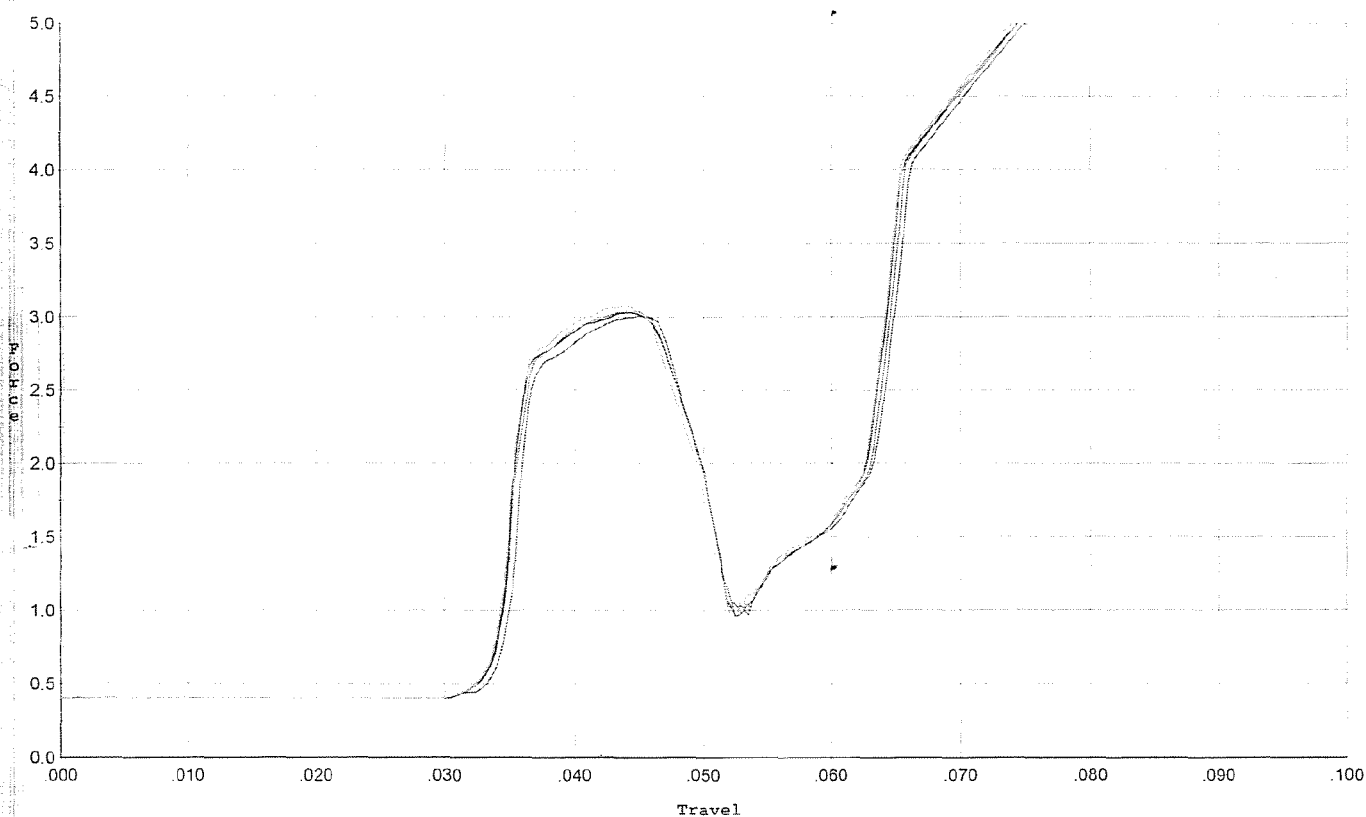
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.126	0.052	0.036	0.034	0.057		Set Trigger
2	3.074	0.052	0.036	0.034	0.057		Set Trigger
3	3.075	0.052	0.036	0.034	0.057		Set Trigger
4	3.045	0.050	0.036	0.035	0.054		Set Trigger
5	3.054	0.052	0.035	0.033	0.057		Set Trigger

Aug 307

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: 1/15/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



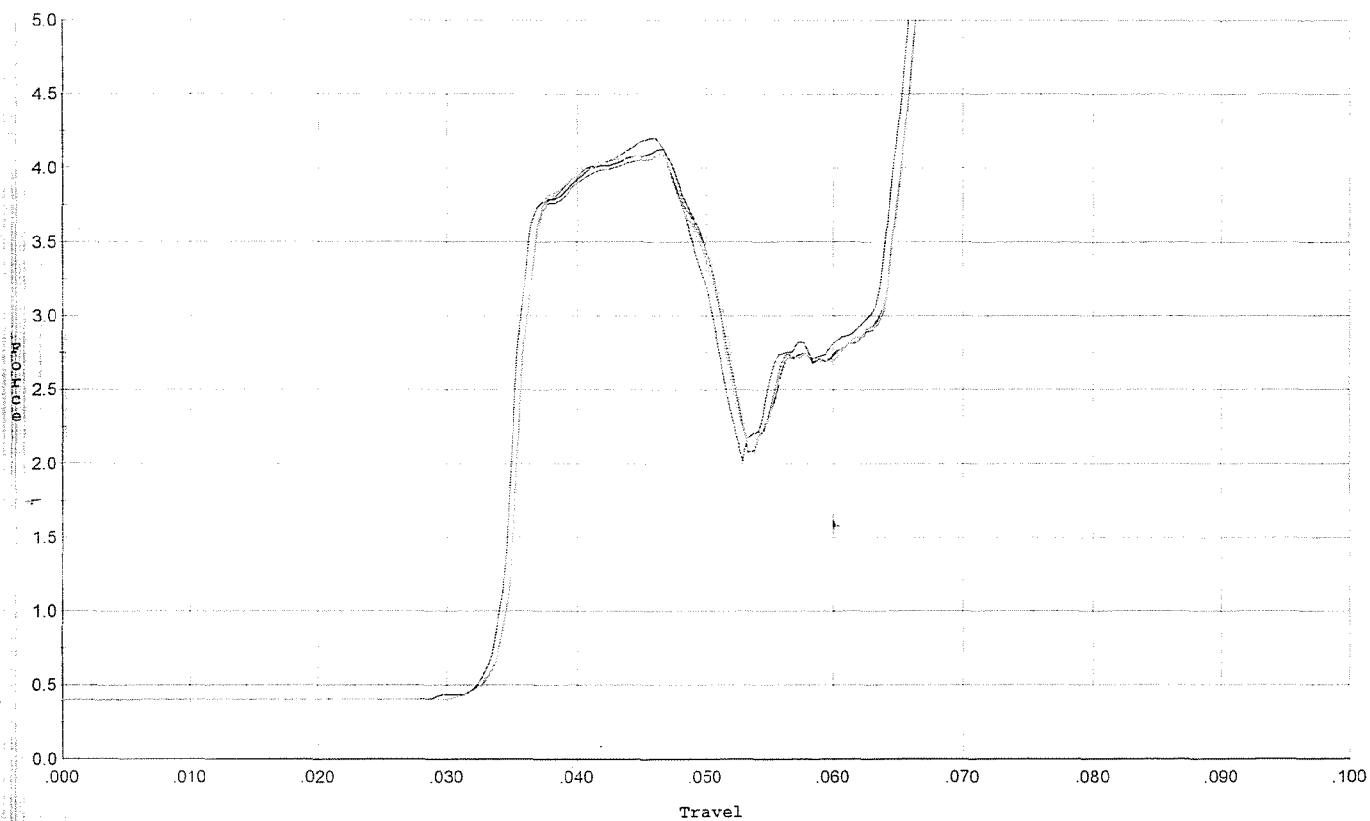
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.004	0.050	0.034	0.034	0.055		Set Trigger
2	3.029	0.050	0.034	0.033	0.056		Set Trigger
3	3.044	0.050	0.034	0.034	0.056		Set Trigger
4	3.076	0.050	0.033	0.033	0.057		Set Trigger
5	3.043	0.049	0.033	0.034	0.055		Set Trigger

Avg 3.03

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: 1/15/09

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



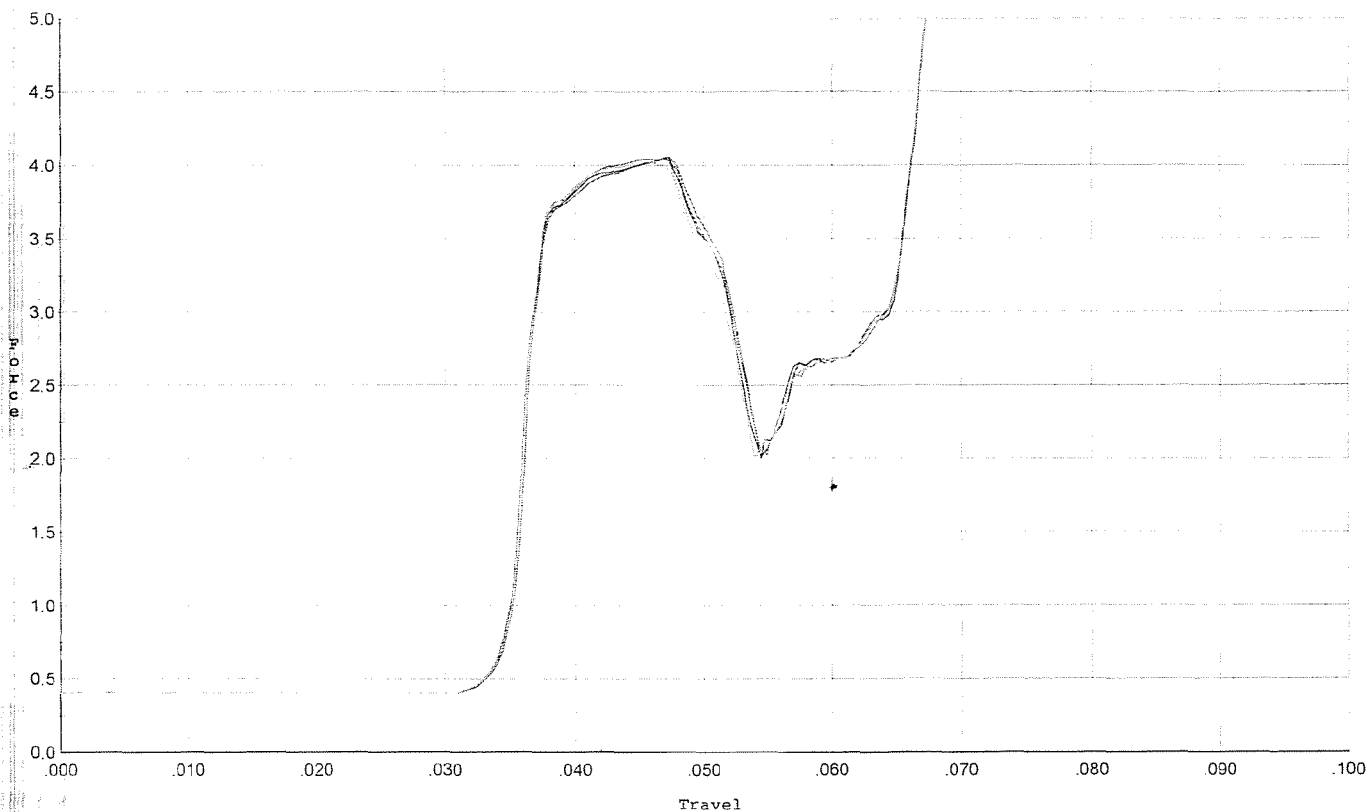
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.203	0.050	0.033	0.028	0.075		Set Trigger
2	4.128	0.050	0.034	0.028	0.075		Set Trigger
3	4.097	0.050	0.034	0.028	0.074		Set Trigger
4	4.080	0.051	0.034	0.028	0.077		Set Trigger
5	4.094	0.051	0.034	0.028	0.075		Set Trigger

Avg 4.12

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: 1/15/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



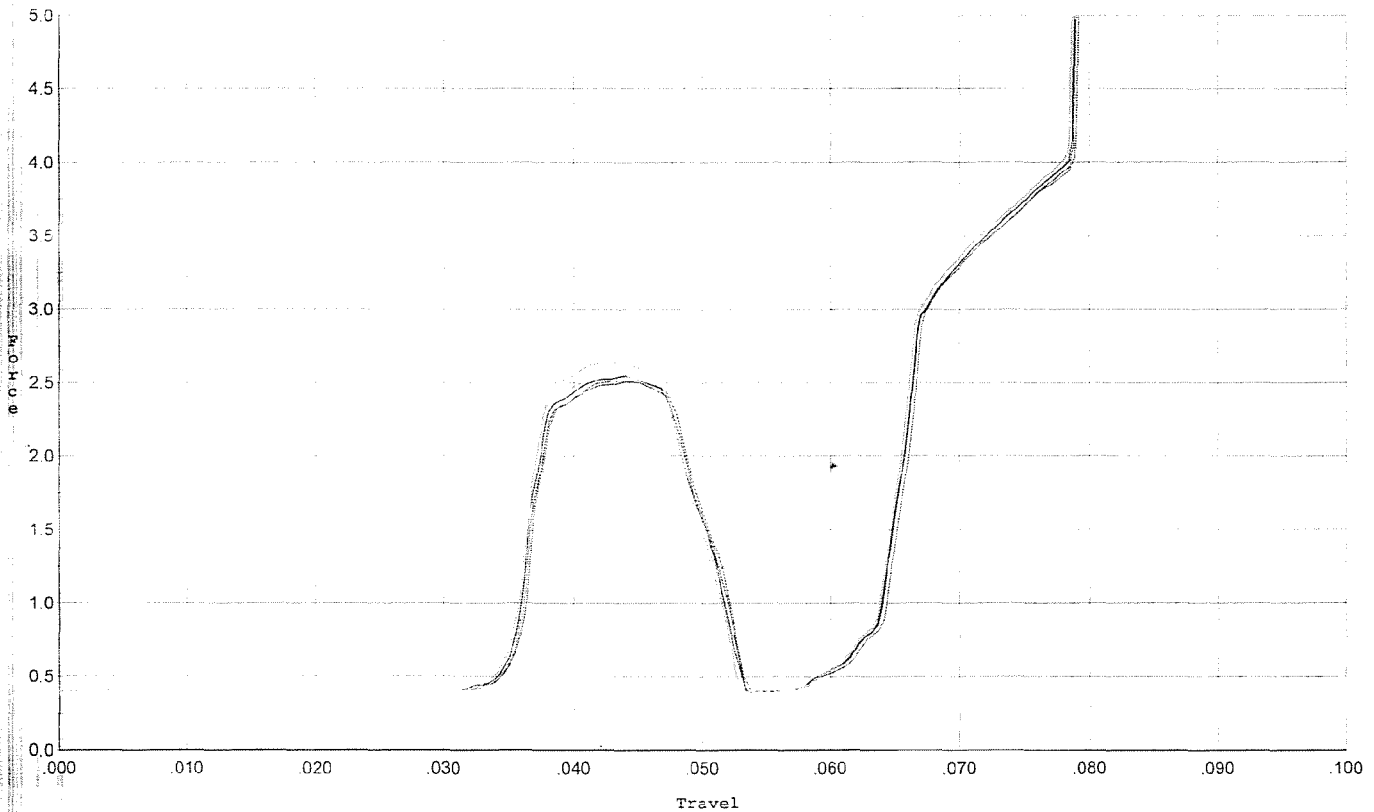
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.061	0.053	0.034	0.029	0.078		Set Trigger
2	4.050	0.052	0.034	0.028	0.076		Set Trigger
3	4.050	0.052	0.034	0.028	0.076		Set Trigger
4	4.038	0.052	0.034	0.028	0.077		Set Trigger
5	4.023	0.052	0.034	0.028	0.077		Set Trigger

Aug 4.04

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: 1/15/09

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



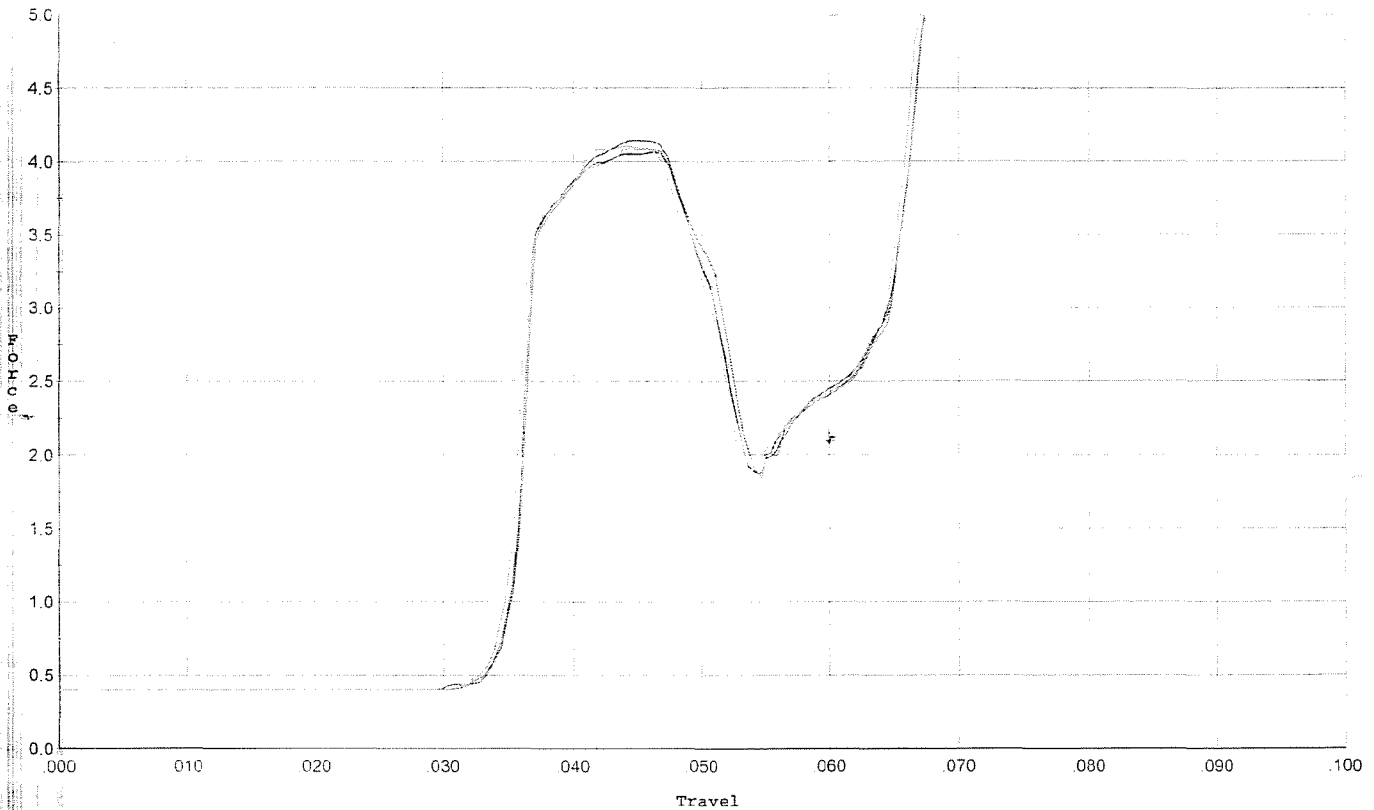
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.512	0.052	0.035	0.035	0.049		Set Trigger
2	2.543	0.051	0.035	0.035	0.048		Set Trigger
3	2.512	0.052	0.035	0.035	0.048		Set Trigger
4	2.553	0.051	0.035	0.035	0.049		Set Trigger
5	2.637	0.051	0.035	0.035	0.049		Set Trigger

Aug 2.55

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: 1/15/09

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.147	0.051	0.034	0.029	0.073		Set Trigger
2	4.066	0.051	0.034	0.029	0.073		Set Trigger
3	4.081	0.051	0.034	0.029	0.074		Set Trigger
4	4.105	0.052	0.034	0.029	0.075		Set Trigger
5	4.091	0.051	0.034	0.029	0.074		Set Trigger

Aug 4.09