

G678 9955-

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

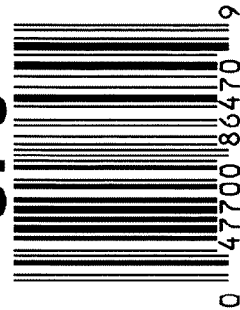
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6789955

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G678 9955

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		12-1-08	SPD
430	ASSEMBLE TO STOCK		12-1-08	SP
440	PROOF		12-1-08	SPD
460	CHECK HEADSPACE		12-1-08	SPD
470	DIS-ASSEMBLE ACTION		12-1-08	SPD
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	12-2-08	RTZ
475	DRILL AND TAP SIGHT HOLES	DEC 09 2008	12-2-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR (R)	12/9/08	(R)
490	MAGNAFLUX BOLT		12/9/08	MR
500	ROLLMARK CALIBER		12/9/08	RT
520	GOFF BLAST BBL / REC		12/11/08	DG
542	APPLY COATINGS (BARREL ACTION)		12/16	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		12-19-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12-19-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12-19-08	SP
	D) OIL FIRING PIN ASSEMBLY		1-2-09	RTZ
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4⁰</u> <u>4⁰</u> <u>3⁰</u>	1-14-09	L N
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>5⁰</u> <u>5⁰</u> <u>6⁰</u>	1-14-09	L N
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.025</u> <u>.024</u> <u>.024</u>	1-14-09	L N
	J) ASSEMBLE STOCK		1-7-09	RZ
	K) ASSEMBLE SWIVEL STUDS		1-14-09	R N
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	1-12-09	L P D
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		1-12-09	R P
670	FINAL INSPECTION A) HEADSPACE		1-14-09	R N
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>250</u> <u>253</u> <u>249</u> <u>248</u> <u>250</u>	1-13-09	R N
	C) FUNCTION		1-14-09	L N
690	PACK		1/19/09	F M

F004 REV 5/2006

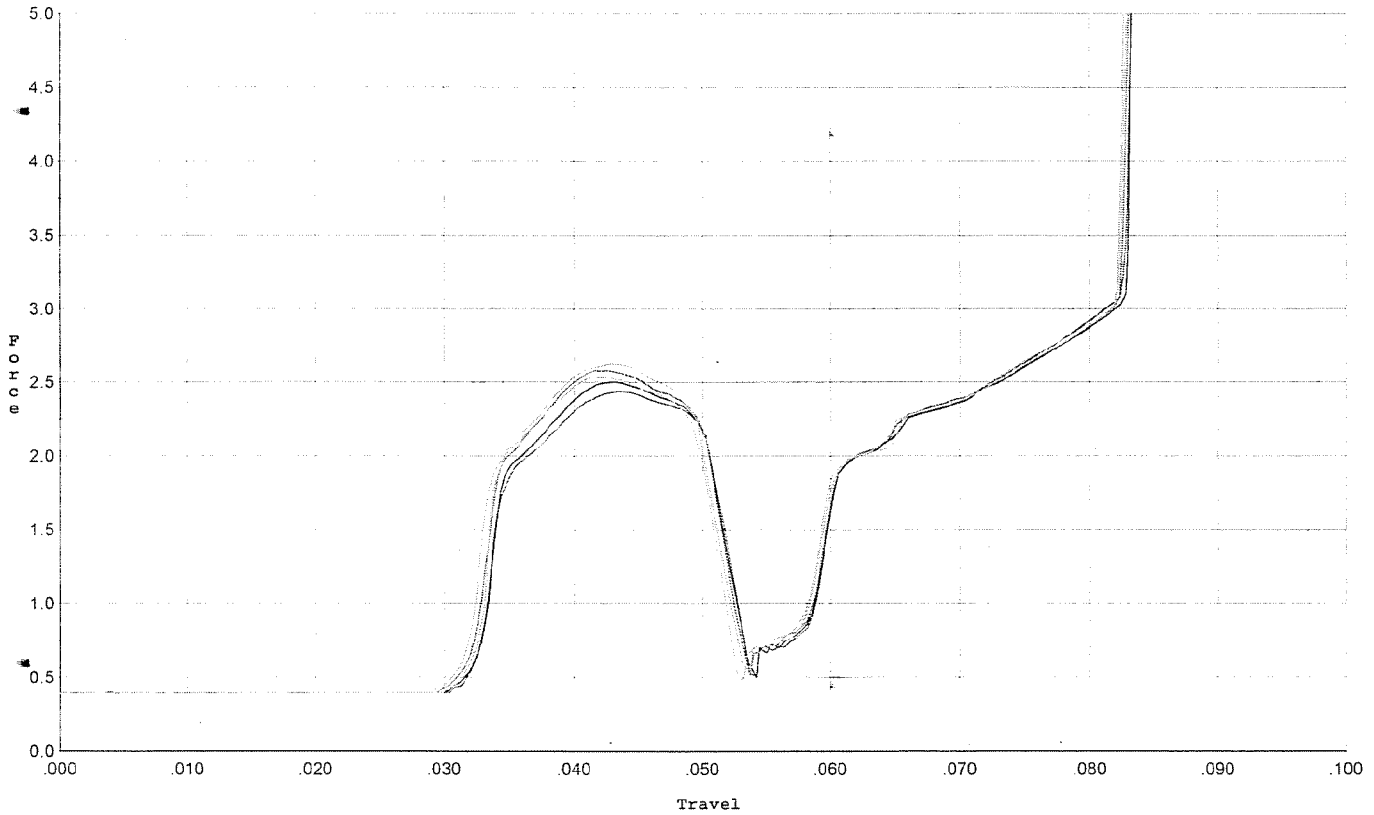
CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

BARBER - M24 ~~0071503~~ 0071542

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. P, 12/18/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



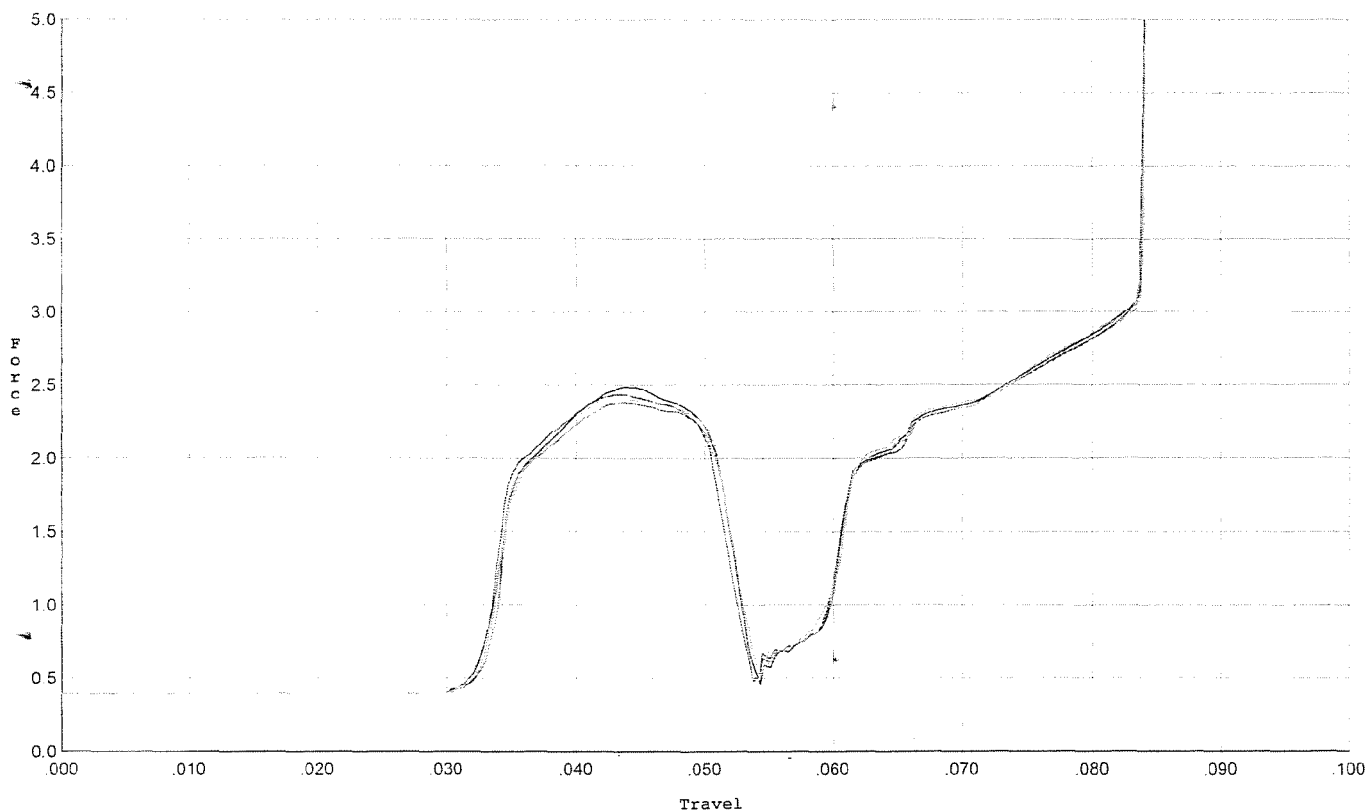
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.439	0.052	0.032	0.036	0.053		Set Trigger
2	2.501	0.050	0.033	0.036	0.052		Set Trigger
3	2.580	0.050	0.032	0.036	0.054		Set Trigger
4	2.623	0.050	0.032	0.036	0.053		Set Trigger
5	2.538	0.050	0.032	0.036	0.054		Set Trigger

Avg 2.53

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. P, 12/18/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



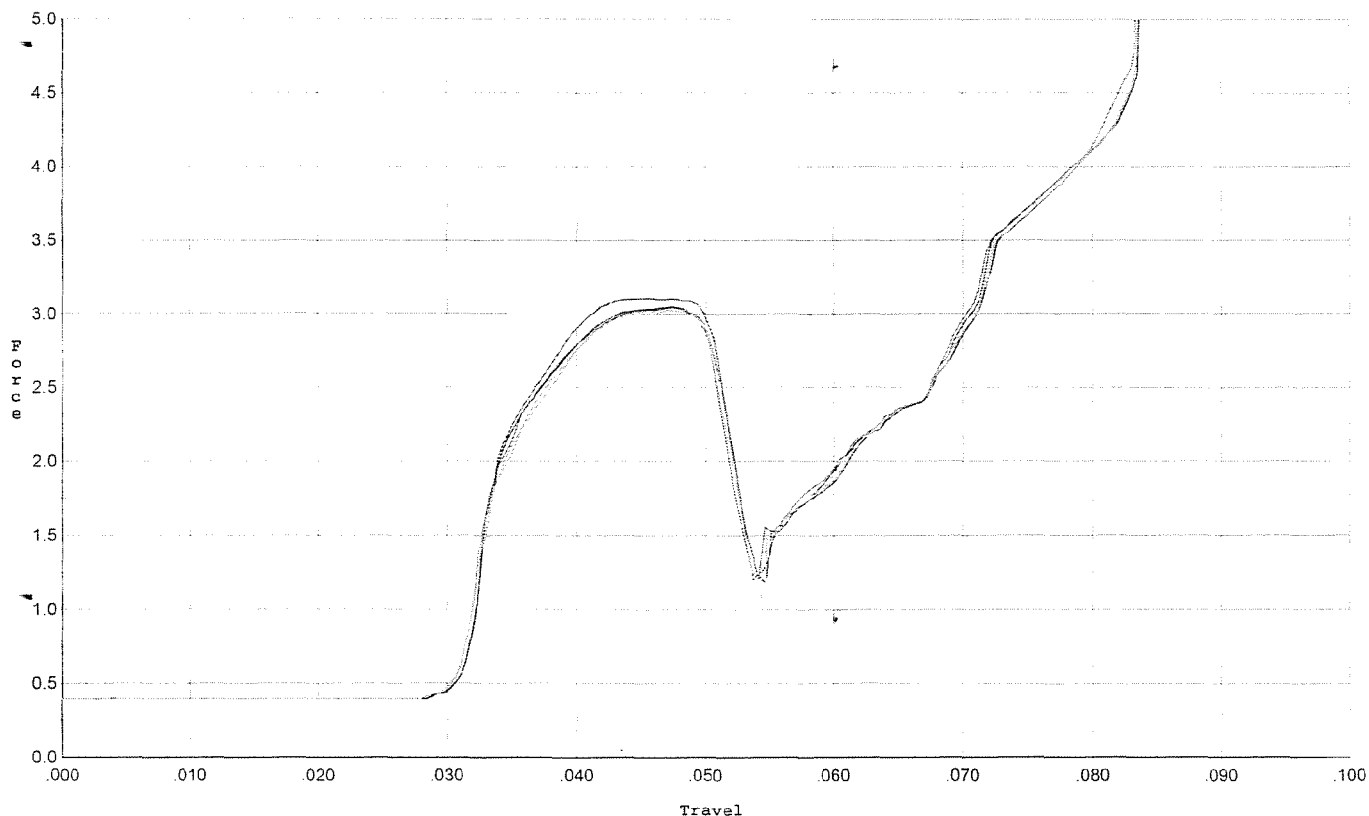
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.438	0.050	0.033	0.037	0.052		Set Trigger
2	2.488	0.051	0.033	0.036	0.052		Set Trigger
3	2.380	0.051	0.033	0.036	0.052		Set Trigger
4	2.395	0.051	0.033	0.037	0.052		Set Trigger
5	2.429	0.051	0.033	0.037	0.052		Set Trigger

Aug 2.43

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. P. 12/18/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



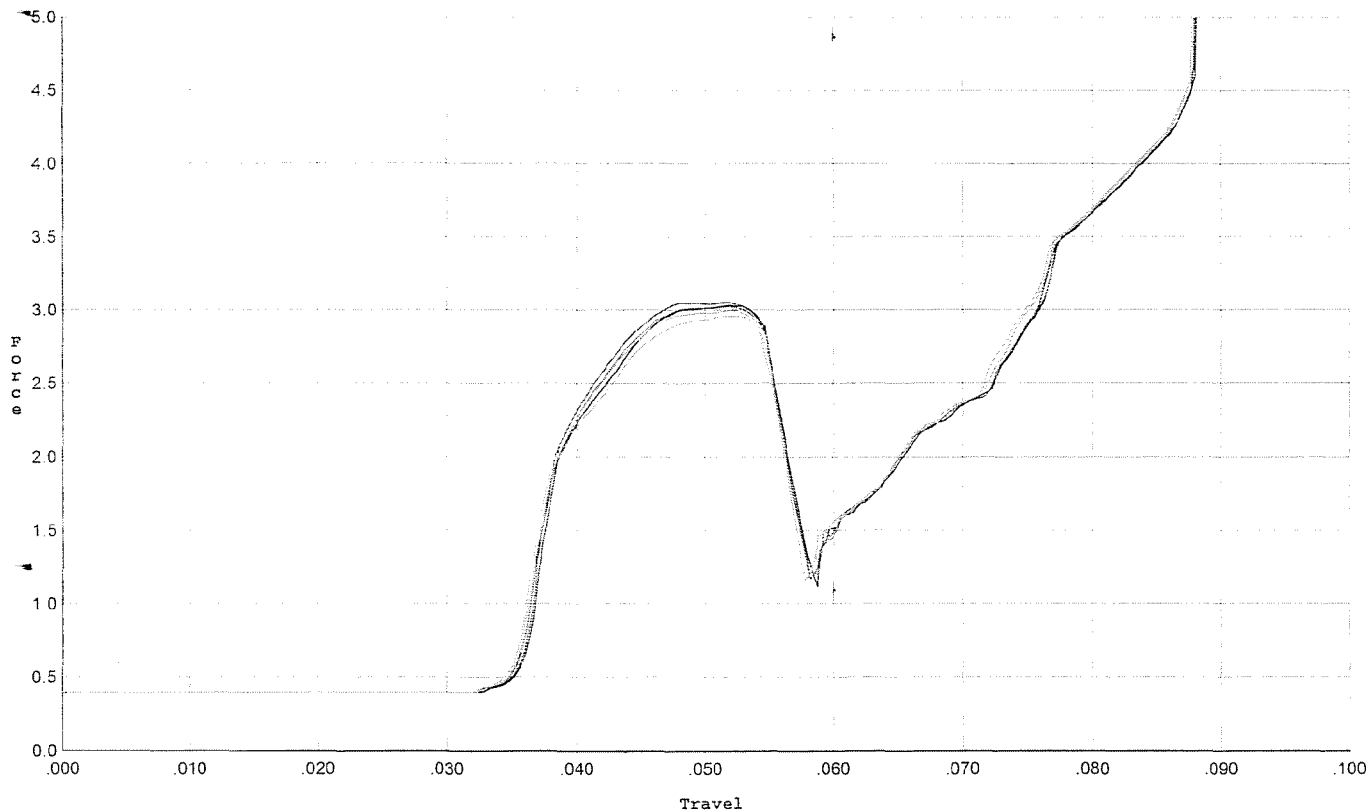
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.107	0.051	0.032	0.035	0.065		Set Trigger
2	3.050	0.051	0.031	0.035	0.064		Set Trigger
3	3.039	0.050	0.031	0.035	0.063		Set Trigger
4	3.020	0.052	0.031	0.035	0.065		Set Trigger
5	3.034	0.051	0.031	0.035	0.064		Set Trigger

Avg 3.05

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. P. 12/18/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



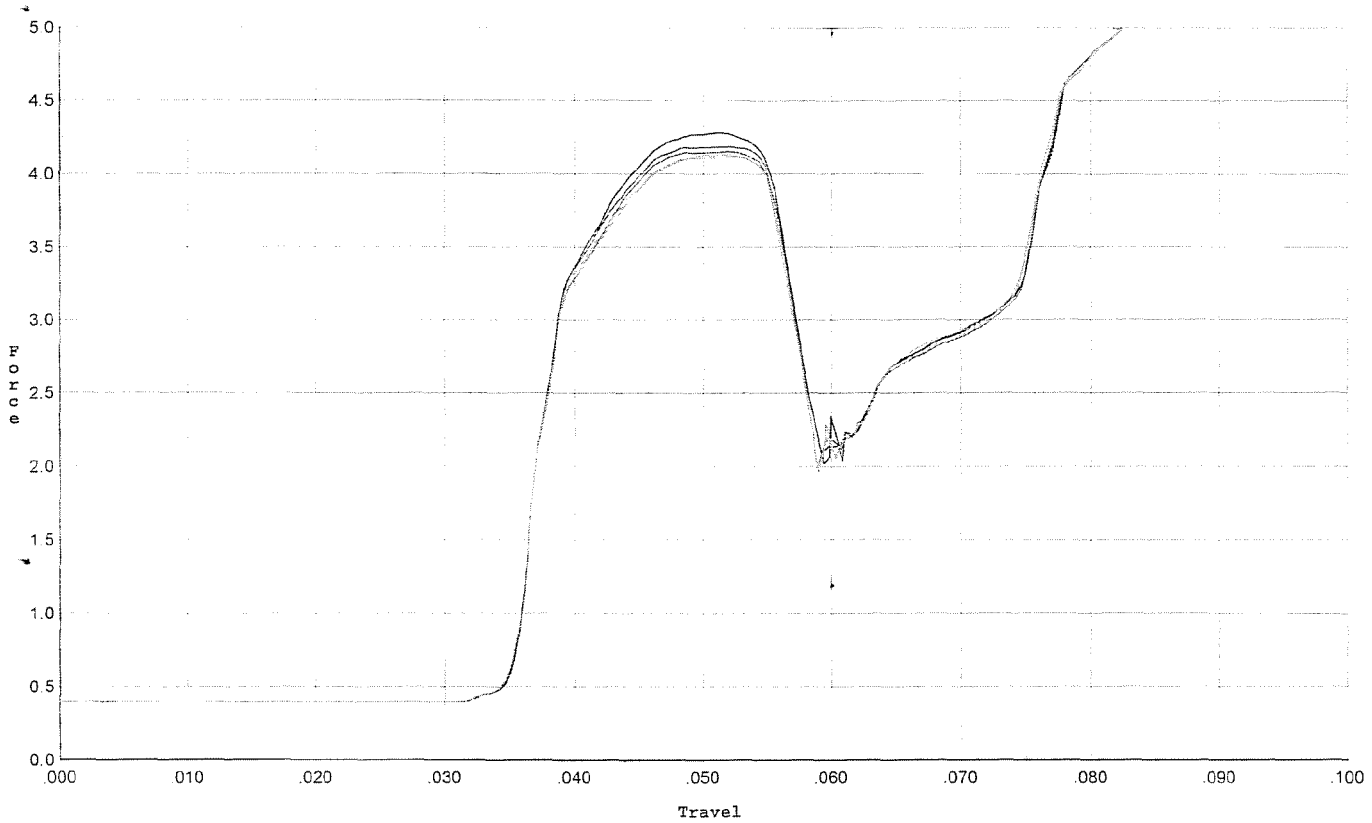
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.051	0.055	0.036	0.037	0.065		Set Trigger
2	3.034	0.055	0.036	0.037	0.064		Set Trigger
3	3.023	0.055	0.036	0.037	0.065		Set Trigger
4	2.993	0.055	0.035	0.036	0.065		Set Trigger
5	2.955	0.055	0.036	0.037	0.064		Set Trigger

Aug 3.01

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. P, 12/18/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



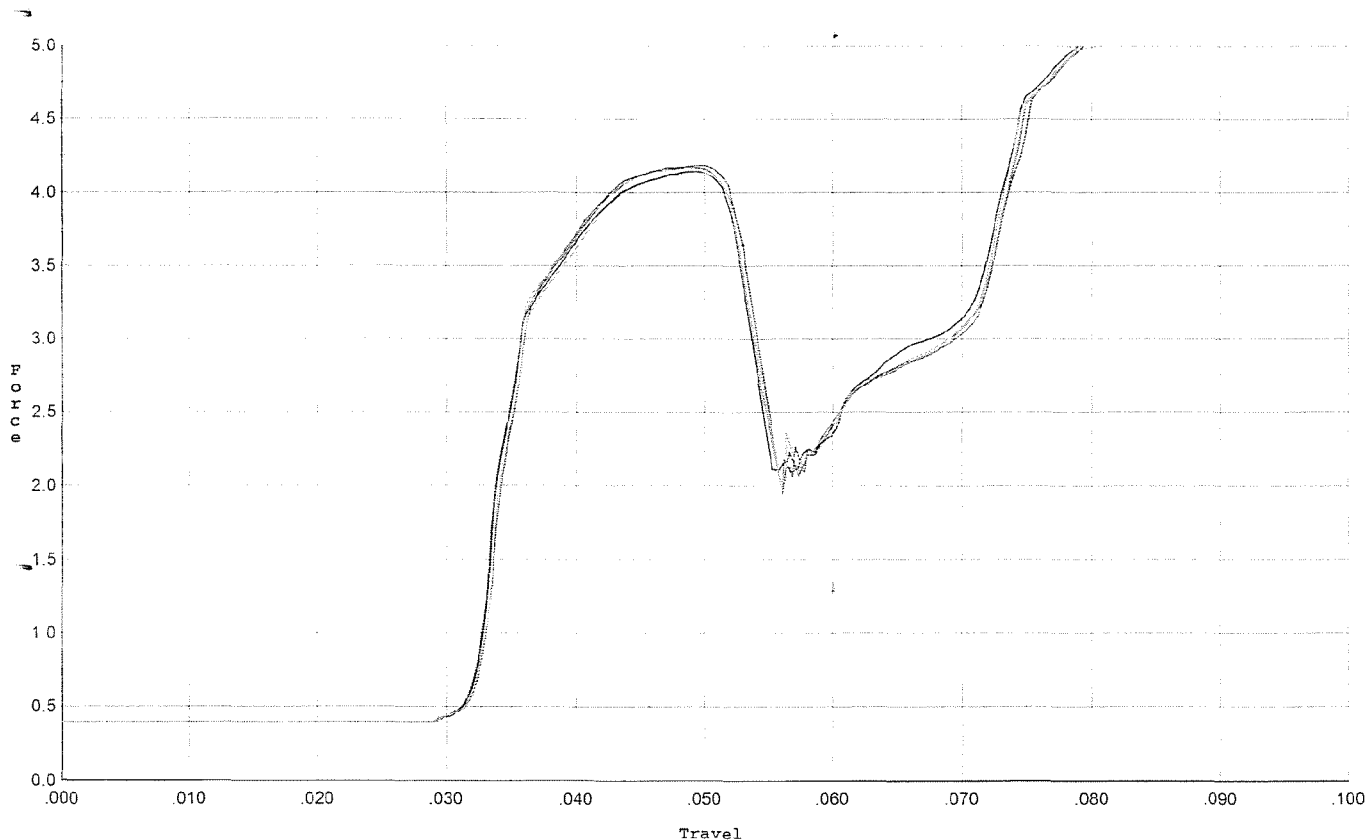
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.185	0.056	0.035	0.035	0.090		Set Trigger
2	4.280	0.056	0.035	0.035	0.091		Set Trigger
3	4.150	0.056	0.035	0.035	0.090		Set Trigger
4	4.118	0.056	0.035	0.035	0.090		Set Trigger
5	4.128	0.057	0.035	0.035	0.090		Set Trigger

Avg 4.17

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. P. 12/18/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



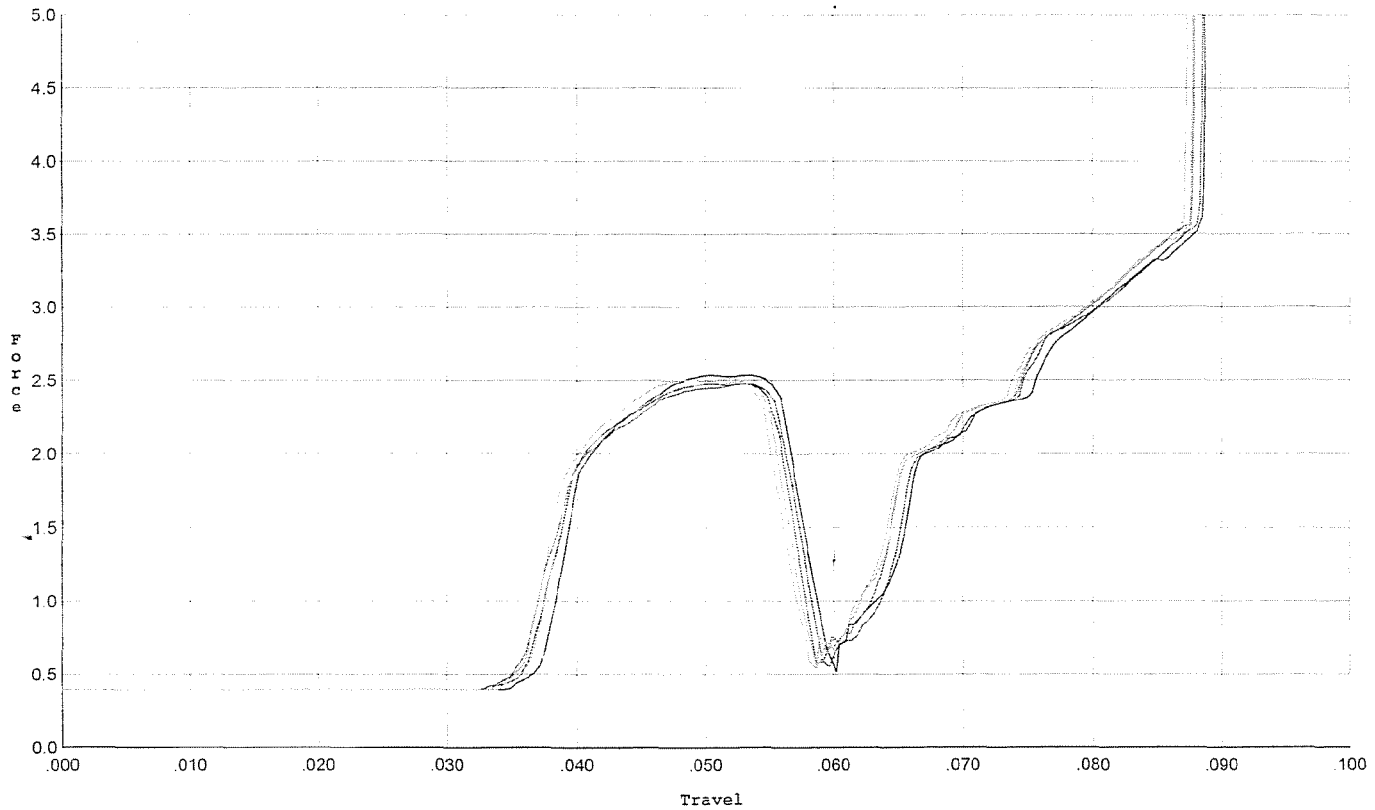
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.182	0.053	0.032	0.034	0.088		Set Trigger
2	4.145	0.052	0.032	0.034	0.086		Set Trigger
3	4.174	0.052	0.032	0.034	0.086		Set Trigger
4	4.139	0.052	0.032	0.034	0.085		Set Trigger
5*	4.164	0.052	0.032	0.034	0.086		Set Trigger

Aug 4.16

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. P. 12/18/08

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



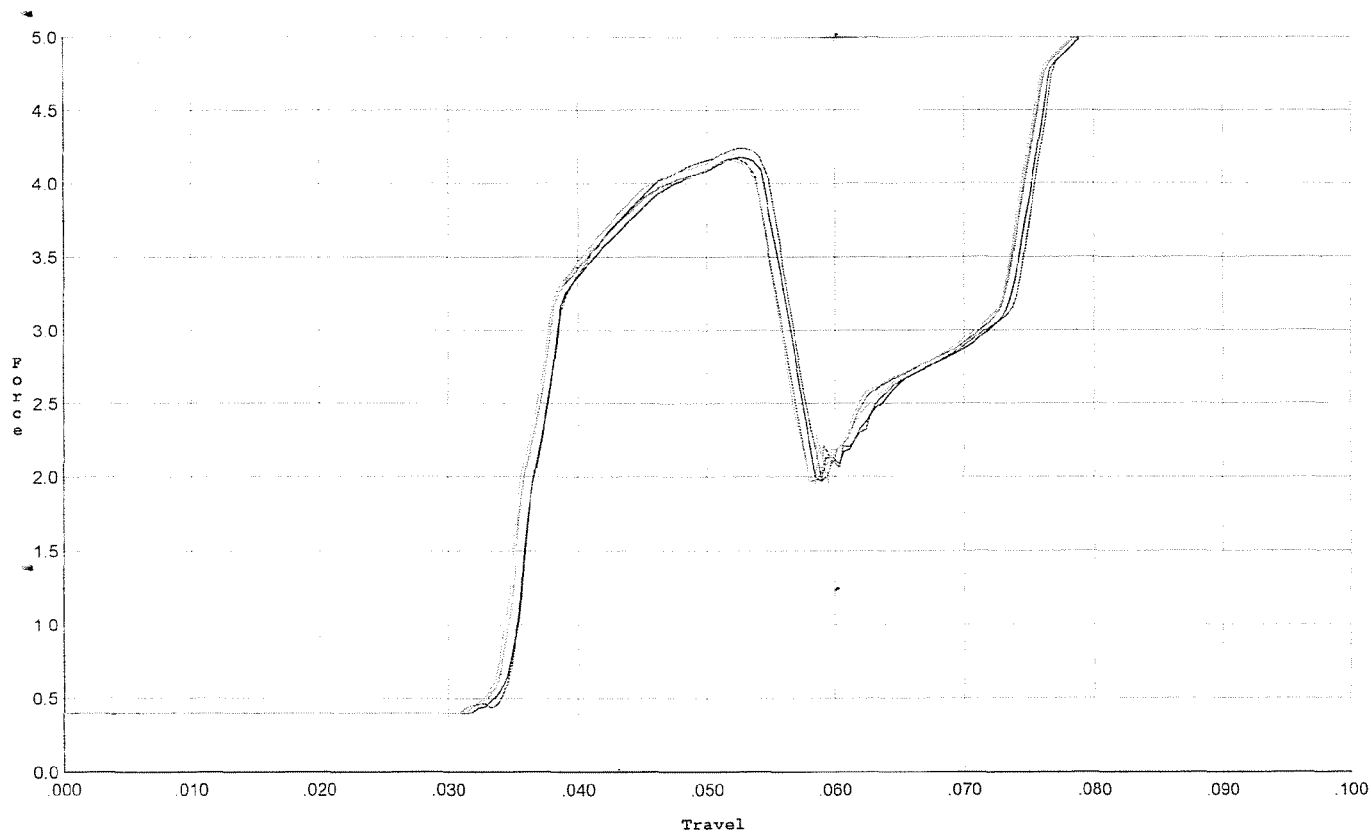
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.480	0.057	0.036	0.037	0.058		Set Trigger
2	2.536	0.056	0.038	0.038	0.057		Set Trigger
3	2.476	0.056	0.036	0.037	0.057		Set Trigger
4	2.490	0.055	0.037	0.038	0.055		Set Trigger
5	2.511	0.054	0.036	0.037	0.056		Set Trigger

AVG 2.49

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. P, 12/18/08

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.244	0.055	0.034	0.035	0.089		Set Trigger
2	4.179	0.056	0.035	0.035	0.089		Set Trigger
3	4.170	0.054	0.034	0.035	0.086		Set Trigger
4	4.159	0.054	0.034	0.035	0.086		Set Trigger
5*	4.204	0.054	0.034	0.034	0.087		Set Trigger

Aug 4.19