

G6789970

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase

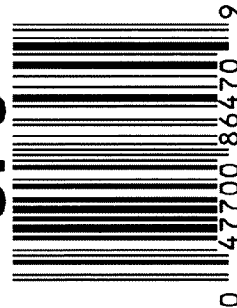


owner registration sticker



BM FORM

ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6789970**UPC**

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 6789970

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		12-10-08	SP
430	ASSEMBLE TO STOCK		12-1-08	SP
440	PROOF		12-1-08	SP
460	CHECK HEADSPACE		12-1-08	SP
470	DIS-ASSEMBLE ACTION		12-1-08	SP
472	SERIALIZE BOLT HANDLE	MAGNAFLUX	12-2-08	Rsn
475	DRILL AND TAP SIGHT HOLES	WILL USE COVE	12-2-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR 	12/9/08	
490	MAGNAFLUX BOLT		12/9/08	MR
500	ROLLMARK CALIBER		12/9/08	RT
520	GOFF BLAST BBL / REC		12/9/08	DG
542	APPLY COATINGS (BARREL ACTION)		12/15	C
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		12-16-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12-16-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12-16-08	SP
	D) OIL FIRING PIN ASSEMBLY		1-7-09	Rsn
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.0</u> <u>4.0</u> <u>4.0</u>	1-16-09	R.N.
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>5.0</u> <u>5.0</u> <u>5.0</u>	1-16-09	L.N.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	1-16-09	L.N.
	J) ASSEMBLE STOCK		1-7-09	R.N.
	K) ASSEMBLE SWIVEL STUDS		1-16-09	L.N.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	1-15-09	TL
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		1-15-09	L.N.
670	FINAL INSPECTION A) HEADSPACE		1-16-09	L.N.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.60</u> <u>2.54</u> <u>2.64</u> <u>2.54</u> <u>2.59</u>	1-16-09	TL
	C) FUNCTION		1-16-09	L.N.
690	PACK		1/20/09	F.N.

F004 REV 5/2006

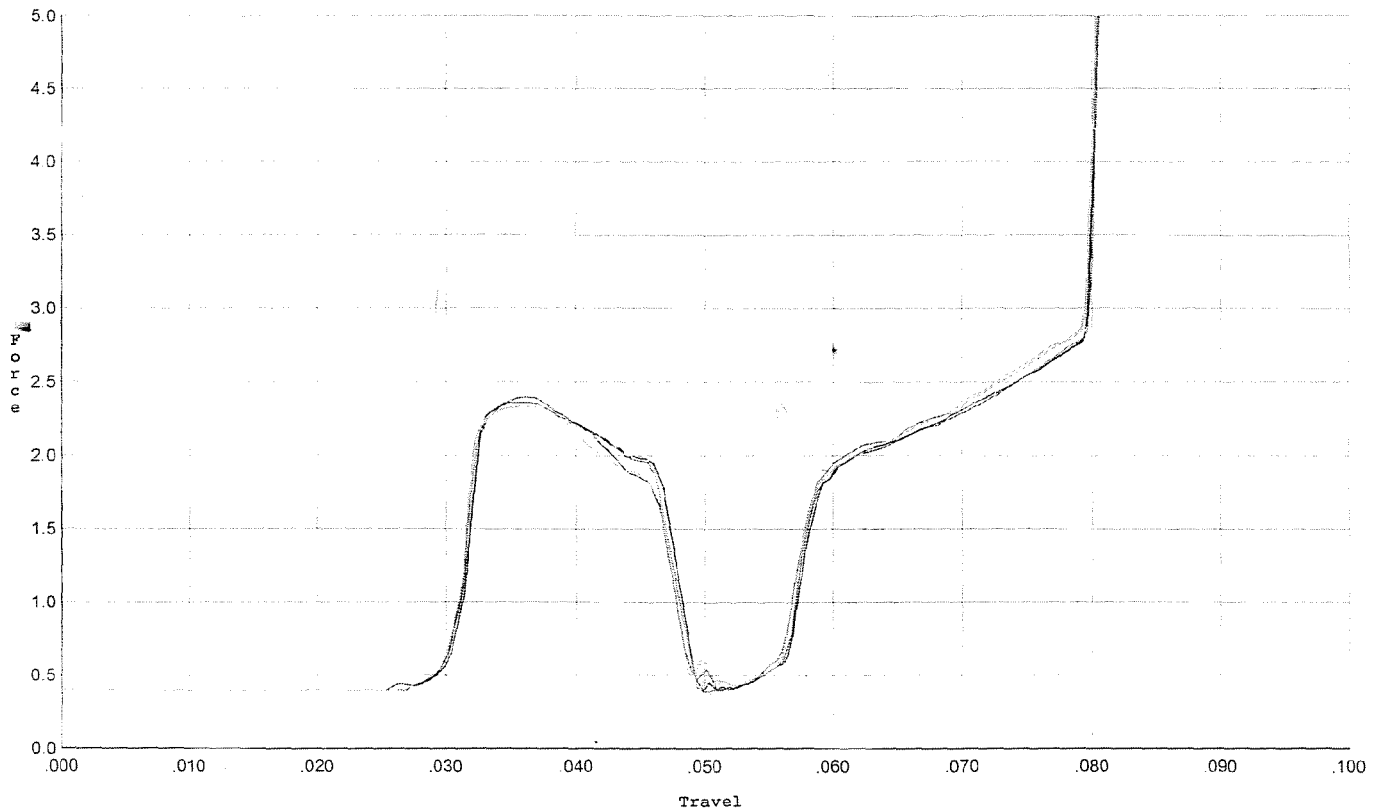
CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

BARBER - M24 00716709

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 12/17/2088

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lbs



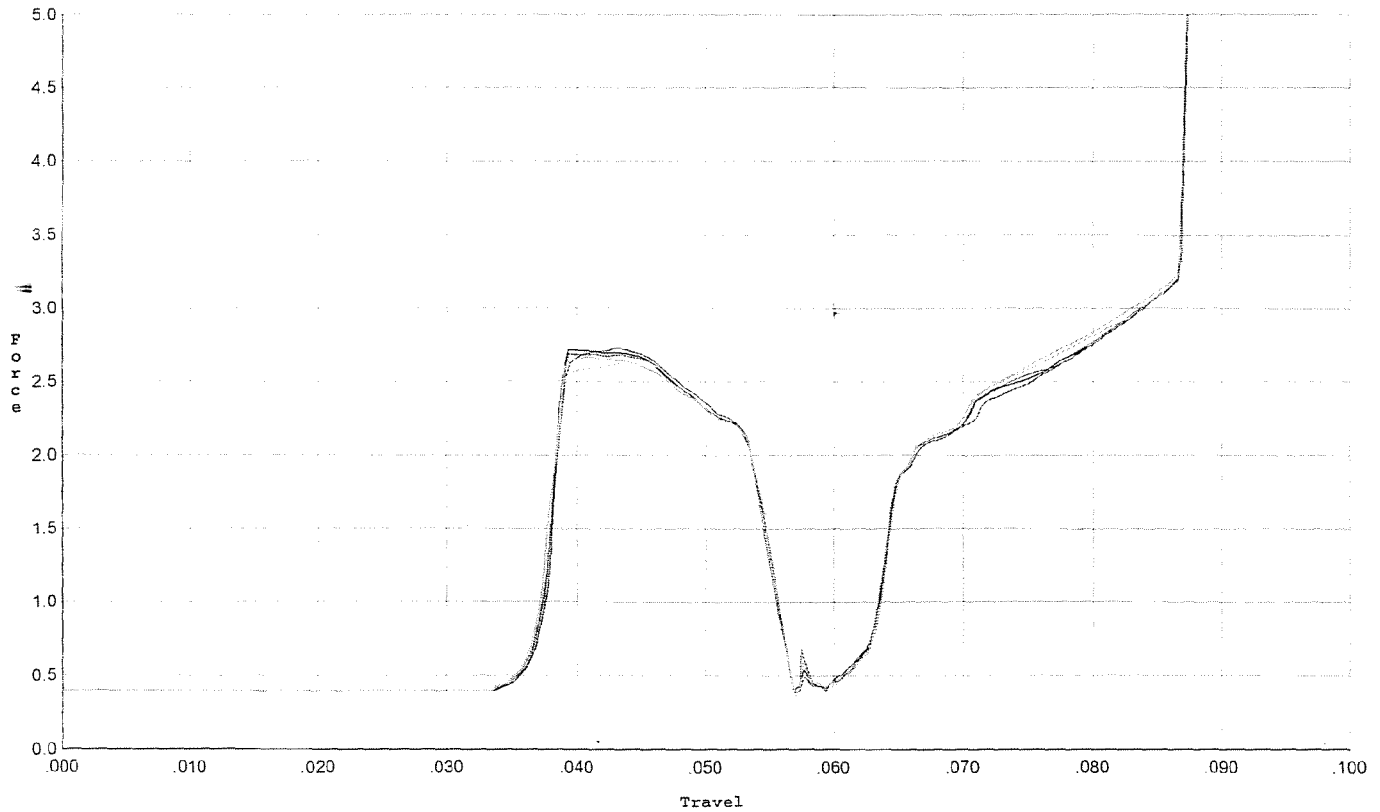
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.399	0.046	0.030	0.037	0.045		Set Trigger
2	2.360	0.047	0.030	0.037	0.046		Set Trigger
3	2.352	0.048	0.030	0.037	0.047		Set Trigger
4	2.350	0.046	0.030	0.037	0.046		Set Trigger
5	2.335	0.047	0.030	0.037	0.045		Set Trigger

A-2.35

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 12/17/2088

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs after 50 cycles+/- .50 lbs



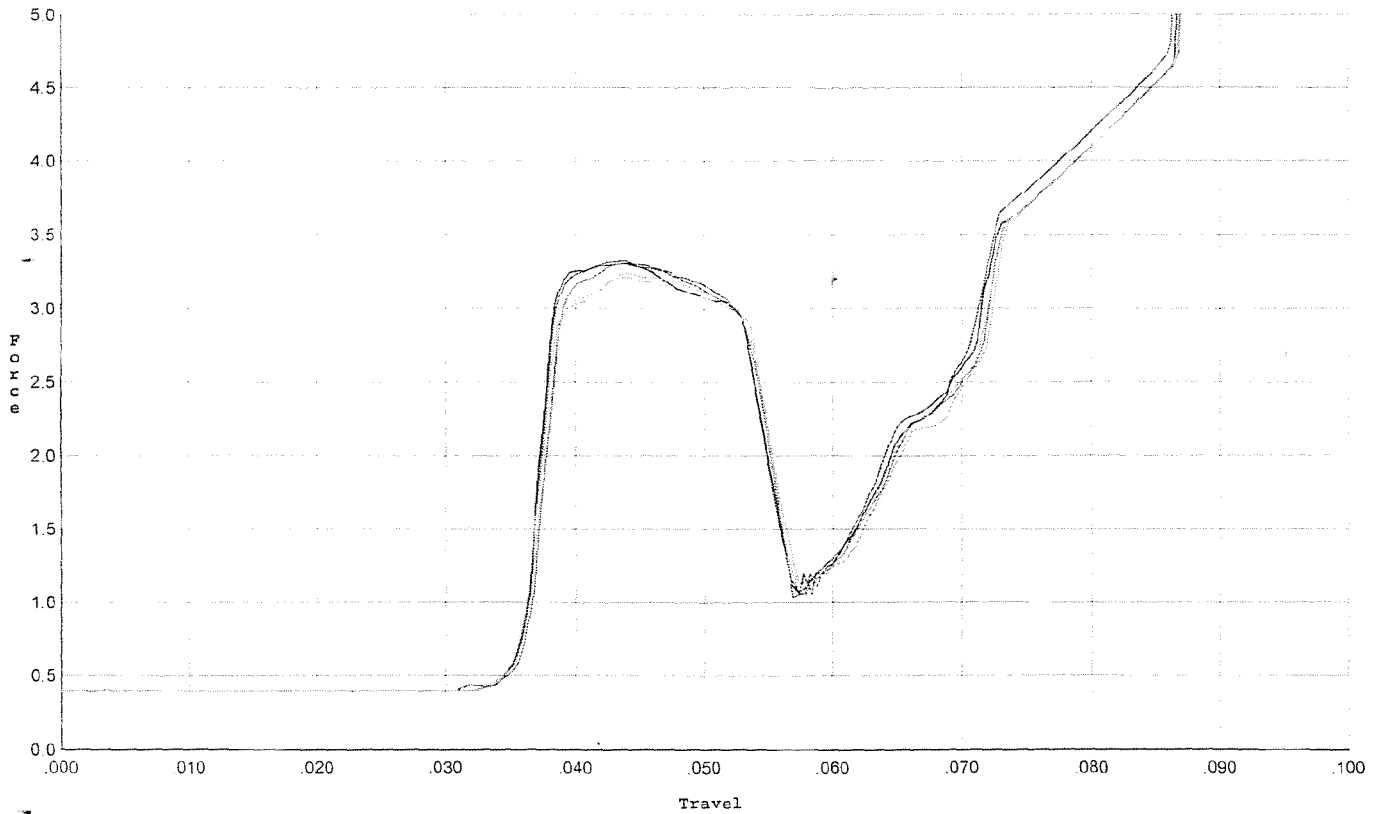
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.728	0.055	0.036	0.038	0.057		Set Trigger
2	2.717	0.053	0.037	0.038	0.055		Set Trigger
3	2.691	0.053	0.037	0.038	0.055		Set Trigger
4	2.624	0.055	0.036	0.038	0.056		Set Trigger
5	2.664	0.053	0.036	0.038	0.055		Set Trigger

A-2-68

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 12/17/2088

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs ini +/- .75 lb



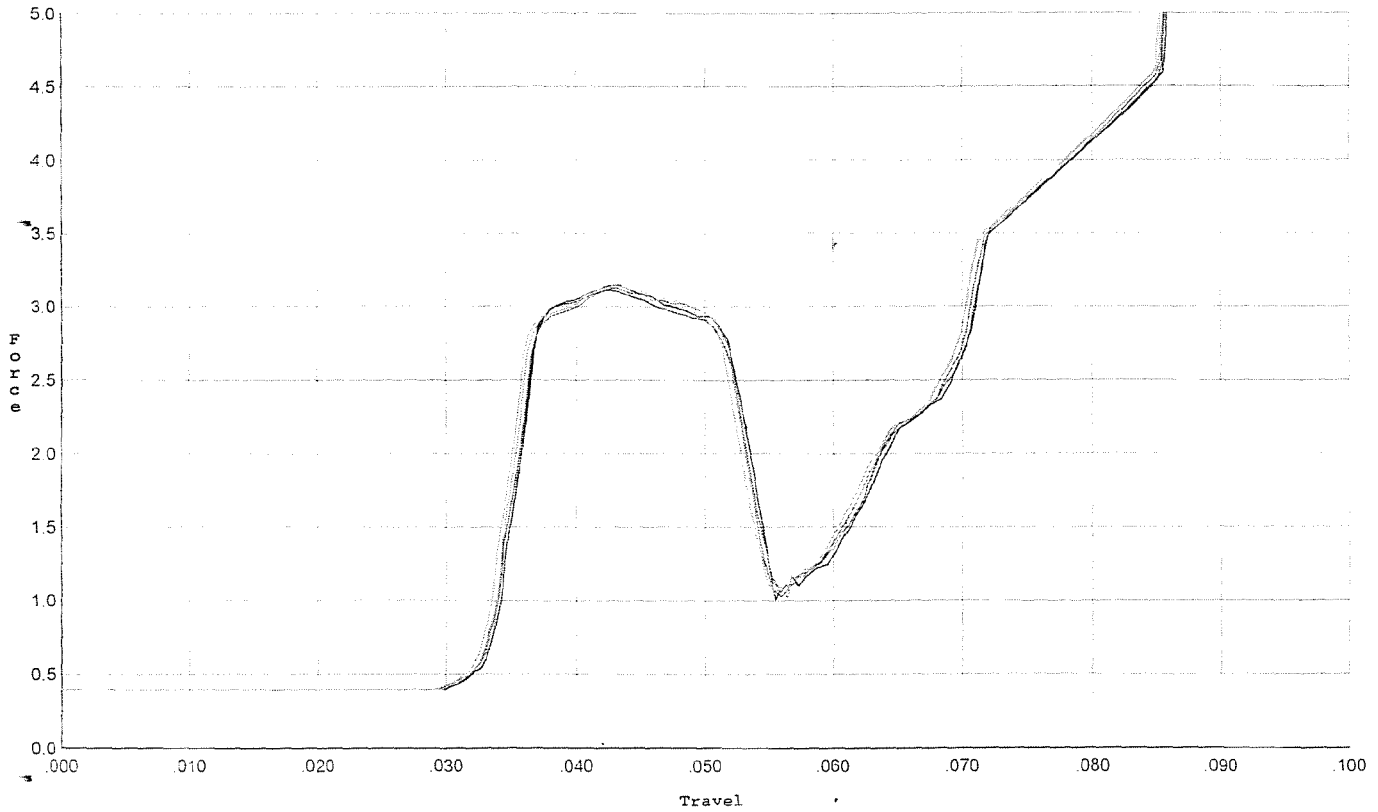
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.326	0.053	0.035	0.037	0.068		Set Trigger
2	3.307	0.053	0.036	0.037	0.068		Set Trigger
3	3.312	0.054	0.036	0.037	0.068		Set Trigger
4	3.239	0.054	0.036	0.037	0.067		Set Trigger
5	3.213	0.054	0.035	0.037	0.068		Set Trigger

A-3-27

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 12/17/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs after 20 cycles+/- .75 lb



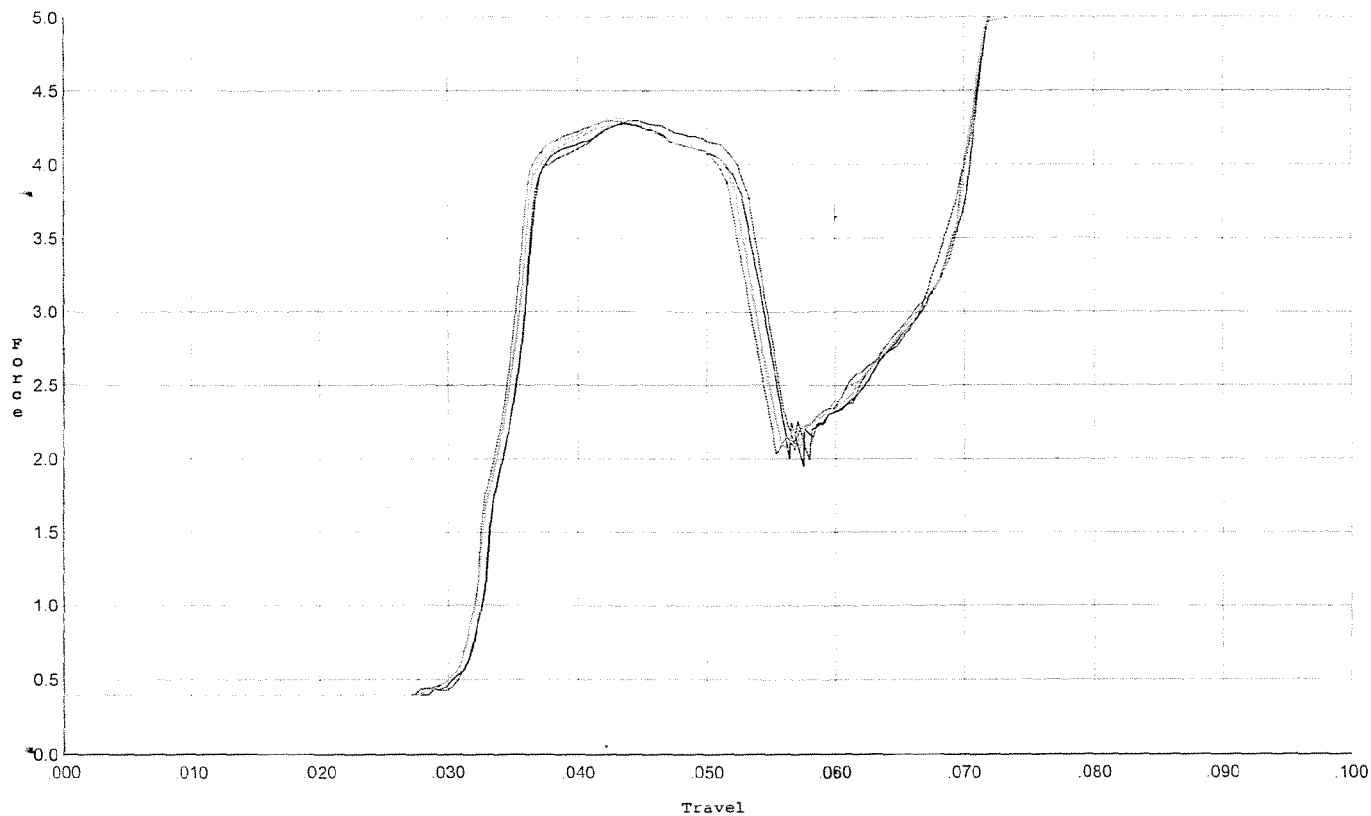
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.112	0.052	0.033	0.036	0.066		Set Trigger
2	3.145	0.053	0.033	0.036	0.068		Set Trigger
3	3.124	0.052	0.033	0.036	0.066		Set Trigger
4	3.140	0.052	0.033	0.036	0.067		Set Trigger
5	3.134	0.051	0.032	0.036	0.066		Set Trigger

A 3.13

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 12/17/2088

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs ini +/- 1.0 lbs



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.299	0.053	0.031	0.033	0.093		Set Trigger
2	4.280	0.054	0.032	0.033	0.095		Set Trigger
3	4.299	0.052	0.031	0.033	0.090		Set Trigger
4	4.319	0.052	0.031	0.033	0.091		Set Trigger
5	4.269	0.052	0.031	0.033	0.091		Set Trigger

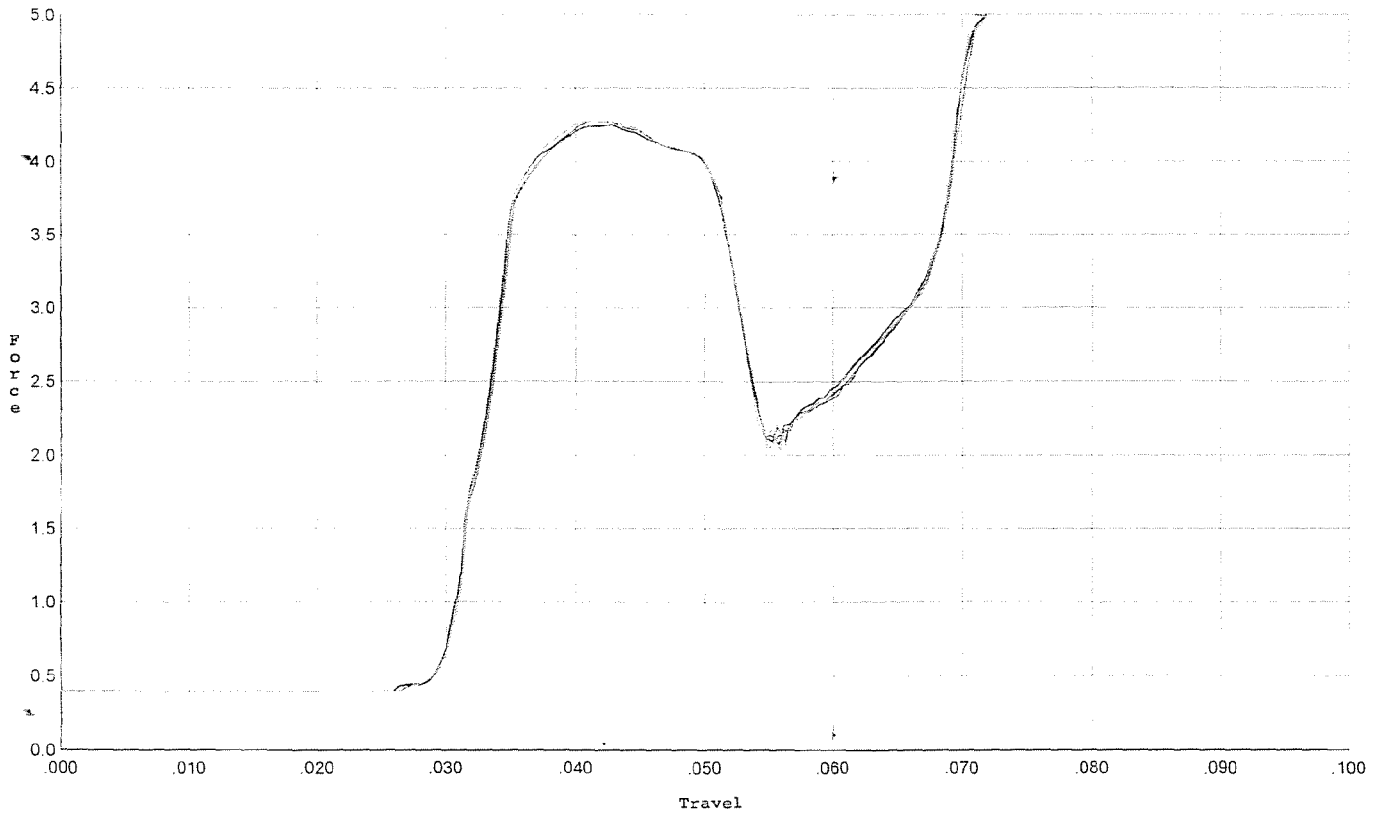
A-~~3.29~~

4.29 cms

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 12/17/2088

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles +/- 1.0 lbs



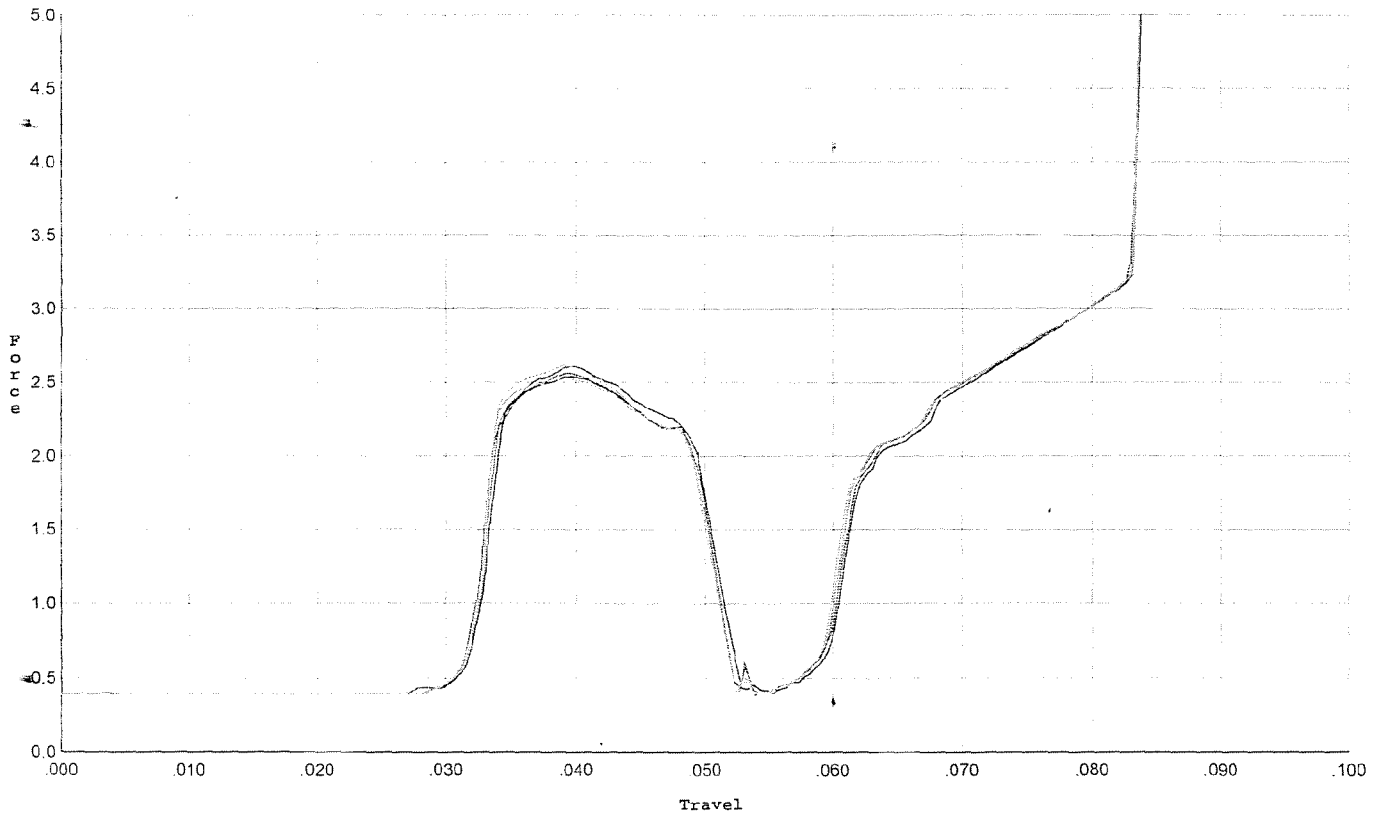
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.275	0.051	0.030	0.033	0.090		Set Trigger
2	4.250	0.052	0.030	0.033	0.091		Set Trigger
3	4.255	0.051	0.030	0.033	0.090		Set Trigger
4	4.276	0.052	0.030	0.033	0.092		Set Trigger
5	4.250	0.051	0.030	0.033	0.090		Set Trigger

A-426

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 12/17/2008

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs +/- .50 lb for final test



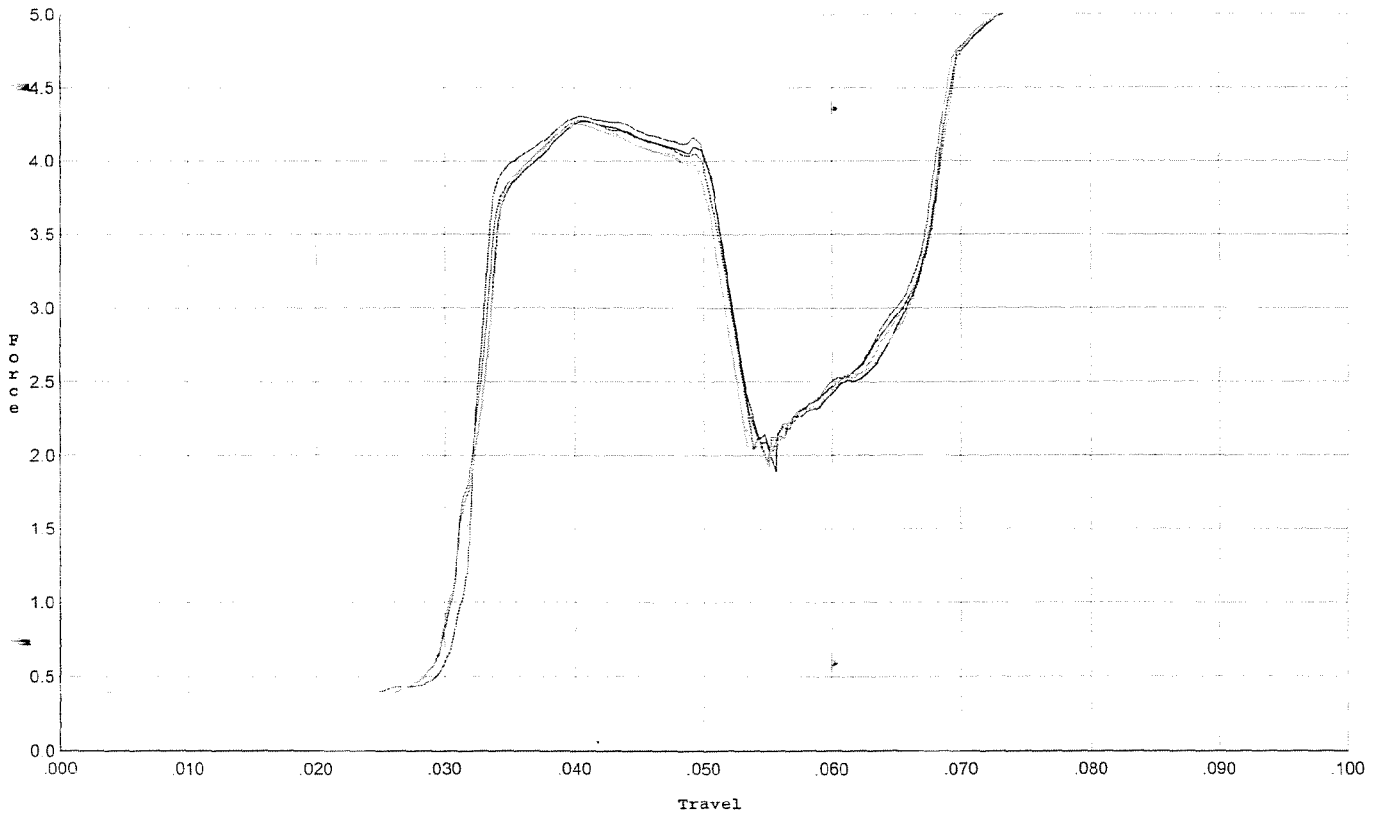
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.607	0.050	0.031	0.037	0.054		Set Trigger
2	2.539	0.049	0.032	0.037	0.052		Set Trigger
3	2.561	0.050	0.032	0.037	0.053		Set Trigger
4	2.612	0.050	0.032	0.037	0.054		Set Trigger
5	2.524	0.051	0.032	0.037	0.054		Set Trigger

A-2-56

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 12/17/2088

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target&accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.308	0.051	0.030	0.032	0.091		Set Trigger
2	4.274	0.051	0.030	0.033	0.090		Set Trigger
3	4.283	0.051	0.030	0.033	0.092		Set Trigger
4	4.248	0.050	0.029	0.033	0.088		Set Trigger
5	4.255	0.050	0.029	0.033	0.088		Set Trigger

4.429