

G 678 9973

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



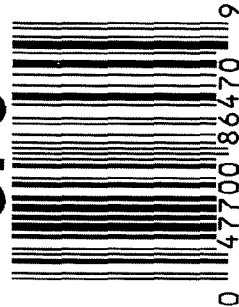
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6789973

UPC



BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 6789973

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		12-1-08	SP
430	ASSEMBLE TO STOCK		12-1-08	SP
440	PROOF		12-1-08	SP
460	CHECK HEADSPACE		12-1-08	SP
470	DIS-ASSEMBLE ACTION		12-1-08	SP
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	12-2-08	BSN
475	DRILL AND TAP SIGHT HOLES		12-2-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR	12/9/08	SP
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		12/9/08	RT
520	GOFF BLAST BBL / REC			
542	APPLY COATINGS (BARREL ACTION)		12/5	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		12-16-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12-16-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12-16-08	SP
	D) OIL FIRING PIN ASSEMBLY		1-6-09	BSN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

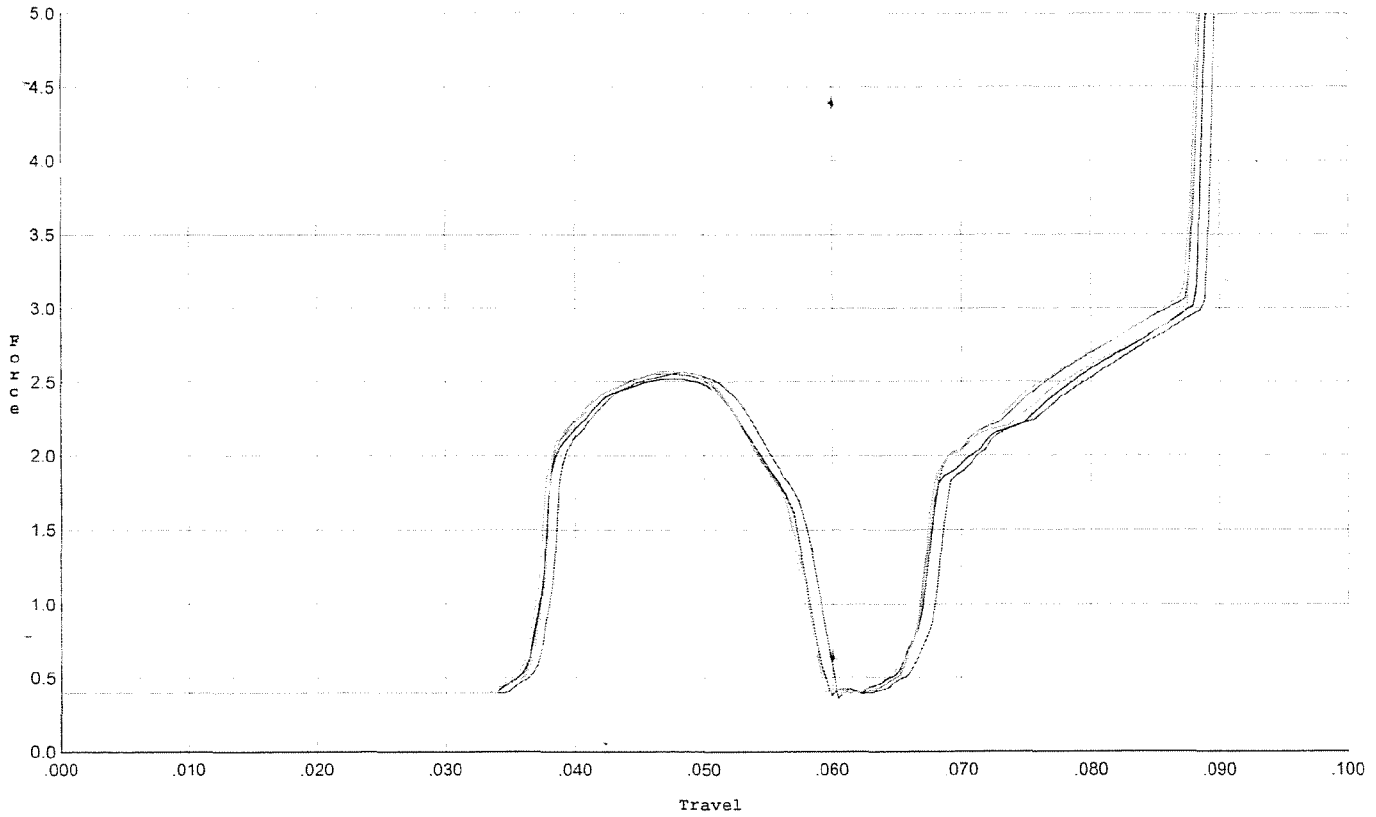
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>5.0</u> <u>5.0</u> <u>5.0</u>	1-7-09	RN
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>6.0</u> <u>6.0</u> <u>6.0</u>	1-7-09	RN
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	1-7-09	RN
	J) ASSEMBLE STOCK		1-6-09	RSN
	K) ASSEMBLE SWIVEL STUDS		1-7-09	RN
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	1-6-09	R.P.D.
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		1-6-09	RP
670	FINAL INSPECTION A) HEADSPACE		1-7-09	RN
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.19</u> <u>2.19</u> <u>2.23</u> <u>2.23</u> <u>2.25</u>	1-7-09	TC
	C) FUNCTION		1-7-09	RN
690	PACK		1-21-09	RSN

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. P, 12/18/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



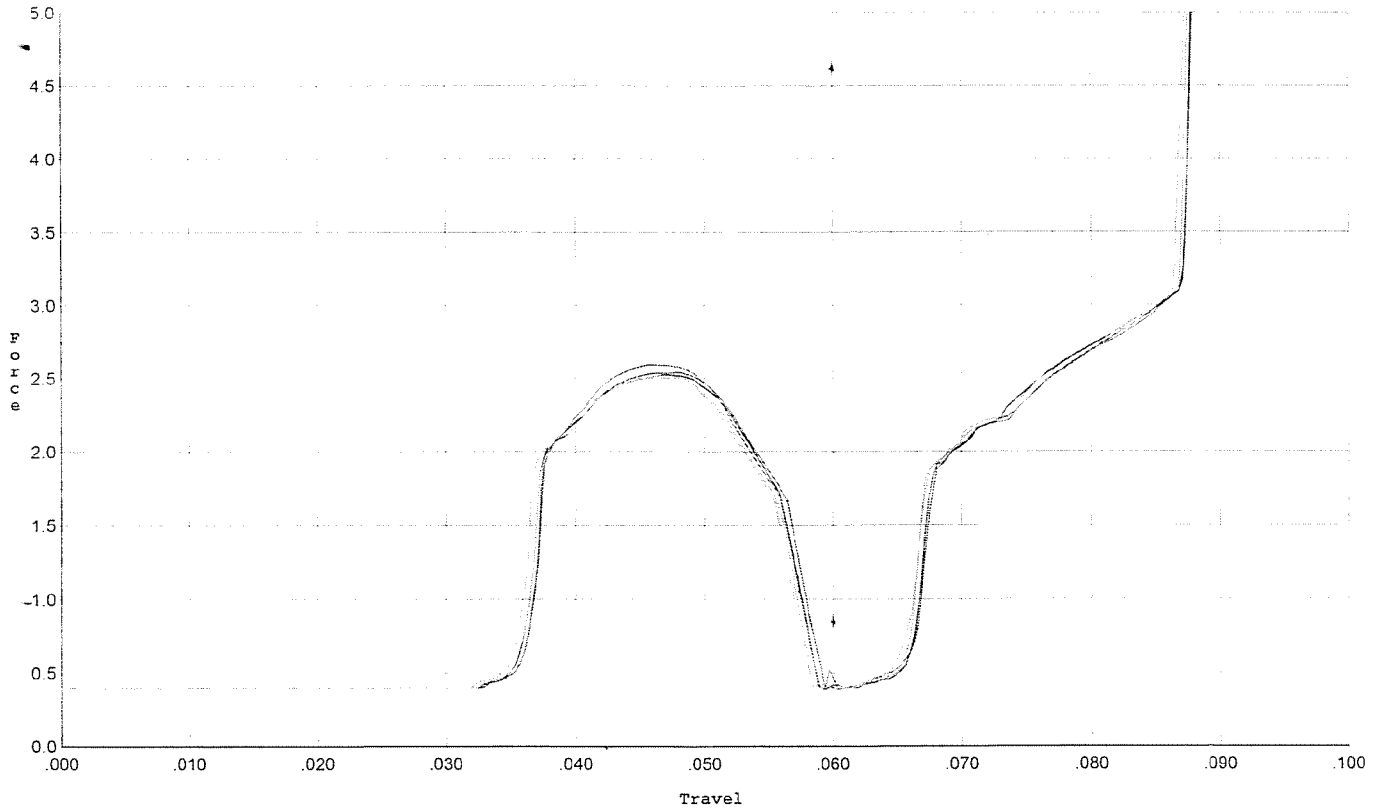
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.564	0.058	0.037	0.038	0.061		Set Trigger
2	2.520	0.057	0.036	0.037	0.060		Set Trigger
3	2.553	0.057	0.037	0.037	0.060		Set Trigger
4	2.574	0.058	0.037	0.037	0.060		Set Trigger
5	2.569	0.056	0.036	0.037	0.059		Set Trigger

Avg 2.55

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. P. 12/18/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



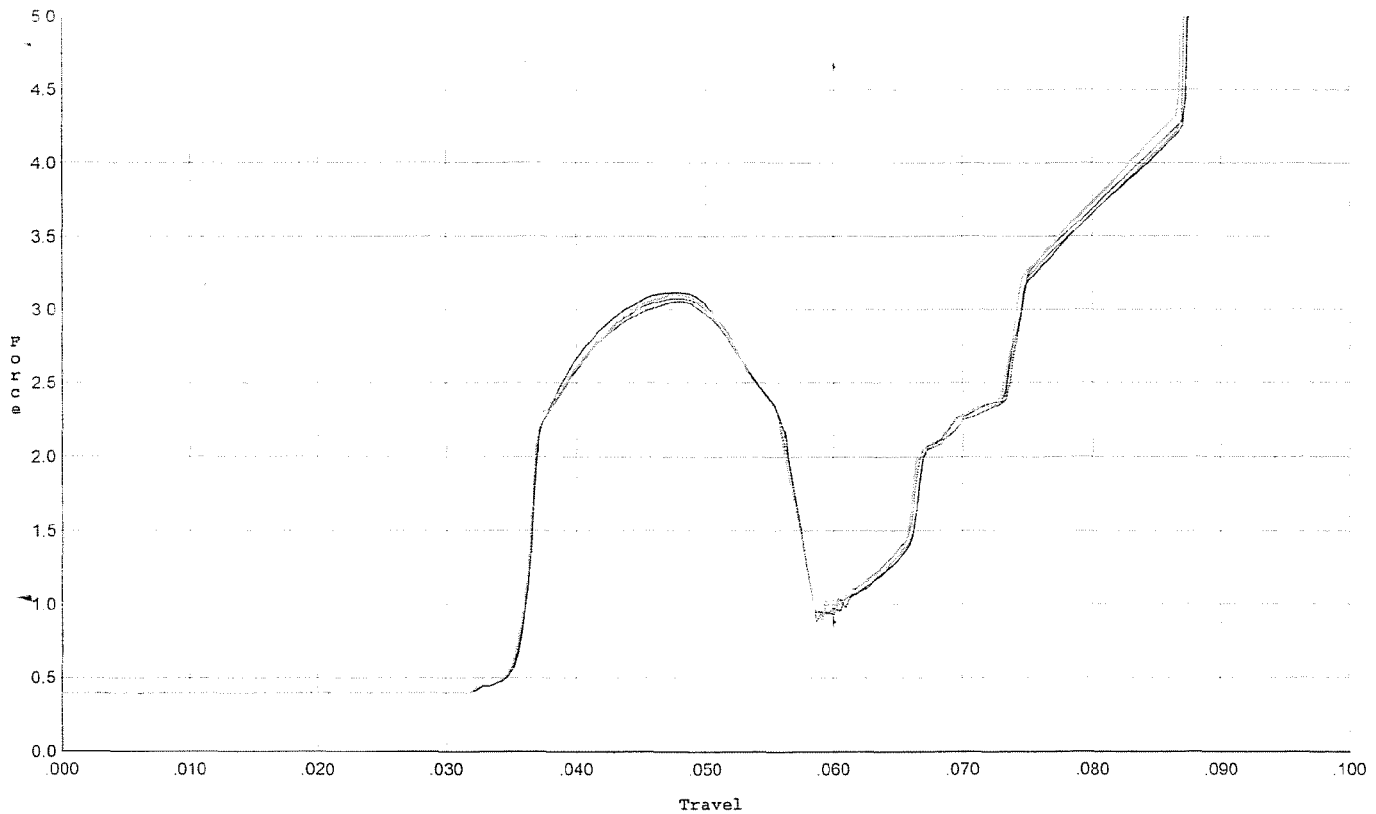
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.541	0.056	0.036	0.037	0.059		Set Trigger
2	2.524	0.057	0.036	0.037	0.060		Set Trigger
3	2.593	0.057	0.036	0.037	0.060		Set Trigger
4	2.509	0.056	0.036	0.037	0.058		Set Trigger
5	2.521	0.055	0.035	0.037	0.058		Set Trigger

Avg 2.53

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. P. 12/18/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



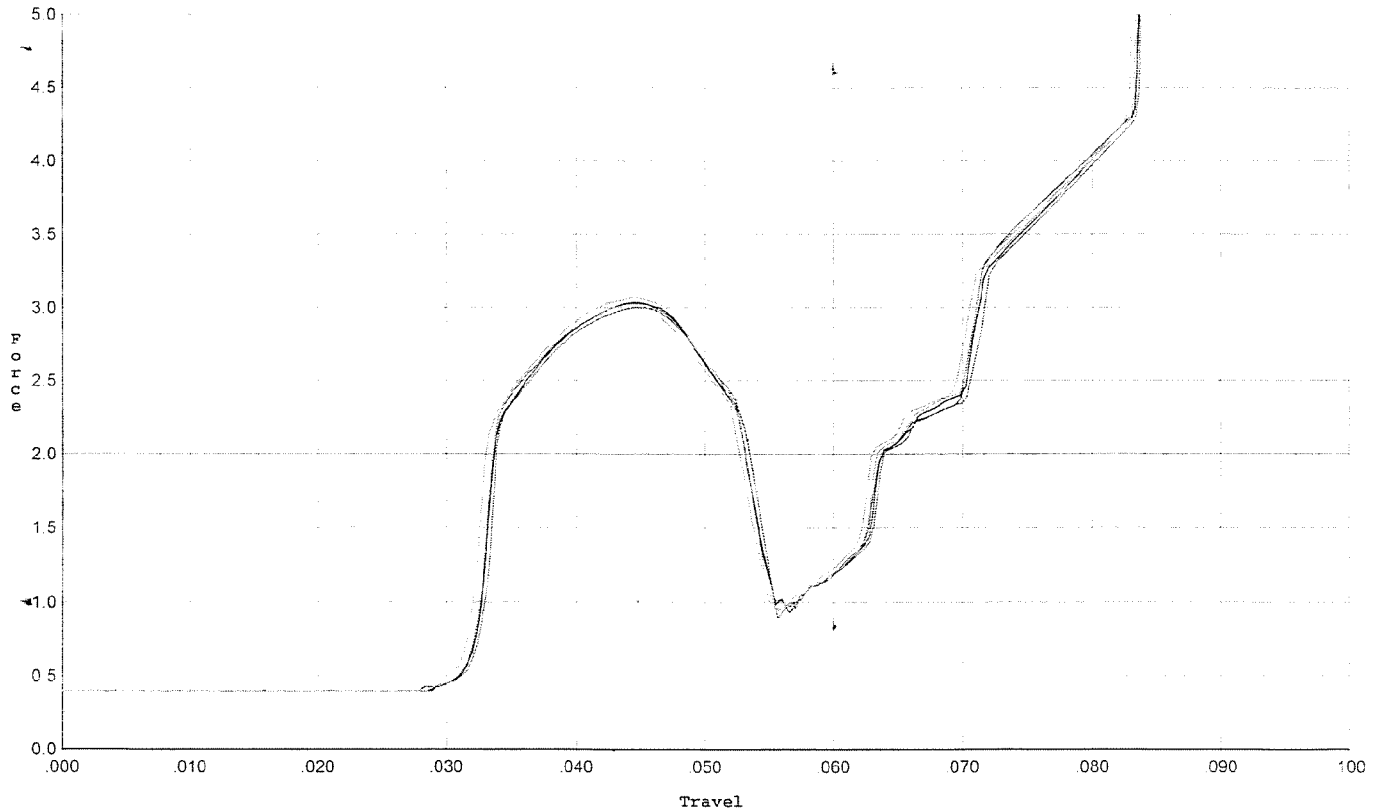
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.058	0.056	0.035	0.036	0.069		Set Trigger
2	3.115	0.056	0.036	0.036	0.070		Set Trigger
3	3.078	0.056	0.035	0.036	0.070		Set Trigger
4	3.102	0.057	0.035	0.036	0.070		Set Trigger
5	3.103	0.056	0.035	0.036	0.068		Set Trigger

Avg 3.09

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. P, 12/18/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



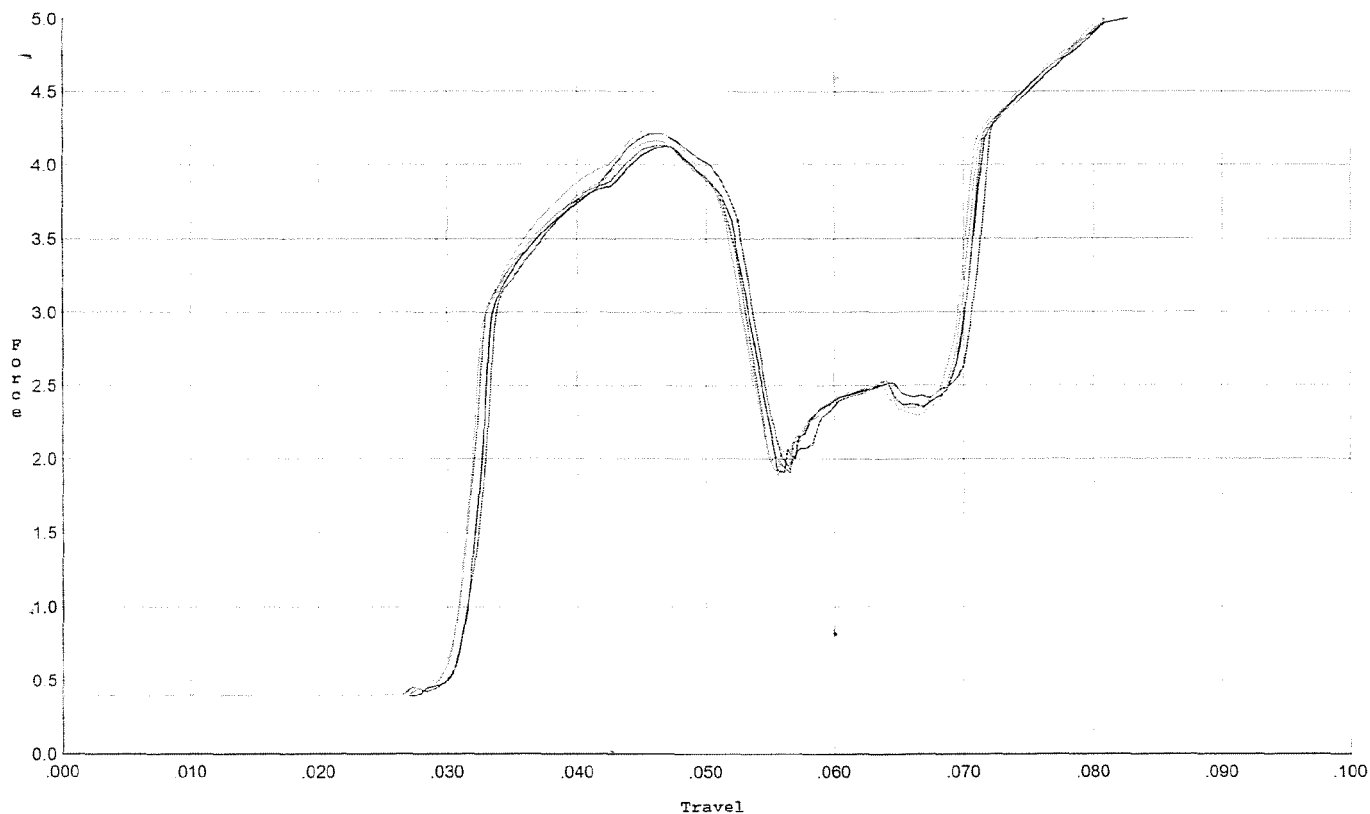
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.036	0.052	0.032	0.034	0.067		Set Trigger
2	3.033	0.053	0.032	0.034	0.067		Set Trigger
3	3.001	0.053	0.032	0.034	0.068		Set Trigger
4	3.072	0.053	0.032	0.034	0.068		Set Trigger
5	3.020	0.052	0.031	0.034	0.067		Set Trigger

Avg 3.03

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. P, 12/18/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



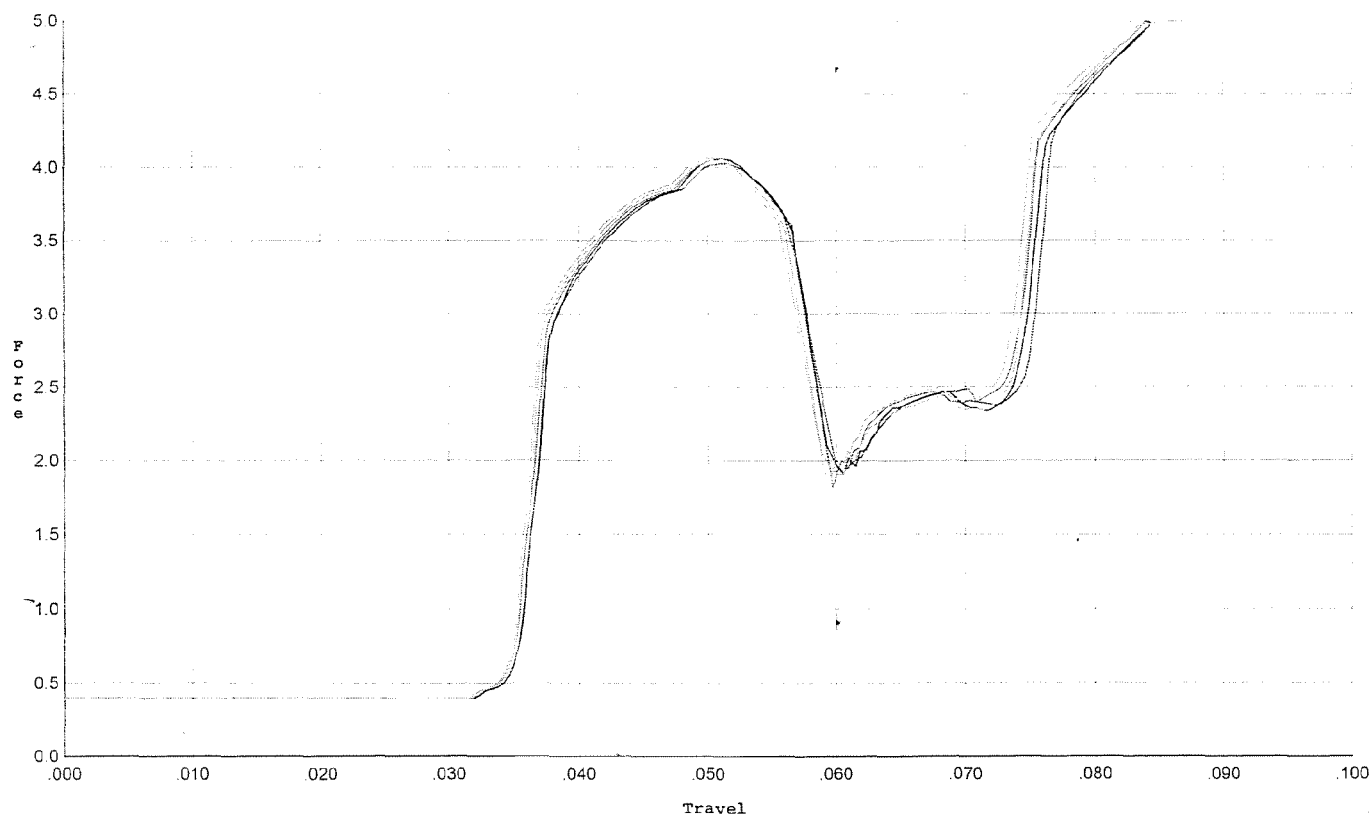
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.210	0.052	0.031	0.033	0.090		Set Trigger
2	4.126	0.054	0.031	0.032	0.092		Set Trigger
3	4.134	0.052	0.030	0.032	0.090		Set Trigger
4	4.164	0.051	0.030	0.032	0.089		Set Trigger
5	4.244	0.053	0.030	0.032	0.093		Set Trigger

Avg 4.17

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. P. 12/18/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



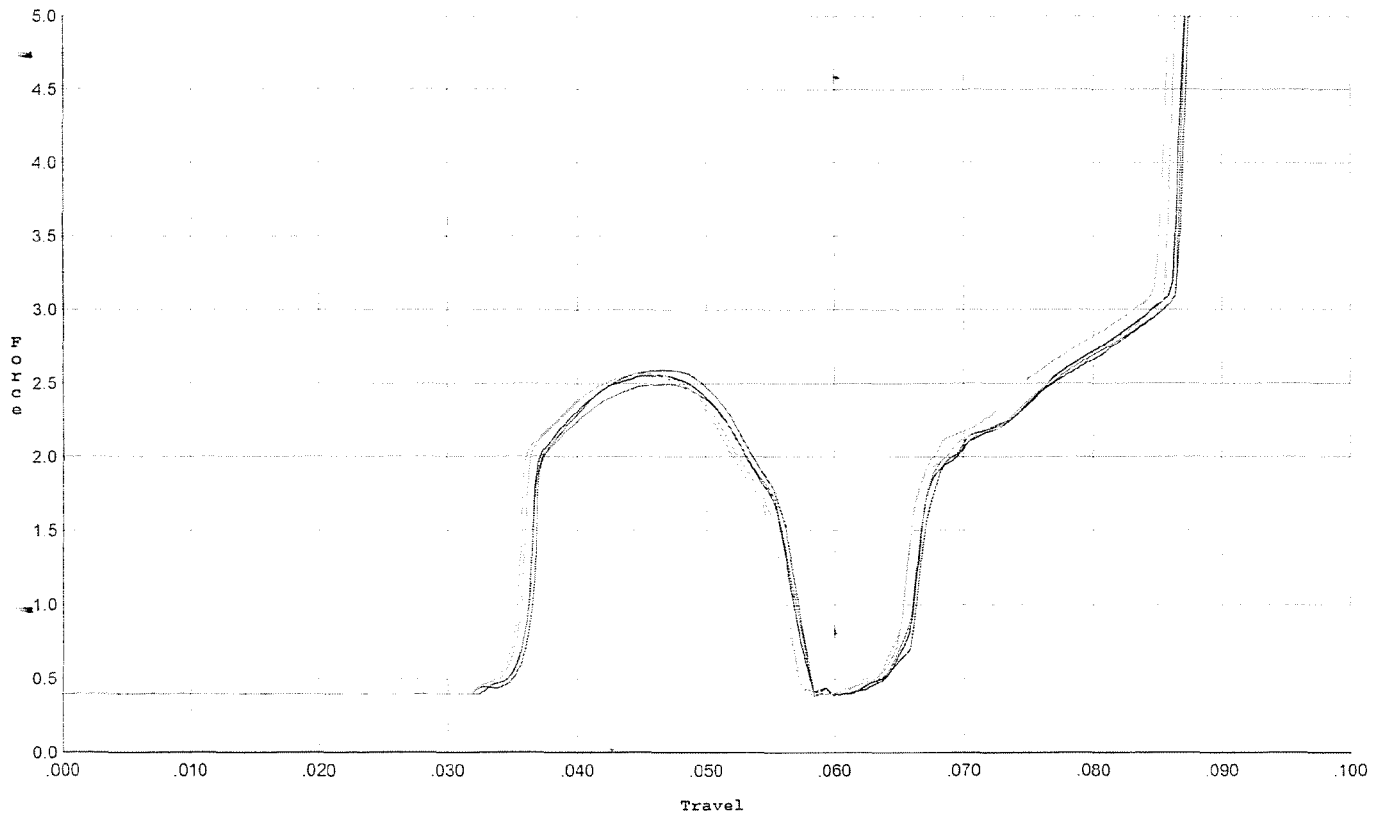
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.030	0.057	0.035	0.035	0.090		Set Trigger
2	4.063	0.057	0.035	0.035	0.090		Set Trigger
3	4.063	0.057	0.035	0.034	0.092		Set Trigger
4	4.055	0.056	0.035	0.034	0.090		Set Trigger
5	4.066	0.057	0.035	0.034	0.092		Set Trigger

Avg 4.05

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. P, 12/18/08

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



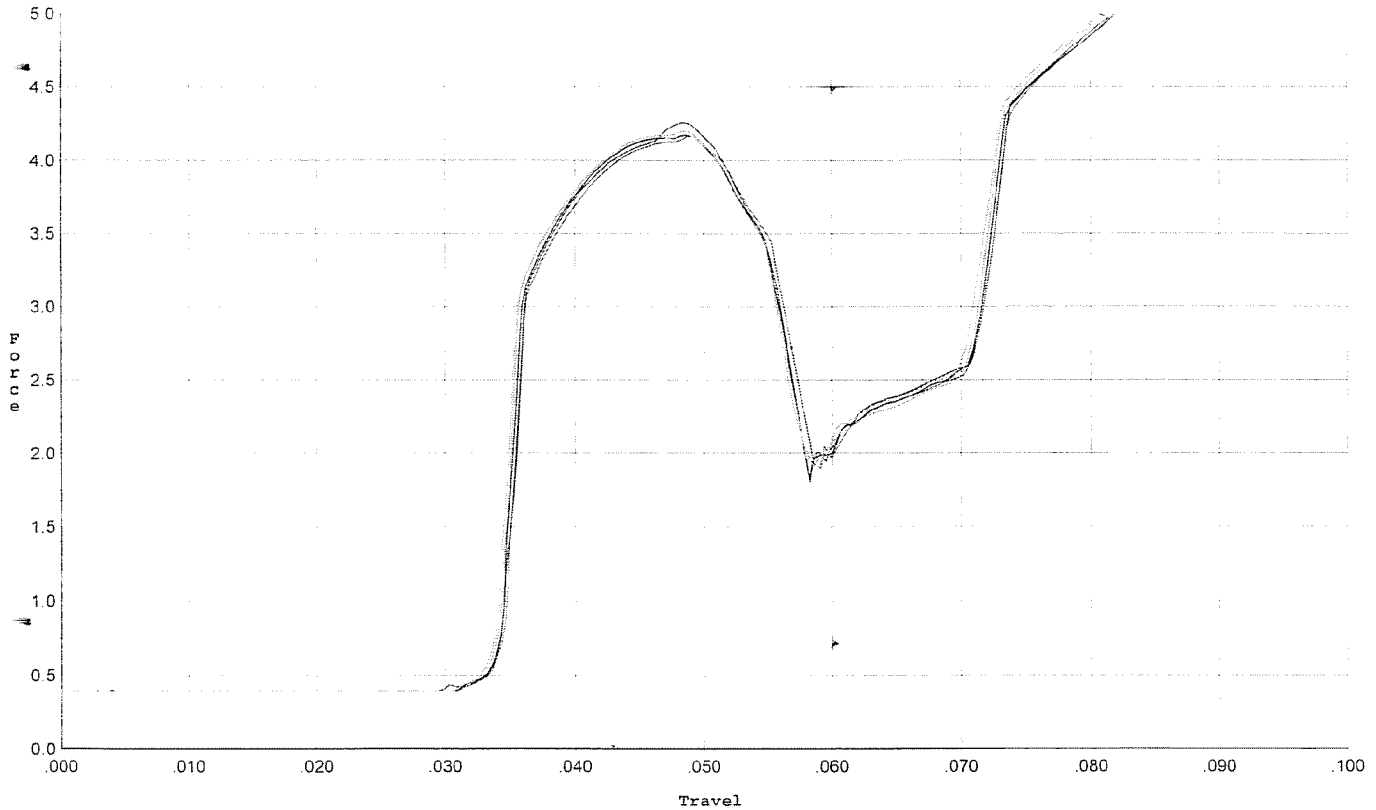
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.593	0.056	0.036	0.037	0.060		Set Trigger
2	2.557	0.055	0.036	0.037	0.059		Set Trigger
3	2.499	0.057	0.035	0.036	0.059		Set Trigger
4	2.572	0.055	0.035	0.036	0.059		Set Trigger
5	2.571	0.054	0.035	0.036	0.058		Set Trigger

Avg 2.55

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. P, 12/18/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.259	0.056	0.034	0.034	0.093		Set Trigger
2	4.175	0.056	0.034	0.034	0.094		Set Trigger
3	4.164	0.057	0.034	0.034	0.095		Set Trigger
4	4.182	0.055	0.034	0.034	0.092		Set Trigger
5	4.202	0.055	0.033	0.034	0.092		Set Trigger

Avg 4.19