

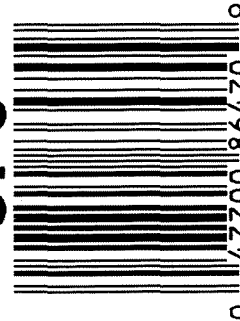
G678 9982

**M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)**  
**BOLT ACTION CENTERFIRE RIFLE**  
**24" BARREL 7.62 NATO**  
**WITH BIPOD**

proof of purchase



owner registration sticker

**ORDER NO. 86470****BARREL LENGTH 24"****CAPACITY 6****G6789982****UPC****BM FORM**

## INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 678 9982

| OP # | OPERATION NAME                                                                                                                         | READINGS                                                                                    | DATE     | INITIAL                                                                             |
|------|----------------------------------------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------|----------|-------------------------------------------------------------------------------------|
| 420  | ASSEMBLE ACTION                                                                                                                        |                                                                                             | 12-1-08  | SPD                                                                                 |
| 430  | ASSEMBLE TO STOCK                                                                                                                      |                                                                                             | 12-1-08  | SP                                                                                  |
| 440  | PROOF                                                                                                                                  |                                                                                             | 12-1-08  | SPD                                                                                 |
| 460  | CHECK HEADSPACE                                                                                                                        |                                                                                             | 12-1-08  | SPD                                                                                 |
| 470  | DIS-ASSEMBLE ACTION                                                                                                                    |                                                                                             | 12-1-08  | SPD                                                                                 |
| 472  | SERIALIZE BOLT HANDLE                                                                                                                  |                                                                                             | 12-2-08  | RTZ                                                                                 |
| 475  | DRILL AND TAP<br>SIGHT HOLES                                                                                                           | MAGNA-FLUX<br>DEC 09 2008                                                                   | 12-2-08  | SP                                                                                  |
| 480  | MAGNAFLUX BBL ACTION                                                                                                                   | OPERATOR  | 12/9/08  |  |
| 490  | MAGNAFLUX BOLT                                                                                                                         |                                                                                             | 12/9/08  | MTB                                                                                 |
| 500  | ROLLMARK CALIBER                                                                                                                       |                                                                                             | 12/9/08  | RT                                                                                  |
| 520  | GOFF BLAST BBL / REC                                                                                                                   |                                                                                             | 12-11-08 | DG                                                                                  |
| 542  | APPLY COATINGS<br>(BARREL ACTION)                                                                                                      |                                                                                             | 12/16    |                                                                                     |
| 545  | (BOLT)                                                                                                                                 |                                                                                             |          |                                                                                     |
| 560  | RE-ASSEMBLE ACTION                                                                                                                     |                                                                                             |          |                                                                                     |
|      | A) CLEAN INSIDE OF<br>BOLT ASSEMBLY                                                                                                    |                                                                                             | 12-29-08 | SP                                                                                  |
|      | B) INSPECT REAR FIRING<br>PIN HOLE FOR CHAMFER<br>IN BOLT HEAD                                                                         |                                                                                             | 12-29-08 | SP                                                                                  |
|      | C) INSPECT EJECTOR<br>HOLE FOR CHAMFER                                                                                                 |                                                                                             | 12-29-08 | SP                                                                                  |
|      | D) OIL FIRING PIN ASSEMBLY                                                                                                             |                                                                                             | 1-14-09  | RTZ                                                                                 |
|      | E) ADJUST TRIGGER PULL<br>TO MIN. SETTING AND<br>STAKE <span style="border: 1px solid black; padding: 2px;">2.50 LBS +/- .5 LBS</span> |                                                                                             |          |                                                                                     |

F004 REV 5/2006

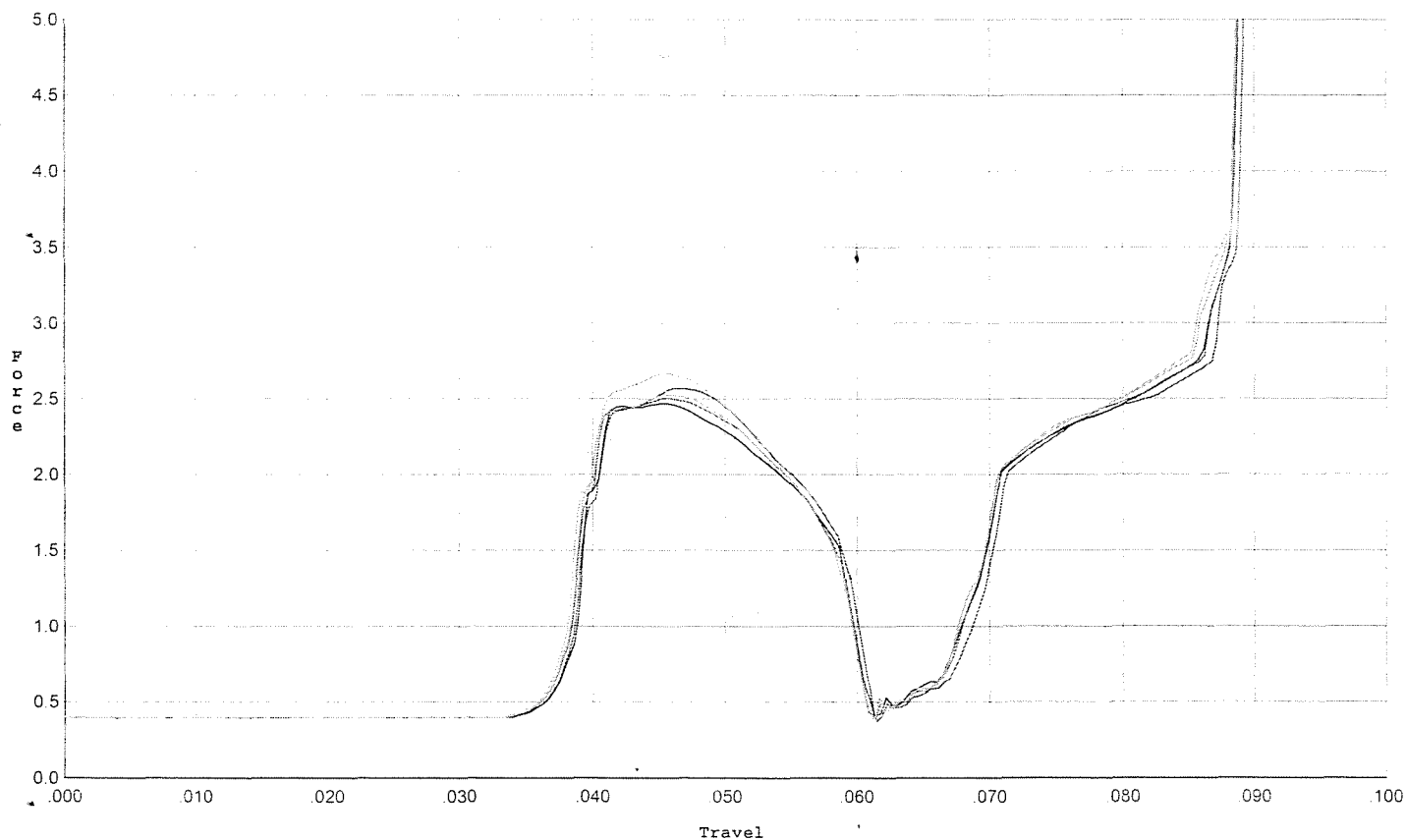
| OP #         | DESCRIPTION                                                           | REQUIREMENTS                              | READINGS                                                        | DATE    | INITIAL |
|--------------|-----------------------------------------------------------------------|-------------------------------------------|-----------------------------------------------------------------|---------|---------|
| 560          | F) SAFETY ON FORCE                                                    | 2 LBS MIN<br>10 LBS MAX                   | <u>2</u> <u>2</u> <u>2</u>                                      | 1-22-09 | W W     |
| CONT.        |                                                                       |                                           |                                                                 |         |         |
|              | G) SAFETY OFF FORCE                                                   | 2 LBS MIN                                 | <u>3</u> <u>3</u> <u>3</u>                                      | 1-22-09 | W W     |
|              | H) TRIGGER PULL TEST<br>AND RETAINABILITY                             |                                           |                                                                 |         |         |
|              | I) FIRING PIN INDENT                                                  | .020 MIN                                  | <u>.0245</u> <u>.0245</u> <u>.025</u>                           | 1-22-09 | W W     |
|              | J) ASSEMBLE STOCK                                                     |                                           |                                                                 | 1-14-09 | RTZ     |
|              | K) ASSEMBLE SWIVEL<br>STUDS                                           |                                           |                                                                 | 1-22-09 | 292     |
|              | L) ATTACH FRONT AND<br>REAR SIGHT ASSY'S                              |                                           |                                                                 |         |         |
|              | M) IRON SIGHT<br>ALIGNMENT                                            |                                           |                                                                 |         |         |
|              | N) DETACH FRONT AND<br>REAR SIGHTS AND PLACE<br>IN NUMBERED CONTAINER |                                           |                                                                 |         |         |
| 640 &<br>650 | FUNCTION TEST AND<br>TARGET                                           |                                           | <div>PASS</div> <div>PASS</div> <div>FAIL</div> <div>FAIL</div> | 1-20-09 | TC      |
|              | MALFUNCTION                                                           | CORRECTION                                |                                                                 |         |         |
|              | MALFUNCTION                                                           | CORRECTION                                | N/A                                                             |         |         |
|              | MALFUNCTION                                                           | CORRECTION                                |                                                                 |         |         |
|              | MALFUNCTION                                                           | CORRECTION                                |                                                                 |         |         |
| 660          | INSPECT FOR LIVE AMMO                                                 |                                           |                                                                 | 1-20-09 | W W     |
| 670          | FINAL INSPECTION<br>A) HEADSPACE                                      |                                           |                                                                 | 1-22-09 | W W     |
|              | B) TRIGGER PULL                                                       | +/- .5 LBS<br>MIN 2.50 LBS<br>MAX 4.0 LBS | <u>2.30</u> <u>2.36</u> <u>2.60</u> <u>2.42</u> <u>2.37</u>     | 1-21    | W W     |
|              | C) FUNCTION                                                           |                                           |                                                                 | 1-22-09 | W W     |
| 690          | PACK                                                                  |                                           |                                                                 |         |         |

F004 REV 5/2006

## Trigger Profile [ lbs,inch ]

Profile: SWS  
 GunType: Rifle  
 Make: Remington  
 Note: C Schults 1/8/2008

Model: M/24  
 Serial No: Form #F005  
 Trigger: 2.5 lbs ini +/- .50 lb



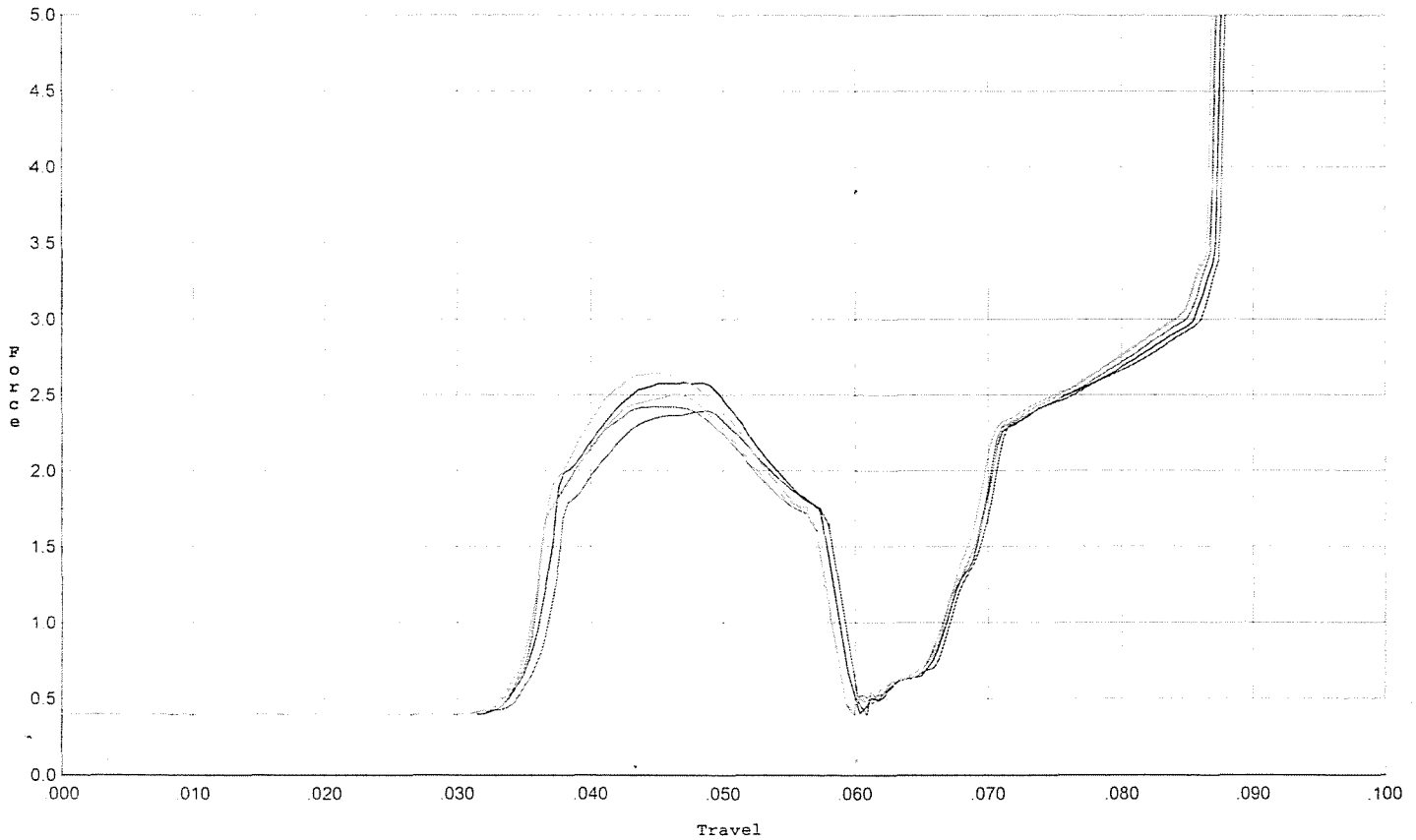
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 2.568      | 0.059             | 0.037           | 0.037      | 0.061             |           | Set Trigger |
| 2 | 2.469      | 0.059             | 0.038           | 0.037      | 0.059             |           | Set Trigger |
| 3 | 2.504      | 0.059             | 0.037           | 0.037      | 0.060             |           | Set Trigger |
| 4 | 2.669      | 0.059             | 0.037           | 0.037      | 0.062             |           | Set Trigger |
| 5 | 2.528      | 0.059             | 0.037           | 0.037      | 0.061             |           | Set Trigger |

A-254

## Trigger Profile [ lbs,inch ]

Profile: SWS  
 GunType: Rifle  
 Make: Remington  
 Note: C Schults 1/8/2008

Model: M/24  
 Serial No: Form #F005  
 Trigger: 2.5 lbs after 50 cycles+/- .50 lb



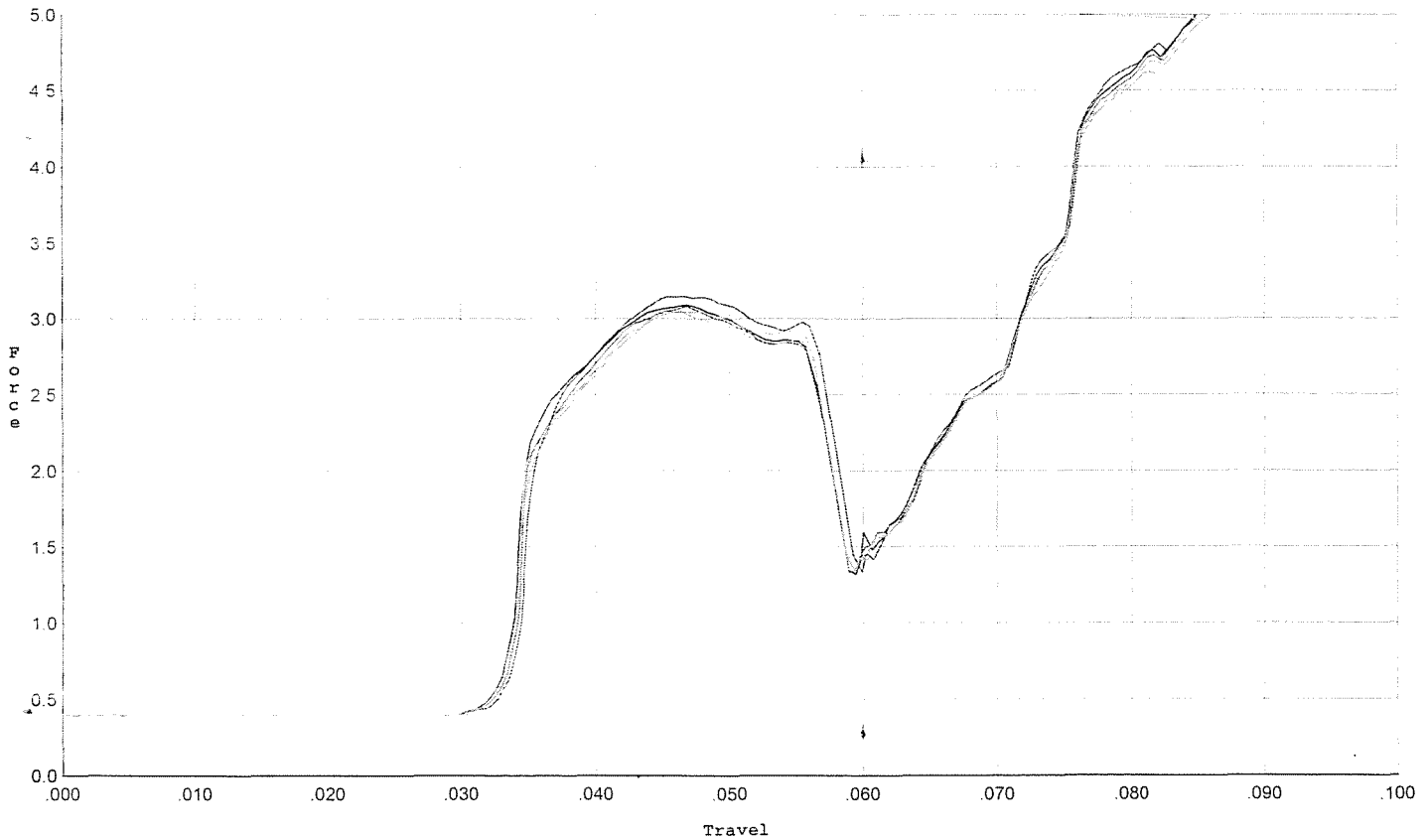
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 2.398      | 0.058             | 0.035           | 0.036      | 0.059             |           | Set Trigger |
| 2 | 2.585      | 0.057             | 0.035           | 0.036      | 0.062             |           | Set Trigger |
| 3 | 2.424      | 0.057             | 0.034           | 0.036      | 0.059             |           | Set Trigger |
| 4 | 2.504      | 0.058             | 0.034           | 0.035      | 0.061             |           | Set Trigger |
| 5 | 2.650      | 0.057             | 0.034           | 0.036      | 0.062             |           | Set Trigger |

A-2-S1

## Trigger Profile [ lbs,inch ]

Profile: SWS  
GunType: Rifle  
Make: Remington  
Note: C Schults 1/8/2008

Model: M/24  
Serial No: Form #F005  
Trigger: 3.0 lbs ini +/- .75 lb



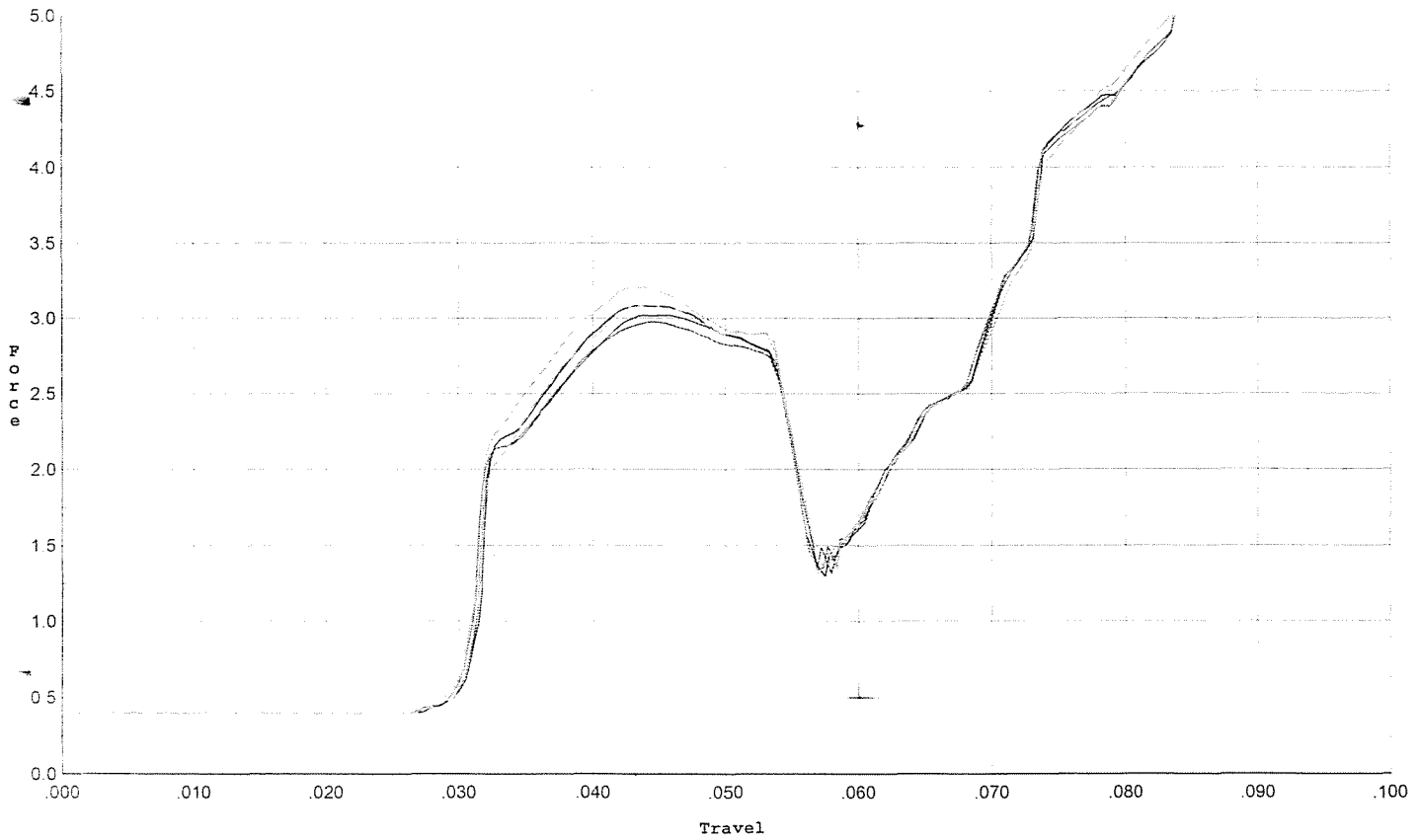
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 3.147      | 0.057             | 0.033           | 0.034      | 0.079             |           | Set Trigger |
| 2 | 3.091      | 0.057             | 0.033           | 0.034      | 0.078             |           | Set Trigger |
| 3 | 3.082      | 0.057             | 0.033           | 0.034      | 0.077             |           | Set Trigger |
| 4 | 3.050      | 0.056             | 0.033           | 0.034      | 0.076             |           | Set Trigger |
| 5 | 3.047      | 0.056             | 0.033           | 0.034      | 0.076             |           | Set Trigger |

A-3.08

## Trigger Profile [ lbs,inch ]

Profile: SWS  
GunType: Rifle  
Make: Remington  
Note: C Schults 1/8/2008

Model: M/24  
Serial No: Form #F005  
Trigger: 3.0 lbs after 20 cycles/- .75 lb



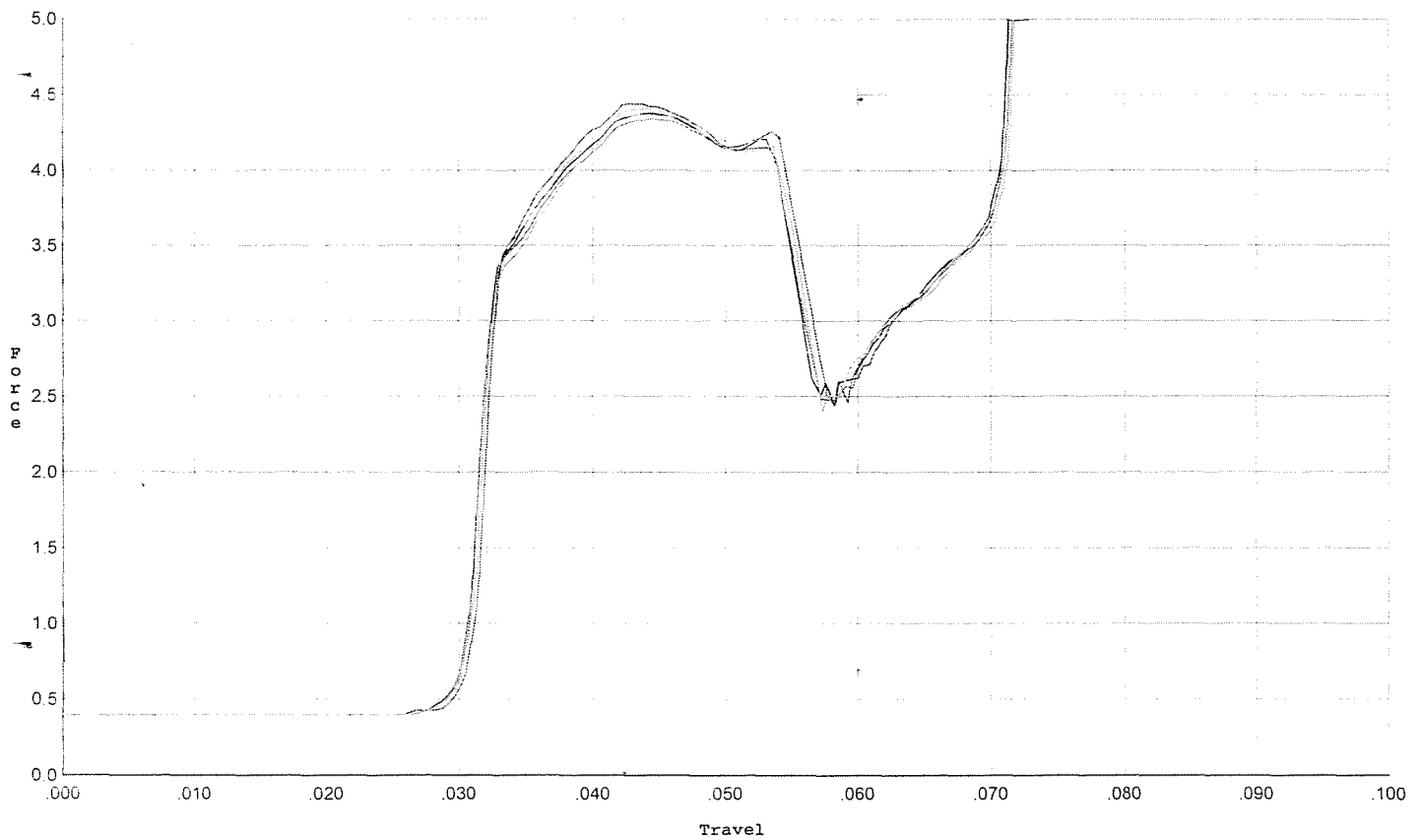
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 3.022      | 0.054             | 0.030           | 0.032      | 0.074             |           | Set Trigger |
| 2 | 3.085      | 0.054             | 0.031           | 0.032      | 0.075             |           | Set Trigger |
| 3 | 2.977      | 0.054             | 0.030           | 0.032      | 0.074             |           | Set Trigger |
| 4 | 3.086      | 0.054             | 0.030           | 0.032      | 0.075             |           | Set Trigger |
| 5 | 3.206      | 0.054             | 0.030           | 0.032      | 0.078             |           | Set Trigger |

A-3.07

## Trigger Profile [ lbs,inch ]

Profile SWS  
 GunType: Rifle  
 Make: Remington  
 Note: C Schults 1/8/2008

Model: M/24  
 Serial No: Form #F005  
 Trigger: 4.0 lbs ini +/- 1.0 lb



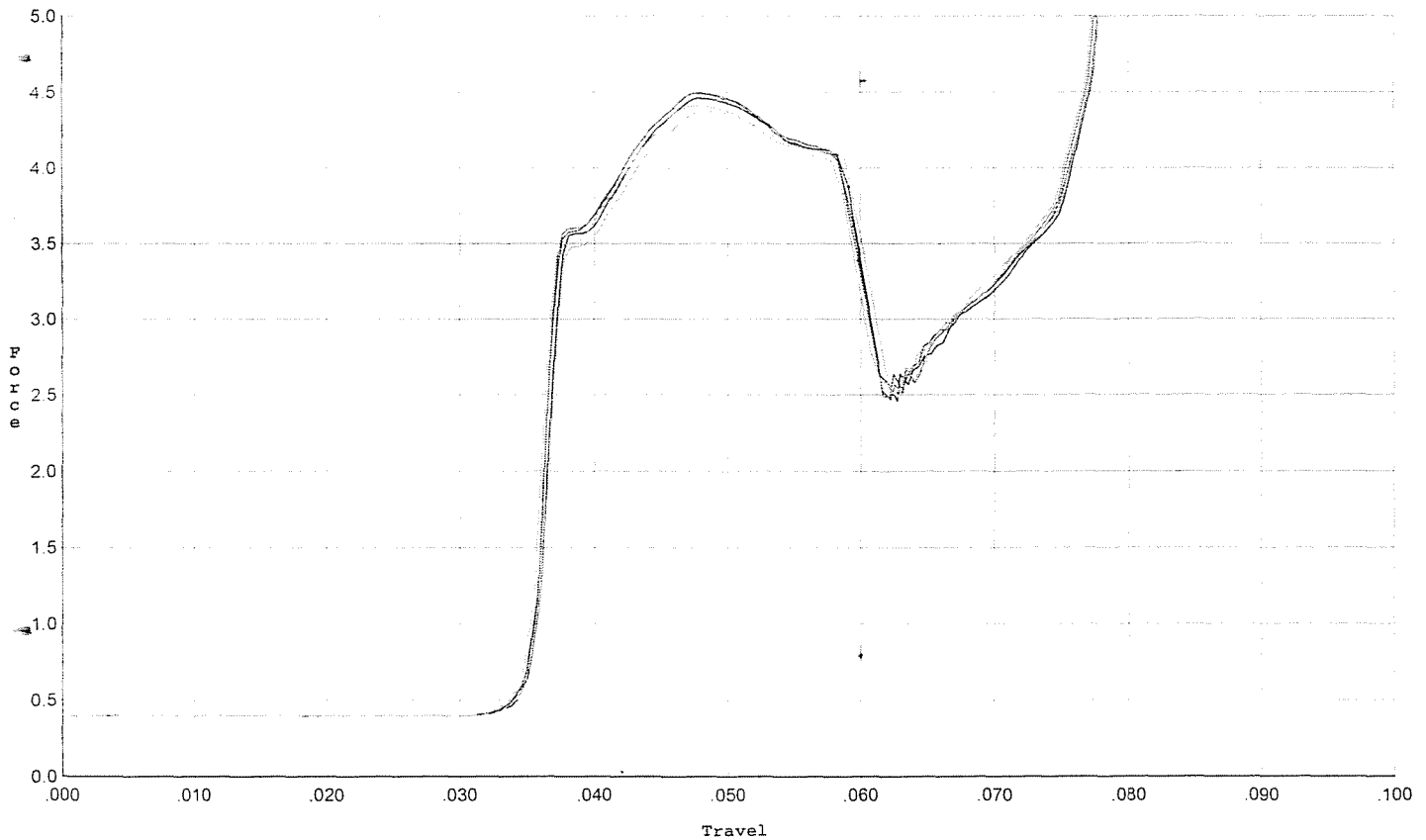
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 4.445      | 0.054             | 0.030           | 0.020      | 0.107             |           | Set Trigger |
| 2 | 4.380      | 0.054             | 0.030           | 0.020      | 0.105             |           | Set Trigger |
| 3 | 4.341      | 0.054             | 0.030           | 0.021      | 0.104             |           | Set Trigger |
| 4 | 4.407      | 0.054             | 0.030           | 0.021      | 0.105             |           | Set Trigger |
| 5 | 4.371      | 0.055             | 0.030           | 0.020      | 0.107             |           | Set Trigger |

A- 4.38

## Trigger Profile [ lbs,inch ]

Profile SWS  
GunType: Rifle  
Make: Remington  
Note: C Schults 1/8/2008

Model: M/24  
Serial No: Form #F005  
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



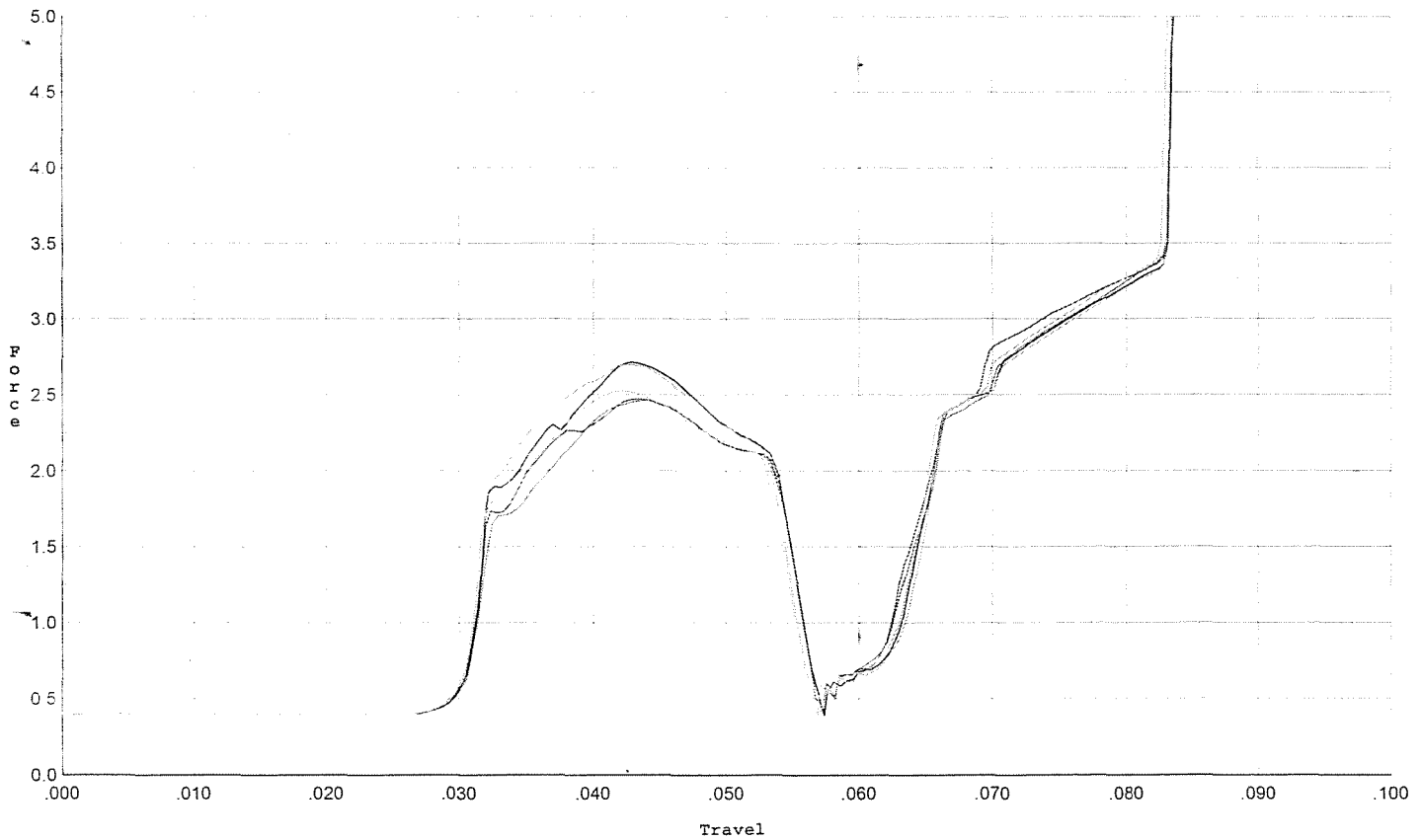
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 4.496      | 0.059             | 0.035           | 0.022      | 0.111             |           | Set Trigger |
| 2 | 4.464      | 0.059             | 0.035           | 0.022      | 0.109             |           | Set Trigger |
| 3 | 4.497      | 0.060             | 0.035           | 0.022      | 0.112             |           | Set Trigger |
| 4 | 4.373      | 0.060             | 0.035           | 0.022      | 0.111             |           | Set Trigger |
| 5 | 4.412      | 0.059             | 0.034           | 0.022      | 0.108             |           | Set Trigger |

A. 4.44

## Trigger Profile [ lbs,inch ]

Profile: SWS  
 GunType: Rifle  
 Make: Remington  
 Note: C Schults 1/8/2008

Model: M/24  
 Serial No: Form #F005  
 Trigger: reset to 2.5 lbs +/- .50 lb for final test



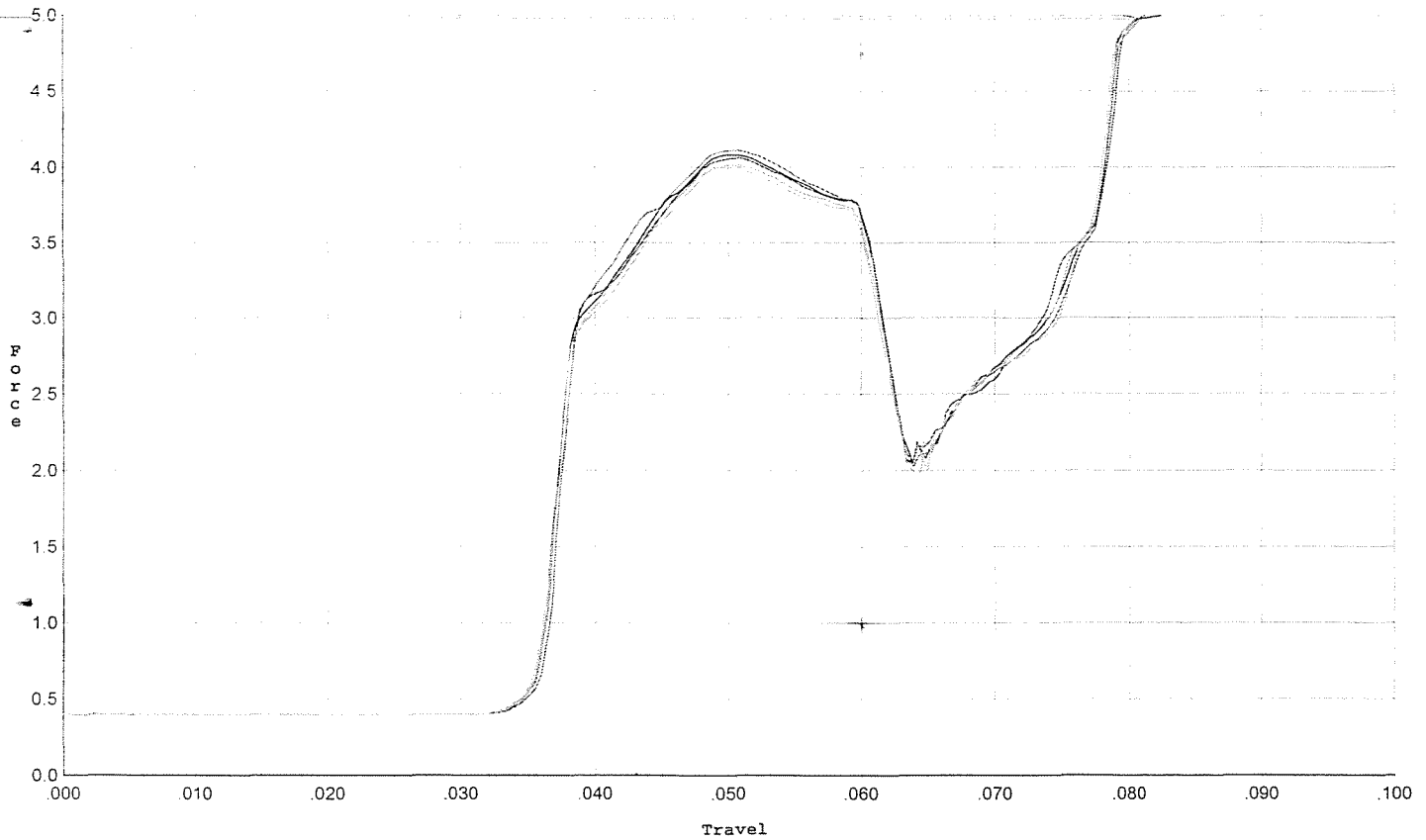
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 2.472      | 0.054             | 0.030           | 0.034      | 0.063             |           | Set Trigger |
| 2 | 2.720      | 0.054             | 0.030           | 0.034      | 0.066             |           | Set Trigger |
| 3 | 2.466      | 0.054             | 0.031           | 0.034      | 0.062             |           | Set Trigger |
| 4 | 2.527      | 0.054             | 0.030           | 0.034      | 0.063             |           | Set Trigger |
| 5 | 2.701      | 0.053             | 0.030           | 0.033      | 0.066             |           | Set Trigger |

H-2.57

## Trigger Profile [ lbs,inch ]

Profile: SWS  
 GunType: Rifle  
 Make: Remington  
 Note: C Schults 1/8/2008

Model: M/24  
 Serial No: Form #F005  
 Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 4.061      | 0.061             | 0.036           | 0.032      | 0.103             |           | Set Trigger |
| 2 | 4.084      | 0.061             | 0.036           | 0.032      | 0.104             |           | Set Trigger |
| 3 | 4.112      | 0.061             | 0.036           | 0.032      | 0.104             |           | Set Trigger |
| 4 | 3.999      | 0.060             | 0.036           | 0.033      | 0.100             |           | Set Trigger |
| 5 | 4.016      | 0.061             | 0.035           | 0.032      | 0.104             |           | Set Trigger |

A-4.05-