

6789983

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)

BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

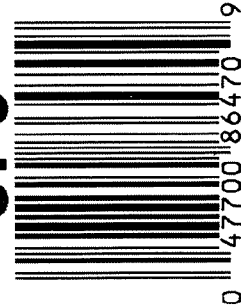
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6789983

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 6789983

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		12-1-08	SP
430	ASSEMBLE TO STOCK		12-1-08	SP
440	PROOF		12-1-08	SP
460	CHECK HEADSPACE		12-1-08	SP
470	DIS-ASSEMBLE ACTION		12-1-08	SP
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	12-2-08	RSN
475	DRILL AND TAP SIGHT HOLES	DEC 09 2008	12-2-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR (K)	12/9/08	(B)
490	MAGNAFLUX BOLT		12/9/08	TR
500	ROLLMARK CALIBER		12/9/08	RT
520	GOFF BLAST BBL / REC		12/9/08	DG
542	APPLY COATINGS (BARREL ACTION)		12/5	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		12-16-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12-16-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12-16-08	SP
	D) OIL FIRING PIN ASSEMBLY		1-7-09	RSN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

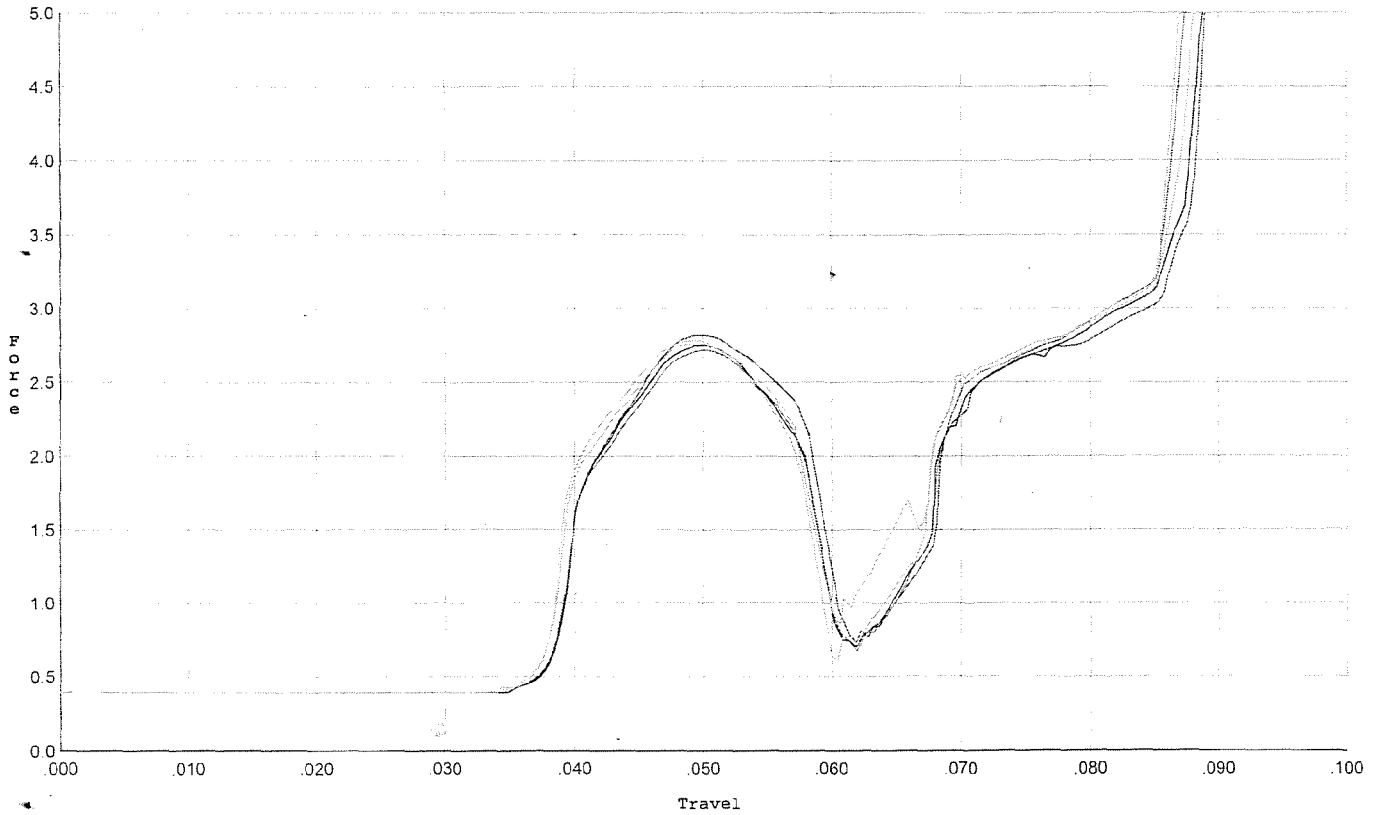
OP #	OPERATION NAME	BARBER M24 0071812	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>40</u> <u>40</u> <u>40</u>	1-16-09	L N
CONT.	G) SAFETY OFF FORCE	2 LBS MIN	<u>5.0</u> <u>5.0</u> <u>5.0</u>	1-16-09	L N
	H) TRIGGER PULL TEST AND RETAINABILITY				
	I) FIRING PIN INDENT	.020 MIN	<u>.004</u> <u>.004</u> <u>.004</u>	1-16-09	L N
	J) ASSEMBLE STOCK			1-7-09	LSN
	K) ASSEMBLE SWIVEL STUDS			1-16-09	L N
	L) ATTACH FRONT AND REAR SIGHT ASSY'S				
	M) IRON SIGHT ALIGNMENT				
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER				
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u> FAIL <u>PASS</u> FAIL	1-15-09	L N
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
660	INSPECT FOR LIVE AMMO			1-15-09	TC
670	FINAL INSPECTION A) HEADSPACE			1-16-09	L N
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.43</u> <u>2.38</u> <u>2.46</u> <u>2.52</u> <u>2.46</u>	1-16-09	TC
	C) FUNCTION			1-16-09	L N
690	PACK			1/20/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 12/18/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lb ini +/- .50 lb



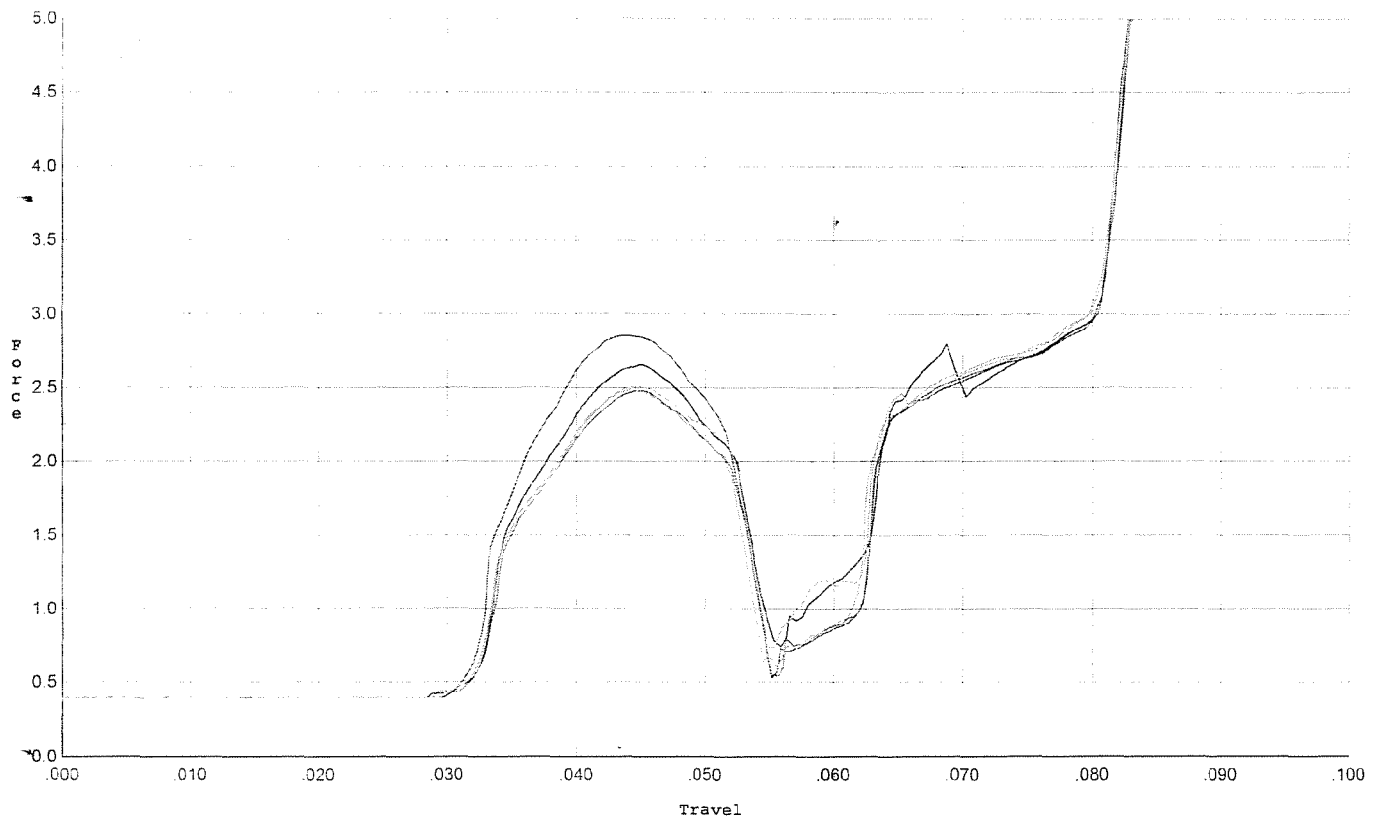
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.819	0.058	0.038	0.036	0.063		Set Trigger
2	2.753	0.058	0.038	0.037	0.061		Set Trigger
3	2.717	0.058	0.038	0.036	0.060		Set Trigger
4	2.766	0.057	0.038	0.037	0.061		Set Trigger
5	2.783	0.058	0.038	0.036	0.062		Set Trigger

A-2-76

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 12/18/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lb after 50 cycles+/- .50 lb



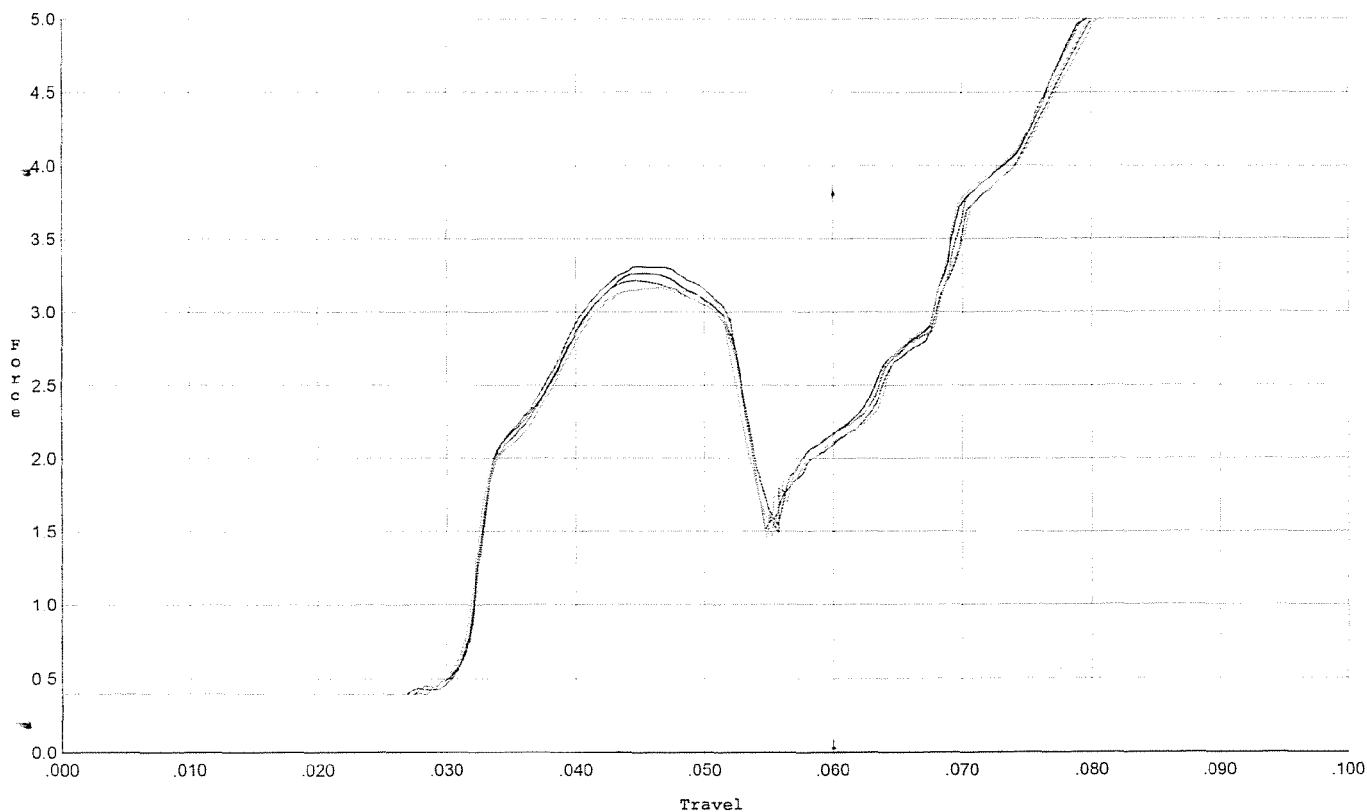
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.860	0.053	0.032	0.035	0.061		Set Trigger
2	2.660	0.052	0.033	0.035	0.056		Set Trigger
3	2.481	0.053	0.033	0.035	0.054		Set Trigger
4	2.510	0.053	0.032	0.035	0.055		Set Trigger
5	2.489	0.052	0.033	0.036	0.053		Set Trigger

A-2.60

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 12/18/2008

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



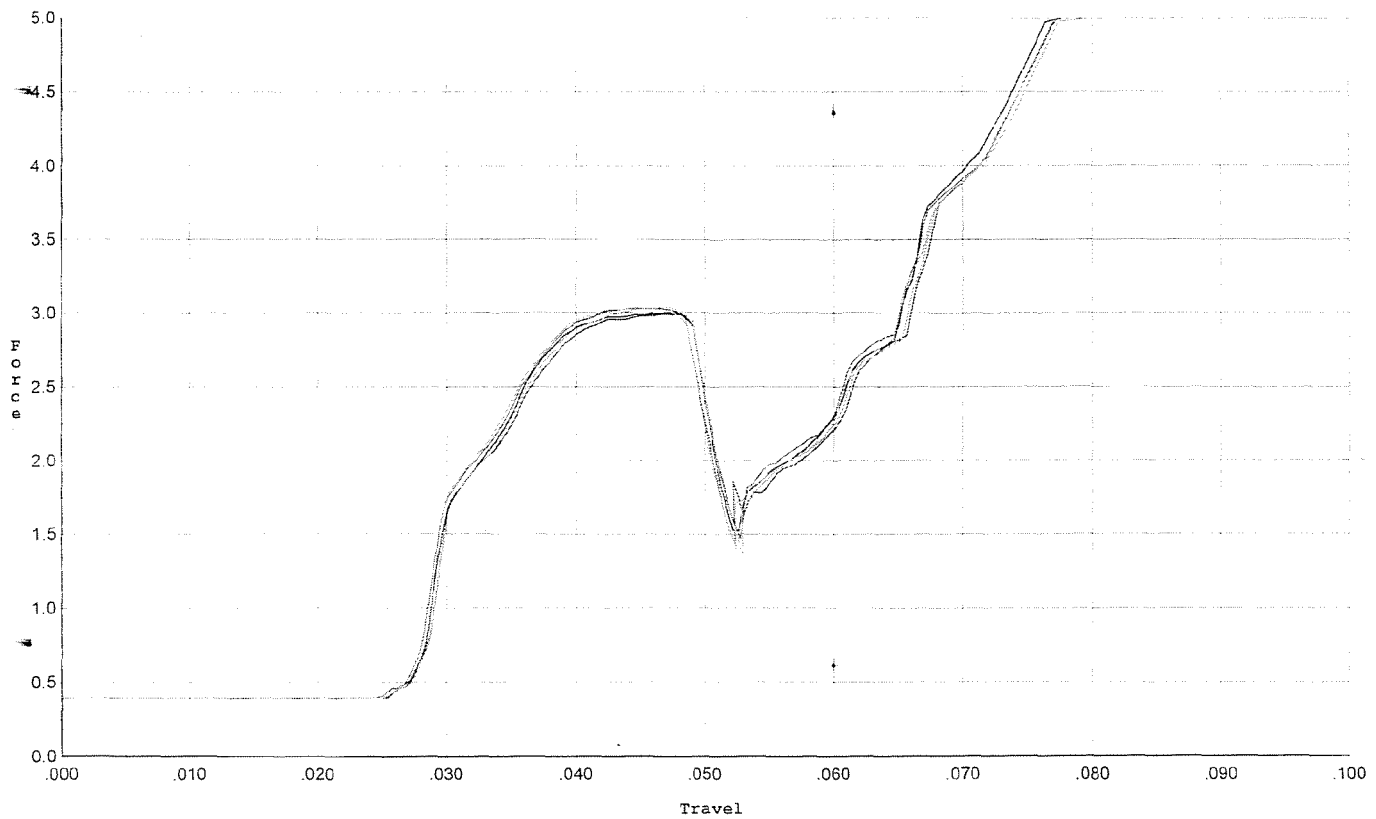
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.312	0.052	0.031	0.033	0.071		Set Trigger
2	3.266	0.052	0.031	0.033	0.070		Set Trigger
3	3.214	0.052	0.031	0.033	0.070		Set Trigger
4	3.160	0.052	0.031	0.033	0.068		Set Trigger
5	3.174	0.052	0.031	0.033	0.069		Set Trigger

A-3-22

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 12/18/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs after 20 cycles +/- .75 lb



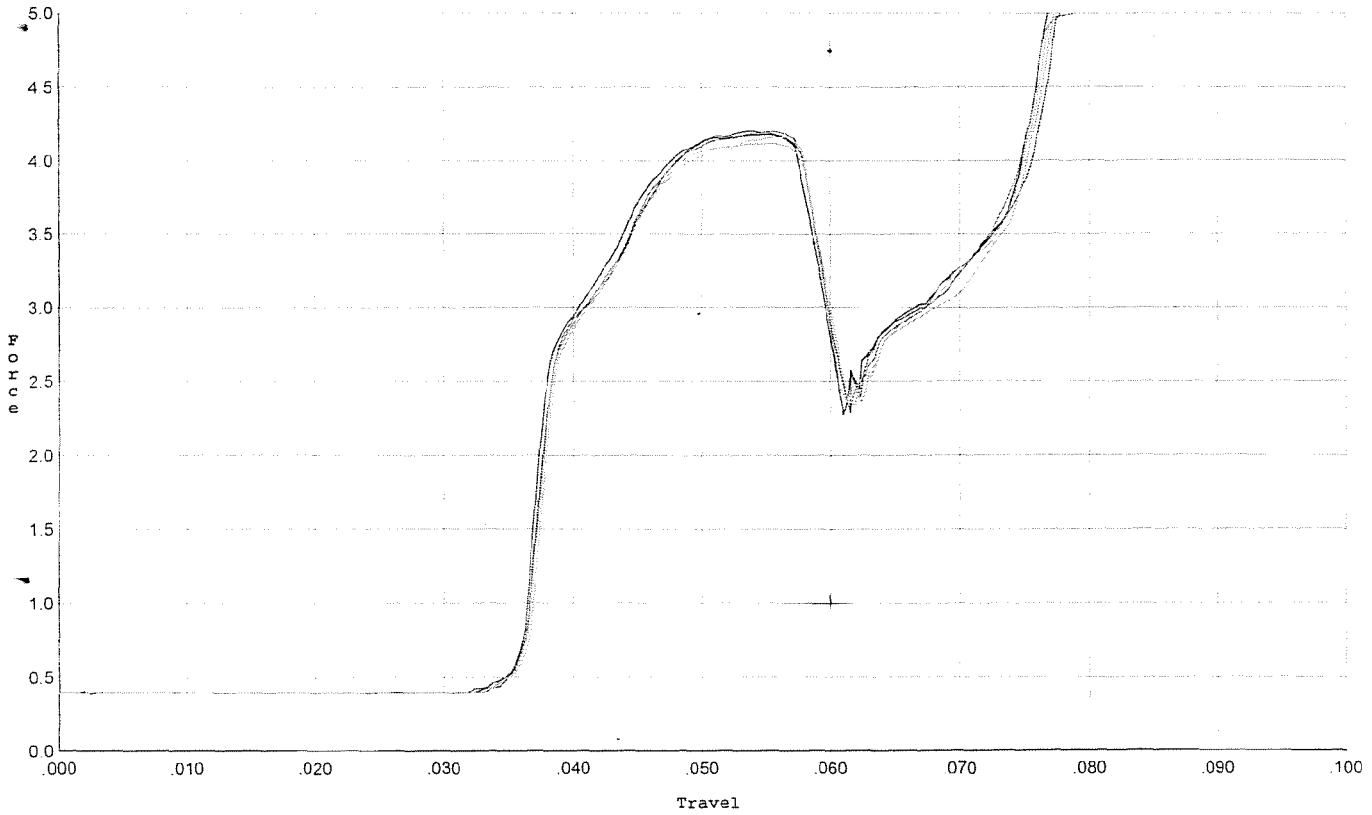
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.004	0.049	0.028	0.033	0.064		Set Trigger
2	2.996	0.049	0.028	0.033	0.065		Set Trigger
3	3.034	0.048	0.027	0.033	0.065		Set Trigger
4	3.041	0.049	0.028	0.033	0.065		Set Trigger
5	3.037	0.049	0.028	0.033	0.065		Set Trigger

A.3.02

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 12/18/2008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



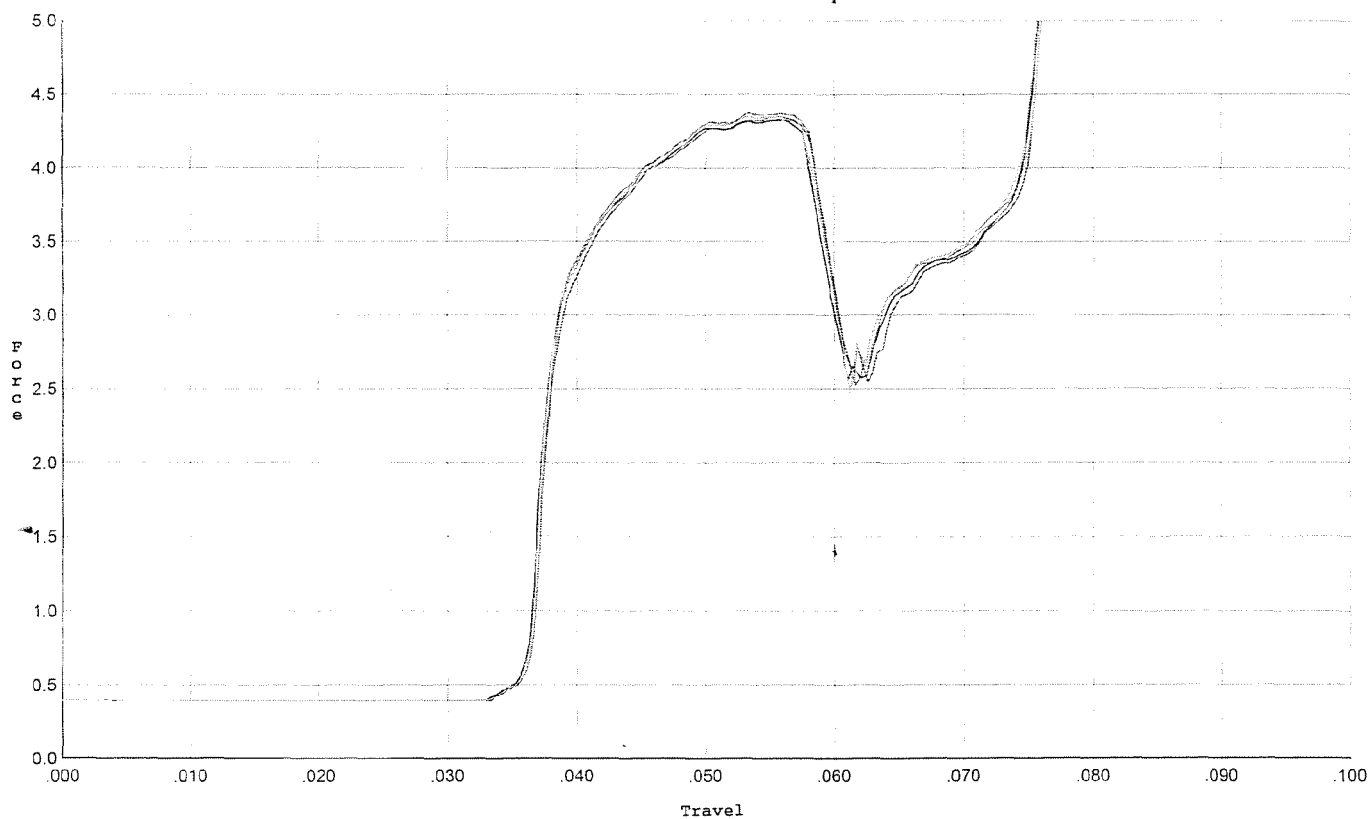
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.204	0.058	0.036	0.033	0.094		Set Trigger
2	4.181	0.059	0.036	0.033	0.097		Set Trigger
3	4.201	0.058	0.036	0.033	0.094		Set Trigger
4	4.161	0.058	0.036	0.033	0.093		Set Trigger
5	4.117	0.058	0.036	0.033	0.094		Set Trigger

A-4-17

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 12/18/2008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles +/- 1.0 lb



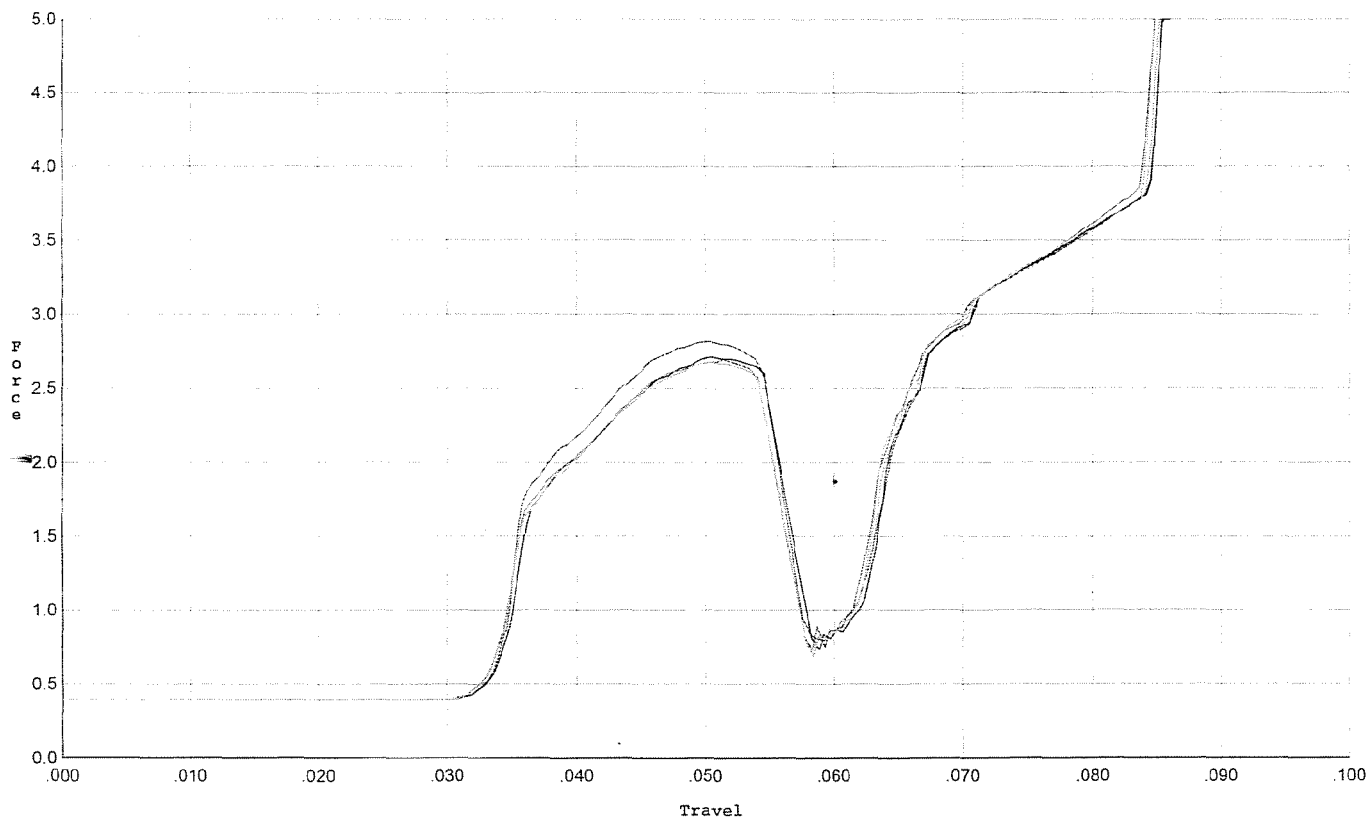
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.348	0.058	0.036	0.021	0.100		Set Trigger
2	4.325	0.058	0.036	0.021	0.099		Set Trigger
3	4.377	0.058	0.036	0.021	0.101		Set Trigger
4	4.362	0.059	0.036	0.021	0.102		Set Trigger
5	4.350	0.059	0.036	0.021	0.102		Set Trigger

A.435

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 12/18/2008

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



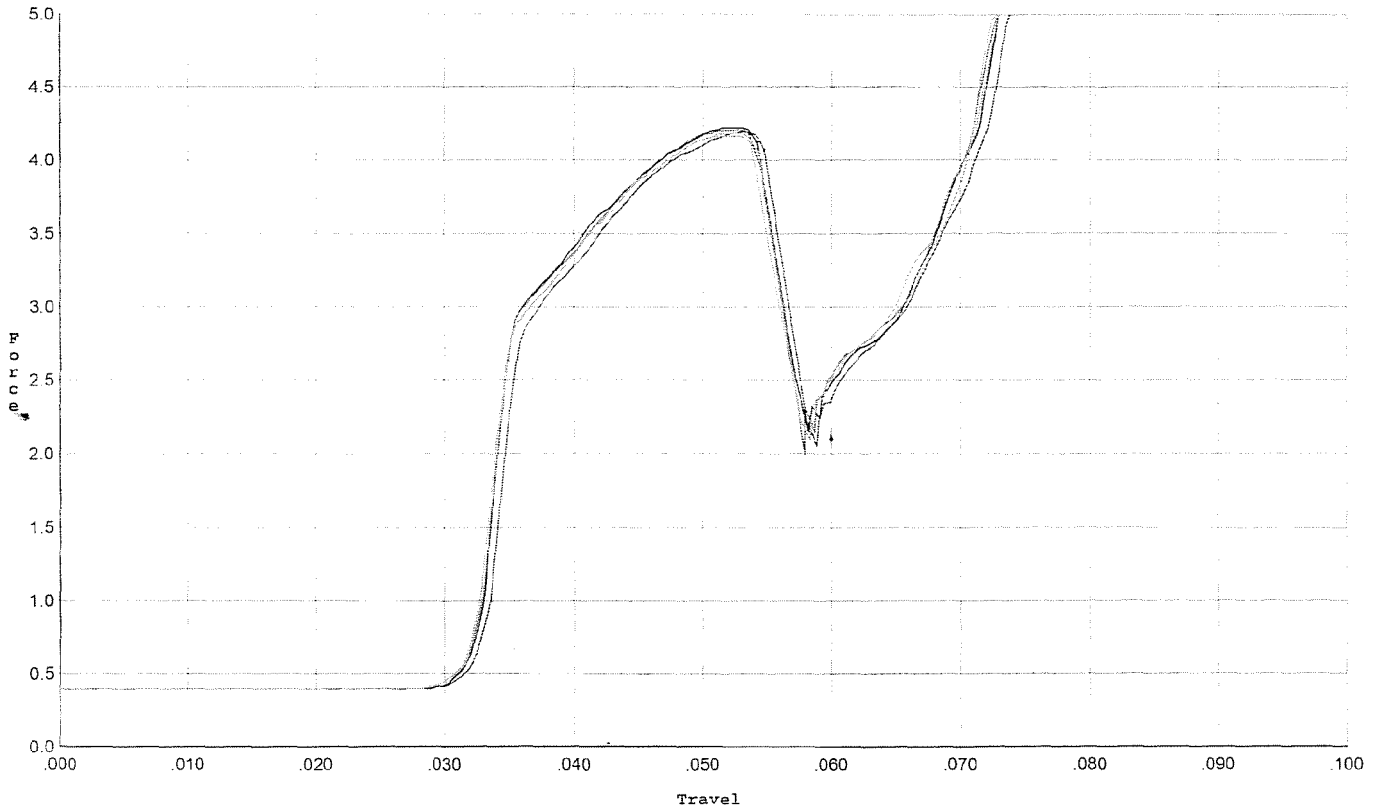
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.816	0.055	0.034	0.035	0.064		Set Trigger
2	2.712	0.055	0.034	0.035	0.061		Set Trigger
3	2.695	0.054	0.034	0.035	0.060		Set Trigger
4	2.677	0.056	0.034	0.035	0.062		Set Trigger
5	2.680	0.054	0.034	0.035	0.060		Set Trigger

A-2-71

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 12/18/2008

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.196	0.055	0.033	0.033	0.092		Set Trigger
2	4.219	0.054	0.032	0.033	0.093		Set Trigger
3	4.207	0.055	0.032	0.032	0.093		Set Trigger
4	4.187	0.054	0.032	0.032	0.092		Set Trigger
5	4.169	0.054	0.032	0.033	0.090		Set Trigger

A-4.19