

66794465

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

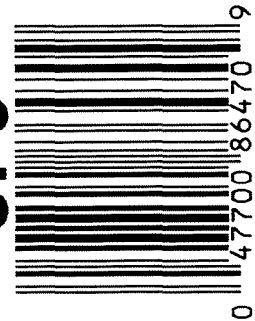
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6794465

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 6794465

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		1-20-09	SP
430	ASSEMBLE TO STOCK		1-20-09	SP
440	PROOF		1-20-09	SP
460	CHECK HEADSPACE		1-20-09	SP
470	DIS-ASSEMBLE ACTION		1-20-09	SP
472	SERIALIZE BOLT HANDLE		1-21-09	RTR
475	DRILL AND TAP SIGHT HOLES		1-21-09	SP
480	MAGNAFLUX BBL ACTION		1/24/09	(K)
490	MAGNAFLUX BOLT		1/24/09	MR
500	ROLLMARK CALIBER		1/24/09	RT
520	GOFF BLAST BBL / REC		1/24/09	DG
542	APPLY COATINGS (BARREL ACTION)		2 3	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		2-3-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		2-3-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		2-3-09	SP
	D) OIL FIRING PIN ASSEMBLY		2-4-09	RJD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>40</u> <u>40</u> <u>40</u>	2-10-09	LW
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>50</u> <u>50</u> <u>30</u>	2-10-09	LW
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.025</u> <u>.025</u> <u>.025</u>	2-10-09	LW
	J) ASSEMBLE STOCK		2-4-09	LW
	K) ASSEMBLE SWIVEL STUDS		2-10-09	LW
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	2-5-09	TL
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		2-5-09	WV
670	FINAL INSPECTION A) HEADSPACE		2-10-09	LW
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.45</u> <u>2.36</u> <u>2.37</u> <u>2.38</u> <u>2.41</u>	2-4-09	WV
	C) FUNCTION		2-10-09	LW
690	PACK		2/12/09	FM

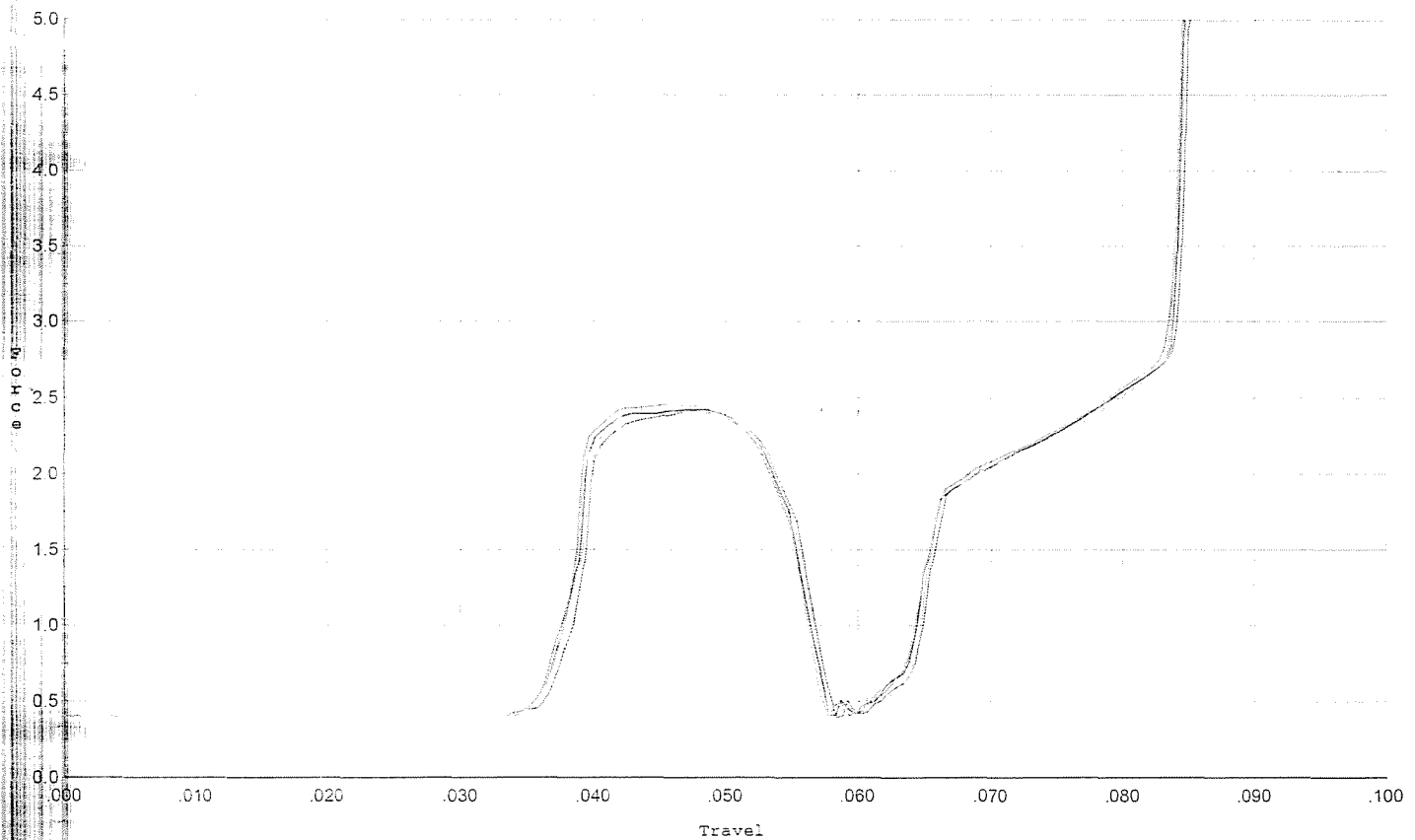
F004 REV 5/2006

BARBER - M24 0071849

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 1/19/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.411	0.055	0.037	0.036	0.054		Set Trigger
2	2.423	0.055	0.037	0.036	0.054		Set Trigger
3	2.459	0.055	0.036	0.036	0.055		Set Trigger
4	2.411	0.056	0.037	0.036	0.054		Set Trigger
5	2.458	0.055	0.036	0.036	0.054		Set Trigger

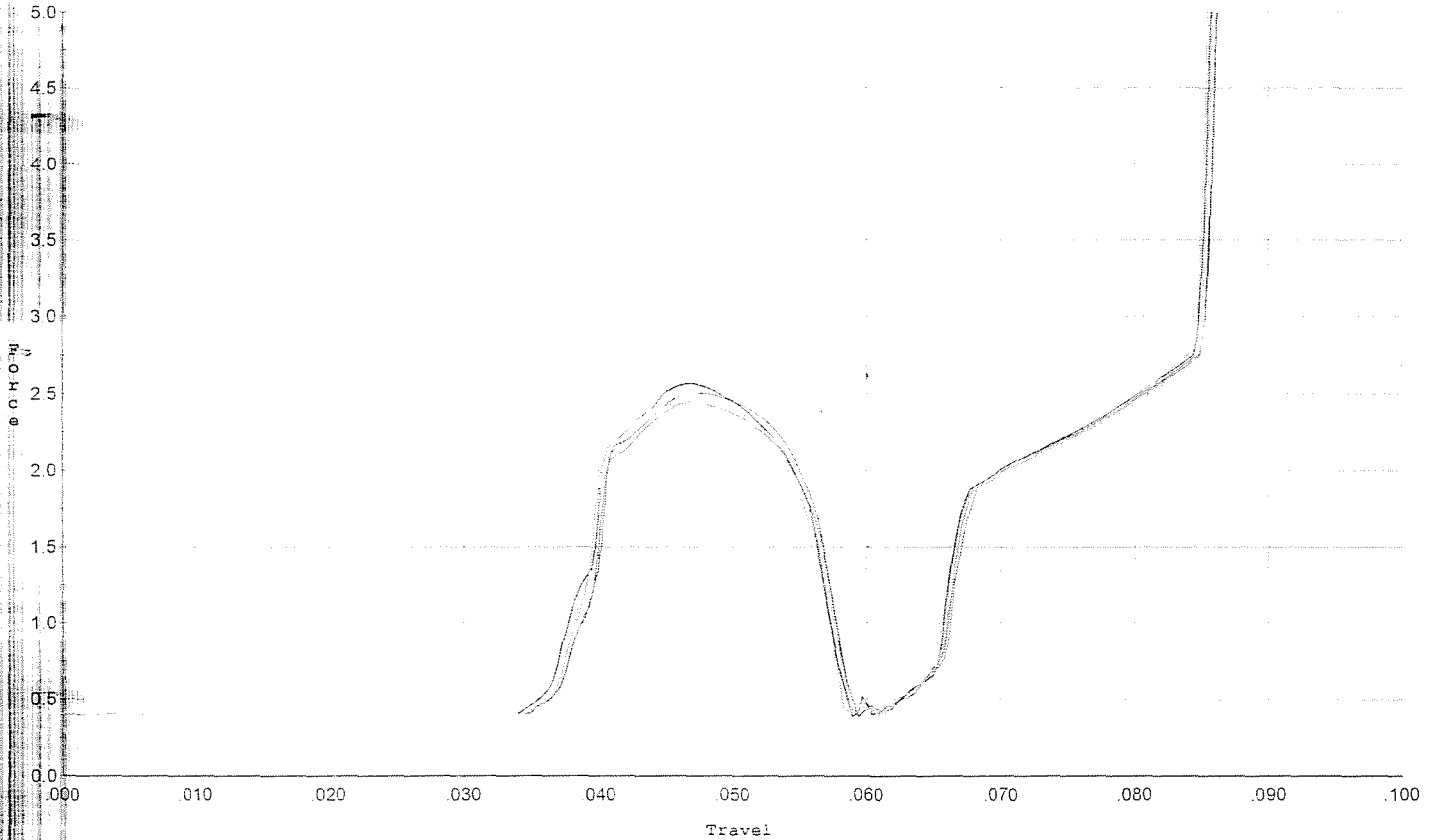
AVG 2.43

BARBER - M24 0071850

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 1/19/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



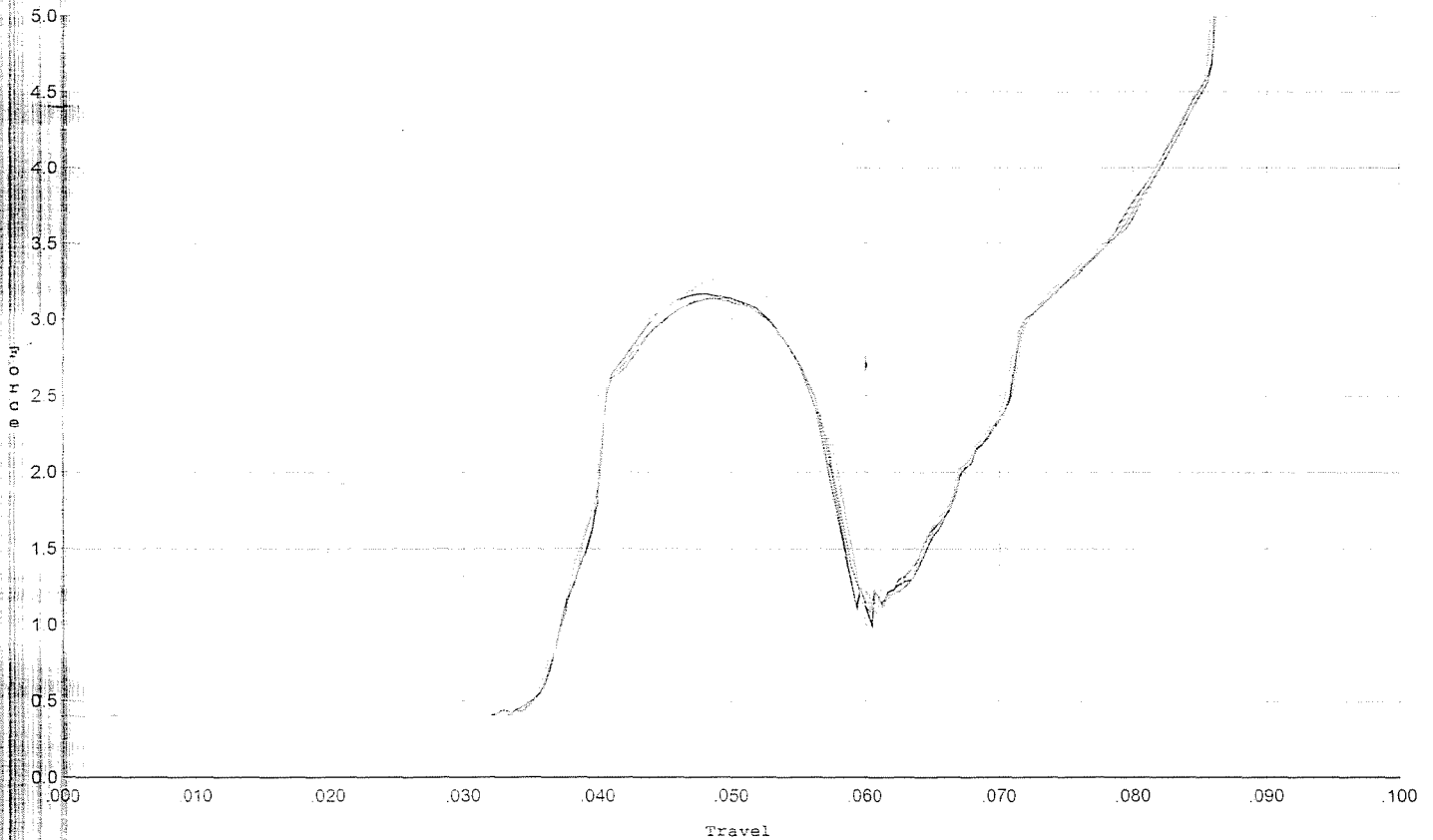
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.502	0.056	0.037	0.036	0.055		Set Trigger
2	2.567	0.056	0.037	0.036	0.056		Set Trigger
3	2.447	0.057	0.037	0.036	0.055		Set Trigger
4	2.503	0.057	0.037	0.036	0.056		Set Trigger
5	2.455	0.056	0.037	0.036	0.054		Set Trigger

Aug 2.49

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 1/19/09

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



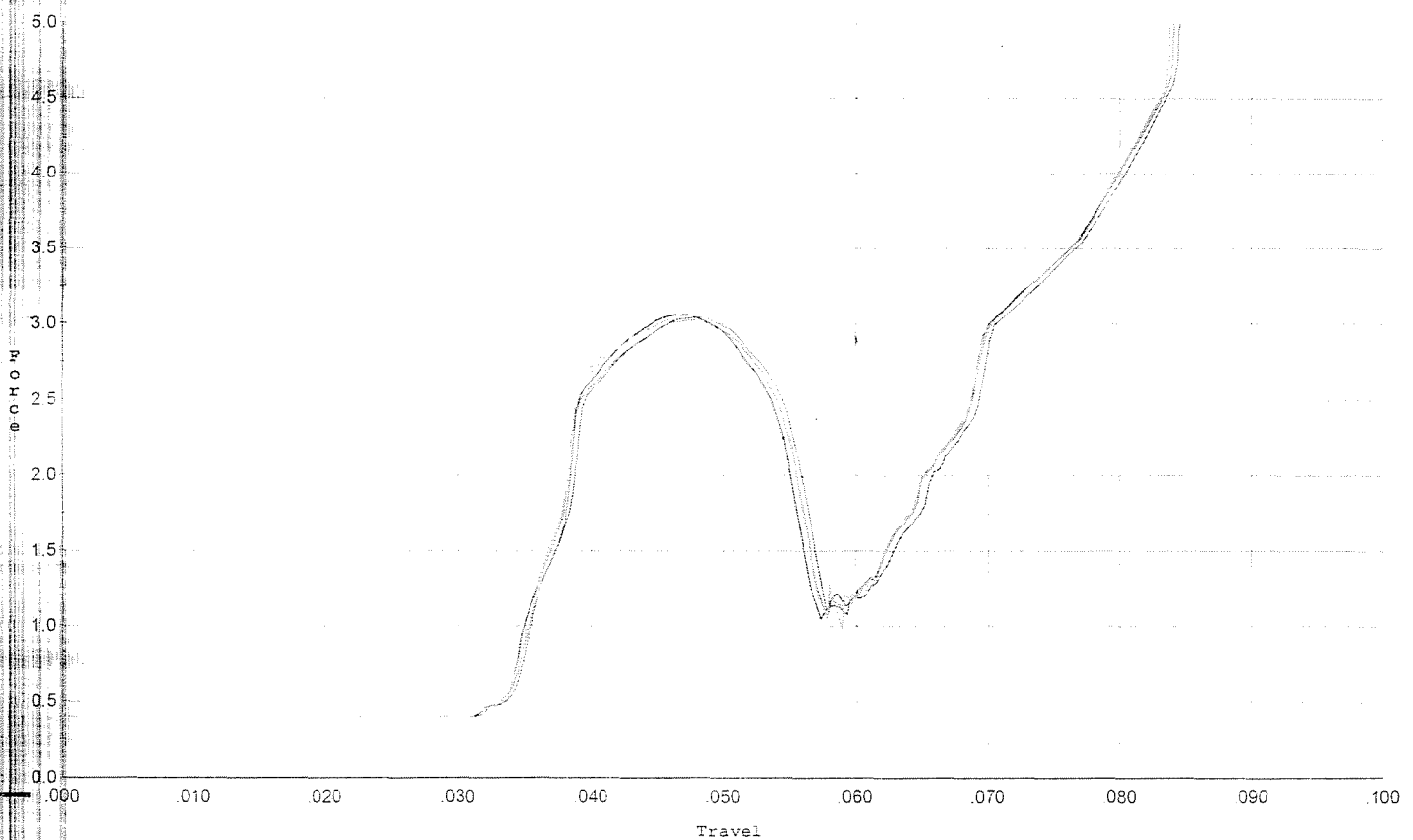
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.135	0.057	0.036	0.034	0.069		Set Trigger
2	3.169	0.056	0.036	0.035	0.068		Set Trigger
3	3.139	0.057	0.036	0.034	0.069		Set Trigger
4	3.205	0.058	0.036	0.034	0.072		Set Trigger
5	3.269	0.058	0.036	0.034	0.072		Set Trigger

Aug 3.18

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 1/19/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



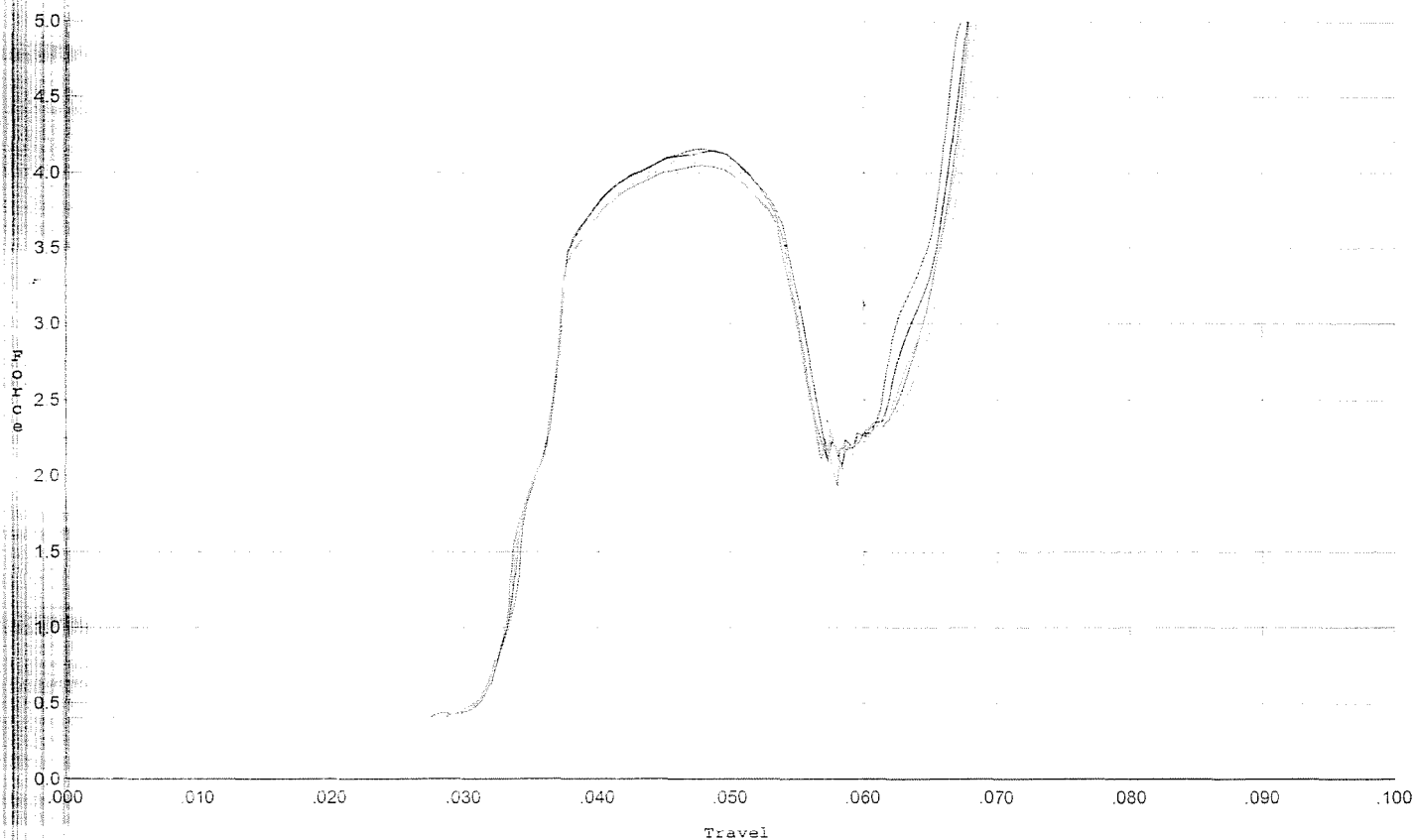
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.042	0.056	0.035	0.034	0.068		Set Trigger
2	3.060	0.055	0.034	0.034	0.066		Set Trigger
3	3.024	0.055	0.034	0.034	0.066		Set Trigger
4	3.064	0.055	0.034	0.034	0.067		Set Trigger
5	3.057	0.055	0.034	0.034	0.067		Set Trigger

AVG 3.04

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 1/19/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



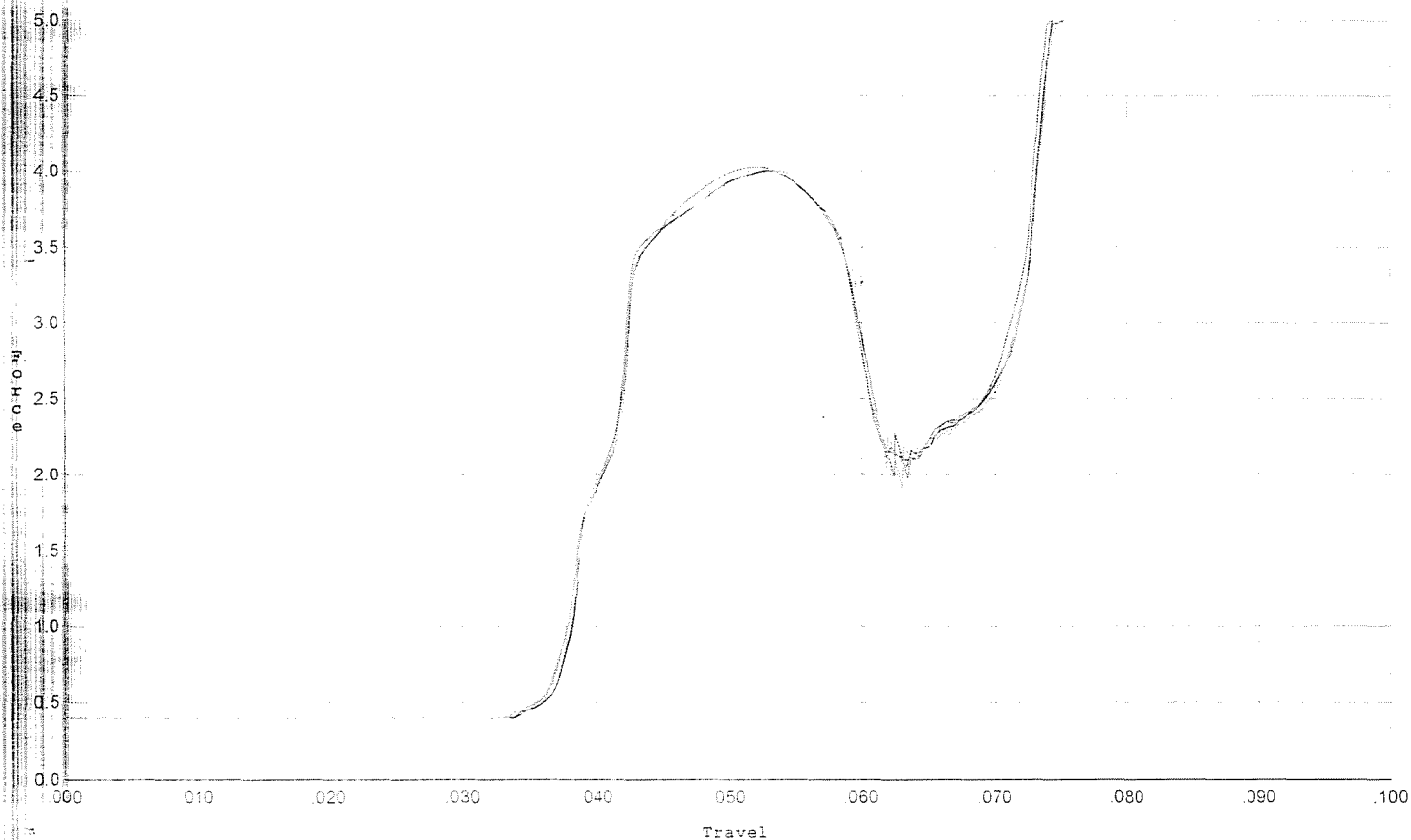
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.155	0.054	0.032	0.018	0.090		Set Trigger
2	4.139	0.055	0.032	0.017	0.092		Set Trigger
3	4.047	0.055	0.032	0.018	0.090		Set Trigger
4	4.067	0.054	0.032	0.018	0.089		Set Trigger
5	4.132	0.054	0.032	0.018	0.089		Set Trigger

Avg 4.10

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 1/19/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



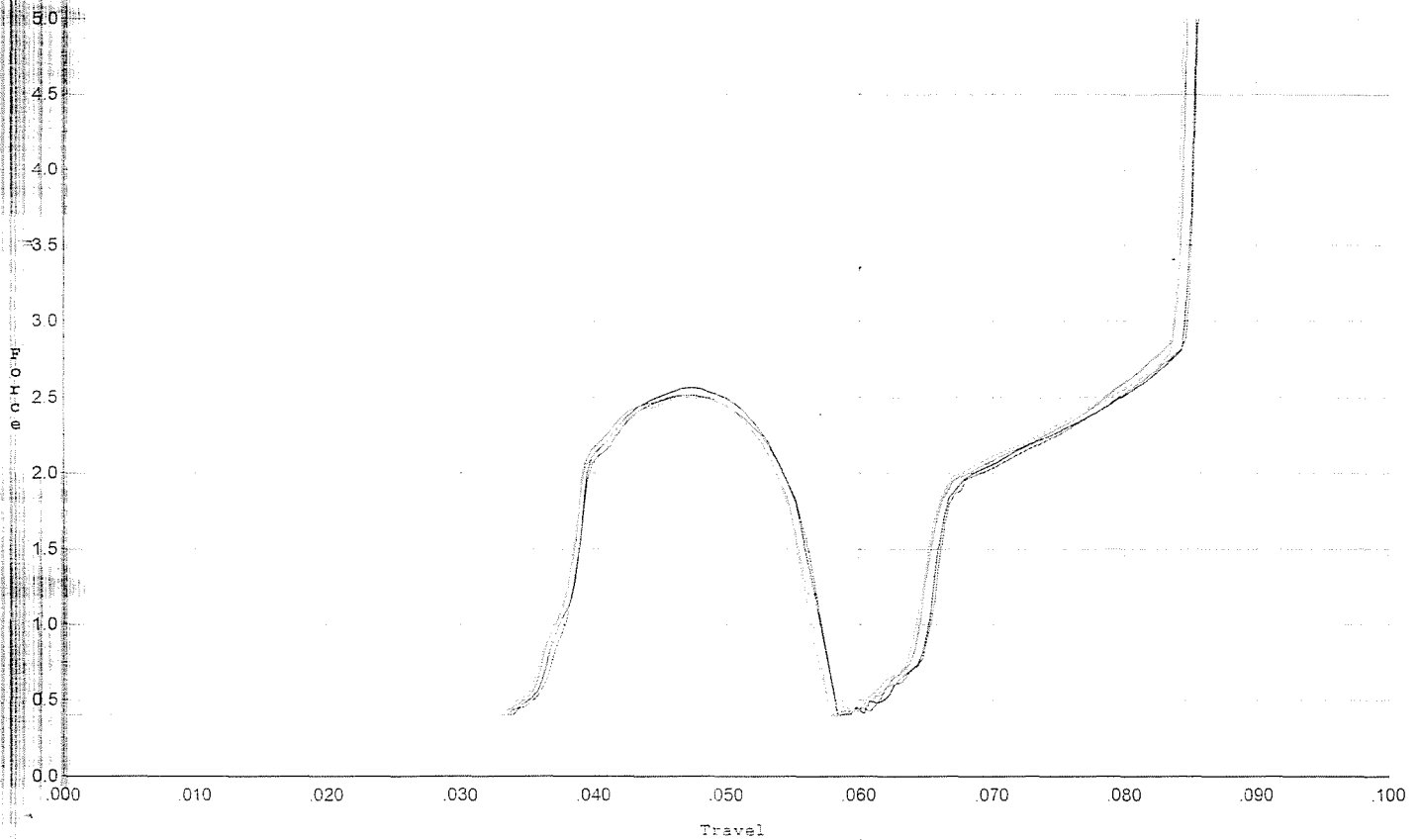
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.027	0.059	0.037	0.021	0.089		Set Trigger
2	4.001	0.059	0.037	0.022	0.088		Set Trigger
3	4.008	0.059	0.037	0.022	0.089		Set Trigger
4	3.993	0.059	0.037	0.022	0.090		Set Trigger
5	4.013	0.060	0.037	0.022	0.091		Set Trigger

Avg 4.00

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R.P. 1/19/09

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



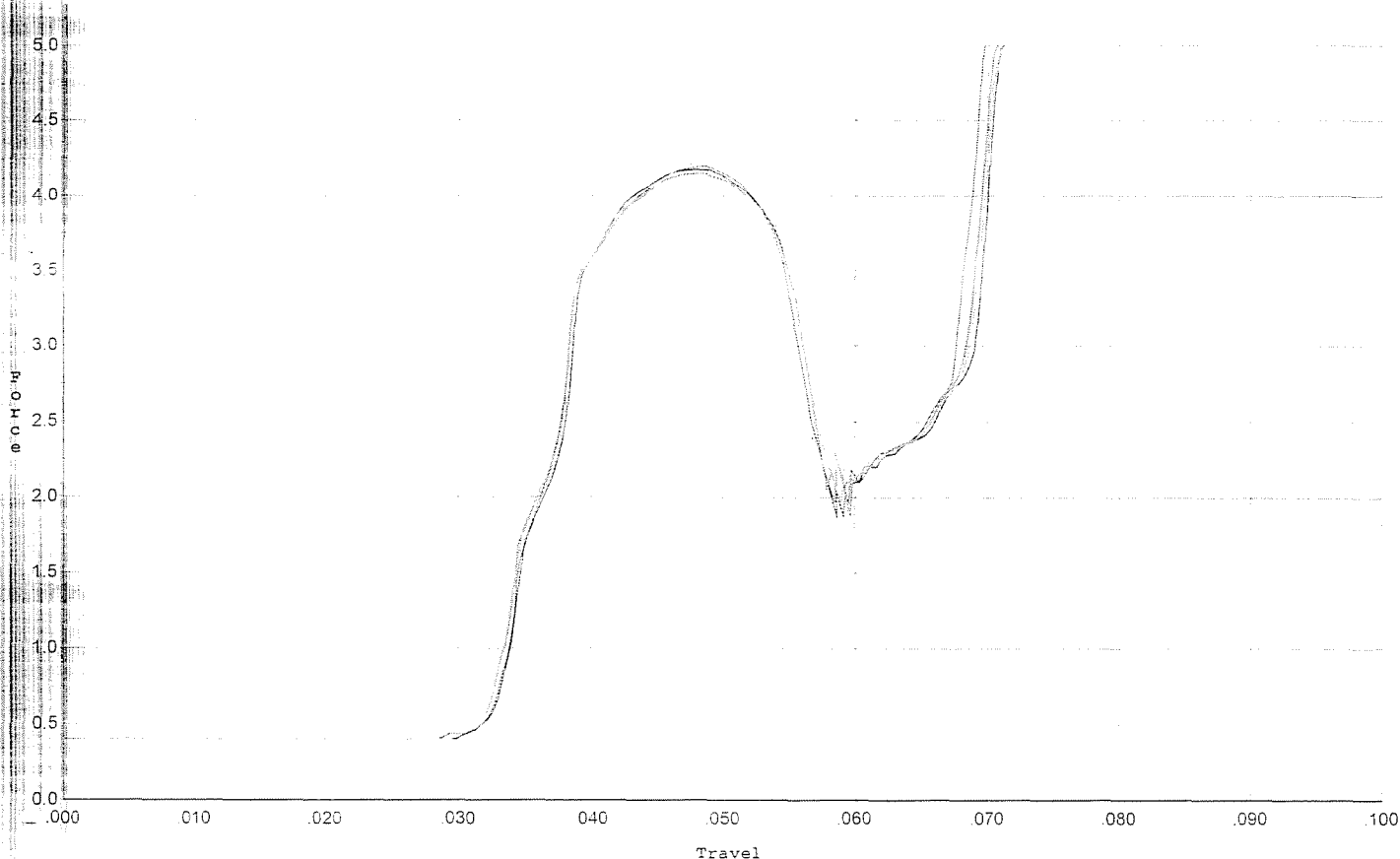
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.515	0.056	0.037	0.036	0.057		Set Trigger
2	2.562	0.057	0.036	0.036	0.058		Set Trigger
3	2.515	0.056	0.036	0.036	0.057		Set Trigger
4	2.496	0.056	0.036	0.035	0.056		Set Trigger
5	2.504	0.055	0.036	0.036	0.055		Set Trigger

Avg 2.51

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 1/19/09

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.196	0.055	0.033	0.020	0.089		Set Trigger
2	4.172	0.055	0.033	0.021	0.091		Set Trigger
3	4.150	0.055	0.032	0.021	0.091		Set Trigger
4	4.233	0.055	0.032	0.021	0.091		Set Trigger
5	4.242	0.055	0.032	0.021	0.092		Set Trigger

AVG 4.19