

G679 4469

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

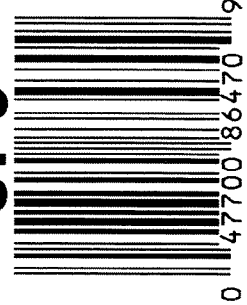
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6794469

UPC



GUN SERIAL #

G 6794469

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		1-20-09	SPD
430	ASSEMBLE TO STOCK		1-20-09	SP
440	PROOF		1-20-09	SPD
460	CHECK HEADSPACE		1-20-09	SPD
470	DIS-ASSEMBLE ACTION		1-20-09	SPD
472	SERIALIZE BOLT HANDLE		1-21-09	RT
475	DRILL AND TAP SIGHT HOLES		1-21-09	SP
480	MAGNAFLUX BBL ACTION		1/23/09	RT
490	MAGNAFLUX BOLT		1/23/09	RT
500	ROLLMARK CALIBER		1/24/09	RT
520	GOFF BLAST BBL / REC		1/25/09	DG
542	APPLY COATINGS (BARREL ACTION)		1-29	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		2-3-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		2-3-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		2-3-09	SP
	D) OIL FIRING PIN ASSEMBLY		2-4-09	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

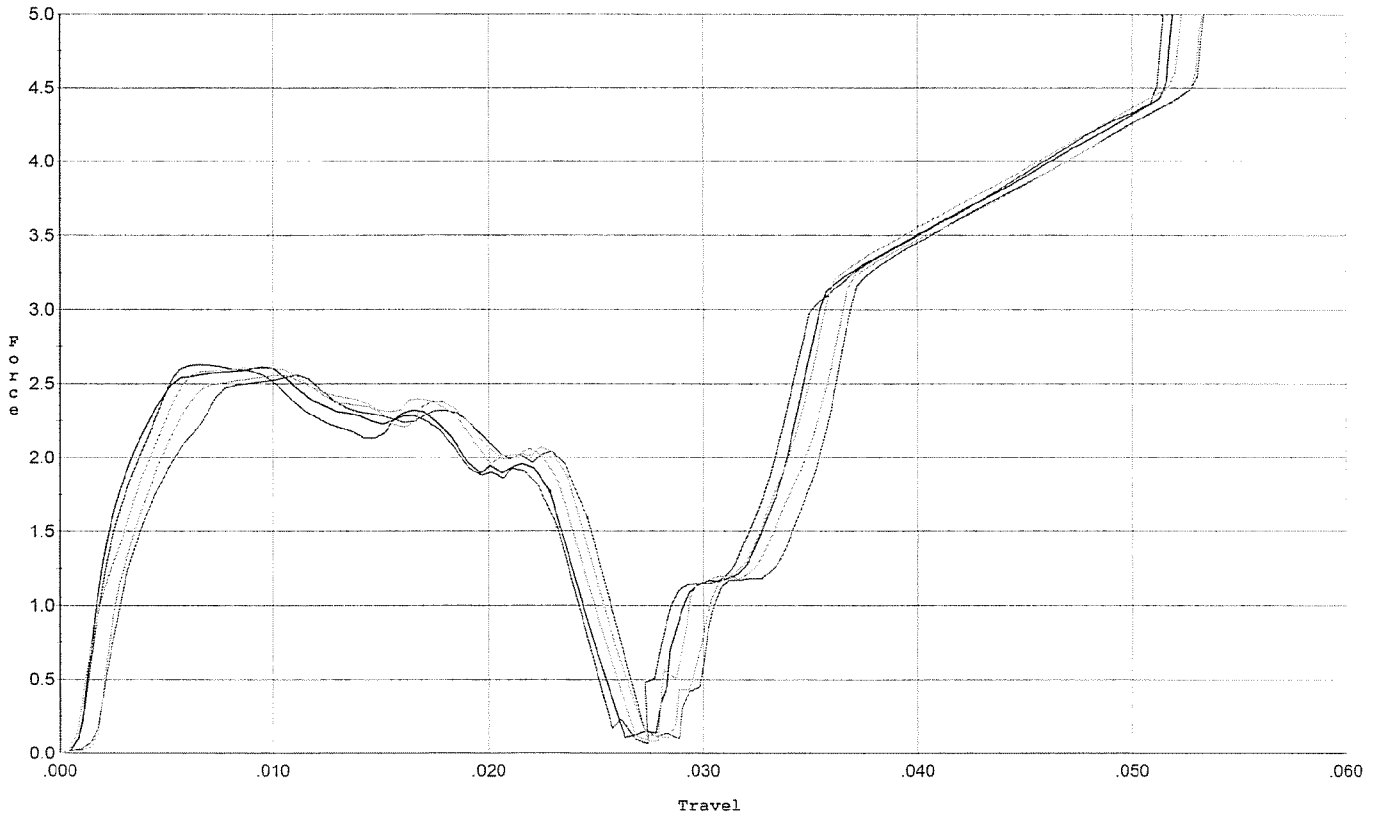
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4°</u> <u>3°</u> <u>3°</u>	2-9-09	LJL
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>6°</u> <u>6°</u> <u>6°</u>	2-9-09	LJL
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.024</u> <u>.024</u>	2-9-09	LJL
	J) ASSEMBLE STOCK		2-4-09	LJL
	K) ASSEMBLE SWIVEL STUDS		2-9-09	LJL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	2-5-09	TL
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		2-5-09	WV
670	FINAL INSPECTION A) HEADSPACE		2-9-09	LJL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.68</u> <u>2.58</u> <u>2.63</u> <u>2.71</u> <u>2.83</u>	2-6-09	WV
	C) FUNCTION		2-9-09	LJL
690	PACK		2-13-09	TL

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 2/4/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs ini +/- .50 lb



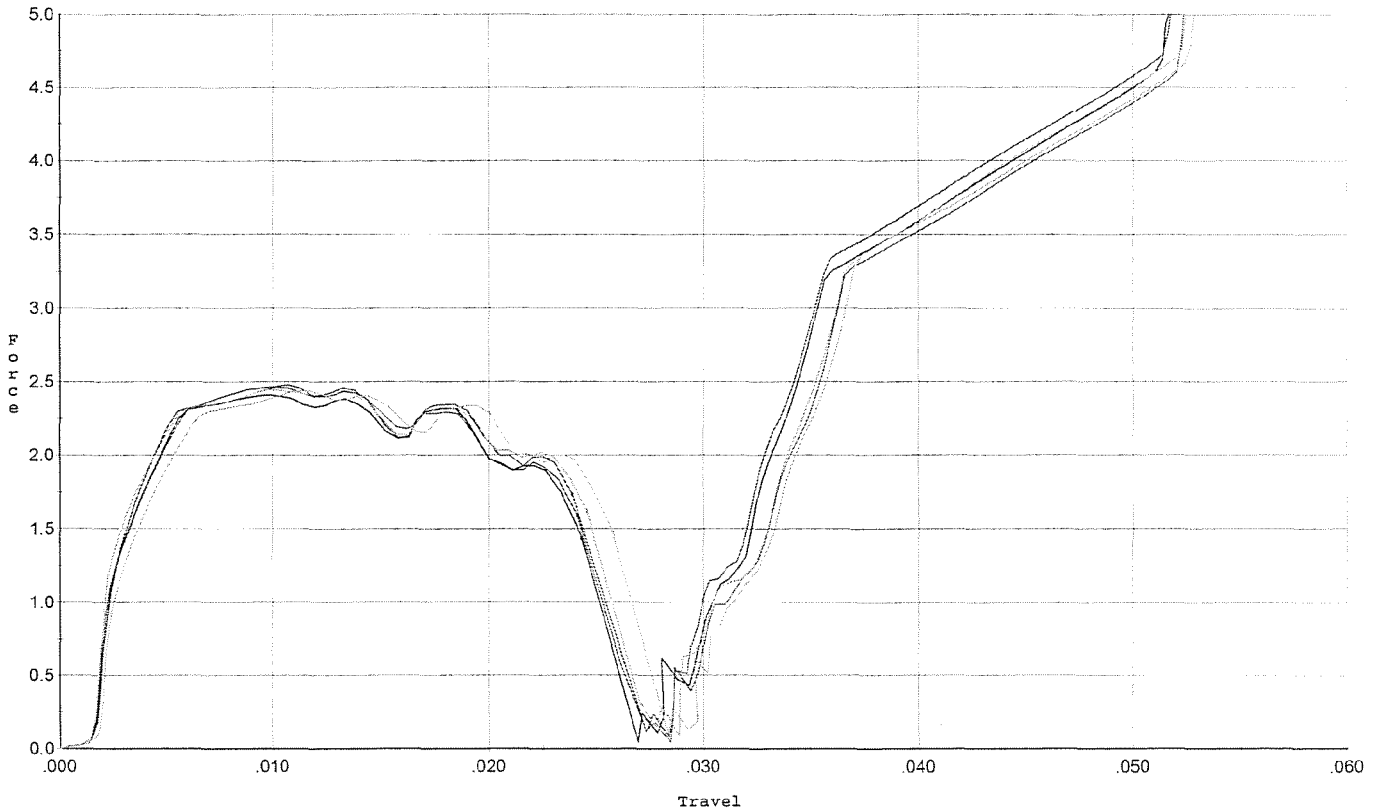
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.628	0.023	0.00	0.033	0.045		Set Trigger
2	2.613	0.023	0.00	0.034	0.045		Set Trigger
3	2.559	0.025	0.00	0.034	0.046		Set Trigger
4	2.604	0.023	0.00	0.034	0.046		Set Trigger
5	2.558	0.024	0.00	0.034	0.045		Set Trigger

A.2.59

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 2/4/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs after 50 cycles+/- .50 lb



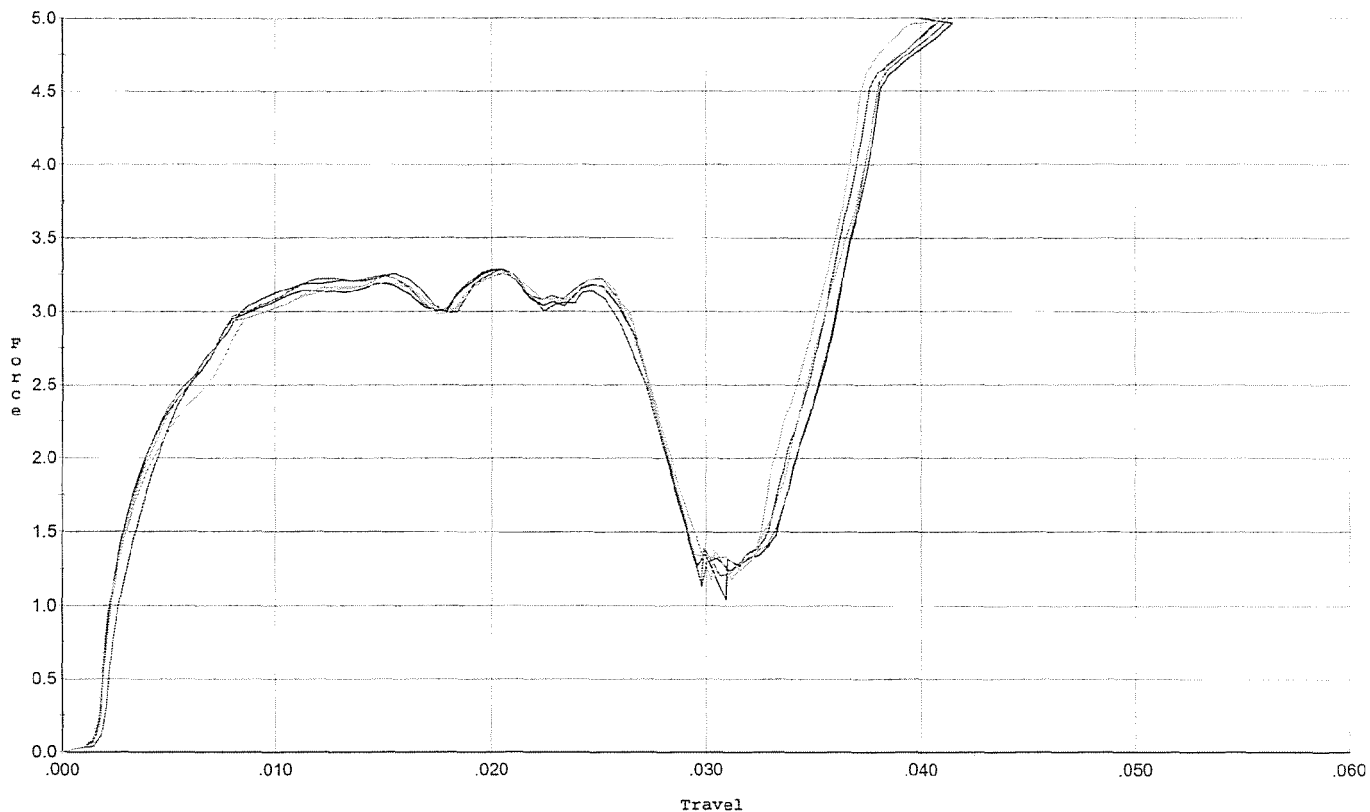
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.463	0.024	0.00	0.033	0.045		Set Trigger
2	2.411	0.024	0.00	0.032	0.045		Set Trigger
3	2.477	0.024	0.00	0.033	0.045		Set Trigger
4	2.439	0.026	0.00	0.033	0.048		Set Trigger
5	2.446	0.025	0.00	0.033	0.047		Set Trigger

A-2.44

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/4/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



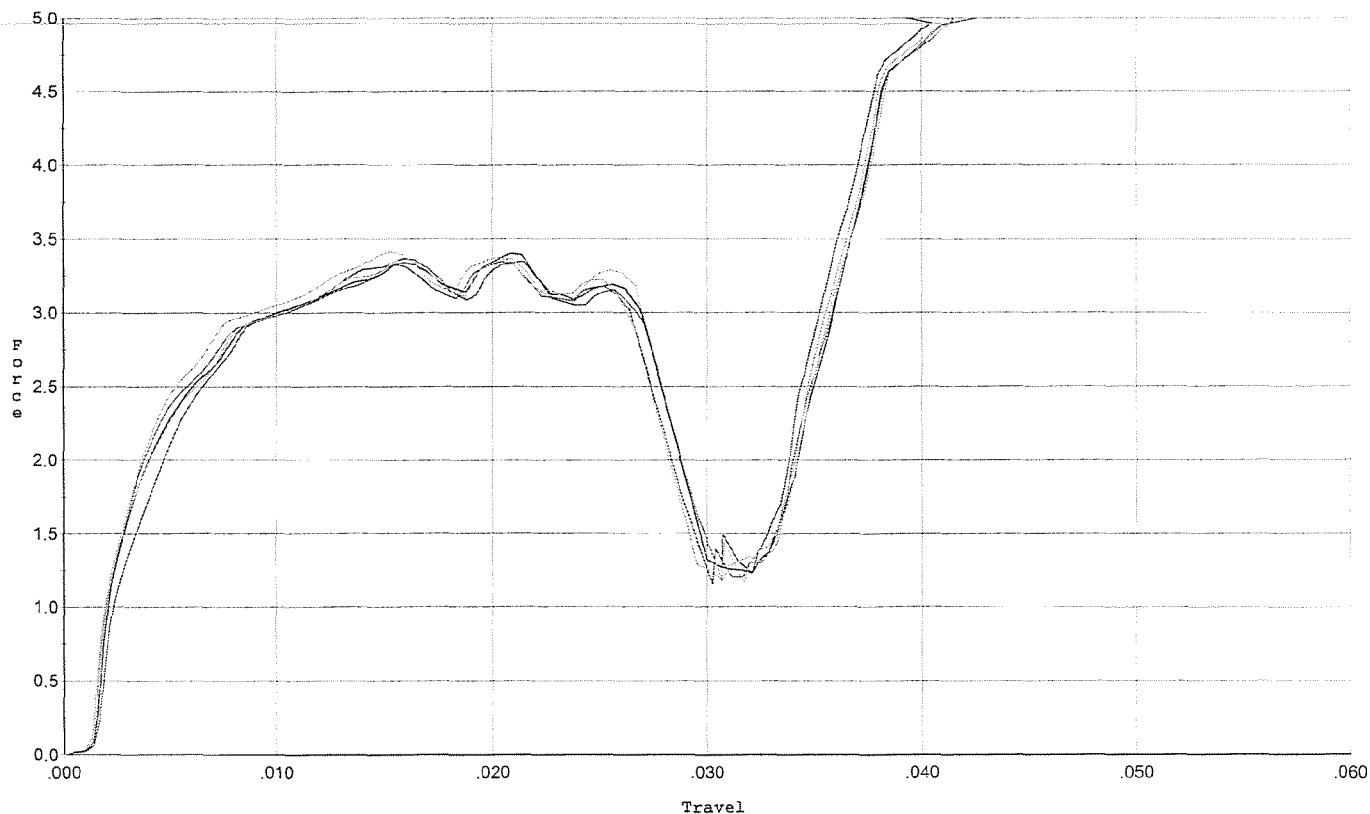
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.288	0.027	0.00	0.023	0.068		Set Trigger
2	3.283	0.027	0.00	0.024	0.068		Set Trigger
3	3.287	0.027	0.00	0.024	0.068		Set Trigger
4	3.264	0.027	0.00	0.022	0.067		Set Trigger
5	3.256	0.026	0.00	0.023	0.067		Set Trigger

A-3-27

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 2/4/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs after 20 cycles+/- .75 lb



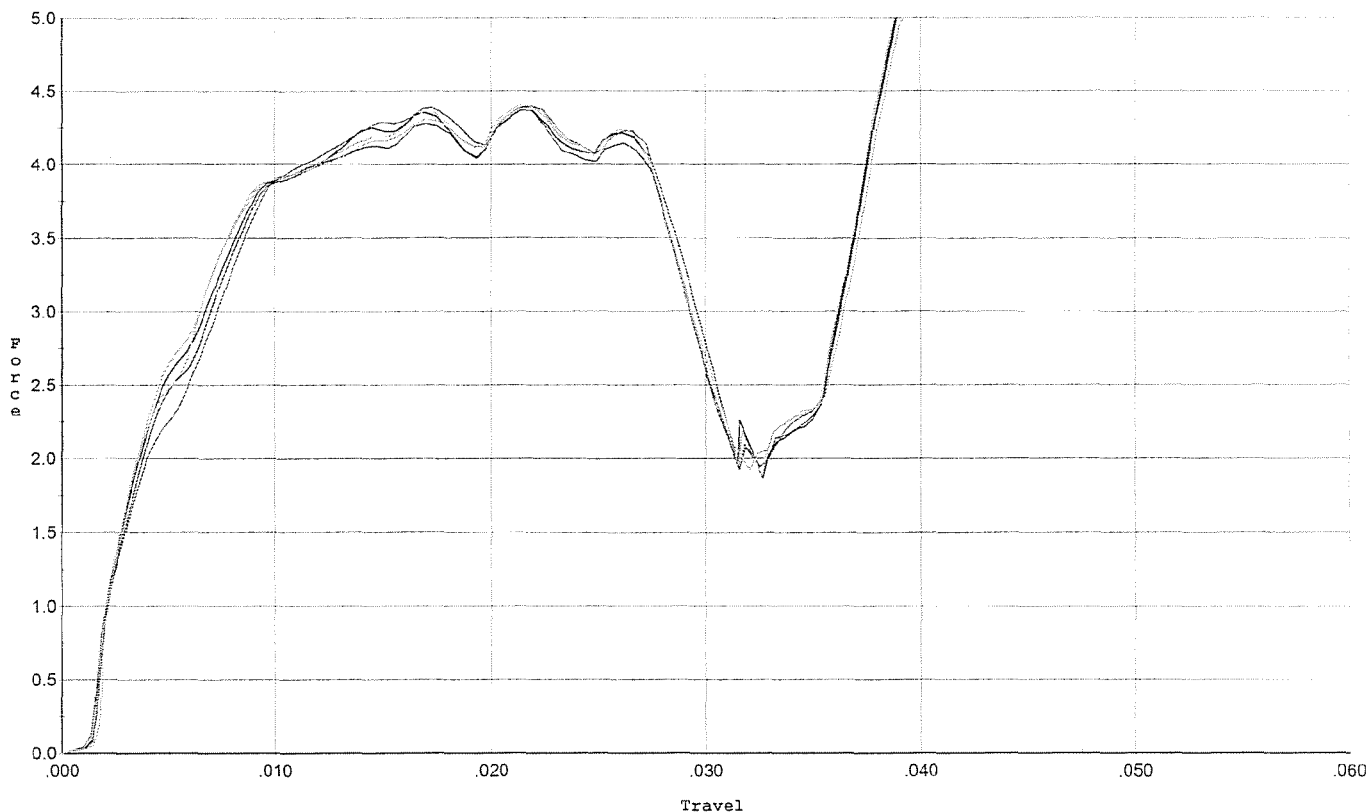
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.369	0.027	0.00	0.021	0.068		Set Trigger
2	3.400	0.027	0.00	0.023	0.069		Set Trigger
3	3.347	0.026	0.00	0.023	0.068		Set Trigger
4	3.366	0.027	0.00	0.021	0.069		Set Trigger
5	3.415	0.027	0.00	0.023	0.069		Set Trigger

A-3-37

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/4/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



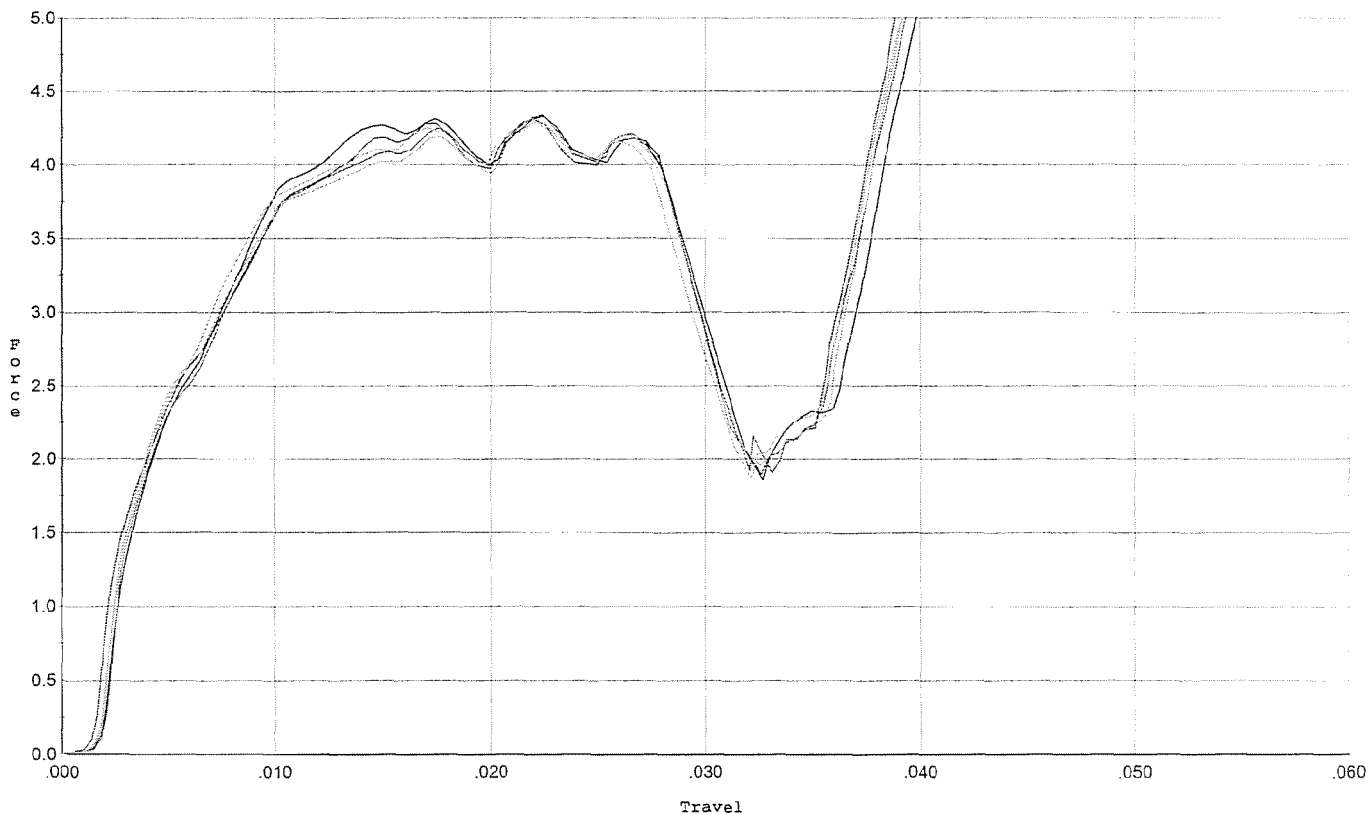
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.366	0.027	0.00	0.014	0.088		Set Trigger
2	4.369	0.027	0.00	0.014	0.088		Set Trigger
3	4.401	0.029	0.00	0.013	0.092		Set Trigger
4	4.393	0.027	0.00	0.014	0.088		Set Trigger
5	4.404	0.027	0.00	0.014	0.089		Set Trigger

A. 4.38

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/4/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles +/- 1.0 lb



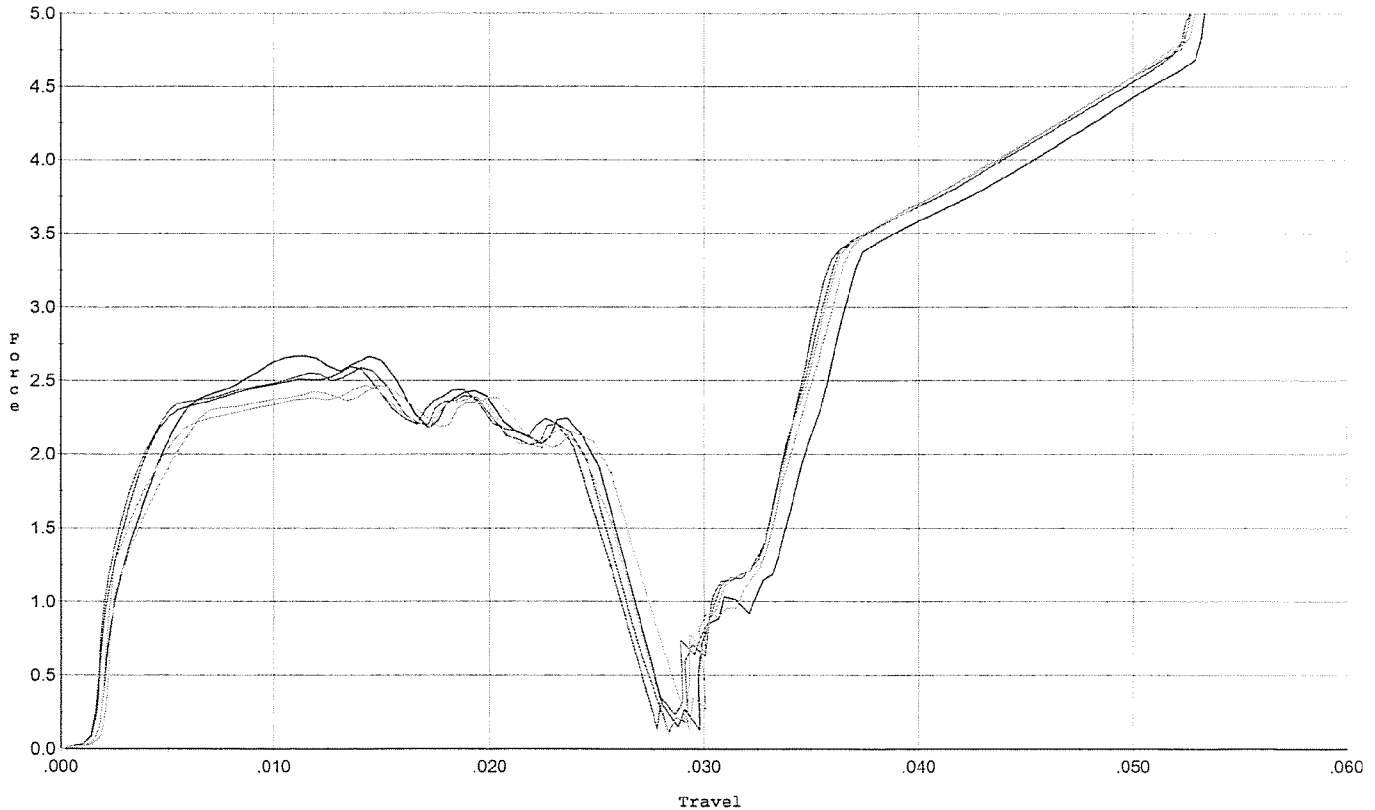
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.314	0.028	0.00	0.014	0.088		Set Trigger
2	4.330	0.028	0.00	0.015	0.088		Set Trigger
3	4.340	0.028	0.00	0.014	0.087		Set Trigger
4	4.309	0.027	0.00	0.014	0.086		Set Trigger
5	4.291	0.028	0.00	0.014	0.088		Set Trigger

A-4-31

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 2/4/2009

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs +/- .50 lb for final test



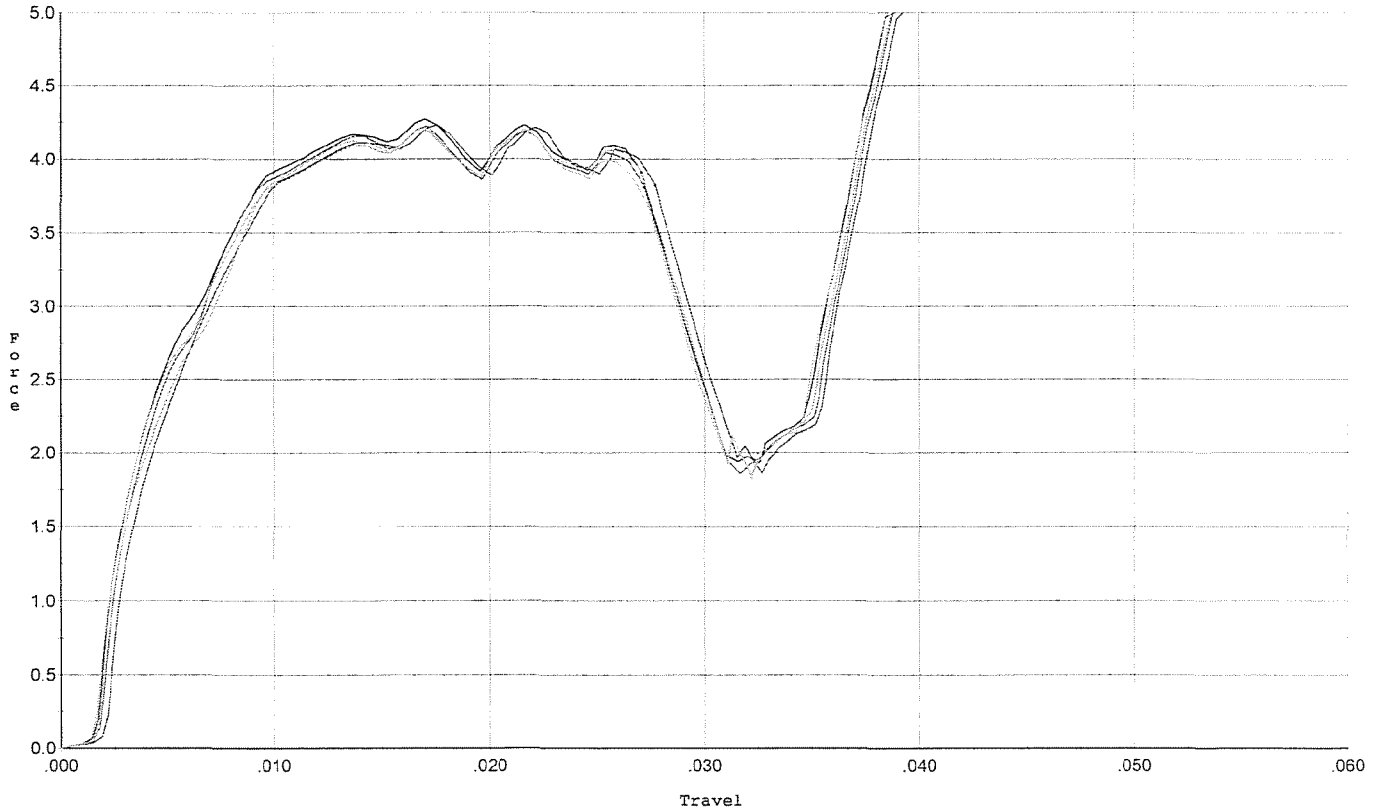
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.596	0.026	0.00	0.033	0.051		Set Trigger
2	2.672	0.025	0.00	0.033	0.050		Set Trigger
3	2.590	0.025	0.00	0.033	0.049		Set Trigger
4	2.467	0.026	0.00	0.033	0.049		Set Trigger
5	2.466	0.026	0.00	0.033	0.049		Set Trigger

A-2-55

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/4/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.230	0.028	0.00	0.015	0.086		Set Trigger
2	4.269	0.027	0.00	0.015	0.086		Set Trigger
3	4.220	0.027	0.00	0.015	0.085		Set Trigger
4	4.204	0.027	0.00	0.015	0.085		Set Trigger
5	4.198	0.029	0.00	0.014	0.090		Set Trigger

A. 4.22