

57679 4470

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

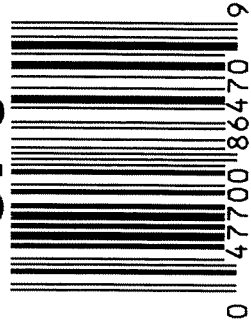
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6794470

UPC



GUN SERIAL # G 6794470

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		11-11-08	SPD
430	ASSEMBLE TO STOCK		11-11-08	SP
440	PROOF		11-11-08	SPD
460	CHECK HEADSPACE		11-11-08	SPD
470	DIS-ASSEMBLE ACTION		11-11-08	SPD
472	SERIALIZE BOLT HANDLE		11-12-08	RBN
475	DRILL AND TAP SIGHT HOLES		11-12-08	SP
480	MAGNAFLUX BBL ACTION		11-17-08	SP
490	MAGNAFLUX BOLT		11-17-08	SP
500	ROLLMARK CALIBER		11-17-08	RT
520	GOFF BLAST BBL / REC		11-18-08	TL
542	APPLY COATINGS (BARREL ACTION)		11-20	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		11-20-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		11-20-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		11-20-08	SP
	D) OIL FIRING PIN ASSEMBLY		1-12-09	RBN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

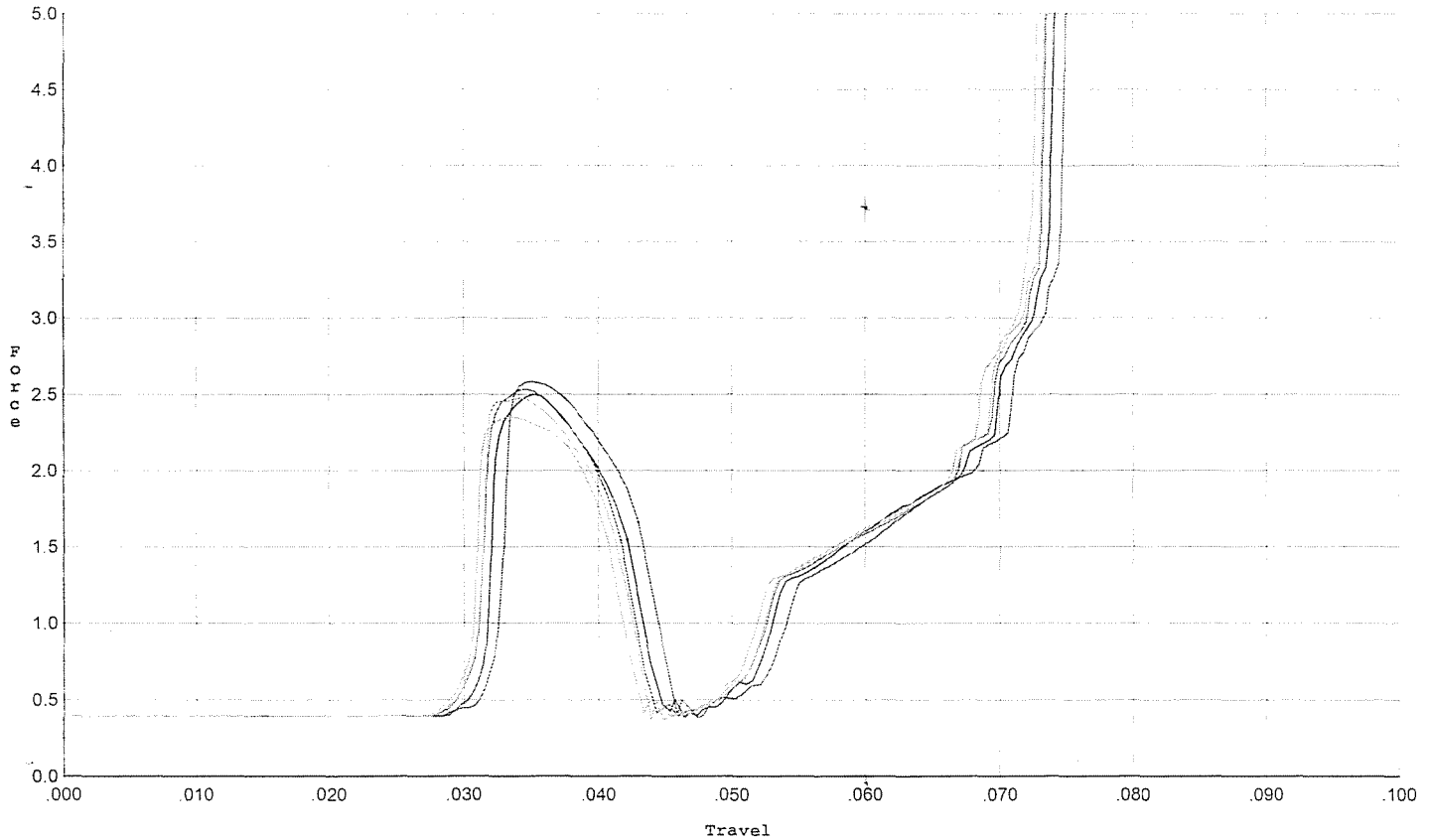
OP #	OP	BARBER - M24 0071908	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>3.5</u> <u>3.5</u> <u>4.0</u>	1-20-09	R.N.
CONT.					
	G) SAFETY OFF FORCE	2 LBS MIN	<u>5.0</u> <u>5.0</u> <u>5.0</u>	1-20-09	R.N.
	H) TRIGGER PULL TEST AND RETAINABILITY				
	I) FIRING PIN INDENT	.020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	1-20-09	R.N.
	J) ASSEMBLE STOCK			1-13-09	PLN
	K) ASSEMBLE SWIVEL STUDS			1-20-09	R.N.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S				
	M) IRON SIGHT ALIGNMENT				
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER				
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u> FAIL <u>PASS</u> FAIL	1-19-09	TL
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
660	INSPECT FOR LIVE AMMO			1-19-09	N
670	FINAL INSPECTION A) HEADSPACE			1-20-09	R.N.
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>269</u> <u>255</u> <u>280</u> <u>258</u> <u>258</u>	1-20-09	1-20-09
	C) FUNCTION			1-20-09	R.N.
690	PACK			1-22-09	PLN

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 12/16/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs ini +/- .50 lb



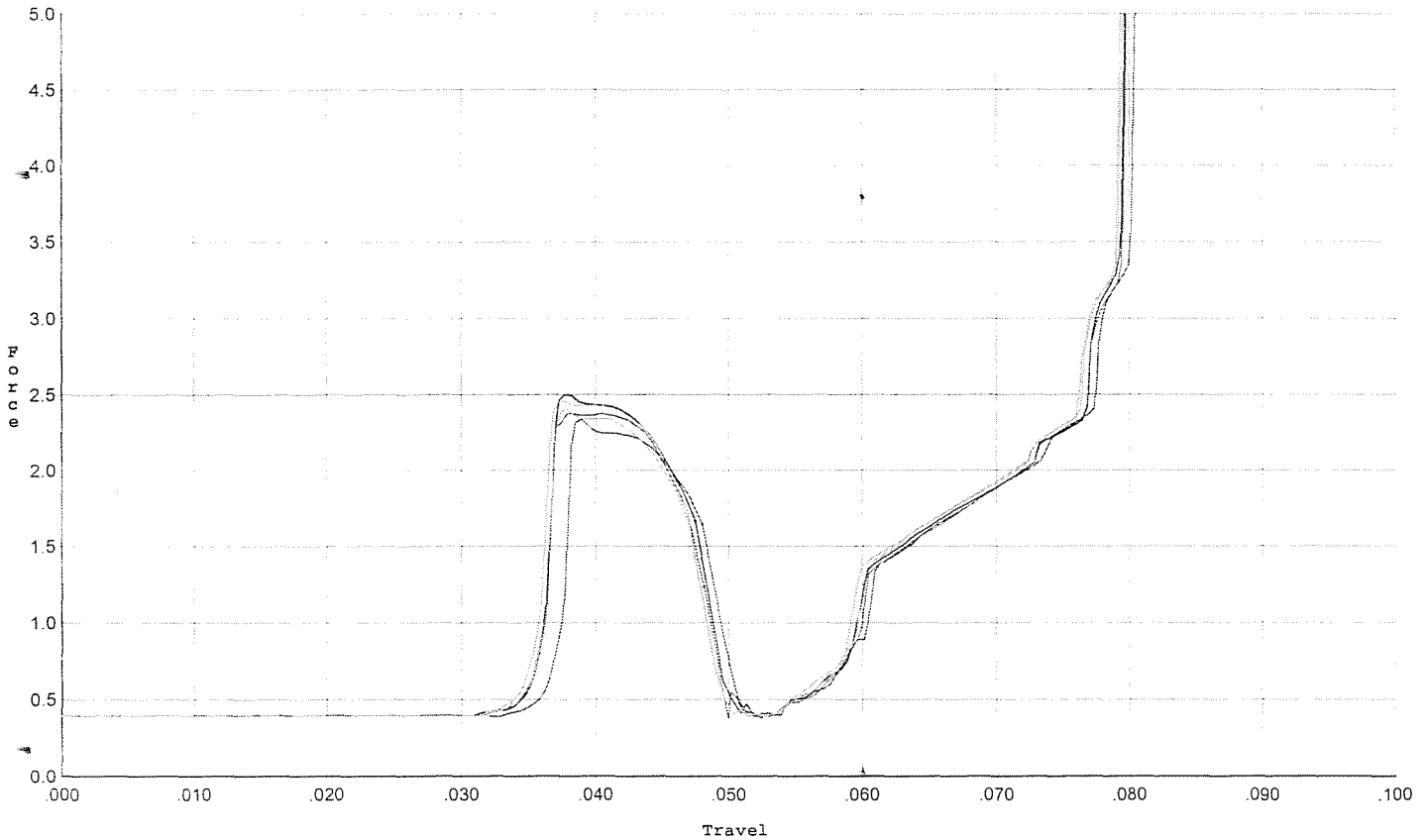
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.583	0.043	0.032	0.035	0.037		Set Trigger
2	2.499	0.042	0.031	0.036	0.036		Set Trigger
3	2.533	0.042	0.030	0.035	0.036		Set Trigger
4	2.475	0.042	0.030	0.035	0.036		Set Trigger
5	2.355	0.041	0.030	0.036	0.034		Set Trigger

A-2.48

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 12/16/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs after 50 cycles+/- .50 lb



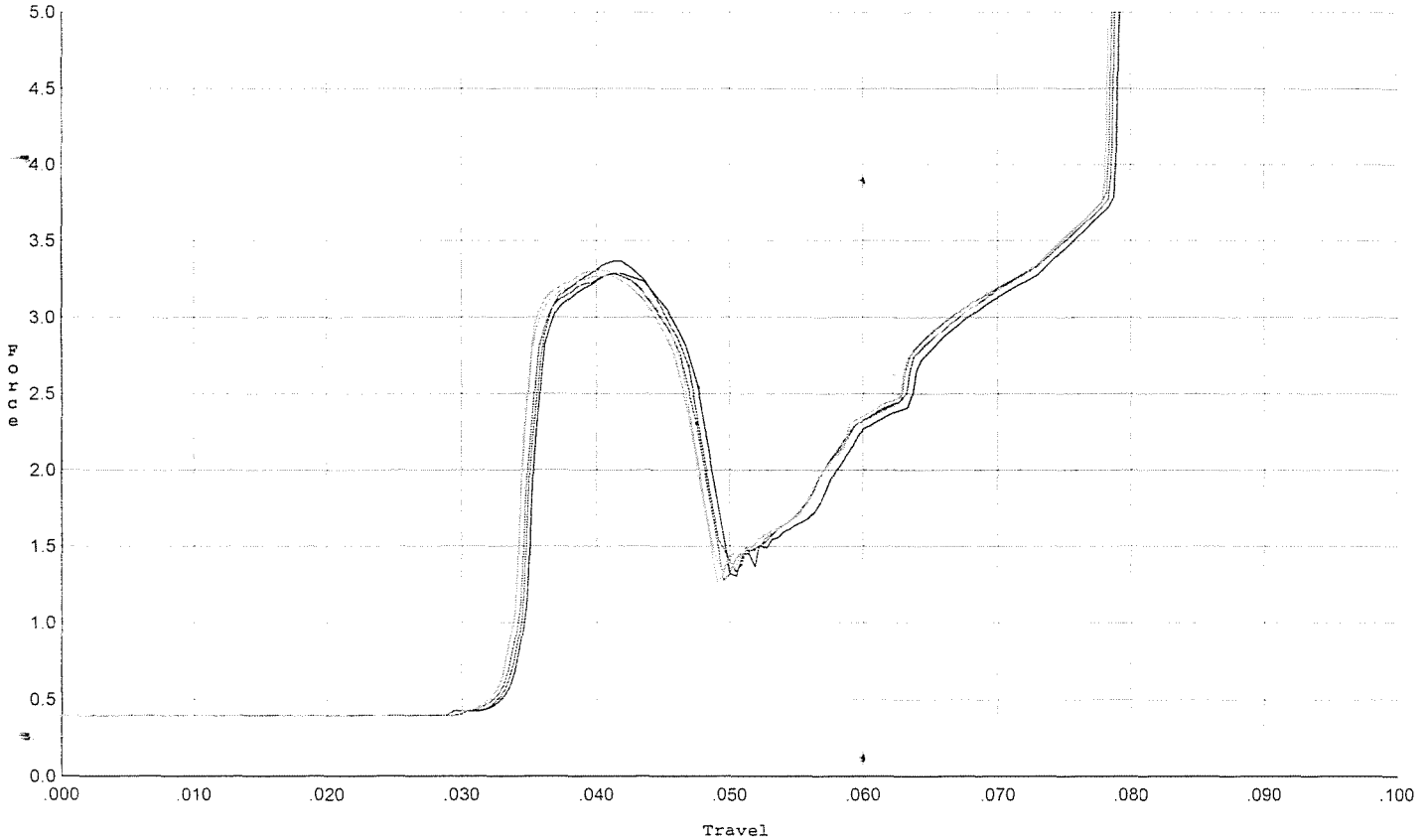
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.338	0.048	0.037	0.038	0.038		Set Trigger
2	2.501	0.047	0.035	0.037	0.040		Set Trigger
3	2.375	0.048	0.035	0.037	0.040		Set Trigger
4	2.406	0.047	0.035	0.037	0.039		Set Trigger
5	2.455	0.047	0.035	0.036	0.040		Set Trigger

A-2-41

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 12/16/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs ini +/- .75 lb



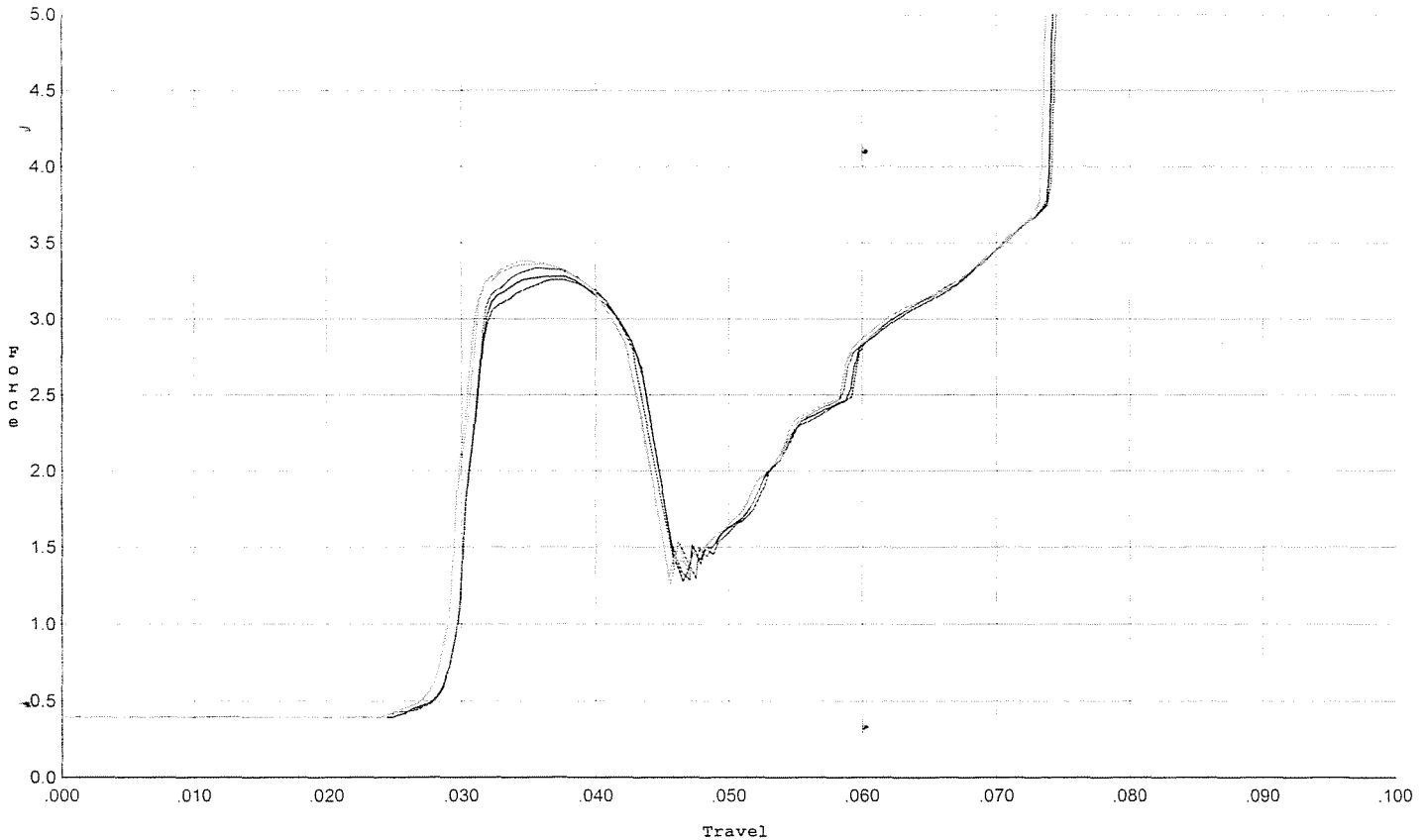
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.367	0.047	0.034	0.035	0.054		Set Trigger
2	3.283	0.048	0.034	0.035	0.054		Set Trigger
3	3.279	0.047	0.033	0.035	0.054		Set Trigger
4	3.304	0.046	0.033	0.034	0.054		Set Trigger
5	3.270	0.047	0.033	0.034	0.053		Set Trigger

A-3.30

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 12/16/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs after 20 cycles+/- .75 lb



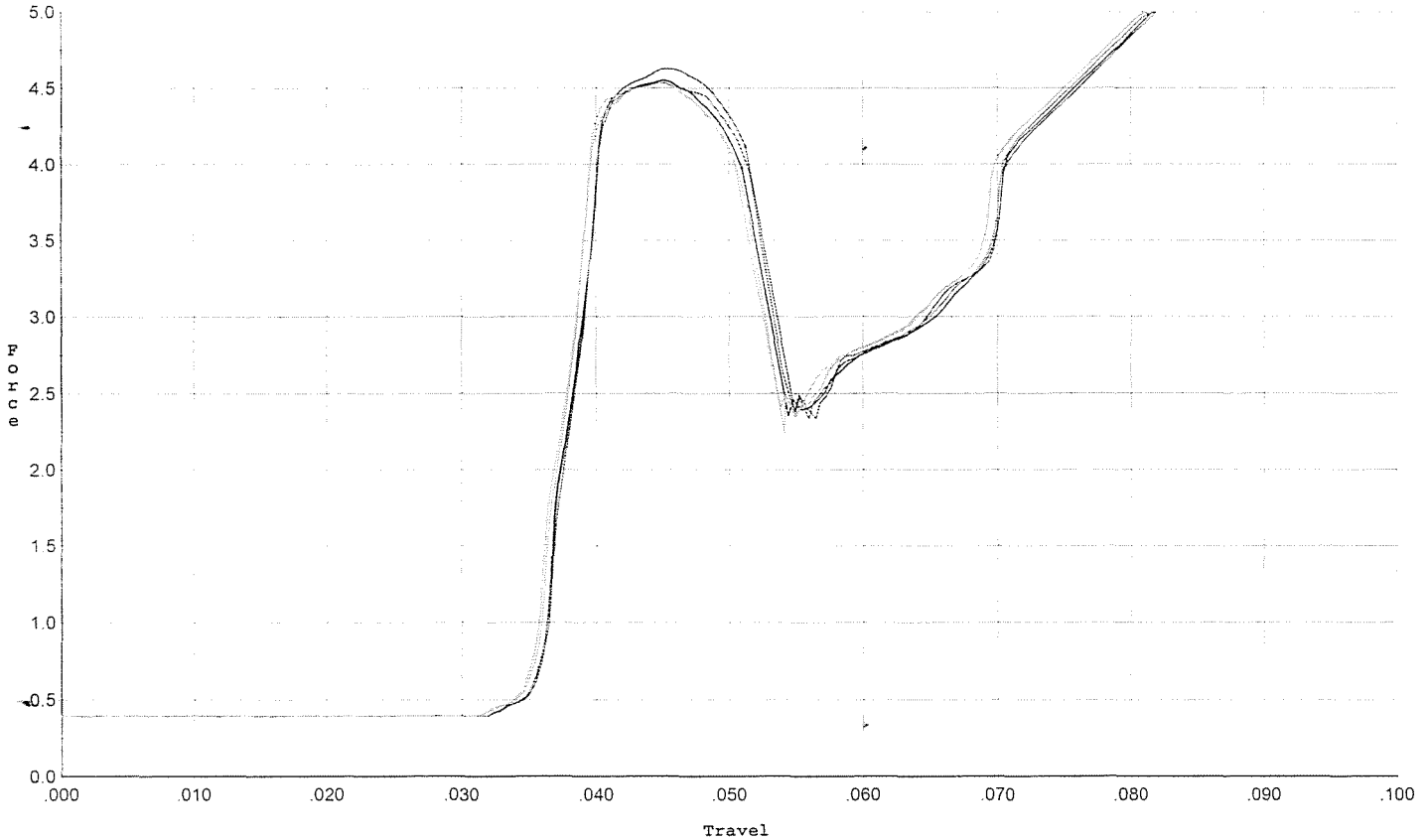
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.256	0.043	0.029	0.032	0.054		Set Trigger
2	3.279	0.043	0.029	0.032	0.054		Set Trigger
3	3.331	0.043	0.029	0.032	0.053		Set Trigger
4	3.361	0.044	0.028	0.032	0.056		Set Trigger
5	3.381	0.043	0.028	0.032	0.056		Set Trigger

A.3.32

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 12/16/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs ini +/- 1.0 lb



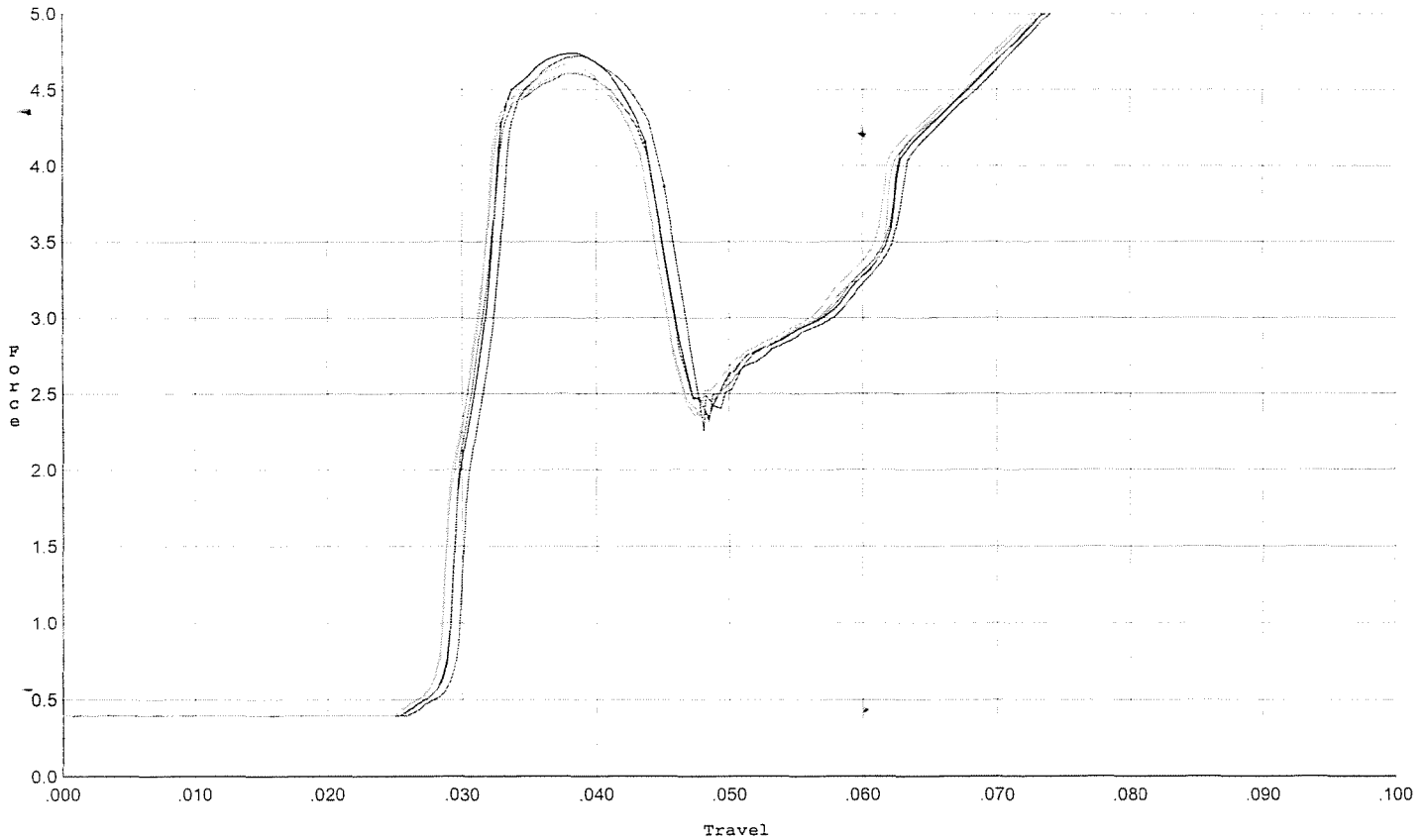
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.626	0.051	0.036	0.034	0.078		Set Trigger
2	4.551	0.051	0.036	0.034	0.076		Set Trigger
3	4.538	0.051	0.036	0.033	0.078		Set Trigger
4	4.542	0.050	0.035	0.034	0.076		Set Trigger
5	4.530	0.051	0.035	0.033	0.078		Set Trigger

A-4.55

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 12/16/2008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



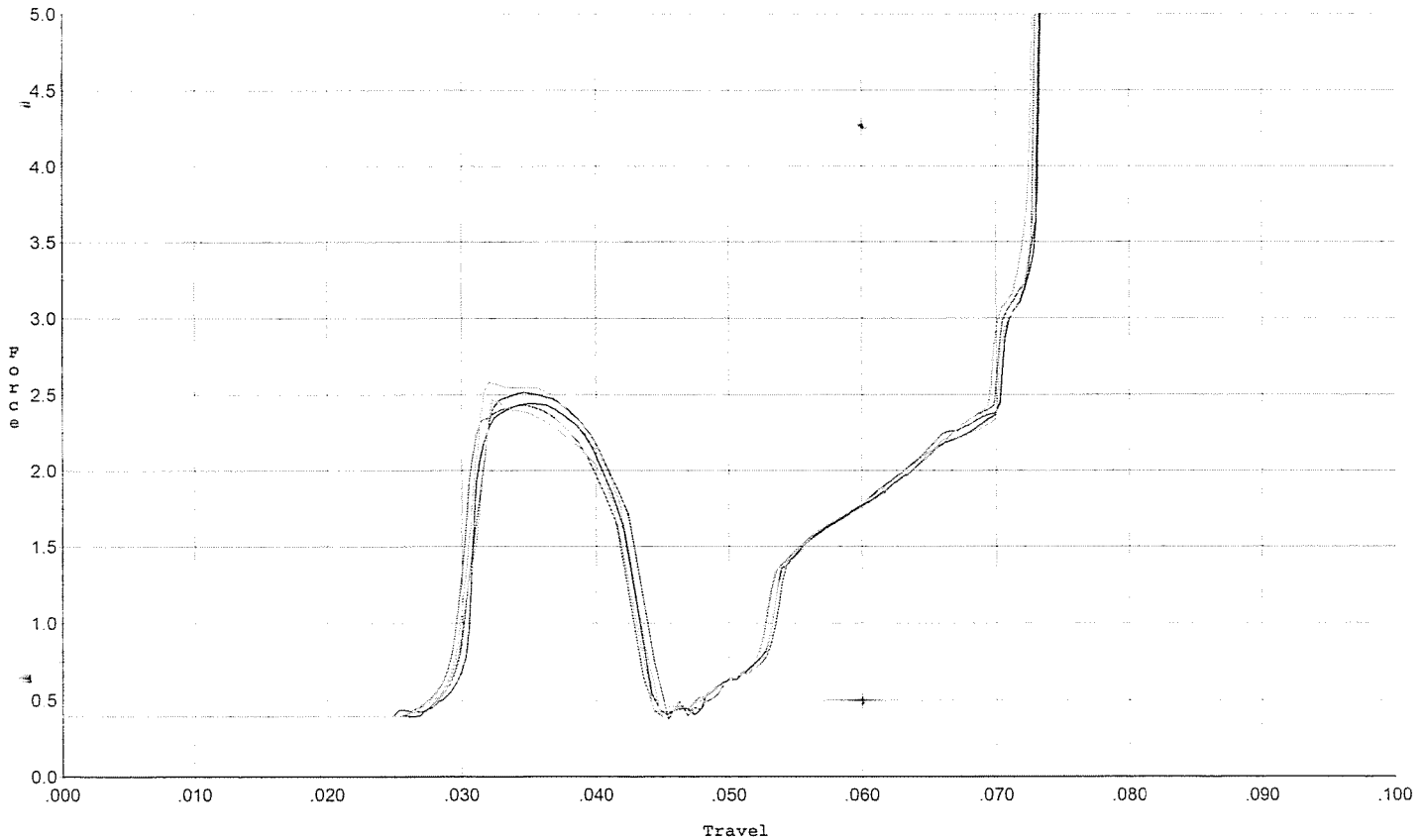
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.716	0.045	0.029	0.031	0.077		Set Trigger
2	4.738	0.044	0.029	0.030	0.075		Set Trigger
3	4.608	0.044	0.029	0.030	0.074		Set Trigger
4	4.669	0.043	0.028	0.030	0.074		Set Trigger
5	4.605	0.043	0.028	0.030	0.074		Set Trigger

A-4.66

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 12/16/2008

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs +/- .50 lb for final test



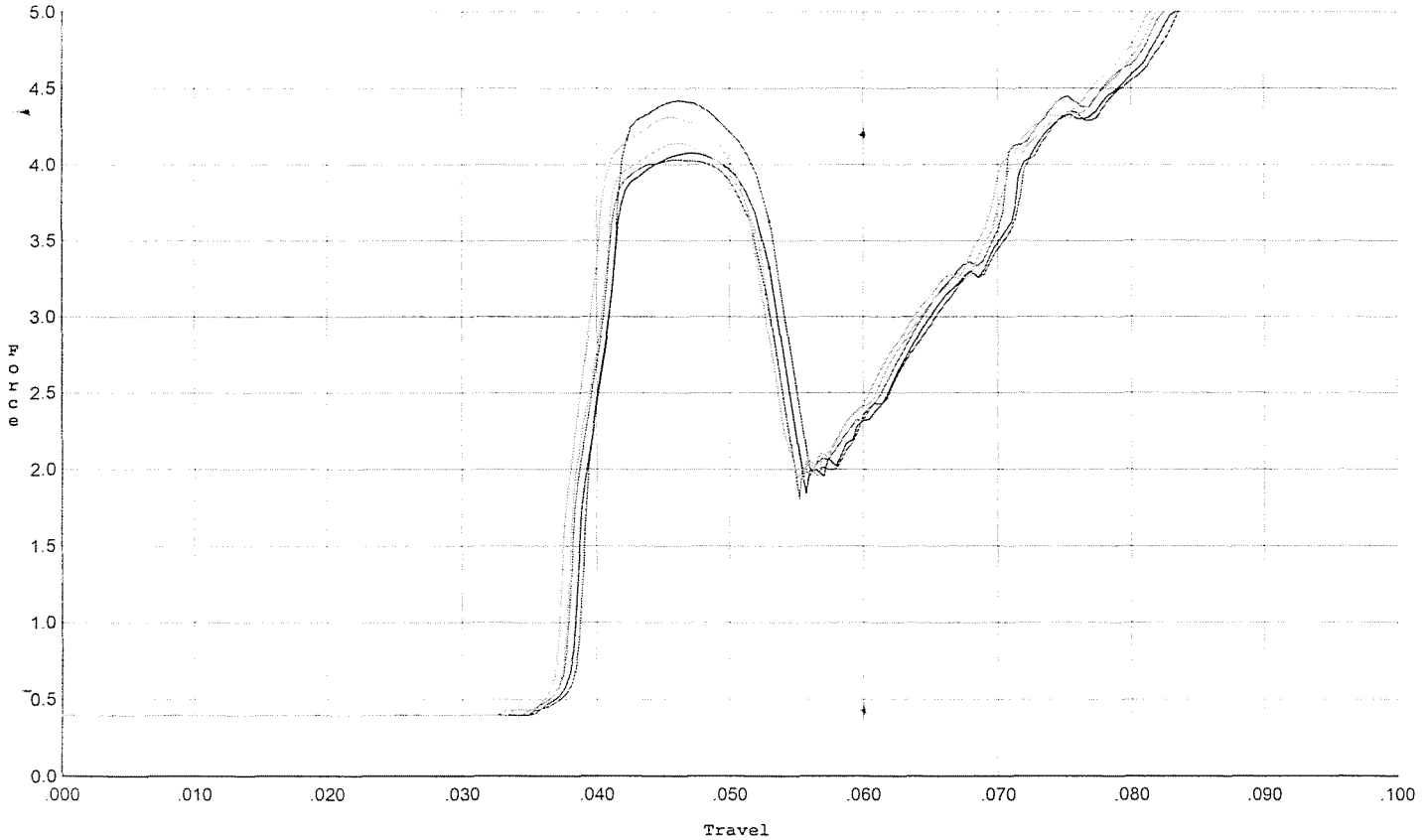
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.514	0.042	0.029	0.034	0.040		Set Trigger
2	2.442	0.042	0.030	0.035	0.038		Set Trigger
3	2.429	0.041	0.029	0.035	0.038		Set Trigger
4	2.582	0.042	0.029	0.035	0.040		Set Trigger
5	2.467	0.041	0.029	0.035	0.037		Set Trigger

A-2.48

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 12/16/2008

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target&accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.420	0.053	0.038	0.034	0.074		Set Trigger
2	4.080	0.053	0.038	0.034	0.070		Set Trigger
3	4.031	0.053	0.037	0.034	0.070		Set Trigger
4	4.144	0.052	0.037	0.034	0.071		Set Trigger
5	4.312	0.051	0.037	0.034	0.072		Set Trigger

4.419