

G 679 4472

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

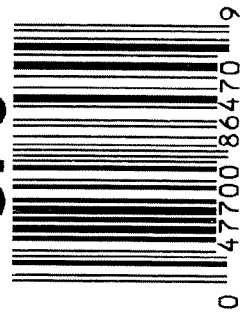
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6794472

UPC



GUN SERIAL #

G 6794472

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		1-20-09	SPD
430	ASSEMBLE TO STOCK		1-20-09	SP
440	PROOF		1-20-09	SPD
460	CHECK HEADSPACE		1-20-09	SPD
470	DIS-ASSEMBLE ACTION		1-20-09	SPD
472	SERIALIZE BOLT HANDLE		1-21-09	RJZ
475	DRILL AND TAP SIGHT HOLES		1-21-09	SP
480	MAGNAFLUX BBL ACTION	(X)	1/23/09	(X)
490	MAGNAFLUX BOLT		1/23/09	MR
500	ROLLMARK CALIBER		1/24/09	RT
520	GOFF BLAST BBL / REC		1/24/09	DC
542	APPLY COATINGS (BARREL ACTION)		1-28	—
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		2-3-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		2-3-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		2-3-09	SP
	D) OIL FIRING PIN ASSEMBLY		2-4-09	RT
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

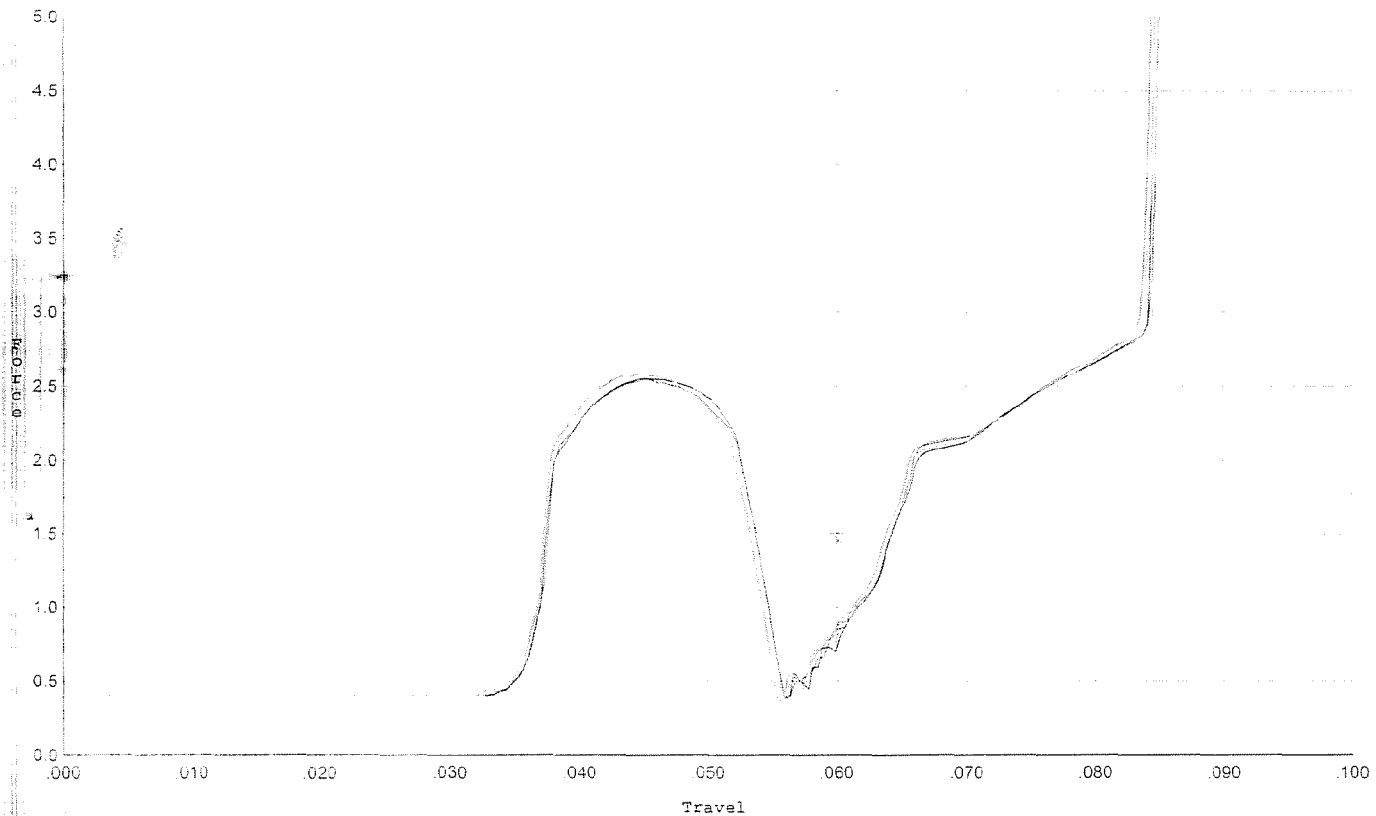
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>40</u> <u>40</u> <u>40</u>	2-16-09	RJN
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>50</u> <u>50</u> <u>50</u>	2-16-09	RJN
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.034</u> <u>.034</u> <u>.034</u>	2-16-09	RJN
	J) ASSEMBLE STOCK		2-4-09	RTZ
	K) ASSEMBLE SWIVEL STUDS		2-16-09	RJN
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	2-9-09	TC
	MALFUNCTION	CORRECTION	N/A	
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		2-9-09	WU
670	FINAL INSPECTION A) HEADSPACE		2-16-09	RJN
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.43</u> <u>2.41</u> <u>2.33</u> <u>2.45</u> <u>2.39</u>	2-10-09	WU
	C) FUNCTION		2-16-09	RJN
690	PACK		2/18/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 1/16/09

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



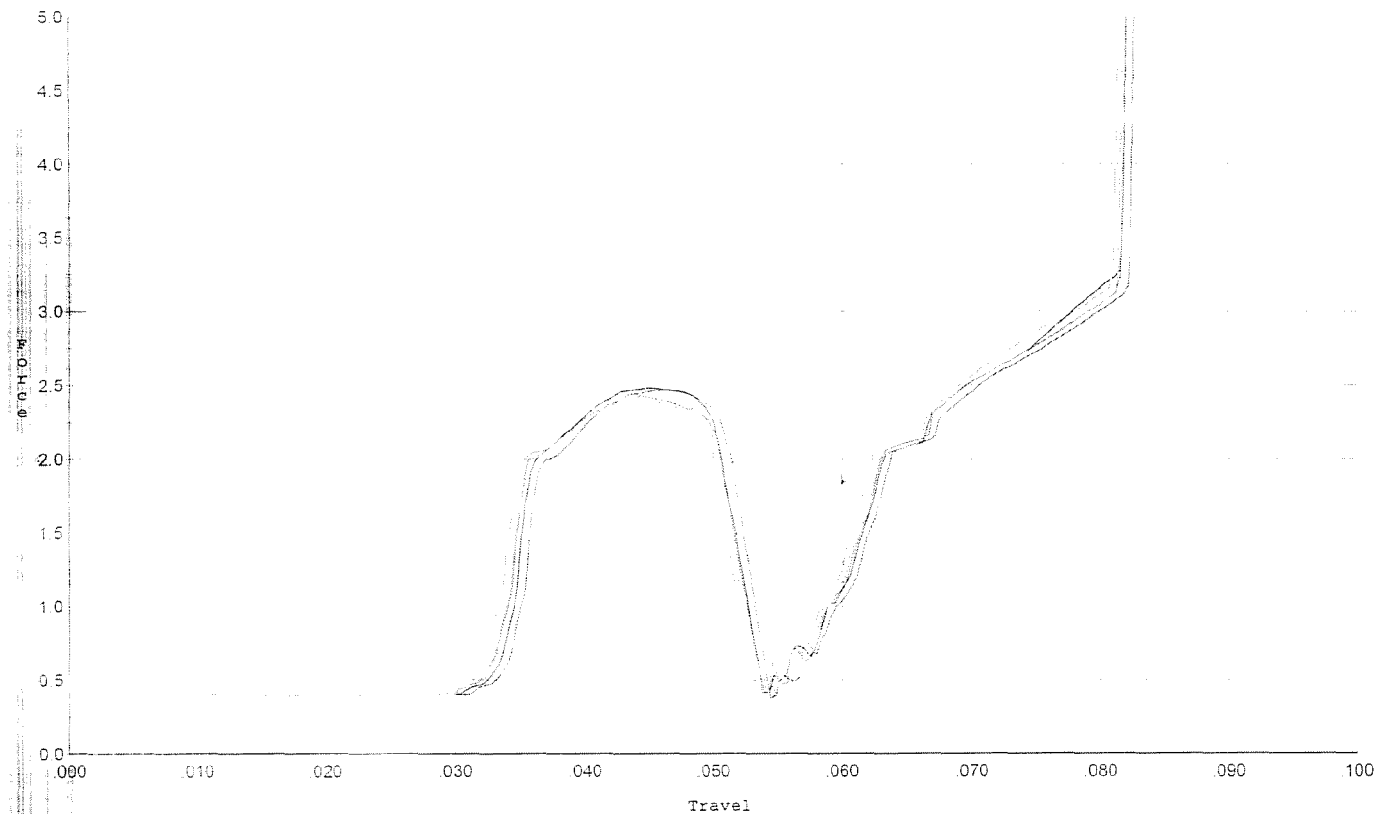
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.547	0.054	0.036	0.037	0.053		Set Trigger
2	2.553	0.054	0.036	0.037	0.054		Set Trigger
3	2.584	0.053	0.036	0.037	0.053		Set Trigger
4	2.592	0.053	0.036	0.037	0.053		Set Trigger
5	2.605	0.053	0.036	0.037	0.053		Set Trigger

AUG 2.57

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R.P. 1/16/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



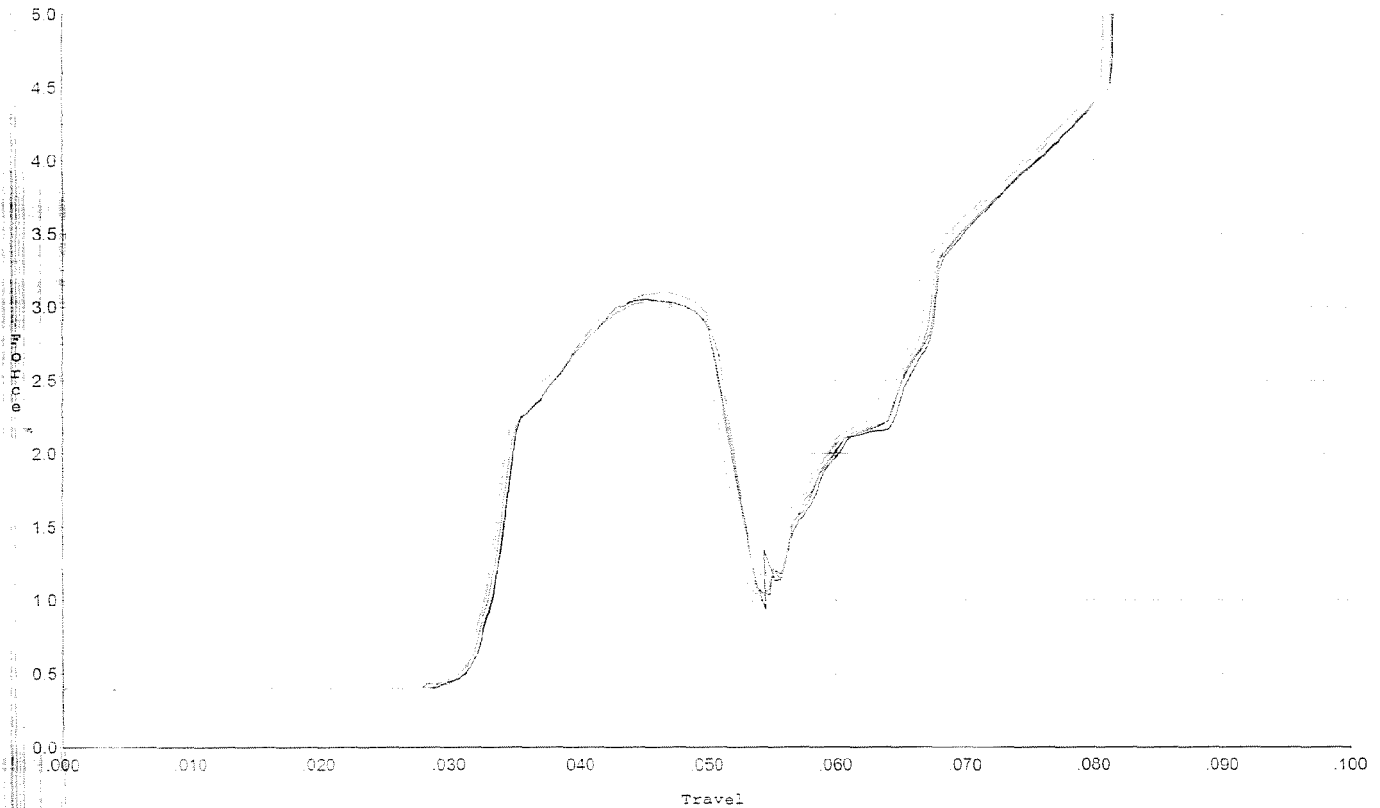
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.465	0.051	0.034	0.036	0.052		Set Trigger
2	2.479	0.052	0.034	0.035	0.053		Set Trigger
3	2.428	0.050	0.033	0.035	0.051		Set Trigger
4	2.442	0.050	0.033	0.035	0.051		Set Trigger
5	2.417	0.050	0.032	0.035	0.051		Set Trigger

Avg 2.44

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 1/16/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



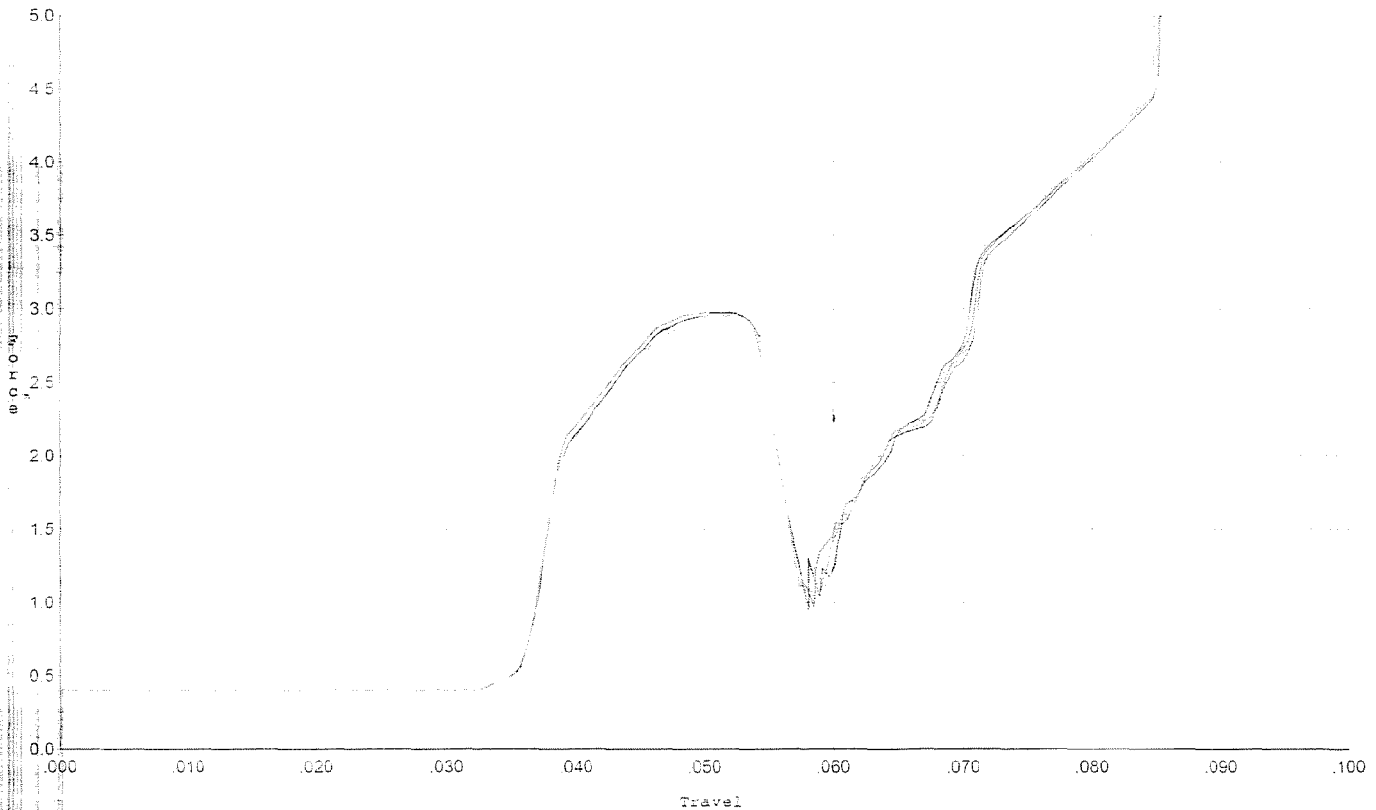
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.101	0.051	0.032	0.034	0.063		Set Trigger
2	3.053	0.050	0.032	0.034	0.061		Set Trigger
3	3.039	0.052	0.032	0.034	0.063		Set Trigger
4	3.038	0.050	0.032	0.034	0.060		Set Trigger
5	3.020	0.050	0.032	0.034	0.061		Set Trigger

Aug 3.05

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R.P. 1/16/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



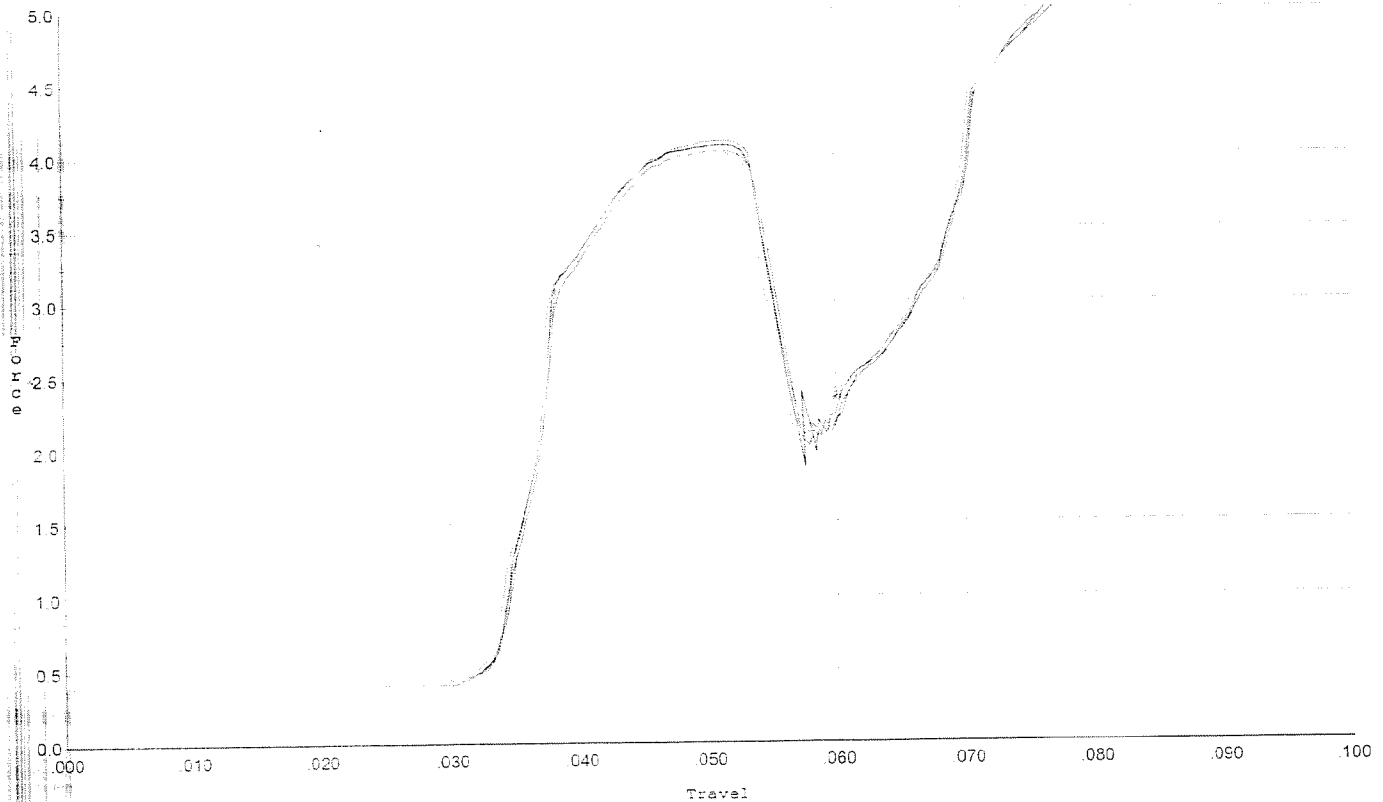
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.978	0.054	0.036	0.036	0.062		Set Trigger
2	2.972	0.054	0.036	0.036	0.062		Set Trigger
3	2.959	0.054	0.036	0.036	0.062		Set Trigger
4	2.949	0.054	0.036	0.035	0.061		Set Trigger
5	2.964	0.054	0.036	0.035	0.062		Set Trigger

Aug 296

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 1/16/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



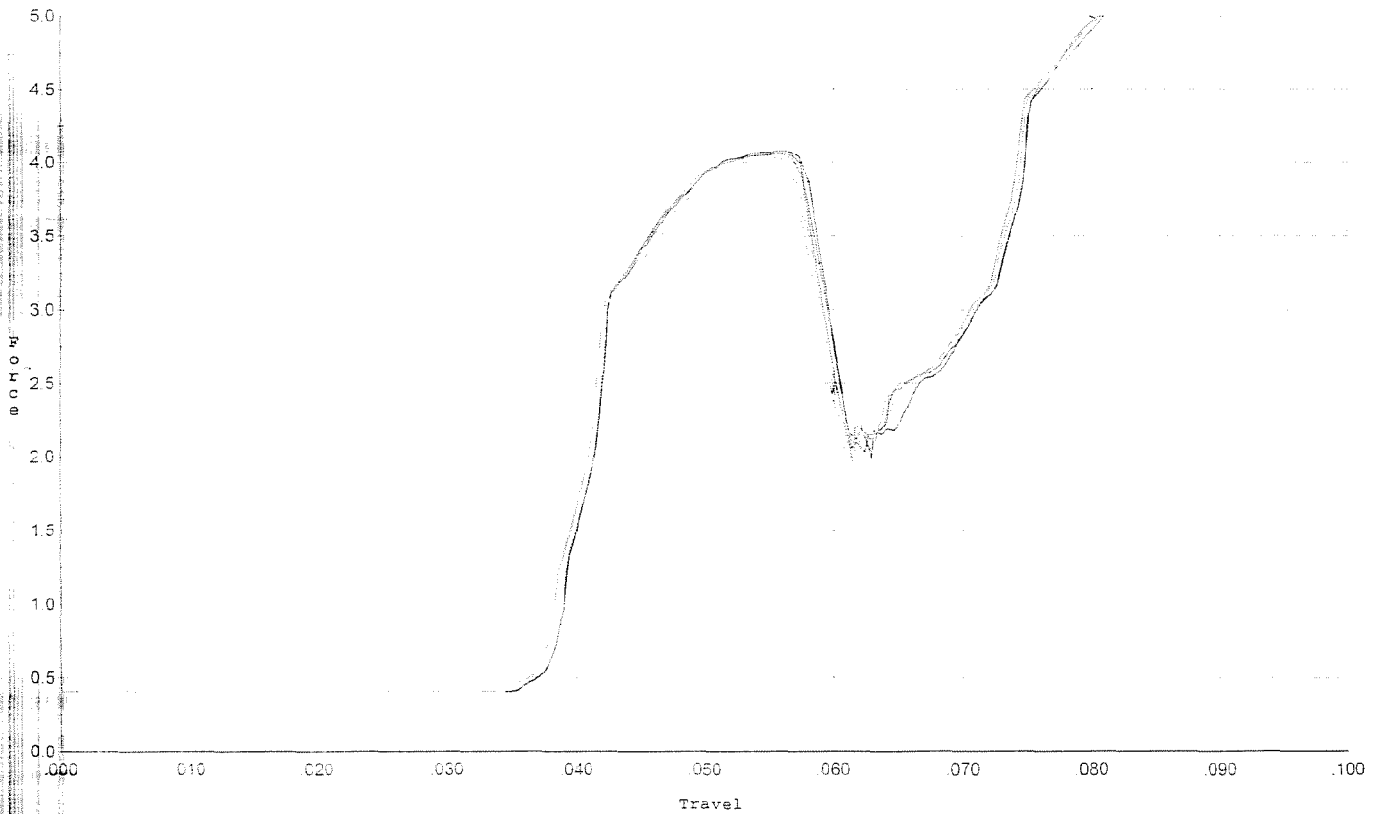
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.102	0.055	0.034	0.033	0.086		Set Trigger
2	4.074	0.054	0.034	0.033	0.083		Set Trigger
3	4.029	0.054	0.034	0.034	0.082		Set Trigger
4	4.020	0.054	0.033	0.033	0.083		Set Trigger
5	4.031	0.053	0.033	0.033	0.082		Set Trigger

Aug 4.05

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 1/16/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



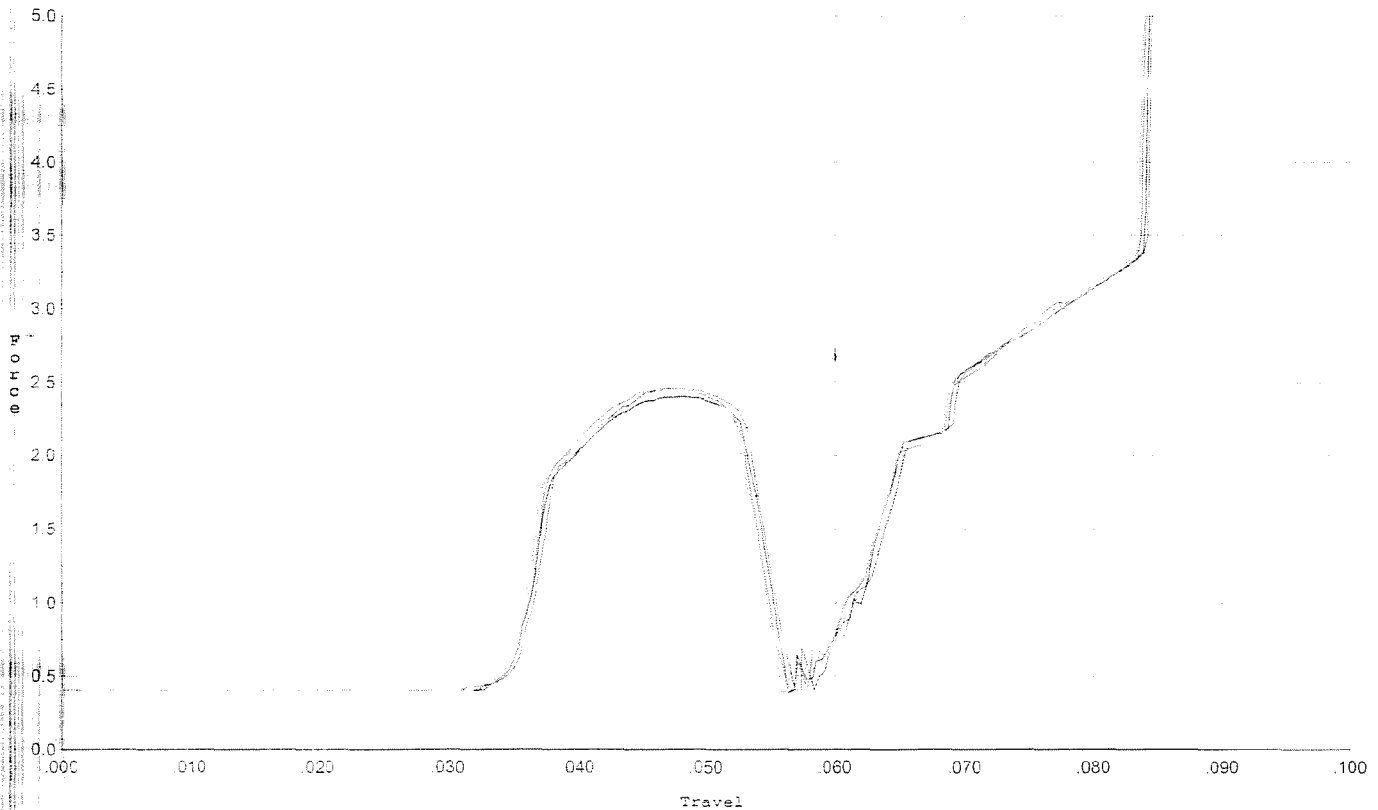
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.064	0.059	0.038	0.033	0.087		Set Trigger
2	4.077	0.058	0.038	0.033	0.086		Set Trigger
3	4.058	0.058	0.037	0.033	0.085		Set Trigger
4	3.987	0.057	0.037	0.034	0.082		Set Trigger
5	4.031	0.058	0.038	0.033	0.085		Set Trigger

Aug 4.04

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R.P. 1/16/09

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



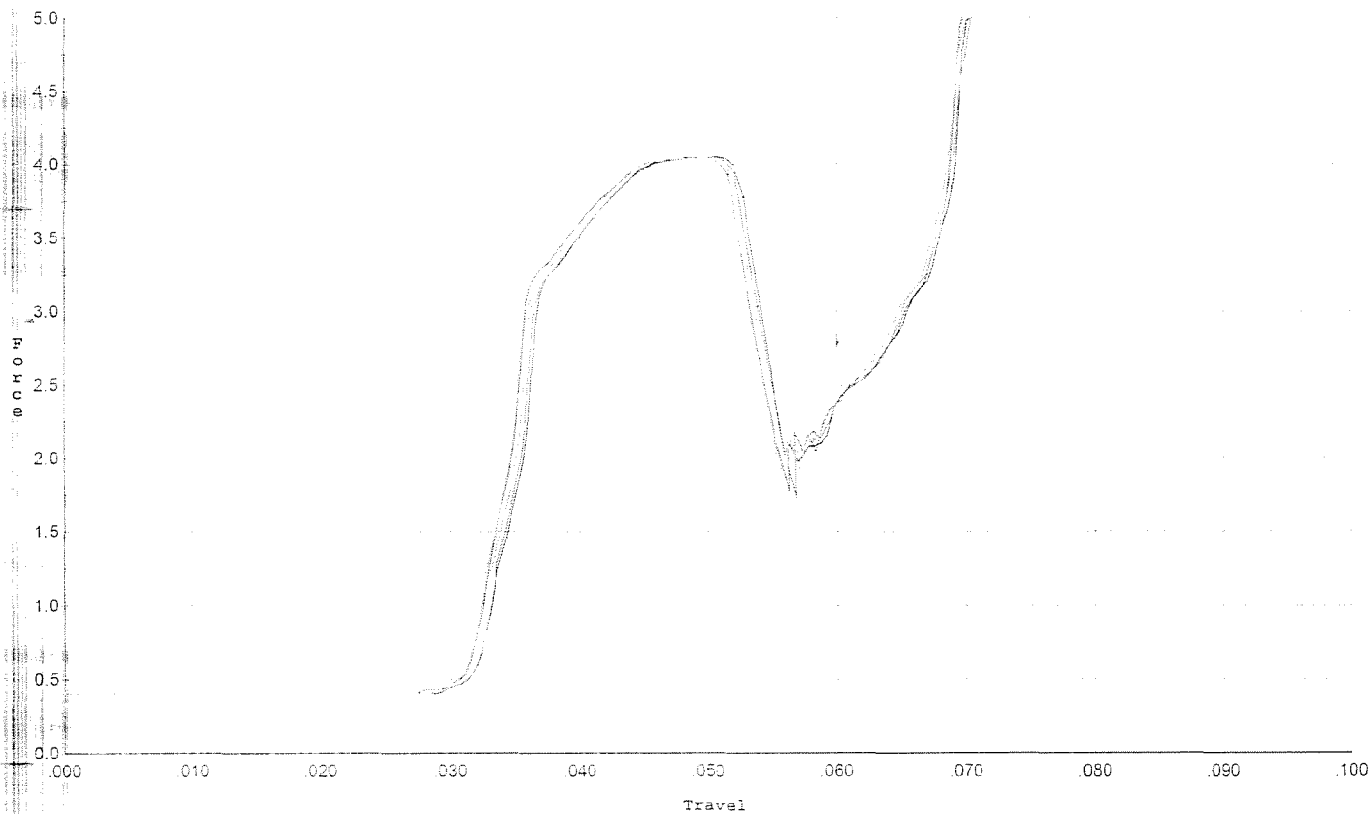
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.462	0.053	0.036	0.036	0.053		Set Trigger
2	2.401	0.054	0.035	0.036	0.053		Set Trigger
3	2.459	0.053	0.035	0.036	0.053		Set Trigger
4	2.426	0.053	0.035	0.036	0.053		Set Trigger
5	2.455	0.053	0.035	0.036	0.053		Set Trigger

Aug 2.44

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 1/16/09

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.042	0.052	0.032	0.025	0.083		Set Trigger
2	4.053	0.053	0.032	0.024	0.084		Set Trigger
3	4.046	0.054	0.032	0.024	0.086		Set Trigger
4	4.051	0.052	0.032	0.025	0.084		Set Trigger
5	4.040	0.052	0.032	0.025	0.082		Set Trigger

Aug 4.04